

Installation Instructions

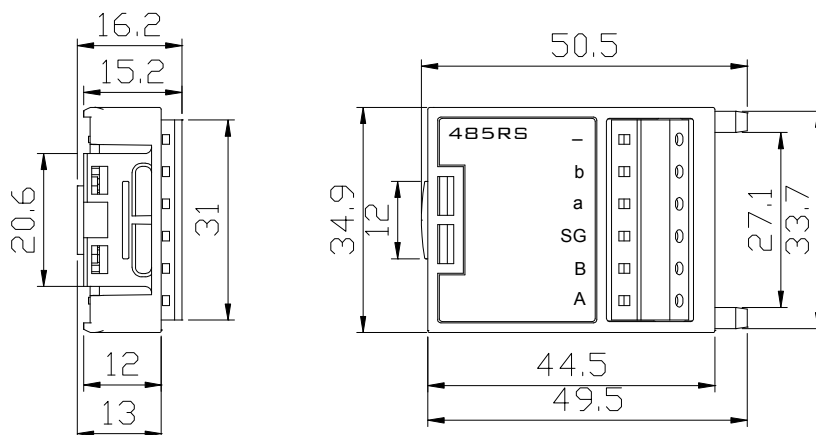
4KA72X138W01

Ver:01 2006.12

This sheet provides brief operating instructions of the 485RS module. For details, Please refer to the User's Operation Manual.

◆ Dimension:

Unit: mm (1inch=25.4mm)

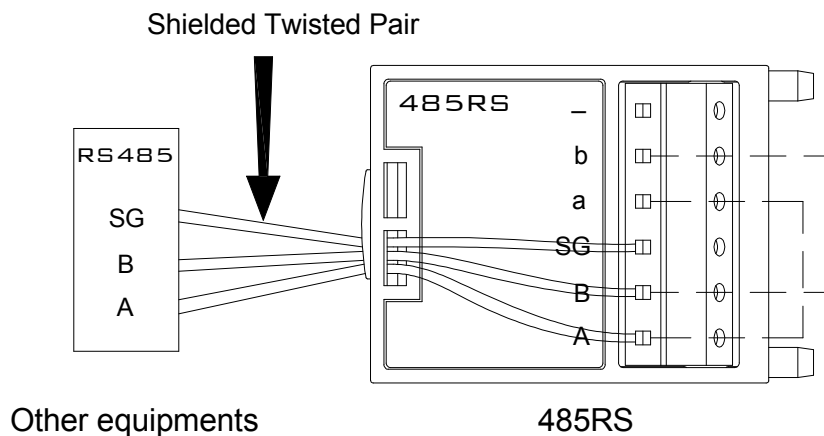


◆ Wiring:

Note 1: When using the 485RS communication connects, be sure to use the Shielded Twisted Pair to connect the line.

Note 2: “-” Please do not connect the line.

Note 3: “a” and “A”; “b” and “B” Connect with each other internally.



◆ **Installation steps:**

Turn off the PLC power supply, be sure to follow the procedures given below.

- : Open the PORT COVER, Shown as the fig (1)
- : Remove the OCV, Shown as the fig (1)
- : Pull the line from the uncork of the upper cover and connect with the RS485, Shown as the fig (1)
- : Put the 485RS into the right position and close the PORT COVER, Shown as the fig (2)

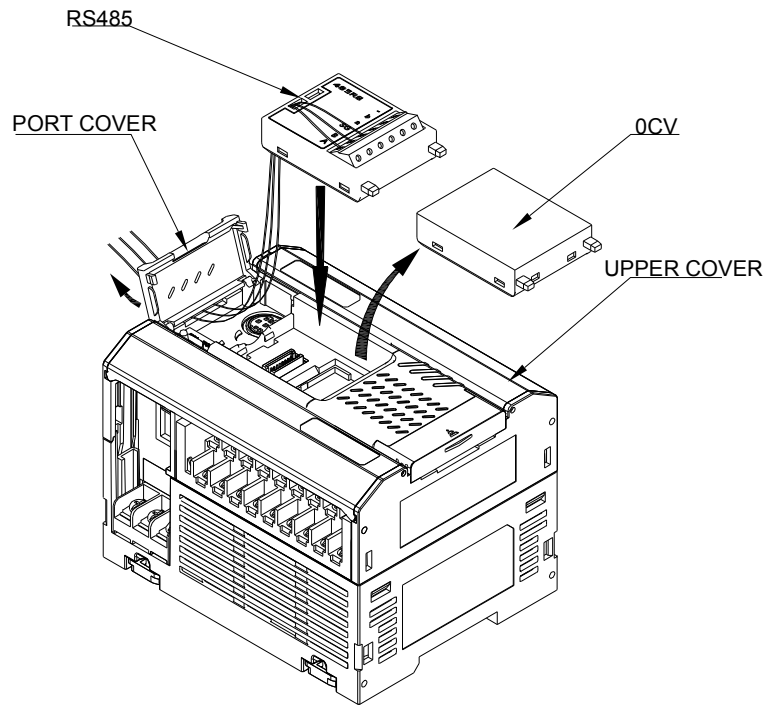


fig (1)

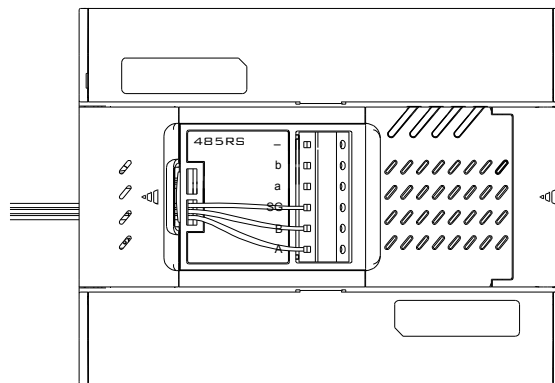


fig (2)