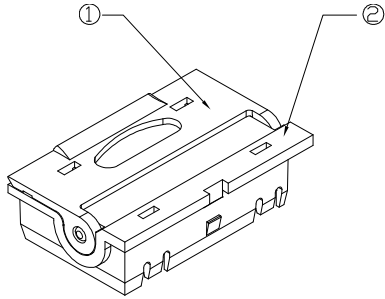


This sheet provides brief operating instructions of the 1ME type module. For details, Please refer to the User's Operation Manual. Please using this module as the software V1.6 or Higher edition.

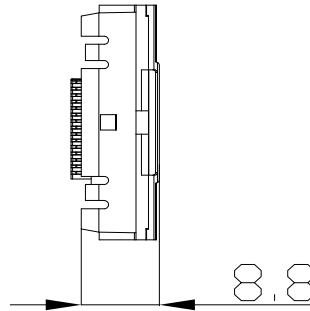
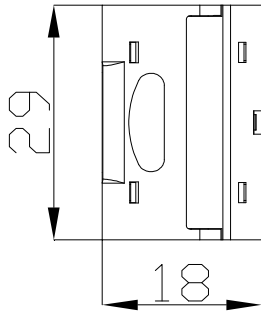
● 1ME Name & Function:



①	Handle
②	Cover

● Dimensions:

Unit: mm(1inch=25.4mm)



● Mounting:

Turn off the PLC power supply, and make sure to follow the procedures given below:

- (1) Open the PORT COVER, Shown as the fig (1)
- (2) Remove the OCV, Shown as the fig (1)
- (3) Put the 1ME into the position correctly, Shown as the fig (2)
- (4) Put the OCV into the position correctly and close the
- (5) PORT COVER, Shown as the fig (3)

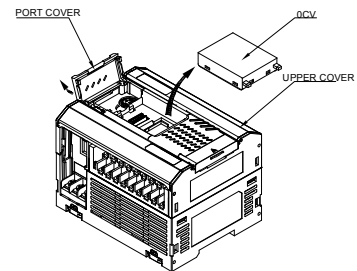


fig (1)

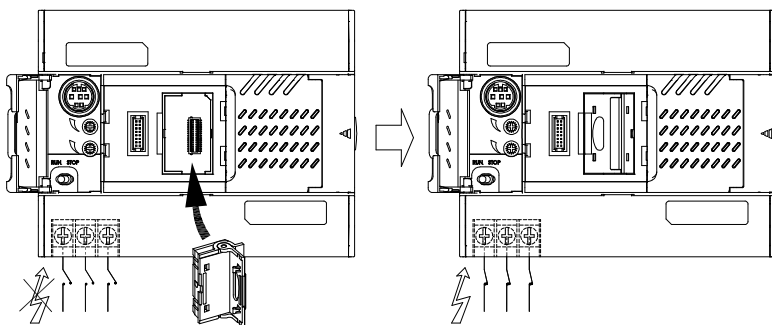


Fig (2)

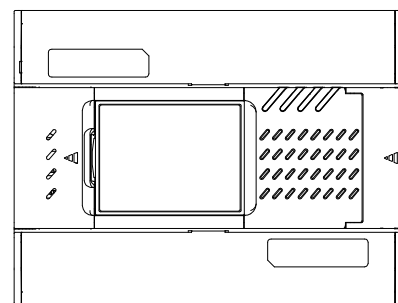


fig (3)

NOTE 1: Remove 1ME from the main module by the prehension holder, Shown as the fig (4)

NOTE 2: please notice the direction when fixing 1ME type module .

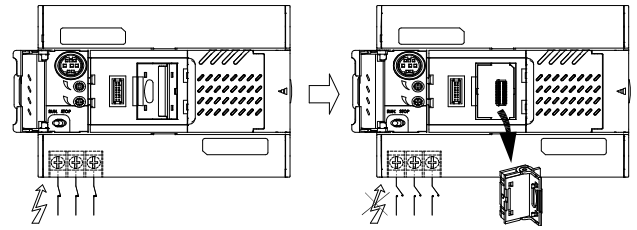
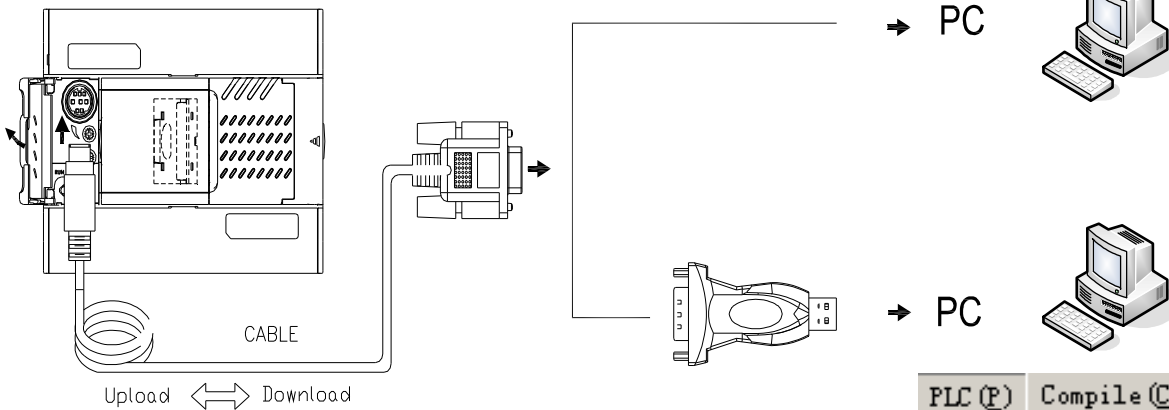


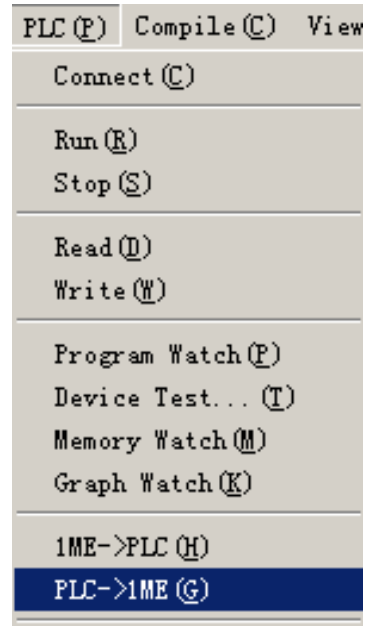
fig (4)

● **Communicate with Cable (Download & Upload):**



◆ **Download Program to 1ME**

- a: Please put the 1ME module into the main type correctly, Shown as the fig (2)
- b: Keep the switch of RUN&STOP at running
- c: Connect the main type with the computer using the cable
- d: Supply the power to the main type
- e: Link the PCLINK software
- f: Make the switch of RUN&STOP at stopping
- g: Click the **PLC(P)** icon ➡ **PLC→1ME(G)** , Shown as the fig (5)



Fig(5)

◆ **Upload Program from 1ME**

- 1) **Auto Upload**
 - a: Please put the 1ME module into the main type correctly, Shown as the fig (2)
 - b: Make the switch of RUN&STOP at stopping
 - c: Supply the power to the main type
- 2) **Upload from PC software,**
 - a: Please put the 1ME module into the main type correctly, Shown as the fig (2)
 - b: Keep the switch of RUN&STOP at running
 - c: Connect the main type with the computer using the cable
 - d: Supply the power to the main type
 - e: Link the PCLINK software
 - f: Make the switch of RUN&STOP at stopping
 - g: Click the **PLC(P)** icon ➡ **1ME→PLC(H)** , Shown as the fig (6)

