



YASKAWA

# YASKAWA AC Drive A1000

## High Performance Vector Control Drive

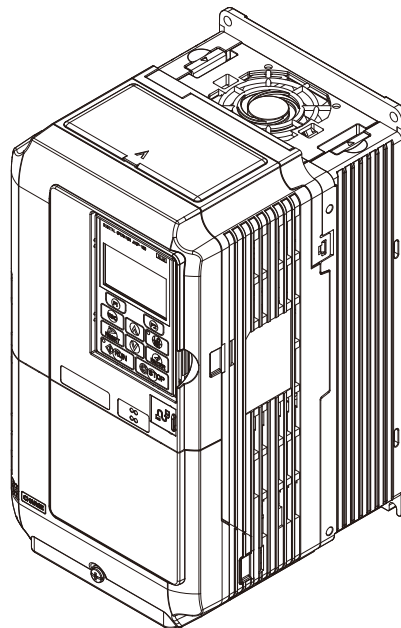
### Technical Manual

Type: CIMR-AC

Models: 200 V Class: 0.4 to 110 kW

400 V Class: 0.4 to 630 kW

To properly use the product, read this manual thoroughly and retain for easy reference, inspection, and maintenance. Ensure the end user receives this manual.



Receiving **1**

Mechanical Installation **2**

Electrical Installation **3**

Start-Up Programming & Operation **4**

Parameter Details **5**

Troubleshooting **6**

Periodic Inspection & Maintenance **7**

Peripheral Devices & Options **8**

Specifications **A**

Parameter List **B**

MEMOBUS/Modbus Communications **C**

Standards Compliance **D**

Quick Reference Sheet **E**

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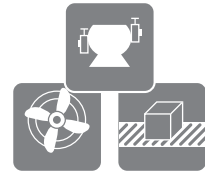
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## ◆ Quick Reference

### Easily Set Parameters for Specific Applications

Preset parameter defaults are available for setting up applications. [Refer to Application Selection on page 104.](#)

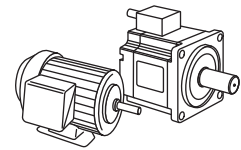


### Run a Motor One-Frame Larger

This drive can operate a motor one frame size larger when running variable torque loads such as fans and pumps. [Refer to C6-01: Drive Duty Mode Selection on page 179.](#)

### Drive a Synchronous PM Motor

A1000 can operate synchronous PM motors. [Refer to Subchart A-3: Operation with Permanent Magnet Motors on page 102.](#)



### Perform Auto-Tuning

Automatic tuning sets motor parameters. [Refer to Auto-Tuning on page 110.](#)

### Maintenance Check Using Drive Monitors

Use drive monitors to check the if fans, capacitors, and other components may require maintenance. [Refer to Performance Life Monitors Maintenance Monitors on page 357.](#)

### Fault Display and Troubleshooting

[Refer to Drive Alarms, Faults, and Errors on page 308](#) and [Refer to Troubleshooting without Fault Display on page 343.](#)

### Standards Compliance

[Refer to on page 539](#) and [Refer to UL Standards on page 545.](#)







# Table of Contents

Quick Reference .....	3
<b>I. PREFACE &amp; GENERAL SAFETY .....</b>	<b>13</b>
<b>i.1 Preface .....</b>	<b>14</b>
Applicable Documentation .....	14
Symbols .....	14
Terms and Abbreviations .....	14
Trademarks .....	14
<b>i.2 General Safety .....</b>	<b>15</b>
Supplemental Safety Information .....	15
Safety Messages .....	16
Application Notes .....	18
Notes on Motor Operation .....	20
Applications with Specialized Motors .....	21
Drive Label Warnings .....	22
Warranty Information .....	23
<b>1. RECEIVING .....</b>	<b>25</b>
<b>1.1 Section Safety .....</b>	<b>26</b>
<b>1.2 General Description .....</b>	<b>27</b>
A1000 Model Selection .....	27
Control Mode Selection .....	28
<b>1.3 Model Number and Nameplate Check .....</b>	<b>29</b>
Nameplate .....	29
<b>1.4 Drive Models and Enclosure Types .....</b>	<b>31</b>
<b>1.5 Component Names .....</b>	<b>32</b>
IP20/NEMA Type 1 Enclosure .....	32
IP00 Enclosure .....	33
Front Views .....	36
<b>2. MECHANICAL INSTALLATION .....</b>	<b>37</b>
<b>2.1 Section Safety .....</b>	<b>38</b>
<b>2.2 Mechanical Installation .....</b>	<b>40</b>
Installation Environment .....	40
Installation Orientation and Spacing .....	40
Instructions on Installation of Models CIMR-A□4A0930 and 4A1200 .....	42
Digital Operator Remote Usage .....	43
Exterior and Mounting Dimensions .....	46
<b>3. ELECTRICAL INSTALLATION.....</b>	<b>51</b>
<b>3.1 Section Safety .....</b>	<b>52</b>

<b>3.2 Standard Connection Diagram</b>	<b>54</b>
<b>3.3 Main Circuit Configurations</b>	<b>56</b>
12-Phase Rectification	57
<b>3.4 Terminal Block Configuration</b>	<b>59</b>
<b>3.5 Terminal Cover</b>	<b>61</b>
CIMR-A□2A0004 to 0081, 4A0002 to 0044 (IP20/NEMA Type 1 Enclosure)	61
CIMR-A□2A0110 to 2A0415, 4A0058 to 4A1200 (IP00 Enclosure)	62
<b>3.6 Digital Operator and Front Cover</b>	<b>63</b>
Removing/Reattaching the Digital Operator	63
Removing/Reattaching the Front Cover	63
<b>3.7 Top Protective Cover</b>	<b>66</b>
Removing the Top Protective Cover	66
Reattaching the Top Protective Cover	66
<b>3.8 Main Circuit Wiring</b>	<b>67</b>
Main Circuit Terminal Functions	67
Protecting Main Circuit Terminals	68
Wire Gauges and Tightening Torque	68
Main Circuit Terminal and Motor Wiring	73
<b>3.9 Control Circuit Wiring</b>	<b>75</b>
Control Circuit Connection Diagram	75
Control Circuit Terminal Block Functions	75
Terminal Configuration	76
Wiring the Control Circuit Terminal	77
Switches and Jumpers on the Terminal Board	79
<b>3.10 Control I/O Connections</b>	<b>80</b>
Sinking/Sourcing Mode Switch for Digital Inputs	80
Sinking/Sourcing Mode Selection for Safe Disable Inputs	80
Using the Pulse Train Output	81
Terminal A2 Input Signal Selection	82
Terminal A3 Analog/PTC Input Selection	82
Terminal AM/FM Signal Selection	82
MEMOBUS/Modbus Termination	83
<b>3.11 External Interlock</b>	<b>84</b>
Drive Ready	84
<b>3.12 Wiring Checklist</b>	<b>85</b>
<b>4. START-UP PROGRAMMING &amp; OPERATION</b>	<b>87</b>
<b>4.1 Section Safety</b>	<b>88</b>
<b>4.2 Using the Digital Operator</b>	<b>89</b>
Keys and Displays	89
LCD Display	90
ALARM (ALM) LED Displays	91
LO/RE LED and RUN LED Indications	91
Menu Structure for Digital Operator	92
<b>4.3 The Drive and Programming Modes</b>	<b>93</b>
Navigating the Drive and Programming Modes	93
Changing Parameter Settings or Values	94
Verifying Parameter Changes: Verify Menu	96
Simplified Setup Using the Setup Group	97
Switching Between LOCAL and REMOTE	98
<b>4.4 Start-Up Flowcharts</b>	<b>99</b>
Flowchart A: Basic Start-up and Motor Tuning	99
Subchart A-1: Simple Motor Setup Using V/f Control	100
Subchart A-2: High Performance Operation Using OLV or CLV	101
Subchart A-3: Operation with Permanent Magnet Motors	102

<b>4.5 Powering Up the Drive</b> .....	<b>103</b>
Powering Up the Drive and Operation Status Display .....	103
<b>4.6 Application Selection</b> .....	<b>104</b>
Setting 1: Water Supply Pump Application .....	104
Setting 2: Conveyor Application .....	104
Setting 3: Exhaust Fan Application .....	105
Setting 4: HVAC Fan Application .....	105
Setting 5: Compressor Application .....	106
Setting 6: Hoist Application .....	106
Notes on Controlling the Brake when Using the Hoist Application Preset .....	107
Setting 7: Traveling Application .....	109
<b>4.7 Auto-Tuning</b> .....	<b>110</b>
Types of Auto-Tuning .....	110
Before Auto-Tuning the Drive .....	112
Auto-Tuning Interruption and Fault Codes .....	113
Auto-Tuning Operation Example .....	114
Parameter Settings during Induction Motor Auto-Tuning: T1 .....	116
Parameter Settings during PM Motor Auto-Tuning: T2 .....	118
Parameter Settings during Inertia and Speed Control Loop Auto-Tuning: T3 .....	121
<b>4.8 No-Load Operation Test Run</b> .....	<b>122</b>
No-Load Operation Test Run .....	122
<b>4.9 Test Run with Load Connected</b> .....	<b>124</b>
Test Run with the Load Connected .....	124
<b>4.10 Verifying Parameter Settings and Backing Up Changes</b> .....	<b>125</b>
Backing Up Parameter Values: o2-03 .....	125
Parameter Access Level: A1-01 .....	125
Password Settings: A1-04, A1-05 .....	125
Copy Function .....	126
<b>4.11 Test Run Checklist</b> .....	<b>127</b>
<b>5. PARAMETER DETAILS</b> .....	<b>129</b>
<b>5.1 A: Initialization</b> .....	<b>130</b>
A1: Initialization .....	130
A2: User Parameters .....	135
<b>5.2 b: Application</b> .....	<b>136</b>
b1: Operation Mode Selection .....	136
b2: DC Injection Braking and Short Circuit Braking .....	144
b3: Speed Search .....	146
b4: Delay Timers .....	151
b5: PID Control .....	152
b6: Dwell Function .....	161
b7: Droop Control (CLV, CLV/PM) .....	162
b8: Energy Saving .....	163
b9: Zero Servo .....	165
<b>5.3 C: Tuning</b> .....	<b>166</b>
C1: Acceleration and Deceleration Times .....	166
C2: S-Curve Characteristics .....	168
C3: Slip Compensation .....	169
C4: Torque Compensation .....	172
C5: Automatic Speed Regulator (ASR) .....	173
C6: Carrier Frequency .....	179
<b>5.4 d: Reference Settings</b> .....	<b>182</b>
d1: Frequency Reference .....	182
d2: Frequency Upper/Lower Limits .....	184
d3: Jump Frequency .....	185

d4: Frequency Reference Hold and Up/Down 2 Function	185
d5: Torque Control	190
d6: Field Weakening and Field Forcing	195
d7: Offset Frequency	196
<b>5.5 E: Motor Parameters</b>	<b>197</b>
E1: V/f Pattern for Motor 1	197
E2: Motor 1 Parameters	201
E3: V/f Pattern for Motor 2	204
E4: Motor 2 Parameters	205
E5: PM Motor Settings	207
<b>5.6 F: Option Settings</b>	<b>210</b>
F1: PG Speed Control Card Settings	210
F2: Analog Input Card Settings	213
F3: Digital Input Card Settings	213
F4: Analog Monitor Card Settings	214
F5: Digital Output Card Settings	215
F6: Communication Option Card	215
CC-Link Parameters	217
MECHATROLINK Parameters	217
PROFIBUS-DP Parameters	217
CANopen Parameters	217
DeviceNet Parameters	217
<b>5.7 H: Terminal Functions</b>	<b>218</b>
H1: Multi-Function Digital Inputs	218
H2: Multi-Function Digital Outputs	228
H3: Multi-Function Analog Inputs	238
H4: Multi-Function Analog Outputs	244
H5: MEMOBUS/Modbus Serial Communication	246
H6: Pulse Train Input/Output	246
<b>5.8 L: Protection Functions</b>	<b>249</b>
L1: Motor Protection	249
L2: Momentary Power Loss Ride-Thru	256
L3: Stall Prevention	263
L4: Speed Detection	269
L5: Fault Restart	270
L6: Torque Detection	272
L7: Torque Limit	274
L8: Drive Protection	276
<b>5.9 n: Special Adjustments</b>	<b>283</b>
n1: Hunting Prevention	283
n2: Speed Feedback Detection Control (AFR) Tuning	284
n3: High Slip Braking (HSB) and Overexcitation Braking	284
n5: Feed Forward Control	287
n6: Online Tuning	288
n8: PM Motor Control Tuning	289
<b>5.10 o: Operator Related Settings</b>	<b>293</b>
o1: Digital Operator Display Selection	293
o2: Digital Operator Keypad Functions	294
o3: Copy Function	296
o4: Maintenance Monitor Settings	297
q: DriveWorksEZ Parameters	298
r: DriveWorksEZ Connection Parameters	298
T: Motor Tuning	298
<b>5.11 U: Monitor Parameters</b>	<b>299</b>
U1: Operation Status Monitors	299

U2: Fault Trace	299
U3: Fault History	299
U4: Maintenance Monitors	299
U5: PID Monitors	299
U6: Control Monitors	299
U8: DriveWorksEZ Monitors	300
<b>6. TROUBLESHOOTING</b>	<b>301</b>
<b>6.1 Section Safety</b>	<b>302</b>
<b>6.2 Motor Performance Fine-Tuning</b>	<b>304</b>
Fine-Tuning V/f Control and V/f Control with PG	304
Fine-Tuning Open Loop Vector Control	304
Fine-Tuning Closed Loop Vector Control	305
Fine-Tuning Open Loop Vector Control for PM Motors	305
Fine-Tuning Advanced Open Loop Vector Control for PM Motors	306
Fine-Tuning Closed Loop Vector Control for PM Motors	306
Parameters to Minimize Motor Hunting and Oscillation	307
<b>6.3 Drive Alarms, Faults, and Errors</b>	<b>308</b>
Types of Alarms, Faults, and Errors	308
Alarm and Error Displays	309
<b>6.4 Fault Detection</b>	<b>314</b>
Fault Displays, Causes, and Possible Solutions	314
<b>6.5 Alarm Detection</b>	<b>327</b>
Alarm Codes, Causes, and Possible Solutions	327
<b>6.6 Operator Programming Errors</b>	<b>333</b>
oPE Codes, Causes, and Possible Solutions	333
<b>6.7 Auto-Tuning Fault Detection</b>	<b>336</b>
Auto-Tuning Codes, Causes, and Possible Solutions	336
<b>6.8 Copy Function Related Displays</b>	<b>339</b>
Tasks, Errors, and Troubleshooting	339
<b>6.9 Diagnosing and Resetting Faults</b>	<b>341</b>
Fault Occurs Simultaneously with Power Loss	341
If the Drive Still has Power After a Fault Occurs	341
Viewing Fault Trace Data After Fault	341
Fault Reset Methods	342
<b>6.10 Troubleshooting without Fault Display</b>	<b>343</b>
Common Problems	343
Cannot Change Parameter Settings	343
Motor Does Not Rotate Properly after Pressing RUN Button or after Entering External Run Command	344
Motor is Too Hot	345
Drive Does Not Allow Selection the Desired Auto-Tuning Mode	345
oPE02 Error Occurs When Lowering the Motor Rated Current Setting	345
Motor Stalls during Acceleration or Acceleration Time is Too Long	346
Drive Frequency Reference Differs from the Controller Frequency Reference Command	346
Excessive Motor Oscillation and Erratic Rotation	346
Deceleration Takes Longer Than Expected with Dynamic Braking Enabled	347
Load Falls When Brake is Applied (Hoist-Type Applications)	347
Noise From Drive or Motor Cables When the Drive is Powered On	347
Equipment for Residual Current Monitoring/Detection (RCM/RCD) Trips During Run	347
Connected Machinery Vibrates When Motor Rotates	347
PID Output Fault	348
Insufficient Starting Torque	348

Motor Rotates After the Drive Output is Shut Off (Motor Rotates During DC Injection Braking) . . . . .	348
Output Frequency is not as High as Frequency Reference . . . . .	348
Buzzing Sound from Motor at 2 kHz . . . . .	348
Unstable Motor Speed when Using PM . . . . .	348
Motor Does Not Restart after Power Loss . . . . .	349
<b>7. PERIODIC INSPECTION &amp; MAINTENANCE . . . . .</b>	<b>351</b>
<b>7.1 Section Safety . . . . .</b>	<b>352</b>
<b>7.2 Inspection . . . . .</b>	<b>355</b>
Recommended Daily Inspection . . . . .	355
Recommended Periodic Inspection . . . . .	356
<b>7.3 Periodic Maintenance . . . . .</b>	<b>357</b>
Replacement Parts . . . . .	357
<b>7.4 Cooling Fan and Circulation Fan . . . . .</b>	<b>359</b>
Number of Fan . . . . .	359
Cooling Fan Component Names . . . . .	360
Cooling Fan Replacement: 2A0021 to 2A0081 and 4A0007 to 4A0044 . . . . .	361
Cooling Fan Replacement: 2A0110 and 2A0138, 4A0058 and 4A0072 . . . . .	363
Cooling Fan Replacement: 4A0088 and 4A0103 . . . . .	365
Cooling Fan Replacement: 2A0169 to 2A0415, 4A0139 to 4A0362 . . . . .	367
Cooling Fan Replacement: 4A0414 . . . . .	371
Cooling Fan Replacement: 4A0515 and 4A0675 . . . . .	373
Cooling Fan Replacement: 4A0930 and 4A1200 . . . . .	377
<b>7.5 Replacing the Air Filter . . . . .</b>	<b>382</b>
Air Filter Replacement . . . . .	382
<b>7.6 Drive Replacement . . . . .</b>	<b>384</b>
Serviceable Parts . . . . .	384
Terminal Board . . . . .	384
Replacing the Drive . . . . .	385
<b>8. Peripheral Devices &amp; OPTIONS . . . . .</b>	<b>387</b>
<b>8.1 Section Safety . . . . .</b>	<b>388</b>
<b>8.2 Drive Options and Peripheral Devices . . . . .</b>	<b>389</b>
<b>8.3 Connecting Peripheral Devices . . . . .</b>	<b>390</b>
<b>8.4 Option Card Installation . . . . .</b>	<b>391</b>
Prior to Installing the Option . . . . .	391
Installing the Option . . . . .	392
Wire Gauges, Tightening Torque, and Crimp Terminals . . . . .	399
Terminal Functions of PG-B3 and PG-X3 Option . . . . .	400
<b>8.5 Installing Peripheral Devices . . . . .</b>	<b>401</b>
Dynamic Braking Options . . . . .	401
Installing a Molded Case Circuit Breaker (MCCB) and Equipment for Residual Current Monitoring/Detection (RCM/RCD) . . . . .	404
Installing a Magnetic Contactor . . . . .	405
Connecting an AC or DC Reactor . . . . .	405
Connecting a Noise Filter . . . . .	406
Installing Input Fuses . . . . .	408
Attachment for External Heatsink (IP00/NEMA type 1 Enclosure) . . . . .	408
EMC Filter Installation . . . . .	408
Installing a Motor Thermal Overload (oL) Relay on the Drive Output . . . . .	409
<b>A. SPECIFICATIONS . . . . .</b>	<b>411</b>
<b>A.1 Heavy Duty and Normal Duty Ratings . . . . .</b>	<b>412</b>
<b>A.2 Three-Phase 200 V Class Drives . . . . .</b>	<b>413</b>



<b>A.3 Three-Phase 400 V Class Drives</b> .....	<b>414</b>
<b>A.4 Drive Specifications</b> .....	<b>415</b>
<b>A.5 Drive Watt Loss Data</b> .....	<b>417</b>
<b>A.6 Drive Derating Data</b> .....	<b>418</b>
Carrier Frequency Derating .....	418
Temperature Derating .....	420
Altitude Derating .....	420
<b>B. PARAMETER LIST</b> .....	<b>421</b>
<b>B.1 Understanding the Parameter Table</b> .....	<b>422</b>
Control Modes, Symbols, and Terms .....	422
<b>B.2 Parameter Groups</b> .....	<b>423</b>
Parameter Differences for models CIMR-A□4A0930 and 4A1200 .....	423
<b>B.3 Parameter Table</b> .....	<b>424</b>
A: Initialization Parameters .....	424
b: Application .....	425
C: Tuning .....	431
d: References .....	436
E: Motor Parameters .....	439
F: Options .....	443
H: Multi-Function Terminals .....	449
L: Protection Function .....	459
n: Special Adjustment .....	465
o: Operator Related Settings .....	468
q: DriveWorksEZ Parameters .....	470
r: DriveWorksEZ Connection Parameters .....	470
T: Motor Tuning .....	470
U: Monitors .....	473
<b>B.4 Control Mode Dependent Parameter Default Values</b> .....	<b>481</b>
A1-02 (Motor 1 Control Mode) Dependent Parameters .....	481
E3-01 (Motor 2 Control Mode) Dependent Parameters .....	484
<b>B.5 V/f Pattern Default Values</b> .....	<b>485</b>
<b>B.6 Defaults by Drive Model Selection (o2-04) and ND/HD (C6-01)</b> .....	<b>486</b>
<b>B.7 Parameters that Change with the Motor Code Selection</b> .....	<b>492</b>
YASKAWA SMRA Series SPM Motor .....	492
YASKAWA SSR1 Series IPM Motor (For Derated Torque) .....	493
YASKAWA SST4 Series IPM Motor (For Constant Torque) .....	499
<b>C. MEMOBUS/MODBUS COMMUNICATIONS</b> .....	<b>507</b>
<b>C.1 MEMOBUS/Modbus Configuration</b> .....	<b>508</b>
<b>C.2 Communication Specifications</b> .....	<b>509</b>
<b>C.3 Connecting to a Network</b> .....	<b>510</b>
Network Cable Connection .....	510
Wiring Diagram for Multiple Connection .....	510
Network Termination .....	511
<b>C.4 MEMOBUS/Modbus Setup Parameters</b> .....	<b>512</b>
MEMOBUS/Modbus Serial Communication .....	512
<b>C.5 Drive Operations by MEMOBUS/Modbus</b> .....	<b>515</b>
Observing the Drive Operation .....	515
Controlling the Drive .....	515
<b>C.6 Communications Timing</b> .....	<b>516</b>
Command Messages from Master to Drive .....	516
Response Messages from Drive to Master .....	516
<b>C.7 Message Format</b> .....	<b>517</b>

Message Content .....	517
Slave Address .....	517
Function Code .....	517
Data .....	517
Error Check .....	517
<b>C.8 Message Examples .....</b>	<b>519</b>
Reading Drive MEMOBUS/Modbus Register Contents .....	519
Loopback Test .....	519
Writing to Multiple Registers .....	519
<b>C.9 MEMOBUS/Modbus Data Table .....</b>	<b>521</b>
Command Data .....	521
Monitor Data .....	522
Broadcast Messages .....	530
Fault Trace Contents .....	530
Alarm Register Contents .....	531
<b>C.10 Enter Command .....</b>	<b>533</b>
Enter Command Types .....	533
Enter Command Settings when Upgrading the Drive .....	533
<b>C.11 Communication Errors .....</b>	<b>534</b>
MEMOBUS/Modbus Error Codes .....	534
Slave Not Responding .....	534
<b>C.12 Self-Diagnostics .....</b>	<b>535</b>
<b>D. STANDARDS COMPLIANCE .....</b>	<b>537</b>
<b>D.1 Section Safety .....</b>	<b>538</b>
<b>D.2 European Standards .....</b>	<b>540</b>
CE Low Voltage Directive Compliance .....	540
EMC Guidelines Compliance .....	540
<b>D.3 UL Standards .....</b>	<b>545</b>
UL Standards Compliance .....	545
Drive Motor Overload Protection .....	552
Precautionary Notes on External Heatsink (IP00 Enclosure) .....	553
<b>D.4 Safe Disable Input Function .....</b>	<b>556</b>
Specifications .....	556
Precautions .....	556
Using the Safe Disable Function .....	556
<b>E. QUICK REFERENCE SHEET .....</b>	<b>559</b>
<b>E.1 Drive and Motor Specifications .....</b>	<b>560</b>
Drive Specifications .....	560
Motor Specifications .....	560
<b>E.2 Basic Parameter Settings .....</b>	<b>561</b>
Basic Setup .....	561
V/f Pattern Setup .....	561
Motor Setup .....	561
Multi-Function Digital Inputs .....	561
Pulse Train Input/Analog Inputs .....	561
Multi-Function Digital Outputs .....	561
Monitor Outputs .....	561
<b>E.3 User Setting Table .....</b>	<b>562</b>
<b>Index .....</b>	<b>567</b>
<b>Revision History .....</b>	<b>581</b>



# Preface & General Safety

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This section provides safety messages pertinent to this product that, if not heeded, may result in fatality, personal injury, or equipment damage. Yaskawa is not responsible for the consequences of ignoring these instructions.

<b>I.1 PREFACE</b> .....	<b>14</b>
<b>I.2 GENERAL SAFETY</b> .....	<b>15</b>

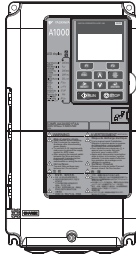
## i.1 Preface

Yaskawa manufactures products used as components in a wide variety of industrial systems and equipment. The selection and application of Yaskawa products remain the responsibility of the equipment manufacturer or end user. Yaskawa accepts no responsibility for the way its products are incorporated into the final system design. Under no circumstances should any Yaskawa product be incorporated into any product or design as the exclusive or sole safety control. Without exception, all controls should be designed to detect faults dynamically and fail safely under all circumstances. All systems or equipment designed to incorporate a product manufactured by Yaskawa must be supplied to the end user with appropriate warnings and instructions as to the safe use and operation of that part. Any warnings provided by Yaskawa must be promptly provided to the end user. Yaskawa offers an express warranty only as to the quality of its products in conforming to standards and specifications published in the Yaskawa manual. **NO OTHER WARRANTY, EXPRESSED OR IMPLIED, IS OFFERED.** Yaskawa assumes no liability for any personal injury, property damage, losses, or claims arising from misapplication of its products.

This manual is designed to ensure correct and suitable application of Variable A1000-Series Drives. Read this manual before attempting to install, operate, maintain, or inspect a drive and keep it in a safe, convenient location for future reference. Be sure you understand all precautions and safety information before attempting application.

### ◆ Applicable Documentation

The following manuals are available for A1000 series drives:

	A1000 Series AC Drive Quick Start Guide
	This guide is packaged together with the product. It contains basic information required to install and wire the drive, in addition to an overview of fault diagnostics, maintenance, and parameter settings. It is meant to get the drive ready for a trial run with the application and for basic operation.
	A1000 Series AC Drive Technical Manual (this book)
	This manual is included on the CD-ROM packaged with the product (Yaskawa AC Drive Manuals, TOBCC71061621), and is also available for download on our documentation website, e-mechatronics.com. This manual provides detailed information on parameter settings, drive functions, and MEMOBUS/Modbus specifications. Use this manual to expand drive functionality and to take advantage of higher performance features.

### ◆ Symbols

**Note:** Indicates a supplement or precaution that does not cause drive damage.



Indicates a term or definition used in this manual.

### ◆ Terms and Abbreviations



- **Drive:** Yaskawa A1000 Series Drive
- **V/f:** V/f Control
- **V/f w/PG:** V/f Control with PG
- **OLV:** Open Loop Vector Control
- **CLV:** Closed Loop Vector Control
- **OLV/PM:** Open Loop Vector Control for PM
- **AOLV/PM:** Advanced Open Loop Vector Control for PM
- **CLV/PM:** Closed Loop Vector Control for PM
- **PM motor:** Permanent Magnet Synchronous motor (an abbreviation for IPM motor or SPM motor)
- **IPM motor:** Interior Permanent Magnet Motor (such as Yaskawa's SSR1 Series and SST4 Series motors)
- **SPM motor:** Surface mounted Permanent Magnet Motor (such as Yaskawa's SMRA Series motors)

### ◆ Trademarks

- CANopen is a trademark of CAN in Automation (CiA).
- CC-Link is a trademark of CC-Link Partner Association (CLPA).
- DeviceNet is a trademark of Open DeviceNet Vendor Association, Inc. (ODVA).
- PROFIBUS-DP is a trademark of PROFIBUS International (PI).
- MECHATROLINK-I/MECHATROLINK-II is a trademark of MECHATROLINK Members Association (MMA).
- Other companies and product names mentioned in this manual are trademarks of those companies.

## i.2 General Safety

### ◆ Supplemental Safety Information

#### General Precautions

- The diagrams in this manual may be indicated without covers or safety shields to show details. Restore covers or shields before operating the drive and run the drive according to the instructions described in this manual.
- Any illustrations, photographs, or examples used in this manual are provided as examples only and may not apply to all products to which this manual is applicable.
- The products and specifications described in this manual or the content and presentation of the manual may be changed without notice to improve the product and/or the manual.
- When ordering a new copy of the manual due to damage or loss, contact your Yaskawa representative or the nearest Yaskawa sales office and provide the manual number shown on the front cover.
- If nameplate becomes worn or damaged, order a replacement from your Yaskawa representative or the nearest Yaskawa sales office.

#### WARNING

Read and understand this manual before installing, operating or servicing this drive. The drive must be installed according to this manual and local codes.

The following conventions are used to indicate safety messages in this manual. Failure to heed these messages could result in serious or possibly even fatal injury or damage to the products or to related equipment and systems.

#### DANGER

Indicates a hazardous situation, which, if not avoided, will result in death or serious injury.

#### WARNING

Indicates a hazardous situation, which, if not avoided, could result in death or serious injury.

**WARNING!** *will also be indicated by a bold key word embedded in the text followed by an italicized safety message.*

#### CAUTION

Indicates a hazardous situation, which, if not avoided, could result in minor or moderate injury.

**CAUTION!** *will also be indicated by a bold key word embedded in the text followed by an italicized safety message.*

#### NOTICE

Indicates a property damage message.

**NOTICE:** *will also be indicated by a bold key word embedded in the text followed by an italicized safety message.*

### ◆ Safety Messages

#### DANGER

##### **Heed the safety messages in this manual.**

Failure to comply will result in death or serious injury.

The operating company is responsible for any injuries or equipment damage resulting from failure to heed the warnings in this manual.

#### **Electrical Shock Hazard**

##### **Do not connect or disconnect wiring while the power is on.**

Failure to comply will result in death or serious injury.

Before servicing, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.

#### WARNING

#### **Sudden Movement Hazard**

##### **System may start unexpectedly upon application of power, resulting in death or serious injury.**

Clear all personnel from the drive, motor and machine area before applying power. Secure covers, couplings, shaft keys and machine loads before applying power to the drive.

##### **When using DriveWorksEZ to create custom programming, the drive I/O terminal functions change from factory settings and the drive will not perform as outlined in this manual.**

Unpredictable equipment operation may result in death or serious injury.

Take special note of custom I/O programming in the drive before attempting to operate equipment.

#### **Electrical Shock Hazard**

##### **Do not attempt to modify or alter the drive in any way not explained in this manual.**

Failure to comply could result in death or serious injury.

Yaskawa is not responsible for any modification of the product made by the user. This product must not be modified.

##### **Do not allow unqualified personnel to use equipment.**

Failure to comply could result in death or serious injury.

Maintenance, inspection, and replacement of parts must be performed only by authorized personnel familiar with installation, adjustment and maintenance of AC drives.

##### **Do not remove covers or touch circuit boards while the power is on.**

Failure to comply could result in death or serious injury.

##### **Make sure the protective earthing conductor complies with technical standards and local safety regulations.**

When an EMC filter is installed or with models CIMR-A□4A0414 and larger, the leakage current exceeds 3.5 mA. Therefore according to IEC 61800-5-1 automatic power supply interruption in case of discontinuity of the protective earthing conductor must be provided or a protective earthing conductor with a cross section of at least 10 mm<sup>2</sup> (Cu) or 16 mm<sup>2</sup> (Al) must be used.

##### **Use appropriate equipment for residual current monitoring/detection (RCM/RCD).**

This drive can cause a residual current with a DC component in the protective earthing conductor. Where a residual current operated protective or monitoring device is used for protection in case of direct or indirect contact, always use an RCM or RCD of type B according to IEC 60755.

**⚠ WARNING****Fire Hazard**

**Do not use an improper voltage source.**

Failure to comply could result in death or serious injury by fire.

Verify that the rated voltage of the drive matches the voltage of the incoming power supply before applying power.

**Crush Hazard**

**Do not use this drive in lifting applications without installing external safety circuitry to prevent accidental dropping of the load.**

**The drive does not possess built-in load drop protection for lifting applications.**

Failure to comply could result in death or serious injury from falling loads.

Install electrical and/or mechanical safety circuit mechanisms independent of drive circuitry.

**⚠ CAUTION****Crush Hazard**

**Do not carry the drive by the front cover.**

Failure to comply may result in minor or moderate injury from the main body of the drive falling.

**NOTICE**

**Observe proper electrostatic discharge procedures (ESD) when handling the drive and circuit boards.**

Failure to comply may result in ESD damage to the drive circuitry.

**Do not perform a withstand voltage test on any part of the drive.**

Failure to comply could result in damage to the sensitive devices within the drive.

**Do not operate damaged equipment.**

Failure to comply could result in further damage to the equipment.

Do not connect or operate any equipment with visible damage or missing parts.

**If a fuse is blown or equipment for residual current monitoring/detection (RCM/RCD) is tripped, check the wiring and the selection of the peripheral devices.**

Contact your supplier if the cause cannot be identified after checking the above.

**Do not restart the drive until 5 minutes passes and CHARGE lamp is OFF or immediately operate the peripheral devices if a fuse is blown or equipment for residual current monitoring/detection (RCM/RCD) is tripped.**

Check the wiring and the selection of peripheral devices to identify the cause.

Contact your supplier before restarting the drive or the peripheral devices if the cause cannot be identified.

**Install adequate branch circuit short circuit protection per applicable codes.**

Failure to comply could result in damage to the drive.

The drive is suitable for circuits capable of delivering not more than 100,000 RMS symmetrical Amperes, 240 Vac maximum (200 V Class) and 480 Vac maximum (400 V Class).

**Do not expose the drive to halogen group disinfectants.**

Failure to comply may cause damage to the electrical components in the drive.

Do not pack the drive in wooden materials that have been fumigated or sterilized.

Do not sterilize the entire package after the product is packed.

### ◆ Application Notes

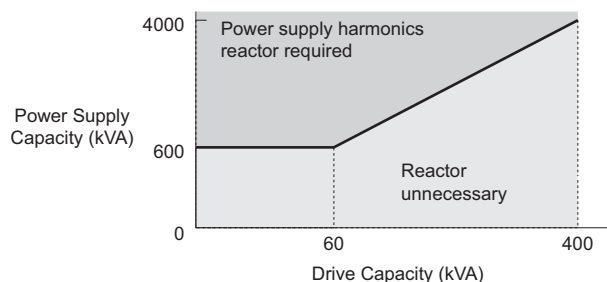
#### ■ Selection

##### Installing a Reactor

An AC or DC reactor can be used for the following:

- to suppress harmonic current.
- to smooth peak current that results from capacitor switching.
- when the power supply is above 600 kVA.
- when the drive is running from a power supply system with thyristor converters.

**Note:** A DC reactor is built in to the drive models 2A0110 to 2A0415 and 4A0058 to 4A1200.



**Figure i.1 Installing a Reactor**

##### Drive Capacity

For specialized motors, make sure that the motor rated current is less than rated output current for the drive. When running more than one motor in parallel from a single drive, the capacity of the drive should be larger than 1.1 times of the total motor rated current.

##### Starting Torque

The overload rating for the drive determines the starting and accelerating characteristics of the motor. Expect lower torque than when running from line power. To get more starting torque, use a larger drive or increase both the motor and drive capacity.

##### Emergency Stop

When the drive faults out, the output is shut off. This, however, does not stop the motor immediately. Some type of mechanical brake may be needed if it is necessary to halt the motor faster than the Fast Stop function is able to.

##### Options

The B1, B2, +1, +2, and +3 terminals are used to connect optional devices. Connect only A1000-compatible devices.

##### Repetitive Starting/Stopping

Cranes (hoists), elevators, punching presses, and other such applications with frequent starts and stops often exceed 150% of their rated current values. Heat stress generated from repetitive high current can shorten the life span of the IGBTs. The expected lifesaving for the IGBTs is about 8 million start and stop cycles with a 2 kHz carrier frequency and a 150% peak current.

Yaskawa recommends lowering the carrier frequency, particularly when audible noise is not a concern. The user can also choose to reduce the load, increase the acceleration and deceleration times, or switch to a larger drive. This will help keep peak current levels under 150%. Be sure to check the peak current levels when starting and stopping repeatedly during the initial test run, and make adjustments accordingly.

For crane-type applications using an inching function in which the motor is quickly started and stopped, Yaskawa recommends the following to ensure motor torque levels:

- Select a large enough drive so that peak current levels remain below 150% of the drive rated current.
- The drive should be one frame size larger than the motor.



## ■ Installation

### Enclosure Panels

Keep the drive in a clean environment by either selecting an area free of airborne dust, lint, and oil mist, or install the drive in an enclosure panel. Be sure to leave the required space between drives to provide for cooling, and that proper measures are taken so that the ambient temperature remains within allowable limits. Keep flammable materials away from the drive. If the drive must be used in an area where it is subjected to oil mist and excessive vibration, protective designs are available. Contact Yaskawa or your Yaskawa agent for details.

### Installation Direction

The drive should be installed upright as specified in the manual. For more information on installation, [Refer to Mechanical Installation on page 40](#).

## ■ Settings

### Upper Limits

The drive is capable of running the motor up to 400 Hz. Due to the danger of accidentally operating at high speed, be sure to set the upper limit for the frequency. The default setting for the maximum output frequency is 50 Hz.

### DC Injection Braking

Motor overheat can result if there is too much current used during DC Injection Braking, or if the time for DC Injection Braking is too long.

### Acceleration/Deceleration Times

Acceleration and deceleration times are affected by how much torque the motor generates, the load torque, and the inertia moment. Set a longer accel/decel time when Stall Prevention is enabled. The accel/decel times are lengthened for as long as the Stall Prevention function is operating. For faster acceleration and deceleration, install one of the braking options available or increase the capacity of the drive.

## ■ General Handling

### Wiring Check

Never connect the power supply lines to output terminals U/T1, V/T2, or W/T3. Doing so will destroy the drive. Be sure to perform a final check of all sequence wiring and other connections before turning the power on. Make sure there are no short circuits on the control terminals (+V, AC, etc.), as this could damage the drive.

### Selecting a Circuit Breaker or Leakage Circuit Breaker

Yaskawa recommends installing equipment for residual current monitoring/detection (RCM/RCD) to the power supply side. The RCM/RCD should be designed for use with an AC drive (e.g. Type B according to IEC 60755).

Select a MCCB (Molded Case Circuit Breaker) or RCM/RCD with a rated current that is 1.5 to 2 times higher than the rated current of the drive in order to avoid nuisance trips caused by harmonics in the drive input current. Also refer to [Installing a Molded Case Circuit Breaker \(MCCB\) and Equipment for Residual Current Monitoring/Detection \(RCM/RCD\) on page 404](#).

**NOTICE:** Prevent Equipment Damage. For models CIMR-A□4A0930 and 4A1200, make sure to install a fuse and equipment for residual current monitoring/detection (RCM/RCD). Failure to comply may result in serious damage to the facilities in case the drive is defected.

### Magnetic Contactor Installation

Use a magnetic contactor (MC) to ensure that power to the drive can be completely shut off when necessary. The MC should be wired so that it opens when a fault output terminal is triggered.

Avoid switching a magnetic contactor on the power supply side more frequently than once every 30 minutes. Frequent switching can cause damage to the drive.

### Inspection and Maintenance

Capacitors in the drive take time to discharge even after the power has been shut off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.

The heatsink can become quite hot during operation, and proper precautions should be taken to prevent burns. When replacing the cooling fan, shut off the power and wait at least 15 minutes to be sure that the heatsink has cooled down.

## i.2 General Safety

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Even when the power has been shut off for a drive running a PM motor, voltage continues to be generated at the motor terminals while the motor coasts to stop. Take the precautions described below to prevent shock and injury:

- In Applications where the machine can still rotate even though the drive has fully stopped a load switch for disconnecting motor and drive should be installed to the output side of the drive.
- Do not allow an external force to rotate the motor beyond the maximum allowable speed, also when the drive has been shut off.
- Wait for at least the time specified on the warning label after opening the load switch on the output side before inspecting the drive or performing any maintenance.
- Do not open and close the load switch while the motor is running, as this can damage the drive.
- If the motor is coasting, make sure the power to the drive is turned on and the drive output has completely stopped before closing the load switch.

### Wiring

All wire ends should use ring terminals for UL/cUL compliance. Use only the tools recommended by the terminal manufacturer for crimping.

### Transporting the Drive

Never steam clean the drive.

During transport, keep the drive from coming into contact with salts, fluorine, bromine, phthalate ester, and other such harmful chemicals.

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## ◆ Notes on Motor Operation

### ■ Using a Standard Motor

#### Low Speed Range

The cooling fan of a standard motor is usually designed to sufficiently cool the motor at the rated speed. As the self-cooling capability of such a motor reduces with the speed, applying full torque at low speed will possibly damage the motor. To prevent motor damage from overheat, reduce the load torque as the motor slows.

#### Insulation Tolerance

Consider voltage tolerance levels and insulation in applications with an input voltage of over 440 V or particularly long wiring distances. Contact Yaskawa or your Yaskawa agent for consultation.

#### High Speed Operation

Problems may occur with the motor bearings and dynamic balance of the machine when operating a motor beyond its rated speed. Contact the motor or machine manufacturer.

#### Torque Characteristics

Torque characteristics differ compared to operating the motor directly from line power. The user should have a full understanding of the load torque characteristics for the application.

#### Vibration and Shock

A1000 lets the user choose between high carrier PWM control and low carrier PWM. Selecting high carrier PWM can help reduce motor oscillation.

- Take particular caution when using a variable speed drive for an application that is conventionally run from line power at a constant speed. If resonance occurs shock-absorbing rubber should be installed around the base of the motor and the Jump frequency selection should be enabled to prevent continuous operation in the resonant frequency range.
- Mechanical resonance can occur with long motor shafts and in applications such as turbines, blowers, and fans with high inertia loads. Use Closed Loop Vector Control when these applications experience mechanical resonance problems.

#### Audible Noise

Noise created during run varies by the carrier frequency setting. When using a high carrier frequency, audible noise from the motor is comparable to the motor noise generated when running from line power. Operating above the rated r/min, however, can create unpleasant motor noise.

## ■ Using a Synchronous Motor

- Contact Yaskawa or your Yaskawa agent if you plan to use any other synchronous motor not endorsed by Yaskawa.
- A single drive is not capable of running multiple synchronous motors at the same time. Use a standard induction motor for such setups.
- At start, a synchronous motor may rotate slightly in the opposite direction of the Run command depending on parameter settings and rotor position.
- The amount of starting torque that can be generated differs by each control mode and by the type of motor being used. Set up the motor with the drive after verifying the starting torque, allowable load characteristics, impact load tolerance, and speed control range.

Contact Yaskawa or your Yaskawa agent if you plan to use a motor that does not fall within these specifications.

- In Open Loop Vector Control for PM motors, braking torque is less than 125% when running between 20% to 100% speed, even with a braking resistor. Braking torque drops to less than half when running at less than 20% speed.
- In Open Loop Vector Control for PM motors, the allowable load inertia moment is approximately 50 times higher than the motor inertia moment or less. Contact Yaskawa or your Yaskawa agent concerning applications with a larger inertia moment.
- When using a holding brake in Open Loop Vector Control for PM motors, release the brake prior to starting the motor. Failure to set the proper timing can result in speed loss. Not for use with conveyor, transport, or hoist type applications.
- To restart a coasting motor rotating at over 200 Hz while in the V/f control mode, use the Short Circuit Braking function to first bring the motor to a stop. Short Circuit Braking requires a special braking resistor. Contact Yaskawa or your Yaskawa agent for details.

Speed Search can be used to restart a coasting motor rotating slower than 200 Hz. If the motor cable is relatively long, however, the motor should instead be stopped using Short Circuit Braking, which forces the motor to stop by creating a short-circuit in the motor windings.

## ◆ Applications with Specialized Motors

### ■ Applications with Specialized Motors

#### Multi-Pole Motor

Because the rated current will differ from a standard motor, be sure to check the maximum current when selecting a drive. Always stop the motor before switching between the number of motor poles. If a regen overvoltage fault occurs or if overcurrent protection is triggered, the motor will coast to stop.

#### Submersible Motor

Because motor rated current is greater than a standard motor, select the drive capacity accordingly. Be sure to use a large enough motor cable to avoid decreasing the maximum torque level on account of voltage drop caused by a long motor cable.

#### Explosion-Proof Motor

Both the motor and drive need to be tested together to be certified as explosion-proof. The drive is not designed for explosion proof areas.

Furthermore, if an encoder is attached to an explosion-proof motor make sure the encoder is explosion-proof too. Use an insulating signal converter for connecting the encoder signal lines to the drives speed feedback option card.

#### Geared Motor

To avoid gear damage when operating at low speeds or very high speeds, make sure that both the gear and lubricant are rated for the desired speed range. Consult with the manufacturer for applications that require operation outside the rated speed range of the motor or gear box.

#### Single-Phase Motor

Variable speed drives are not designed for operation with single phase motors. Using capacitors to start the motor causes excessive current to flow and can damage drive components. A split-phase start or a repulsion start can end up burning out the starter coils because the internal centrifugal switch is not activated. A1000 is for use with three-phase motors only.

#### Motor with Brake

Caution should be taken when using a drive to operate a motor with a built-in holding brake. If the brake is connected to the output side of the drive, it may not release at start due to low voltage levels. A separate power supply should be

## i.2 General Safety

installed for the motor brake. Motors with a built-in brake tend to generate a fair amount of noise when running at low speeds.

### ■ Notes on Power Transmission Parts (belts, chains, gear boxes, ...)

Installing a drive in a machine that was directly connected to the power supply allows to adjust the machine speed. Continuous operation above or below the rated speed can wear on lubrication material in gear boxes and other power transmission parts. In order to avoid machine damage make sure lubrication is sufficient within the whole speed range. Note that operation above the rated speed can increase the noise generated by the machine.

### ◆ Drive Label Warnings

Always heed the warning information listed in [Figure i.2](#) in the position shown in [Figure i.3](#).

**⚠ WARNING**

**⚡ Risk of electric shock.**

- Read manual before installing.
- Wait 5 minutes for capacitor discharge after disconnecting power supply.
- To conform to  $\text{CE}$  requirements, make sure to ground the supply neutral for 400V class.
- After opening the manual switch between the drive and motor, please wait 5 minutes before inspecting, performing maintenance or wiring the drive.

**🔥 Hot surfaces**

- Top and Side surfaces may become hot. Do not touch.

Figure i.2 Warning Information

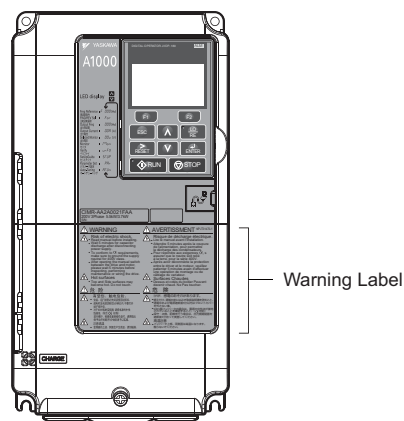


Figure i.3 Warning Information Position

## ◆ Warranty Information

### ■ Restrictions

A1000 was not designed or manufactured for use in devices or systems that may directly affect or threaten human lives or health.

Customers who intend to use the product described in this manual for devices or systems relating to transportation, health care, space aviation, atomic power, electric power, or in underwater applications must first contact their Yaskawa representatives or the nearest Yaskawa sales office.

This product has been manufactured under strict quality-control guidelines. However, if this product is to be installed in any location where failure of this product could involve or result in a life-and-death situation or loss of human life or in a facility where failure may cause a serious accident or physical injury, safety devices must be installed to minimize the likelihood of any accident.





## Receiving

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This chapter explains how to inspect the drive upon receipt, and gives an overview of the different enclosure types and components.

<b>1.1 SECTION SAFETY</b> .....	<b>26</b>
<b>1.2 GENERAL DESCRIPTION</b> .....	<b>27</b>
<b>1.3 MODEL NUMBER AND NAMEPLATE CHECK</b> .....	<b>29</b>
<b>1.4 DRIVE MODELS AND ENCLOSURE TYPES</b> .....	<b>31</b>
<b>1.5 COMPONENT NAMES</b> .....	<b>32</b>

## 1.1 Section Safety

### CAUTION

**Do not carry the drive by the front cover or the terminal cover.**

Failure to comply may cause the main body of the drive to fall, resulting in minor or moderate injury.

### NOTICE

**Observe proper electrostatic discharge procedures (ESD) when handling the drive and circuit boards.**

Failure to comply may result in ESD damage to the drive circuitry.

**A motor connected to a PWM drive may operate at a higher temperature than a utility-fed motor and the operating speed range may reduce motor cooling capacity.**

Ensure that the motor is suitable for drive duty and/or the motor service factor is adequate to accommodate the additional heating with the intended operating conditions.



## 1.2 General Description

### ◆ A1000 Model Selection

**Table 1.1** gives a reference for drive selection depending on the motor power and Normal or Heavy Duty rating.

**Note:** The models and capacities in shown here are based on standard settings and operation conditions. Derating is required for higher carrier frequencies and higher ambient temperatures.

**Table 1.1 A1000 Models**

Motor Power (kW)	3-Phase 200 V Class				3-Phase 400 V Class			
	Heavy Duty Rating		Normal Duty Rating		Heavy Duty Rating		Normal Duty Rating	
	Model CIMR-A□	Rated Output Current (A)	Model CIMR-A□	Rated Output Current (A) <3>	Model CIMR-A□	Rated Output Current (A)	Model CIMR-A□	Rated Output Current (A) <3>
0.55	2A0004	3.2 <1>	–	–	4A0002	1.8	–	–
0.75	2A0006	5 <1>	2A0004	3.5	4A0004	3.4	4A0002	2.1
1.1	–	–	2A0006	6	–	–	–	–
1.5	2A0010	8 <1>	–	–	4A0005	4.8	4A0004	4.1
2.2	2A0012	11 <1>	2A0010	9.6	4A0007	5.5	4A0005	5.4
3.0	–	–	2A0012	12	4A0009	7.2	4A0007	6.9
4.0	2A0021	17.5 <1>	–	–	4A0011	9.2	4A0009	8.8
5.5	2A0030	25 <1>	2A0021	21	4A0018	14.8	4A0011	11.1
7.5	2A0040	33 <1>	2A0030	30	4A0023	18	4A0018	17.5
11	2A0056	47 <1>	2A0040	40	4A0031	24 <1>	4A0023	23
15	2A0069	60 <1>	2A0056	56	4A0038	31 <1>	4A0031	31
18.5	2A0081	75 <1>	2A0069	69	4A0044	39 <1>	4A0038	38
22	2A0110	85 <1>	2A0081	81	4A0058	45 <1>	4A0044	44
30	2A0138	115 <1>	2A0110	110	4A0072	60 <1>	4A0058	58
37	2A0169	145 <1>	2A0138	138	4A0088	75 <1>	4A0072	72
45	2A0211	180 <2>	2A0169	169	4A0103	91 <2>	4A0088	88
55	2A0250	215 <2>	2A0211	211	4A0139	112 <2>	4A0103	103
75	2A0312	283 <2>	2A0250	250	4A0165	150 <2>	4A0139	139
90	2A0360	346 <2>	2A0312	312	4A0208	180 <2>	4A0165	165
110	2A0415	415 <2>	2A0360	360	4A0250	216 <2>	4A0208	208
	–	–	2A0415	415	–	–	–	–
132	–	–	–	–	4A0296	260 <2>	4A0250	250
160	–	–	–	–	4A0362	304 <2>	4A0296	296
185	–	–	–	–	4A0414	370 <2>	4A0362	362
220	–	–	–	–	4A0515	450 <2>	4A0414	414
250	–	–	–	–	–	–	4A0515	515
315	–	–	–	–	4A0675	605 <3>	–	–
355	–	–	–	–	–	–	4A0675	675
450	–	–	–	–	4A0930	810 <3>	–	–
500	–	–	–	–	–	–	4A0930	930
560	–	–	–	–	4A1200	1090 <3>	–	–
630	–	–	–	–	–	–	4A1200	1200

<1> These values assume the carrier frequency is not set higher than 8 kHz.

<2> These values assume the carrier frequency is not set higher than 5 kHz.

<3> These values assume the carrier frequency is set to 2 kHz.

**Note:** Current derating is required when setting the carrier frequency higher. *Refer to Carrier Frequency Derating on page 418* for details.

## 1.2 General Description

### ◆ Control Mode Selection

Table 1.2 gives an overview of the A1000 control modes and their various features.

**Table 1.2 Control Modes and their Features**

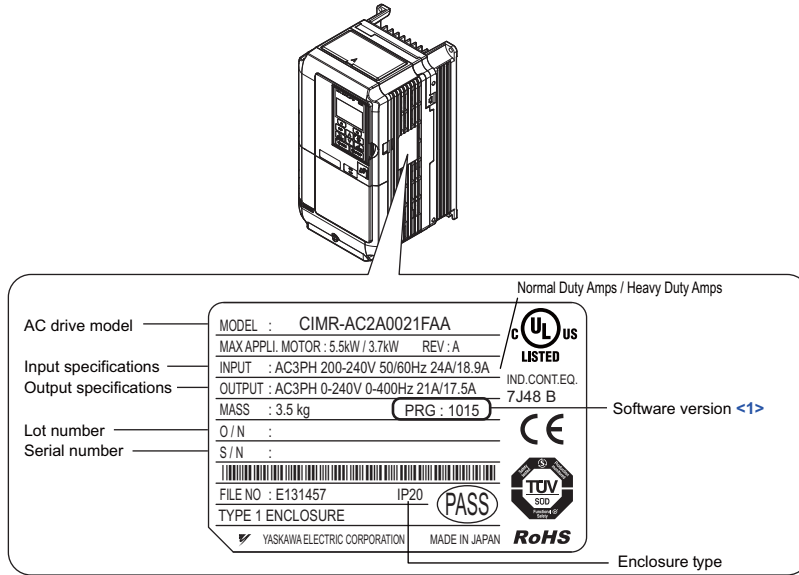
Motor Type		Induction Motors				Permanent Magnet Motors			Comments
Control Mode		V/f	V/f w/PG	OLV	CLV	OLV/PM	AOLV/PM	CLV/PM	–
Parameter Setting		A1-02 = 0	A1-02 = 1	A1-02 = 2	A1-02 = 3	A1-02 = 5	A1-02 = 6	A1-02 = 7	Default Setting is Open Loop Vector Control.
Basic Description		V/f control	V/f control using motor speed feedback	Open Loop Vector control	Closed Loop Vector control	Open Loop Vector control for PM motors	Open Loop Vector control for IPM motors	Closed Loop Vector control for PM motors	–
Type of Applications	Motor Type	IM	IM	IM	IM	PM	IPM	PM	–
	Multi Motor	YES	N/A	N/A	N/A	N/A	N/A	N/A	–
	Motor data unknown	YES	N/A	N/A	N/A	N/A	N/A	N/A	–
	High Speed Accuracy	N/A	YES	YES	YES	YES	YES	YES	–
	High Speed Response	N/A	N/A	YES	YES	N/A	YES	YES	–
	Zero Speed Control	N/A	N/A	N/A	YES	N/A	YES	YES	–
	Torque Control Operation	N/A	N/A	N/A	YES	N/A	YES	YES	–
Torque Limit Operation	N/A	N/A	YES	YES	N/A	N/A	YES	–	
PG Option Card		N/A	PG-B3 or PG-X3	N/A	PG-B3 or PG-X3	N/A	N/A	PG-X3	–
Control Characteristics	Speed Control Range	1:40	1:40	1:200	1:1500	1:20	1:100	1:1500	May fluctuate with characteristics and motor temperature.
	Speed Accuracy	±2 to 3%	±0.03%	±0.2%	±0.02%	±0.2%	±0.2%	±0.02%	Speed deviation when operating at constant speed. May fluctuate with characteristics and motor temperature.
	Speed Response	3 Hz (approx.)	3 Hz (approx.)	10 Hz	50 Hz	10 Hz	10 Hz	50 Hz	Max. frequency of a speed reference signal that the drive can follow. May fluctuate with characteristics and motor temperature.
	Starting Torque	150% at 3 Hz	150% at 3 Hz	200% at 0.3 Hz	200% at 0 r/min	100% at 5% speed	200% at 0 r/min	200% at 0 r/min	May fluctuate with characteristics and motor temperature. Performance may differ by capacity.
Application-Specific	Auto-Tuning	<ul style="list-style-type: none"> <li>Energy Saving Tuning</li> <li>Line to line resistance</li> </ul>	<ul style="list-style-type: none"> <li>Energy Saving Tuning</li> <li>Line to line resistance</li> </ul>	<ul style="list-style-type: none"> <li>Rotational</li> <li>Stationary</li> <li>Line to line resistance</li> </ul>	<ul style="list-style-type: none"> <li>Rotational</li> <li>Stationary</li> <li>Line to line resistance</li> <li>ASR</li> <li>Inertia</li> </ul>	<ul style="list-style-type: none"> <li>Stationary</li> <li>Line to line resistance</li> </ul>	<ul style="list-style-type: none"> <li>Stationary</li> <li>Line to line resistance</li> </ul>	<ul style="list-style-type: none"> <li>Stationary</li> <li>Line to line resistance</li> <li>ASR</li> <li>Inertia</li> <li>Encoder Offset</li> <li>Back EMF Constant</li> </ul>	Automatically adjusts parameter settings that concern electrical characteristics of the motor.
	Torque Limit	N/A	N/A	YES	YES	N/A	YES	YES	Sets the maximum torque for the motor to protect the load and connected machinery.
	Torque Control	N/A	N/A	N/A	YES	N/A	N/A	YES	Allows direct control of motor torque for tension control and other such applications.
	Droop Function	N/A	N/A	N/A	YES	N/A	N/A	YES	–
	Zero Servo Control	N/A	N/A	N/A	YES	N/A	N/A	YES	Locks the rotor position.
	Speed Search	YES	YES	YES	–	YES	YES	YES	Bi-directional speed detection of a coasting motor to restart it without stopping.
	Energy-Saving Control	YES	YES	YES	YES	N/A	YES (IPM motors only)	YES (IPM motors only)	Saves energy by always operating the motor at its maximum efficiency.
	High Slip Braking	YES	YES	N/A	N/A	N/A	N/A	N/A	Increases motor loss to allow for faster deceleration than normal without the use of a braking resistor. The effectiveness may vary based on motor characteristics.
	Feed Forward Control	N/A	N/A	N/A	YES	N/A	N/A	YES	Improves speed accuracy when the load changes by compensating effects of the system inertia.
	Kinetic Energy Buffering	YES	YES	YES	YES	YES	YES	YES	Decelerates the drive to allow it to ride through a momentary power loss and continue operation.
	Overexcitation Deceleration	YES	YES	YES	YES	N/A	N/A	N/A	Provides fast deceleration without using a braking resistor.
	Inertia Tuning, ASR Tuning	N/A	N/A	N/A	YES	N/A	N/A	YES	Provides automatic Speed Control and Feed Forward function tuning.
Overvoltage Suppression	YES	YES	YES	YES	YES	YES	YES	Prevents overvoltage by increasing speed during regeneration. Never use this function with hoist or crane applications.	
High Frequency Injection	N/A	N/A	N/A	N/A	N/A	YES	N/A	Greatly increases the speed control range of an IPM motor.	

# 1.3 Model Number and Nameplate Check

Please perform the following tasks after receiving the drive:

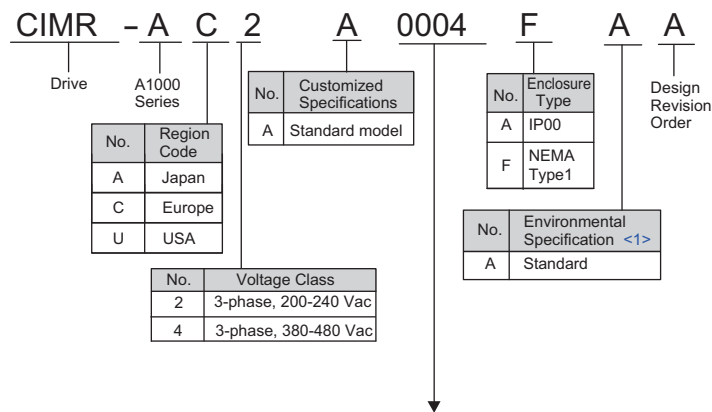
- Inspect the drive for damage.  
If the drive appears damaged upon receipt, contact the shipper immediately.
- Verify receipt of the correct model by checking the information on the nameplate.
- If you have received the wrong model or the drive does not function properly, contact your supplier.

## ◆ Nameplate



<1> Drive models CIMR-A□4A0930 and 4A1200 use software version 301□. The availability of certain functions on these models differs from models CIMR-A□2A0004 to 2A0415 and 4A0002 to 4A0675, which use software version 101□. Refer to [Parameter Groups on page 423](#) for details.

Figure 1.1 Nameplate Information



## 1.3 Model Number and Nameplate Check

### ■ Three-Phase 200 V

Normal Duty		
No.	Max. Motor Capacity kW	Rated Output Current A
0004	0.75	3.5
0006	1.5	6.0
0010	2.2	9.6
0012	3.0	12
0021	5.5	21
0030	7.5	30
0040	11	40
0056	15	56
0069	18.5	69
0081	22	81
0110	30	110
0138	37	138
0169	45	169
0211	55	211
0250	75	250
0312	90	312
0360	110	360
0415	110	415

Heavy Duty		
No.	Max. Motor Capacity kW	Rated Output Current A
0004	0.55	3.2
0006	0.75	5
0010	1.5	8
0012	2.2	11
0021	4.0	17.5
0030	5.5	25
0040	7.5	33
0056	11	47
0069	15	60
0081	18.5	75
0110	22	85
0138	30	115
0169	37	145
0211	45	180
0250	55	215
0312	75	283
0360	90	346
0415	110	415

### ■ Three-Phase 400 V

Normal Duty		
No.	Max. Motor Capacity kW	Rated Output Current A
0002	0.75	2.1
0004	1.5	4.1
0005	2.2	5.4
0007	3.0	6.9
0009	4.0	8.8
0011	5.5	11.1
0018	7.5	17.5
0023	11	23
0031	15	31
0038	18.5	38
0044	22	44
0058	30	58
0072	37	72
0088	45	88
0103	55	103
0139	75	139
0165	90	165
0208	110	208
0250	132	250
0296	160	296
0362	185	362
0414	220	414
0515	250	515
0675	355	675
0930	500	930
1200	630	1200

Heavy Duty		
No.	Max. Motor Capacity kW	Rated Output Current A
0002	0.55	1.8
0004	1.1	3.4
0005	1.5	4.8
0007	2.2	5.5
0009	3.0	7.2
0011	4.0	9.2
0018	5.5	14.8
0023	7.5	18
0031	11	24
0038	15	31
0044	18.5	39
0058	22	45
0072	30	60
0088	37	75
0103	45	91
0139	55	112
0165	75	150
0208	90	180
0250	110	216
0296	132	260
0362	160	304
0414	185	370
0515	220	450
0675	315	605
0930	450	810
1200	560	1090

<1> Contact Yaskawa for information about using drives in environments other than specified in this manual.

**Note:** Refer to *Drive Models and Enclosure Types on page 31* for differences regarding enclosure protection types and component descriptions.

## 1.4 Drive Models and Enclosure Types

Two types of enclosures are offered for A1000 drives.

- IP00 enclosure models are designed for installation in an enclosure panel that serves to protect personnel from injury caused by accidentally touching live parts.
- IP20/NEMA Type 1 enclosure models mount to an indoor wall or in an enclosure panel.

*Table 1.3* describes drive enclosures and models.

**Table 1.3 Drive Models and Enclosure Types**

Voltage Class	Enclosure Type	
	IP20/NEMA Type 1 Enclosure CIMR-A□ <1>	IP00 Enclosure CIMR-A□
Three-Phase 200 V Class	2A0004F	-
	2A0006F	-
	2A0010F	-
	2A0012F	-
	2A0021F	-
	2A0030F	-
	2A0040F	-
	2A0056F	-
	2A0069F	-
	2A0081F	-
	-	2A0110A
	-	2A0138A
	-	2A0169A
	-	2A0211A
-	2A0250A	
-	2A0312A	
-	2A0360A	
-	2A0415A	
Three-Phase 400 V Class	4A0002F	-
	4A0004F	-
	4A0005F	-
	4A0007F	-
	4A0009F	-
	4A0011F	-
	4A0018F	-
	4A0023F	-
	4A0031F	-
	4A0038F	-
	4A0044F	-
	-	4A0058A
	-	4A0072A
	-	4A0088A
	-	4A0103A
	-	4A0139A
	-	4A0165A
	-	4A0208A
	-	4A0250A
	-	4A0296A
-	4A0362A	
-	4A0414A	
-	4A0515A	
-	4A0675A	
-	4A0930A	
-	4A1200A	

<1> Removing the top protective cover from a IP20/NEMA Type 1 enclosure drive voids NEMA Type 1 protection but still keeps IP20 conformity.

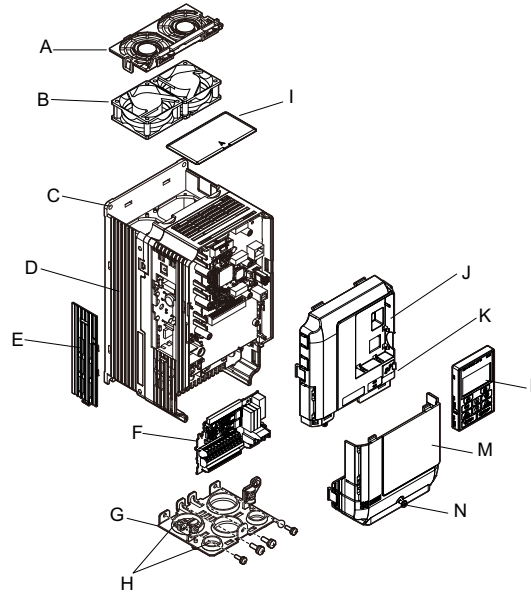
## 1.5 Component Names

This section gives an overview of the drive components described in this manual.

- Note:** 1. See [Using the Digital Operator on page 89](#) for a description of the operator keypad.  
 2. The drive may have no cooling fans or only one cooling fan depending on the model.

### ◆ IP20/NEMA Type 1 Enclosure

- Three-Phase AC200 V CIMR-A□2A0004F to 0081F
- Three-Phase AC400 V CIMR-A□4A0002F to 0044F



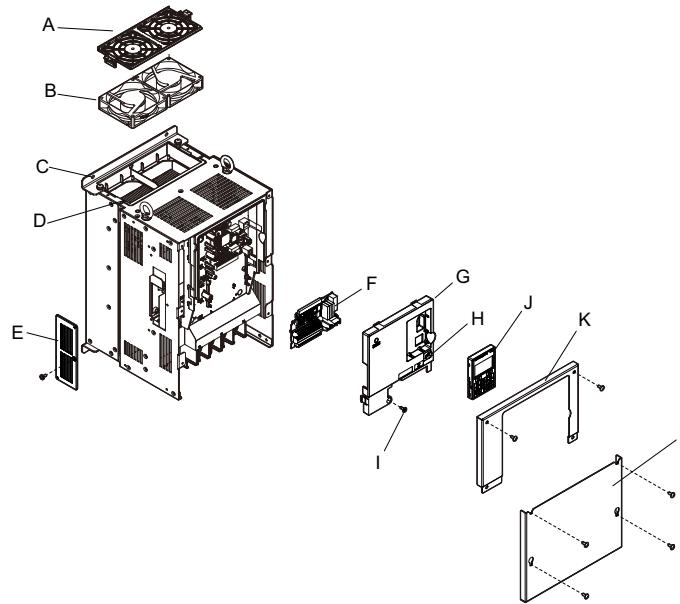
- |   |                                 |
|---|---------------------------------|
| <b>A</b> – Fan cover <1>                                    | <b>H</b> – Rubber bushing       |
| <b>B</b> – Cooling fan <1>                                  | <b>I</b> – Top protective cover |
| <b>C</b> – Mounting hole                                    | <b>J</b> – Front cover          |
| <b>D</b> – Heatsink   | <b>K</b> – USB port (type-B)    |
| <b>E</b> – Optional 24 V DC power<br>supply connector cover | <b>L</b> – Digital Operator     |
| <b>F</b> – Terminal board                                   | <b>M</b> – Terminal cover       |
| <b>G</b> – Bottom cover                                     | <b>N</b> – Terminal cover screw |

<1> The following drive models have a single cooling fan: CIMR-A□2A0021F, CIMR-A□4A0007F through 0011F. Drives CIMR-A□2A0004F through 0012F and CIMR-A□4A0002F through 0005F do not have a cooling fan or a cooling fan cover.

**Figure 1.2 Exploded View of IP20/NEMA Type 1 Enclosure Components (CIMR-A□2A0030F)**

## ◆ IP00 Enclosure

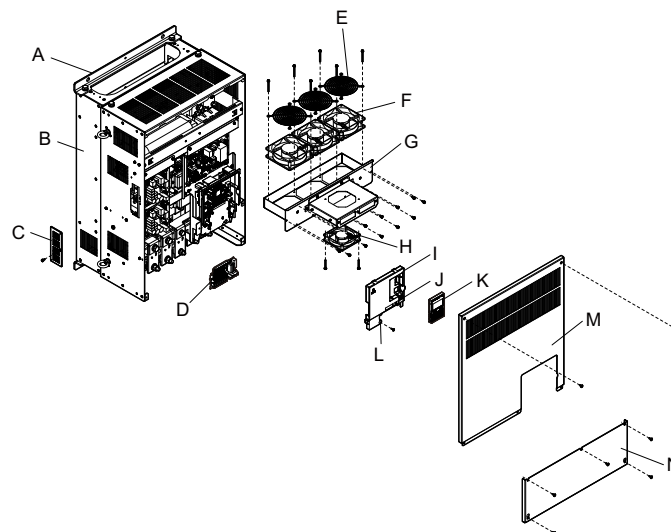
- Three-Phase AC200 V CIMR-A□2A0110A, 0138A
- Three-Phase AC400 V CIMR-A□4A0058A to 0103A



- |  |                       |
|--|-----------------------|
| A – Fan cover  | G – Front cover       |
| B – Cooling fan                                      | H – USB port (type-B) |
| C – Mounting hole                                    | I – Front cover screw |
| D – Heatsink   | J – Digital operator  |
| E – Optional 24 V DC power<br>supply connector cover | K – Drive Cover       |
| F – Terminal board                                   | L – Terminal cover    |

Figure 1.3 Exploded View of IP00 Enclosure Components (CIMR-A□2A0110A)

- Three-Phase AC200 V CIMR-A□2A0169A to 0312A
- Three-Phase AC400 V CIMR-A□4A0139A to 0208A

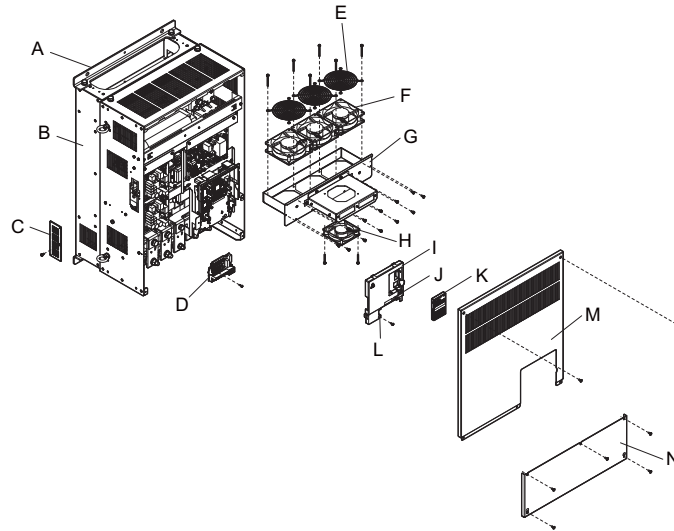


- |  |                       |
|--|-----------------------|
| A – Mounting hole                                    | G – Fan unit          |
| B – Heatsink   | H – Front cover       |
| C – Optional 24 V DC power<br>supply connector cover | I – USB port (type-B) |
| D – Terminal board                                   | J – Digital operator  |
| E – Fan guard  | K – Front cover screw |
| F – Cooling fan                                      | L – Drive cover       |
|  | M – Terminal cover    |
|  | N – Terminal cover    |

Figure 1.4 Exploded view of IP00 Enclosure Type Components (CIMR-A□4A0165A)

## 1.5 Component Names

### ■ Three-Phase AC200 V CIMR-A□2A0360A, 0415A Three-Phase AC400 V CIMR-A□4A0250A to 0362A

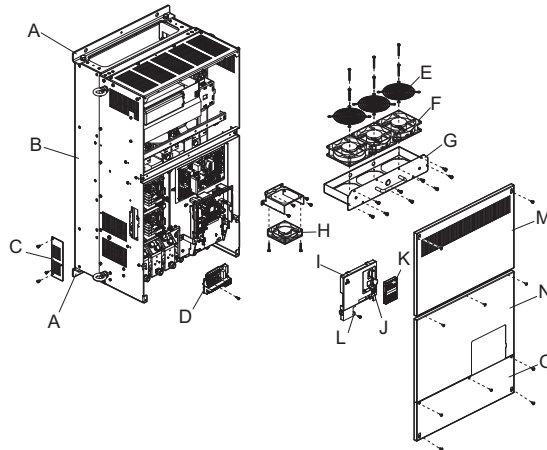


- |  |                                |
|--|--------------------------------|
| <b>A</b> – Mounting hole                                 | <b>H</b> – Circulation fan <1> |
| <b>B</b> – Heatsink                                      | <b>I</b> – Front cover         |
| <b>C</b> – Optional 24 V DC power supply connector cover | <b>J</b> – USB port (type-B)   |
| <b>D</b> – Terminal board                                | <b>K</b> – Digital operator    |
| <b>E</b> – Fan guard                                     | <b>L</b> – Front cover screw   |
| <b>F</b> – Cooling fan                                   | <b>M</b> – Drive cover         |
| <b>G</b> – Fan unit                                      | <b>N</b> – Terminal cover      |

<1> The following drive models come with a built-in circulation fan.  
CIMR-A□2A0360, 2A0415  
CIMR-A□4A0362

Figure 1.5 Exploded view of IP00 Enclosure Type Components (CIMR-A□4A0362A)

### ■ Three-Phase AC400 V CIMR-A□4A0414A

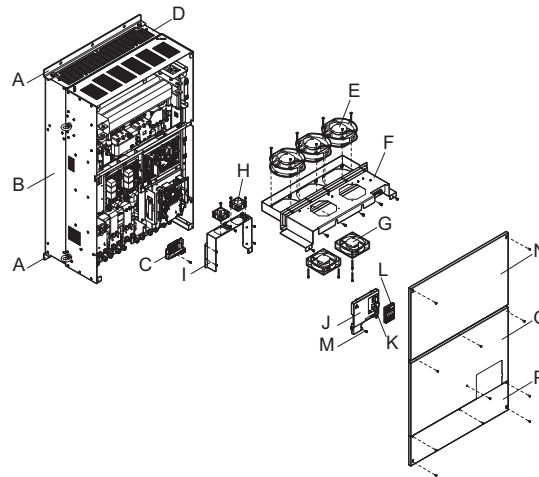


- |  |                              |
|--|------------------------------|
| <b>A</b> – Mounting hole                                 | <b>H</b> – Circulation fan   |
| <b>B</b> – Heatsink                                      | <b>I</b> – Front cover       |
| <b>C</b> – Optional 24 V DC power supply connector cover | <b>J</b> – USB port (type-B) |
| <b>D</b> – Terminal board                                | <b>K</b> – Digital operator  |
| <b>E</b> – Fan guard                                     | <b>L</b> – Front cover screw |
| <b>F</b> – Cooling fan                                   | <b>M</b> – Drive cover 1     |
| <b>G</b> – Fan unit                                      | <b>N</b> – Drive cover 2     |
|  | <b>O</b> – Terminal cover    |

Figure 1.6 Exploded view of IP00 Enclosure Type Components (CIMR-A□4A0414A)



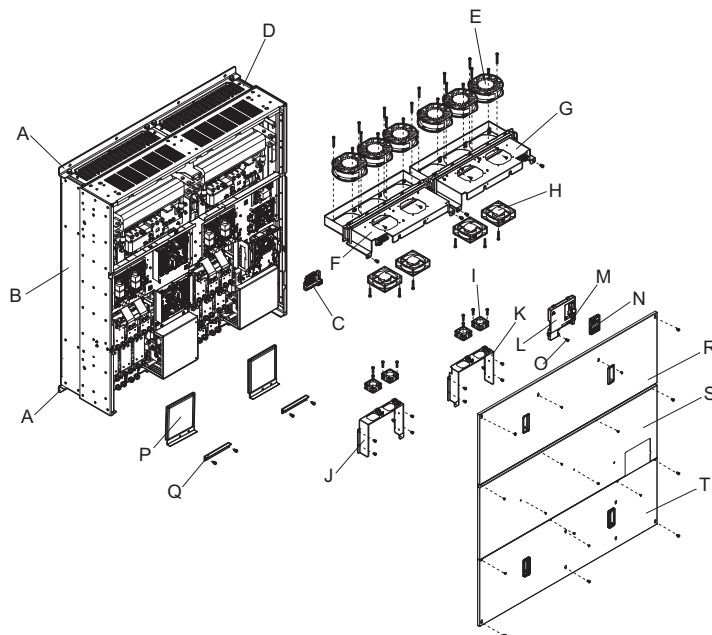
### ■ Three-Phase AC400 V CIMR-A□4A0515A, 0675A



- |                              |  |
|------------------------------|--|
| A – Mounting hole            | I – Circuitboard cooling fan unit case |
| B – Heatsink                 | J – Front cover                        |
| C – Terminal board           | K – USB port (type-B)                  |
| D – Fan guard                | L – Digital operator                   |
| E – Cooling fan              | M – Front cover screw                  |
| F – Fan unit                 | N – Drive cover 1                      |
| G – Circulation fan          | O – Drive cover 2                      |
| H – Circuitboard cooling fan | P – Terminal cover                     |

Figure 1.7 Exploded view of IP00 Enclosure Type Components (CIMR-A□4A0515A, 0675A)

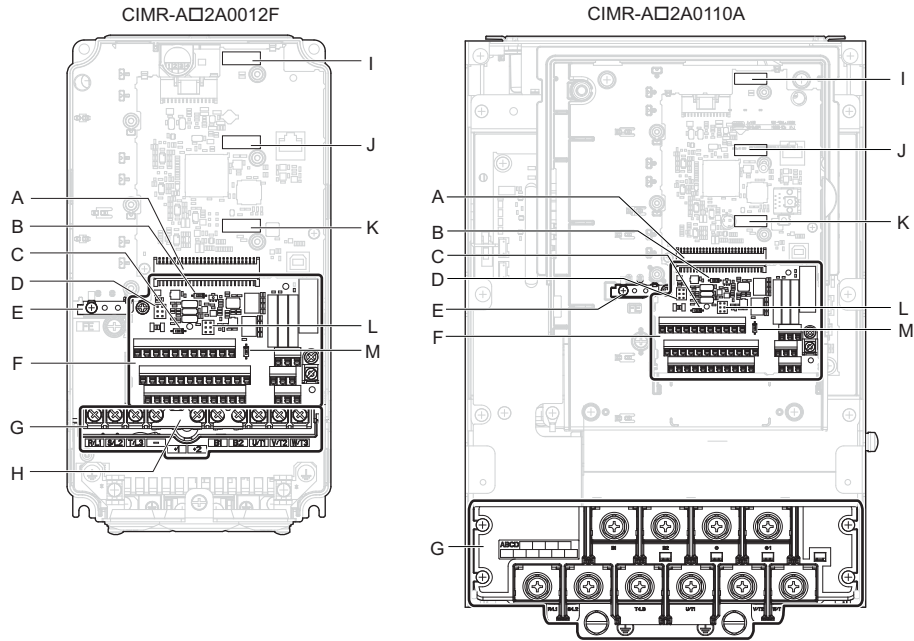
### ■ Three-Phase AC400 V CIMR-A□4A0930A, 1200A



- |  |  |
|--|--|
| A – Mounting hole                          | K – Circuitboard cooling fan unit case (R) |
| B – Heatsink                               | L – Front cover                            |
| C – Terminal board                         | M – USB port (type-B)                      |
| D – Fan guard                              | N – Digital operator                       |
| E – Cooling fan                            | O – Front cover screw                      |
| F – Fan unit case (L)                      | P – Filter case                            |
| G – Fan unit case (R)                      | Q – Blind cover                            |
| H – Circulation fan                        | R – Drive cover 1                          |
| I – Circuitboard cooling fan               | S – Drive cover 2                          |
| J – Circuitboard cooling fan unit case (L) | T – Terminal cover                         |

Figure 1.8 Exploded view of IP00 Enclosure Type Components (CIMR-A□4A0930A)

### ◆ Front Views



- |  |  |
|--|--|
| <p><b>A</b> – Terminal board connector</p> <p><b>B</b> – DIP switch S1 (<i>Refer to Terminal A2 Input Signal Selection on page 82</i>)</p> <p><b>C</b> – DIP switch S2 (<i>Refer to MEMOBUS/Modbus Termination on page 83</i>)</p> <p><b>D</b> – Jumper S3 (<i>Refer to Sinking/Sourcing Mode Selection for Safe Disable Inputs on page 80</i>)</p> <p><b>E</b> – Ground terminal</p> <p><b>F</b> – Terminal board (<i>Refer to Control Circuit Wiring on page 75</i>)</p> <p><b>G</b> – Main circuit terminal (<i>Refer to Wiring the Main Circuit Terminal on page 74</i>)</p> | <p><b>H</b> – Protecting cover to prevent miswiring</p> <p><b>I</b> – Option card connector (CN5-C)</p> <p><b>J</b> – Option card connector (CN5-B)</p> <p><b>K</b> – Option card connector (CN5-A)</p> <p><b>L</b> – Jumper S5 (<i>Refer to Terminal AM/FM Signal Selection on page 82</i>)</p> <p><b>M</b> – DIP Switch S4 (<i>Refer to Terminal A3 Analog/PTC Input Selection on page 82</i>)</p> |
|--|--|

Figure 1.9 Front View of Drives



# Mechanical Installation

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This chapter explains how to properly mount and install the drive.

<b>2.1 SECTION SAFETY</b> .....	<b>38</b>
<b>2.2 MECHANICAL INSTALLATION</b> .....	<b>40</b>

## 2.1 Section Safety

### WARNING

#### Fire Hazard

**Provide sufficient cooling when installing the drive inside an enclosed panel or cabinet.**

Failure to comply could result in overheating and fire.

When multiple drives are placed inside the same enclosure panel, install proper cooling to ensure air entering the enclosure does not exceed 40°C.

#### Crush Hazard

**If using a crane or a lifter to transport the drive, make sure that only qualified personnel are allowed operating.**

Incorrect operation may cause the drive to suddenly drop, resulting in serious injury.

**Only allow qualified personnel to operate a crane or hoist to transport the drive.**

Failure to comply could result in death or serious injury from falling equipment.

### NOTICE

#### Equipment Hazard

**Prevent foreign matter such as metal shavings or wire clippings from falling into the drive during drive installation and project construction.**

Failure to comply could result in damage to the drive.

Place a temporary cover over the top during installation. Be sure to remove the temporary cover before start-up, as the cover will reduce ventilation and cause the unit to overheat.

**Observe proper electrostatic discharge (ESD) procedures when handling the drive.**

Failure to comply could result in ESD damage to the drive circuitry.

**Operating the motor in the low-speed range diminishes the cooling effects, increases motor temperature, and may lead to motor damage by overheating.**

Reduce the motor torque in the low-speed range whenever using a standard blower cooled motor. If 100% torque is required continuously at low speed, consider using a special drive or vector-control motor. Select a motor that is compatible with the required load torque and operating speed range.

**The speed range for continuous operation differs according to the lubrication method and motor manufacturer.**

If the motor is to be operated at a speed higher than the rated speed, consult with the manufacturer.

Continuously operating an oil-lubricated motor in the low-speed range may result in burning.

**When the input voltage is 440 V or higher or the wiring distance is greater than 100 meters, pay special attention to the motor insulation voltage or use a drive-rated motor with reinforced insulation.**

Failure to comply could lead to motor winding failure.

**Motor vibration may increase when operating a machine in variable-speed mode, if that machine previously operated at a constant speed.**

Install vibration-proof rubber on the motor base or use the frequency jump function to skip a frequency resonating the machine.

**The motor may require more acceleration torque with drive operation than with a commercial power supply.**

Set a proper V/f pattern by checking the load torque characteristics of the machine to be used with the motor.

**NOTICE**

**The rated input current of submersible motors is higher than the rated input current of standard motors.**

Select an appropriate drive according to its rated output current. When the distance between the motor and drive is long, use a cable thick enough to connect the motor to the drive to prevent motor torque reduction.

**The current rating differs for a motor with variable pole pitches differs from a standard motor.**

Check the maximum current of the motor before selecting the drive capacity. Only switch motor poles when the motor is stopped. Switching between motor during run will trigger overcurrent protection circuitry or result in overvoltage from regeneration, and the motor will simply coast to stop.

**When using an explosion-proof motor, it must be subject to an explosion-proof test in conjunction with the drive.**

This is also applicable when an existing explosion-proof motor is to be operated with the drive. Since the drive itself is not explosion-proof, always install it in a safe place.

**Never lift the drive up while the cover is removed.**

This can damage the terminal board and other components.

## 2.2 Mechanical Installation

This section outlines specifications, procedures, and the environment for proper mechanical installation of the drive.

### ◆ Installation Environment

To help prolong the optimum performance life of the drive, install the drive in an environment matching the specifications below.

**Table 2.1 Installation Environment**

Environment	Conditions
Installation Area	Indoors
Ambient Temperature	-10°C to +40°C (IP20/NEMA Type 1 enclosure) -10°C to +50°C (IP00 enclosure) Drive reliability improves in environments without wide temperature fluctuations. When using the drive in an enclosure panel, install a cooling fan or air conditioner in the area to ensure that the air temperature inside the enclosure does not exceed the specified levels. Do not allow ice to develop on the drive.
Humidity	95% RH or less and free of condensation
Storage Temperature	-20 to +60°C
Surrounding Area	Install the drive in an area free from: <ul style="list-style-type: none"> <li>• oil mist and dust</li> <li>• metal shavings, oil, water or other foreign materials</li> <li>• radioactive materials</li> <li>• combustible materials (e.g., wood)</li> <li>• harmful gases and liquids</li> <li>• excessive vibration</li> <li>• chlorides</li> <li>• direct sunlight</li> </ul>
Altitude	1000 m, up to 3000 m with derating (for details, refer to <a href="#">Altitude Derating on page 420</a> )
Vibration	10 to 20 Hz at 9.8 m/s <sup>2</sup> <1> 20 to 55 Hz at 5.9 m/s <sup>2</sup> (Models CIMR-A□2A0004 to 2A0211 and 4A0002 to 4A0165) or, 2.0 m/s <sup>2</sup> (Models CIMR-A□2A0250 to 2A0415 and 4A0208 to 4A1200)
Orientation	Install the drive vertically to maintain maximum cooling effects.

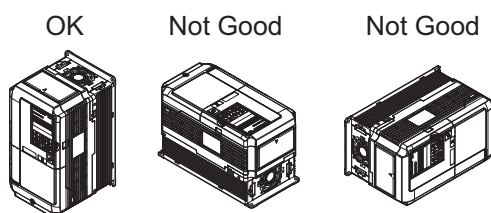
<1> Models CIMR-A□4A0930 and 4A1200 are rated at 5.9 m/s<sup>2</sup>.

**NOTICE:** Avoid placing drive peripheral devices, transformers, or other electronics near the drive as the noise created can lead to erroneous operation. If such devices must be used in close proximity to the drive, take proper steps to shield the drive from noise.

**NOTICE:** Prevent foreign matter such as metal shavings and wire clippings from falling into the drive during installation. Failure to comply could result in damage to the drive. Place a temporary cover over the top of the drive during installation. Remove the temporary cover before startup, as the cover will reduce ventilation and cause the drive to overheat.

### ◆ Installation Orientation and Spacing

Install the drive upright as illustrated in [Figure 2.1](#) to maintain proper cooling.



**Figure 2.1 Correct Installation Orientation**

## Single Drive Installation

Figure 2.2 shows the installation distance required to maintain sufficient space for airflow and wiring.

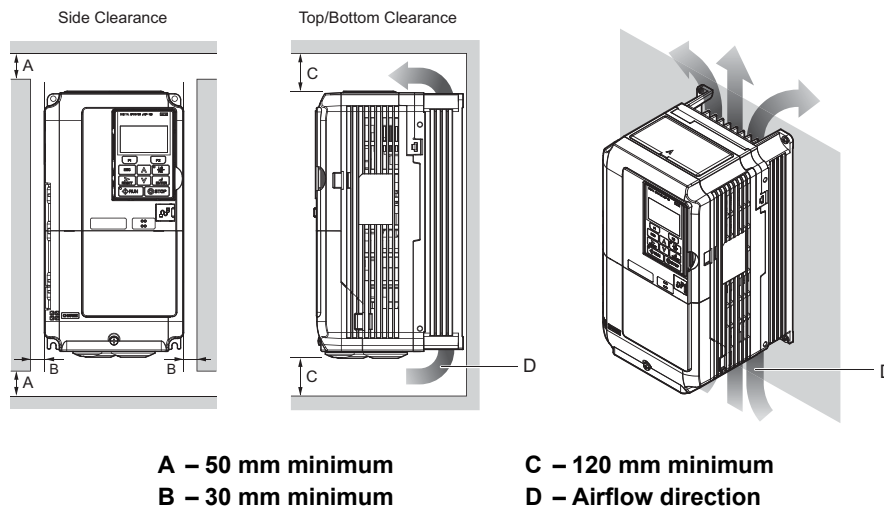


Figure 2.2 Correct Installation Spacing

**Note:** IP20/NEMA Type 1 enclosure and IP00 enclosure models require the same amount of space above and below the drive for installation.

## Multiple Drive Installation (Side-by-Side Installation)

Models CIMR-A□2A0004 through 0081 and 4A0002 through 0044 can take advantage of Side-by-Side installation.

When installing multiple drives into the same enclosure panel, mount the drives according to Figure 2.2.

When mounting drives with the minimum clearance of 2 mm according to Figure 2.3, derating must be considered and parameter L8-35 must be set to 1. Refer to Temperature Derating on page 420.

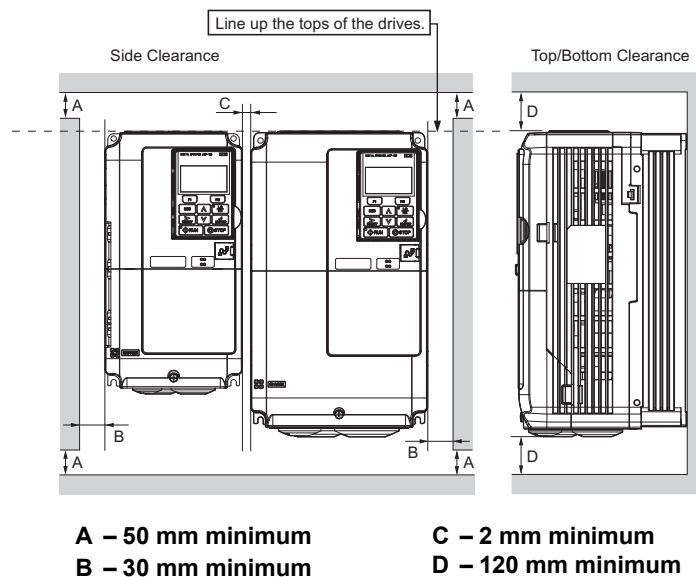


Figure 2.3 Space Between Drives (Side-by-Side Mounting)

**Note:** When installing drives of different heights in the same enclosure panel, the tops of the drives should line up. Leave space between the top and bottom of stacked drives for easy cooling fan replacement if required.

## 2.2 Mechanical Installation

---

When drives with IP20/NEMA Type 1 enclosures are mounted side by side, the top protective covers of all drives must be removed as shown in [Figure 2.4](#). Refer to [Top Protective Cover on page 66](#) to remove and reattach the top protective cover.

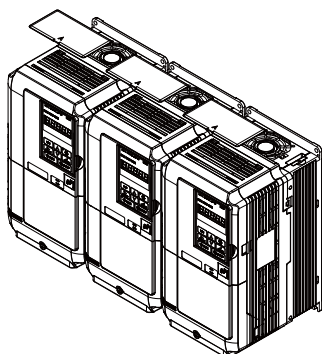


Figure 2.4 IP20/NEMA Type 1 Side-by-Side Mounting in Enclosure

---

### ◆ Instructions on Installation of Models CIMR-A□4A0930 and 4A1200

Read the following precautions and instructions before installing the largest-capacity models, 4A0930 and 4A1200.

**WARNING!** Be sure to observe the following instructions and precautions. Failure to comply could result in minor or moderate injury and damage to the drive from falling equipment.

- Vertical suspension of the drive should be used only for temporarily lifting the drive for installation in the enclosure panel. Do not vertically suspend for transportation of the drive.
- Before vertical suspension, make sure that the drive front cover, terminal blocks and other drive components are securely fixed with screws.
- Do not subject the drive to vibration or impact greater than 1.96 m/s<sup>2</sup> (0.2 G) while it is suspended by the wires.
- Do not overturn the drive.
- Do not leave the drive for a long time while it is suspended by the wires

#### ■ Procedure for Vertical Wire Suspension of the Drive

- Use the wire of a length that ensures a 50 degree or wider suspending angle, as illustrated in [Figure 2.6](#). The maximum allowable load of the eye bolts for suspension cannot be guaranteed when the drive is suspended with the wires at an angle less than 50 degrees.
- When lifting the drive with a crane after wires are passed to hold it, make sure to follow the procedure described below.
  1. Remove the four eye bolts from the drive side panels, and fix them securely on the top panel (See [Figure 2.5](#)).
  2. Pass wire through the holes of all the four eye bolts (See [Figure 2.6](#)).
  3. Take up the slack in the wires gradually with a crane, and when the wires are confirmed to have stretched tight, hoist the drive.
  4. When ready to install the drive in the enclosure panel, lower the drive. Halt lowering once when the drive has reached near the floor, and then lower the drive again very slowly.



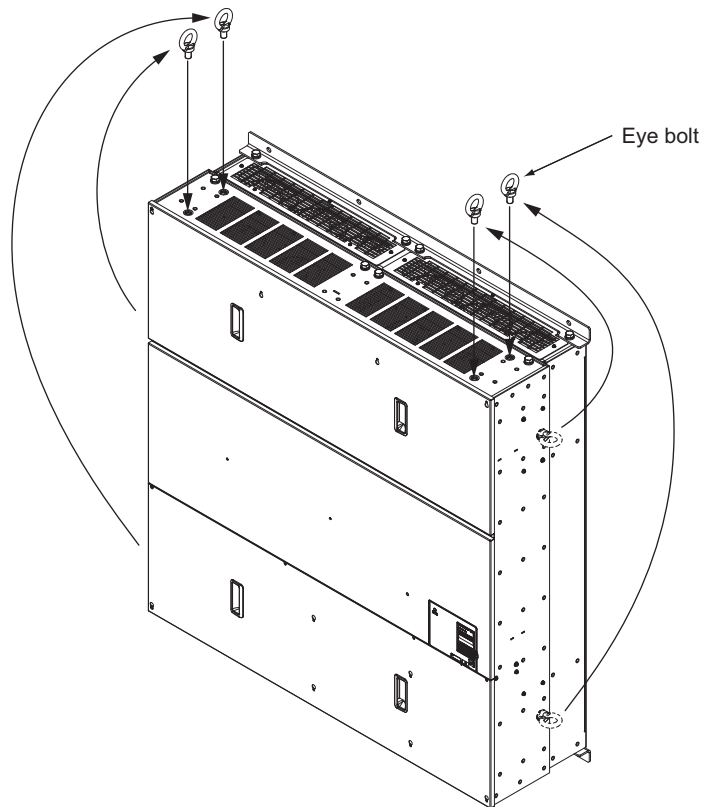


Figure 2.5 Attaching Eye Bolts on Top Panel

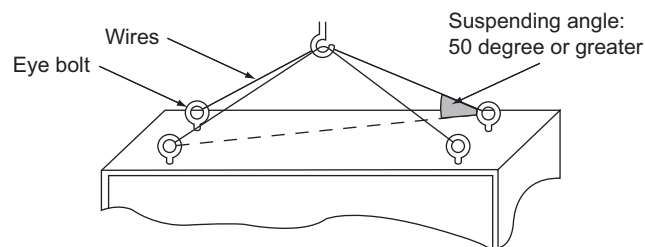


Figure 2.6 State of Suspension with Wires

## ◆ Digital Operator Remote Usage

### ■ Remote Operation

The digital operator mounted on the drive can be removed and connected to the drive using an extension cable up to 3 m long. This makes it easier to operate the drive when it is installed in a location where it can not be accessed easily.

The digital operator can also be permanently mounted in a remote location like a panel door. An extension cable and an installation support set (depending on the installation type) will be required.

**Note:** Refer to *Drive Options and Peripheral Devices on page 389* for information on extension cables and installation support sets.

## 2.2 Mechanical Installation

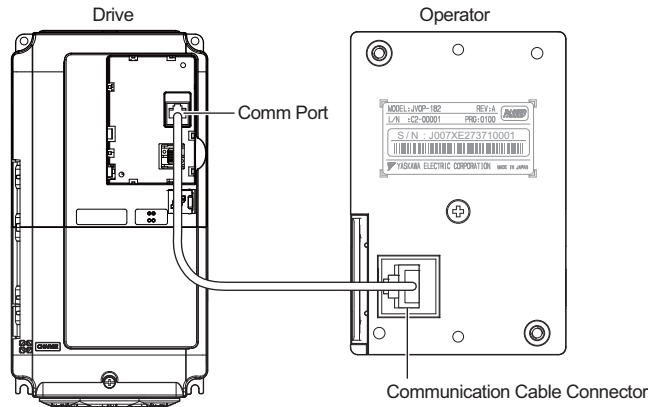


Figure 2.7 Communication Cable Connection

### ■ Digital Operator Remote Installation

#### Digital Operator Dimensions

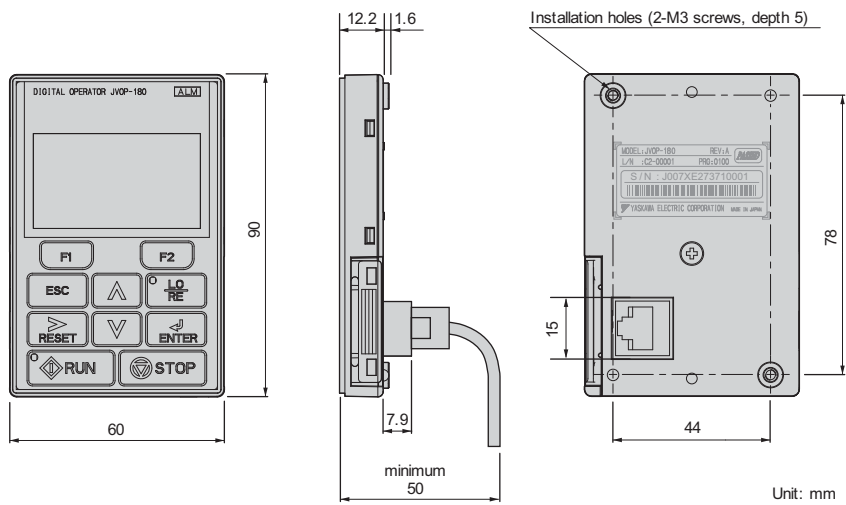


Figure 2.8 Digital Operator Dimensions

#### Installation Types and Required Materials

There are two ways the digital operator can be mounted to an enclosure:

1. External/face-mount installs the operator outside the enclosure panel
2. Internal/flush-mount installs the operator inside the enclosure panel

Table 2.2 Digital Operator Installation Methods and Required Tools

Installation Method	Description	Installation Support Sets	Model	Required Tools
External/Face-Mount	Simplified installation with the digital operator is mounted on the outside of the panel with two screws.	–	–	Phillips screwdriver (#1)
Internal/Flush-Mount	Encloses the digital operator in the panel. The digital operator is flush with the outside of the panel.	Installation Support Set A (for mounting with screws through holes in the panel)	EZZ020642A	Phillips screwdriver (#1, #2)
		Installation Support Set B (for use with threaded studs that are fixed to the panel)	EZZ020642B	Phillips screwdriver (#1) Wrench (7 mm)

**Note:** Prevent foreign matter such as metal shavings or wire clippings from falling into the drive during installation and project construction. Failure to comply could result in damage to the drive. Place a temporary cover over the top of the drive during installation. Remove the temporary cover before startup, as the cover will reduce ventilation and cause the drive to overheat.

### External/Face-Mount

1. Cut an opening in the enclosure panel for the digital operator as shown in [Figure 2.10](#).
2. Position the digital operator so the display faces outwards, and mount it to the enclosure panel as shown in [Figure 2.9](#).

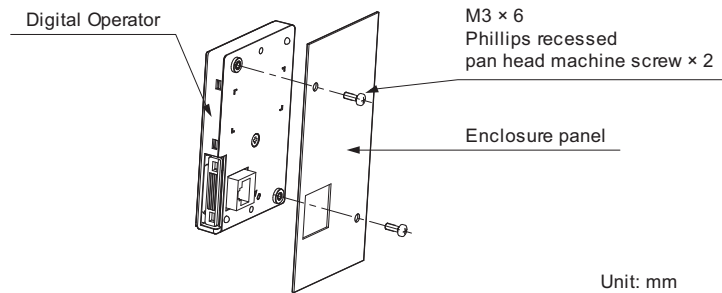


Figure 2.9 External/Face-Mount Installation

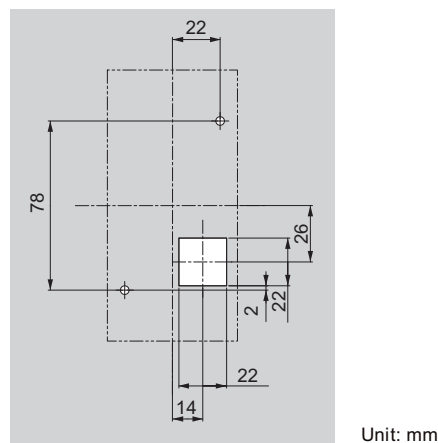


Figure 2.10 Panel Cut-Out Dimensions (External/Face-Mount Installation)

### Internal/Flush-Mount

An internal flush-mount requires an installation support set that must be purchased separately. Contact your Yaskawa representative to order an installation support set and mounting hardware. [Figure 2.11](#) illustrates how to attach the Installation Support Set A.

1. Cut an opening in the enclosure panel for the digital operator as shown in [Figure 2.12](#).
2. Mount the digital operator to the installation support.
3. Mount the installation support set and digital operator to the enclosure panel.

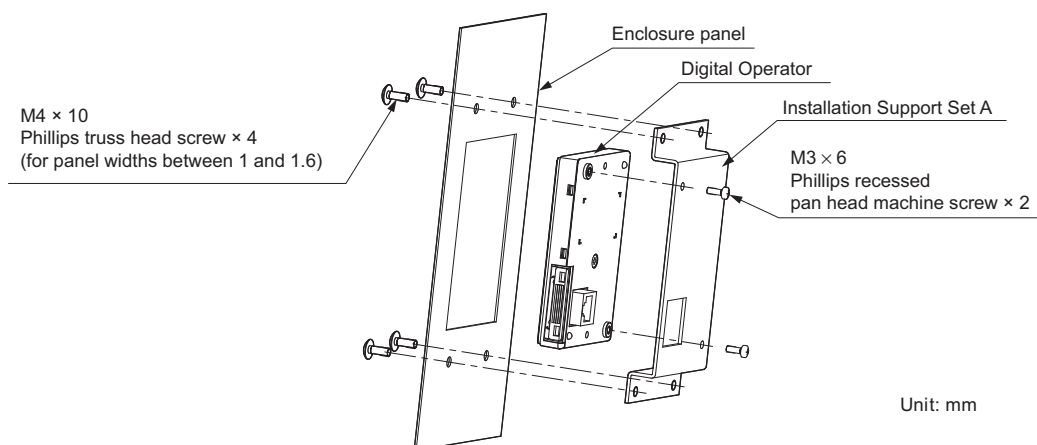


Figure 2.11 Internal/Flush Mount Installation

**Note:** For environments with a significant amount of dust or other airborne debris, use a gasket between the enclosure panel and the digital operator.

## 2.2 Mechanical Installation

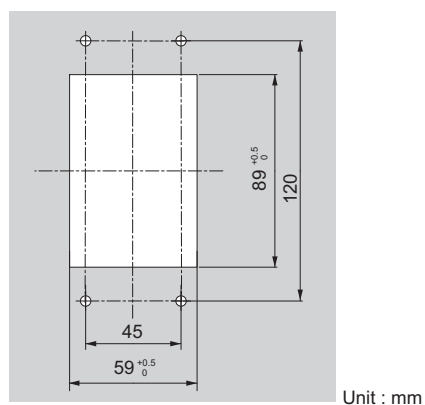


Figure 2.12 Panel Cut-Out Dimensions (Internal/Flush-Mount Installation)

### ◆ Exterior and Mounting Dimensions

Table 2.3 Drive Models and Types

Protective Design	Drive Model CIMR-A□		Page
	Three-Phase 200 V Class	Three-Phase 400 V Class	
IP20/NEMA Type 1 Enclosure	2A0004F	4A0002F	47
	2A0006F	4A0004F	
	2A0010F	4A0005F	
	2A0012F	4A0007F	
	2A0021F	4A0009F	
	2A0030F	4A0011F	
	2A0040F	4A0018F	
	2A0056F	4A0023F	
	2A0069F	4A0031F	
	2A0081F	4A0038F	
IP00 Enclosure		4A0044F	48
	2A0110A	4A0058A	
	2A0138A	4A0072A	
	2A0169A	4A0088A	
	2A0211A	4A0103A	
	2A0250A	4A0139A	
	2A0312A	4A0165A	
	2A0360A	4A0208A	
	2A0415A	4A0250A	
		4A0296A	
		4A0362A	
		4A0414A	
		4A0515A	
		4A0675A	
	4A0930A		
	4A1200A		

■ IP20/NEMA Type 1 Enclosure Drives

**Note:** IP20/NEMA Type 1 enclosure drives are equipped with a top cover. Removing this cover voids NEMA Type 1 protection but still keeps IP20 conformity.

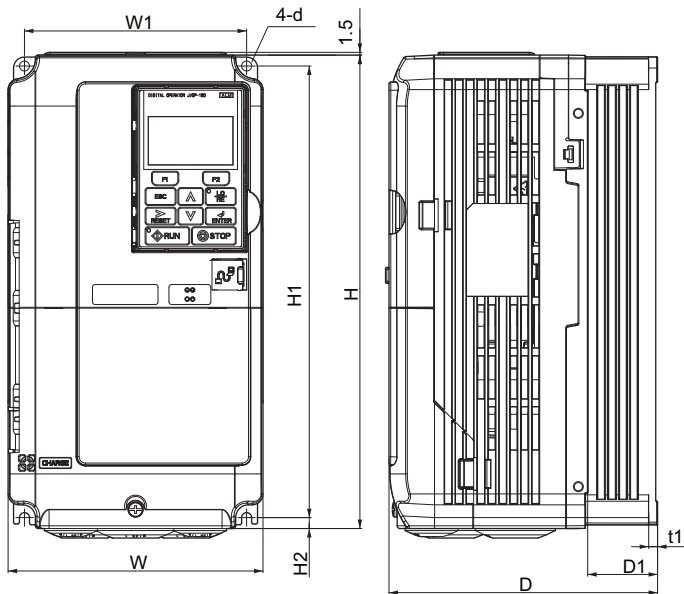


Figure 1

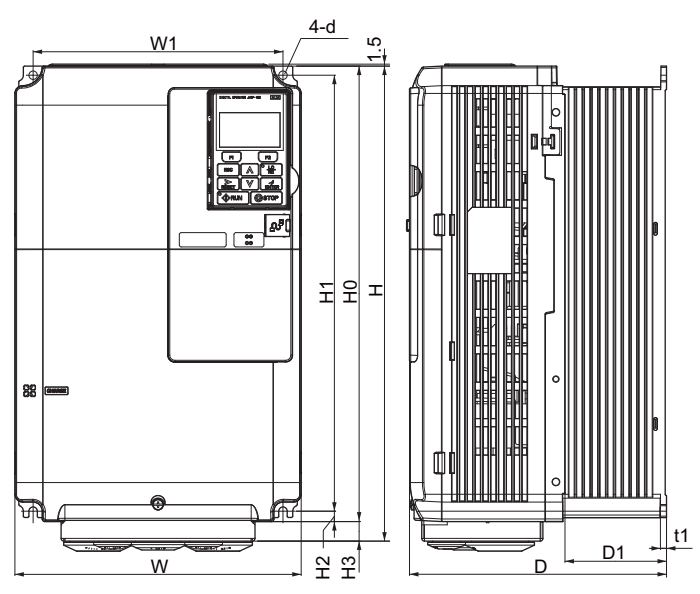


Figure 2

Table 2.4 Dimensions for IP20/NEMA Type 1 Enclosure: 200 V Class

Drive Model CIMR-A□2A	Dimensions (mm)													Weight (kg)
	Figure	W	H	D	W1	H0	H1	H2	H3	D1	t1	t2	d	
0004	1	140	260	147	122	—	248	6	—	38	5	—	M5	3.1
0006		140	260	147	122	—	248	6	—	38	5	—	M5	3.1
0010		140	260	147	122	—	248	6	—	38	5	—	M5	3.2
0012		140	260	147	122	—	248	6	—	38	5	—	M5	3.2
0021		140	260	164	122	—	248	6	—	55	5	—	M5	3.5
0030		140	260	167	122	—	248	6	—	55	5	—	M5	4.0
0040		140	260	167	122	—	248	6	—	55	5	—	M5	4.0
0056		180	300	187	160	—	284	8	—	75	5	—	M5	5.6
0069		220	350	197	192	—	335	8	—	78	5	—	M6	8.7
0081	2	220	365	197	192	350	335	8	15	78	5	—	M6	9.7

Table 2.5 Dimensions for IP20/NEMA Type 1 Enclosure: 400 V Class

Drive Model CIMR-A□4A	Dimensions (mm)													Weight (kg)
	Figure	W	H	D	W1	H0	H1	H2	H3	D1	t1	t2	d	
0002	1	140	260	147	122	—	248	6	—	38	5	—	M5	3.2
0004		140	260	147	122	—	248	6	—	38	5	—	M5	3.2
0005		140	260	147	122	—	248	6	—	38	5	—	M5	3.2
0007		140	260	164	122	—	248	6	—	55	5	—	M5	3.4
0009		140	260	164	122	—	248	6	—	55	5	—	M5	3.5
0011		140	260	164	122	—	248	6	—	55	5	—	M5	3.5
0018		140	260	167	122	—	248	6	—	55	5	—	M5	3.9
0023		140	260	167	122	—	248	6	—	55	5	—	M5	3.9
0031		180	300	167	160	—	284	8	—	55	5	—	M5	5.4
0038		180	300	187	160	—	284	8	—	75	5	—	M5	5.7
0044		220	350	197	192	—	335	8	—	78	5	—	M6	8.3

Mechanical Installation

2

### ■ IP00 Enclosure Drives

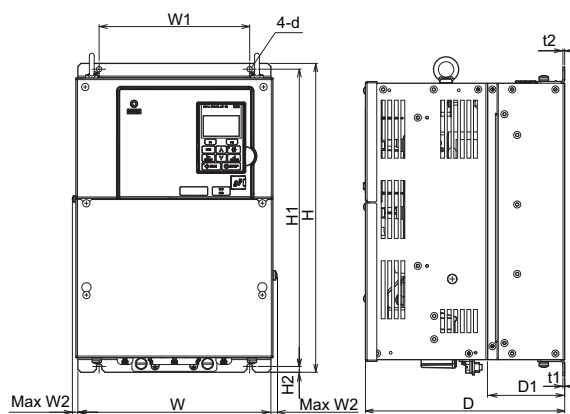


Figure 1

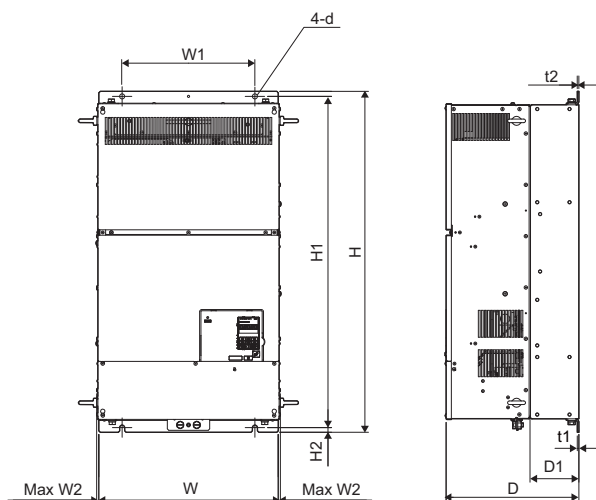


Figure 2

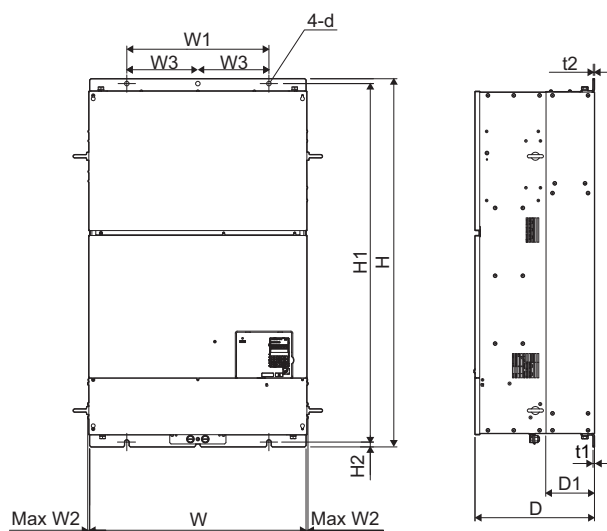


Figure 3

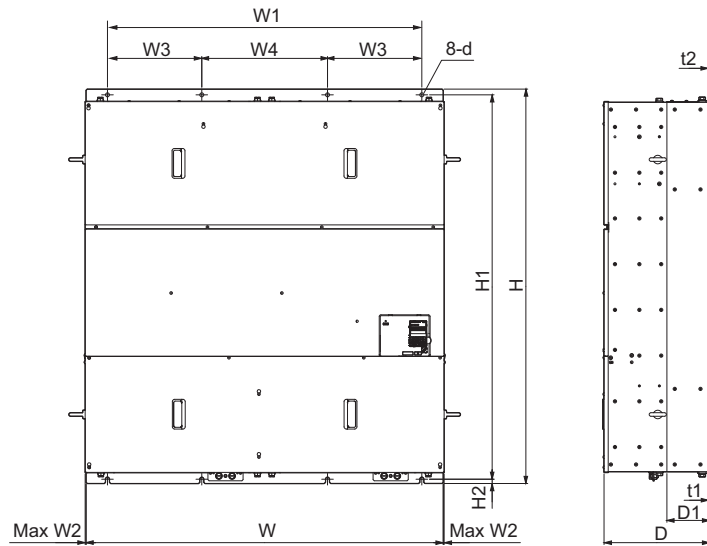


Figure 4

Table 2.6 Dimensions for IP00 Enclosure: 200 V Class

Drive Model CIMR-A□2A	Dimensions (mm)												
	Figure	W	H	D	W1	W2	H1	H2	D1	t1	t2	d	Weight (kg)
0110	1	250	400	258	195	10	385	7.5	100	2.3	2.3	M6	21
0138		275	450	258	220	10	435	7.5	100	2.3	2.3	M6	25
0169		325	550	283	260	10	535	7.5	110	2.3	2.3	M6	37
0241		325	550	283	260	10	535	7.5	110	2.3	2.3	M6	38
0250		450	705	330	325	10	680	12.5	130	3.2	3.2	M10	76
0312		450	705	330	325	10	680	12.5	130	3.2	3.2	M10	80
0360		500	800	350	370	10	773	13	130	4.5	4.5	M12	98
0415		500	800	350	370	10	773	13	130	4.5	4.5	M12	99

Table 2.7 Dimensions for IP00 Enclosure: 400 V Class

Drive Model CIMR-A□4A	Dimensions (mm)														
	Figure	W	H	D	W1	W2	W3	W4	H1	H2	D1	t1	t2	d	Weight (kg)
0058	1	250	400	258	195	10	—	—	385	7.5	100	2.3	2.3	M6	21
0072		275	450	258	220	10	—	—	435	7.5	100	2.3	2.3	M6	25
0088		325	510	258	260	10	—	—	495	7.5	105	2.3	3.2	M6	36
0103		325	510	258	260	10	—	—	495	7.5	105	2.3	3.2	M6	36
0139		325	550	283	260	10	—	—	535	7.5	110	2.3	2.3	M6	41
0165		325	550	283	260	10	—	—	535	7.5	110	2.3	2.3	M6	42
0208		450	705	330	325	10	—	—	680	12.5	130	3.2	3.2	M10	79
0250		500	800	350	370	10	—	—	773	13	130	4.5	4.5	M12	96
0296		500	800	350	370	10	—	—	773	13	130	4.5	4.5	M12	102
0362		500	800	350	370	10	—	—	773	13	130	4.5	4.5	M12	107
0414	2	500	950	370	370	7.7	—	—	923	13	135	4.5	4.5	M12	125
0515	3	670	1140	370	440	6	220	—	1110	15	150	4.5	4.5	M12	216
0675		670	1140	370	440	6	220	—	1110	15	150	4.5	4.5	M12	221
0930	4	1250	1380	370	1110	6	330	440	1345	15	150	4.5	4.5	M12	545
1200		1250	1380	370	1110	6	330	440	1345	15	150	4.5	4.5	M12	555

Mechanical Installation

2







## Electrical Installation

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This chapter explains proper procedures for wiring the control circuit terminals, motor, and power supply.

<b>3.1 SECTION SAFETY</b> .....	<b>52</b>
<b>3.2 STANDARD CONNECTION DIAGRAM</b> .....	<b>54</b>
<b>3.3 MAIN CIRCUIT CONFIGURATIONS</b> .....	<b>56</b>
<b>3.4 TERMINAL BLOCK CONFIGURATION</b> .....	<b>59</b>
<b>3.5 TERMINAL COVER</b> .....	<b>61</b>
<b>3.6 DIGITAL OPERATOR AND FRONT COVER</b> .....	<b>63</b>
<b>3.7 TOP PROTECTIVE COVER</b> .....	<b>66</b>
<b>3.8 MAIN CIRCUIT WIRING</b> .....	<b>67</b>
<b>3.9 CONTROL CIRCUIT WIRING</b> .....	<b>75</b>
<b>3.10 CONTROL I/O CONNECTIONS</b> .....	<b>80</b>
<b>3.11 CONNECT TO A PC</b> .....	<b>86</b>
<b>3.11 EXTERNAL INTERLOCK</b> .....	<b>84</b>
<b>3.12 WIRING CHECKLIST</b> .....	<b>85</b>

### 3.1 Section Safety

#### DANGER

##### Electrical Shock Hazard

**Do not connect or disconnect wiring while the power is on.**

Failure to comply will result in death or serious injury.

#### WARNING

##### Electrical Shock Hazard

**Do not operate equipment with covers removed.**

Failure to comply could result in death or serious injury.

The diagrams in this section may show drives without covers or safety shields to show details. Be sure to reinstall covers or shields before operating the drives and run the drives according to the instructions described in this manual.

**Make sure the protective earthing conductor complies with technical standards and local safety regulations.**

When an EMC filter is installed or with models CIMR-A□4A0414 and larger, the leakage current exceeds 3.5 mA. Therefore according to IEC 61800-5-1 automatic power supply interruption in case of discontinuity of the protective earthing conductor must be provided or a protective earthing conductor with a cross section of at least 10 mm<sup>2</sup> (Cu) or 16 mm<sup>2</sup> (Al) must be used.

**Use appropriate equipment for residual current monitoring/detection (RCM/RCD).**

This drive can cause a residual current with a DC component in the protective earthing conductor. Where a residual current operated protective or monitoring device is used for protection in case of direct or indirect contact, always use an RCM or RCD of type B according to IEC 60755.

**Always ground the motor-side grounding terminal.**

Improper equipment grounding could result in death or serious injury by contacting the motor case.

**Do not perform work on the drive while wearing loose clothing, jewelry or without eye protection.**

Failure to comply could result in death or serious injury.

Remove all metal objects such as watches and rings, secure loose clothing, and wear eye protection before beginning work on the drive.

**Do not remove covers or touch circuit boards while the power is on.**

Failure to comply could result in death or serious injury.

**Do not allow unqualified personnel to perform work on the drive.**

Failure to comply could result in death or serious injury.

Installation, maintenance, inspection, and servicing must be performed only by authorized personnel familiar with installation, adjustment, and maintenance of AC drives.

**Do not touch any terminals before the capacitors have fully discharged.**

Failure to comply could result in death or serious injury.

Before wiring terminals, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.

**⚠ WARNING****Fire Hazard**

**Tighten all terminal screws to the specified tightening torque.**

Loose electrical connections could result in death or serious injury by fire due to overheating of electrical connections.

**Do not use improper combustible materials.**

Failure to comply could result in death or serious injury by fire.

Do not install the drive to a combustible surface. Never place combustible materials on the drive.

**Do not use an improper voltage source.**

Failure to comply could result in death or serious injury by fire.

Verify that the rated voltage of the drive matches the voltage of the incoming power supply before applying power.

**When installing dynamic braking options, perform all wiring exactly as specified in the wiring diagrams provided.**

Failure to do so can result in fire. Improper wiring may damage braking components.

**⚠ CAUTION**

**Do not carry the drive by the front cover or the terminal cover.**

Failure to comply may cause the main body of the drive to fall, resulting in minor or moderate injury.

**NOTICE**

**Observe proper electrostatic discharge procedures (ESD) when handling the drive and circuit boards.**

Failure to comply may result in ESD damage to the drive circuitry.

**Never connect or disconnect the motor from the drive while the drive is outputting voltage.**

Improper equipment sequencing could result in damage to the drive.

**Do not use unshielded cable for control wiring.**

Failure to comply may cause electrical interference resulting in poor system performance. Use shielded, twisted-pair wires and ground the shield to the ground terminal of the drive.

**Do not allow unqualified personnel to use the product.**

Failure to comply could result in damage to the drive or braking circuit.

Carefully review instruction manual TOBP C720600 00 when connecting a dynamic braking option to the drive.

**Do not modify the drive circuitry.**

Failure to comply could result in damage to the drive and will void warranty.

Yaskawa is not responsible for any modification of the product made by the user. This product must not be modified.

**Check all the wiring to ensure that all connections are correct after installing the drive and connecting any other devices.**

Failure to comply could result in damage to the drive.

# 3.2 Standard Connection Diagram

Connect the drive and peripheral devices as shown in **Figure 3.1**. It is possible to set and run the drive via the digital operator without connecting digital I/O wiring. This section does not discuss drive operation; **Refer to Start-Up Programming & Operation on page 87** for instructions on operating the drive.

**NOTICE:** Inadequate wiring could result in damage to the drive. Install adequate branch circuit short circuit protection per applicable codes. The drive is suitable for circuits capable of delivering not more than 100,000 RMS symmetrical amperes, 240 Vac maximum (200 V Class) and 480 Vac maximum (400 V Class).

**NOTICE:** When the input voltage is 440 V or higher or the wiring distance is greater than 100 meters, pay special attention to the motor insulation voltage or use a drive duty motor. Failure to comply could lead to motor insulation breakdown.

**NOTICE:** Do not connect AC control circuit ground to drive enclosure. Improper drive grounding can cause control circuit malfunction.

**NOTICE:** The minimum load for the relay outputs M1-M2, M3-M4, M5-M6, and MA-MB-MC is 10 mA.

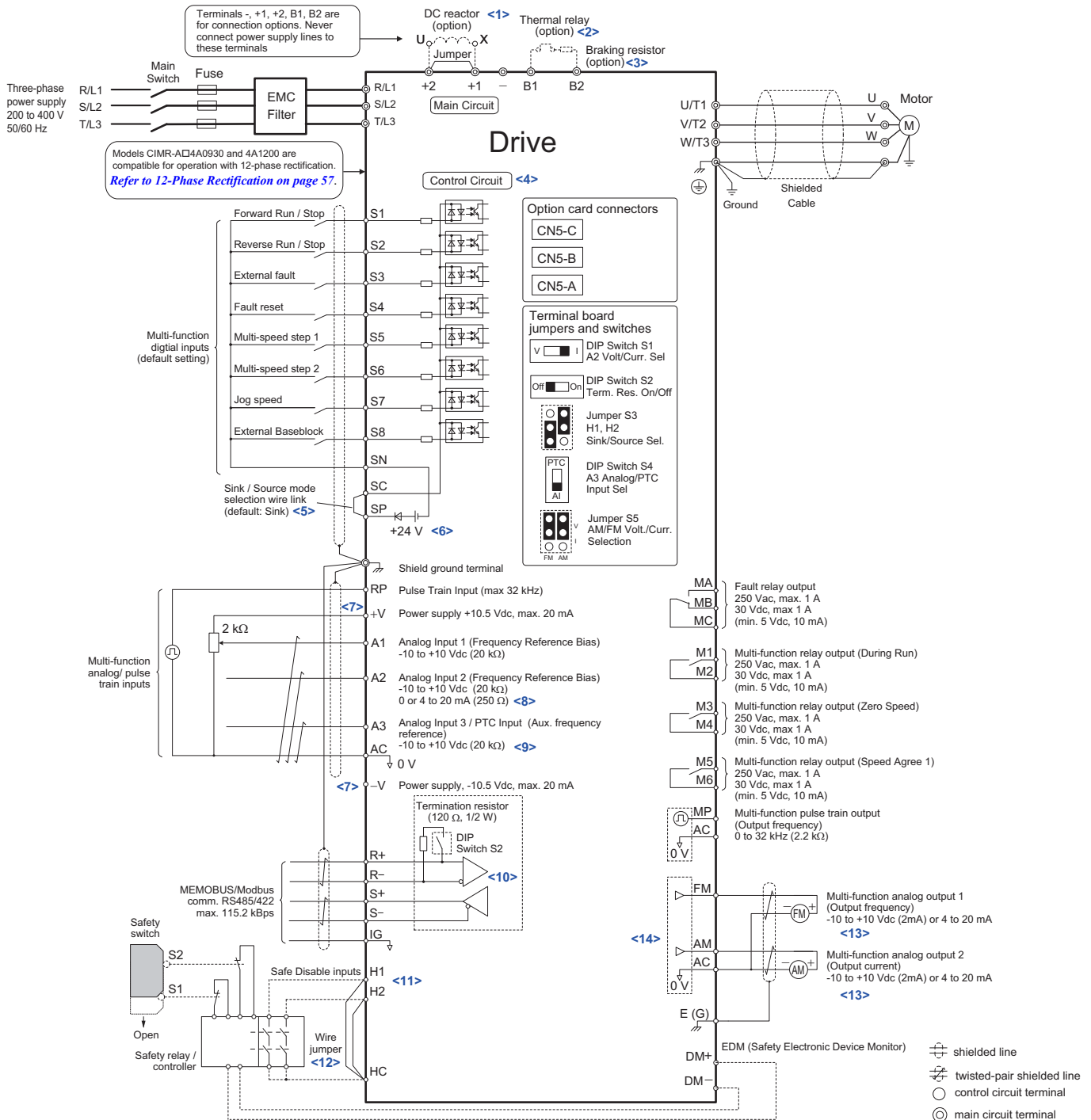


Figure 3.1 Drive Standard Connection Diagram (example: CIMR-A□2A0040)

- <1> Remove the jumper when installing a DC reactor. Models CIMR-A□2A0110 through 2A0415 and 4A0058 through 4A1200 come with a built-in DC reactor.
- <2> When installing a dynamic braking option, a thermal relay sequence should also be set up to shut off power to the drive in case overheat occurs.
- <3> The drive's protection function for the internal braking transistor needs to be disabled (L8-55 = 0) if using a regen unit such as a regen converter or some type of dynamic braking options (and therefore not the internal braking transistor). If left enabled, a braking resistor fault (rF) may result. Make sure Stall Prevention is disabled (L3-04 = 0) whenever using a regenerative converter, a regenerative unit or a dynamic braking option. If left enabled, the drive may not stop within the specified deceleration time.
- <4> Supplying power to the control circuit separately from the main circuit requires a 24 V power supply (option).
- <5> This figure shows an example of a sequence input to S1 through S8 using a non-powered relay or an NPN transistor. Install the wire link between terminals SC-SP for Sink mode and SC-SN for Source mode. Leave it out for external power supply. Never short terminals SP and SN as doing so will damage the drive.
- <6> The maximum current supplied by this voltage source is 150 mA if no digital input option card DI-A3 is used.
- <7> The maximum output current capacity for the +V and -V terminals on the control circuit is 20 mA. Never short terminals +V, -V, and AC, as this can cause erroneous operation or damage the drive.
- <8> Set DIP switch S1 to select between a voltage or current input signal to terminal A2. The default setting is for current input.
- <9> Set DIP switch S4 to select between analog or PTC input for terminal A3.
- <10> Enable the termination resistor in the last drive in a MEMOBUS network by setting DIP switch S2 to the ON position.
- <11> Use jumper S3 to select between Sink mode, Source mode or external power supply for the Safe Disable inputs.
- <12> Disconnect the wire jumper between H1 - HC and H2 - HC when utilizing the Safe Disable input.
- <13> Monitor outputs work with devices such as analog frequency meters, ammeters, voltmeters, and wattmeters. They are not intended for use as a feedback-type of signal.
- <14> Use jumper S5 to selection between voltage or current output signals at terminal AM and FM. Set parameters H4-07 and H4-08 accordingly.

**WARNING!** Sudden Movement Hazard. Do not close the wiring for the control circuit unless the multifunction input terminal parameters are properly set. Improper sequencing of run/stop circuitry could result in death or serious injury from moving equipment.

**WARNING!** Sudden Movement Hazard. Ensure start/stop and safety circuits are wired properly and in the correct state before energizing the drive. Failure to comply could result in death or serious injury from moving equipment. When programmed for 3-Wire control, a momentary closure on terminal S1 may cause the drive to start.

**WARNING!** When 3-Wire sequence is used, set the drive to 3-Wire sequence before wiring the control terminals and ensure parameter b1-17 is set to 0 (drive does not accept a run command at power up (default)). If the drive is wired for 3-Wire sequence but set up for 2-Wire sequence (default) and if parameter b1-17 is set to 1 (drive accepts a Run command at power up), the motor will rotate in reverse direction at power up of the drive and may cause injury.

**WARNING!** When the application preset function is executed (or A1-06 is set to any value other than 0) the drive I/O terminal functions change. This may cause unexpected operation and potential damage to equipment or injury.

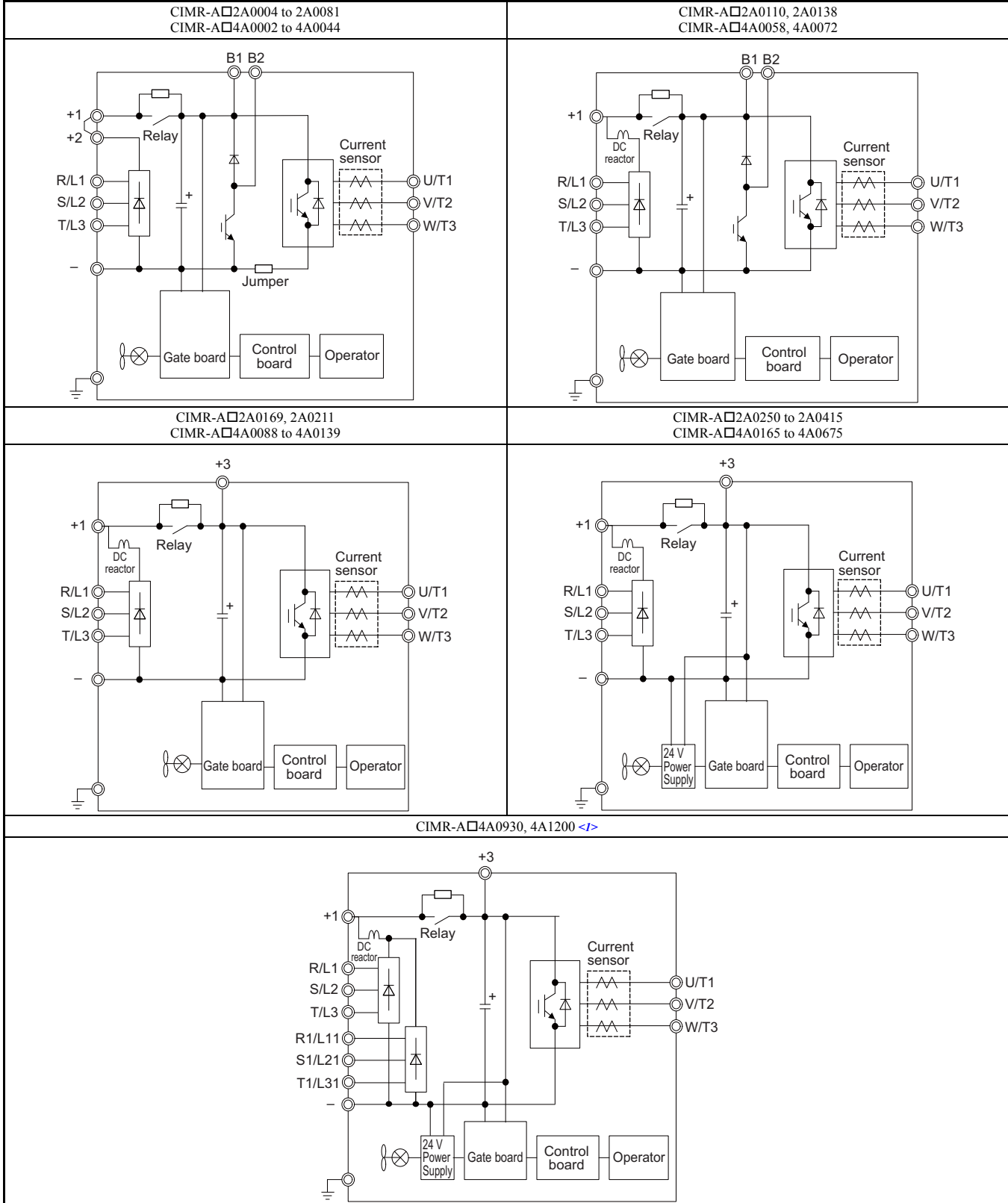
**WARNING!** When using the automatic fault restart function while the wiring is made to shut off the power supply when a drive fault occurs, make sure the drive is set not to trigger a fault output during fault restart (L5-02=0, default). Otherwise the fault restart function can not work properly.

# 3.3 Main Circuit Configurations

Refer to the [Table 3.1](#) when wiring the drive's main circuit. Connections may vary based on drive capacity. The DC power supply for the main circuit also provides power to the control circuit.

**NOTICE:** Do not use the negative DC bus terminal "-" as a ground terminal. This terminal is at high DC voltage potential. Improper wiring connections could damage the drive.

**Table 3.1 Drive main circuit configurations**



<1> Models CIMR-A□4A0930 and 4A1200 are compatible for operation with 12-phase rectification. [Refer to 12-Phase Rectification on page 57](#) for details.

## ◆ 12-Phase Rectification

### ■ Removing the Jumper

Models CIMR-A□4A0930 and 4A1200 are compatible for operation with 12-phase rectification. Operation with 12-phase rectification requires the user to separately prepare a 3-winding transformer for the power supply. Contact Yaskawa or your nearest sales representative for the transformer specifications.

Notes on wiring are listed below.

**WARNING! Fire Hazard.** Failure to remove jumpers shorting the power supply terminals on the main circuit when operating with 12-phase rectification may cause death or serious injury by fire.

### ■ Application Notes

- Remove M5 screws and then jumpers to operate with 12-phase rectification as shown in [Figure 3.2](#).
- Models CIMR-A□4A0930 and 4A1200 are shipped from the factory with jumpers short-circuiting terminals R/L1-R1/L11, S/L2-S1/L21, and T/L3-T1/L31.

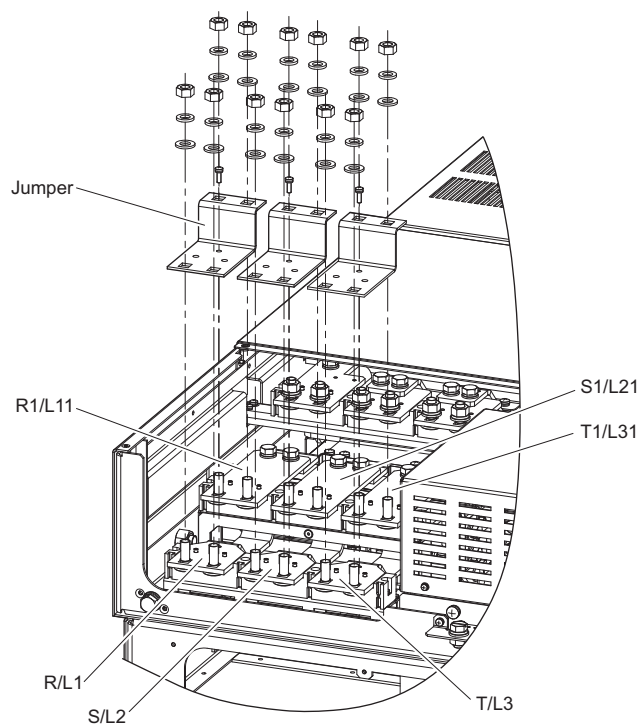


Figure 3.2 Removing the jumper

### 3.3 Main Circuit Configurations

#### ■ Connection Diagram

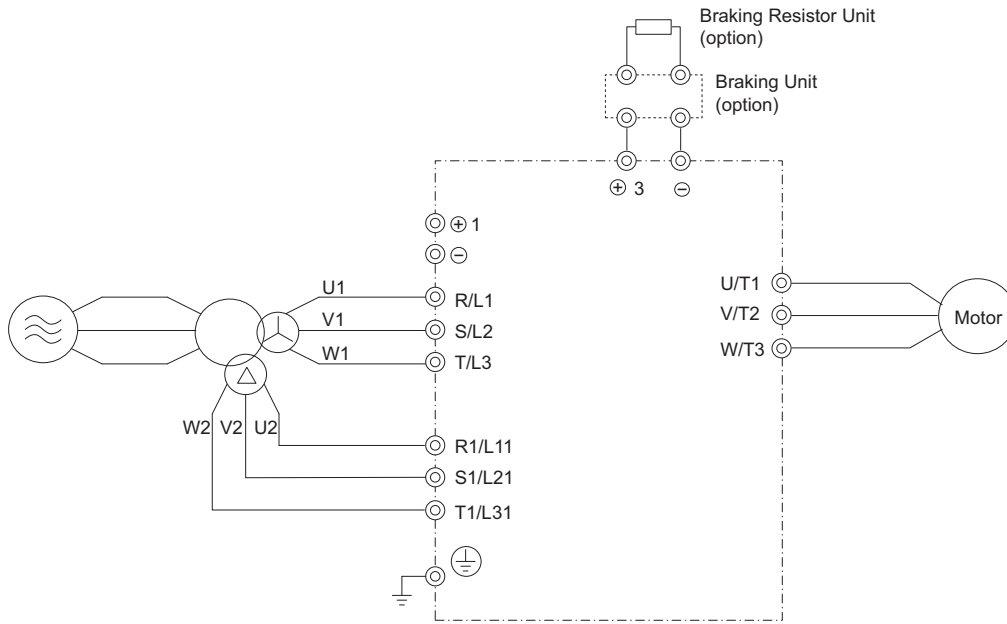
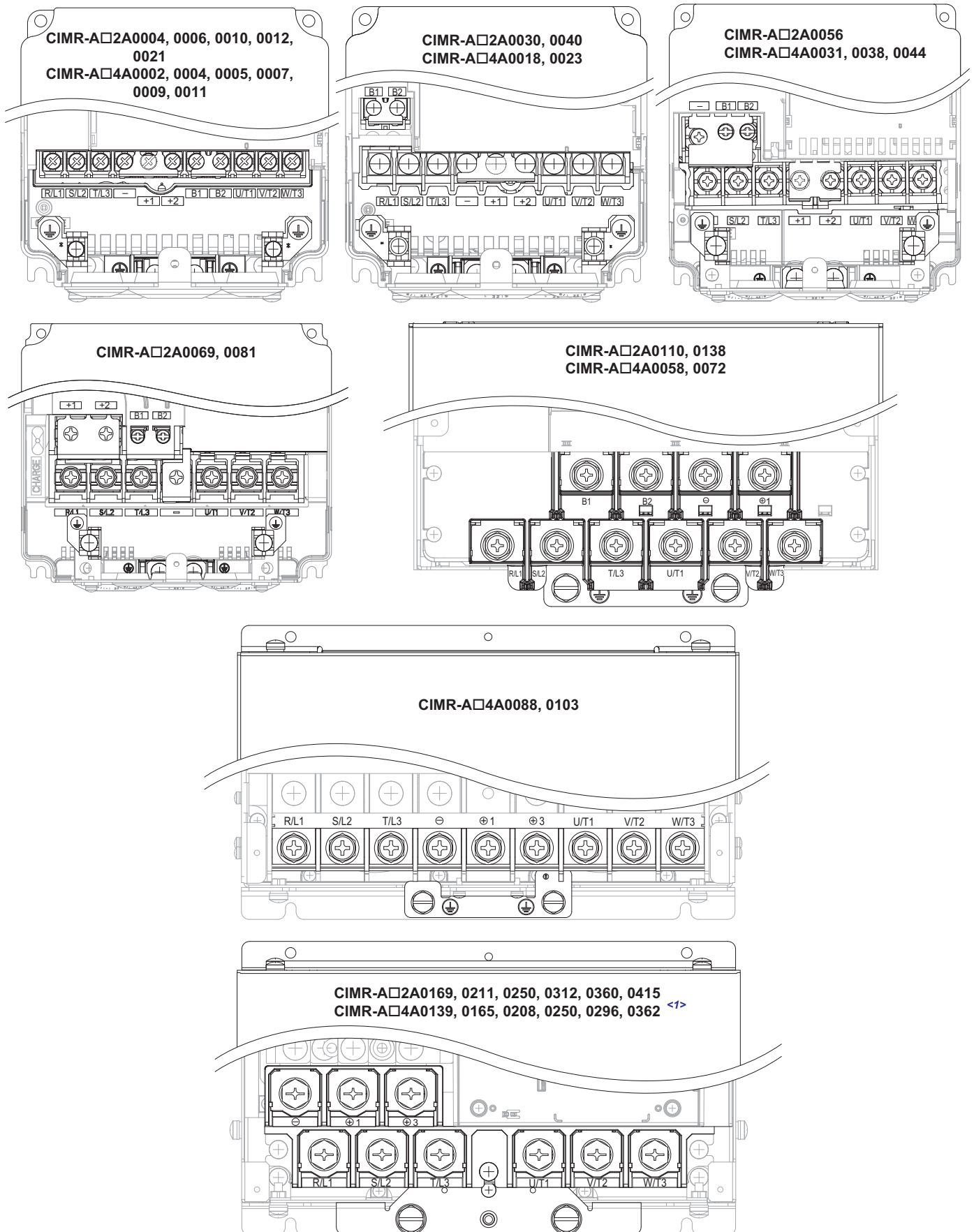


Figure 3.3 Connecting Main Circuit Terminals

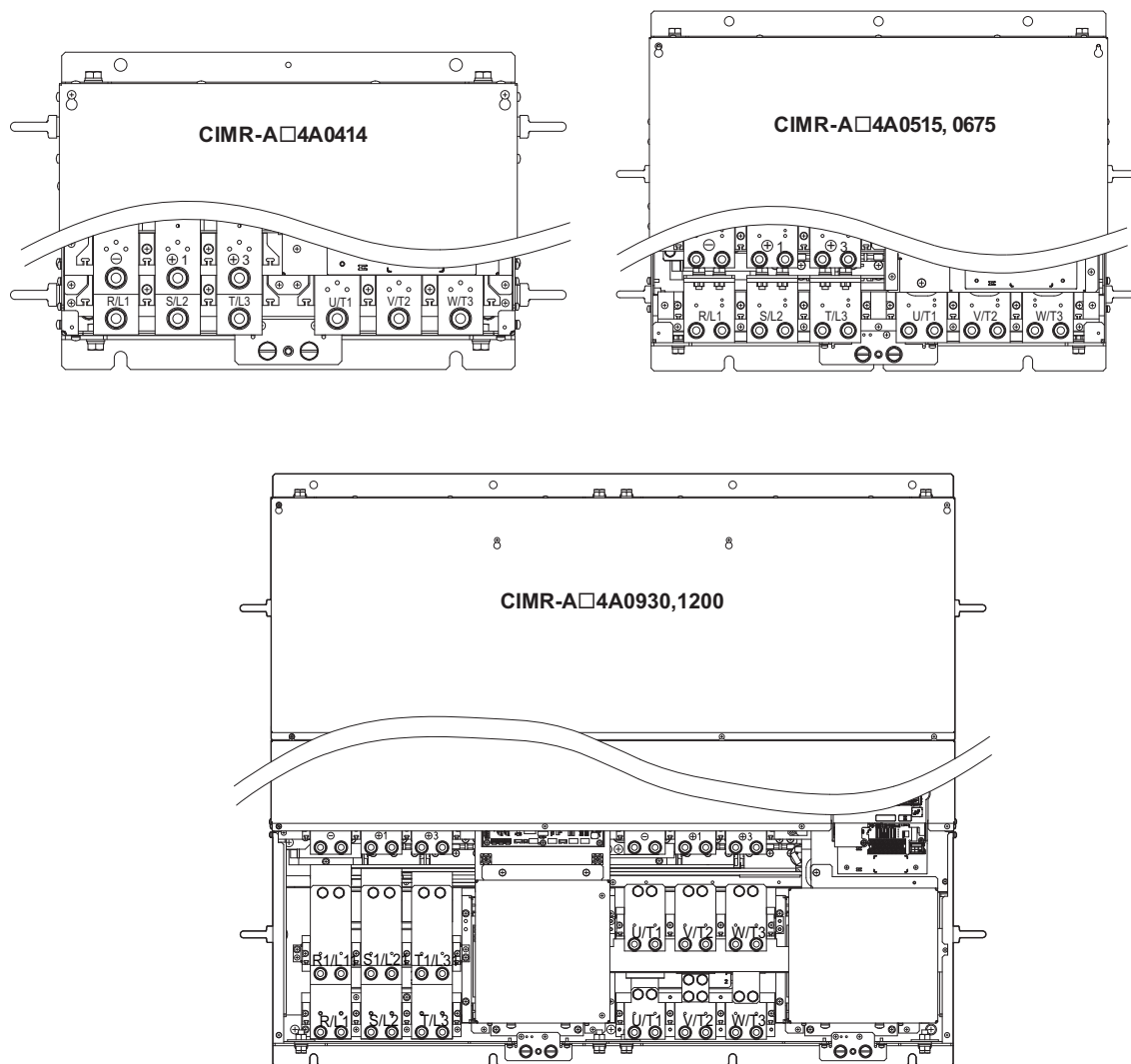


### 3.4 Terminal Block Configuration

Figure 3.4 shows the different main circuit terminal arrangements for the drive capacities.



### 3.4 Terminal Block Configuration



**Figure 3.4 Main Circuit Terminal Block Configuration**

<1> Terminal board design differs slightly for models CIMR-A□2A0250 through 2A0415 and 4A0208 through 4A0362.

## 3.5 Terminal Cover

Follow the procedure below to remove the terminal cover for wiring and to reattach the terminal cover after wiring is complete.

### ◆ CIMR-A□2A0004 to 0081, 4A0002 to 0044 (IP20/NEMA Type 1 Enclosure)

#### ■ Removing the Terminal Cover

1. Loosen the terminal cover screw.

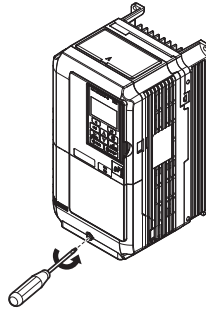


Figure 3.5 Removing the Terminal Cover on an IP20/NEMA Type 1 Enclosure Drive

2. Push in on the hook located on the bottom of the terminal cover, and gently pull forward. This should remove the terminal cover.

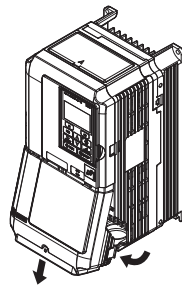


Figure 3.6 Removing the Terminal Cover on an IP20/NEMA Type 1 Enclosure Drive

#### ■ Reattaching the Terminal Cover

Power lines and signal wiring should pass through the opening provided. *Refer to Wiring the Main Circuit Terminal on page 74 and Wiring the Control Circuit Terminal on page 77* for details on wiring.

After all wiring to the drive and other devices is complete, reattach the terminal cover.

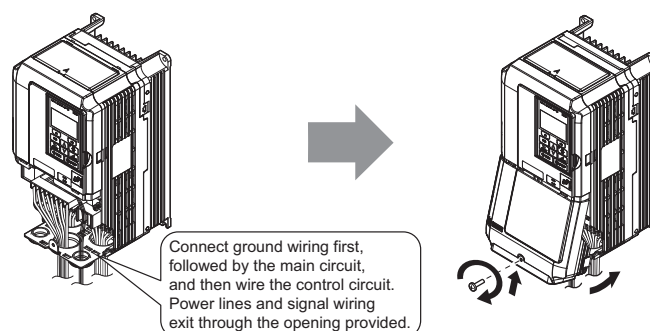


Figure 3.7 Reattaching the Terminal Cover on an IP20/NEMA Type 1 Enclosure Drive

#### ◆ CIMR-A□2A0110 to 2A0415, 4A0058 to 4A1200 (IP00 Enclosure)

##### ■ Removing the Terminal Cover

1. Loosen the screws <1> on the terminal cover, then pull down on the cover.

**CAUTION!** *Crush Hazard. Do not completely remove the cover screws, just loosen them. If the cover screws are removed completely, the terminal cover may fall off causing an injury. Take special care when removing/reattaching the terminal covers for larger drives.*

<1> Refer to [Terminal Cover on page 61](#) for details on removing the terminal cover.  
The terminal cover or the number of screws for the terminal cover differs in accordance with the drive model. Refer to [Component Names on page 32](#) for details.

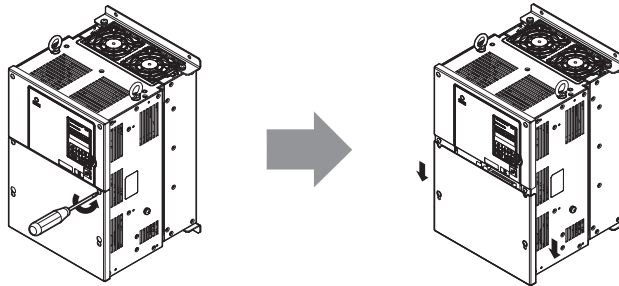


Figure 3.8 Removing the Terminal Cover on an IP00 Enclosure Drive

2. Pull forward on the terminal cover to free it from the drive.

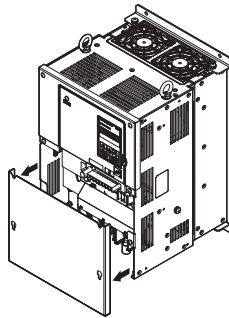


Figure 3.9 Removing the Terminal Cover on an IP00 Enclosure Drive

##### ■ Reattaching the Terminal Cover

Once wiring to the terminal board and other devices is complete, double check all connections and finally reattach the terminal cover. [Refer to Wiring the Main Circuit Terminal on page 74](#) and [Wiring the Control Circuit Terminal on page 77](#) for details on wiring.

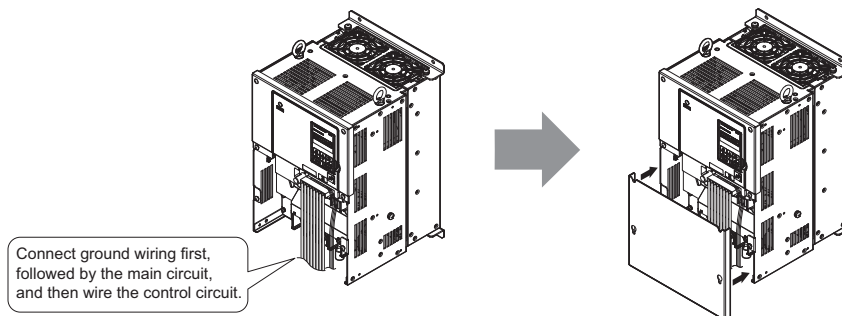


Figure 3.10 Reattaching the Terminal Cover on an IP00 Enclosure Drive

## 3.6 Digital Operator and Front Cover

The digital operator can be detached from the drive for remote operation, or when the front cover has to be opened to install an option card.

**NOTICE:** Be sure the digital operator has been removed prior to opening the front cover or reattaching it. Leaving the digital operator plugged into the drive when removing the front cover can result in erroneous operation caused by a poor connection. Before reattaching the operator make sure the front cover has been firmly fastened back into place.

### ◆ Removing/Reattaching the Digital Operator

#### ■ Removing the Digital Operator

While pinching inwards on the hook located on the right side of the digital operator, pull forward and remove the operator from the drive.

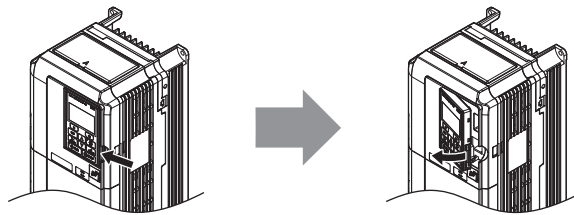


Figure 3.11 Removing the Digital Operator

#### ■ Reattaching the Digital Operator

Insert the digital operator into the opening in the front cover while aligning it with the notches on the left side of the opening. Next press gently on the right side of the operator until it clicks into place.

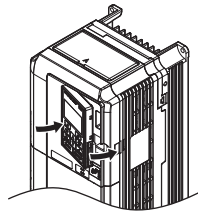


Figure 3.12 Reattaching the Digital Operator

### ◆ Removing/Reattaching the Front Cover

#### ■ Removing the Front Cover

2A0004 to 2A0081 and 4A0002 to 4A0044

After removing the terminal cover and the digital operator, loosen the screw that affixes the front cover (model CIMR-A□2A0056, 4A0031, 4A0038 do not use a screw to affix the front cover). Pinch inwards on hooks found on each side of the front cover, then pull forward to remove it from the drive.

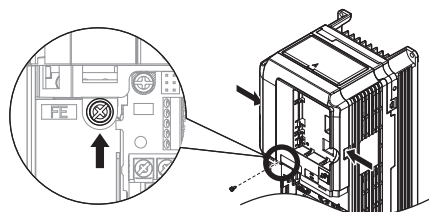
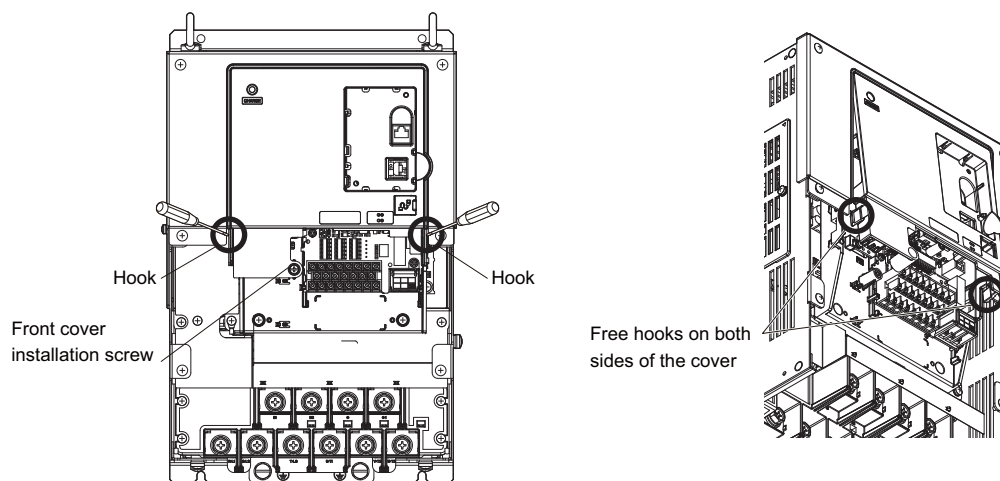


Figure 3.13 Remove the Front Cover (2A0004 to 2A0081 and 4A0002 to 4A0044)

## 3.6 Digital Operator and Front Cover

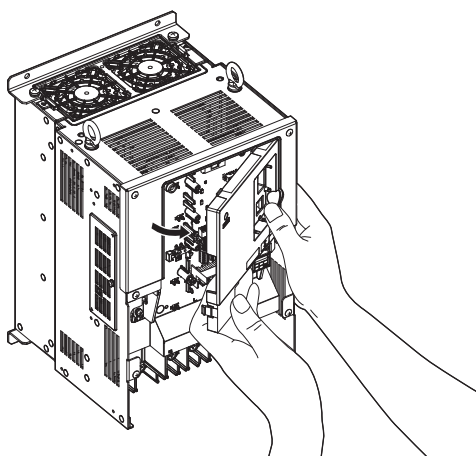
### 2A0110 to 2A0415 and 4A0058 to 4A1200

1. Remove the terminal cover and the digital operator.
2. Loosen the installation screw on the front cover.
3. Use a straight-edge screwdriver to loosen the hooks on each side of the cover that hold it in place.



**Figure 3.14 Remove the Front Cover (2A0110 to 2A0415 and 4A0058 to 4A1200)**

4. First unhook the left side of the front cover, then swing the left side towards you as shown in the figure below until the cover comes off.



**Figure 3.15 Remove the Front Cover (2A0110 to 2A0415 and 4A0058 to 4A1200)**

## ■ Reattaching the Front Cover

### 2A0004 to 2A0081 and 4A0002 to 4A0044

Reverse the instructions given in *Remove the Front Cover (2A0004 to 2A0081 and 4A0002 to 4A0044)* on page 63 to reattach the front cover. Pinch inwards on the hooks found on each side of the front cover while guiding it back into the drive. Make sure it clicks firmly into place.

### 2A0110 to 2A0415 and 4A0058 to 4A1200

1. Slide the front cover so that the hooks on the top connect to the drive.

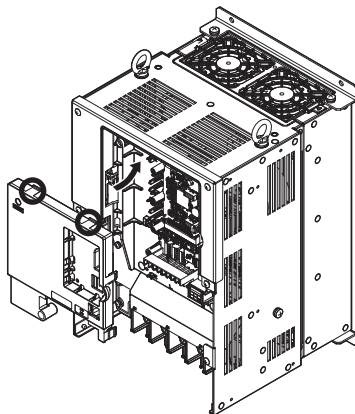


Figure 3.16 Reattach the Front Cover (2A0110 to 2A0415 and 4A0058 to 4A1200)

2. Once the hooks have connected to the drive, press firmly on the cover to make sure it locks into place.

### 3.7 Top Protective Cover

Drive models CIMR-A□2A0004 to 0081 and 4A0002 to 0058 are designed with NEMA Type 1 specifications, and have a top protective cover on the top. Removing this top protective cover voids the NEMA Type 1 conformance but still keeps a protection degree in accordance with IP20 enclosure.

#### ◆ Removing the Top Protective Cover

Insert the tip of a straight-edge screwdriver into the small openings located on the front edge of the top protective cover. Gently apply pressure as shown in the figure below to free the cover from the drive.

**Note:** Removing the top protective cover from a IP20/NEMA Type 1 enclosure drive voids the NEMA Type 1 protection but still keeps IP20 conformity.

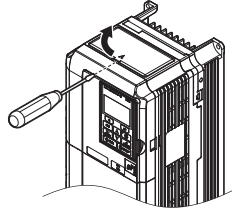


Figure 3.17 Removing the Top Protective Cover

#### ◆ Reattaching the Top Protective Cover

Align the small protruding hooks on the sides of the top protective cover with the corresponding mounting holes on the top of the drive. Pinch the hooks inward so that they connect with the mounting holes and fasten the top protective cover back into place.

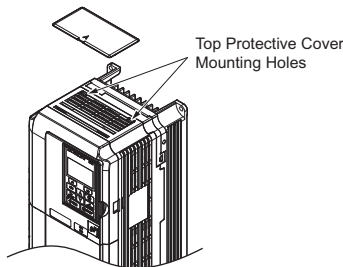


Figure 3.18 Reattaching the Top Protective Cover



## 3.8 Main Circuit Wiring


This section describes the functions, specifications, and procedures required to safely and properly wire the main circuit in the drive.

**NOTICE:** Do not solder the ends of wire connections to the drive. Soldered wiring connections can loosen over time. Improper wiring practices could result in drive malfunction due to loose terminal connections.

**NOTICE:** Do not switch the drive input to start or stop the motor. Frequently switching the drive on and off shortens the lifetime of the DC bus charge circuit and the DC bus capacitors, and can cause premature drive failures. For the full performance life, refrain from switching the drive on and off more than once every 30 minutes.

### ◆ Main Circuit Terminal Functions

Table 3.2 Main Circuit Terminal Functions

Terminal		Type				Function	Page
200 V Class	Model CIMR-A□	2A0004 to 2A0081	2A0110, 2A0138	2A0169 to 2A0415	–		
400 V Class		4A0002 to 4A0044	4A0058 to 4A0072	4A0088 to 4A0675	4A0930, 4A1200		
R/L1		Main circuit power supply input				Connects line power to the drive	54
S/L2							
T/L3		not available				Main circuit power supply input	
R1-L11							
S1-L21		Drive output				Connects to the motor	54
T1-L31							
U/T1		Braking resistor		not available		Available for connecting a braking resistor or a braking resistor unit option	401
V/T2							
W/T3		not available		not available		For connection	406
B1							
B2		<ul style="list-style-type: none"> <li>DC reactor connection (+1, +2) (remove the shorting bar between +1 and +2)</li> <li>DC power supply input (+1, –)</li> </ul>	<ul style="list-style-type: none"> <li>DC power supply input (+1, –)</li> </ul>	<ul style="list-style-type: none"> <li>DC power supply input (+1, –)</li> <li>Braking unit connection (+3, –)</li> </ul>		<ul style="list-style-type: none"> <li>of the drive to a DC power supply (terminals +1 and – are not EU or UL approved)</li> <li>of dynamic braking options</li> <li>of a DC reactor</li> </ul>	
+2							
+1		not available		not available		Grounding terminal	73
–							
+3		–					
		–					

### ◆ Protecting Main Circuit Terminals

#### ■ Insulation Cap

Use insulation caps when wiring the drive with crimp terminals. Take particular care to ensure that wiring does not touch neighboring terminals or the surrounding case.

#### ■ Insulation Barrier

Insulation barriers are packaged with drive models CIMR-A□4A0414 through 4A1200 to provide added protection between terminals. Yaskawa recommends using the insulation barriers provided to ensure proper wiring. See [Figure 3.19](#) for instructions on where the insulation barriers should be placed.

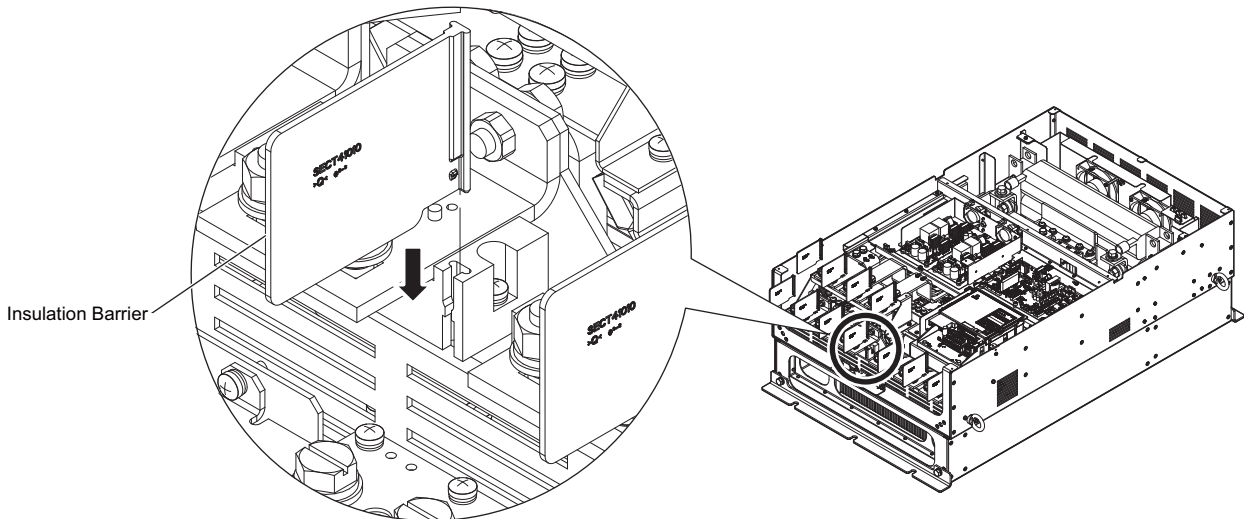


Figure 3.19 Installing insulation barriers

### ◆ Wire Gauges and Tightening Torque

Select the appropriate wires and crimp terminals from [Table 3.3](#) through [Table 3.4](#).

- Note:**
1. Wire gauge recommendations based on drive continuous current ratings (ND) using 75°C 600 Vac vinyl-sheathed wire assuming ambient temperature within 40°C and wiring distance less than 100 m.
  2. Terminals +1, +2, +3, -, B1 and B2 are for connecting optional devices such as a DC reactor or braking resistor. Do not connect other nonspecific devices to these terminals.

- Consider the amount of voltage drop when selecting wire gauges. Increase the wire gauge when the voltage drop is greater than 2% of motor rated voltage. Ensure the wire gauge is suitable for the terminal block. Use the following formula to calculate the amount of voltage drop:

$$\text{Line drop voltage (V)} = \sqrt{3} \times \text{wire resistance } (\Omega/\text{km}) \times \text{wire length (m)} \times \text{motor rated current(A)} \times 10^{-3}$$

- Refer to instruction manual TOBP C720600 00 for braking unit or braking resistor unit wire gauges.
- Use terminal +1 and the negative terminal when connecting a braking resistor, regenerative converter, or a regen unit.

**NOTICE:** Do not connect a braking resistor to terminals +1 and -. Failure to comply may cause damage to the drive circuitry.

- [Refer to UL Standards Compliance on page 545](#) for information on UL compliance.

Yaskawa recommends using closed-loop crimp terminals on all drive models. UL/cUL approval requires the use of closed-loop crimp terminals when wiring the drive main circuit terminals on models CIMR-A□2A0110 to 2A0415 and 4A0058 to 4A1200. Use only the tools recommended by the terminal manufacturer for crimping. Refer to [Closed-Loop Crimp Terminal Size on page 550](#) for closed-loop crimp terminal recommendations.

The wire gauges listed in the following tables are Yaskawa recommendations. Refer to local codes for proper wire gauge selections.

### ■ Three-Phase 200 V Class

Table 3.3 Wire Gauge and Torque Specifications (Three-Phase 200 V Class)

Model CIMR-A□	Terminal	Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>	Screw Size	Tightening Torque N·m (lb.in.)
2A0004 2A0006 2A0010	R/L1, S/L2, T/L3	2.5	2.5 to 6	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	2.5	2.5 to 6		
	-, +1, +2	-	2.5 to 6		
	B1, B2	-	2.5 to 6		
	⊕	2.5 <I>	2.5 to 6		
2A0012	R/L1, S/L2, T/L3	2.5	2.5 to 6	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	2.5	2.5 to 6		
	-, +1, +2	-	2.5 to 6		
	B1, B2	-	2.5 to 6		
	⊕	2.5 <I>	2.5 to 6		
2A0021	R/L1, S/L2, T/L3	4	2.5 to 6	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	2.5	2.5 to 6		
	-, +1, +2	-	4 to 6		
	B1, B2	-	2.5 to 6		
	⊕	4 <I>	4 to 6		
2A0030	R/L1, S/L2, T/L3	6	4 to 16	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	6	4 to 16		
	-, +1, +2	-	6 to 16		
	B1, B2	-	4 to 6		
	⊕	6 <I>	6 to 10		
2A0040	R/L1, S/L2, T/L3	10	6 to 16	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	10	6 to 16		
	-, +1, +2	-	16		
	B1, B2	-	4 to 6		
	⊕	10	6 to 10		
2A0056	R/L1, S/L2, T/L3	16	16 to 25	M6	4 to 6 (35.4 to 53.1)
	U/T1, V/T2, W/T3	16	16 to 25		
	-, +1, +2	-	16 to 25	M5	2 to 2.5 (17.7 to 22.1)
	B1, B2	-	6 to 10		
	⊕	16	10 to 16		
2A0069	R/L1, S/L2, T/L3	25	16 to 25	M8	9 to 11 (79.7 to 97.4)
	U/T1, V/T2, W/T3	16	16 to 25		
	-, +1, +2	-	25		
	B1, B2	-	10 to 16	M5	2 to 2.5 (17.7 to 22.1)
	⊕	16	16 to 25		
2A0081	R/L1, S/L2, T/L3	35	25 to 35	M8	9 to 11 (79.7 to 97.4)
	U/T1, V/T2, W/T3	25	25 to 35		
	-, +1, +2	-	25 to 35		
	B1, B2	-	16	M5	2 to 2.5 (17.7 to 22.1)
	⊕	16	16 to 25		
2A0110	R/L1, S/L2, T/L3	35	25 to 50	M8	9 to 11 (79.7 to 97.4)
	U/T1, V/T2, W/T3	35	25 to 50		
	-, +1	-	35 to 50		
	B1, B2	-	16 to 50		
	⊕	16	16 to 25		
2A0138	R/L1, S/L2, T/L3	50	35 to 70	M10	18 to 23 (159 to 204)
	U/T1, V/T2, W/T3	50	35 to 70		
	-, +1	-	50 to 70		
	B1, B2	-	25 to 70		
	⊕	25	25	M8	9 to 11 (79.7 to 97.4)

### 3.8 Main Circuit Wiring

Model CIMR-A□	Terminal	Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>	Screw Size	Tightening Torque N·m (lb.in.)
2A0169	R/L1, S/L2, T/L3	70	50 to 95	M10	18 to 23 (159 to 204)
	U/T1, V/T2, W/T3	70	50 to 95		
	-, +1	-	35 to 95		
	+3	-	50 to 95		
	⊕	35	25 to 35		
2A0211	R/L1, S/L2, T/L3	95	70 to 95	M10	18 to 23 (159 to 204)
	U/T1, V/T2, W/T3	95	70 to 95		
	-, +1	-	35 to 95		
	+3	-	50 to 95		
	⊕	50	25 to 50		
2A0250	R/L1, S/L2, T/L3	95 × 2P	95 to 150	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	95 × 2P	95 to 150		
	-, +1	-	70 to 150	M10	18 to 23 (159 to 204)
	+3	-	35 to 150		
	⊕	95	95 to 150		
2A0312	R/L1, S/L2, T/L3	95 × 2P	95 to 150	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	95 × 2P	95 to 150		
	-, +1	-	70 to 150	M10	18 to 23 (159 to 204)
	+3	-	70 to 150		
	⊕	95	95 to 150		
2A0360	R/L1, S/L2, T/L3	240	95 to 300	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	240	95 to 300		
	-, +1	-	125 to 300	M10	18 to 23 (159 to 204)
	+3	-	70 to 300		
	⊕	120	120 to 240		
2A0415	R/L1, S/L2, T/L3	120 × 2P	95 to 300	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	300	95 to 300		
	-, +1	-	150 to 300	M10	18 to 23 (159 to 204)
	+3	-	70 to 300		
	⊕	120	120 to 240		

<1> When an EMC filter is installed, additional measures must be taken in order to comply with IEC61800-5-1. Refer to [EMC Filter Installation on page 540](#).

#### ■ Three-Phase 400 V Class

Table 3.4 Wire Gauge and Torque Specifications (Three-Phase 400 V Class)

Model CIMR-A□	Terminal	Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>	Screw Size	Tightening Torque N·m (lb.in.)
4A0002 4A0004	R/L1, S/L2, T/L3	2.5	2.5 to 6	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	2.5	2.5 to 6		
	-, +1, +2	-	2.5 to 6		
	B1, B2	-	2.5 to 6		
	⊕	2.5	2.5 to 4		
4A0005 4A0007 4A0009	R/L1, S/L2, T/L3	2.5	2.5 to 6	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	2.5	2.5 to 6		
	-, +1, +2	-	2.5 to 6		
	B1, B2	-	2.5 to 6		
	⊕	2.5	2.5 to 6		
4A0011	R/L1, S/L2, T/L3	2.5	2.5 to 6	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	2.5	2.5 to 6		
	-, +1, +2	-	2.5 to 6		
	B1, B2	-	2.5 to 6		
	⊕	2.5	2.5 to 6		

Model CIMR-A□	Terminal	Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>	Screw Size	Tightening Torque N·m (lb.in.)
4A0018	R/L1, S/L2, T/L3	2.5	2.5 to 16	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	2.5	2.5 to 16		
	-, +1, +2	-	4 to 16		
	B1, B2	-	4 to 6		
	⊕	2.5	2.5 to 6	M5	2 to 2.5 (17.7 to 22.1)
4A0023	R/L1, S/L2, T/L3	4	2.5 to 16	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	4	2.5 to 16		
	-, +1, +2	-	4 to 16		
	B1, B2	-	4 to 6		
	⊕	4	4 to 6	M5	2 to 2.5 (17.7 to 22.1)
4A0031	R/L1, S/L2, T/L3	6	6 to 16	M5	2 to 2.5 (17.7 to 22.1)
	U/T1, V/T2, W/T3	6	6 to 16		
	-, +1, +2	-	6 to 16		
	B1, B2	-	6 to 10	M5	2 to 2.5 (17.7 to 22.1)
	⊕	6	6 to 10	M6	4 to 6 (35.4 to 53.1)
4A0038	R/L1, S/L2, T/L3	10	10 to 16	M5	2 to 2.5 (17.7 to 22.1)
	U/T1, V/T2, W/T3	6	6 to 16		
	-, +1, +2	-	6 to 16		
	B1, B2	-	6 to 10	M5	2 to 2.5 (17.7 to 22.1)
	⊕	10	6 to 16	M6	4 to 6 (35.4 to 53.1)
4A0044	R/L1, S/L2, T/L3	16	16 to 25	M6	4 to 6 (35.4 to 53.1)
	U/T1, V/T2, W/T3	16	16 to 25		
	-, +1, +2	-	16 to 25		
	B1, B2	-	6 to 10	M5	2 to 2.5 (17.7 to 22.1)
	⊕	16	10 to 16	M6	4 to 6 (35.4 to 53.1)
4A0058	R/L1, S/L2, T/L3	16	10 to 50	M8	9 to 11 (79.7 to 97.4)
	U/T1, V/T2, W/T3	16	10 to 50		
	-, +1	-	16 to 50		
	B1, B2	-	10 to 50		
	⊕	16	10 to 16		
4A0072	R/L1, S/L2, T/L3	16	16 to 50	M8	9 to 11 (79.7 to 97.4)
	U/T1, V/T2, W/T3	25	16 to 50		
	-, +1	-	25 to 50		
	B1, B2	-	16 to 50		
	⊕	16	16 to 25		
4A0088	R/L1, S/L2, T/L3	25	16 to 70	M8	9 to 11 (79.7 to 97.4)
	U/T1, V/T2, W/T3	25	25 to 70		
	-, +1	-	25 to 70		
	+3	-	16 to 70		
	⊕	16	16 to 25		
4A0103	R/L1, S/L2, T/L3	35	25 to 70	M8	9 to 11 (79.7 to 97.4)
	U/T1, V/T2, W/T3	35	25 to 70		
	-, +1	-	25 to 70		
	+3	-	25 to 70		
	⊕	16	16 to 25		
4A0139	R/L1, S/L2, T/L3	50	35 to 95	M10	18 to 23 (159 to 204)
	U/T1, V/T2, W/T3	50	35 to 95		
	-, +1	-	50 to 95		
	+3	-	25 to 95		
	⊕	25	25		
4A0165	R/L1, S/L2, T/L3	70	50 to 95	M10	18 to 23 (159 to 204)
	U/T1, V/T2, W/T3	70	70 to 95		
	-, +1	-	35 to 95		
	+3	-	50 to 95		
	⊕	35	25 to 35		

### 3.8 Main Circuit Wiring

Model CIMR-A□	Terminal	Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>	Screw Size	Tightening Torque N·m (lb.in.)
4A0208	R/L1, S/L2, T/L3	95	35 to 95	M10	18 to 23 (159 to 204)
	U/T1, V/T2, W/T3	95	35 to 95		
	-, +1	-	35 to 150		
	+3	-	25 to 70		
	⊕	50	50 to 150		
4A0250	R/L1, S/L2, T/L3	120	95 to 300	M10	18 to 23 (159 to 204)
	U/T1, V/T2, W/T3	120	95 to 300		
	-, +1	-	70 to 300		
	+3	-	35 to 300		
	⊕	70	70 to 240		
4A0296	R/L1, S/L2, T/L3	185	95 to 300	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	185	95 to 300		
	-, +1	-	70 to 300		
	+3	-	35 to 300	M10	18 to 23 (159 to 204)
	⊕	95	95 to 240	M12	32 to 40 (283 to 354)
4A0362	R/L1, S/L2, T/L3	240	95 to 300	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	240	95 to 300		
	-, +1	-	95 to 300		
	+3	-	70 to 300	M10	18 to 23 (159 to 204)
	⊕	120	120 to 240	M12	32 to 40 (283 to 354)
4A0414 <1>	R/L1, S/L2, T/L3	95 × 2P	95 to 150	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	95 × 2P	95 to 150		
	-, +1	-	70 to 150		
	+3	-	70 to 150		
	⊕	95	35 to 95		
4A0515 <1>	R/L1, S/L2, T/L3	120 × 2P	95 to 150	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	150 × 2P	95 to 150		
	-, +1	-	70 to 150		
	+3	-	70 to 150		
	⊕	150	50 to 150		
4A0675 <1>	R/L1, S/L2, T/L3	95 × 4P	95 to 150	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	95 × 4P	95 to 150		
	-, +1	-	70 to 150		
	+3	-	70 to 150		
	⊕	95 × 2P	60 to 150		
4A0930 <1>	R/L1, S/L2, T/L3, R1/L11, S1/L21, T1/L31	120 × 4P	95 to 150	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	120 × 4P	95 to 150		
	-, +1	-	95 to 150		
	+3	-	95 to 150		
	⊕	120 × 2P	70 to 120		
4A1200 <1>	R/L1, S/L2, T/L3, R1/L11, S1/L21, T1/L31	(95 × 4P) × 2	95 to 150	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	(95 × 4P) × 2	95 to 150		
	-, +1	-	120 to 150		
	+3	-	95 to 150		
	⊕	95 × 4P	95 to 120		

<1> When installing an EMC filter, additional measures must be taken to comply with IEC61800-5-1. Refer to *EMC Filter Installation on page 540* for details.

## ◆ Main Circuit Terminal and Motor Wiring

This section outlines the various steps, precautions, and checkpoints for wiring the main circuit terminals and motor terminals.

**NOTICE:** When connecting the motor to the drive output terminals U/T1, V/T2, and W/T3, the phase order for the drive and motor should match. Failure to comply with proper wiring practices may cause the motor to run in reverse if the phase order is backward.

**NOTICE:** Do not connect phase-advancing capacitors or LC/RC noise filters to the output circuits. Failure to comply could result in damage to the drive, phase-advancing capacitors, LC/RC noise filters or ground fault circuit interrupters.

**NOTICE:** Do not connect the AC power line to the output terminals of the drive. Failure to comply could result in death or serious injury by fire as a result of drive damage from line voltage application to output terminals.

### ■ Cable Length Between Drive and Motor

Voltage drop along the motor cable may cause reduced motor torque when the wiring between the drive and the motor is too long, especially at low frequency output. This can also be a problem when motors are connected in parallel with a fairly long motor cable. Drive output current will increase as the leakage current from the cable increases. An increase in leakage current may trigger an overcurrent situation and weaken the accuracy of the current detection.

Adjust the drive carrier frequency according to [Table 3.5](#). If the motor wiring distance exceeds 100 m because of the system configuration, reduce the ground currents. [Refer to C6-02: Carrier Frequency Selection on page 179.](#)

**Table 3.5 Cable Length Between Drive and Motor**

Cable Length	50 m or less	100 m or less	Greater than 100 m
Carrier Frequency	15 kHz or less	5 kHz or less	2 kHz or less

- Note:**
1. When setting carrier frequency in a drive running multiple motors, calculate the cable length as the total distance of wiring to all motors that are connected.
  2. The maximum cable length is 100 m when using OLV/PM (A1-02 = 5) or AOLV/PM (A1-02 = 6).

### ■ Ground Wiring

Follow the precautions to wire the ground for one drive or a series of drives.

**WARNING! Electrical Shock Hazard.** Make sure the protective earthing conductor complies with technical standards and local safety regulations. Because the leakage current exceeds 3.5 mA in models CIMR-A□4A0414 and larger, IEC 61800-5-1 states that either the power supply must be automatically disconnected in case of discontinuity of the protective earthing conductor or a protective earthing conductor with a cross-section of at least 10 mm<sup>2</sup> (Cu) or 16 mm<sup>2</sup> (Al) must be used. Failure to comply may result in death or serious injury.

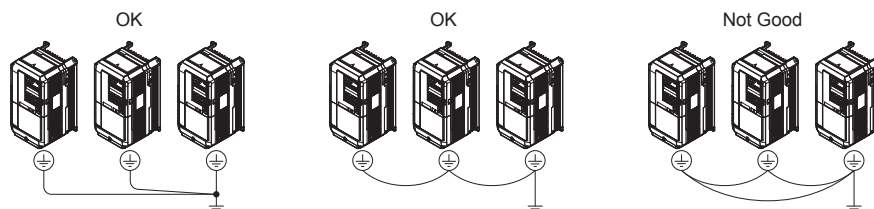
**WARNING! Electrical Shock Hazard.** Always use a ground wire that complies with technical standards on electrical equipment and minimize the length of the ground wire. Improper equipment grounding may cause dangerous electrical potentials on equipment chassis, which could result in death or serious injury.

**WARNING! Electrical Shock Hazard.** Be sure to ground the drive ground terminal. Improper equipment grounding could result in death or serious injury by contacting ungrounded electrical equipment.

**NOTICE:** Do not share the ground wire with other devices such as welding machines or large-current electrical equipment. Improper equipment grounding could result in drive or equipment malfunction due to electrical interference.

**NOTICE:** When using more than one drive, ground multiple drives according to instructions. Improper equipment grounding could result in abnormal operation of drive or equipment.

Refer to [Figure 3.20](#) when using multiple drives. Do not loop the ground wire.



**Figure 3.20 Multiple Drive Wiring**

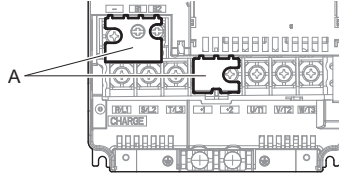
## 3.8 Main Circuit Wiring

### ■ Wiring the Main Circuit Terminal

**WARNING! Electrical Shock Hazard.** Shut off the power supply to the drive before wiring the main circuit terminals. Failure to comply may result in death or serious injury.

Wire the main circuit terminals after the terminal board has been properly grounded.

Models CIMR-A□2A0004 through 0081 and 4A0002 through 0044 have a cover placed over the DC bus and braking circuit terminals prior to shipment to help prevent miswiring. Cut away covers as needed for terminals using wire cutters.



**A – Protecting Cover**

**Figure 3.21 Protecting Cover to Prevent Miswiring (CIMR-A□2A0056)**

### ■ Main Circuit Configurations

*Refer to Main Circuit Configurations on page 56* when wiring terminals on the drive's main power circuit.

**WARNING! Fire Hazard.** The braking resistor connection terminals are B1 and B2. Do not connect braking resistors to any other terminals. Improper wiring connections could cause the braking resistor to overheat and cause death or serious injury by fire. Failure to comply may result in damage to the braking circuit or drive.



## 3.9 Control Circuit Wiring

### ◆ Control Circuit Connection Diagram

Refer to *Standard Connection Diagram on page 54* when wiring terminals on the drive's control circuit.

### ◆ Control Circuit Terminal Block Functions

Drive parameters determine which functions apply to the multi-function digital inputs (S1 to S8), multi-function digital outputs (M1 to M6), multi-function analog inputs (A1 to A3), and multi-function analog monitor output (FM, AM). The default setting is listed next to each terminal in *Figure 3.1 on page 54*.

**WARNING!** *Sudden Movement Hazard. Always check the operation and wiring of control circuits after being wired. Operating a drive with untested control circuits could result in death or serious injury.*

**WARNING!** *Confirm the drive I/O signals and external sequence before starting test run. Setting parameter A1-06 may change the I/O terminal function automatically from the factory setting. Refer to Application Selection on page 104. Failure to comply may result in death or serious injury.*

### ■ Input Terminals

*Table 3.6* lists the input terminals on the drive. Text in parenthesis indicates the default setting for each multi-function input.

**Table 3.6 Control Circuit Input Terminals**

Type	No.	Terminal Name (Function)	Function (Signal Level) Default Setting	Page
Multi-Function Digital Inputs	S1	Multi-function input 1 (Closed: Forward run, Open: Stop)	Photocoupler 24 Vdc, 8 mA Set the wire jumper between SC and SN or SC and SP for selection of sinking/sourcing mode and power supply. Refer to <i>Sinking/Sourcing Mode Switch for Digital Inputs on page 80</i> .	449
	S2	Multi-function input 2 (Closed: Reverse run, Open: Stop)		
	S3	Multi-function input 3 (External fault, N.O.)		
	S4	Multi-function input 4 (Fault reset)		
	S5	Multi-function input 5 (Multi-step speed reference 1)		
	S6	Multi-function input 6 (Multi-step speed reference 2)		
	S7	Multi-function input 7 (Jog reference)		
	S8	Multi-function input 8 (External baseblock)		
	SC	Multi-function input common	Multi-function input common	
	SP	Digital input power supply +24 Vdc	24 Vdc power supply for digital inputs, 150 mA max (if no digital input option DI-A3 is used only)	80
SN	Digital input power supply 0 V	Never short terminals SP and SN as doing so will damage the drive.		
Safe Disable Inputs	H1	Safe Disable input 1	24 Vdc, 8 mA	556
	H2	Safe Disable input 2	One or both open: Output disabled Both closed: Normal operation Internal impedance: 3.3 kΩ Off time of at least 1 ms Disconnect the wire jumpers shorting terminals H1, H2, and HC to use the Safe Disable inputs. Set the S5 jumper to select between sinking, sourcing mode, and the power supply as explained in <i>Sinking/Sourcing Mode Selection for Safe Disable Inputs on page 80</i> .	
	HC	Safe Disable function common	Safe disable function common	
Analog Inputs / Pulse Train Input	RP	Multi-function pulse train input (Frequency reference)	Input frequency range: 0 to 32 kHz Signal Duty Cycle: 30 to 70% High level: 3.5 to 13.2 Vdc, low level: 0.0 to 0.8 Vdc Input impedance: 3 kΩ	137 246
	+V	Power supply for analog inputs	10.5 Vdc (max allowable current 20 mA)	136
	-V	Power supply for analog inputs	-10.5 Vdc (max allowable current 20 mA)	—
	A1	Multi-function analog input 1 (Frequency reference bias)	-10 to 10 Vdc, 0 to 10 Vdc (input impedance: 20 kΩ)	136 238
	A2	Multi-function analog input 2 (Frequency reference bias)	-10 to 10 Vdc, 0 to 10 Vdc (input impedance: 20 kΩ) 4 to 20 mA, 0 to 20 mA (input impedance: 250 Ω) Voltage or current input must be selected by DIP switch S1 and H3-09	136 137 240
	A3	Multi-function analog input 3 (auxiliary frequency reference) / PTC Input	-10 to 10 Vdc, 0 to 10 Vdc (input impedance: 20 kΩ) Use DIP switch S4 on the terminal board to selection between analog or PTC input.	136
	AC	Frequency reference common	0 V	136
	E (G)	Ground for shielded lines and option cards	—	—

### 3.9 Control Circuit Wiring

#### ■ Output Terminals

**Table 3.7** lists the output terminals on the drive. Text in parenthesis indicates the default setting for each multi-function output.

**Table 3.7 Control Circuit Output Terminals**

Type	No.	Terminal Name (Function)	Function (Signal Level) Default Setting	Page
Fault Relay Output	MA	N.O.	30 Vdc, 10 mA to 1 A; 250 Vac, 10 mA to 1 A Minimum load: 5 Vdc, 10 mA	228
	MB	N.C. output		
	MC	Fault output common		
Multi-Function Digital Output <1>	M1	Multi-function digital output (During run)	30 Vdc, 10 mA to 1 A; 250 Vac, 10 mA to 1 A Minimum load: 5 Vdc, 10 mA	228
	M2			
	M3	Multi-function digital output (Zero Speed)		
	M4			
	M5	Multi-function digital output (Speed Agree 1)		
	M6			
Monitor Output	MP	Pulse train output (Output frequency)	32 kHz (max)	246
	FM	Analog monitor output 1 (Output frequency)	-10 to +10 Vdc, 0 to +10 Vdc, or 4-20 mA Use jumper S5 on the terminal board to select between voltage or current output signals.	244
	AM	Analog monitor output 2 (Output current)		
	AC	Monitor common	0 V	-
Safety Monitor Output	DM+	Safety monitor output	Outputs status of Safe Disable function. Closed when both Safe Disable channels are closed. Up to +48 Vdc 50 mA	539
	DM-	Safety monitor output common		

<1> Refrain from assigning functions to digital outputs that involve frequent switching, as doing so may shorten relay performance life. Switching life is estimated at 200,000 times (assumes 1 A, resistive load).

#### ■ Serial Communication Terminals

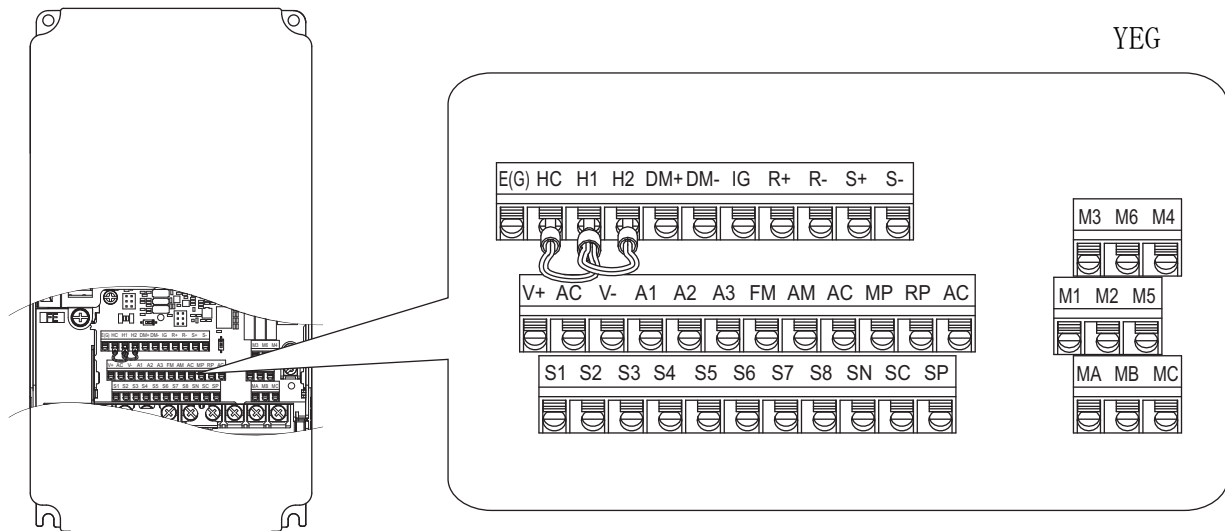
**Table 3.8 Control Circuit Terminals: Serial Communications**

Type	No.	Signal Name	Function (Signal Level)
MEMOBUS/Modbus Communication <1>	R+	Communications input (+)	MEMOBUS/Modbus communication: Use a RS-485 or RS-422 cable to connect the drive.  RS-485/422 MEMOBUS/Modbus communication protocol 115.2 kbps (max.)
	R-	Communications input (-)	
	S+	Communications output (+)	
	S-	Communications output (-)	
	IG	Shield ground	0 V

<1> Enable the termination resistor in the last drive in a MEMOBUS network by setting DIP switch S2 to the ON position. For more information on the termination resistor, see [Control I/O Connections on page 80](#).

#### ◆ Terminal Configuration

Control circuit terminals should be arranged as shown in [Figure 3.22](#).



**Figure 3.22 Control Circuit Terminal Arrangement**

## ■ Wire Size

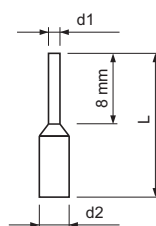
Select appropriate wire type and gauges from [Table 3.9](#). For simpler and more reliable wiring, use crimp ferrules on the wire ends. Refer to [Table 3.10](#) for ferrule terminal types and sizes.

**Table 3.9 Wire Gauges**

Terminal	Bare Wire Terminal		Ferrule-Type Terminal		Wire Type
	Applicable wire size mm <sup>2</sup> (AWG)	Recommended wire size mm <sup>2</sup> (AWG)	Applicable wire size mm <sup>2</sup> (AWG)	Recommended wire size mm <sup>2</sup> (AWG)	
S1-S8, SC, SP, SN, RP, +V, -V, A1, A2, A3, AC, M1-M6, MA, MB, MC, MP, AM, FM, AC, S+, S-, R+, R-, IG, HC, H1, H2, DM+, DM-	Stranded wire: 0.2 to 1.0 (24 to 16) Solid wire: 0.2 to 1.5 (24 to 16)	0.75 (18)	0.25 to 0.5 (24 to 20)	0.5 (20)	Shielded line, etc.

## ■ Ferrule-Type Wire Terminals

Yaskawa recommends using CRIMPFOX 6, a crimping tool manufactured by PHOENIX CONTACT, to prepare wire ends with insulated sleeves before connecting to the drive. See [Table 3.10](#) for dimensions.



**Figure 3.23 Ferrule Dimensions**

**Table 3.10 Ferrule Terminal Types and Sizes**

Size mm <sup>2</sup> (AWG)	Type	L (mm)	d1 (mm)	d2 (mm)	Manufacturer
0.25 (24)	AI 0.25-8YE	12.5	0.8	1.8	PHOENIX CONTACT
0.34 (22)	AI 0.34-8TQ	10.5	0.8	1.8	
0.5 (20)	AI 0.5-8WH or AI 0.5-8OG	14	1.1	2.5	

## ◆ Wiring the Control Circuit Terminal

This section describes the proper procedures and preparations for wiring the control terminals.

**WARNING!** *Electrical Shock Hazard. Do not remove covers or touch the circuit boards while the power is on. Failure to comply could result in death or serious injury.*

**NOTICE:** *Separate control circuit wiring from main circuit wiring (terminals R/L1, S/L2, T/L3, R1/L11, S1/L21, T1/L31, B1, B2, U/T1, V/T2, W/T3, -, +1, +2, +3) and other high-power lines. Improper wiring practices could result in drive malfunction due to electrical interference.*

**NOTICE:** *Separate wiring for digital output terminals MA, MB, MC and M1 to M6 from wiring to other control circuit lines. Improper wiring practices could result in drive or equipment malfunction or nuisance trips.*

**NOTICE:** *Use a class 2 power supply (UL standard) when connecting to the control terminals. Improper application of peripheral devices could result in drive performance degradation due to improper power supply.*

**NOTICE:** *Insulate shields with tape or shrink tubing to prevent contact with other signal lines and equipment. Improper wiring practices could result in drive or equipment malfunction due to short circuit.*

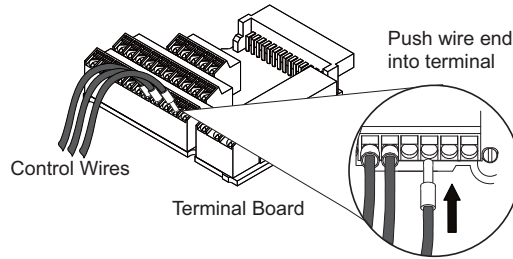
**NOTICE:** *Connect the shield of shielded cable to the appropriate ground terminal. Improper equipment grounding could result in drive or equipment malfunction or nuisance trips.*

Wire the control circuit only after terminals have been properly grounded and main circuit wiring is complete. Refer to [Figure 3.24](#) and [Figure 3.25](#) for details. Prepare the ends of the control circuit wiring as shown in [Figure 3.26](#). Refer to [Wire Size on page 77](#).

**NOTICE:** *Use shielded twisted-pair cables as indicated to prevent operating faults. Improper wiring practices could result in drive or equipment malfunction due to electrical interference.*

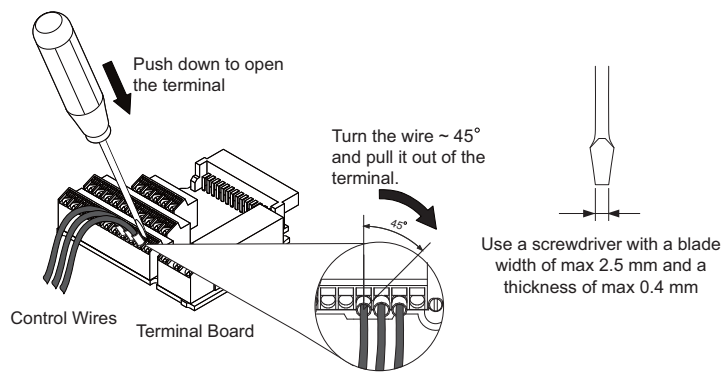
### 3.9 Control Circuit Wiring

Connect control wires as shown in *Figure 3.24* and *Figure 3.25*.



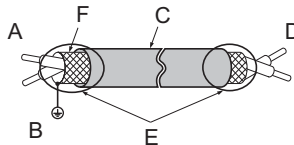
**Figure 3.24 Terminal Board Wiring Guide**

To disconnect control wires from the terminals use the procedure described in *Figure 3.25*. Grasp the wire where it enters the terminal with a pair of pliers, then use a straight-edge screw driver to release the terminal and pull the wire out. If it fits tightly, e.g. if ferrules are used, turn the wire for about 45° and then pull it gently out. Use this procedure to remove the wire jumper between terminals HC, H1 and H2 that is preinstalled at shipping.



**Figure 3.25 Removing Wires from the Terminal Board**

When setting the frequency by analog reference from an external potentiometer, use shielded twisted-pair wires (treating wire ends as shown in *Figure 3.26* and connect the shield to the ground terminal of the drive.



- |  |   |
|--|---|
| <b>A – Drive side</b>                                  | <b>D – Control device side</b>                |
| <b>B – Connect shield to ground terminal of drive.</b> | <b>E – Shield sheath (insulate with tape)</b> |
| <b>C – Insulation</b>                                  | <b>F – Shield</b>                             |

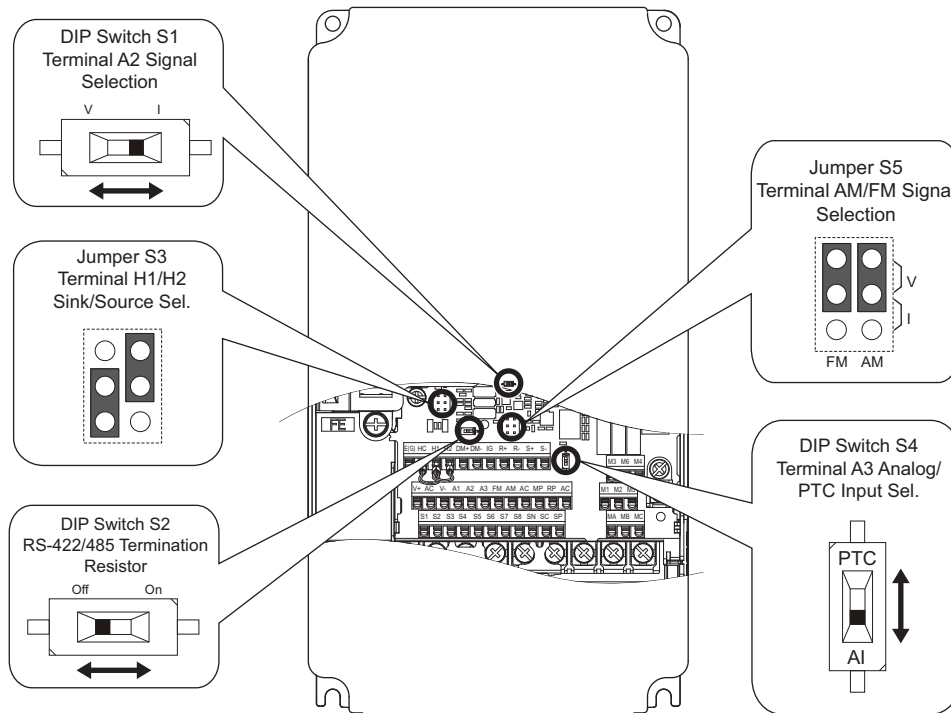
**Figure 3.26 Preparing the Ends of Shielded Cables**

**NOTICE:** The analog signal wiring between the drive and the operator station or peripheral equipment should not exceed 50 meters when using an analog signal from a remote source to supply the frequency reference. Failure to comply could result in poor system performance.

### ◆ Switches and Jumpers on the Terminal Board

The terminal board is equipped with several switches used to adapt the drive I/Os to the external control signals.

**Figure 3.27** shows the location of these switches. Refer to *Control I/O Connections on page 80* for setting instructions.



**Figure 3.27** Locations of Jumpers and Switches on the Terminal Board

## 3.10 Control I/O Connections

### ◆ Sinking/Sourcing Mode Switch for Digital Inputs

Use the wire jumper between terminals SC and SP or SC and SN to select between Sink mode, Source mode or external power supply for the digital inputs S1 to S8 as shown in [Table 3.11](#) (Default: Sink mode, internal power supply).

**Note:** Never short terminals SP and SN as doing so will damage the drive.

**Table 3.11 Digital Input Sink / Source / External Power Supply Selection**

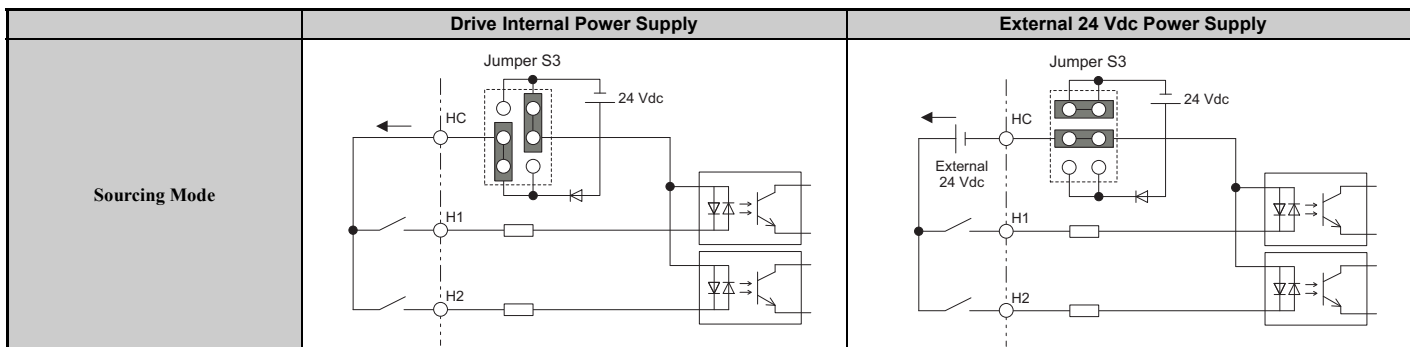
	Drive Internal Power Supply (Terminal SN and SP)	External 24 Vdc Power Supply
<b>Sinking Mode (NPN)</b>		
<b>Sourcing Mode (PNP)</b>		

### ◆ Sinking/Sourcing Mode Selection for Safe Disable Inputs

Use jumper S3 on the terminal board to select between Sink mode, Source mode or external power supply for the Safe Disable inputs H1 and H2 as shown in [Table 3.11](#) (Default: Source mode, internal power supply.) Refer to [Switches and Jumpers on the Terminal Board on page 79](#) for locating jumper S3.

**Table 3.12 Safe Disable Input Sink / Source / External Power Supply Selection**

	Drive Internal Power Supply	External 24 Vdc Power Supply
<b>Sinking Mode</b>		



◆ Using the Pulse Train Output

The pulse train output terminal MP can either supply power but can also be used with external power supply. Peripheral devices should be connected in accordance with the specifications listed below. Failure to do so can cause unexpected drive operation, and can damage the drive or connected circuits.

■ Using Power from the Pulse Output Terminal (Source Mode)

The high voltage level of the pulse output terminal depends on the load impedance.

Load Impedance $R_L$ (k $\Omega$ )	Output Voltage $V_{MP}$ (V) (insulated)
1.5 k $\Omega$	5 V
4 k $\Omega$	8 V
10 k $\Omega$	10 V

**Note:** The load resistance needed in order to get a certain high level voltage  $V_{MP}$  can be calculated by:  $R_L = V_{MP} \cdot 2 / (12 - V_{MP})$

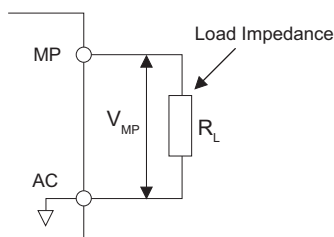


Figure 3.28 Pulse Output Connection Using Internal Voltage Supply

■ Using External Power Supply (Sink Mode)

The high voltage level of the pulse output signal depends on the external voltage applied. The voltage must be between 12 and 15 Vdc. The load resistance must be adjusted so that the current is lower than 16 mA.

External Power Supply (V)	Load Impedance (k $\Omega$ )
12 to 15 Vdc $\pm$ 10%	1.0 k $\Omega$ or higher

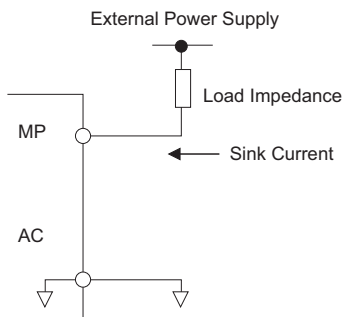


Figure 3.29 Pulse Output Connection Using External Voltage Supply

#### ◆ Terminal A2 Input Signal Selection

Terminal A2 can be used to input either a voltage or a current signal. Select the signal type using switch S1 as explained in [Table 3.13](#). Set parameter H3-09 accordingly as shown in [Table 3.14](#). Refer to [Switches and Jumpers on the Terminal Board on page 79](#) for locating switch S1.

**Note:** If terminals A1 and A2 are both set for frequency bias (H3-02 = 0 and H3-10 = 0), both input values will be combined to create the frequency reference.

**Table 3.13 DIP Switch S1 Settings**

Setting	Description
V (left position)	Voltage input (-10 to +10 V)
I (right position) (default)	Current input (4 to 20 mA or 0 to 20 mA): default setting

**Table 3.14 Parameter H3-09 Details**

No.	Parameter Name	Description	Setting Range	Default Setting
H3-09	Terminal A2 signal level selection	Selects the signal level for terminal A2. 0: 0 to 10 Vdc 1: -10 to 10 Vdc 2: 4 to 20 mA 3: 0 to 20 mA	0 to 3	2

#### ◆ Terminal A3 Analog/PTC Input Selection

Terminal A3 can be configured either as multi-function analog input or as PTC input for motor thermal overload protection. Use switch S4 to select the input function as described in [Table 3.15](#). Refer to [Switches and Jumpers on the Terminal Board on page 79](#) for locating switch S4.





**Table 3.15 DIP Switch S4 Settings**

Setting	Description
AI (lower position) (default)	Analog input for the function selected in parameter H3-06
PTC (upper position)	PTC input. Parameter H3-06 must be set to E (PTC input)

#### ◆ Terminal AM/FM Signal Selection

The signal type for terminals AM and FM can be set to either voltage or current output using jumper S5 on the terminal board as explained in [Table 3.16](#). When changing the setting of jumper S5, parameters H4-07 and H4-08 must be set accordingly. The default selection is voltage output for both terminals. Refer to [Switches and Jumpers on the Terminal Board on page 79](#) for locating jumper S5.

**Table 3.16 Jumper S5 Settings**

	Voltage Output	Current Output
Terminal AM		
Terminal FM		

**Table 3.17 Parameter H4-07, H4-08 Details**

No.	Parameter Name	Description	Setting Range	Default Setting
H4-07	Terminal AM signal level selection	0: 0 to 10 Vdc 1: -10 to 10 Vdc 2: 4 to 20 mA	0 to 2	0
H4-08	Terminal FM signal level selection			



### ◆ MEMOBUS/Modbus Termination

This drive is equipped with a built in termination resistor for the RS-422/485 communication port. DIP switch S2 enables or disabled the termination resistor as shown in [Table 3.18](#). The OFF position is the default. The termination resistor should be placed to the ON position when the drive is the last in a series of slave drives. Refer to [Switches and Jumpers on the Terminal Board on page 79](#) for locating switch S2.

**Table 3.18 MEMOBUS/Modbus Switch Settings**

S2 Position	Description
ON	Internal termination resistor ON
OFF	Internal termination resistor OFF (default setting)

**Note:** Refer to [MEMOBUS/Modbus Communications on page 507](#) for details on MEMOBUS/Modbus.

## 3.11 External Interlock

Systems that may be affected if the drive faults out should be interlocked with the drive's fault output and ready signal.

### ◆ Drive Ready

When the "Drive ready" signal has been set to one of the multi-function contact outputs, that output will close whenever the drive is ready to accept a Run command or is already running. Under the following conditions the Drive ready signal will switch off and remain off, even if a Run command is entered:

- when the power supply is shut off.
- during a fault.
- when there is problem with the control power supply.
- when a parameter setting error makes the drive unable to run even if a Run command has been entered.
- when a fault such as overvoltage or undervoltage is triggered as soon as the Run command is entered.
- when the drive is in the Programming mode and will not accept a Run command even when entered.

### ■ Interlock Circuit Example

Two drives running a single application might interlock with the controller using the Drive ready and Fault output signals as shown below. The figure illustrates how the application would not be able to run if either drive experiences a fault or is unable to supply a Drive ready signal.

Terminal	Output Signal	Parameter Setting
MA, MB, MC	Fault	-
M1-M2	Drive Ready	H2-01 = 06

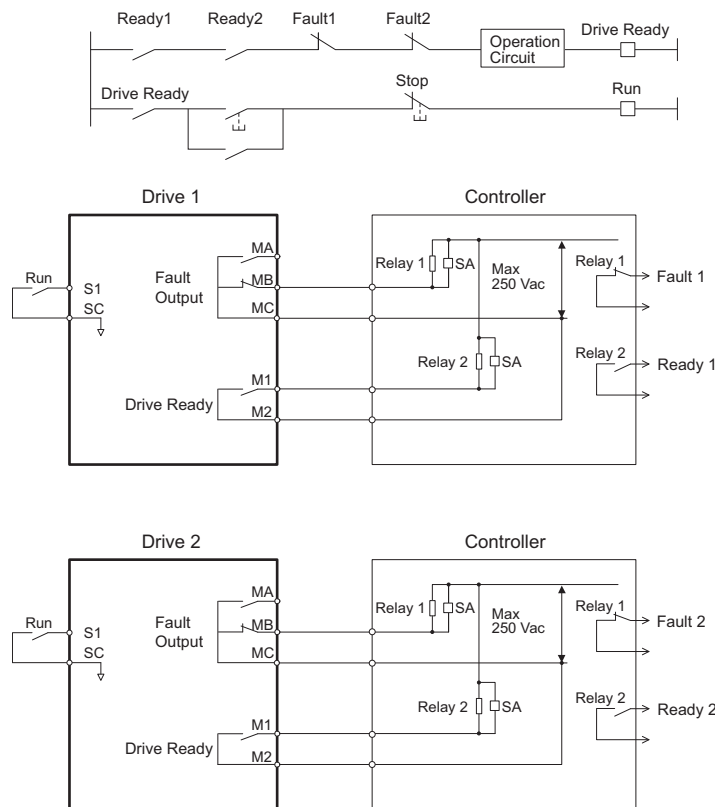
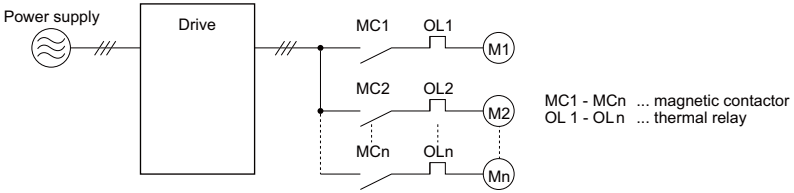


Figure 3.30 Interlock Circuit Example

## 3.12 Wiring Checklist

<input checked="" type="checkbox"/>	No.	Item	Page
<b>Drive, peripherals, option cards</b>			
<input type="checkbox"/>	1	Check drive model number to ensure receipt of correct model.	31
<input type="checkbox"/>	2	Make sure you have the correct braking resistors, DC reactors, noise filters, and other peripheral devices.	389
<input type="checkbox"/>	3	Check the option card model number.	389
<b>Installation area and physical setup</b>			
<input type="checkbox"/>	4	Ensure that the area surrounding the drive complies with specifications.	40
<b>Power supply voltage, output voltage</b>			
<input type="checkbox"/>	5	The voltage from the power supply should be within the input voltage specification range of the drive.	197
<input type="checkbox"/>	6	The voltage rating for the motor should match the drive output specifications.	29 470
<input type="checkbox"/>	7	Verify that the drive is properly sized to run the motor.	29 470
<b>Main circuit wiring</b>			
<input type="checkbox"/>	8	Confirm proper branch circuit protection as specified by national and local codes.	54
<input type="checkbox"/>	9	Properly wire the power supply to drive terminals R/L1, S/L2, and T/L3. <b>Note:</b> Confirm the following when wiring models CIMR-A□4A0930 and 4A1200: <ul style="list-style-type: none"> <li>Remove the jumpers shorting terminals R/L1-R1/L11, S/L2-S1/L21, and T/L3-T1/L31 when operating with 12-phase rectification. Refer to <a href="#">12-Phase Rectification on page 57</a> for more information.</li> <li>When operating without 12-phase rectification, properly wire terminals R1/L11, S1/L21, and T1/L31 in addition to terminals R1/L1, S1/L2, and T1/L3.</li> </ul>	56
<input type="checkbox"/>	10	Properly wire the drive and motor together. The motor lines and drive output terminals R/T1, V/T2, and W/T3 should match in order to produce the desired phase order. If the phase order is incorrect, the drive will rotate in the opposite direction.	73
<input type="checkbox"/>	11	Use 600 Vac vinyl-sheathed wire for the power supply and motor lines.	68
<input type="checkbox"/>	12	Use the correct wire gauges for the main circuit. <a href="#">Refer to Wire Gauges and Tightening Torque on page 68.</a> <ul style="list-style-type: none"> <li>When using comparatively long motor cable, calculate the amount of voltage drop.  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 5px auto;"> <math display="block">\text{Motor rated voltage (V)} \times 0.02 \geq \sqrt{3} \times \text{wire resistance } (\Omega/\text{km}) \times \text{cable length (m)} \times \text{motor rated current (A)} \times 10^{-3}</math> </div> </li> <li>If the cable between the drive and motor exceeds 50 m, adjust the carrier frequency set to C6-02 accordingly.</li> </ul>	68 68 73
<input type="checkbox"/>	13	Properly ground the drive. Review page 73.	73
<input type="checkbox"/>	14	Tightly fasten all terminal screws (control circuit terminals, grounding terminals). <a href="#">Refer to Wire Gauges and Tightening Torque on page 68.</a>	68
<input type="checkbox"/>	15	Set up overload protection circuits when running multiple motors from a single drive.  <p>MC1 - MCn ... magnetic contactor OL 1 - OLn ... thermal relay</p> <p><b>Note:</b> Close MC1 through MCn before operating the drive (MC1 through MCn cannot be switched off during run).</p>	-
<input type="checkbox"/>	16	If using a dynamic braking option, install a magnetic contactor. Properly install the resistor, and ensure that overload protection shuts off the power supply.	401
<input type="checkbox"/>	17	Verify phase advancing capacitors, input noise filters, or ground fault circuit interrupters are NOT installed on the output side of the drive.	-
<b>Control circuit wiring</b>			
<input type="checkbox"/>	18	Use twisted-pair line for all drive control circuit wiring.	75
<input type="checkbox"/>	19	Ground the shields of shielded wiring to the GND ⊕ terminal.	77
<input type="checkbox"/>	20	If using a 3-wire sequence, properly set parameters for multi-function contact input terminals S1 through S8, and properly wire control circuits.	-
<input type="checkbox"/>	21	Properly wire any option cards.	77
<input type="checkbox"/>	22	Check for any other wiring mistakes. Only use a multimeter to check wiring.	-
<input type="checkbox"/>	23	Properly fasten the control circuit terminal screws in the drive. <a href="#">Refer to Wire Gauges and Tightening Torque on page 68.</a>	68
<input type="checkbox"/>	24	Pick up all wire clippings.	-
<input type="checkbox"/>	25	Ensure that no frayed wires on the terminal block are touching other terminals or connections.	-

### 3.12 Wiring Checklist

---

<input checked="" type="checkbox"/>	No.	Item	Page
<input type="checkbox"/>	26	Properly separate control circuit wiring and main circuit wiring.	-
<input type="checkbox"/>	27	Analog signal line wiring should not exceed 50 m.	-
<input type="checkbox"/>	28	Safe Disable input wiring should not exceed 30 m.	-



## **Start-Up Programming & Operation**

---

This chapter explains the functions of the digital operator and how to program the drive for initial operation.

<b>4.1 SECTION SAFETY</b> .....	<b>88</b>
<b>4.2 USING THE DIGITAL OPERATOR</b> .....	<b>89</b>
<b>4.3 THE DRIVE AND PROGRAMMING MODES</b> .....	<b>93</b>
<b>4.4 START-UP FLOWCHARTS</b> .....	<b>99</b>
<b>4.5 POWERING UP THE DRIVE</b> .....	<b>103</b>
<b>4.6 APPLICATION SELECTION</b> .....	<b>104</b>
<b>4.7 AUTO-TUNING</b> .....	<b>110</b>
<b>4.8 NO-LOAD OPERATION TEST RUN</b> .....	<b>122</b>
<b>4.9 TEST RUN WITH LOAD CONNECTED</b> .....	<b>124</b>
<b>4.10 VERIFYING PARAMETER SETTINGS AND BACKING UP CHANGES</b> .....	<b>125</b>
<b>4.11 TEST RUN CHECKLIST</b> .....	<b>127</b>

## 4.1 Section Safety

 **DANGER**

**Electrical Shock Hazard**

**Do not connect or disconnect wiring while the power is on.**

Failure to comply will result in death or serious injury.

 **WARNING**

**Electrical Shock Hazard**

**Do not operate equipment with covers removed.**

Failure to comply could result in death or serious injury.

The diagrams in this section may include drives without covers or safety shields to illustrate details. Be sure to reinstall covers or shields before operating the drives and run the drives according to the instructions described in this manual.

**Do not remove covers or touch circuit boards while the power is on.**

Failure to comply could result in death or serious injury.

**A separate holding brake should be prepared by the user.**

**The holding brake should be wired so that it is activated by an external sequence when a fault occurs, the power is shut off, or an emergency switch is triggered.**

Failure to comply could result in death or serious injury.

**Precautions should be taken on the machine side in crane and hoist applications to ensure that load does not fall or slip.**

Failure to take proper safety precautions can result in serious injury.

## 4.2 Using the Digital Operator

Use the digital operator to enter run and stop commands, display data, edit parameters, as well as display fault and alarm information.

### ◆ Keys and Displays

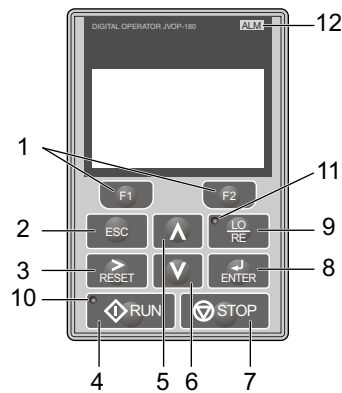















Figure 4.1 Keys and Displays on the Digital Operator

No.	Display	Name	Function
1	 	Function Key (F1, F2)	The functions assigned to F1 and F2 vary depending on the menu that is currently displayed. The name of each function appears in the lower half of the display window.
2		ESC Key	<ul style="list-style-type: none"> <li>Returns to the previous display.</li> <li>Moves the cursor one space to the left.</li> <li>Pressing and holding this button will return to the Frequency Reference display.</li> </ul>
3		RESET Key	<ul style="list-style-type: none"> <li>Moves the cursor to the right.</li> <li>Resets the drive to clear a fault situation.</li> </ul>
4		RUN Key	Starts the drive in the LOCAL mode. The Run LED <ul style="list-style-type: none"> <li>is on, when the drive is operating the motor.</li> <li>flashes during deceleration to stop or when the frequency reference is 0.</li> <li>flashes quickly the drive is disabled by a DI, the drive was stopped using a fast stop DI or a run command was active during power up.</li> </ul>
5		Up Arrow Key	Scrolls up to display the next item, selects parameter numbers and increments setting values.
6		Down Arrow Key	Scrolls down to display the previous item, selects parameter numbers and decrements setting values.
7		STOP Key <1>	Stops drive operation.
8		ENTER Key	<ul style="list-style-type: none"> <li>Enters parameter values and settings.</li> <li>Selects a menu item to move between displays.</li> </ul>
9		LO/RE Selection Key <2>	Switches drive control between the operator (LOCAL) and the control circuit terminals (REMOTE). The LED is on when the drive is in the LOCAL mode (operation from keypad).
10		RUN Light	Lit while the drive is operating the motor. Refer to page 91 for details.
11		LO/RE Light	Lit while the operator is selected to run the drive (LOCAL mode). Refer to page 91 for details.
12		ALM LED Light	<i>Refer to ALARM (ALM) LED Displays on page 91.</i>

<1> The STOP key has highest priority. Pressing the STOP key will always cause the drive to stop the motor, even if a Run command is active at any external Run command source. To disable the STOP key priority, set parameter o2-06 to 0.

<2> The LO/RE key can only switch between LOCAL and REMOTE when the drive is stopped. To disable the LO/RE key to prohibit switching between LOCAL and REMOTE, set parameter o2-01 to 0.

### ◆ LCD Display

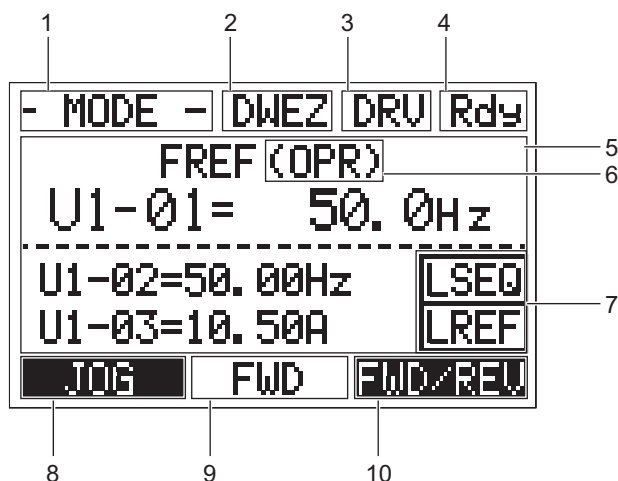


Figure 4.2 LCD Display

Table 4.1 Display and Contents

No.	Name	Display	Content
1	Operation Mode Menus	MODE	Displayed when in Mode Selection.
		MONITR	Displayed when in Monitor Mode.
		VERIFY	Indicates the Verify Menu.
		PRMSET	Displayed when in Parameter Setting Mode.
		A.TUNE	Displayed during Auto-Tuning.
2	DriveWorksEZ Function Selection	SETUP	Displayed when in Setup Mode.
		DWEZ	Displayed when the DriveWorksEZ is set to enable. (A1-07=1 or 2)
3	Mode Display Area	DRV	Displayed when in Drive Mode.
		PRG	Displayed when in Programming Mode.
4	Ready	Rdy	Indicates the drive is ready to run.
5	Data Display	–	Displays specific data and operation data.
6	Frequency Reference Assignment <1>	OPR	Displayed when the frequency reference is assigned to the LCD Operator Option.
		AI	Displayed when the frequency reference is assigned to the drives Analog Input.
		COM	Displayed when the frequency reference is assigned to the drives MEMOBUS/Modbus Communication Inputs.
		OP	Displayed when the frequency reference is assigned to a drive Option Unit.
7	LO/RE Display <2>	RP	Displayed when the frequency reference is assigned to the drives Pulse Train Input.
		RSEQ	Displayed when the run command is supplied from a remote source.
		LSEQ	Displayed when the run command is supplied from the operator keypad.
		RREF	Displayed when the frequency reference is supplied from a remote source.
8	Function Key 1 (F2)	LREF	Displayed when the frequency reference is supplied from the operator keypad.
		JOG	Pressing  executes the Jog function.
		HELP	Pressing  displays the Help menu.
		←	Pressing  scrolls the cursor to the left.
		HOME	Pressing  returns to the top menu (Frequency Reference).
9	FWD/REV	ESC	Pressing  returns to the previous display.
		FWD	Indicates forward motor operation.
10	Function Key 2 (F1)	REV	Indicates reverse motor operation.
		FWD/REV	Pressing  switches between forward and reverse.
		DATA	Pressing  scrolls to the next display.
		→	Pressing  scrolls the cursor to the right.
		RESET	Pressing  resets the existing drive fault or error.




<1> Displayed when in Frequency Reference Mode.

<2> Displayed when in Frequency Reference Mode and Monitor Mode.









◆ ALARM (ALM) LED Displays

Table 4.2 ALARM (ALM) LED Status and Contents

State	Content	Display
Illuminated	When the drive detects a fault.	
Flashing	<ul style="list-style-type: none"> <li>When an alarm occurs.</li> <li>When oPE is detected.</li> <li>When a fault or error occurs during Auto-Tuning.</li> </ul>	
Off	Normal operation (no fault or alarm).	

◆ LO/RE LED and RUN LED Indications

Table 4.3 LO/RE LED and RUN LED Indications

LED	Lit	Flashing	Flashing Quickly <1>	Off
	When source of the Run command is assigned to the digital operator (LOCAL)	–	–	Run command to be given from a device other than the digital operator (REMOTE)
	During run	<ul style="list-style-type: none"> <li>During deceleration to stop</li> <li>When a Run command is input and frequency reference is 0 Hz</li> </ul>	<ul style="list-style-type: none"> <li>While the drive is set for LOCAL, a Run command was entered to the input terminals after which the drive was then switched to REMOTE.</li> <li>A Run command was entered via the input terminals while not in the Drive Mode.</li> <li>During deceleration when a Fast Stop command was entered.</li> <li>The drive output is shut off by the Safe Disable function.</li> <li>While the drive was running in the REMOTE mode, the STOP key was pushed.</li> <li>The drive was powered up with b1-17 = 0 (default) while the Run command is active.</li> </ul>	During stop
Examples				

<1> Refer to [Figure 4.3](#) for the difference between “flashing” and “flashing quickly”.

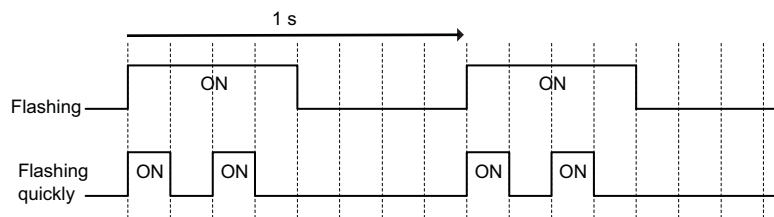


Figure 4.3 RUN LED Status and Meaning

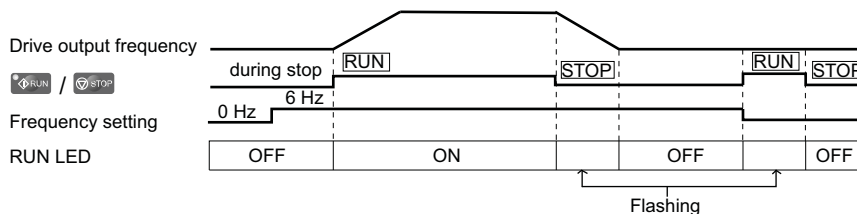


Figure 4.4 RUN LED and Drive Operation

◆ Menu Structure for Digital Operator

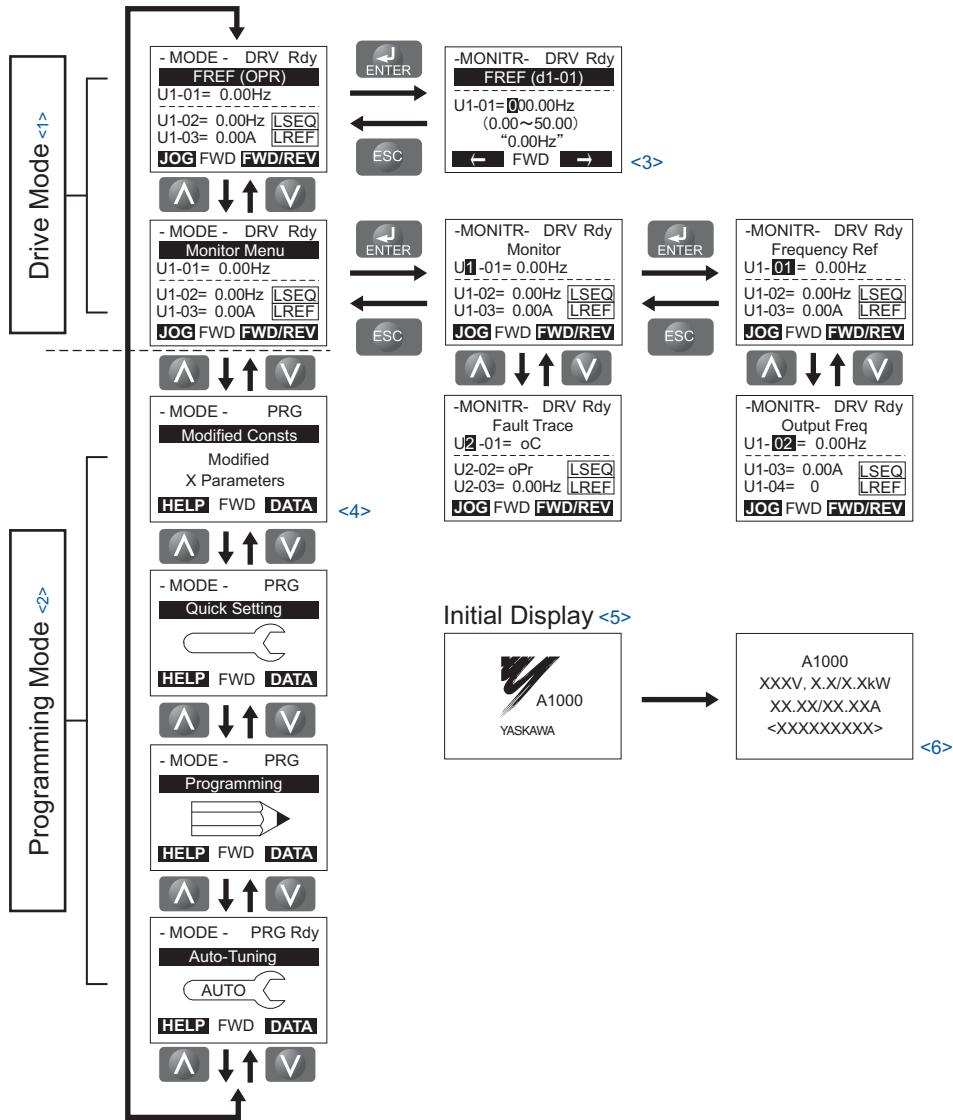


Figure 4.5 Digital Operator Menu and Screen Structure

- <1> Pressing will start the motor.
- <2> Drive cannot operate the motor.
- <3> Flashing characters are shown as **0**.
- <4> X characters are shown in this manual. The LCD Operator will display the actual setting values.
- <5> The Frequency Reference appears after the initial display which shows the product name.
- <6> The information that appears on the display will vary depending on the drive.

## 4.3 The Drive and Programming Modes

The drive has a Programming Mode to program the drive for operation, and a Drive Mode used to actually run the motor.



**Drive Mode:** In the Drive Mode, the user can start the motor and observe operation status with the monitors that are available. Parameter settings cannot be edited or changed when in the Drive Mode.

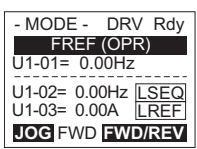

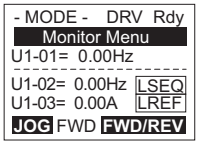

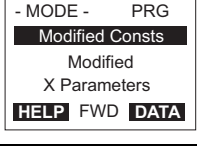

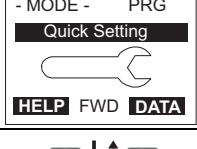

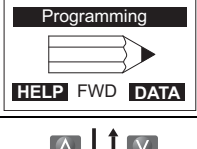
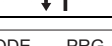
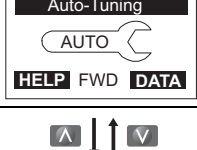

**Programming Mode:** The Programming Mode allows access to edit, adjust, and verify parameters, as well as perform Auto-Tuning. Unless set to allow a Run command, the drive will not accept a Run command when the digital operator is in the Programming Mode.

**Note:** If parameter b1-08 is set to 0 the drive will accept a Run command only in the Drive Mode. When editing parameters, the user must first exit the Programming Mode and enter the Drive Mode before starting the motor.

**Note:** To allow the drive to run the motor while in the Programming Mode, set b1-08 to 1.

### ◆ Navigating the Drive and Programming Modes

The drive is set to operate in Drive Mode when it is first powered up. Switch between display screens by using the  and  keys.

Mode	Contents	Operator Display	Description
Power Up	Frequency Reference (default)		This display screen allows the user to monitor and change the frequency reference while the drive is running. <a href="#">Refer to The Drive and Programming Modes on page 93.</a> <b>Note:</b> The user can select the data displayed when the drive is first powered up with parameter o1-02.
			
Drive Mode	Monitor Display		Lists the monitor parameters (U□-□□ parameters) available in the drive. Press the Enter Key and then use the Up, Down, ESC, and Reset keys to navigate through the drive monitors.
			
Programming Mode	Verify Menu		Lists all parameters that have been edited or changed from default settings. → <a href="#">Refer to Verifying Parameter Changes: Verify Menu on page 96.</a>
			
	Setup Group		A select list of parameters necessary to get the drive operating quickly. → <a href="#">Refer to Using the Setup Group on page 97.</a> <b>Note:</b> Parameters listed in the Setup Group differ depending the Application Preset in parameter A1-06. <a href="#">Refer to Application Selection on page 104.</a>
			
	Parameter Setting Mode		Allows the user to access and edit all parameter settings. → <a href="#">Refer to Parameter Table on page 424.</a>
			
Programming Mode	Auto-Tuning Mode		Motor parameters are calculated and set automatically. → <a href="#">Refer to Auto-Tuning on page 110.</a>
			

### 4.3 The Drive and Programming Modes

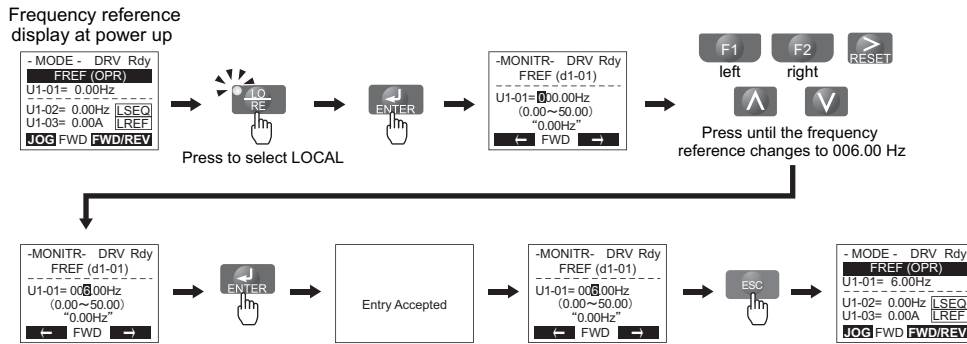
Mode	Contents	Operator Display	Description
Drive Mode	Frequency Reference	<pre> -MODE - DRV Rdy   FREF (OPR) U1-01= 0.00Hz ----- U1-02= 0.00Hz LSEQ U1-03= 0.00A  LREF JOG FWD FWD/REV           </pre>	Returns to the frequency reference display screen.

#### ■ Drive Mode Details

The following actions are possible in the Drive Mode:

- Run and stop the drive
- Monitor the operation status of the drive (frequency reference, output frequency, output current, output voltage, etc.)
- View information on an alarm
- View a history of alarms that have occurred

**Figure 4.6** illustrates how to change the frequency reference from F 0.00 (0 Hz) to F 6.00 (6 Hz) while in the Drive Mode. This example assumes the drive is set to LOCAL.



**Figure 4.6** Setting the Frequency Reference while in the Drive Mode

**Note:** The drive will not accept a change to the frequency reference until the ENTER key is pressed after the frequency reference is entered. This feature prevents accidental setting of the frequency reference. To have the drive accept changes to the frequency reference as soon as changes are made without requiring the ENTER key, set o2-05 to 1.



#### ■ Programming Mode Details

The following actions are possible in the Programming Mode:

- **Parameter Setting Mode:** Access and edit all parameter settings
- **Verify Menu:** Check a list of parameters that have been changed from their original default values
- **Setup Group:** Access a list of commonly used parameters to simplify setup (see [Simplified Setup Using the Setup Group on page 97](#))
- **Auto-Tuning Mode:** Automatically calculates and sets motor parameters to optimize drive performance

#### ◆ Changing Parameter Settings or Values

This example explains changing C1-02 (Deceleration Time 1) from 10.0 seconds (default) to 20.0 seconds.

Step	Display/Result
1. Turn on the power to the drive. The initial display appears.	<pre> -MODE - DRV Rdy   FREF (OPR) U1-01= 0.00Hz ----- U1-02= 0.00Hz LSEQ U1-03= 0.00A  LREF JOG FWD FWD/REV           </pre>
2. Press the  or  key until the Parameter Setting Mode screen appears.	<pre> -MODE - PRG   Programming ----- HELP FWD DATA           </pre>

Step		Display/Result
3.	Press the  key to enter the parameter menu tree.	
4.	Press  or  key to select the C parameter group.	
5.	Press  two times.	
6.	Press  or  key to select the parameter C1-02.	
7.	Press  to view the current setting value (10.0 s). Left digit flashes.	
8.	Press ,  or  until the desired number is selected. "1" flashes.	
9.	Press the  key and enter 0020.0.	
10.	Press  and the drive will confirm the change.	
11.	The display automatically returns to the screen shown in Step 4.	
12.	Press the  key until back at the initial display.	

### 4.3 The Drive and Programming Modes







#### ◆ Verifying Parameter Changes: Verify Menu

The Verify Menu lists edited parameters from the Programming Mode or as a result of Auto-Tuning. It helps determine which settings have been changed, and is particularly useful when replacing a drive. If no settings have been changed, the Verify Menu will read “None”. The Verify Menu also allows users to quickly access and re-edit any parameters settings that have been changed.

**Note:** The Verify Menu will not display parameters from the A1 group (except for A1-02) even if those parameters have been changed from their default settings.

The following example is a continuation of the steps above. Here, parameter C1-02 is accessed using the Verify Menu, and is changed again from 10.0 s to 20.0 s.

To check the list of edited parameters:

Step			Display/Result
1.	Turn on the power to the drive. The initial display appears.	→	<pre> - MODE - DRV Rdy   FREE (OPR) U1-01= 0.00Hz ----- U1-02= 0.00Hz [LSEQ] U1-03= 0.00A [LREF] JOG FWD FWD/REV           </pre>
2.	Press  or  until the display shows the top of the Verify Menu.	→	<pre> - MODE - PRG   Modified Consts   Modified   X Parameters HELP FWD DATA           </pre>
3.	Press  to enter the list of parameters that have been edited from their original default settings. If parameters other than C1-02 have been changed, use the  or  key to scroll until C1-02 appears.	→	<pre> - VERIFY - PRG Rdy   Accel Time 1   C1-02 = 20.0sec   (0.0-6000.0)   "10.0sec" Home FWD DATA           </pre>
4.	Press the  key to access the setting value. Left digit flashes.	→	<pre> - VERIFY - PRG Rdy   Accel Time 1   C1-01=020.0sec   (0.0-6000.0)   "10.0sec" Home FWD DATA           </pre>

◆ Simplified Setup Using the Setup Group

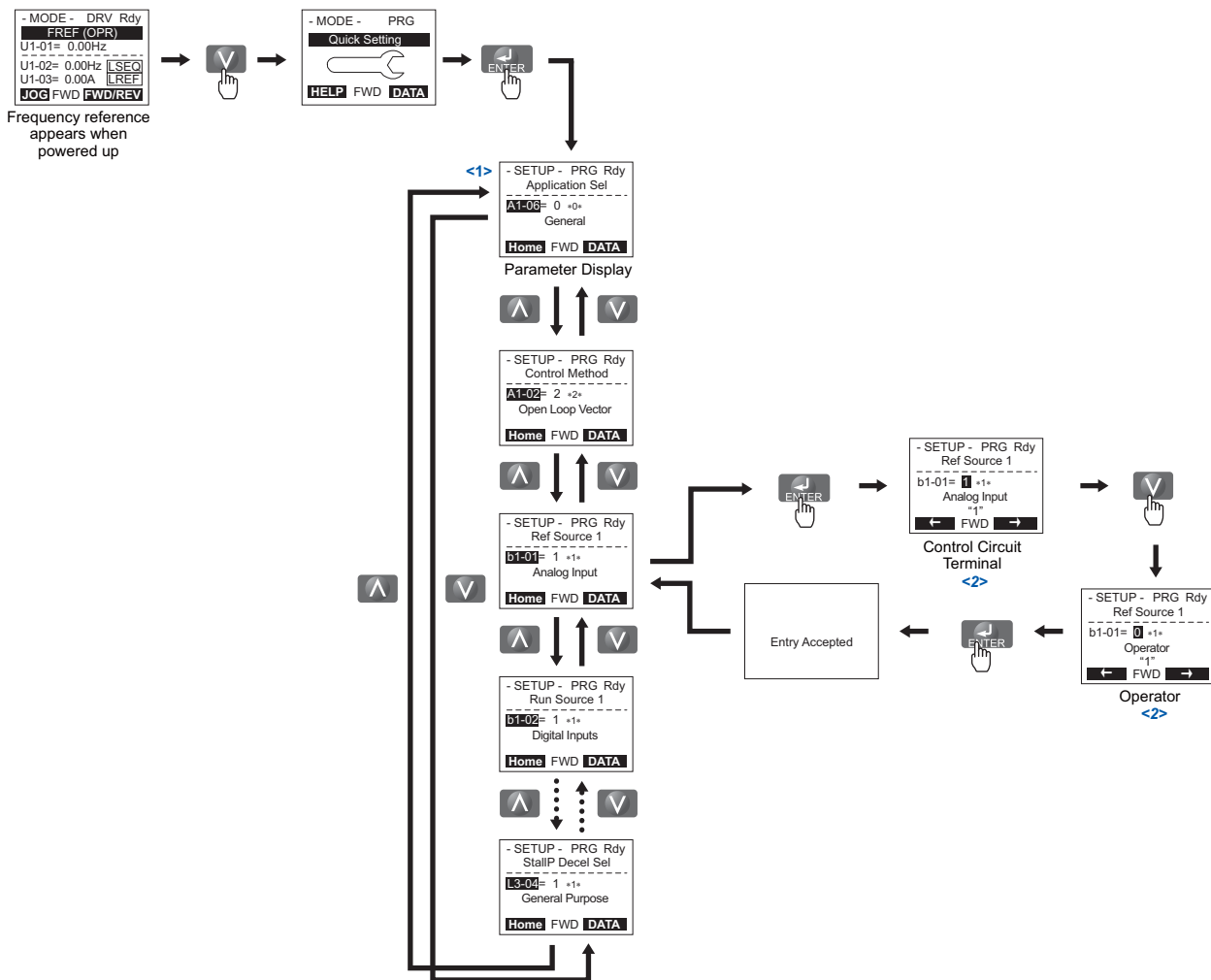
In the Setup Group, the drive lists the basic parameters needed to set up the drive for the application. It provides a simplified way to get the application running right away by showing only the most important parameters.

■ Using the Setup Group

Figure 4.7 illustrates how to enter and how to change parameters in the Setup Group.

The first display shown when entering the Setup Group is the Application Selection menu. Skipping this display will keep the current Setup Group parameter selection. The default setting for the Setup Group is a group of parameters most commonly use in general-purpose applications. Pressing the ENTER key from the Application Selection display and selecting an Application Preset will change the Setup Group to parameters optimal for the application selected. Refer to Application Selection on page 104.

In this example, the Setup Group is accessed to change b1-01 from 1 to 0. This changes the source of the frequency reference from the control circuit terminals to the digital operator.



<1> Use the up and down arrow keys to scroll through the Setup Group. Press the ENTER key to view or change parameter settings.  
 <2> To return to the previous menu without saving changes, press the ESC key.

Figure 4.7 Setup Group Example

### 4.3 The Drive and Programming Modes

#### ■ Setup Group Parameters

**Table 4.4** lists parameters available by default in the Setup Group. When an Application Preset has been selected in parameter A1-06 or the Application Selection display of the Setup Group, the parameters selected for the Setup Group will change automatically. Refer to [Application Selection on page 104](#).

If the desired parameter is not listed in the Setup Group, go to the Programming Mode.

**Table 4.4 Setup Group Parameters**

Parameter	Name
A1-02	Control Method Selection
b1-01	Frequency Reference Selection 1
b1-02	Run Command Selection 1
b1-03	Stopping Method Selection
C1-01	Acceleration Time 1
C1-02	Deceleration Time 1
C6-01	Drive Duty Mode Selection
C6-02	Carrier Frequency Selection
d1-01	Frequency Reference 1
d1-02	Frequency Reference 2
d1-03	Frequency Reference 3
d1-04	Frequency Reference 4
d1-17	Jog Frequency Reference

Parameter	Name
E1-01	Input Voltage Setting
E1-04	Maximum Output Frequency
E1-05	Maximum Voltage
E1-06	Base Frequency
E1-09	Minimum Output Frequency
E1-13	Base Voltage
E2-01	Motor Rated Current
E2-11	Motor Rate Power
H4-02	Multi-Function Analog Output Terminal FM Gain
H4-05	Multi-Function Analog Output Terminal AM Gain
L1-01	Motor Overload Protection Function Selection
L3-04	Stall Prevention Selection during Deceleration
–	–

**Note:** Parameter availability depends on the control mode set in A1-02 that is used to run the drive and motor. Consequently, some of the parameters listed above may not be accessible in certain control modes.

#### ◆ Switching Between LOCAL and REMOTE

When the drive is set to accept the Run command from the digital operator RUN key, this is referred to as LOCAL mode. When the drive is set to accept the Run command from an external device (via the input terminals, serial communications, etc.) this is referred to as REMOTE mode.

**WARNING! Sudden Movement Hazard.** The drive may start unexpectedly if the Run command is already applied when switching from LOCAL mode to REMOTE mode when b1-07 = 1, resulting in death or serious injury. Be sure all personnel are clear of rotating machinery.

The operation can be switched between LOCAL and REMOTE either by using the LO/RE key on the digital operator or a digital input.

- Note:**
1. After selecting LOCAL, the LO/RE light will remain lit.
  2. The drive will not allow the user to switch between LOCAL and REMOTE during run.

#### ■ Using the LO/RE Key on the Digital Operator

Step	Display/Result
1. Turn on the power to the drive. The initial display appears.	
2. Press . The LO/RE light will light up. The drive is now in LOCAL. To set the drive for REMOTE operation, press the  key again.	

#### ■ Using Input Terminals S1 through S8 to Switch between LO/RE

The user can also switch between LOCAL and REMOTE modes using one of the digital input terminals S1 through S8 (set the corresponding parameter H1-□□ to “1”).

When setting the multi-function input terminals,

- Note:**
1. Refer to [Parameter Table on page 424](#) for a list of digital input selections.
  2. Setting H1-□□ to 1 disables the LO/RE key on the digital operator.



## 4.4 Start-Up Flowcharts

The flowcharts in this section summarize basic steps required to start the drive. Use the flowcharts to determine the most appropriate start-up method for a given application. The charts are intended as a quick reference to help familiarize the user with start-up procedures.

- Note:** 1. Function availability differs for drive models CIMR-A□4A0930 and 4A1200. *Refer to Parameter Groups on page 423* for details.  
2. Refer to *Application Selection on page 104* to set up the drive using one of the application presets.

Flowchart	Subchart	Objective	Page
A	–	Basic startup procedure and motor tuning	99
–	A-1	Simple motor setup using V/f mode	100
	A-2	High-performance operation using Open Loop Vector (OLV) or Closed Loop Vector (CLV) motor control	101
	A-3	Setting up the drive to run a permanent magnet (PM) motor	102

### ◆ Flowchart A: Basic Start-up and Motor Tuning

Flowchart A in *Figure 4.8* describes a basic start-up sequence. This sequence varies slightly depending on the application. Use drive default parameter settings in simple applications that do not require high precision.



**Figure 4.8 Basic Start-up**

**Note:** When the motor cable length has changed for more than 50 m after Auto-Tuning has been performed (e.g., after the drive has been set up and then later installed in a different location), execute Stationary Auto-Tuning for resistance between motor lines once the drive is installed in its final installation location.

**Note:** Auto-Tuning should be performed again after installing an AC reactor or other such components to the output side of the drive.

◆ Subchart A-1: Simple Motor Setup Using V/f Control

Flowchart A1 in *Figure 4.9* describes simple motor setup for V/f Control, with or without PG feedback. V/f Control is suited for more basic applications such as fans and pumps. This procedure illustrates Energy Savings and Speed Estimation Speed Search.

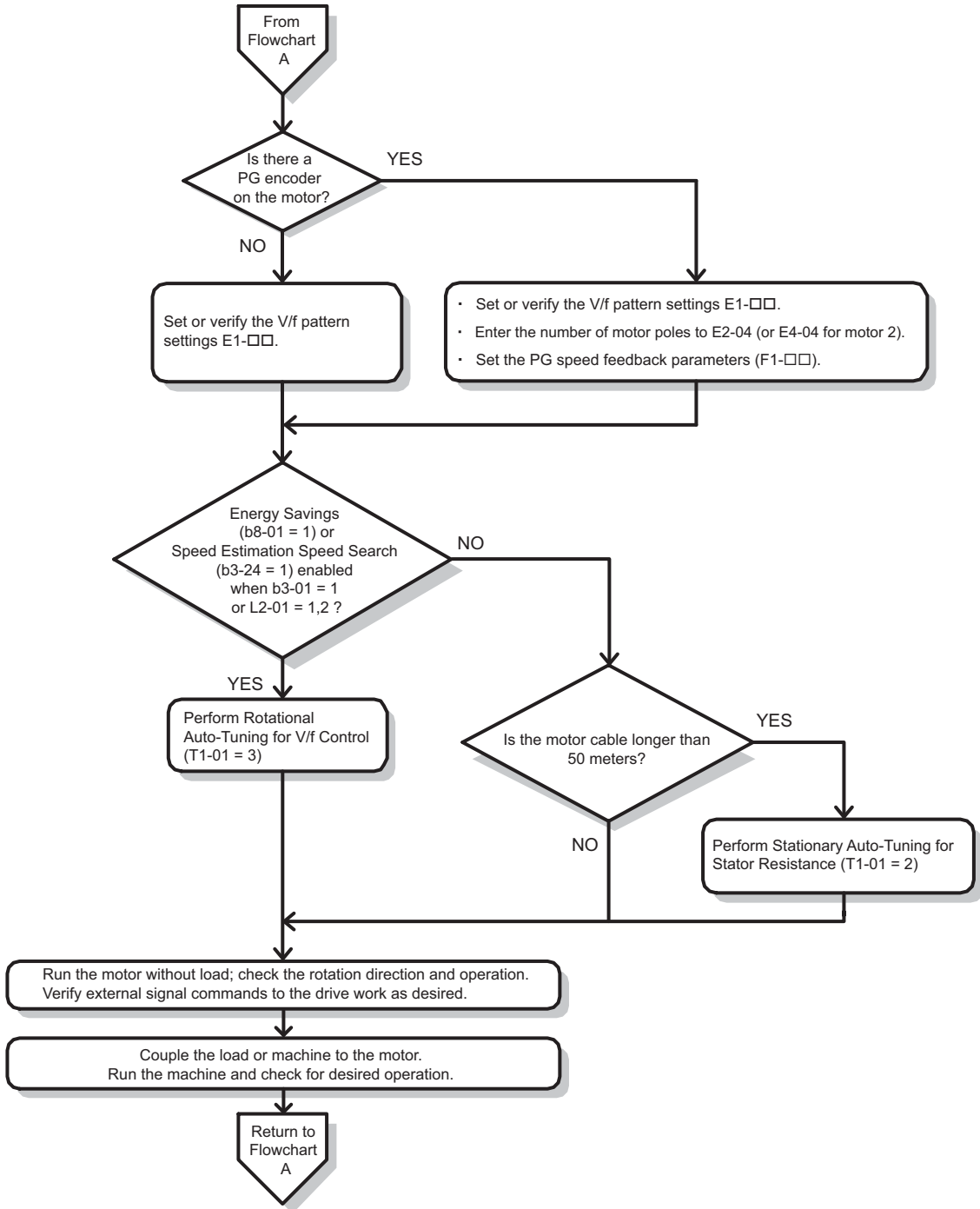
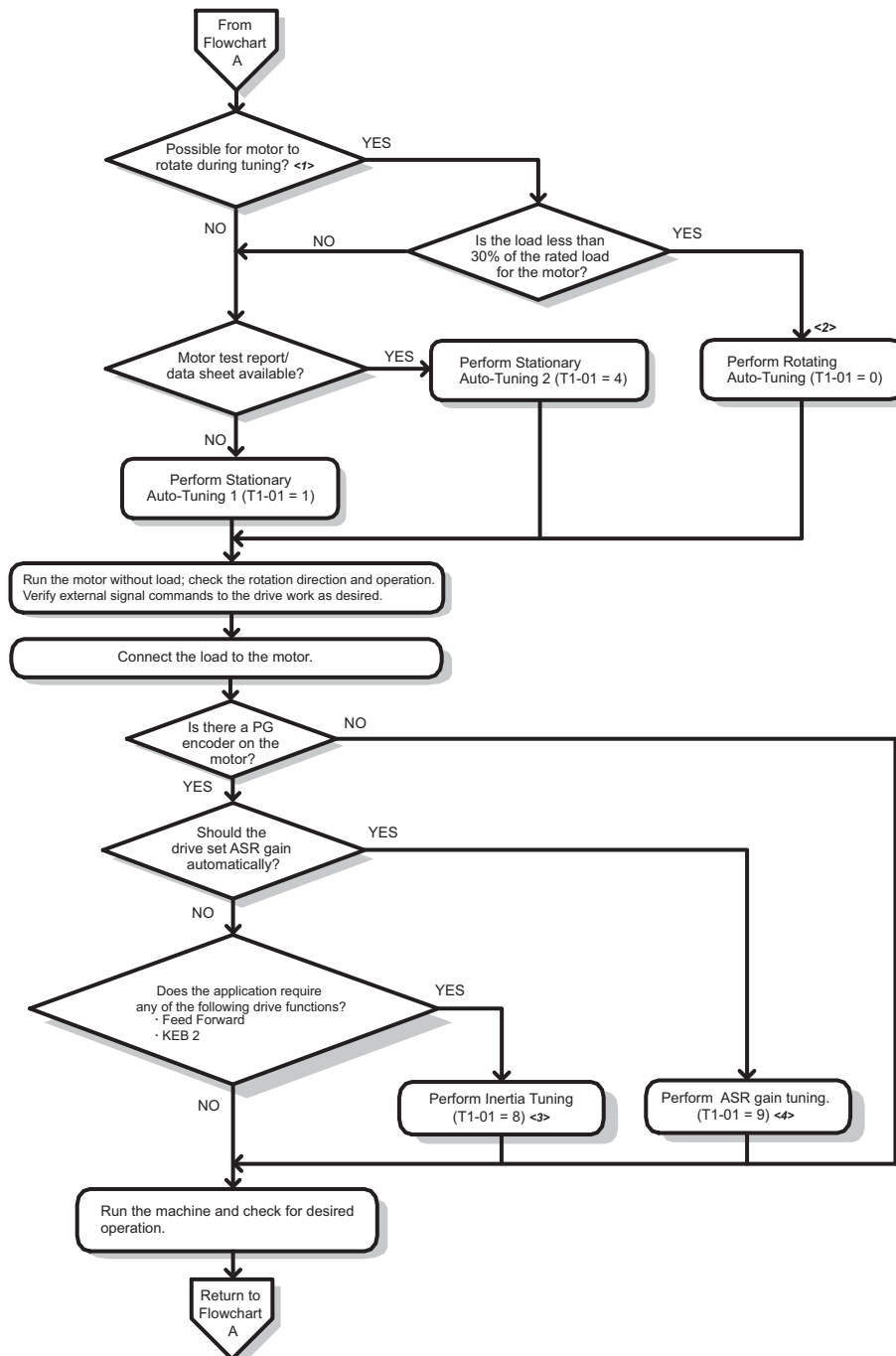


Figure 4.9 Simple Motor Setup with Energy Savings or Speed Search

### ◆ Subchart A-2: High Performance Operation Using OLV or CLV

Flowchart A2 in [Figure 4.10](#) describes the setup procedure for high-performance with Open Loop Vector Control or Closed Loop Vector Control. Appropriate for applications requiring high starting torque and torque limits.

**Note:** Although the drive sets parameters for the PG encoder during Auto-Tuning, sometimes the direction of the motor and direction of the PG get reversed. Use parameter F1-05 to switch the direction of the PG so that it matches the motor direction.



<1> The load must be decoupled from the motor to properly perform Rotational Auto-Tuning.

<2> Rotational Auto-Tuning can still be performed if the load is 30% or less, though Stationary Auto-Tuning will probably yield better control performance.

<3> Make sure the motor and load can run freely, i.e., if a brake is mounted, make sure it is released.

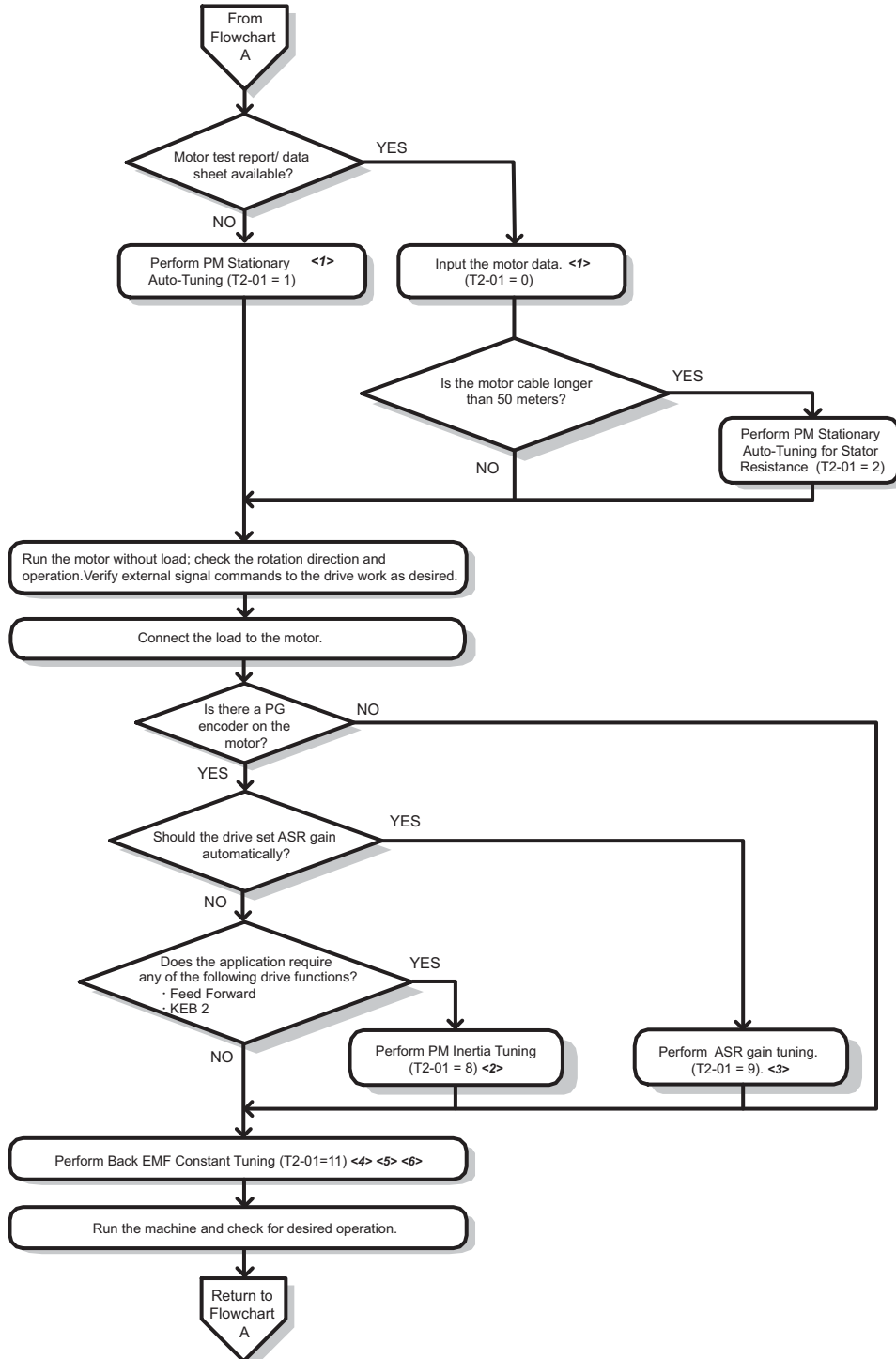
<4> ASR Gain Tuning automatically performs Inertia Tuning and sets parameters related to Feed Forward and the KEB Ride-Thru function.

**Figure 4.10 Flowchart A2: High Performance Operation Using OLV or CLV**

◆ Subchart A-3: Operation with Permanent Magnet Motors

Flowchart A3 in *Figure 4.11* describes the set-up procedure for running a PM motor in Open Loop Vector Control. PM motors can be used for more energy-efficient operation in reduced or variable torque applications.

- Note:**
1. Although the drive sets parameters for the PG encoder during Auto-Tuning, sometimes the direction of the motor and direction of the PG get reversed. Use parameter F1-05 to switch the direction of the PG so that it matches the motor direction.
  2. The Z pulse must be realigned if the PG encoder is replaced. Set T2-01 to 3 to recalibrate the drive for the new encoder.



- <1> Enter the motor code to E5-01 when using a Yaskawa PM motor (SMRA Series, SSR1 Series, and SST4 Series). If using a motor from another manufacturer, enter FFFF.
- <2> Make sure the motor and load can run freely, i.e., if a brake is mounted, make sure it is released.
- <3> ASR Gain Tuning automatically performs Inertia Tuning and sets parameters related to Feed Forward and the KEB Ride-Thru function.
- <4> Back EMF Constant Tuning automatically measures motor induced voltage and then sets E5-09 when motor report/data sheets is not available.
- <5> This Auto Tuning is available from the drive software version S1015 and later.
- <6> This Auto Tuning is not available in models CIMR-A□4A0930 and 4A1200.

Figure 4.11 Operation with Permanent Magnet Motors

## 4.5 Powering Up the Drive

### ◆ Powering Up the Drive and Operation Status Display

#### ■ Powering Up the Drive

Review the following checklist before turning the power on.

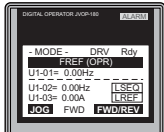
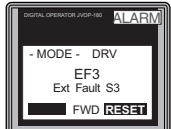
Item to Check	Description
Power supply voltage	Ensure the power supply voltage is correct: 200 V class: 3-phase 200 to 240 Vac 50/60 Hz 400 V class: 3-phase 380 to 480 Vac 50/60 Hz
	Properly wire the power supply input terminals (R/L1, S/L2, T/L3). <I>
	Check for proper grounding of drive and motor.
Drive output terminals and motor terminals	Properly wire drive output terminals U/T1, V/T2, and W/T3 with motor terminals U, V, and W.
Control circuit terminals	Check control circuit terminal connections.
Drive control terminal status	Open all control circuit terminals (off).
Status of the load and connected machinery	Decouple the motor from the load.

<I> Check the following when connecting models CIMR-A□4A0930 and 4A1200:

- Remove the jumpers on R/L1-R1/L11, S/L2-S1/L21, and T/L3-T1/L31 when using 12-phase rectification. [Refer to 12-Phase Rectification on page 57](#) for details.
- Properly connect the inputs on terminals R1/L11, S1/L21, and T1/L31 when not using 12-phase rectification.

#### ■ Status Display

When the power supply to the drive is turned on, the digital operator lights will appear as follows:

No.	Name	Description
Normal Operation		The data display area displays the frequency reference. [DRV] is lit.
Fault	 <p>External fault (example)</p>	Data displayed varies by the type of fault. Refer to <a href="#">Fault Displays, Causes, and Possible Solutions on page 314</a> for more information and possible solution. [ALM] and [DRV] are lit.

### 4.6 Application Selection

Several Application Presets are available to facilitate drive setup for commonly used applications. Selecting one of these Application Presets automatically assigns functions to the input and output terminals, and sets certain parameters to values appropriate for the application that was selected. In addition, the parameters most likely to be changed are assigned to the group of User Parameters, A2-01 through A2-16. User Parameters are part of the Setup Group, and provide quicker access to by eliminating the need to scroll through multiple menus.

An Application Preset can either be selected from the Application Selection display in the Setup Group (*Refer to Simplified Setup Using the Setup Group on page 97*) or in parameter A1-06. The following presets can be selected:

**Note:** An Application Preset can only be selected if all drive parameters are on at their original default settings. It may be necessary to initialize the drive by setting A1-03 to “2220” or “3330” prior to selecting an Application Preset.

**WARNING!** Confirm the drive I/O signals and external sequence before performing a test run. Setting parameter A1-06 may change the I/O terminal function automatically from the default setting. Failure to comply may result in death or serious injury.

No.	Parameter Name	Setting Range	Default
A1-06	Application Presets	0: Disabled 1: Water supply pump 2: Conveyor 3: Exhaust fan 4: HVAC 5: Compressor 6: Hoist 7: Crane	0

#### ◆ Setting 1: Water Supply Pump Application

Table 4.5 Water Supply Pump: Parameter Settings

No.	Name	Default Setting
A1-02	Control Method Selection	0: V/f Control
b1-04	Reverse Operation Selection	1: Reverse Prohibited
C1-01	Acceleration Time 1	1.0 s
C1-02	Deceleration Time 1	1.0 s
C6-01	Duty Rating	1: Normal Duty
E1-03	V/f Pattern Selection	0FH
E1-07	Mid Output Frequency	30.0 Hz
E1-08	Mid Output Frequency Voltage	50.0 V
L2-01	Momentary Power Loss Operation Selection	1: Enabled
L3-04	Stall Prevention Selection during Deceleration	1: Enabled

Table 4.6 Water Supply Pump: User Parameters (A2-01 to A2-16)

No.	Parameter Name	No.	Parameter Name
b1-01	Frequency Reference Selection	E1-08	Mid Output Frequency Voltage
b1-02	Run Command Selection	E2-01	Motor Rated Current
b1-04	Reverse Operation Selection	H1-05	Multi-Function Digital Input Terminal S5 Function Selection
C1-01	Acceleration Time 1	H1-06	Multi-Function Digital Input Terminal S6 Function Selection
C1-02	Deceleration Time 1	H1-07	Multi-Function Digital Input Terminal S7 Function Selection
E1-03	V/f Pattern Selection	L5-01	Number of Auto Restart Attempts
E1-07	Mid Output Frequency	–	–

#### ◆ Setting 2: Conveyor Application

Table 4.7 Conveyor: Parameter Settings

No.	Parameter Name	Default Setting
A1-02	Control Method Selection	0: V/f Control
C1-01	Acceleration Time 1	3.0 s
C1-02	Deceleration Time 1	3.0 s
C6-01	Duty Rating	0: Heavy Duty
L3-04	Stall Prevention Selection during Deceleration	1: Enabled

Table 4.8 Conveyor: User Parameters (A2-01 to A2-16)

No.	Parameter Name	No.	Parameter Name
A1-02	Control Method Selection	C1-02	Deceleration Time 1
b1-01	Frequency Reference Selection	E2-01	Motor Rated Current
b1-02	Run Command Selection	L3-04	Stall Prevention Selection during Deceleration
C1-01	Acceleration Time 1	–	–

### ◆ Setting 3: Exhaust Fan Application

Table 4.9 Exhaust Fan: Parameter Settings

No.	Parameter Name	Default Setting
A1-02	Control Method Selection	0: V/f Control
b1-04	Reverse Operation Selection	1: Reverse Prohibited
C6-01	Duty Selection	1: Normal Duty
E1-03	V/f Pattern Selection	0FH
E1-07	Mid Output Frequency	30.0 Hz
E1-08	Mid Output Frequency Voltage	50.0 V
L2-01	Momentary Power Loss Operation Selection	1: Enabled
L3-04	Stall Prevention Selection during Deceleration	1: Enabled

Table 4.10 Exhaust Fan: User Parameters (A2-01 to A2-16)

No.	Parameter Name	No.	Parameter Name
b1-01	Frequency Reference Selection	E1-07	Mid Output Frequency
b1-02	Run Command Selection	E1-08	Mid Output Frequency Voltage
b1-04	Reverse Operation Selection	E2-01	Motor Rated Current
b3-01	Speed Search Selection at Start	H1-05	Multi-Function Digital Input Terminal S5 Function Selection
C1-01	Acceleration Time 1	H1-06	Multi-Function Digital Input Terminal S6 Function Selection
C1-02	Deceleration Time 1	H1-07	Multi-Function Digital Input Terminal S7 Function Selection
E1-03	V/f Pattern Selection	L5-01	Number of Auto Restart Attempts

### ◆ Setting 4: HVAC Fan Application

Table 4.11 HVAC Fan: Parameter Settings

No.	Parameter Name	Default Setting
A1-02	Control Method Selection	0: V/f Control
b1-04	Reverse Operation Selection	1: Reverse Prohibited
b1-17	Run Command at Power Up	1: Run command issued, motor operation start
C6-01	Duty Rating	1: Normal Duty
C6-02	Carrier Frequency Selection	3: 8.0 kHz
H2-03	Terminals P2 Function Selection	39: Watt Hour Pulse Output
L2-01	Momentary Power Loss Operation Selection	2: CPU Power Active - Drive will restart if power returns prior to control power supply shut down.
L8-03	Overheat Pre-Alarm Operation Selection	4: Operation at lower speed
L8-38	Carrier Frequency Reduction	2: Enabled across entire frequency range.

Table 4.12 HVAC Fan: User Parameters (A2-01 to A2-16)

No.	Parameter Name	No.	Parameter Name
b1-01	Frequency Reference Selection	d2-02	Frequency Reference Lower Limit
b1-02	Run Command Selection	E1-03	V/f Pattern Selection
b1-03	Stopping Method Selection	E1-04	Max Output Frequency
b1-04	Reverse Operation Selection	E2-01	Motor Rated Current
C1-01	Acceleration Time 1	H3-11	Terminal A2 Gain Setting
C1-02	Deceleration Time 1	H3-12	Terminal A2 Input Bias
C6-02	Carrier Frequency Selection	L2-01	Momentary Power Loss Operation Selection
d2-01	Frequency Reference Upper Limit	o4-12	kWh Monitor Initial Value Selection

## 4.6 Application Selection

### ◆ Setting 5: Compressor Application

Table 4.13 Compressor: Parameter Settings

No.	Parameter Name	Default Setting
A1-02	Control Method Selection	0: V/f Control
b1-04	Reverse Operation Selection	1: Reverse Prohibited
C1-01	Acceleration Time 1	5.0 s
C1-02	Deceleration Time 1	5.0 s
C6-01	Duty Rating	0: Heavy Duty
E1-03	V/f Pattern Selection	0FH
L2-01	Momentary Power Loss Operation Selection	1: Enabled
L3-04	Stall Prevention Selection during Deceleration	1: Enabled

Table 4.14 Compressor: User Parameters (A2-01 to A2-16):

No.	Parameter Name	No.	Parameter Name
b1-01	Frequency Reference Selection	E1-03	V/f Pattern Selection
b1-02	Run Command Selection	E1-07	Mid Output Frequency
b1-04	Reverse Operation Selection	E1-08	Mid Output Frequency Voltage
C1-01	Acceleration Time 1	E2-01	Motor Rated Current
C1-02	Deceleration Time 1	–	–

### ◆ Setting 6: Hoist Application

- Note:**
1. Read the instructions listed on page 107 when using Hoist Application Preset
  2. Perform Auto-Tuning after selecting the Hoist Application Preset.

Table 4.15 Hoist: Parameters and Settings

No.	Parameter Name	Default Setting
A1-02	Control Method Selection	2: Open Loop Vector Control
b1-01	Frequency Reference Selection	0: Operator
b6-01	Dwell Reference at Start	3.0 Hz
b6-02	Dwell Time at Start	0.3 s
C1-01	Acceleration Time 1	3.0 s
C1-02	Deceleration Time 1	3.0 s
C6-01	Duty Rating	0: Heavy Duty
C6-02	Carrier Frequency Selection	2: 5 kHz
d1-01	Frequency Reference 1	6.0 Hz
d1-02	Frequency Reference 2	30.0 Hz
d1-03	Frequency Reference 3	50.0 Hz
E1-03	V/f Pattern Selection	0FH
H2-01	Terminals M1-M2 Function Selection	5: Frequency Detection 2
H2-02	Terminals M3-M4 Function Selection	37: During Frequency Output
L2-03	Momentary Power Loss Minimum Baseblock Time	0.3 s
L3-04	Momentary Power Loss Voltage Recovery Ramp Time	0: Disabled
L4-01	Speed Agreement Detection Level	2.0 Hz
L4-02	Speed Agreement Detection Width	0.0 Hz
L6-01	Torque Detection Selection 1	8: UL3 at RUN - Fault
L6-02	Torque Detection Level 1	2%
L6-03	Torque Detection Time 1	0.5 s
L8-05	Input Phase Loss Protection Selection	1: Enabled
L8-07	Output Phase Loss Protection	1: Enabled
L8-38	Carrier Frequency Reduction	1: Enabled below 6 Hz
L8-41	Current Alarm Selection	1: Enabled (alarm is output)

Table 4.16 Hoist: User Parameters (A2-01 to A2-16):

No.	Parameter Name	No.	Parameter Name
A1-02	Control Method Selection	d1-02	Frequency Reference 2
b1-01	Frequency Reference Selection	d1-03	Frequency Reference 3
b6-01	Dwell Reference at Start	E1-08	Mid Output Frequency Voltage
b6-02	Dwell Time at Start	H2-01	Terminals M1-M2 Function Selection
C1-01	Acceleration Time 1	L1-01	Motor Overload Protection Selection
C1-02	Deceleration Time 1	L4-01	Speed Agreement Detection Level
C6-02	Carrier Frequency Selection	L6-02	Torque Detection Level 1
d1-01	Frequency Reference 1	L6-03	Torque Detection Time 1



## ◆ Notes on Controlling the Brake when Using the Hoist Application Preset

### ■ Prevent accidental Brake Release during Baseblock

The hoist application selection uses the frequency detection function for controlling the brake.

Although the drive output will be shut off, the drive still maintains the frequency reference if the Run command remains active when an external Baseblock command is given (H1-□□ = 8 or 9). Disable the frequency detection during baseblock by setting parameter L4-07 = 0 to prevent the brake remaining open while the drive is in baseblock.

### ■ Controlling the Brake in Closed Loop Vector Control

For hoist applications using Closed Loop Vector Control, Yaskawa recommends setting the “During frequency output” signal to a digital output (H2-01 = 37 for terminal M1-M2) in order to control the brake. This way, the brake will always close during baseblock, and the setting of parameter L4-07 as described above will not affect brake control.

### ■ Brake Control During Safe Disable Input

If the Safe Disable input is triggered, the drive output will shut off and the frequency reference will reset to 0. The brake will also close, regardless if the Run command is active. The Run command must be cycled before the drive can restart.

### ■ Related Parameter Settings

The table below shows the parameter settings needed when using output terminals M1-M2 as brake control output.

Function	Parameter	Setting	Comment
Frequency Detection 2 Digital Output (for brake control)	H2-01	5	Use this setup for V/f control modes or Open Loop Vector control
Speed Agreement Detection Level (frequency for the brake to open)	L4-01	1.0 to 3.0 Hz <1>	
Speed Agreement Width (bandwidth for the brake to close)	L4-02	0.0 to 0.5 Hz <2>	
Frequency Detection during Baseblock	L4-07	0	
DC Injection Braking Start Frequency (frequency for the brake to close)	b2-01	0.1 to 0.5 Hz	Use this setup in Closed Loop Vector control for IM or PM motors
During Frequency Output	H2-01	37	

<1> This is the setting recommended when using Open Loop Vector Control. If using V/f Control, set the level as the motor rated slip frequency plus 0.5 Hz. Not enough motor torque will be created if this value is set too low, and the load may tend to slip. Make sure this value is greater than the minimum output frequency and greater than the value of L4-02, as shown in the diagram below. If set too high, however, there may be a jolt at start.

<2> Hysteresis for Frequency detection 2 can be adjusted by the Frequency detection width (L4-02) between 0.0 and 0.5 Hz. If the load slips during stop, make changes in steps of 0.1 Hz until the load no longer slips.

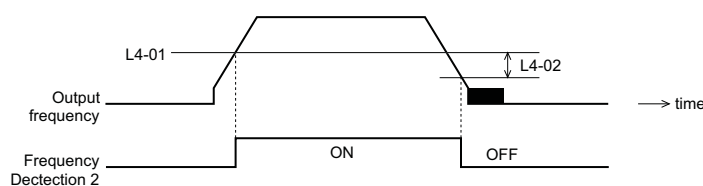


Figure 4.12 Frequency Detection 2

## 4.6 Application Selection

### Sequence Circuit Configuration Example

The braking sequence should be designed as follows:

- A normally open signal (N.O.) should be used to control the brake so that it is released when terminal M1-M2 closes.
- When a fault signal is output, the brake should close.

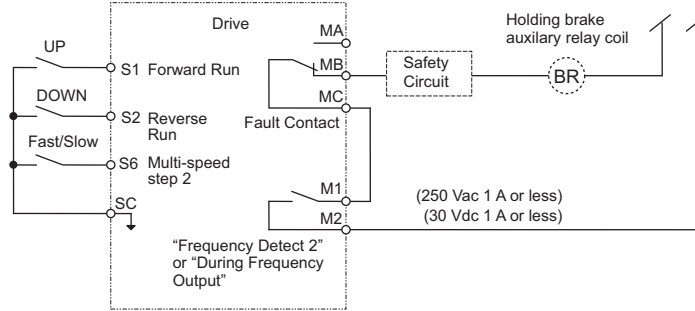


Figure 4.13 Sequence Circuit Configuration

- The brake should release just a bit after the Run command is issued, allowing the motor to build up torque. If using the V/f, V/f w PG or OLV control modes and the “Frequency detection 2” signal controls the brake, the motor can be given time to build up torque by setting the brake release level in parameter L4-01. Additionally, DC Injection Braking at start can be applied. If using CLV or CLV/PM and the “During frequency output” signal controls the brake, initial excitation should be enabled. Set the initial excitation time to parameter b2-03.
- The time chart below gives an example sequence.

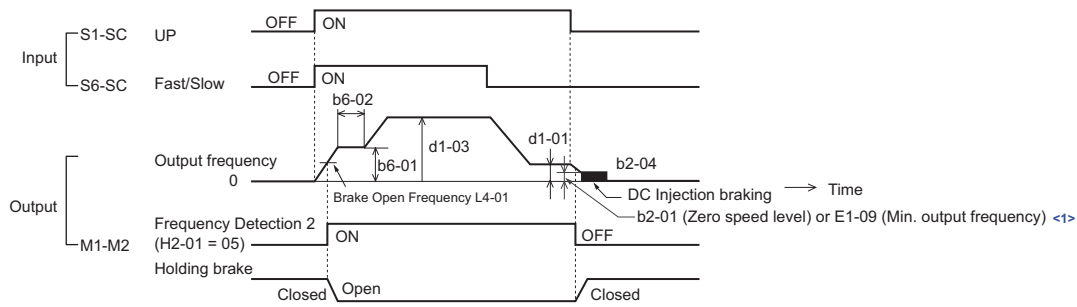


Figure 4.14 Holding Brake Time Chart (V/f, V/f w/PG, OLV)

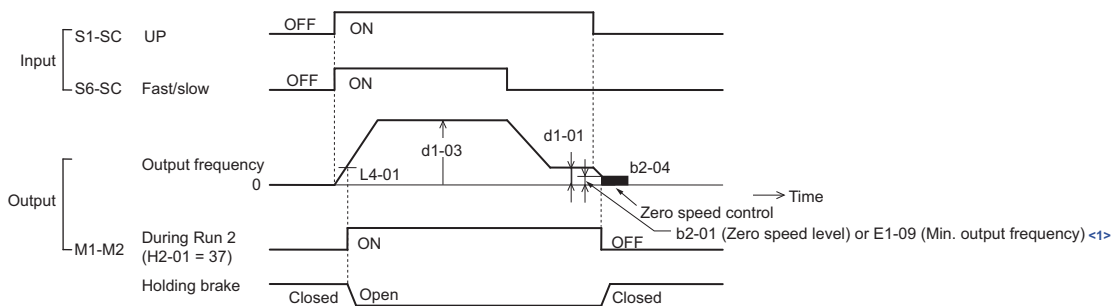


Figure 4.15 Holding Brake Time Chart (CLV, CLV/PM)

## ◆ Setting 7: Traveling Application

**Table 4.17 Traveling: Parameters and Settings**

No.	Parameter Name	Default Setting
A1-02	Control Mode	0: V/f Control
b1-01	Frequency Reference Selection	0: Operator
C1-01	Acceleration Time 1	3.0 s
C1-02	Deceleration Time 1	3.0 s
C6-01	Normal/Heavy Duty Selection	0: Heavy Duty
C6-02	Carrier Frequency Selection	2: 5 kHz
d1-01	Frequency Reference 1	6.0 Hz
d1-02	Frequency Reference 2	30.0 Hz
d1-03	Frequency Reference 3	50.0 Hz
H1-05	Multi-Function Digital Input Terminal S5 Function	3: Multi-Step Speed 1
H1-06	Multi-Function Digital Input Terminal S6 Function	4: Multi-Step Speed 2
H2-02	Terminals M3-M4 Function Selection	37: During frequency output
L3-04	Stall Prevention Selection during Decel	0: Disabled
L8-05	Input Phase Loss Protection Selection	1: Enabled
L8-07	Output Phase Loss Protection	1: Triggered when one output phase is lost
L8-38	Carrier Frequency Reduction	1: Enabled below 6 Hz
L8-41	Current Alarm Selection	1: Enabled (alarm output)

**Table 4.18 Traveling: User Parameters (A2-01 to A2-16):**

No.	Parameter Name	No.	Parameter Name
b1-01	Frequency Reference Selection	d1-03	Frequency Reference 3
C1-01	Acceleration Time 1	E2-01	Motor Rated Current
C1-02	Deceleration Time 1	H1-05	Multi-Function Digital Input Terminal S5 Function
C6-02	Carrier Frequency Selection	H1-06	Multi-Function Digital Input Terminal S6 Function
d1-01	Frequency Reference 1	H2-01	Terminals M1-M2 Function Selection
d1-02	Frequency Reference 2	L1-01	Motor Overload Protection Selection

## 4.7 Auto-Tuning

### ◆ Types of Auto-Tuning

The drive offers different types of Auto-Tuning for induction motors and permanent magnet motors. The type of Auto-Tuning used differs further based on the control mode and other operating conditions. Refer to the tables below to select the type of Auto-Tuning that best suits the application. Directions on how to execute Auto-Tuning are listed in [Start-Up Flowcharts on page 99](#).

**Note:** The drive will only show Auto-Tuning parameters that are valid for the control mode that has been set to A1-02. If the control mode is for an induction motor, the Auto-Tuning parameters for PM motors will not be available. If the control mode is for a PM motor, the Auto-Tuning parameters for induction motors will not be available. Inertia Tuning and ASR Gain Tuning parameters and setting options will be visible only when the drive is set for operation with Closed Loop Vector or CLV/PM.

### ■ Auto-Tuning for Induction Motors

This feature automatically sets the V/f pattern and motor parameters E1-□□ and E2-□□ (E3-□□, E4-□□ for motor 2) for an induction motor. In Closed Loop Vector, some F1-□□ parameters for speed feedback detection are also set up.

**Table 4.19 Types of Auto-Tuning for Induction Motors**

Type	Setting	Application Conditions and Benefits	Control Mode			
			V/f	V/f w/PG	OLV	CLV
Rotational Auto-Tuning	T1-01 = 0	<ul style="list-style-type: none"> <li>Motor can be decoupled from the load and rotate freely while Auto-Tuning is performed.</li> <li>Motor and load can not be decoupled but the motor load is below 30%.</li> <li>Rotational Auto-Tuning gives the most accurate results, and is therefore highly recommended if possible.</li> </ul>	N/A	N/A	YES	YES
Stationary Auto-Tuning 1	T1-01 = 1	<ul style="list-style-type: none"> <li>Motor and load can not be decoupled and the load is higher than 30%.</li> <li>A motor test report listing motor data is not available.</li> <li>Automatically calculates motor parameters needed for vector control.</li> </ul>	N/A	N/A	YES	YES
Stationary Auto-Tuning 2	T1-01 = 4	<ul style="list-style-type: none"> <li>Motor and load can not be decoupled and the load is higher than 30%.</li> <li>A motor test report is available. Once the no-load current and the rated slip have been entered, the drive calculates and sets all other motor-related parameters.</li> </ul>	N/A	N/A	YES	YES
Stationary Auto-Tuning for Line-to-Line Resistance	T1-01 = 2	<ul style="list-style-type: none"> <li>The drive is used in V/f Control and other Auto-Tuning selections not possible.</li> <li>Drive and motor capacities differ.</li> <li>Tunes the drive after the cable between the drive and motor has been replaced with a cable over 50 m long. Assumes Auto-Tuning has already been performed.</li> <li>Should not be used for any vector control modes unless the motor cable has changed.</li> </ul>	YES	YES	YES	YES
Rotational Auto-Tuning for V/f Control	T1-01 = 3	<ul style="list-style-type: none"> <li>Recommended for applications using Speed Estimation Speed Search or using the Energy Saving function in V/f Control.</li> <li>Assumes motor can rotate while Auto-Tuning is executed. Increases accuracy for certain functions like torque compensation, slip compensation, Energy Saving, and Speed Search.</li> </ul>	YES	YES	N/A	N/A

[Table 4.20](#) lists the data that must be entered for Auto-Tuning. Make sure this data is available before starting Auto-Tuning. The information needed is usually listed on the motor nameplate or in the motor test report provided by the motor manufacturer. Also refer to page [100](#) and [101](#) for details on Auto-Tuning process and selections.

**Table 4.20 Auto-Tuning Input Data**

Input Value	Input Parameter	Unit	Tuning Type (T1-01)				
			0 Standard	1 Stationary 1	2 Line-to-Line Resistance	3 Rotational for V/f Control	4 Stationary 2
Motor rated power	T1-02	kW	YES	YES	YES	YES	YES
Motor rated voltage	T1-03	Vac	YES	YES	N/A	YES	YES
Motor rated current	T1-04	A	YES	YES	YES	YES	YES
Motor rated frequency	T1-05	Hz	YES	YES	N/A	YES	YES
Number of motor poles	T1-06	-	YES	YES	N/A	YES	YES
Motor rated Speed	T1-07	r/min	YES	YES	N/A	YES	YES
PG Number of pulses per revolution	T1-08	-	YES <I>	YES <I>	N/A	N/A	YES <I>
Motor no-load current	T1-09	A	N/A	YES	N/A	N/A	YES
Motor rated Slip	T1-10	Hz	N/A	N/A	N/A	N/A	YES
Motor iron loss	T1-11	W	N/A	N/A	N/A	YES	N/A

<I> Input data is needed for CLV/PM only.

## ■ Auto-Tuning for Permanent Magnet Motors

Automatically sets the V/f pattern and motor parameters E1-□□ and E5-□□ when a PM motor is used. In Closed Loop Vector Control, the Auto-Tuning process will also set some F1-□□ parameters for speed feedback detection.

**Table 4.21 Types of Auto-Tuning for Permanent Magnet Motors**

Type	Setting	Application Conditions and Benefits	Control Mode		
			OLV/PM	AOLV/PM	CLV/PM
PM Motor Parameter Settings	T2-01 = 0	<ul style="list-style-type: none"> <li>Motor does not rotate during Auto-Tuning</li> <li>Motor test report or motor data like listed in <a href="#">Table 4.22</a> are available.</li> </ul>	YES	YES	YES
PM Stationary Auto-Tuning	T2-01 = 1	<ul style="list-style-type: none"> <li>A motor test report listing motor data is not available. Drive automatically calculates and sets motor parameters.</li> </ul>	YES	YES	YES
PM Stationary Auto-Tuning for Stator Resistance	T2-01 = 2	<ul style="list-style-type: none"> <li>Useful to tune the drive when the motor data were set up manually or by motor code and the cable is longer than 50 m. Should also be performed if the cable has changed after earlier tuning.</li> </ul>	YES	YES	YES
Z Pulse Offset Tuning	T2-01 = 3	<ul style="list-style-type: none"> <li>PG encoder has been replaced. Calculates the Z pulse offset.</li> <li>Requires the motor to rotate with no or very low load.</li> </ul>	N/A	N/A	YES
Back EMF Constant Tuning	T2-01 = 11	<ul style="list-style-type: none"> <li>Use if a motor test is not available.</li> <li>Tunes the motor induction voltage only.</li> <li>Should be performed after motor data are set and the encoder offset is adjusted.</li> <li>The motor must be uncoupled from the mechanical system (remove loads).</li> </ul> <p><b>Note:</b> 1. Setting 11 is valid from the drive software version S1015 and later. 2. Setting 11 is not available in models CIMR-A□4A0930 and 4A1200.</p>	N/A	N/A	YES

[Table 4.22](#) lists the data that must be entered for Auto-Tuning. Make sure the data is available before starting Auto-Tuning. The information needed is usually listed on the motor nameplate or in the motor test report provided by the motor manufacturer. Also refer to page [102](#) for details on the tuning mode selection and the tuning process.

**Table 4.22 Auto-Tuning Input Data**

Input Value	Input Parameter	Unit	Tuning Type (T2-01)							
			0 Motor Parameter Settings			1 Stationary		2 Stationary Stator Resistance	3 Z-Pulse Offset	11 Back EMF Constant <5> <6>
Control Mode	A1-02	-	5, 6, 7	5	6, 7	5	6, 7	5, 6, 7	7	7
Motor Code	T2-02	-	<1>	<1>	<1>	<2>	<2>	<2>	<2>	<2>
Motor Type	T2-03	-	N/A	N/A	N/A	YES	YES	N/A	N/A	N/A
Motor rated power	T2-04	kW	N/A	YES	YES	YES	YES	N/A	N/A	N/A
Motor rated voltage	T2-05	Vac	N/A	YES	YES	YES	YES	N/A	N/A	N/A
Motor rated current	T2-06	A	N/A	YES	YES	YES	YES	YES	N/A	N/A
Motor rated frequency	T2-07	Hz	N/A	YES	N/A	YES	N/A	N/A	N/A	N/A
Number of motor poles	T2-08	-	N/A	YES	YES	YES	YES	N/A	N/A	N/A
Motor rated Speed	T2-09	r/min	N/A	N/A	YES	N/A	YES	N/A	N/A	N/A
Stator 1 Phase resistance	T2-10	Ω	YES	YES	YES	N/A	N/A	N/A	N/A	N/A
d-axis inductance	T2-11	mH	YES	YES	YES	N/A	N/A	N/A	N/A	N/A
q-axis inductance	T2-12	mH	YES	YES	YES	N/A	N/A	N/A	N/A	N/A
Induced Voltage constant Unit Selection <3>	T2-13	mVs/rad (el.)	YES	YES	YES	N/A	N/A	N/A	N/A	N/A
Voltage constant <4> <4>	T2-14	mV/min (mech.)	YES	YES	YES	N/A	N/A	N/A	N/A	N/A
Tuning pull-in current	T2-15	A	N/A	N/A	N/A	YES	YES	N/A	N/A	N/A
PG Number of pulses per revolution	T2-16	-	YES <4>	N/A	YES <4>	N/A	YES <4>	N/A	N/A	N/A
Z Pulse Offset	T2-17	deg (mech.)	YES <4>	N/A	YES <4>	N/A	YES <4>	N/A	N/A	N/A

<1> Input the motor code when using the YASKAWA motor. Select FFFF when using the motor by other manufacturers.

<2> T2-02 is not available.

<3> Only parameter T2-13 or T2-14 has to be input. Select one and leave the other empty.

<4> Input data is needed for CLV/PM only.

<5> Setting 11 is valid from the drive software version S1015 and later.

<6> Setting 11 is not available in models CIMR-A□4A0930 and 4A1200.

<7> Depends on T2-13 setting.

## 4.7 Auto-Tuning

### ■ Inertia Tuning and Speed Control Loop Auto-Tuning

Inertia Tuning can be performed when the drive is using Closed Loop Vector control for either IM or PM motors. Inertia Tuning automatically calculates load and motor inertia, and optimizes settings related to the KEB Ride-Thru function (KEB 2) and Feed Forward control.

ASR Gain Auto-Tuning performs the same operation as Inertia Tuning, but also optimizes speed control loop settings.

**Table 4.23 Inertia and Speed Control Loop Tuning**

Type	Setting		Application Conditions and Benefits	Control Mode	
	IM Motor	PM Motor		CLV	CLV/PM
Inertia Tuning	T1-01 = 8	T2-01 = 8	Lets the motor rotate at a certain speed and applies a test signal. The response to the test signals are analyzed, and adjustments are made to parameters controlling the Feed Forward and KEB Ride-Thru functions (KEB 2, L2-29 = 1).	YES	YES
ASR Gain Auto-Tuning	T1-01 = 9	T2-01 = 9	Performs the same operation as Inertia Tuning, but also adjusts the ASR gain according to the response to the test signal.	YES	YES

**Table 4.24** explains that data that must be entered in order to perform the Inertia Tuning and ASR Gain Auto-Tuning. Refer to *Auto-Tuning for Permanent Magnet Motors on page 111* for details.

**Table 4.24 Auto-Tuning Input Data**

Input Value	Input Parameter	Unit	Tuning Type (T1-01 or T2-01)	
			8 Inertia Tuning	9 ASR Gain Tuning
Test signal frequency	T3-01	Hz	YES	YES
Test signal Amplitude	T3-02	rad	YES	YES
Motor inertia	T3-03	kgm <sup>2</sup>	YES	YES
System response frequency	T3-04	Hz	N/A	YES

### ◆ Before Auto-Tuning the Drive

Check the items below before Auto-Tuning the drive.

#### ■ Basic Auto-Tuning Preparations

- Auto-Tuning requires the user to input data from the motor nameplate or motor test report. Make sure this data is available before Auto-Tuning the drive.
- For best performance, the drive input supply voltage must be greater than the motor rated voltage.
  - Note:** Better performance is possible when using a motor with a base voltage that is 20 V (40 V for 400 V class models) lower than the input supply voltage. This is particularly important when operating the motor above 90% of base speed, where high torque precision is required.
- To cancel Auto-Tuning, press the STOP key on the digital operator.
- When using a motor contactor, make sure it is closed throughout the Auto-Tuning process.
- When using Auto-Tuning for motor 2, make sure motor 2 is connected to the drive output when performing the tuning.
- **Table 4.25** describes digital input and output terminal operation while Auto-Tuning is executed.

**Table 4.25 Digital Input and Output Operation During Auto-Tuning**

Motor Type	Auto-Tuning Type	Digital Input	Digital Output
IM Motor	Rotational Auto-Tuning	Digital input functions are disabled.	Functions the same as during normal operation
	Stationary Auto-Tuning 1		Maintains the status at the start of Auto-Tuning
	Stationary Auto-Tuning 2		
	Stationary Auto-Tuning for Line-to-Line Resistance		Functions the same as during normal operation
	Rotational Auto-Tuning for V/f Control		
PM Motor Parameter Settings	Digital output functions are disabled.		
PM Motor	PM Stationary Auto-Tuning		Maintains the status at the start of Auto-Tuning
	PM Stationary Auto-Tuning for Stator Resistance		
	Z Pulse Offset Tuning		
	IM and PM Motors		
ASR Gain Auto-Tuning			

### ■ Notes on Rotational Auto-Tuning

- To achieve optimal performance from Rotational Auto-Tuning, the load should be decoupled from the motor. Rotational Auto-Tuning is best suited for applications requiring high performance over a wide speed range.
- If motor and load can not be decoupled, reduce the load so that it is no greater than 30% of the rated load. Performing Rotational Auto-Tuning with a higher load will set motor parameters incorrectly, and can cause irregular motor rotation.
- Ensure the motor-mounted brake is fully released if installed.
- Connected machinery should be allowed to rotate the motor.

### ■ Notes on Stationary Auto-Tuning

Stationary Auto-Tuning modes analyze motor characteristics by injecting current into the motor for about one minute.

**WARNING! Electrical Shock Hazard.** When executing stationary Auto-Tuning, the motor does not rotate, however, power is applied. Do not touch the motor until Auto-Tuning is completed. Failure to comply may result in injury from electrical shock.

**WARNING! Sudden Movement Hazard.** If installed, do not release the mechanical brake during stationary Auto-Tuning. Inadvertent brake release may cause damage to equipment or injury to personnel. Ensure that the mechanical brake release circuit is not controlled by the drive multi-function digital outputs.

### Stationary Auto-Tuning 1 and 2

- Perform these tuning methods when using a vector control mode but Rotational Auto-Tuning cannot be performed.
- Check the area around the motor to ensure that nothing will accidentally cause the motor to rotate during the Auto-Tuning process.
- Use Stationary Auto-Tuning 1 when the motor test report is not available. If the motor test report is available, perform Stationary Auto-Tuning 2 instead.

### Stationary Auto-Tuning for Line-to-Line Resistance and PM Motor Stator Resistance

- Perform when entering motor data manually while using motor cables longer than 50 m.
- If the motor cables have been replaced with line over 50 m long after Auto-Tuning as already been performed, then execute Stationary Auto-Tuning for line-to-line resistance.

### ■ Notes on Inertia Tuning and ASR Gain Auto-Tuning

**WARNING! Electrical Shock Hazard.** When executing Inertia Tuning or ASR Gain Auto-Tuning, voltage is applied to the motor even before it rotates. Do not touch the motor until Auto-Tuning is completed. Failure to comply may result in injury from electrical shock.

- Both tuning methods must be performed with the machine connected to the motor but without load applied.
- The motor will rotate during the Auto-Tuning process. Make sure the areas around the motor and connected machinery are clear.
- The drive will let the system rotate at a certain speed while superimposing a sine wave test signal. Make sure this tuning process does not cause any problem or malfunction in the machine before using it.
- Ensure the motor-mounted brake is fully released if installed.
- Connected machinery should be allowed to rotate the motor.

### ◆ Auto-Tuning Interruption and Fault Codes

If tuning results are abnormal or the STOP key is pressed before completion, Auto-Tuning will be interrupted and a fault code will appear on the digital operator.

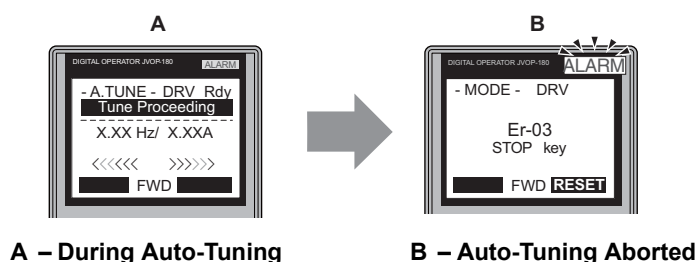


Figure 4.16 Auto-Tuning Aborted Display

## 4.7 Auto-Tuning

### ◆ Auto-Tuning Operation Example

The following example demonstrates Rotational Auto-Tuning when using OLV (A1-02 = 2) and CLV (A1-02 = 3).

#### ■ Selecting the Type of Auto-Tuning

Step		Display/Result
1.	Turn on the power to the drive. The initial display appears.	
2.	Press the  or  key until the Auto-Tuning display appears.	
3.	Press  to begin setting parameters.	
4.	Press  to select the value for T1-01. </>	
5.	Save the setting by pressing .	
6.	The display automatically returns to the display shown in Step 3.	

<1> T1-00 will appear on the display when one of the multi-function inputs has been set to switch between motor 1 and motor 2 (H1-□□ = 16).

#### ■ Enter Data from the Motor Nameplate

After selecting the type of Auto-Tuning, enter the data required from the motor nameplate.

**Note:** These instructions continue from Step 6 in “Selecting the Type of Auto-Tuning”.

Step		Display/Result
1.	Press  to access the motor output power parameter T1-02.	
2.	Press  to view the default setting.	
3.	Press  ,  ,  ,  and  to enter the motor power nameplate data in kW.	
4.	Press  to save the setting.	



Step		Display/Result
5.	The display automatically returns to the display in Step 1.	
6.	Repeat Steps 1 through 5 to set the following parameters: <ul style="list-style-type: none"> <li>T1-03, Motor Rated Voltage</li> <li>T1-04, Motor Rated Current</li> <li>T1-05, Motor Base Frequency</li> <li>T1-06, Number of Motor Poles</li> <li>T1-07, Motor Base Frequency</li> <li>T1-09, Motor No-Load Current (Stationary Auto-Tuning 1 or 2 only)</li> <li>T1-10, Motor Rated Slip (Stationary Auto-Tuning 2 only)</li> </ul>	

**Note:** 1. For details on each setting, *Refer to Parameter Settings during Induction Motor Auto-Tuning: T1 on page 116.*  
 2. To execute Stationary Auto-Tuning for line-to-line resistance only, set parameters T1-02 and T1-04.

### ■ Starting Auto-Tuning

**WARNING! Sudden Movement Hazard.** The drive and motor may start unexpectedly during Auto-Tuning, which could result in death or serious injury. Ensure the area surrounding the drive motor and load are clear before proceeding with Auto-Tuning.

**WARNING! Electrical Shock Hazard.** High voltage will be supplied to the motor when Stationary Auto-Tuning is performed even with the motor stopped, which could result in death or serious injury. Do not touch the motor until Auto-Tuning has been completed.

**NOTICE:** Rotational Auto-Tuning will not function properly if a holding brake is engaged on the load. Failure to comply could result in improper operation of the drive. Ensure the motor can freely spin before beginning Auto-Tuning.

Enter the required information from the motor nameplate. Press to proceed to the Auto-Tuning start display.

**Note:** These instructions continue from Step 7 in “Enter Data from the Motor Nameplate”.

Step		Display/Result
1.	After entering the data listed on the motor nameplate, press  to confirm.	
2.	Press  to activate Auto-Tuning. The drive begins by injecting current into the motor for about 1 min, and then starts to rotate the motor. <b>Note:</b> The first digit on the display indicates which motor is undergoing Auto-Tuning (motor 1 or motor 2). The second digit indicates the type of Auto-Tuning being performed.	
3.	Auto-Tuning finishes in approximately one to two minutes.	

## 4.7 Auto-Tuning

### ◆ Parameter Settings during Induction Motor Auto-Tuning: T1

The T1-□□ parameters are used to set the Auto-Tuning input data for induction motor tuning.

**Note:** For motors that are to be operated in the field weakening range, first perform the Auto-Tuning with the base data. After Auto-Tuning is complete, change the maximum frequency E1-04 to the desired value.

#### ■ T1-00: Motor 1/Motor 2 Selection

Selects the motor to be tuned when motor 1/2 switching is enabled, i.e., a digital input is set for function H1-□□ = 16. This parameter is not displayed if motor 1/2 switching is disabled.

No.	Name	Setting Range	Default
T1-00	Motor 1/Motor 2 Selection	1 or 2	1

#### Setting 1: Motor 1

Auto-Tuning automatically sets parameters E1-□□ and E2-□□ for motor 1.

#### Setting 2: Motor 2

Auto-Tuning automatically sets parameters E3-□□ and E4-□□ for motor 2. Make sure that motor 2 is connected to the drive for Auto-Tuning.

#### ■ T1-01: Auto-Tuning Mode Selection

Sets the type of Auto-Tuning to be used. [Refer to Auto-Tuning for Induction Motors on page 110](#) for details on the different types of Auto-Tuning.

No.	Name	Setting Range	Default
T1-01	Auto-Tuning Mode Selection	2, 3 (V/f, V/f w/PG) 0 to 2, 4 (OLV, CLV) 8, 9 (CLV)	2 (V/f, V/f w/PG) 0 (OLV, CLV)

#### Setting 0: Rotational Auto-Tuning

#### Setting 1: Stationary Auto-Tuning 1

#### Setting 2: Stationary Auto-Tuning for Line-to-Line Resistance

#### Setting 3: Rotational Auto-Tuning for V/f Control

#### Setting 4: Stationary Auto-Tuning 2

#### Setting 8: Inertia Tuning

#### Setting 9: ASR Gain Auto-Tuning

#### ■ T1-02: Motor Rated Power

Sets the motor rated power according to the motor nameplate value.

No.	Name	Setting Range	Default
T1-02	Motor Rated Power	0.00 to 650.00 kW	Determined by o2-04 and C6-01

#### ■ T1-03: Motor Rated Voltage

Sets the motor rated voltage according to the motor nameplate value. If the motor to be operated above its base speed, enter the voltage at base speed here.

For better control precision around rated speed when using a vector control mode, it can be helpful to enter the no-load voltage for the motor here. The motor's "no-load voltage" refers to the voltage needed to operate the motor under no-load conditions at rated speed. The no-load voltage can usually be found in the motor test report available from the manufacturer. If no data is available, enter approximately 90% of the rated voltage printed on the motor nameplate. Note that this might increase the output current reducing the overload margin.

No.	Name	Setting Range	Default
T1-03 </>	Motor Rated Voltage	0.0 to 255.5 V	200.0 V

</> Values shown here are for 200 V class drives. Double values when using a 400 V class unit.

### ■ T1-04: Motor Rated Current

Sets the motor rated current according to the motor nameplate value. For optimal performance in OLV or CLV, the motor rated current should be between 50 and 100% of the drive rated current. Enter the current at the motor base speed.

No.	Name	Setting Range	Default
T1-04	Motor Rated Current	10 to 200% of drive rated current	E2-11 (E4-11)

### ■ T1-05: Motor Base Frequency

Sets the motor rated frequency according to the motor nameplate value. If a motor with an extended speed range is used or the motor is used in the field weakening area, enter the maximum frequency to E1-04 (E3-04 for motor 2) after Auto-Tuning is complete.

No.	Name	Setting Range	Default
T1-05	Motor Base Frequency	0.0 to 400.0 Hz	50.0 Hz

### ■ T1-06: Number of Motor Poles

Sets the number of motor poles according to the motor nameplate value.

No.	Name	Setting Range	Default
T1-06	Number of Motor Poles	2 to 48	4

### ■ T1-07: Motor Base Speed

Used to set the motor rated speed according to the motor nameplate value. If a motor with an extended speed range is used or the motor is used in the field weakening area, enter the speed at base frequency here.

No.	Name	Setting Range	Default
T1-07	Motor Base Speed	0 to 24000 r/min	1450 r/min

### ■ T1-08: PG Number of Pulses Per Revolution

Sets the number of pulses from the PG encoder. Set the actual number of pulses for one full motor rotation.

No.	Name	Setting Range	Default
T1-08	PG Number of Pulses Per Revolution	0 to 60000 ppr	1024 ppr

**Note:** T1-08 will only be displayed in CLV.

### ■ T1-09: Motor No-Load Current

Sets the no-load current for the motor.

The default setting displayed is no-load current that was automatically calculated from the output power set in T1-02 and the motor rated current set to T1-04. Enter the data listed on the motor test report. Leave this data at the default setting if the motor test report is not available.

No.	Name	Setting Range	Default
T1-09 <1>	Motor No-Load Current	0 A to [T1-04] (Max: 0 to 2999.9)	–

<1> This value's number of decimal places depends on the drive model and the Heavy/Normal duty selection in parameter C6-01. The value will have two decimal places (0.01 A) if the drive is set for a Maximum Applicable Motor Capacity up to 11 kW (refer to [Table A.2](#) and [Table A.3](#)) and one decimal place (0.1 A) if the set Maximum Applicable Motor Capacity is higher than 11 kW.

## 4.7 Auto-Tuning

### ■ T1-10: Motor Rated Slip

Sets the rated slip for the motor.

The default setting displayed is the motor rated slip for a Yaskawa motor calculated from the output power set in T1-02. Enter the data listed on the motor test report.

No.	Name	Setting Range	Default
T1-10	Motor Rated Slip	0.00 to 20.00 Hz	–

### ■ T1-11: Motor Iron Loss

Provides iron loss information for determining the Energy Saving coefficient. T1-11 will first display a value for the motor iron loss that the drive automatically calculated the when motor capacity was entered to T1-02. If the motor test report is available, enter the motor iron loss value listed there.

No.	Name	Setting Range	Default
T1-11	Motor Iron Loss	0 to 65535 W	E2-11 (E4-11)

## ◆ Parameter Settings during PM Motor Auto-Tuning: T2

The T2-□□ parameters are used to set the Auto-Tuning input data for PM motor tuning.

### ■ T2-01: PM Motor Auto-Tuning Mode Selection

Selects the type of Auto-Tuning to be performed. [Refer to Auto-Tuning for Permanent Magnet Motors on page 111](#) for details on different types of Auto-Tuning.

- Note:**
- Setting 11 is valid from the drive software version S1015 and later.
  - Setting 11 is not available in models CIMR-A□4A0930 and 4A1200.

No.	Name	Setting Range	Default
T2-01	PM Motor Auto-Tuning Mode Selection	0 to 2 (OLV/PM, AOLV/PM) 0 to 3, 8, 9, 11 (CLV/PM)	0

#### 0: PM Motor Parameter Settings

#### 1: PM Stationary Auto-Tuning

#### 2: PM Stationary Auto-Tuning for Stator Resistance

#### 3: Z-Pulse Offset Tuning

#### 8: Inertia Tuning

#### 9: ASR Gain Auto-Tuning

#### 11: Back EMF Constant Tuning

### ■ T2-02: PM Motor Code Selection

If the drive is operating a Yaskawa PM motor from the SMRA, SSR1, or SST4 series, enter the motor code for the motor in parameter T2-02. This will automatically set parameters T2-03 through T2-14. If using a specialized motor or one designed by a manufacturer other than Yaskawa, set T2-02 to FFFF. Data from the motor nameplate or the motor test report will then need to be entered as prompted.

Only the designated PM motor codes may be entered. The PM motor codes accepted by the drive will differ by the control mode that has been selected. Refer to [E5: PM Motor Settings on page 207](#) for motor codes.

No.	Name	Setting Range	Default
T2-02	PM Motor Code Selection	0000 to FFFF	Depending on A1-02 and o2-04

### ■ T2-03: PM Motor Type

Selects the type of PM motor the drive will operate.

No.	Name	Setting Range	Default
T2-03	PM Motor Type	0, 1	1

0: IPM motor

1: SPM motor

### ■ T2-04: PM Motor Rated Power

Specifies the motor rated power in kilowatts.

No.	Name	Setting Range	Default
T2-04	PM Motor Rated Power	0.00 to 650.0 kW	Depending on o2-04

### ■ T2-05: PM Motor Rated Voltage

Sets the motor rated voltage.

No.	Name	Setting Range	Default
T2-05 </>	PM Motor Rated Voltage	0.0 to 255.0 V	200.0 V

<1> The setting range and default value shown here is for a 200 V class drive. These values double when using a 400 V class unit.

### ■ T2-06: PM Motor Rated Current

Enter the motor rated current in amps.

No.	Name	Setting Range	Default
T2-06	PM Motor Rated Current	10% to 200% of the drive rated current.	Depending on o2-04

### ■ T2-07: PM Motor Base Frequency

Enter the motor base frequency in Hz.

**Note:** T2-07 will be displayed when in OLV/PM.

No.	Name	Setting Range	Default
T2-07	PM Motor Base Frequency	0.0 to 400.0 Hz	87.5 Hz

### ■ T2-08: Number of PM Motor Poles

Enter the number of motor poles.

No.	Name	Setting Range	Default
T2-08	Number of PM Motor Poles	2 to 48	6

### ■ T2-09: PM Motor Base Speed

Enter the motor rated speed in r/min.

**Note:** T2-09 will be displayed when in AOLV/PM and CLV/PM.

No.	Name	Setting Range	Default
T2-09	PM Motor Base Speed	0 to 24000 r/min	1750 r/min

### ■ T2-10: PM Motor Stator Resistance

Enter the motor stator resistance per motor phase.

No.	Name	Setting Range	Default
T2-10	PM Motor Stator Resistance	0.000 to 65.000 $\Omega$	Depending on T2-02

## 4.7 Auto-Tuning

### ■ T2-11: PM Motor d-Axis Inductance

Enter the d axis inductance per motor phase.

No.	Name	Setting Range	Default
T2-11	PM Motor d-Axis Inductance	0.00 to 600.00 mH	Depending on T2-02

### ■ T2-12: PM Motor q-Axis Inductance

Enter the q axis inductance per motor phase.

No.	Name	Setting Range	Default
T2-12	PM Motor q-Axis Inductance	0.00 to 600.00 mH	Depending on T2-02

### ■ T2-13: Induced Voltage Constant Unit Selection

Selects the units used for setting the induced voltage coefficient.

No.	Name	Setting Range	Default
T2-13	Induced Voltage Constant Unit Selection	0, 1	1

0: mV (r/min)

1: mV (rad/s)

**Note:** If T2-13 is set to 0, then the drive will use E5-24 (Motor Induction Voltage Constant 2), and will automatically set E5-09 (Motor Induction Voltage Constant 1) to 0.0. If T2-13 is set to 1, then the drive will use E5-09 and will automatically set E5-25 to 0.0.

### ■ T2-14: PM Motor Induced Voltage Constant (Ke)

Enter the motor induced voltage constant (Ke).

No.	Name	Setting Range	Default
T2-14	PM Motor Induced Voltage Constant	0.1 to 2000.0	Depending on T2-02

### ■ T2-15: Pull-In Current Level for PM Motor Tuning

Sets the amount of pull-in current used to tune the d-axis and q-axis inductance. Set as a percentage of the motor rated current.

No.	Name	Setting Range	Default
T2-15	Pull-In Current Level for PM Motor Tuning	0 to 120%	30%

### ■ T2-16: PG Number of Pulses Per Revolution for PM Motor Tuning

Enter the number of pulses from the PG encoder per motor rotation. Set the actual number of pulses for one full motor rotation.

No.	Name	Setting Range	Default
T2-16	PG Number of Pulses Per Revolution for PM Motor Tuning	0 to 15000 ppr	1024 ppr

### ■ T2-17: Encoder Z-Pulse Offset ( $\Delta\theta$ )

Sets the amount of compensation or offset in 0.1 degree units in order to fine-tune the home position. If the amount of offset needed for the Z pulse is unknown or if the PG encoder is replaced, perform Z pulse tuning.

No.	Name	Setting Range	Default
T2-17	Encoder Z-Pulse Offset	-180.0 to 180.0 deg	0.0 deg

## ◆ Parameter Settings during Inertia and Speed Control Loop Auto-Tuning: T3

These tuning methods apply a sine wave test signal to the system. By measuring the response the drive estimates the system inertia. It automatically sets parameters listed in [Table 4.26](#).

**Table 4.26 Parameters Adjusted by Inertia and Speed Loop Auto-Tuning**

Parameter	Description	T1-01 or T2-01	
		8 Inertia Tuning	9 Speed Control Loop (ASR) Tuning
C5-01	ASR Proportional Gain 1	N/A	YES
C5-17 (C5-37)	Motor Inertia	YES	YES
C5-18 (C5-38)	Motor Inertia Ratio	YES	YES
L3-24	Motor Acceleration Time for Inertia Calculations	YES	YES
L3-25	Load Inertia Ratio	YES	YES
n5-03	Feed Forward Control Ratio Gain	YES	YES

### ■ T3-01: Inertia Tuning Frequency Reference

Sets the frequency of the test signal applied to the motor during Inertia Tuning. Although this setting rarely needs to be changed, increasing the value may be beneficial when working with high inertia loads.

No.	Name	Setting Range	Default
T3-01	Inertia Tuning Frequency Reference	0.1 to 20.0 Hz	3.0 Hz

### ■ T3-02: Inertia Tuning Reference Amplitude

Enter the amplitude of the test signal applied to the motor during Inertia Tuning. Although this setting rarely needs to be changed, try decreasing the value if the load inertia is too large and causes problems during Inertia Tuning. If a fault occurs when T3-01 is set to low value, the situation may be remedied by adjusting T3-02.

No.	Name	Setting Range	Default
T3-02	Inertia Tuning Reference Amplitude	0.1 to 10.0 rad	0.5 rad

### ■ T3-03: Motor Inertia

Enter the inertia of the motor. This value is used to determine the load inertia using the test signal response. The default setting is for a Yaskawa standard motor as listed in the motor inertia table.

No.	Name	Setting Range	Default
T3-03	Motor Inertia	0.0001 to 600.00 kgm <sup>2</sup>	Depending on E2-11

**Note:** The display resolution depends on the rated output power of the drive after the Drive Duty has been set in parameter C6-01. Drives with a maximum output up to 30 kW will display this value in units of 0.0001 kgm<sup>2</sup>. Drives with a maximum output 37 to 160 kW will display this value in units of 0.001 kgm<sup>2</sup>. Drives with a maximum output 185 kW and above will display this value in units of 0.01 kgm<sup>2</sup>. [Refer to A1000 Model Selection on page 27](#) for details.

### ■ T3-04: ASR Response Frequency

Sets the response frequency (reciprocal of the step response time constant) of the system or the connected machine. The drive uses this value and the load inertia to fine-tune the speed control loop gain (C5-01, ASR Gain 1). Oscillation may result if the value input here is higher than the actual response frequency of the system.

No.	Name	Setting Range	Default
T3-04	ASR Response Frequency	0.1 to 50.0 Hz	10.0 Hz

## 4.8 No-Load Operation Test Run

### ◆ No-Load Operation Test Run

This section explains how to operate the drive with the motor decoupled from the load during a test run.

#### ■ Before Starting the Motor

Check the following items before operation:

- Ensure the area around the motor is safe.
- Ensure external emergency stop circuitry is working properly and other safety precautions have been taken.

#### ■ During Operation

Check the following items during operation:

- The motor should rotate smoothly (i.e., no abnormal noise or oscillation).
- The motor should accelerate and decelerate smoothly.


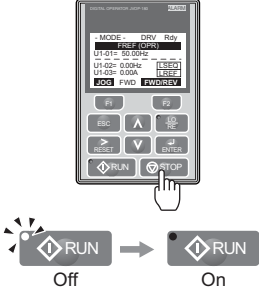
#### ■ No-Load Operation Instructions

The following example illustrates a test run procedure using the digital operator.

**Note:** Before starting the motor, set the frequency reference d1-01 to 6 Hz.

Step			Display/Result
1.	Turn on the power to the drive. The initial display appears.	→	
2.	Press the  key to select LOCAL. The LO/RE light will turn on.	→	
3.	Press  to give the drive a Run command. RUN will light and the motor will rotate at 6 Hz.	→	
4.	Ensure the motor is rotating in the correct direction and that no faults or alarms occur.	→	
5.	If there is no error in step 4, press  to increase the frequency reference. Increase the frequency in increments of 10 Hz, verifying smooth operation at all speeds. For each frequency, check the drive output current using monitor U1-03. The current should be well below the motor rated current.		



	Step		Display/Result
6.	<p>The drive should operate normally. Press  to stop the motor. RUN flashes until the motor comes to a complete stop.</p>	→	

# 4.9 Test Run with Load Connected

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### ◆ Test Run with the Load Connected

After performing a no-load test run, connect the motor and proceed to run the motor and load together.

#### ■ Notes on Connected Machinery

- Clear the area around the motor.
- The motor should come to a complete stop without problems.
- Connect the load and machinery to the motor.
- Fasten all installation screws properly. Check that the motor and connected machinery are held in place.
- Confirm that the Fast Stop circuit or mechanical safety measures operate correctly.
- Be ready to press the STOP button in case of emergency.

#### ■ Checklist Before Operation

- The motor should rotate in the proper direction.
- The motor should accelerate and decelerate smoothly.

#### ■ Operating the Motor under Loaded Conditions

Test run the application similarly to the no-load test procedure when connecting the machinery to the motor.

- Watch monitor parameter U1-03 during operation to ensure there is no overcurrent.
- If the application permits running the load in the reverse direction, try changing motor direction and the frequency reference while watching for abnormal motor oscillation or vibration.
- Correct any problems that occur with hunting, oscillation, or other control-related issues.

## 4.10 Verifying Parameter Settings and Backing Up Changes

Use the Verify Menu to check all changes to parameter settings. *Refer to Verifying Parameter Changes: Verify Menu on page 96.*

Save the verified parameter settings. Change the access level or set a password to the drive to prevent accidental modification of parameter settings.

### ◆ Backing Up Parameter Values: o2-03

The following procedure saves all parameters settings to drive memory where they can later be recalled. Set o2-03 to “1” to save parameter changes. This saves all parameter settings, and then returns o2-03 to 0. The drive can now “recall” the saved parameters by performing a User Initialization (A1-03 = 1110).

No.	Parameter Name	Description	Setting Range	Default Setting
o2-03	User Parameter Default Value	Lets the user create a set of default settings for a User Initialization. 0: Saved/Not set 1: Set Defaults - Saves current parameter settings as the default values for a User Initialization. 2: Clear All - Clears the currently saved user settings. After saving the user parameter set value, the items of 1110 (User Parameter Initialize) are displayed in A1-03 (User Parameter Default Value).	0 to 2	0
A1-03	Initialize Parameters	Selects a method to initialize the parameters. 0: No Initialize 1110: User Initialization (The user must first program and store desired settings using parameter o2-03) 2220: 2-Wire Initialization (parameter initialized prior to shipment) 3330: 3-Wire Initialization 5550: oPE4 Fault reset	0 to 5550	0

### ◆ Parameter Access Level: A1-01



Setting the Access Level for “Operation only” (A1-01 = 0) allows the user to access parameters A1-□□ and U□-□□ only. Other parameters are not displayed.

Setting the Access Level for “User Parameters” (A1-01 = 1) allows the user to access only the parameters that have been previously saved as User Parameters. This is helpful when displaying only the relevant parameters for a specific application.

No.	Parameter Name	Description	Setting Range	Default
A1-01	Access Level Selection	Selects which parameters are accessible via the digital operator. 0: Operation only. A1-01, A1-04, and A1-06 can be set and monitored, U□-□□ parameters can also be viewed. 1: User Parameters. Only those recently changed among application parameters A2-01 to A2-16 and A2-17 to A2-32 can be set and monitored. 2: Advanced Access Level. All parameters can be set and monitored.	0 to 2	2
A2-01 to A2-32	User Parameters 1 to 32	Parameters selected by the user are saved as User Parameters. This includes recently viewed parameters or parameters specifically selected for quick access. If parameter A2-33 is set to 1, recently viewed parameters will be listed between A2-17 and A2-32. Parameters A2-01 through A2-16 must be manually selected by the user. If A2-33 is set to 0, then recently viewed parameters will not be saved to the group of User Parameters. A2-□□ parameters are now available for manual programming.	b1-01 to o□-□□	-
A2-33	User Parameter Automatic Selection	0: Parameters A2-01 through A2-32 are reserved for the user to create a list of User Parameters. 1: Save history of recently viewed parameters. Recently edited parameters will be saved to A2-17 through A2-32 for quick access. The most recently changed parameter is saved to A2-17. The second most recently changed parameter is saved to A2-18.	0, 1	1

### ◆ Password Settings: A1-04, A1-05

The user can set a password to the drive to restrict access. The password is selected via parameter A1-05. The password must be entered to A1-04 to unlock parameter access (i.e., parameter setting A1-04 must match the value programmed into A1-05). The following parameters cannot be viewed or edited until the value entered to A1-04 correctly matches the value set to A1-05: A1-01, A1-02, A1-03, A1-06, and A2-01 through A2-33.

**Note:** Parameter A1-05 is hidden from view. To display A1-05, access parameter A1-04 and simultaneously press the  key and the  key.

### ◆ Copy Function

Parameter settings can be copied to another drive to simplify parameter restoration or multiple drive setup. The drive supports the following copy options:

- **LCD Operator (standard in all models)**

The LCD operator used to operate the drive also supports copying, importing, and verifying parameter settings. *Refer to 03: Copy Function on page 296* for details.

- **USB Copy Unit and CopyUnitManager**

The copy unit is an external option connected to the drive to copy parameter settings from one drive and save those settings to another drive. Refer to the manual supplied with the USB Copy Unit for instructions.

The CopyUnitManager is a PC software tool. It allows the user to load parameter settings from the Copy Unit onto a PC, or from the PC onto a Copy Unit. This is useful when managing parameters for various drives or applications. Refer to the manual supplied with the CopyUnitManager for instructions.

- **DriveWizard Plus**

DriveWizard is a PC software tool for parameter management, monitoring, and diagnosis. DriveWizard can load, store, and copy drive parameter settings. For details, refer to Help in the DriveWizard software.

## 4.11 Test Run Checklist

Review the checklist before performing a test run. Check each item that applies.


<input checked="" type="checkbox"/>	No.	Checklist	Page
<input type="checkbox"/>	1	Thoroughly read the manual before performing a test run.	–
<input type="checkbox"/>	2	Turn the power on.	103
<input type="checkbox"/>	3	Set the voltage for the power supply to E1-01.	197
<input type="checkbox"/>	4	Select the correct duty rating (C6-01) for the application.	–

Check the items that correspond to the control mode being used.

**WARNING!** Ensure start/stop and safety circuits are wired properly and in the correct state before energizing the drive. Failure to comply could result in death or serious injury from moving equipment. When programmed for 3-Wire control, a momentary closure on terminal S1 may cause the drive to start.

<input checked="" type="checkbox"/>	No.	Checklist	Page
V/f Control (A1-02 = 0) and V/f Control with PG (A1-02 = 1)			
<input type="checkbox"/>	5	Select the best V/f pattern according to the application and motor characteristics. Example: Set E1-03 to 0 when using a motor with a rated frequency of 50.0 Hz.	–
<input type="checkbox"/>	6	Perform Rotational Auto-Tuning for V/f Control if using Energy Saving functions.	110
V/f Control with PG (A1-02 = 1)			
<input type="checkbox"/>	7	Setup the PG feedback parameters correctly and make sure the encoder pulse counting direction is correct.	210
<input type="checkbox"/>	8	Set the proportional gain for ASR speed control to C5-01 and the integral time to C5-02.	175
Open Loop Vector Control (A1-02 = 2) or Closed Loop Vector Control (A1-02=3)			
<input type="checkbox"/>	9	Decouple motor shafts and machines when performing Rotational Auto-Tuning.	110
<input type="checkbox"/>	10	Set Auto-Tuning mode to T1-01 (set to 0 for Rotational Auto-Tuning).	110
<input type="checkbox"/>	11	Enter the following data according to the information listed on the motor nameplate. <ul style="list-style-type: none"> <li>• Motor rated power to T1-02 (kW)</li> <li>• Motor rated voltage to T1-03 (V)</li> <li>• Motor rated current to T1-04 (A)</li> <li>• Motor base frequency to T1-05 (Hz)</li> <li>• Number of motor poles to T1-06</li> <li>• Motor base speed to T1-07 (r/min)</li> </ul>	110
Closed Loop Vector Control (A1-02 = 3)			
<input type="checkbox"/>	12	Set F1-01 and F1-05.	210, 211
<input type="checkbox"/>	13	Set the proportional gain for ASR speed control to C5-01 and the integral time to C5-02. Perform ASR Tuning if possible.	175
Open Loop Vector Control for PM (A1-02 = 5)			
<input type="checkbox"/>	14	Perform Auto-Tuning as described.	118
Advanced Open Loop Vector Control for PM (A1-02 = 6)			
<input type="checkbox"/>	15	Perform Auto-Tuning as described.	118
<input type="checkbox"/>	16	Set the proportional gain for ASR speed control to C5-01 and the integral time to C5-02.	175
Closed Loop Vector Control for PM (A1-02 = 7)			
<input type="checkbox"/>	17	Set PM motor data using E5-□□ parameters.	118
<input type="checkbox"/>	18	Set the proportional gain for ASR speed control to C5-01 and the integral time to C5-02. Perform ASR Tuning if possible.	175
<input type="checkbox"/>	19	Set F1-01 and F1-05.	210, 211
<input type="checkbox"/>	20	Set the offset between the rotor magnetic axis and the Z-pulse of the encoder connected to E5-11.	208

Proceed to the following checklist after checking items 5 through 20.

<input checked="" type="checkbox"/>	No.	Checklist	Page
<input type="checkbox"/>	21	The <b>DRV</b> should light after giving a Run command.	–
<input type="checkbox"/>	22	To give a Run command and frequency reference from the digital operator, press  to set to LOCAL. The LO/RE key will light.	8998

## 4.11 Test Run Checklist

<input checked="" type="checkbox"/>	No.	Checklist	Page
<input type="checkbox"/>	23	If the motor rotates in the opposite direction during the test run, switch two of the drive output terminals (U/T1, V/T2, W/T3) or change parameter b1-14.	345
<input type="checkbox"/>	24	In accordance with load condition, set Heavy Duty or Normal Duty mode using C6-01. Heavy Duty is the default setting.	179
<input type="checkbox"/>	25	Set the correct values for the motor rated current (E2-01, E4-01, E5-03) and motor protection (L1-01) to ensure motor thermal protection.	201, 249
<input type="checkbox"/>	26	If the Run command and frequency reference are provided via the control circuit terminals, set the drive for REMOTE and be sure the LO/RE light is out.	98
<input type="checkbox"/>	27	If the control circuit terminals should supply the frequency reference, select the correct voltage input signal level (0 to 10 V) or the correct current input signal level (4 to 20 mA or 0 to 20 mA).	136
<input type="checkbox"/>	28	Set the proper voltage to terminal A1 and A3 (-10 to +10 V).	136
<input type="checkbox"/>	29	Set the proper current to terminal A2 (-10 to +10 V, 4 to 20 mA or 0 to 20 mA).	136
<input type="checkbox"/>	30	Set the level for current signal to H3-09 (set to 2 for 4 to 20 mA, or 3 for 0 to 20 mA). Set terminal A2 function to H3-10 (set to 0 for Frequency Bias).	136
<input type="checkbox"/>	31	Set DIP switch S1 on the drive to "I" when using current input.	86
<input type="checkbox"/>	32	If the frequency reference is supplied via one of the analog inputs, make sure the analog input produces the desired frequency reference. Make the following adjustments if the drive does not operate as expected: Gain adjustment: Set the maximum voltage/current signal and adjust the analog input gain (H3-03 for input A1, H3-11 for input A2, H3-07 for analog input A3) until the frequency reference value reaches the desired value. Bias adjustment: Set the minimum voltage/current signal and adjust the analog input bias (H3-04 for input A1, H3-12 for input A2, H3-08 for analog input A3) until the frequency reference value reaches the desired minimum value.	239, 241



## Parameter Details

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<b>5.1 A: INITIALIZATION</b> .....	<b>130</b>
<b>5.2 B: APPLICATION.</b> .....	<b>136</b>
<b>5.3 C: TUNING</b> .....	<b>166</b>
<b>5.4 D: REFERENCE SETTINGS</b> .....	<b>182</b>
<b>5.5 E: MOTOR PARAMETERS</b> .....	<b>197</b>
<b>5.6 F: OPTION SETTINGS.</b> .....	<b>210</b>
<b>5.7 H: TERMINAL FUNCTIONS</b> .....	<b>218</b>
<b>5.8 L: PROTECTION FUNCTIONS</b> .....	<b>249</b>
<b>5.9 N: SPECIAL ADJUSTMENTS</b> .....	<b>283</b>
<b>5.10 O: OPERATOR RELATED SETTINGS</b> .....	<b>293</b>
<b>5.11 U: MONITOR PARAMETERS</b> .....	<b>299</b>

## 5.1 A: Initialization

The initialization group contains parameters associated with initial setup of the drive. Parameters involving the display language, access levels, initialization, and password are located in this group.

### ◆ A1: Initialization

#### ■ A1-00: Language Selection

Selects the display language for the digital operator.

**Note:** This parameter is not reset when the drive is initialized using parameter A1-03.

No.	Parameter Name	Setting Range	Default
A1-00	Language Selection	0 to 7	0

**Setting 0: English**

**Setting 1: Japanese**

**Setting 2: German**

**Setting 3: French**

**Setting 4: Italian**

**Setting 5: Spanish**

**Setting 6: Portuguese**

**Setting 7: Chinese**

#### ■ A1-01: Access Level Selection

Allows or restricts access to drive parameters.

No.	Parameter Name	Setting Range	Default
A1-01	Access Level Selection	0 to 2	2

#### Setting 0: Operation only

Access is restricted to parameters A1-01, A1-04, A1-06, and all U monitor parameters.

#### Setting 1: User Parameters

Access to only a specific list of parameters set to A2-01 through A2-32. These User Parameters can be accessed using the Setup Mode of the digital operator.

#### Setting 2: Advanced Access Level (A) and Setup Access Level (S)

All parameters can be viewed and edited.

#### Notes on Parameter Access

- If the drive parameters are password protected by A1-04 and A1-05, parameters A1-00 through A1-03, A1-06, and all A2 parameters cannot be modified.
- If a digital input terminal programmed for “Program lockout” (H1-□□ = 1B) is enabled, parameter values cannot be modified, even if A1-01 is set to 1 or 2.
- If parameters are changed via serial communication, then it will not be possible to edit or change parameters settings with the drive’s digital operator until an Enter command is issued to the drive from the serial communication.

#### ■ A1-02: Control Method Selection

Selects the Control Method (also referred to as the “control mode”) the drive uses to operate the motor. If the drive is set up to run two motors, then A1-02 determines the control mode for motor 1.

**Note:** When changing control modes, all parameter settings depending upon the setting of A1-02 will be reset to the default.

No.	Parameter Name	Setting Range	Default
A1-02	Control Method Selection	0, 1, 2, 3, 5, 6, 7	0



## Control Modes for Induction Motors (IM)

### Setting 0: V/f Control for Induction Motors

V/f Control is for simple speed control and multiple motor applications with low demands to dynamic response or speed accuracy. This control mode should be used when the motor parameters are unknown and Auto-Tuning cannot be performed. The speed control range is 1:40.

### Setting 1: V/f Control with PG Speed Feedback

For general-purpose applications that do not require high dynamic response but high speed accuracy. This mode should be used if the motor parameters are unknown and Auto-Tuning cannot be performed. The speed control range is 1:40.

### Setting 2: Open Loop Vector Control

For general, variable-speed applications with a speed control range of 1:120 that require precise speed control, quick torque response, and high torque at low speed without using a speed feedback signal from the motor.

### Setting 3: Closed Loop Vector Control

For general, variable-speed applications that requiring precise speed control down to zero speed, fast torque response, or precise torque control. A speed feedback signal from the motor is required. The speed control range is up to 1:1500.

## Control Modes for Permanent Magnet Motors (SPM or IPM)

### Setting 5: Open Loop Vector Control for PM

Use this mode for variable torque applications and take advantage of the energy saving capabilities of a PM motor. Using this mode, the drive can control an SPM or IPM motor with a speed range of 1:20.

### Setting 6: Advanced Open Loop Vector Control for PM

Use this mode to operate an IPM motor for constant torque applications. Set High Frequency Injection parameter n8-57 to 1 to achieve a speed control range as high as 1:100. Refer to [n8-57: High Frequency Injection \(AOLV/PM\) on page 291](#) for details.

### Setting 7: Closed Loop Vector Control for PM

This mode can be used for high precision control of a PM motor in constant torque or variable torque applications. The speed control range reaches 1:1500. A speed feedback signal is required.

## ■ A1-03: Initialize Parameters

Resets parameters back to the original default values. After initialization, the setting for A1-03 automatically returns to 0.

No.	Parameter Name	Setting Range	Default
A1-03	Initialize Parameters	0, 1110, 2220, 3330, 5550	0

### Setting 1110: User Initialize

Drive parameters are reset to values selected by the user as User Settings. User Settings are stored when parameter o2-03 is set to “1: Set defaults”.

**Note:** A “user-initialization” resets all parameters to a user-defined set of default values that were previously saved to the drive. To clear the user-defined default values, set parameter o2-03 to 2.

### Setting 2220: 2-Wire Initialization

Resets all parameters back to their original default settings with digital inputs S1 and S2 configured as Forward run and Reverse run, respectively. For more on digital input functions, refer to [Setting 40, 41: Forward run, Reverse run command for 2-wire sequence on page 225](#).

### Setting 3330: 3-Wire Initialization

The drive parameters are returned to factory default values with digital inputs S1, S2, and S5 configured as Run, Stop, and Forward/Reverse respectively. Also refer to digital input functions, [Setting 0: 3-Wire Sequence on page 219](#).

### Setting 5550: oPE04 Reset

If parameters on a certain drive have been edited and then a different terminal block is installed with different settings saved in its built-in memory, an oPE04 error will appear on the display. To use the parameter settings saved to the terminal block memory, set A1-03 to 5550.

## 5.1 A: Initialization

### Notes on Parameter Initialization

The parameters shown in [Table 5.1](#) will not be reset when the drive is initialized by setting A1-03 = 2220 or 3330. Although the control mode in A1-02 is not reset when A1-03 is set to 2220 or 3330, it may change when an application preset is selected.

**Table 5.1 Parameters not Changed by Drive Initialization**

No.	Parameter Name
A1-00	Language Selection
A1-02	Control Method Selection
C6-01	Duty Selection
E1-03	V/f Pattern Selection
E5-01	Motor Code Selection (for PM motors)
F6-08	Comm. Parameter Reset
L8-35	Installation Selection
o2-04	Drive/kVA Selection

### ■ A1-04, A1-05: Password and Password Setting

A1-04 is for entering the password when the drive is locked. A1-05 is a hidden parameter used to set the password.

No.	Parameter Name	Setting Range	Default
A1-04	Password	0000 to 9999	0000
A1-05	Password Setting		

### How to use the Password

The user can set a password for the drive to restrict access. The password is set to A1-05 and must be entered to A1-04 to unlock parameter access. Until the correct password is entered, the following parameters cannot be viewed or edited: A1-01, A1-02, A1-03, A1-06, and A2-01 through A2-33.

The instructions below demonstrate how to set a new password. Here, the password set is “1234”. An explanation follows on how to enter the password to unlock the parameters.

**Table 5.2 Setting the Password for Parameter Lock**

Step	Display/Result
1. Turn on the power to the drive. The initial display appears.	
2. Press the  or  key until the Parameter Setting Mode screen appears.	
3. Press the  key to enter the parameter menu tree.	
4. Select the flashing digits by pressing , , or .	
5. Select A1-04 by pressing .	
6. Press the  key while holding down  at the same time. A1-05 will appear. <b>Note:</b> Because A1-05 is hidden, it will not be displayed by simply pressing the  key.	

Step		Display/Result
7.	Press the  key.	
8.	Use  ,  ,  ,  and  to enter the password.	
9.	Press  to save what was entered.	
10.	The display automatically returns to the display shown in step 5.	

Table 5.3 Check to see if A1-02 is locked (continuing from step 10 above)

Step		Display/Result
1.	Press  to display A1-02.	
2.	Press  to make sure that the setting values cannot be selected.	
3.	Press  to return to the first display.	

Table 5.4 Enter the Password to Unlock Parameters (continuing from step 3 above)

Step		Display/Result
1.	Press  to enter the parameter setup display.	
2.	Press  ,  or  to select the flashing digits as shown.	
3.	Press  to scroll to A1-04 and .	
4.	Enter the password "1234".	
5.	Press  to save the new password.	

Parameter Details

5

## 5.1 A: Initialization

Step		Display/Result
6.	Drive returns to the parameter display.	
7.	Press  and scroll to A1-02.	
8.	Press  to display the value set to A1-02. If the first "2" blinks, parameter settings are unlocked.	
9.	Use  or  to change the value if desired (though changing the control mode at this point is not typically done).	
10.	Press  to save the setting, or press  to return to the previous display without saving changes.	
11.	The display automatically returns to the parameter display.	

**Note:** Parameter settings can be edited after entering the correct password. Performing a 2-wire or 3-wire initialization resets the password to "0000". Reenter the password to parameter A1-05 after drive initialization.

### ■ A1-06: Application Preset

Several Application Presets are available to facilitate drive setup for commonly used applications. Selecting one of these Application Presets automatically programs certain parameters to a new set default values and selects the functions for the I/O terminals that best suit the application. All parameters changed when selecting an Application Preset are also assigned to the list of User Parameters, A2-01 through A2-16. These can be edited more easily in the Setup Mode and provide quicker access by eliminating the need to scroll through multiple menus.

*Refer to Application Selection on page 104* for details on parameter A1-06.

### ■ A1-07: DriveWorksEZ Function Selection

DriveWorksEZ is a software package that can be used to customize the drive functionality or add PLC functionality by the interconnection and configuration of basic software function blocks. The drive performs programs created by the user in 1 ms cycles.

Parameter A1-07 can be used to enable or disable the DriveWorksEZ program inside the drive.

- Note:**
1. If DriveWorksEZ has assigned functions to any multi-function output terminals, those functions will remain set to those terminals even after disabling DriveWorksEZ.
  2. For more information on DriveWorksEZ, contact a Yaskawa representative or the Yaskawa sales department directly.

No.	Parameter Name	Setting Range	Default
A1-07	DriveWorksEZ Function Selection	0 to 2	0

**Setting 0: DWEZ disabled**

**Setting 1: DWEZ enabled**

**Setting 2: Digital input**

If a digital input is programmed for DWEZ enable/disable (H1-□□ = 9F), DWEZ will be enabled when the input is opened.

## ◆ A2: User Parameters

### ■ A2-01 to A2-32: User Parameters 1 to 32

The user can select 32 parameters and assign them to A2-01 through A2-32. This saves time later scrolling through the parameter menu. The list of User Parameters can also track the most recently edited settings and save those parameters to this list.

No.	Parameter Name	Setting Range	Default
A2-01 to A2-32	User Parameters 1 to 32	A1-00 to 04-13	Determined by A1-06 </>

<1> A1-06 determines how parameters edited by the user are saved to the list of Preferred Parameters, A2-01 through A2-32. Refer to [Application Selection on page 104](#) for details.

### Saving User Parameters

To save specific parameters to A2-01 to A2-32, first set the access level to allow access to all parameters (A1-02 = 2). Next assign the parameter number to the User Parameters list by entering it into one of the A2-□□ parameters. If A1-01 is then set to 1, the access level can be restricted so that users can only set and refer to the specific parameters saved as User Parameters.

### ■ A2-33: User Parameter Automatic Selection

A2-33 determines whether or not parameters that have been edited are saved to the User Parameters (A2-17 to A2-32) for quick, easy access.

No.	Parameter Name	Setting Range	Default
A2-33	User Parameter Automatic Selection	0 or 1	Determined by A1-06

#### Setting 0: Do not save list of recently viewed parameters.

To manually select the parameters listed in the User Parameter group, set A2-33 to 0.

#### Setting 1: Save history of recently viewed parameters.

By setting A2-33 to 1, all parameters that were recently edited will be automatically saved to A2-17 through A2-32. A total of 16 parameters are saved with the most recently edited parameter set to A2-17, the second most recently to A2-18, and so on. User Parameters can be accessed using the Setup Mode of the digital operator.

## 5.2 b: Application

### ◆ b1: Operation Mode Selection

#### ■ b1-01: Frequency Reference Selection 1

Use parameter b1-01 to select the frequency reference source 1 for the REMOTE mode.

- Note:**
1. If a Run command is input to the drive but the frequency reference entered is 0 or below the minimum frequency, the RUN indicator LED on the digital operator will light and the STOP indicator will flash.
  2. Press the LO/RE key to set the drive to LOCAL and use the operator keypad to enter the frequency reference.

No.	Parameter Name	Setting Range	Default
b1-01	Frequency Reference Selection 1	0 to 4	1

#### Setting 0: Operator keypad

Using this setting, the frequency reference can be input by:

- switching between the multi-speed references in the d1-□□ parameters.
- entering the frequency reference on the operator keypad.

#### Setting 1: Terminals (analog input terminals)

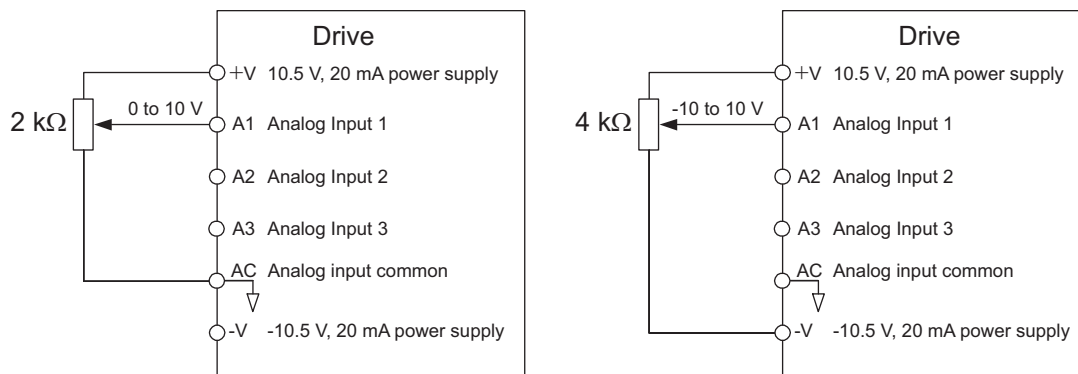
Using this setting, an analog frequency reference can be entered as a voltage or current signal from terminals A1, A2, or A3.

#### Voltage Input

Voltage input can be used at any of the three analog input terminals. Make the settings as described in [Table 5.5](#) for the input used.

**Table 5.5 Analog Input Settings for Frequency Reference Using Voltage Signals**

Terminal	Signal Level	Parameter Settings				Notes
		Signal Level Selection	Function Selection	Gain	Bias	
A1	0 to 10 Vdc	H3-01 = 0	H3-02 = 0 (Frequency Reference Bias)	H3-03	H3-04	-
	-10 to +10 Vdc	H3-01 = 1				
A2	0 to 10 Vdc	H3-09 = 0	H3-10 = 0 (Frequency Reference Bias)	H3-11	H3-12	Make sure to set DIP switch S1 on the terminal board to "V" for voltage input.
	-10 to +10 Vdc	H3-09 = 1				
A3	0 to 10 Vdc	H3-05 = 0	H3-06 = 0 (Frequency Reference Bias)	H3-07	H3-08	Make sure to set DIP switch S4 on the terminal board to "AI".
	-10 to +10 Vdc	H3-05 = 1				



**Figure 5.1 Setting the Frequency Reference as a Voltage Signal at Terminal A1**

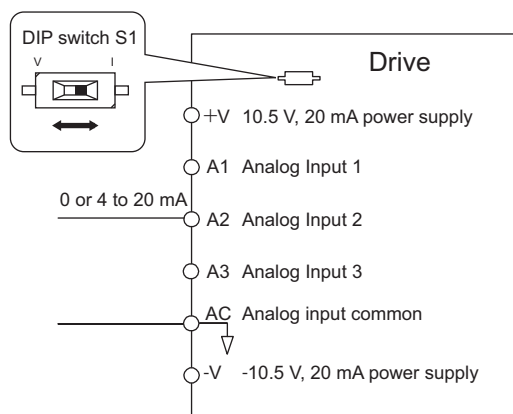
Use the wiring example shown in [Figure 5.1](#) for any other analog input terminals. When using input A2 make sure DIP switch S1 is set for voltage input.

## Current Input

Input terminal A2 can accept a current input signal. Refer to [Table 5.6](#) to set terminal A2 for current input.

**Table 5.6 Analog Input Settings for Frequency Reference Using a Current Signal**

Terminal	Signal Level	Parameter Settings			Notes	
		Signal Level Selection	Function Selection	Gain		Bias
A2	4 to 20 mA	H3-09 = 2	H3-10 = 0 (Frequency Bias)	H3-11	H3-12	Make sure to set DIP switch S1 on the terminal board to "I" for current input.
	0 to 20 mA	H3-09 = 3				



**Figure 5.2 Setting the Frequency Reference as a Current Signal to Terminal A2**

DIP switch S1 must first be set for current input.

### Switching between Main/Auxiliary Frequency References

The frequency reference input can be switched between the analog terminals A1, A2, and A3 using multi-speed inputs. Refer to [Multi-Step Speed Selection on page 182](#) for details on using this function.

### Setting 2: MEMOBUS/Modbus Communications

This setting requires entering the frequency reference via the RS-485/422 serial communications port (control terminals R+, R-, S+, and S-). Refer to [MEMOBUS/Modbus Communications on page 507](#) for instructions.

### Setting 3: Option card

This setting requires entering the frequency reference via an option board plugged into connector CN5-A on the drive control board. Consult the option board manual for instructions on integrating the drive with the communication system.

**Note:** If the frequency reference source is set for an option PCB (b1-01 = 3), but an option board is not installed, an OPE05 Operator Programming Error will be displayed on the digital operator and the drive will not run.

### Setting 4: Pulse Train Input

When b1-01 is set to 4, the frequency reference must be provided by a pulse train signal to terminal RP. Follow the directions below to make sure the pulse train signal is working properly.

#### Verifying Pulse Train is Working Properly

- Make sure that b1-04 is set to 4 and H6-01 is set to 0.
- Set the pulse input scaling H6-02 to the pulse train frequency value that equals 100% of the frequency reference.
- Enter a pulse train signal to terminal RP and check if the correct frequency reference is displayed.

### ■ b1-02: Run Command Selection 1

Parameter b1-02 determines the Run command source 1 in the REMOTE mode.

No.	Parameter Name	Setting Range	Default
b1-02	Run Command Selection 1	0 to 3	1

### Setting 0: Operator

This setting requires entering the Run command via the digital operator RUN key and also illuminates the LO/RE indicator on the digital operator.

## 5.2 b: Application

### Setting 1: Control Circuit Terminal

This setting requires that the Run and Stop commands are entered from the digital input terminals. The following sequences can be used:

- 2-wire sequence 1:

Two inputs (FWD/Stop-REV/Stop). Initializing the drive by setting A1-03 = 2220, presets the terminals S1 and S2 to these functions. This is the default setting of the drive. Also refer to [Setting 40, 41: Forward run, Reverse run command for 2-wire sequence on page 225](#).

- 2-wire sequence 2:

Two inputs (Start/Stop-FWD/REV). Also refer to [Setting 42, 43: Run and direction command for 2-wire sequence 2 on page 225](#).

- 3-wire sequence:

Three inputs (Start-Stop-FWD/REV). Initialize the drive by setting A1-03 = 3330 presets the terminals S1, S2, and S5 to these functions. Also refer to [Setting 0: 3-Wire Sequence on page 219](#).

### Setting 2: MEMOBUS/Modbus Communications

To issue a Run command via serial communications, set b1-02 to 2 and connect the RS-485/422 serial communication cable to control terminals R+, R-, S+, and S- on the removable terminal block. For instructions, [Refer to MEMOBUS/Modbus Communications on page 507](#).

### Setting 3: Option Card

To issue the Run command via the communication option board, set b1-02 to 3 and plug a communication option board into the CN5-A port on the control PCB. Refer to the manual supplied with the option board for instructions on integrating the drive into the communication system.

**Note:** If b1-02 is set to 3, but an option board is not installed in CN5-A, an oPE05 operator programming error will be displayed on the digital operator and the drive will not run.

## ■ b1-03: Stopping Method Selection

Select how the drive stops the motor when the Run command is removed or when a Stop command is entered.

No.	Parameter Name	Setting Range	Default
b1-03	Stopping Method Selection	0 to 3, 9	0

### Setting 0: Ramp to stop

When the Run command is removed, the drive will decelerate the motor to stop. The deceleration rate is determined by the active deceleration time. The default deceleration time is set to parameter C1-02.

When the output frequency falls below the level set in parameter b2-01, the drive will start DC injection, Zero Speed Control or Short Circuit Braking, depending on the selected control mode. Refer to [b2-01: DC Injection Braking Start Frequency on page 144](#) for details.

### Setting 1: Coast to stop

When the Run command is removed, the drive will shut off its output and the motor will coast (uncontrolled deceleration) to stop. The stopping time is determined by the inertia and the friction in the driven system.

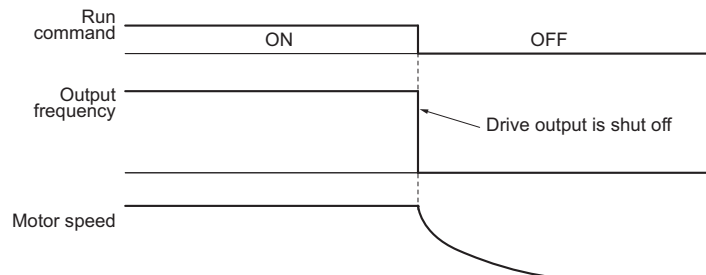


Figure 5.3 Coast to Stop

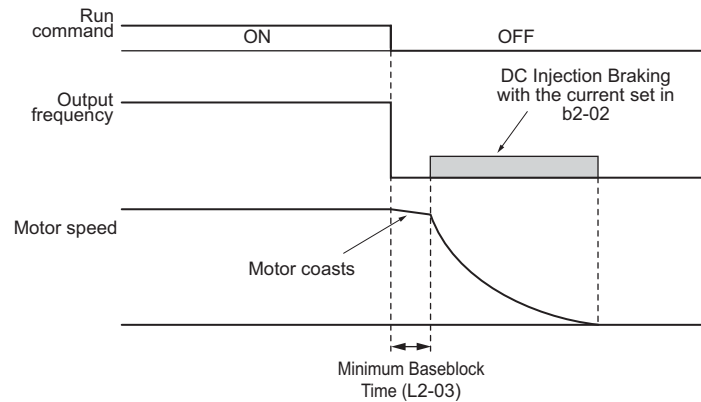
**Note:** After a stop is initiated, any subsequent Run command entered will be ignored until the minimum baseblock time (L2-03) has expired. Do not enter Run command until it has come to a complete stop. To start the motor back up before it has stopped completely, use DC Injection at start (refer to [b2-03: DC Injection Braking Time at Start on page 145](#)) or Speed Search (refer to [b3: Speed Search on page 146](#)).



**Setting 2: DC Injection Braking to stop**

When the Run command is removed, the drive will enter baseblock (turn off its output) for the minimum baseblock time (L2-03). Once the minimum baseblock time has expired, the drive will brake the motor by injecting DC current into the motor windings. The stopping time is significantly faster than when compared with simply coasting to stop. The level of current used for DC Injection Braking is set by parameter b2-02 (default = 50%).

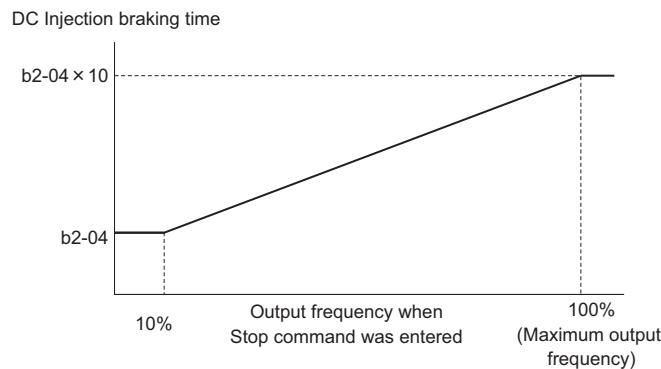
**Note:** This function is not available in the control modes for PM motors (A1-02 = 5, 6, 7).



**Figure 5.4 DC Injection Braking to Stop**

The time for DC Injection Braking is determined by the value set to b2-04 and by the output frequency at the time the Run command is removed. It can be calculated by:

$$\text{DC Injection brake time} = \frac{(b2-04) \times 10 \times \text{Output frequency}}{\text{Max. output frequency (E1-04)}}$$

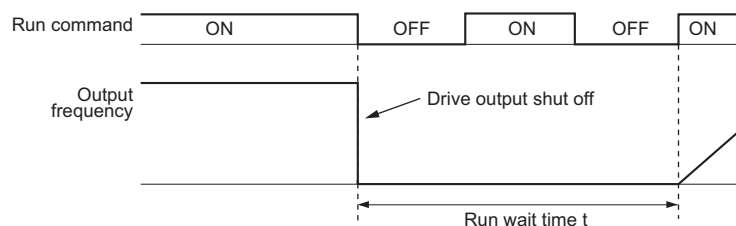


**Figure 5.5 DC Injection Braking Time Depending on Output Frequency**

**Note:** If an overcurrent (oC) fault occurs during DC Injection Braking to stop, lengthen the minimum baseblock time (L2-03) until the fault no longer occurs.

**Setting 3: Coast to Stop with Timer**

When the Run command is removed, the drive will turn off its output and the motor will coast to stop. If a Run command is input before the time t (value of C1-02) has expired, the drive will not start. A Run command activated during time t must be cycled after t has expired in order to start the drive.



**Figure 5.6 Coast to Stop with Timer**

Parameter Details

## 5.2 b: Application

The wait time  $t$  is determined by the output frequency when the Run command is removed and by the active deceleration time.

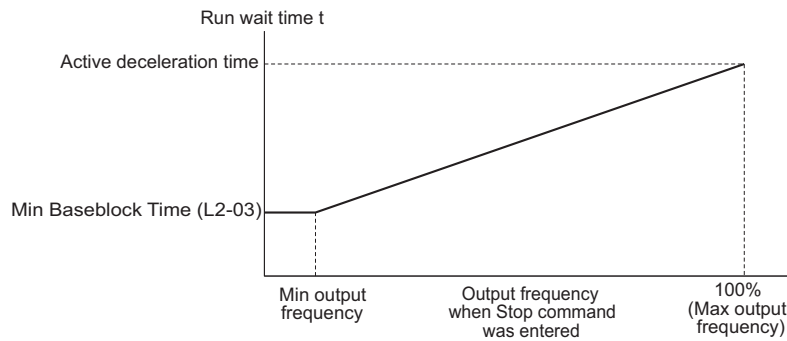


Figure 5.7 Run Wait Time Depending on Output Frequency

### Setting 9: Simple Positioning Stop

This method of stopping the motor always decelerates the same distance to stop as shown in [Figure 5.8](#). The stopping distance  $S1$  is calculated using the maximum output frequency setting E1-04 and the selected deceleration time. If the drive is stopped from a frequency lower than the maximum speed it keeps the current speed. When the distance traveled becomes equal to  $S1 - S2$ , the drive decelerates to stop using the current deceleration time. The stopping accuracy can be adjusted using the positioning gain set in parameter d4-12.

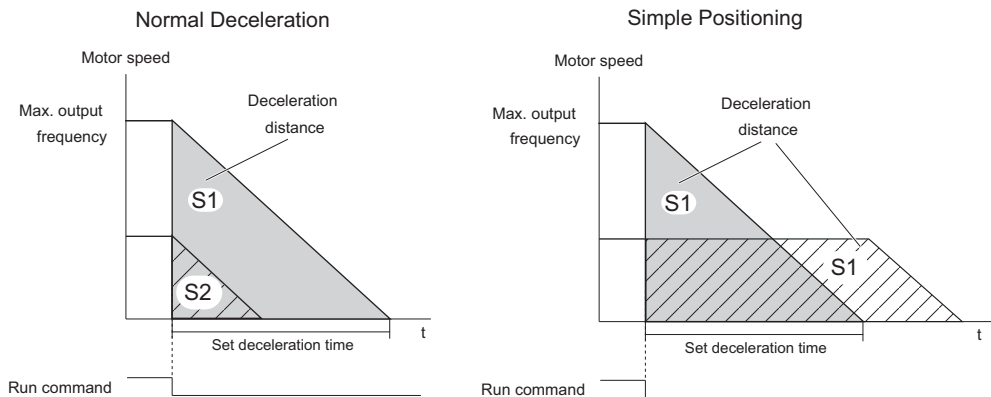


Figure 5.8 Simple Positioning Deceleration

### ■ b1-04: Reverse Operation Selection

For some applications, reverse motor rotation is not appropriate and may cause problems (e.g., air handling units, pumps, etc.). Setting parameter b1-04 to 1 instructs the drive to ignore any Reverse run commands.

No.	Parameter Name	Setting Range	Default
b1-04	Reverse Operation Selection	0 or 1	0

#### Setting 0: Reverse operation enabled

Possible to operate the motor in both forward and reverse directions.

#### Setting 1: Reverse operation disabled

Drive disregards a Reverse run command or a negative frequency reference.

### ■ b1-05: Action Selection below Minimum Output Frequency (CLV and CLV/PM)

Parameter b1-05 sets the operation when the frequency reference is lower than the minimum output frequency set in parameter E1-09.

No.	Parameter Name	Setting Range	Default
b1-05	Action Selection below Minimum Output Frequency	0 to 3	0

### Setting 0: Follow the Frequency Reference

The drive adjusts the motor speed following the speed reference, even if the frequency reference is below the setting of parameter E1-09. When the Run command is removed and the motor speed is smaller than the setting of b2-01, Zero Speed Control (not position lock) is performed for the time set in parameter b2-04 before the drive output shuts off.

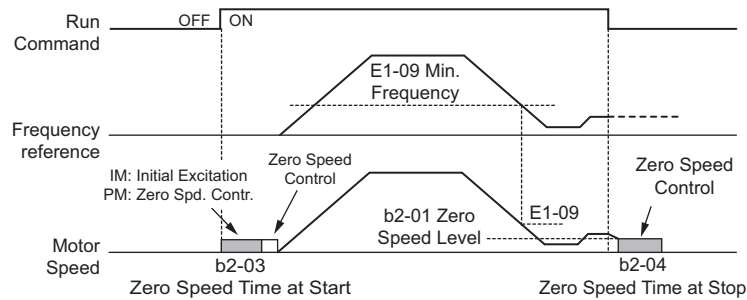


Figure 5.9 Run at the Frequency Reference

### Setting 1: Coast to Stop

The motor is started first when the frequency reference exceeds the setting of parameter E1-09. Once the motor is running and the frequency reference falls below E1-09 the drive output is shut off and the motor coasts. When the motor speed falls below the zero speed level set in parameter b2-01, Zero Speed Control is activated for the time set in b2-04.

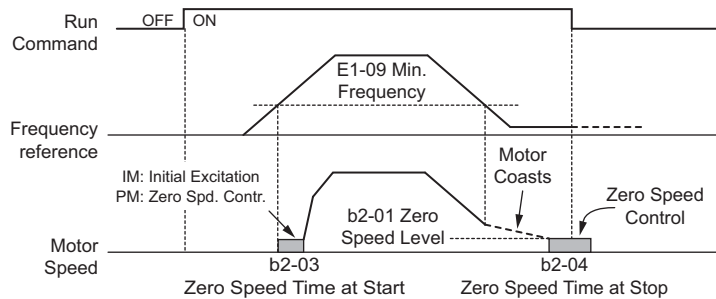


Figure 5.10 Coast to Stop

### Setting 2: Run at the minimum frequency

Whenever a Run command is active and the frequency reference is smaller than the value of parameter E1-09, the drive runs the motor at the speed set in E1-09. When the Run command is removed, the drive decelerates the motor. As soon as the motor speed reaches the zero speed level set in b2-01, Zero Speed Control is activated for the time set in b2-04.

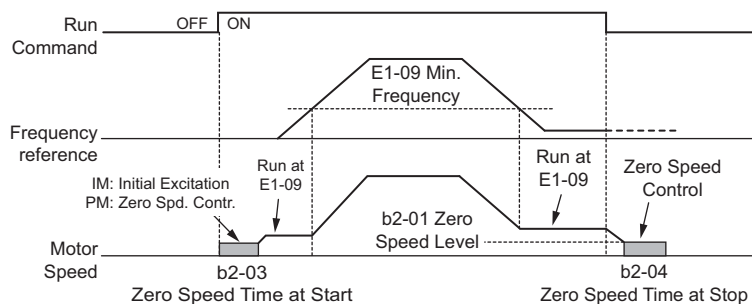


Figure 5.11 Run at the Minimum Frequency

## 5.2 b: Application

### Setting 3: Zero Speed Control

The drive applies Zero Speed Control whenever the frequency reference setting is below the value of parameter E1-09. When the Run command is removed, Zero Speed Control is activated for the time set in b2-04, even if it was already active before.

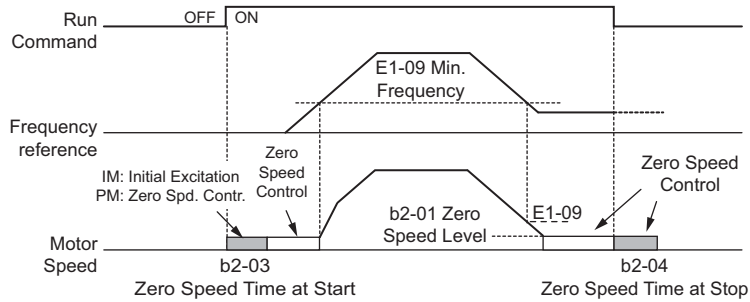


Figure 5.12 Zero Speed Control

### ■ b1-06: Digital Input Reading

This parameter defines how the digital inputs are read. The inputs are acted upon every 1 ms or 2 ms depending upon the setting.

No.	Name	Setting Range	Default
b1-06	Digital Input Reading	0 or 1	1

#### Setting 0: Read once (1 ms scan)

The state of a digital input is read once. If the state has changed, the input command is immediately processed. With this setting the drive responds more quickly to digital inputs, but a noisy signal could cause erroneous operation.

#### Setting 1: Read twice (2 ms scan)

The state of a digital input is read twice. Only if the state does not change during the double reading, the input command is processed. This reading process is slower but more resistant against noisy signals.

### ■ b1-07: LOCAL/REMOTE Run Selection

The drive has three separate control sources that can be switched using digital inputs (H1-□□ = 1 (LOCAL/REMOTE Selection) or 2 (External reference 1/2)) or the LO/RE key on the digital operator. [Refer to Setting 1: LOCAL/REMOTE selection on page 219](#), [Refer to Setting 2: External reference 1/2 selection on page 220](#) and [Refer to o2-01: LO/RE \(LOCAL/REMOTE\) Key Function Selection on page 294](#) for details.

- LOCAL: Digital operator. The digital operator is used to set the frequency reference and Run command.
- REMOTE: External reference 1. The frequency reference and Run command source are set by b1-01 and b1-02.
- REMOTE: External reference 2. The frequency reference and Run command source are set by b1-15 and b1-16.

When switching from LOCAL to REMOTE, or between External reference 1 and External reference 2, the Run command may already be present at the location the source was switched to. Parameter b1-07 can be used to determine how the Run command is treated in this case.

No.	Parameter Name	Setting Range	Default
b1-07	LOCAL/REMOTE Run Selection	0 or 1	0

#### Setting 0: Run command must be cycled

When the Run command source is different in the old and new source (e.g., the old source was the terminals and the new source is serial communication), and the Run command is active at the new source as the switch over occurs, the drive will not start or will stop operation if it was running before. The Run command has to be cycled at the new source in order to start the drive again.

#### Setting 1: Accept Run command at the new source

When the Run command is active at the new source, the drive starts or continues operation if it was running before.

**WARNING!** The drive may start unexpectedly if switching control sources when b1-07 = 1. Clear all personnel away from rotating machinery and electrical connections prior to switching control sources. Failure to comply may cause death or serious injury.

### ■ b1-08: Run command selection while in Programming Mode

As a safety precaution, the drive will not normally respond to a Run command input when the digital operator is being used to adjust parameters in the Programming Mode (Verify Menu, Setup Mode, Parameter Settings Mode, and Auto-Tuning Mode). If required by the application, set b1-08 to allow the drive to run while in the Programming Mode.

No.	Parameter Name	Setting Range	Default
b1-08	Run Command Selection while in Programming Mode	0 to 2	0

#### Setting 0: Disabled

A Run command is not accepted while the digital operator is in the Programming Mode.

#### Setting 1: Enabled

A Run command is accepted in any digital operator mode.

#### Setting 2: Prohibit programming during run

It is not possible to enter the Programming Mode as long as the drive output is active. The Programming Mode cannot be displayed during Run.

### ■ b1-14: Phase Order Selection

Sets the phase order for drive output terminals U/T1, V/T2, and W/T3.

Switching motor phases will reverse the direction of the motor.

No.	Parameter Name	Setting Range	Default
b1-14	Phase Order Selection	0 or 1	0

#### Setting 0: Standard phase order

#### Setting 1: Switched phase order

### ■ b1-15: Frequency Reference Selection 2

*Refer to b1-01: Frequency Reference Selection 1 on page 136.*

No.	Parameter Name	Setting Range	Default
b1-15	Frequency Reference Selection 2	0 to 4	0

### ■ b1-16: Run Command Selection 2

*Refer to b1-02: Run Command Selection 1 on page 137.*

No.	Parameter Name	Setting Range	Default
b1-16	Run Command Selection 2	0 to 3	0

### ■ b1-17: Run Command at Power Up

This parameter is used to determine whether an external Run command that is active during power up will start the drive or not.

No.	Parameter Name	Setting Range	Default
b1-17	Run Command at Power Up	0 or 1	0

#### Setting 0: Run command at power up is not issued

The Run command has to be cycled to start the drive.

**Note:** For safety reasons, the drive is initially programmed not to accept a Run command at power up (b1-17 = 0). If a Run command is issued at power up, the RUN indicator LED will flash quickly.

## 5.2 b: Application

### Setting 1: Run command and power up is issued

If an external Run command is active when the drive is powered up, then the drive will start to operate the motor as soon as it gets ready for operation (i.e., once the internal start up process is complete).

**WARNING! Sudden Movement Hazard.** If b1-17 is set to 1 and an external Run command is active during power up, the motor will begin rotating as soon as the power is switched on. Proper precautions must be taken to ensure that the area around the motor is safe prior to powering up the drive. Failure to comply may cause serious injury.

### ◆ b2: DC Injection Braking and Short Circuit Braking

These parameters determine how the DC Injection Braking, Zero Speed Control, and Short Circuit Braking features operate.

#### ■ b2-01: DC Injection Braking Start Frequency

Parameter b2-01 is active when “Ramp to stop” is selected as the stopping method (b1-03 = 0).

No.	Name	Setting Range	Default
b2-01	DC Injection Braking Start Frequency	0.0 to 10.0 Hz	Determined by A1-02

The function triggered by parameter b2-01 depends on the control mode that has been selected.

#### V/f, V/f w/PG and OLV (A1-02 = 0, 1, 2)

For these control modes, parameter b2-01 sets the starting frequency for DC Injection Braking at stop. Once the output frequency falls below the setting of b2-01, DC Injection Braking is enabled for the time set in parameter b2-04.

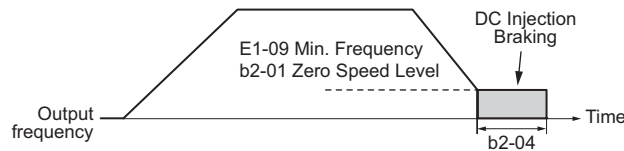


Figure 5.13 DC Injection Braking at Stop for V/f, V/f w/PG and OLV

**Note:** If b2-01 is set to a smaller value than parameter E1-09 (minimum frequency), then DC Injection Braking will begin as soon as the frequency falls to the value set to E1-09.

#### OLV/PM and AOLV/PM (A1-02 = 5, 6)

For these control modes, parameter b2-01 sets the starting frequency for Short-Circuit Braking at stop. Once the output frequency falls below the setting of b2-01, Short-Circuit Braking is enabled for the time set in parameter b2-13. If DC Injection Braking time is enabled at stop, then DC Injection Braking is performed for the time set in b2-04 after Short-Circuit Braking is complete.

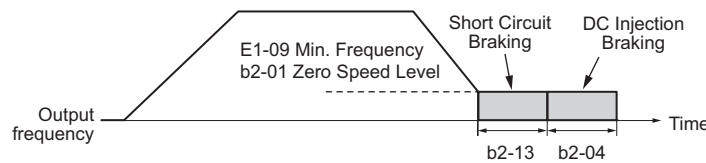


Figure 5.14 Short-Circuit Braking at Stop in OLV/PM and AOLV/PM

**Note:** If b2-01 is set to a smaller value than parameter E1-09 (minimum frequency), then DC Injection Braking will begin as soon as the frequency falls to the value set to E1-09.

#### CLV and CLV/PM (A1-02 = 3, 7)

For these control modes, parameter b2-01 sets the starting frequency for Zero Speed Control (not position lock) at stop. Once the output frequency falls below the setting of b2-01, Zero Speed Control is enabled for the time set in parameter b2-04.

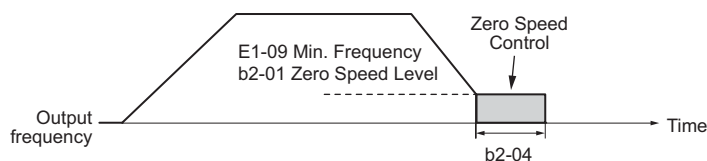


Figure 5.15 Zero Speed Control at Stop in CLV and CLV/PM

**Note:** If b2-01 is set to lower than the minimum frequency (E1-09), then Zero Speed Control begins at the frequency set to E1-09.

### ■ b2-02: DC Injection Braking Current

Sets the DC Injection Braking current as a percentage of the drive rated current. If set larger than 50%, the carrier frequency is automatically reduced to 1 kHz.

No.	Name	Setting Range	Default
b2-02	DC Injection Braking Current	0 to 100%	50%

The level of DC Injection Braking current affects the strength of the magnetic field attempting to lock the motor shaft. Increasing the current level will increase the amount of heat generated by the motor windings. This parameter should only be increased to the level necessary to hold the motor shaft.

### ■ b2-03: DC Injection Braking Time at Start

Sets the time of DC Injection Braking (Zero Speed Control when in CLV and CLV/PM) at start. Used to stop a coasting motor before restarting it or to apply braking torque at start. Disabled when set to 0.00 s.

No.	Name	Setting Range	Default
b2-03	DC Injection Braking Time at Start	0.00 to 10.00 s	0.00 s

**Note:** Before starting an uncontrolled rotating motor (e.g., a fan motor driven by windmill effect), DC Injection or Speed Search should be used to either stop the motor or detect its speed before starting it. Otherwise motor stalling and other faults can occur.

### ■ b2-04: DC Injection Braking Time at Stop

Sets the time of DC Injection Braking (Zero Speed Control when in CLV and CLV/PM) at stop. Used to completely stop a motor with high inertia load after ramp down. Increase the value if the motor still coasts by inertia after it should have stopped. Disabled when set to 0.00 s.

No.	Name	Setting Range	Default
b2-04	DC Injection Braking Time at Stop	0.00 to 10.00 s	Determined by A1-02

### ■ b2-08: Magnetic Flux Compensation Value

Sets the magnetic flux compensation at start as a percentage of the no-load current value (E2-03). This function allows better more flux to develop, making it easier to start machines that require high starting torque or motors with a large rotor time constant.

No.	Name	Setting Range	Default
b2-08	Magnetic Flux Compensation Value	0 to 1000%	0%

When a Run command is issued, the DC current level injected into the motor changes linearly from the level set to b2-08 to E2-03 within the time set to b2-03.

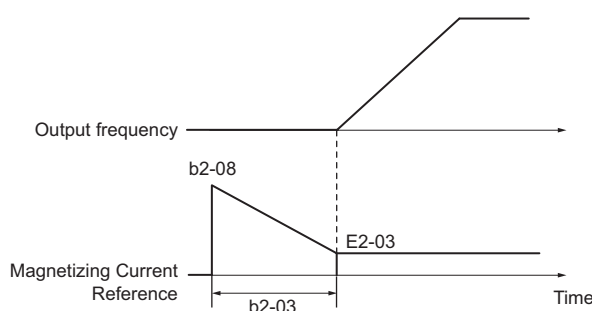


Figure 5.16 Magnetic Flux Compensation

Note that the level of the DC current injected to the motor is limited to 80% of the drive rated current or to the motor rated current, whichever value is smaller.

- Note:**
1. If b2-08 is set below 100%, it can take a relatively long time for flux to develop.
  2. If b2-08 is set to 0%, the DC current level will be the DC Injection current set to b2-02.
  3. As DC Injection can generate a fair amount of noise, b2-08 may need to be adjusted to keep noise levels acceptable.

## 5.2 b: Application

### ■ b2-12: Short Circuit Brake Time at Start

Short Circuit Braking can be used in OLV/PM and AOLV/PM. By shorting all three motor phases, it produces a braking torque in the motor and can be used to stop a coasting motor before starting it again.

Parameter b2-12 sets the time for Short-Circuit Brake operation at start. Disabled when set to 0.00 s.

No.	Name	Setting Range	Default
b2-12	Short Circuit Brake Time at Start	0.00 to 25.50 s	0.00 s

**Note:** Short Circuit Braking cannot prevent a PM motor from being rotated by an external force. To prevent the load from rotating the motor, use DC Injection.

### ■ b2-13: Short Circuit Brake Time at Stop

The Short Circuit Braking described for parameter b2-12 can also be applied at the end of deceleration in order to completely stop high inertia loads. Short Circuit Braking is initiated for the time set in b2-13 when the output frequency falls below the higher of the values b1-02 and E1-09. Parameter b2-13 sets the time for Short Circuit Braking at stop. Disabled when set to 0.00 s.

No.	Name	Setting Range	Default
b2-13	Short Circuit Brake Time at Stop	0.00 to 25.50 s	0.50 s

### ■ b2-18: Short Circuit Braking Current

Parameter b2-18 sets the current level for Short Circuit Braking operation as a percentage of the motor rated current. Even though a higher current level can be set using b2-18, the Short Circuit Braking current will not be higher than the drive rated current (120% for Normal Duty, 150% for Heavy Duty).

No.	Name	Setting Range	Default
b2-18	Short Circuit Braking Current	0.0 to 200.0%	100.0%

## ◆ b3: Speed Search

The Speed Search function allows the drive to detect the speed of a rotating motor shaft that is driven by external forces (e.g., a fan rotating by windmill effect or motor driven by load inertia). The motor operation can be directly started from the speed detected without needing to stop the machine before.

Example: When a momentary loss of power occurs, the drive output shuts off. This results in a coasting motor. When power returns, the drive can find the speed of the coasting motor and restart it directly.

For PM motors, only parameter b3-01 is needed to enable Speed Search.

For induction motors, the drive offers two types of Speed Search than can be selected by parameter b3-24 (Speed Estimation and Current Detection). Both methods are explained below, then followed by a description of all relevant parameters.

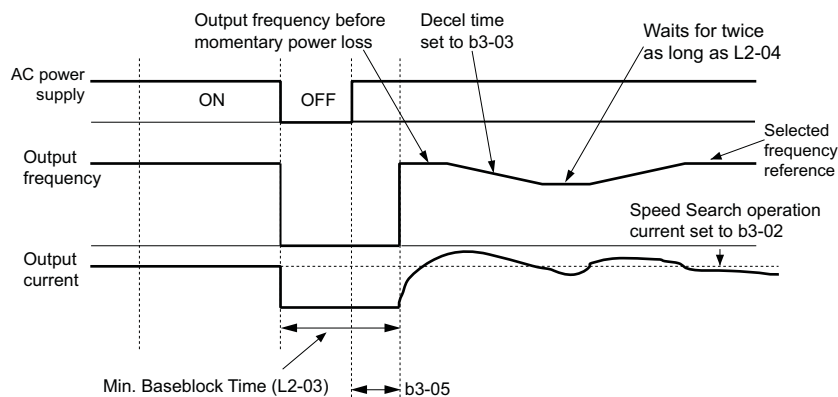
### ■ Current Detection Speed Search (b3-24 = 0)

Current Detection Speed Search is for use with IM motors. Current Detection Speed Search detects the motor speed by looking at motor current. When Speed Search is started it reduces the output frequency starting either from the maximum output frequency or the frequency reference while increasing the output voltage using the time set in parameter L2-04. As long as the current is higher than the level set in b3-02, the output frequency is lowered using the time constant b3-03. If the current falls below b3-02, the drive assumes that the output frequency and motor speed are the same and accelerates or decelerates to the frequency reference.

Be aware that sudden acceleration may occur when using this method of Speed Search with relatively light loads.

The following time chart illustrates how Current Detection Speed Search operates after a momentary power loss (L2-01 must be set to 1 or 2):

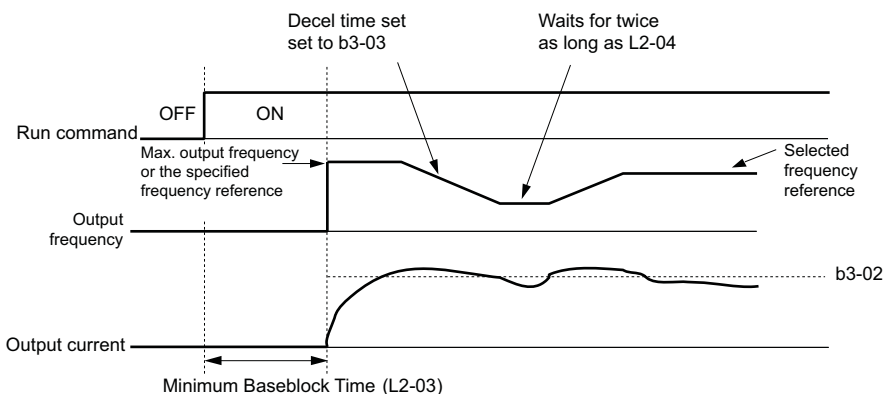




**Figure 5.17 Current Detection Speed Search after Power Loss**

**Note:** After power is restored, the drive waits until the time set to b3-05 has passed before performing Speed Search. Thereby the Speed Search may start not at the end of L2-03 but even later.

When Speed Search is applied automatically with the Run command, the drive waits for the minimum baseblock time L2-03 before Speed Search is started. If L2-03 is smaller than the time set in parameter b3-05, then b3-05 is used as the wait time.



**Figure 5.18 Current Detection Speed Search at Start or Speed Search Command by Digital Input**

#### Notes on Using Current Detection Type Speed Search

- Shorten the Speed Search deceleration time set to b3-03 if an oL1 fault occurs while performing Current Detection Speed Search.
- Current Detection Speed Search is not available when using Open Loop Vector Control for PM motors.
- Increase the minimum baseblock time set to L2-03 if an overcurrent or overvoltage fault occurs when performing Speed Search after power is restored following a momentary power loss.

#### ■ Speed Estimation Type Speed Search (b3-24 = 1)

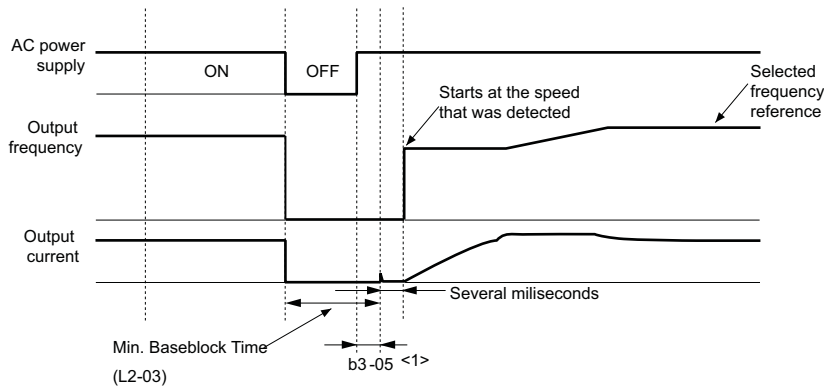
This method can be used for a single induction motor connected to a drive. It should not be used if the motor is one or more frame sizes smaller than the drive, at motor speeds above 200 Hz, or when using a single drive to operate more than one motor.

Speed Estimation is executed in two steps as described below.

##### Step 1: Back EMF Voltage Estimation

This method is used by Speed Search after short baseblock (e.g., a power loss where the drive's CPU kept running and the Run command was kept active). Here, the drive estimates the motor speed by analyzing the back EMF voltage. It outputs the estimated frequency and increases the voltage using the time constant set in parameter L2-04. After that, the motor is accelerated or decelerated to the frequency reference starting from the detected speed. If there is not enough residual voltage in the motor windings to perform the calculations described above, then the drive will automatically proceed to step 2.

## 5.2 b: Application

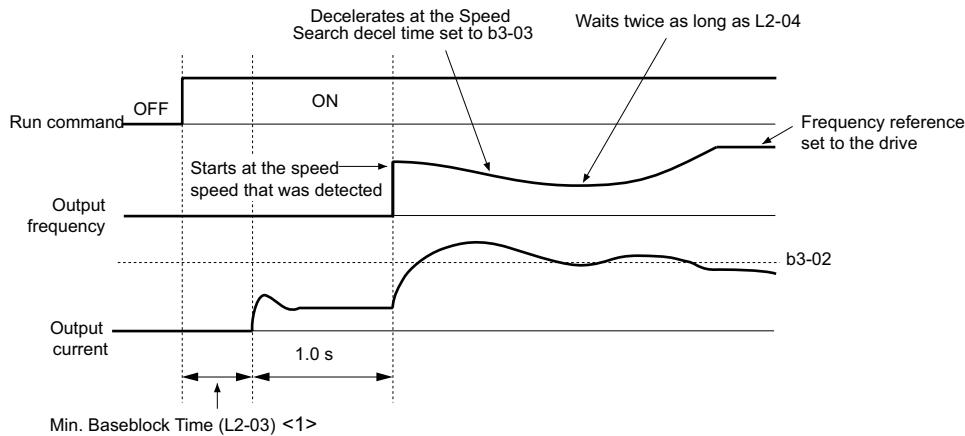


**Figure 5.19 Speed Search after Baseblock**

- <1> Once AC power is restored, the drive will wait for at least the time set to b3-05. If the power interruption is longer than the minimum baseblock time set to L2-03, the drive will wait until the time set to b3-05 has passed after power is restored before starting Speed Search.

### Step 2: Current Injection

Current Injection is performed when there is not enough residual voltage remaining in the motor. This might occur after longer power losses, when Speed Search is applied with the Run command (b3-01 = 1), or if an External search command is used. It injects the DC current set in b3-06 to the motor and detects the speed by measuring the current feedback. The drive outputs the detected frequency and increases the voltage using the time constant set in parameter L2-04 while looking at the motor current. If the current is higher than the level in b3-02, then the output frequency is reduced. When the current falls below b3-02, the motor speed is assumed to be found and the drive starts to accelerate or decelerate to the frequency reference.



**Figure 5.20 Speed Search at Start**

- <1> The wait time for Speed Search (b3-05) determines the lower limit.

### Notes on Using Speed Estimation Speed Search

- Rotational Auto-Tuning for V/f Control (T1-01 = 3) needs to be first performed if you plan to use Speed Estimation in V/f Control. Perform Stationary Auto-Tuning for Line-to-Line Resistance (T1-01 = 2) again if there is a change in the cable length between the drive and motor.
- Use Current Detection to search for speeds beyond 200 Hz, if the application is running multiple motors from the same drive, or if the motor is considerably smaller than the capacity of the drive.
- Speed Estimation may have trouble finding the actual speed if the motor cable is very long. Current Detection should be used in such situations.
- Use Current Detection instead of Speed Estimation when operating motors smaller than 1.5 kW. Speed Estimation can end up stopping smaller motors, as it might not be able to detect the speed or rotation direction of such small motors.
- Short Circuit Braking is recommended instead of Speed Search when using OLV/PM and AOLV/PM along with a fairly long motor cable.
- Use Short Circuit Braking instead of Speed Search if attempting to find the speed of a motor coasting faster than 200 Hz in OLV/PM and AOLV/PM.

## ■ Activating of Speed Search

Speed Search can be activated as described below. Note that the Speed Search type must be selected in parameter b3-24 independent of the activation method.

1. Automatically activate Speed Search with every Run command. Here, external Speed Search commands are ignored.
2. Activate Speed Search using the digital input terminals.

The following input functions for H1-□□ can be used.

**Table 5.7 Speed Search Activation by Digital Inputs**

Setting	Description	b3-24 = 0	b3-24 = 1
61	External Search Command 1	Closed: Activate Current Detection Speed Search from the maximum output frequency (E1-04).	Activate Speed Estimation Speed Search
62	External Search Command 2	Closed: Activate Current Detection Speed Search from the frequency reference.	

To activate Speed Search by a digital input, the input must always be set together with the Run command, or the Run command must be entered after the Speed Search command is given.

3. After automatic fault restart

When the number of maximum fault restarts in parameter L5-01 is set higher than 0, the drive will automatically perform Speed Search as specified by b3-24 following a fault.

4. After momentary power loss

This mode requires that the Power Loss Ride-Thru function be enabled always or at least enabled during CPU operation (L2-01 = 1 or 2). [Refer to L2-01: Momentary Power Loss Operation Selection on page 256](#)

5. After external baseblock is released

The drive will resume the operation starting with Speed Search if the Run command is present and the output frequency is above the minimum frequency when the Baseblock command is released.

## ■ b3-01: Speed Search Selection at Start

Determines if Speed Search is automatically performed when a Run command is issued or not.

No.	Parameter Name	Setting Range	Default
b3-01	Speed Search Selection at Start	0 or 1	Determined by A1-02

### Setting 0: Disabled

When the Run command is entered, the drive starts operating at the minimum output frequency. If external Speed Search 1 or 2 is already enabled by a digital input, the drive will start operating with Speed Search.

### Setting 1: Enabled

Speed Search is performed whenever the Run command is entered. The drive begins running the motor once Speed Search is complete.

## ■ b3-02: Speed Search Deactivation Current

Sets the operating current for Speed Search as a percentage of the drive rated current. Normally there is no need to change this setting. If the drive has trouble restarting, try lowering this value.

No.	Name	Setting Range	Default
b3-02	Speed Search Deactivation Current	0 to 200%	Determined by A1-02

**Note:** When parameter A1-02 = 0 (V/f Control) the factory default setting is 120. When parameter A1-02 = 2 (Open Loop Vector) the factory default setting is 100.

## ■ b3-03: Speed Search Deceleration Time

Parameter b3-03 sets the output frequency reduction ramp used by Current Detection Speed Search (b3-24 = 0) and by the Current Injection Method of Speed Estimation (b3-24 = 1). The time entered into b3-03 will be the time to decelerate from maximum frequency (E1-04) to minimum frequency (E1-09).

No.	Name	Setting Range	Default
b3-03	Speed Search Deceleration Time	0.1 to 10.0 s	2.0 s

## 5.2 b: Application

### ■ b3-04: V/f Gain During Speed Search

During Speed Search, the output voltage calculated from the V/f pattern is multiplied with the value set in parameter b3-04. Changing this setting can be useful in order to reduce the output current during Speed Search.

No.	Name	Setting Range	Default
b3-04	V/f Gain During Speed Search	10 to 100%	Determined by o2-04

**Note:** Available control mode for parameter b3-04 varies by drive model:  
CIMR-A□2A0004 to 2A0415 and 4A0002 to 4A0675: Available when A1-02 = 0, 1  
CIMR-A□4A0930 and 4A1200: Available when A1-02 = 0

### ■ b3-05: Speed Search Delay Time

In cases where an output contactor is used between the drive and the motor, the contactor must be closed before Speed Search can be performed. This parameter can be used to delay the Speed Search operation, giving the contactor enough time to close completely.

No.	Name	Setting Range	Default
b3-05	Speed Search Delay Time	0.0 to 100.0 s	0.2 s

### ■ b3-06: Output Current 1 During Speed Search

Sets the current injected to the motor at the beginning of Speed Estimation Speed Search as a factor of the motor rated current set in E2-01 (E4-01 for motor 2). If the motor speed is relatively slow when the drive starts to perform Speed Search after a long period of baseblock, it may be helpful to increase the setting value. The output current during Speed Search is automatically limited by the drive rated current.

No.	Name	Setting Range	Default
b3-06	Output Current 1 during Speed Search	0.0 to 2.0	Determined by o2-04

**Note:** If Speed Estimation is not working correctly even after adjusting b3-06, try using Current Detection Speed Search instead.

### ■ b3-10: Speed Search Detection Compensation Gain

This parameter sets the gain for the detected motor speed of the Speed Estimation Speed Search. The setting should be increased only if an overvoltage fault occurs when the drive restarts the motor.

No.	Name	Setting Range	Default
b3-10	Speed Search Detection Compensation Gain	1.00 to 1.20	1.05

### ■ b3-14: Bi-Directional Speed Search Selection

Sets how the drive determines the motor rotation direction when performing Speed Estimation Speed Search.

No.	Parameter Name	Setting Range	Default
b3-14	Bi-Directional Speed Search Selection	0 or 1	Determined by A1-02

#### Setting 0: Disabled

The drive uses the frequency reference to determine the direction of motor rotation in order to restart the motor.

#### Setting 1: Enabled

The drive detects the motor rotation direction in order to restart the motor.

### ■ b3-17: Speed Search Restart Current Level

A large current can flow into the drive if there is a fairly large difference between the estimated frequency and the actual motor speed when performing Speed Estimation. This parameter sets the current level at which Speed Estimation is restarted, thus avoiding overcurrent and overvoltage problems. Set as a percentage of the drive rated current.

No.	Name	Setting Range	Default
b3-17	Speed Search Restart Current Level	0 to 200%	150%

### ■ b3-18: Speed Search Restart Detection Time

Sets the time that the current must be greater than the level set in b3-17 before Speed Search can be restarted.

No.	Name	Setting Range	Default
b3-18	Speed Search Restart Detection Time	0.00 to 1.00 s	0.10 s

### ■ b3-19: Number of Speed Search Restarts

Sets the number of times the drive should attempt to find the speed and restart the motor. If the number of restart attempts exceeds the value set to b3-19, the SEr fault will occur and the drive will stop.

No.	Name	Setting Range	Default
b3-19	Number of Speed Search Restarts	0 to 10	3

### ■ b3-24: Speed Search Method Selection

Sets the Speed Search method used.

No.	Parameter Name	Setting Range	Default
b3-24	Speed Search Method Selection	0 or 1	0

#### Setting 0: Current Detection Speed Search

#### Setting 1: Speed Estimation Speed Search

**Note:** For explanations of the Speed Search methods, *Refer to Current Detection Speed Search (b3-24 = 0) on page 146* and *Refer to Speed Estimation Type Speed Search (b3-24 = 1) on page 147*.

### ■ b3-25: Speed Search Wait Time

Sets the wait time between Speed Search restarts. Increase the wait time if problems occur with overcurrent, overvoltage, or if the SEr fault occurs.

No.	Name	Setting Range	Default
b3-25	Speed Search Wait Time	0.0 to 30.0 s	0.5 s

## ◆ b4: Delay Timers

The timer function is independent of drive operation and can be used to delay the switching of a digital output triggered by a digital input signal. An on-delay and off-delay can be separately set. The delay timer can help to get rid of chattering switch noise from sensors.

To enable the timer function, a multi-function input must be set to “Timer input” (H1-□□=18) and a multi-function output must be set to “Timer output” (H2-□□=12). One timer can be used only.

### ■ b4-01, b4-02: Timer Function On-Delay, Off-Delay Time

b4-01 sets the on-delay time for switching the timer output. b4-02 sets the off-delay time for switching the timer output.

No.	Name	Setting Range	Default
b4-01	Timer Function On-Delay Time	0.0 to 3000.0 s	0.0 s
b4-02	Timer Function Off-Delay Time	0.0 to 3000.0 s	0.0 s

■ **Timer Function Operation**

When the timer function input closes for longer than the value set in b4-01, the timer output switches on. When the timer function input is open for longer than the value set in b4-02, the timer output function switches off. The following diagram demonstrates the timer function operation.

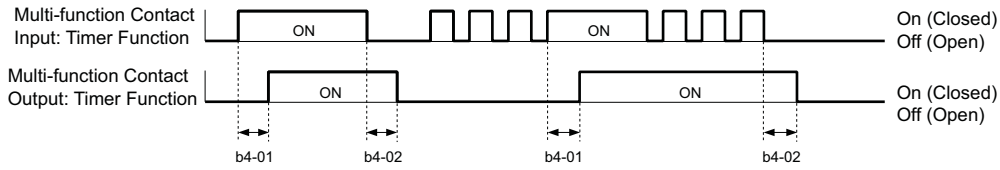


Figure 5.21 Timer Operation

◆ **b5: PID Control**

The drive has a built in PID (Proportional + Integral + Derivative) controller that can be used for closed loop control of system variables such as pressure, temperature, and so on. The difference between the target and the feedback value (deviation) is fed into the PID controller. The PID controller adjusts the drive output frequency in order to minimize the deviation, providing accurate control of system variables.

■ **P Control**

The output of P control is the product of the deviation and the P gain so that it follows the deviation directly and linearly. With P control, only an offset between the target and feedback remains.

■ **I Control**

The output of I control is the integral of the deviation. It minimizes the offset between target and feedback value that typically remains when pure P control is used. The integral time (I time) constant determines how fast the offset is eliminated.

■ **D Control**

D control predicts the deviation signal by multiplying its derivative (slope of the deviation) with a time constant, then adds this value to the PID input. This way the D portion of a PID controller provides a braking action to the controller response and can reduce the tendency to oscillate and overshoot.

Be aware that D control tends to amplify noise on the deviation signal, which can result in control instability. D control should therefore only be used when necessary.

■ **PID Operation**

To better demonstrate how PID works, the diagram below shows how the PID output changes when the PID input (deviation) jumps from 0 to a constant level.

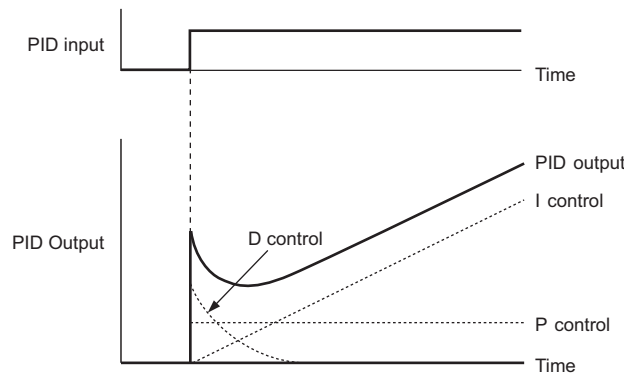


Figure 5.22 PID Operation

## ■ Using PID Control

Applications for PID control are listed in the table below.

Application	Description	Sensors Used
Speed Control	Machinery speed is fed back and adjusted to meet the target value. Synchronous control is performed using speed data from other machinery as the target value	Tachometer
Pressure	Maintains constant pressure using pressure feedback.	Pressure sensor
Fluid Control	Keeps flow at a constant level by feeding back flow data.	Flow rate sensor
Temperature Control	Maintains a constant temperature by controlling a fan with a thermostat.	Thermocoupler, Thermistor

## ■ PID Setpoint Input Methods

The PID setpoint input depends on the PID function setting in parameter b5-01.

If parameter b5-01 is set to 1 or 2, the frequency reference in b1-01 (or b1-15) or one of the inputs listed in [Table 5.8](#) becomes the PID setpoint.

If b5-01 is set to 3 or 4, then the PID setpoint can be input from one of the sources listed in [Table 5.8](#).

**Table 5.8 PID Setpoint Sources**

PID Setpoint Source	Settings
Analog Input A1	Set H3-02 = C
Analog Input A2	Set H3-10 = C
Analog Input A3	Set H3-06 = C
MEMOBUS/Modbus Register 0006H	Set bit 1 in register 000FH to 1 and input the setpoint to register 0006H
Pulse Input RP	Set H6-01 = 2
Parameter b5-19	Set parameter b5-18 = 1 and input the PID setpoint to b5-19

**Note:** A duplicate allocation of the PID setpoint input will result in an oPE alarm.

## ■ PID Feedback Input Methods

Either one feedback signal can be input for normal PID control, or two feedback signals can be input for controlling a differential process value.

### Normal PID Feedback

The PID feedback signal can be input from one of the sources listed below.

**Table 5.9 PID Feedback Sources**

PID Feedback Source	Settings
Analog Input A1	Set H3-02 = B
Analog Input A2	Set H3-10 = B
Analog Input A3	Set H3-06 = B
Pulse Input RP	Set H6-01 = 1

**Note:** A duplicate allocation of the PID feedback input will result in an oPE alarm.

### Differential Feedback

The second PID feedback signal for differential feedback can come from the sources listed below. The differential feedback function is automatically enabled when a differential feedback input is assigned.

**Table 5.10 PID Differential Feedback Sources**

PID Differential Feedback Source	Settings
Analog Input A1	Set H3-02 = 16
Analog Input A2	Set H3-10 = 16
Analog Input A3	Set H3-06 = 16

**Note:** A duplicate allocation of the PID differential feedback input will result in an oPE alarm.

PID Block Diagram

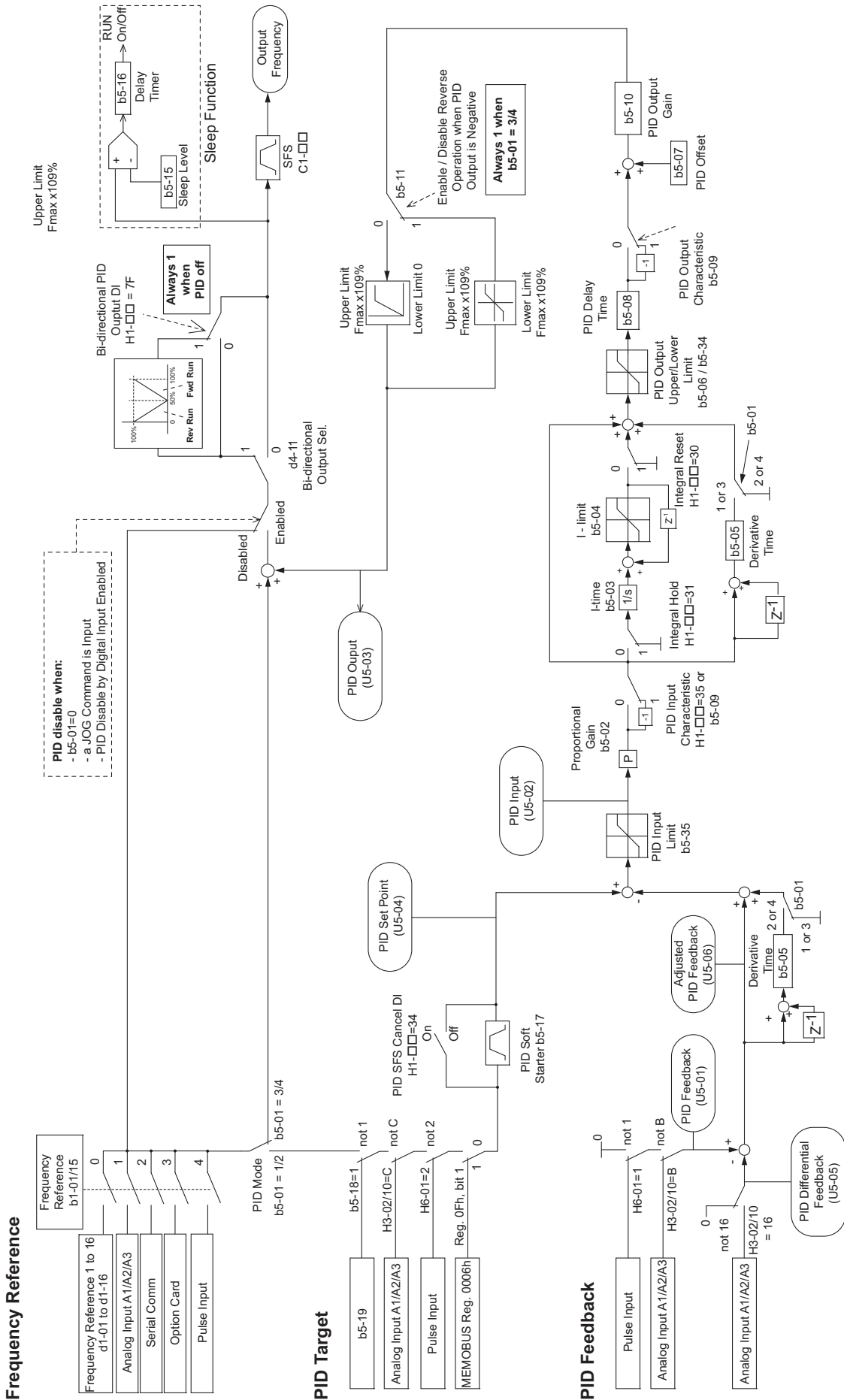


Figure 5.23 PID Block Diagram



### ■ b5-01: PID Function Setting

Enables or disables the PID operation and selects the PID operation mode.

No.	Parameter Name	Setting Range	Default
b5-01	PID Function Setting	0 to 4	0

#### Setting 0: PID disabled

#### Setting 1: Output frequency = PID output 1

The PID controller is enabled and the PID output builds the frequency reference. The PID input is D controlled.

#### Setting 2: Output frequency = PID output 2

The PID controller is enabled and the PID output builds the frequency reference. The PID feedback is D controlled.

#### Setting 3: Output frequency = frequency reference + PID output 1

The PID controller is enabled and the PID output is added to the frequency reference. The PID input is D controlled.

#### Setting 4: Output frequency = frequency reference + PID output 2

The PID controller is enabled and the PID output is added to the frequency reference. The PID feedback is D controlled.

### ■ b5-02: Proportional Gain Setting (P)

Sets the P gain that is applied to the PID input. A large value will tend to reduce the error, but may cause instability (oscillations) if set too high. A low value may allow too much offset between the setpoint and feedback.

No.	Name	Setting Range	Default
b5-02	Proportional Gain Setting (P)	0.00 to 25.00	1.00

### ■ b5-03: Integral Time Setting (I)

Sets the time constant that is used to calculate the integral of the PID input. The smaller the integral time set to b5-03, the faster the offset will be eliminated. If set too short, it can cause overshoot or oscillation. To turn off the integral time, set b5-03 = 0.00.

No.	Name	Setting Range	Default
b5-03	Integral Time Setting (I)	0.0 to 360.0 s	1.0 s

### ■ b5-04: Integral Limit Setting

Sets the maximum output possible from the integral block. Set as a percentage of the maximum frequency (E1-04).

No.	Name	Setting Range	Default
b5-04	Integral Limit Setting	0.0 to 100.0%	100.0%

**Note:** On some applications, especially those with rapidly varying loads, the output of the PID function may show a fair amount of oscillation. To suppress this oscillation, a limit can be applied to the integral output by programming b5-04.

### ■ b5-05: Derivative Time (D)

Sets the time the drive predicts the PID input/PID feedback signal based on the derivative of the PID input/PID feedback. Longer time settings will improve the response but can cause vibrations. Shorter settings will reduce the overshoot but also reduce the controller responsiveness. D control is disabled by setting b5-05 to zero seconds.

No.	Name	Setting Range	Default
b5-05	Derivative Time (D)	0.00 to 10.00 s	0.00 s

### ■ b5-06: PID Output Limit

Sets the maximum output possible from the entire PID controller. Set as a percentage of the maximum frequency (E1-04).

No.	Name	Setting Range	Default
b5-06	PID Output Limit	0.0 to 100.0%	100.0%

## 5.2 b: Application

### ■ b5-07: PID Offset Adjustment

Sets the offset added to the PID controller output. Set as a percentage of the maximum frequency.

No.	Name	Setting Range	Default
b5-07	PID Offset Adjustment	-100.0 to 100.0%	0.0%

### ■ b5-08: PID Primary Delay Time Constant

Sets the time constant for the filter applied to the output of the PID controller. Normally, change is not required.

No.	Name	Setting Range	Default
b5-08	PID Primary Delay Time Constant	0.00 to 10.00 s	0.00 s

**Note:** Useful when there is a fair amount of oscillation or when rigidity is low. Set to a value larger than the cycle of the resonant frequency. Increasing this time constant may reduce the responsiveness of the drive.

### ■ b5-09: PID Output Level Selection

Normally a positive PID input (feedback smaller than setpoint) leads to positive PID output. Parameter b5-09 can be used to reverse the sign of the PID controller output signal.

No.	Parameter Name	Setting Range	Default
b5-09	PID Output Level Selection	0 or 1	0

#### Setting 0: Normal Output

A positive PID input causes an increase in the PID output (direct acting).

#### Setting 1: Reverse Output

A positive PID input causes a decrease in the PID output (reverse acting).

### ■ b5-10: PID Output Gain Setting

Applies a gain to the PID output and can be helpful when the PID function is used to trim the frequency reference (b5-01 = 3 or 4).

No.	Name	Setting Range	Default
b5-10	PID Output Gain Setting	0.00 to 25.00	1.00

### ■ b5-11: PID Output Reverse Selection

Determines whether a negative PID output reverses the direction of drive operation or not. When the PID function is used to trim the frequency reference (b5-01 = 3 or 4), this parameter has no effect and the PID output will not be limited (same as b5-11 = 1).

No.	Parameter Name	Setting Range	Default
b5-11	PID Output Reverse Selection	0 or 1	0

#### Setting 0: Reverse Disabled

Negative PID output will be limited to 0 and the drive output will be stopped.

#### Setting 1: Reverse Enabled

Negative PID output will cause the drive to run in the opposite direction.

### ■ PID Feedback Loss Detection

The PID feedback loss detection function can detect broken sensors or broken sensor wiring. It should be used whenever PID control is enabled to prevent critical machine conditions (e.g., acceleration to max. frequency) caused by a feedback loss.

Feedback loss can be detected in two ways:

#### • Feedback Low Detection

Detected when the feedback falls below a certain level for longer than the specified time. This function is set up using parameters b5-12 to b5-14.

### • Feedback High Detection

Detected when the feedback rises beyond a certain level for longer than the specified time. This function is set up using parameters b5-12, b5-36, and b5-37.

The following figure explains the working principle of feedback loss detection when the feedback signal is too low. Feedback high detection works in the same way.

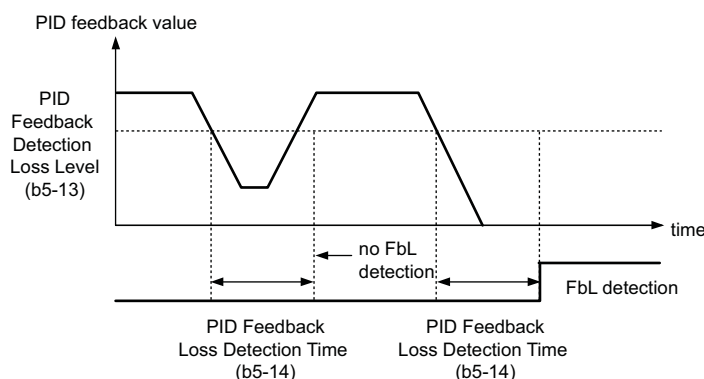


Figure 5.24 PID Feedback Loss Detection

### ■ b5-12: PID Feedback Loss Detection Selection

Enables or disables the feedback loss detection and sets the operation when a feedback loss is detected.

No.	Parameter Name	Setting Range	Default
b5-12	PID Feedback Loss Detection Selection	0 to 5	0

#### Setting 0: Digital Output Only

A digital output set for “PID feedback low” (H2-□□ = 3E) will be triggered if the PID feedback value is below the detection level set to b5-13 for the time set to b5-14 or longer. A digital output set for “PID feedback high” (H2-□□ = 3F) will be triggered if the PID feedback value is beyond the detection level set to b5-36 for longer than the times set to b5-37. Neither a fault nor an alarm is displayed on the digital operator. The drive will continue operation. When the feedback value leaves the loss detection range, the output is reset.

#### Setting 1: Feedback Loss Alarm

If the PID feedback value falls below the level set to b5-13 for longer than the time set to b5-14, a “FBL - Feedback Low” alarm will be displayed and a digital output set for “PID feedback low” (H2-□□ = 3E) will be triggered. If the PID feedback value exceeds the level set to b5-36 for longer than the time set to b5-37, a “FBH - Feedback High” alarm will be displayed and a digital output set for “PID feedback high” (H2-□□ = 3F) will be triggered. Both events trigger an alarm output (H1-□□ = 10). The drive will continue operation. When the feedback value leaves the loss detection range, the alarm and outputs are reset.

#### Setting 2: Feedback Loss Fault

If the PID feedback value falls below the level set to b5-13 for longer than the time set to b5-14, a “FbL - Feedback Low” fault will be displayed. If the PID feedback value exceeds the level set to b5-36 for longer than the time set to b5-37, a “FbH - Feedback High” fault will be displayed. Both events trigger a fault output (H1-□□ = E) and cause the drive to stop the motor.

#### Setting 3: Digital output only, even if PID is disabled by digital input

Same as b5-12 = 0. Detection is still active even if PID is disabled by a digital input (H1-□□ = 19).

#### Setting 4: Feedback loss alarm, even if PID is disabled by digital input

Same as b5-12 = 1. Detection is still active even if PID is disabled by a digital input (H1-□□ = 19).

#### Setting 5: Feedback loss fault, even if PID is disabled by digital input

Same as b5-12 = 2. Detection is still active even if PID is disabled by a digital input (H1-□□ = 19).

## 5.2 b: Application

### ■ b5-13: PID Feedback Low Detection Level

Sets the feedback level used for PID feedback low detection. The PID feedback has to fall below this level for longer than the time b5-14 before feedback loss is detected.

No.	Name	Setting Range	Default
b5-13	PID Feedback Low Detection Level	0 to 100%	0%

### ■ b5-14: PID Feedback Low Detection Time

Sets the time that the PID feedback has to fall below b5-13 before feedback loss is detected.

No.	Name	Setting Range	Default
b5-14	PID Feedback Low Detection Time	0.0 to 25.5 s	1.0 s

### ■ b5-36: PID Feedback High Detection Level

Sets the feedback level used for PID feedback high detection. The PID feedback has to exceed this level for longer than the time b5-37 before feedback loss is detected.

No.	Name	Setting Range	Default
b5-36	PID Feedback High Detection Level	0 to 100%	100%

### ■ b5-37: PID Feedback High Detection Time

Sets the time for that the PID feedback has to exceed b5-36 before feedback loss is detected.

No.	Name	Setting Range	Default
b5-37	PID Feedback High Detection Time	0.0 to 25.5 s	1.0 s

### ■ PID Sleep

The PID Sleep function stops the drive when the PID output or the frequency reference falls below the PID Sleep operation level for a certain time. The drive will resume operating once the PID output or frequency reference rises above the PID Sleep operation level for the specified time. An example of PID Sleep operation appears in the figure below.

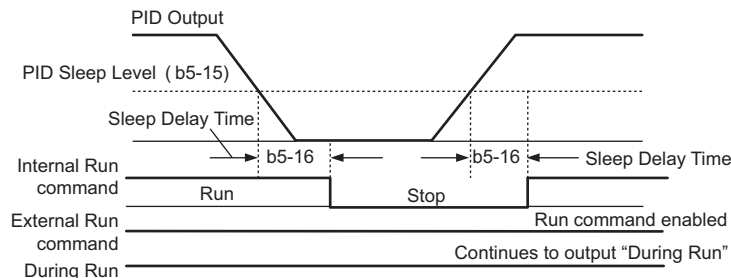


Figure 5.25 PID Sleep Operation

#### Notes on using the PID Sleep function

- The PID Sleep function is always active, even if PID control is disabled.
- The PID Sleep function stops the motor according to the stopping method in b1-03.

The parameters necessary that control the PID Sleep function are explained below.

### ■ b5-15: PID Sleep Function Start Level

Sets the level that triggers PID Sleep.

The drive goes into Sleep mode if the PID output or frequency reference is smaller than b5-15 for longer than the time set in b5-16. It resumes the operation when the PID output or frequency reference is above b5-15 for longer than the time set in b5-16.

No.	Name	Setting Range	Default
b5-15	PID Sleep Function Start Level	0.0 to 400.0 Hz <I>	0.0 Hz <I>

<I> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent (0.0 to 100.0%) instead of in Hz.

### ■ b5-16: PID Sleep Delay Time

Sets the delay time to activate or deactivate the PID Sleep function.

No.	Name	Setting Range	Default
b5-16	PID Sleep Delay Time	0.0 to 25.5 s	0.0 s

### ■ b5-17: PID Accel/Decel Time

The PID acceleration/deceleration time is applied on the PID setpoint value.

As the normal acceleration times C1-□□ are applied after the PID output, they reduce the responsiveness of the system and can cause hunting or overshoot and undershoot when the setpoint changes quickly. Using the PID acceleration/deceleration time instead helps to avoid such problems.

The PID acceleration/deceleration time can be canceled using a digital input programmed for “PID SFS cancel” (H1-□□ = 34).

No.	Name	Setting Range	Default
b5-17	PID Accel/Decel Time	0.0 to 6000.0 s	0.0 s

### ■ b5-18: PID Setpoint Selection

Enables or disables parameter b5-19 for PID setpoint.

No.	Parameter Name	Setting Range	Default
b5-18	PID Setpoint Selection	0 or 1	0

#### Setting 0: Disabled

Parameter b5-19 is not used as the PID setpoint.

#### Setting 1: Enabled

Parameter b5-19 is used as PID setpoint.

### ■ b5-19: PID Setpoint Value

Used as the PID setpoint if parameter b5-18 = 1.

No.	Name	Setting Range	Default
b5-19	PID Setpoint Value	0.00 to 100.00%	0.00%

### ■ b5-20: PID Setpoint Scaling

Determines the units that the PID setpoint (b5-19) is set in and displayed. Also determines the units for monitors U5-01 and U5-04.

No.	Parameter Name	Setting Range	Default
b5-20	PID Setpoint Scaling	0 to 3	1

#### Setting 0: Hz

The setpoint and PID monitors are displayed in Hz with a resolution of 0.01 Hz.

#### Setting 1: %

The setpoint and PID monitors are displayed as a percentage with a resolution of 0.01%.

#### Setting 2: r/min

The setpoint and PID monitors are displayed in r/min with a resolution of 1 r/min.

#### Setting 3: User Defined

Parameters b5-38 and b5-39 determine the units and resolution used to display the values the setpoint in b5-19, and PID monitors U1-01 and U1-04.

## 5.2 b: Application

### ■ b5-34: PID Output Lower Limit

Sets the minimum possible PID controller output as a percentage of the maximum output frequency (E1-04). The lower limit is disabled when set to 0.00%

No.	Name	Setting Range	Default
b5-34	PID Output Lower Limit	-100.0 to 100.0%	0.00%

### ■ b5-35: PID Input Limit

Sets the maximum allowed PID input as a percentage of the maximum output frequency (E1-04). Parameter b5-35 acts as a bipolar limit.

No.	Name	Setting Range	Default
b5-35	PID Input Limit	0 to 1000.0%	1000.0%

### ■ b5-38, b5-39: PID Setpoint User Display, PID Setpoint Display Digits

When parameter b5-20 is set to 3, the parameters b5-38 and b5-39 can be used to set a user defined display for the PID setpoint (b5-19) and PID feedback monitors (U5-01, U5-04).

Parameter b5-38 determines the display value when the maximum frequency is output. Parameter b5-39 determines the number of digits. The setting value is equal to the number of decimal places.

No.	Name	Setting Range	Default
b5-38	PID Setpoint User Display	1 to 60000	Determined by b5-20
b5-39	PID Setpoint Display Digits	0 to 3	Determined by b5-20

### ■ b5-40: Frequency Reference Monitor Content During PID

Sets the content of the frequency reference monitor display (U1-01) when PID control is active.

No.	Name	Setting Range	Default
b5-40	Frequency Reference Monitor Content During PID	0 or 1	0

#### Setting 0: Frequency Reference after PID

Monitor U1-01 displays the frequency reference increased or reduced for the PID output.

#### Setting 1: Frequency Reference

Monitor U1-01 displays the frequency reference value.

### ■ b5-47: Reverse Operation Selection 2 by PID Output

Determines whether a negative PID output reverses the direction of drive operation. When the PID function is used to trim the frequency reference (b5-01 = 3 or 4), this parameter has no effect and the PID output will not be limited (same as b5-11 = 1).

- Note:**
1. This parameter is valid from the drive software version S1015 and later.
  2. This parameter is not available in models CIMR-A□4A0930 and 4A1200.

No.	Name	Setting Range	Default
b5-47	Reverse Operation Selection 2 by PID Output	0, 1	1

#### Setting 0: Reverse Disabled

Negative PID output will be limited to 0 and the drive output will be stopped.

#### Setting 1: Reverse Enabled

Negative PID output will cause the drive to run in the opposite direction.

### ■ Fine-Tuning PID

Once PID control parameters have been set, fine-tuning may be required. Follow the directions below.

Table 5.11 PID Fine Tuning

Goal	Tuning Procedure	Result
Overshoot must be suppressed	<ul style="list-style-type: none"> <li>Reduce the derivative time (b5-05)</li> <li>increase the integral time (b5-03)</li> </ul>	
Quickly achieve stability, and some overshoot is permissible	<ul style="list-style-type: none"> <li>Decrease the integral time (b5-03)</li> <li>Increase the derivative time (b5-05)</li> </ul>	
Suppress long cycle oscillations (longer than the integral time setting)	<ul style="list-style-type: none"> <li>Increase the integral time (b5-03)</li> </ul>	
Suppress short cycle oscillations	<ul style="list-style-type: none"> <li>If oscillation cycle time is close to the derivative time, the derivative part is likely having too much influence. Reduce the derivative time (b5-05).</li> <li>If the derivative time is set to 0.00 s and oscillations are still a problem, try reducing the proportional gain (b5-02) or try increasing the PID primary delay time (b5-08)</li> </ul>	

### ◆ b6: Dwell Function

The Dwell function is used to temporarily hold the frequency reference at a predefined value for a set time, then continue accelerating or decelerating.

If used with induction motors, the Dwell function can help prevent speed loss when starting and stopping a heavy load. If running a PM motor in V/f control, the pause in acceleration allows the PM motor rotor to align with the stator field of the motor, thus reducing the starting current.

The figure below shows how the Dwell function works.

**Note:** Using the Dwell function requires that the stopping method for the drive be set to “Ramp to stop” (b1-03 = 0).

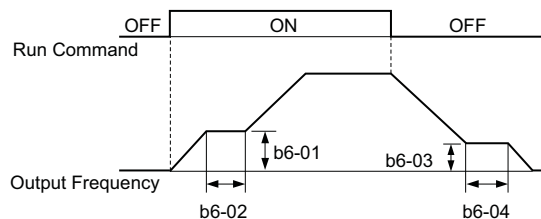


Figure 5.26 Dwell Function at Start and Stop

## 5.2 b: Application

### ■ b6-01, b6-02: Dwell Reference, Dwell Time at Start

b6-01 determines the frequency that is held or the time set in b6-02 during acceleration.

No.	Name	Setting Range	Default
b6-01	Dwell Reference at Start	0.0 to 400.0 Hz <I>	0.0 Hz <I>
b6-02	Dwell Time at Start	0.0 to 10.0 s	0.0 s

<I> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent (0.0 to 100.0%) instead of in Hz.

### ■ b6-03, b6-04: Dwell Reference, Dwell Time at Stop

Parameter b6-03 determines the frequency that is held for the time set in b6-04 during deceleration.

No.	Name	Setting Range	Default
b6-03	Dwell Reference at Stop	0.0 to 400.0 Hz <I>	0.0 Hz <I>
b6-04	Dwell Time at Stop	0.0 to 10.0 s	0.0 s

<I> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent (0.0 to 100.0%) instead of in Hz.

## ◆ b7: Droop Control (CLV, CLV/PM)

Droop control can automatically balance the load level between two motors that drive the same load, such as in traverse cranes applications. It must be activated in one of the two drives that control these motors. The drive in which Droop control is activated will automatically reduce the speed if the torque reference rises, and increase the speed if the torque reference falls again, thereby shifting the load from one motor to the other.

**Note:** Disable Feed Forward (n5-01 = 0) whenever using Droop control.

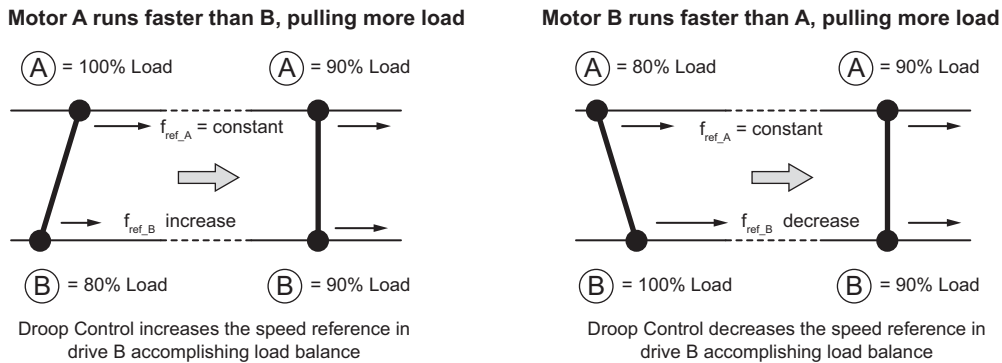


Figure 5.27 Droop Control in a Traverse Application

### ■ b7-01: Droop Control Gain

Sets the amount of speed reduction when the torque reference is 100%. The gain is set as a percentage of the maximum output frequency. A setting of 0.0% disables the Droop control function.

No.	Parameter Name	Setting Range	Default
b7-01	Droop Control Gain	0.0 to 100.0%	0.0%

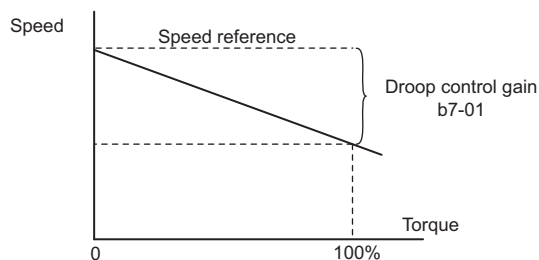


Figure 5.28 Droop Control Gain



### ■ b7-02: Droop Control Delay Time

The setting in b7-02 adjusts the responsiveness of Droop control. Reduce the setting if the reaction time is too long, and increase it if hunting occurs.

No.	Parameter Name	Setting Range	Default
b7-02	Droop Control Delay Time	0.03 to 2.00 s	0.05 s

### ■ b7-03: Droop Control Limit Selection

Enables or disables the droop control limit.

No.	Parameter Name	Setting Range	Default
b7-03	Droop Control Limit Selection	0, 1	1

Setting 0: Disabled

Setting 1: Enabled

## ◆ b8: Energy Saving

The Energy Saving feature improves overall system operating efficiency by operating the motor at its most efficient level.

- Note:**
1. Energy Saving is not designed for applications that experience instantaneous heavy loads or applications that rarely operate with light load conditions.
  2. Energy Saving is mainly designed for applications with variable torque (Normal Duty) but is not appropriate for applications where the load may suddenly increase.
  3. As the performance of the Energy Saving function strongly depends on the accuracy of the motor data, always perform Auto-Tuning and make sure the motor data has been entered correctly before using this function.

### ■ b8-01: Energy Saving Control Selection

Enables or disables the Energy Saving function.

No.	Parameter Name	Setting Range	Default
b8-01	Energy Saving Control Selection	0 or 1	Determined by A1-02

Setting 0: Disabled

Setting 1: Enabled

### ■ b8-02: Energy Saving Gain (OLV, CLV)

Sets the gain level for Energy Saving. A higher value results in lower magnetization of the motor and thereby less energy consumption. However, if b8-02 is too high, the motor may stall.

No.	Name	Setting Range	Default
b8-02	Energy Saving Gain	0.0 to 10.0	Determined by A1-02

### ■ b8-03: Energy Saving Control Filter Time Constant (OLV, CLV)

Parameter b8-03 sets the response time for Energy Saving. Although lowering this value allows for a quicker response, instability may result if it is too low.

No.	Name	Setting Range	Default
b8-03	Energy Saving Control Filter Time Constant	0.00 to 10.00 s	Determined by A1-02 and o2-04

## 5.2 b: Application

### ■ b8-04: Energy Saving Coefficient Value (V/f, V/f w/PG)

Parameter b8-04 is used to fine-tune Energy Saving control. The default setting depends on the capacity of the drive. Adjust this setting while viewing the output power monitor (U1-08) and running the drive with a light load.

A low setting results in less output voltage and less energy consumption, but too small a value will cause the motor to stall.

No.	Name	Setting Range	Default
b8-04	Energy Saving Coefficient Value	0.00 to 655.00	Determined by C6-01, E2-11, and o2-04

**Note:** This default value changes if the motor rated capacity set to E2-11 is changed. The Energy Saving coefficient is set automatically when Auto-Tuning for Energy Saving is performed ([Refer to Auto-Tuning on page 110](#)).

### ■ b8-05: Power Detection Filter Time (V/f, V/f w/PG)

The Energy Saving function continuously searches out the lowest output voltage in order to achieve minimum output power. Parameter b8-05 determines how often the output power is measured in ms.

Reducing this setting will increase the response time. If the filter time is too short, the motor may become unstable with a lighter load.

No.	Name	Setting Range	Default
b8-05	Power Detection Filter Time	0 to 2000 ms	20 ms

### ■ b8-06: Search Operation Voltage Limit (V/f, V/f w/PG)

Sets the voltage limit for the optimal output voltage detection of Speed Search as a percentage of the maximum output voltage. During the search operation, the drive will keep the output voltage above this level to prevent motor stalling.

**Note:** If set too low, the motor may stall with a sudden increase to the load. Disabled when b8-06 = 0. Setting this value to 0 does not disable Energy Saving.

No.	Name	Setting Range	Default
b8-06	Search Operation Voltage Limit	0 to 100%	0%

### ■ b8-16: Energy Saving Parameter (Ki) for PM Motors

Coefficient to adjust torque linearity.

Set to the Ki value specified on the motor nameplate.

When E5-01 (Motor Code Selection) is set to 1□□□ or 2□□□, the automatically calculated value will be set. When the value is set automatically, it cannot be changed.

- Note:**
1. This parameter is valid from the drive software version S1015 and later.
  2. This parameter is not available in models CIMR-A□4A0930 and 4A1200.

No.	Name	Setting Range	Default
b8-16	Energy Saving Parameter (Ki) for PM Motors	0.00 to 2.00	1.00

### ■ b8-17: Energy Saving Parameter (Kt) for PM Motors

Coefficient to adjust torque linearity.

Set to the Kt value on the motor nameplate.

When E5-01 (Motor Code Selection) is set to 1□□□ or 2□□□, the automatically calculated value will be set. When the value is set automatically, it cannot be changed.

- Note:**
1. This parameter is valid from the drive software version S1015 and later.
  2. This parameter is not available in models CIMR-A□4A0930 and 4A1200.

No.	Name	Setting Range	Default
b8-17	Energy Saving Parameter (Kt) for PM Motors	0.00 to 2.00	1.00

## ◆ b9: Zero Servo

The Zero Servo function is a position loop that can be used in CLV and CLV/PM control modes to lock the motor at a certain position.

It must be activated using a digital input set for H1-□□ = 72. The drive will decelerate when this input is closed. Once the motor speed falls below the level set in parameter b2-01, the drive goes into the Zero Servo mode and holds the current position. When the input assigned to trigger the Zero Servo function is released and the Run command is still present, the drive reaccelerates.

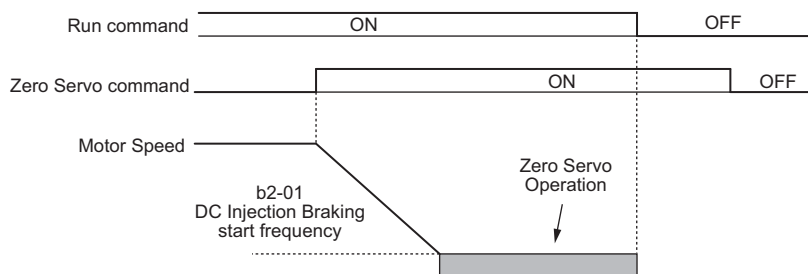


Figure 5.29 Zero Servo Operation

When Zero Servo is active, the deviation between the rotor position and the zero position is displayed in monitor U6-22 (monitor value must be divided by 4 to get the deviation in actual encoder pulses).

A digital output programmed for “Zero Servo complete” (H2-□□ = 33) is turned on when the rotor position is within the zero position, plus or minus the Zero Servo completion width set in parameter b9-02.

- Note:**
1. The Run command must remain on when using the Zero Servo function. If the Run command is switched off, then Zero Servo will no longer be able to hold the load in place.
  2. When the Zero Servo command has shut off, the Zero Servo Completion digital output width also shuts off.
  3. Avoid using Zero Servo to lock 100% load for long periods, as this can trigger a fault. If such loads need to be held in place for long periods, either make sure the current is less than 50% of the drive rated current during Zero Servo, or use a larger capacity drive.
  4. If the load rotates the motor when using CLV/PM, a dv4 fault may occur. To prevent this, either increase the Zero Servo gain (b9-01) or increase the number of pulses set to F1-19 that are required to trigger dv4.

### ■ b9-01: Zero Servo Gain

Parameter b9-01 adjusts the responsiveness of the Zero Servo position loop. Increase the value if the response is too slow and the deviation from the zero position rises too high when load is applied. Decrease the value if vibrations occur during Zero Servo operation.

**Note:** Before adjusting the Zero Servo gain, make sure the ASR parameters (C5-□□) are set up properly and vibration or hunting does not occur when running with a zero speed reference.

No.	Name	Setting Range	Default
b9-01	Zero Servo Gain	0 to 100	5

### ■ b9-02: Zero Servo Completion Width

Sets the output range of the Zero Servo completion signal. Enter the amount of deviation allowable from the desired position to trigger Zero Servo. An output terminal set for Zero Servo (H2-□□ = 33) will be triggered when the motor reaches the position Zero Servo position plus or minus b9-02.

No.	Name	Setting Range	Default
b9-02	Zero Servo Completion Width	0 to 16383	10

## 5.3 C: Tuning

C parameters are used to set the acceleration and deceleration characteristics, as well as S-curves. Other parameters in this group cover settings for slip compensation, torque compensation, and carrier frequency.

### ◆ C1: Acceleration and Deceleration Times

#### ■ C1-01 to C1-08: Accel, Decel Times 1 to 4

Four different sets of acceleration and deceleration times can be set in the drive. They can be selected by digital inputs, by the motor selection, or can be switched automatically. Acceleration time parameters always set the time to accelerate from 0 Hz to the maximum output frequency (E1-04). Deceleration time parameters always set the time to decelerate from maximum output frequency to 0 Hz. C1-01 and C1-02 are the default active accel/decel settings.

No.	Parameter Name	Setting Range	Default
C1-01	Acceleration Time 1	0.0 to 6000.0 s <I>	10.0 s
C1-02	Deceleration Time 1		
C1-03	Acceleration Time 2		
C1-04	Deceleration Time 2		
C1-05	Acceleration Time 3 (Motor 2 Accel Time 1)		
C1-06	Deceleration Time 3 (Motor 2 Decel Time 1)		
C1-07	Acceleration Time 4 (Motor 2 Accel Time 2)		
C1-08	Deceleration Time 4 (Motor 2 Accel Time 2)		

<I> The setting range for the acceleration and deceleration times is determined by the accel/decel time setting units in C1-10. For example, if the time is set in units of 0.01 s (C1-10 = 0), the setting range becomes 0.00 to 600.00 s.

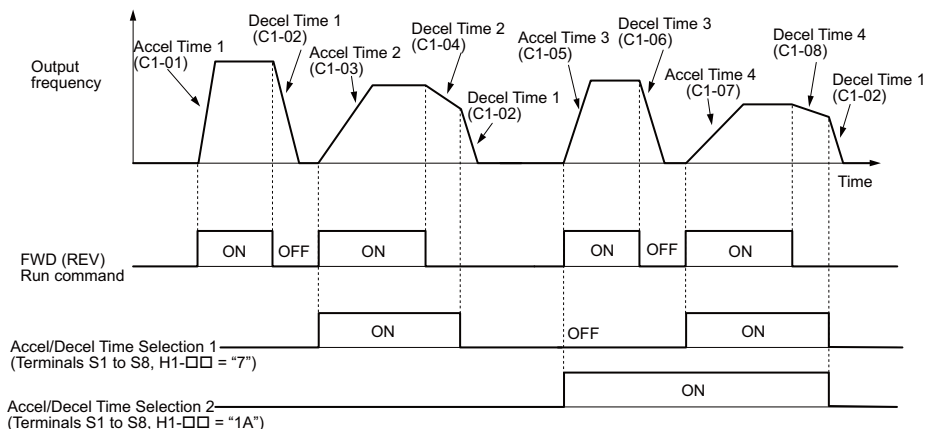
#### Switching Acceleration Times by Digital Input

Accel/decel times 1 are active by default if no input is set. The accel/decel times 2, 3, and 4 can be activated by digital inputs (H1-□□ = 7 and 1A) as explained in [Table 5.12](#).

**Table 5.12 Accel/Decel Time Selection by Digital Input**

Accel/Decel Time Sel. 1 H1-□□ = 7	Accel/Decel Time Sel. 2 H1-□□ = 1A	Active Times	
		Acceleration	Deceleration
0	0	C1-01	C1-02
1	0	C1-03	C1-04
0	1	C1-05	C1-06
1	1	C1-07	C1-08

[Figure 5.30](#) shows an operation example for changing accel/decel. times. The example below requires that the stopping method be set for “Ramp to stop” (b1-03 = 0).



**Figure 5.30 Timing Diagram of Accel/Decel Time Change**

### Switching Acceleration and Deceleration Times by Motor Selection

When switching between motor 1 and 2 using a digital input (H1-□□= 16), parameters C1-01 to C1-04 become accel/decel time 1 and 2 for motor 1, while C1-05 to C1-08 become accel/decel time 1 and 2 for motor 2. Accel/decel times 1 and 2 can be switched for each motor using a digital inputs set to H1-□□ = 7 like shown in [Table 5.13](#).

- Note:**
1. The motor 2 selection function cannot be used when PM motor is used.
  2. The digital input setting “Accel/Decel time 2 selection” (H1-□□ = 1A) cannot be used together with motor 1/2 switching. Trying to do so triggers an oPE03 error, indicating a contradictory multifunction input settings.

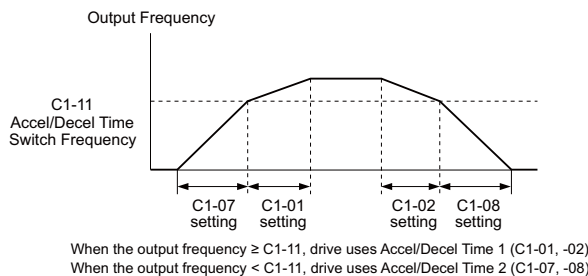
**Table 5.13 Motor Switching and Accel/Decel Time Combinations**

Accel/Decel Time 1 (H1-□□ = 7)	Motor 1 Selected (Terminal set to H1-□□=16 OFF)		Motor 2 Selected (Terminal set to H1-□□=16 ON)	
	Accel	Decel	Accel	Decel
Open	C1-01	C1-02	C1-05	C1-06
Closed	C1-03	C1-04	C1-07	C1-08

### Switching Accel/Decel Times by a Frequency Level

The drive can switch between different acceleration and deceleration times automatically. The drive will switch from accel/decel time 4 in C1-07 and C1-08 to the default accel/decel time in C1-01 and C1-02 (C1-05 and C1-06 for motor 2) when the output frequency exceeds the frequency level set in parameter C1-11. When it falls below this level, the accel/decel times are switched back. [Figure 5.31](#) shows an operation example.

- Note:** Acceleration and deceleration times selected by digital inputs have priority over the automatic switching by the frequency level set to C1-11. For example, if accel/decel time 2 is selected, the drive will use this time only and not switch from accel/decel time 4 to the selected one.



**Figure 5.31 Accel/Decel Time Switching Frequency**

### ■ C1-11: Accel/Decel Time Switching Frequency

Sets the frequency at which the drive switches between accel/decel time settings. [Refer to Switching Accel/Decel Times by a Frequency Level on page 167.](#)

No.	Parameter Name	Setting Range	Default
C1-11	Accel/Decel Time Switching Frequency	0.0 to 400.0 Hz <I>	Determined by A1-02 <I>

<I> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent (0.0 to 100.0%) instead of in Hz.

- Note:** Setting C1-11 to 0.0 Hz (0.0%) disables this function.

### ■ C1-09: Fast Stop Time

Parameter C1-09 will set a special deceleration that is used when certain faults occur or that can be operated by closing a digital input configured as H1-□□ = 15 (N.O. input) or 17 (N.C. input). The input does not have to be closed continuously, even a momentary closure will trigger the Fast Stop operation. Unlike standard deceleration, once the Fast Stop operation is initiated, the drive cannot be restarted until the deceleration is complete, the Fast Stop input is cleared, and the Run command is cycled.

A digital output programmed for “During Fast Stop” (H2-□□ = 4C) will be closed as long as Fast Stop is active.

A Fast Stop can be selected as the action the drive should take when certain faults occur, such as L8-03 (Overheat Pre-Alarm Operation Selection).

No.	Parameter Name	Setting Range	Default
C1-09	Fast Stop Time	0.0 to 6000.0 s <I>	10.0 s

<I> The setting range for the acceleration and deceleration times is determined by the accel/decel time setting units in C1-10. For example, if the time is set in units of 0.01 s (C1-10 = 0), the setting range becomes 0.00 to 600.00 s

**NOTICE:** Rapid deceleration can trigger an overvoltage fault. When faulted, the drive output shuts off, and the motor coasts. To avoid this uncontrolled motor state and to ensure that the motor stops quickly and safely, set an appropriate Fast Stop time to C1-09.

## 5.3 C: Tuning

### ■ C1-10: Accel/Decel Time Setting Units

Determines the units for the acceleration and deceleration times set to C1-01 through C1-09 using parameter C1-10.

No.	Parameter Name	Setting Range	Default
C1-10	Accel/Decel Time Setting Units	0 or 1	1

#### Setting 0: 0.01 s units

The accel/decel times are set in 0.01 s units. The setting range will be 0.00 to 600.00 s. If any of the parameters C1-01 to C1-09 is set to 600.1 seconds or more, then C1-10 cannot be set to 0.

#### Setting 1: 0.1 s units

The accel/decel times are set in 0.1 s units. The setting range will be 0.0 to 6000.0 s.

### ◆ C2: S-Curve Characteristics

Use S-curve characteristics to smooth acceleration and deceleration and to minimize abrupt shock to the load. Set S-curve characteristic time during acceleration/deceleration at start and acceleration/deceleration at stop. If the STo fault (Hunting Detection) occurs when starting a PM motor, try increasing the value set to C2-01.

#### ■ C2-01 to C2-04: S-Curve Characteristics

C2-01 through C2-04 set separate S-curves for each section of the acceleration or deceleration.

No.	Parameter Name	Setting Range	Default
C2-01	S-Curve Characteristic at Accel Start	0.00 to 10.00 s	Determined by A1-02
C2-02	S-Curve Characteristic at Accel End		0.20 s
C2-03	S-Curve Characteristic at Decel Start		0.20 s
C2-04	S-Curve Characteristic at Decel End		0.00 s

Figure 5.32 explains how S-curves are applied.

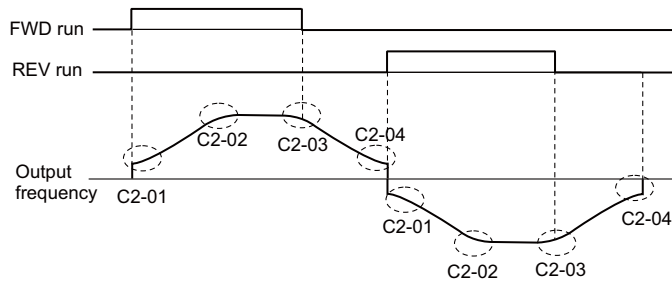


Figure 5.32 S-Curve Timing Diagram - FWD/REV Operation

Setting the S-curve will increase the acceleration and deceleration times.

$$\text{Actual accel time} = \text{accel time setting} + (C2-01 + C2-02) / 2$$

$$\text{Actual decel time} = \text{decel time setting} + (C2-03 + C2-04) / 2$$

## ◆ C3: Slip Compensation

The Slip Compensation function improves the speed accuracy of an induction motor. By adjusting the output frequency in accordance with the motor load, it compensates the slip and makes the motor speed equal to the frequency reference.

**Note:** Perform Auto-Tuning and make sure that the motor rated current (E2-01), the motor rated slip (E2-02), and the no-load current (E2-03) have all been set properly before making any adjustments to slip compensation parameters.

### ■ C3-01: Slip Compensation Gain

This parameter sets the gain for the motor slip compensation function. Although this parameter rarely needs to be changed, adjustments might be needed under the following circumstances:

- If the motor at constant speed is slower than the frequency reference, increase C3-01.
- If the motor at constant speed is faster than the frequency reference, decrease C3-01.

No.	Parameter Name	Setting Range	Default
C3-01	Slip Compensation Gain	0.0 to 2.5	Determined by A1-02

**Note:** Default setting is 0.0 in V/f Control (A1-02 = 0), and 1.0 in Open Loop Vector Control (A1-02 = 2). In Closed Loop Vector Control, slip compensation is used correct inaccuracies that can result from temperature fluctuation in the rotor.

### ■ C3-02: Slip Compensation Primary Delay Time

Adjusts the filter on the output side of the slip compensation function. Although this parameter rarely needs to be changed, adjustment may help in the following situations:

- Decrease the setting when the slip compensation response is too slow.
- Increase this setting when speed is unstable.

No.	Parameter Name	Setting Range	Default
C3-02	Slip Compensation Primary Delay Time	0 to 10000 ms	Determined by A1-02

**Note:** Default for V/f Control (A1-02 = 0) is 2000 ms. Default for Open Loop Vector Control (A1-02 = 2) is 200 ms.

### ■ C3-03: Slip Compensation Limit

Sets the upper limit for the slip compensation function as a percentage of the motor rated slip (E2-02).

No.	Parameter Name	Setting Range	Default
C3-03	Slip Compensation Limit	0 to 250%	200%

The slip compensation limit is constant throughout the constant torque range (frequency reference  $\leq$  E1-06). In the constant power range (frequency reference  $\geq$  E1-06), it is increased based on C3-03 and the output frequency as shown in the following diagram.

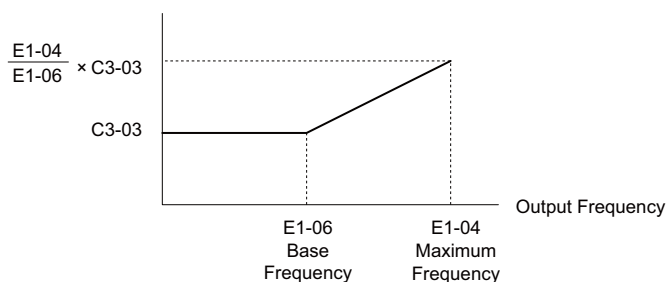


Figure 5.33 Slip Compensation Limit

## 5.3 C: Tuning

### ■ C3-04: Slip Compensation Selection during Regeneration

Enables or disables slip compensation during regenerative operation. When slip compensation during regeneration has been activated and a regenerative load is applied, it might be necessary to use a dynamic braking option (braking resistor, braking resistor unit, or braking unit).

Even if enabled, this function does not operate when the output frequency is too low.

No.	Parameter Name	Setting Range	Default
C3-04	Slip Compensation Selection during Regeneration	0 to 2	0

#### Setting 0: Disabled

Slip compensation is not provided. Depending on the load and mode of operation, the actual motor speed will be lower or higher than the frequency reference.

#### Setting 1: Enabled (6 kHz and above)

Slip compensation is enabled during regenerative operation. It will not be active at output frequencies below 6 Hz.

#### Setting 2: Enabled (compensation provided wherever possible)

Slip compensation is enabled during regenerative operation, and at frequencies as low as 2 Hz. The drive uses the motor rated slip set in E2-02 to automatically calculate the frequency range where compensation will be disabled.

### ■ C3-05: Output Voltage Limit Operation Selection

Determines if the motor flux reference is automatically reduced when output voltage reaches the saturation range.

If the input power supply voltage is low or the motor has a high voltage rating, this function can help improve the speed precision when moving heavy loads at high speeds. When this function is enabled, the reduction in flux causes a slightly higher current at high speed. Keep this in mind when selecting the drive.

No.	Parameter Name	Setting Range	Default
C3-05	Output Voltage Limit Operation Selection	0 or 1	0

**Note:** Available control mode for parameter C3-05 varies by drive model:  
CIMR-A□2A0004 to 2A0415 and 4A0002 to 4A0675: Available when A1-02 = 0, 1  
CIMR-A□4A0930 and 4A1200: Available when A1-02 = 2, 3, 6, 7

#### Setting 0: Disabled

#### Setting 1: Enabled

### ■ C3-16: Output Voltage Limit Operation Start Level (Percentage Modulation)

Sets the output voltage limit operation start level (percentage modulation) when C3-05 is enabled.

**Note:** This parameter is available in models CIMR-A□4A0930 and 4A1200.

No.	Parameter Name	Setting Range	Default
C3-16	Output Voltage Limit Operation Start Level	70.0 to 90.0%	85.0%

### ■ C3-17: Maximum Output Voltage Limit Level (Percentage Modulation)

Sets the output voltage limit operation determined by C3-18 (percentage modulation) when C3-05 is enabled.

**Note:** This parameter is available in models CIMR-A□4A0930 and 4A1200.

No.	Parameter Name	Setting Range	Default
C3-17	Maximum Output Voltage Limit Level	85.0 to 100.0%	90.0%

### ■ C3-18: Output Voltage Limit Level

Sets the maximum percentage of output voltage reduction when C3-05 is enabled.

**Note:** This parameter is available in models CIMR-A□4A0930 and 4A1200.

No.	Parameter Name	Setting Range	Default
C3-18	Output Voltage Limit Level	30.0 to 100.0%	90.0%



### ■ C3-21: Motor 2 Slip Compensation Gain

Used to improve speed accuracy for motor 2. Functions in the same way that C3-01 functions for motor 1.

Adjust this parameter only after the motor rated current (E4-01), motor rated slip (E4-02), and the motor no-load current (E4-03) have all been set.

Refer to [C3-01: Slip Compensation Gain on page 169](#) for details on adjusting this parameter.

No.	Parameter Name	Setting Range	Default
C3-21	Motor 2 Slip Compensation Gain	0.0 to 2.5	Determined by E3-01

**Note:** Default setting is 0.0 in V/f Control (A1-02 = 0). Default setting is 1.0 in Open Loop Vector Control (A1-02 = 2) and Closed Loop Vector Control (A1-02 = 3). In Closed Loop Vector Control, slip compensation gain acts as an adaptable gain.

### ■ C3-22: Motor 2 Slip Compensation Primary Delay Time

Functions for motor 2 in the same way that C3-02 functions for motor 1.

Refer to [C3-02: Slip Compensation Primary Delay Time on page 169](#) for instructions on how to adjust this parameter.

No.	Parameter Name	Setting Range	Default
C3-22	Motor 2 Slip Compensation Primary Delay Time	0 to 10000 ms	Determined by E3-01

**Note:** The default for V/f Control (A1-02 = 0) is 2000 ms. The default for Open Loop Vector Control (A1-02 = 2) is 200 ms.

### ■ C3-23: Motor 2 Slip Compensation Limit

Sets the upper limit for the slip compensation function as a percentage of the motor rated slip (E4-02).

No.	Parameter Name	Setting Range	Default
C3-23	Motor 2 Slip Compensation Limit	0 to 250%	200%

The slip compensation limit is constant throughout the constant torque range (frequency reference  $\leq$  E3-06). In the constant power range (frequency reference  $\geq$  E3-06), it is increased based on C3-23 and the output frequency as shown in the following diagram.

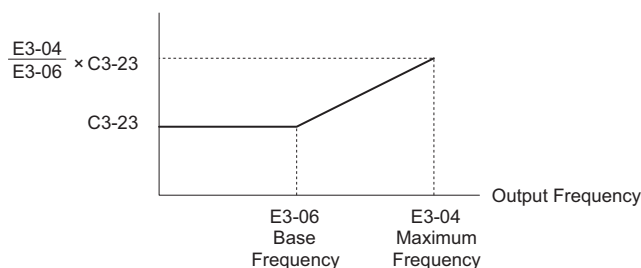


Figure 5.34 Slip Compensation Limit

### ■ C3-24: Motor 2 Slip Compensation Selection during Regeneration

Functions for motor 2 in the same way that C3-04 functions for motor 1.

Refer to [C3-04: Slip Compensation Selection during Regeneration on page 170](#) for details on adjusting this parameter.

No.	Parameter Name	Setting Range	Default
C3-24	Motor 2 Slip Compensation Selection during Regeneration	0 to 2	0

**Setting 0: Disabled**

**Setting 1: Enabled (6 kHz and above)**

**Setting 2: Enabled (compensation provided wherever possible)**

### ◆ C4: Torque Compensation

The torque compensation function compensates for insufficient torque production at start-up or when a load is applied.

**Note:** Make sure the motor parameters and V/f pattern are set properly before setting torque compensation parameters.

#### ■ C4-01: Torque Compensation Gain

Sets the gain for the torque compensation function.

No.	Parameter Name	Setting Range	Default
C4-01	Torque Compensation Gain	0.00 to 2.50	Determined by A1-02

#### Torque Compensation in V/f, V/f w/PG, and OLV/PM:

The drive calculates the motor primary voltage loss using the output current and the termination resistor value (E2-05 for IM, E5-05 for PM motors) and then adjusts the output voltage to compensate insufficient torque at start or when load is applied. The effects of this voltage compensation can be increased or decreased using parameter C4-01.

#### Torque Compensation in OLV:

The drive controls the motor excitation current (d-axis current) and torque producing current (q-axis current) separately. Torque compensation affects the torque producing current only. C4-01 works as a factor of the torque reference value that builds the torque producing current reference.

#### Adjustment

Although this parameter rarely needs to be adjusted, changing the torque compensation gain in small steps of 0.05 may help in the following situations:

- Increase this setting when using a long motor cable.
- Decrease this setting when motor oscillation occurs.

Adjust C4-01 so that the output current does not exceed the drive rated current.

- Note:**
1. Refrain from adjusting torque compensation in Open Loop Vector Control, as it can have a negative effect on torque accuracy.
  2. Refrain from adjusting this parameter in OLV/PM. Too high a value can cause overcompensation, resulting in motor oscillation.

#### ■ C4-02: Torque Compensation Primary Delay Time

Sets the delay time used for applying torque compensation.

No.	Parameter Name	Setting Range	Default
C4-02	Torque Compensation Primary Delay Time	0 to 60000 ms	Determined by A1-02

#### Adjustment

Although C4-02 rarely needs to be changed, adjustments may help in the following situations:

- If the motor vibrates, increase C4-02.
- If the motor responds too slowly to changes in the load, decrease C4-02.

#### ■ C4-03: Torque Compensation at Forward Start (OLV)

Sets the amount of torque at start in the forward direction in order to improve motor performance during start with a heavy load. Compensation is applied using the time constant set in parameter C4-05. Enable this function when the load pulls the motor in reverse when starting with a Forward run command. Setting of 0.0% disables this feature.

No.	Parameter Name	Setting Range	Default
C4-03	Torque Compensation at Forward Start	0.0 to 200.0%	0.0%

#### ■ C4-04: Torque Compensation at Reverse Start (OLV)

Sets the amount of torque reference at start in the reverse direction in order to improve motor performance during start with heavy load. Compensation is applied using the time constant set in parameter C4-05. Enable this function if the load pulls the motor in the forward direction when starting with a Reverse run command. Setting of 0.0% disables this feature.

No.	Parameter Name	Setting Range	Default
C4-04	Torque Compensation at Reverse Start	-200.0 to 0.0%	0.0%

### ■ C4-05: Torque Compensation Time Constant (OLV)

This parameter is the time constant for applying the torque compensation at start that is set to C4-03 and C4-04.

No.	Parameter Name	Setting Range	Default
C4-05	Torque Compensation Time Constant	0 to 200 ms	10 ms

### ■ C4-06: Torque Compensation Primary Delay Time 2 (OLV)

This time constant is used during Speed Search or during regenerative operation. Adjust the value if an overvoltage fault occurs with sudden changes in the load or at the end of acceleration with high inertia load.

No.	Parameter Name	Setting Range	Default
C4-06	Torque Compensation Primary Delay Time 2	0 to 10000 ms	150 ms

**Note:** If C4-06 is set to a relatively large value, be sure to also increase the setting in n2-03 (AFR Time Constant 2) proportionally.

### ■ C4-07: Motor 2 Torque Compensation Gain

Functions for motor 2 in the same way that C4-01 functions for motor 1.

Refer to [C3-01: Slip Compensation Gain on page 169](#) for details on adjusting this parameter.

No.	Parameter Name	Setting Range	Default
C4-07	Motor 2 Torque Compensation Gain	0.00 to 2.50	1.00

## ◆ C5: Automatic Speed Regulator (ASR)

The ASR is used for controlling the motor speed in V/f w/PG, CLV, AOLV/PM, and CLV/PM control modes. It adjusts the output frequency (V/f w/PG) or torque reference (CLV, AOLV/PM, CLV/PM) in order to minimize the difference between frequency reference and actual motor speed.

The figures below illustrates how ASR works.

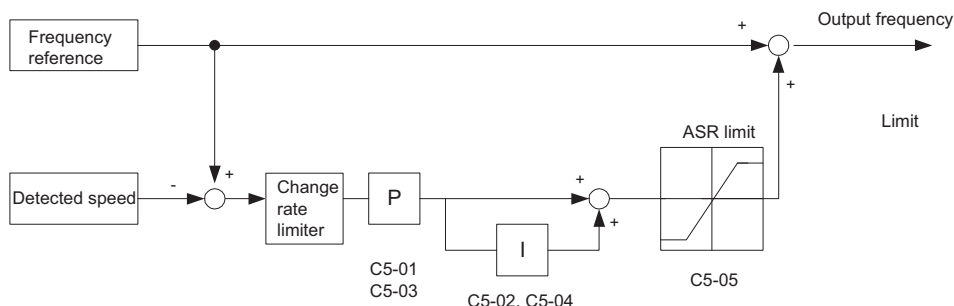


Figure 5.35 Speed Control Block Diagram for V/f Control with PG

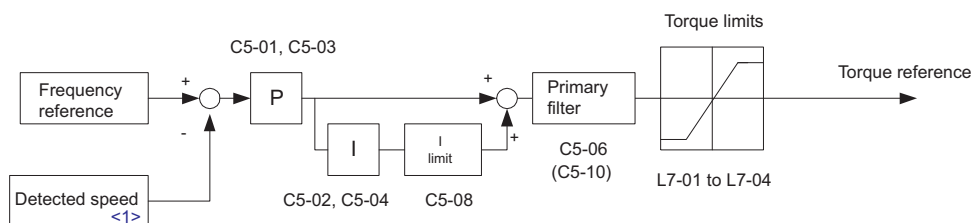


Figure 5.36 Speed Control Block Diagram for CLV, AOLV/PM and CLV/PM

<1> Advanced Open Loop Vector Control for PM motors estimates the speed using the motor model and does not require an encoder feedback signal.

■ **Adjusting the ASR Parameters**

Before adjusting ASR parameters make sure all motor data have been set up correctly or Auto-Tuning has been performed.

Analog output signals should be used to monitor the frequency reference after softstarter (U1-16) and the motor speed (U1-05) when adjusting the ASR. Refer to [H4: Multi-Function Analog Outputs on page 244](#) for details on setting up analog output functions.

Generally when tuning the ASR, first optimize the ASR gain, then adjust the integral time settings. Always make adjustments with the load connected to the motor.

**Adjusting the ASR Parameters in V/f Control with PG**

In V/f Control with PG, the ASR settings change between two sets of parameters depending on the motor speed as described in [C5-01, C5-03 / C5-02, C5-04: ASR Proportional Gain 1, 2 / ASR Integral Time 1, 2 on page 175](#).

Perform the following steps for adjusting ASR parameters:

1. Run the motor at minimum speed and increase ASR gain 2 (C5-03) as much as possible without oscillation.
2. Run the motor at minimum speed and decrease ASR integral time 2 (C5-04) as much as possible without oscillation.
3. Check the output current monitor to make sure that the output current is less than 50% of the drive rated current. If the value is higher than 50%, decrease C5-03 and increase C5-04.
4. Run the motor at maximum speed and increase ASR gain 1 (C5-01) as much as possible without oscillations.
5. Run the motor at maximum speed and decrease ASR integral time 1 (C5-02) as much as possible without oscillations.
6. If higher speed precision and faster response during acceleration or deceleration is required, enable integral control during accel/decel by setting parameter C5-12 to 1. Change the speed and make sure no over/undershoot occurs.

**Adjusting the ASR Parameters in CLV, AOLV/PM, and CLV/PM**

In CLV, AOLV/PM, and CLV/PM the drive is pre-set to use ASR settings C5-01/02 over the whole speed range. If required by the application, a second set of ASR parameters (C5-03/04) can be automatically activated depending on the motor speed or by using a digital input. Also refer to [C5-01, C5-03 / C5-02, C5-04: ASR Proportional Gain 1, 2 / ASR Integral Time 1, 2 on page 175](#).

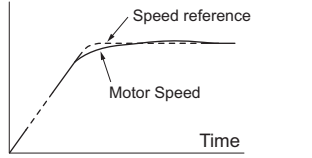
Perform the following steps for adjusting ASR parameters:

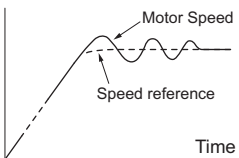
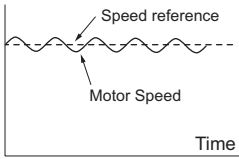
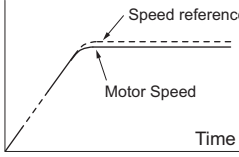
1. Run the motor at zero speed and increase the ASR gain (C5-01) as much as possible without oscillation.
2. Run the motor at zero speed and decrease the ASR integral time (C5-02) as much as possible without oscillation.
3. Run at the normal operating speed. Check for over/undershoot when changing speed and for any oscillation.
4. Should problems occur in step 3, increase the integral time and reduce the gain.  
Alternatively, use different ASR settings for high and low speed. Set the values from step 1 and 2 to parameters C5-03 and C5-04, then set an ASR switching frequency in parameter C5-07. Run the motor at a speed higher than C5-07 and repeat step 3 while adjusting C5-01 and C5-02.

**Solving Problems During ASR Setup**

Use [Table 5.14](#) when making adjustments to ASR. Though the parameters listed below are for motor 1, the same changes can be made to the corresponding motor 2 parameters when running a second motor.

**Table 5.14 ASR Setup Problems and Corrective Actions**

Problem		Possible Solutions
Slow response to speed changes or speed deviation lasts for too long		<ul style="list-style-type: none"> <li>• Increase the ASR gain.</li> <li>• Decrease the integral time.</li> </ul>

Problem		Possible Solutions
Overshoot or undershoot at the end of acceleration or deceleration		<ul style="list-style-type: none"> <li>Decrease the ASR gain.</li> <li>Increase the integral time.</li> </ul>
Vibration and oscillation occur at constant speed		<ul style="list-style-type: none"> <li>Decrease the ASR gain.</li> <li>Increase the integral time.</li> <li>Increase the ASR delay time (C5-06).</li> </ul>
The motor slip is not fully compensated when running in V/f Control with PG		<ul style="list-style-type: none"> <li>Check the pulse number set to F1-01 and the gear ratio in F1-12 and F1-13.</li> <li>Make sure the pulse signal from the encoder is set up properly.</li> <li>Check monitor U6-04 and check if the ASR is working at its output limit (setting of C5-05). If so, increase C5-05.</li> </ul>
Integral operation is enabled in V/fControl with PG (C5-15 = 1) and over/undershoot occurs when changing speed.	-	<ul style="list-style-type: none"> <li>Decrease the ASR gain.</li> <li>Increase the integral time.</li> <li>If the problem persists, reduce the ASR output limit set in C5-05.</li> </ul>
Oscillation at low speed and response is too slow at high speed (or vice versa)	-	<ul style="list-style-type: none"> <li>V/f control: Use C5-01/02 and C5-03/04 to set up different ASR settings at minimum and maximum speed.</li> <li>CLV, AOLV/PM, CLV/PM: Use C5-01, C5-02 and C5-03, C5-04 to define optimal ASR settings for high and low speed. Use C5-07 to define a switching frequency.</li> </ul>

■ **C5-01, C5-03 / C5-02, C5-04: ASR Proportional Gain 1, 2 / ASR Integral Time 1, 2**

These parameters can be used to adjust the responsiveness of the ASR.

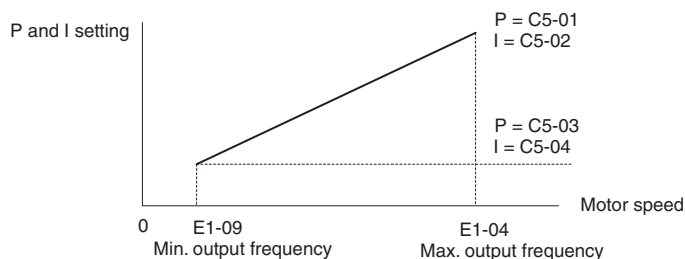
**Note:** C5-01 is automatically set when ASR Tuning is performed (T1-01 = 9 or T2-01 = 9).

No.	Parameter Name	Setting Range	Default
C5-01	ASR Proportional Gain 1	0.00 to 300.00	Determined by A1-02
C5-02	ASR Integral Time 1	0.000 to 10.000 s	Determined by A1-02
C5-03	ASR Proportional Gain 2	0.00 to 300.00	Determined by A1-02
C5-04	ASR Integral Time 2	0.000 to 10.000 s	Determined by A1-02

These parameter settings will function differently depending on the control mode.

**V/f Control with PG**

Parameters C5-01 and C5-02 determine the ASR characteristics at maximum speed, whereas C5-03 and C5-04 determine the characteristics at minimum speed.



**Figure 5.37 ASR Gain and Integral Time in V/fw/PG**

### 5.3 C: Tuning

#### CLV, AOLV/PM, and CLV/PM

In these control modes, parameters C5-03 and C5-04 define the ASR gain and integral time at zero speed. The settings in C5-01 and C5-02 are used at speeds above the setting in C5-07. C5-07 is set to 0 as the default so that C5-01 and C5-02 are used over the entire speed range. Also refer to [C5-07: ASR Gain Switching Frequency on page 177](#).

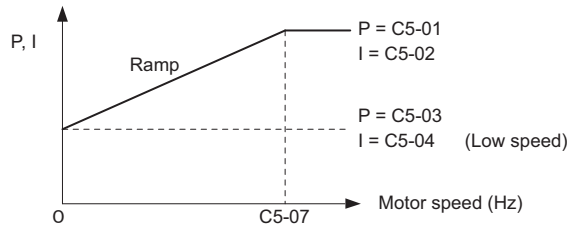


Figure 5.38 Low-speed and High-speed Gain Settings

The gain set in C5-03 can also be activated with a digital input programmed to “ASR gain switch” (H1-□□ = 77). When the terminal is open, the drive uses the ASR gain level set by the pattern in the figure above. When the terminal closes, C5-03 is used. The integral time set to C5-02 is used to change linearly between these settings.

The ASR gain switch command from a multi-function input terminal overrides the switching frequency set to C5-07.

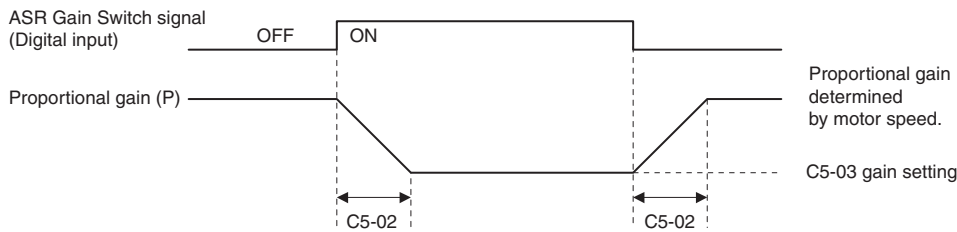


Figure 5.39 ASR Proportional Gain Switch

#### ASR Gain Tuning (C5-01, C5-03)

The higher this setting, the faster is the speed response. Too high of a setting can lead to oscillation. In general, this setting should be increased with larger loads in order to minimize the speed deviation.

#### ASR Integral Time Tuning (C5-02, C5-04)

Determines how fast a continuous speed deviation problem is eliminated. Too long of an integral time makes the speed control less responsive, while a too short of an integral time can cause oscillation.

#### ■ C5-05: ASR Limit

Sets the ASR output limit as a percentage of the maximum output frequency (E1-04). If the motor rated slip is high, the setting might need to be increased to provide proper motor speed control. Use the ASR output monitor U6-04 to determine if ASR is working at the limit set in C5-05. If so, make sure the PG pulses (F1-01), PG gear teeth (F1-12, F1-13), and the PG signal are set correctly before making further changes to C5-05.

No.	Parameter Name	Setting Range	Default
C5-05	ASR Limit	0.0 to 20.0%	5.0%

#### ■ C5-06: ASR Primary Delay Time Constant

This parameter sets the filter time constant for the time from the speed loop to the torque command output.

Increase this setting gradually in increments of 0.01 for loads with low rigidity, or when oscillation is a problem.

**Note:** This parameter rarely requires adjustment.

No.	Parameter Name	Setting Range	Default
C5-06	ASR Primary Delay Time Constant	0.000 to 0.500 s	Determined by A1-02

### ■ C5-07: ASR Gain Switching Frequency

Sets the frequency where the drive should switch between ASR proportional gain 1 and 2 (C5-01, C5-03) as well as between integral time 1 and 2 (C5-02, C5-04).

No.	Parameter Name	Setting Range	Default
C5-07	ASR Gain Switching Frequency	0.0 to 400.0 Hz <I>	0.0 Hz <I>

<I> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent (0.0 to 100.0%) instead of in Hz.

**Note:** A multi-function input set for the ASR gain switch (H1-□□ = 77) takes priority over the ASR gain switching frequency.

Switching the proportional gain and integral time in the low or high speed range can help stabilize operation and avoid resonance problems. A good switching point is about 80% of the frequency where oscillation occurs, or at 80% of the target speed. Refer to [C5-01, C5-03 / C5-02, C5-04: ASR Proportional Gain 1, 2 / ASR Integral Time 1, 2 on page 175](#).

### ■ C5-08: ASR Integral Limit

Sets the upper limit for ASR as a percentage of the rated load.

No.	Parameter Name	Setting Range	Default
C5-08	ASR Integral Limit	0 to 400%	400%

### ■ C5-12: Integral Operation during Accel/Decel (V/f w/PG)

Enables integral operation during acceleration and deceleration. Integral operation should be used when driving a heavy load or a high inertia load, but can cause problems with overshoot at the end of acceleration and deceleration. Refer to [ASR Setup Problems and Corrective Actions on page 174](#) to solve such problems.

No.	Parameter Name	Setting Range	Default
C5-12	Integral Operation during Accel/Decel	0, 1	0

#### Setting 0: Disabled

Integral operation occurs only during constant speed and not during acceleration or deceleration.

#### Setting 1: Enabled

Integral operation is always enabled.

### ■ C5-17, C5-18: Motor Inertia, Load Inertia Ratio

C5-17 and C5-18 determine the ratio of the machine inertia to the inertia of the motor being used.

Example: Setting C5-18 to 2.0 reflects a load inertia that is twice the motor inertia.

These parameters are set automatically when Inertia Tuning and ASR Tuning are performed in CLV and CLV/PM control modes. [Refer to Auto-Tuning on page 110](#) for details on Auto-Tuning or enter the data manually.

No.	Parameter Name	Setting Range	Default
C5-17	Motor Inertia	0.0001 to 600.00 kgm <sup>2</sup>	Determined by C6-01, E5-01 and o2-04
C5-18	Load Inertia Ratio	0.0 to 6000.0	1.0

### ■ C5-21, C5-23 / C5-22, C5-24: Motor 2 ASR Proportional Gain 1, 2 / Integral Time 1, 2

These parameters function for motor 2 in the same way that C5-01 through C5-04 function for motor 1. For more details, see [C5-01, C5-03 / C5-02, C5-04: ASR Proportional Gain 1, 2 / ASR Integral Time 1, 2 on page 175](#).

No.	Parameter Name	Setting Range	Default
C5-21	Motor 2 ASR Proportional Gain 1	0.00 to 300.00	Determined by E3-01
C5-22	Motor 2 ASR Integral Time 1	0.000 to 10.000 s	Determined by E3-01
C5-23	Motor 2 ASR Proportional Gain 2	0.00 to 300.00	Determined by E3-01
C5-24	Motor 2 ASR Integral Time 2	0.000 to 10.000 s	Determined by E3-01

## 5.3 C: Tuning

### ■ C5-25: Motor 2 ASR Limit

Functions for motor 2 in the same way that C5-05 functions for motor 1. Sets the ASR output limit for motor 2 as a percentage of the maximum output frequency (E4-04). For more details, see [C5-05: ASR Limit on page 176](#).

No.	Parameter Name	Setting Range	Default
C5-25	Motor 2 ASR Limit	0.0 to 20.0%	5.0%

### ■ C5-26: Motor 2 ASR Primary Delay Time Constant

Functions for motor 2 in the same way that C5-06 functions for motor 1.

Sets the filter time constant for the time from the speed loop to the torque command output. For more details, see [C5-06: ASR Primary Delay Time Constant on page 176](#).

**Note:** This parameter rarely requires adjustment.

No.	Parameter Name	Setting Range	Default
C5-26	Motor 2 ASR Primary Delay Time Constant	0.000 to 0.500 s	Determined by E3-01

### ■ C5-27: Motor 2 ASR Gain Switching Frequency

Functions for motor 2 in the same way that C5-07 functions for motor 1.

Sets the frequency for motor 2 to change ASR proportional gain 1 and 2 (C5-21, C5-23) as well as the integral time 1 and 2 (C5-22, C5-24). For more details, see [C5-01, C5-03 / C5-02, C5-04: ASR Proportional Gain 1, 2 / ASR Integral Time 1, 2 on page 175](#).

No.	Parameter Name	Setting Range	Default
C5-27	Motor 2 ASR Gain Switching Frequency	0.0 to 400.0 Hz	0.0 Hz

**Note:** A multi-function input set for the ASR gain switch (H1-□□ = 77) takes priority over the ASR gain switching frequency.

### ■ C5-28: Motor 2 ASR Integral Limit

Functions for motor 2 in the same way that C5-08 functions for motor 1.

Sets the upper limit for ASR as a percentage of the rated load. For more details, see [C5-08: ASR Integral Limit on page 177](#).

No.	Parameter Name	Setting Range	Default
C5-28	Motor 2 ASR Integral Limit	0 to 400%	400%

### ■ C5-32: Integral Operation during Accel/Decel for Motor 2

Functions for motor 2 in the same way that C5-12 functions for motor 1.

Enables integral operation during acceleration and deceleration. For more details, see [C5-12: Integral Operation during Accel/Decel \(V/f w/PG\) on page 177](#).

No.	Parameter Name	Setting Range	Default
C5-32	Integral Operation during Accel/Decel for Motor 2	0, 1	0

#### Setting 0: Disabled

Integral operation occurs only during constant speed and not during acceleration or deceleration.

#### Setting 1: Enabled

Integral operation is always enabled.



## ■ C5-37, C5-38: Motor 2 Inertia, Motor 2 Load Inertia Ratio

These parameters function for motor 2 in the same way that C5-17 and C5-18 function for motor 1.

These parameters are set automatically when Inertia Tuning and ASR Tuning are performed for motor 2 in CLV and CLV/PM control modes. [Refer to Auto-Tuning on page 110](#) for details on Auto-Tuning or enter the data manually.

No.	Parameter Name	Setting Range	Default
C5-37	Motor 2 Inertia	0.0001 to 600.00 kgm <sup>2</sup>	Determined by C6-01 and o2-04
C5-38	Motor 2 Load Inertia Ratio	0.0 to 6000.0	1.0

## ◆ C6: Carrier Frequency

### ■ C6-01: Drive Duty Mode Selection

The drive has two different “duty modes” to select from based on the load characteristics. The drive rated current, overload capacity, and maximum output frequency will change depending upon the duty mode selection. Use parameter C6-01 to select Heavy Duty (HD) or Normal Duty (ND) for the application. The default setting is ND. Refer to [Heavy Duty and Normal Duty Ratings on page 412](#) for details about the rated current.

No.	Parameter Name	Setting Range	Default
C6-01	Duty Mode Selection	0 or 1	0 (HD)

**Table 5.15 Differences between Heavy and Normal Duty**

Characteristics	Heavy Duty Rating (HD)	Normal Duty Rating (ND)
C6-01	0	1
Performance		
Application	Use Heavy Duty Rating for applications requiring a high overload tolerance with constant load torque. Such applications include extruders and conveyors.	Use Normal Duty Rating for applications in which the torque requirements drop along with the speed. Examples include fans and pumps where a high overload tolerance is not required.
Over load capability (oL2)	150% of drive rated Heavy Duty current for 60 s	120% of drive rated Normal Duty current for 60 s
Stall Prevention during Acceleration (L3-02)	150%	120%
Stall Prevention during Run (L3-06)	150%	120%
Default Carrier Frequency	2 kHz	2 kHz Swing PWM

**Note:** By changing the Duty Mode selection, the maximum size motor the drive can run changes, and the E2-□□ parameters are automatically set to appropriate values (E4-□□ for motor 2). Parameters settings determined by motor capacity are recalculated automatically when the Duty Mode selection is changed. This includes b8-04, L2-03, n5-02, L3-24, C5-17, and C5-37.

### ■ C6-02: Carrier Frequency Selection

Parameter C6-02 sets the switching frequency of the drive’s output transistors. Changes to the switching frequency helps lower audible noise and also reduces leakage current.

- Note:**
1. Increasing the carrier frequency above the default value automatically lowers the drive’s current rating. [Refer to Rated Current Depending on Carrier Frequency on page 181.](#)
  2. The default setting for the carrier frequency differs based on the type of motor and the Duty Mode selection. The default is 2 kHz when the drive is set for Heavy Duty performance, and defaulted to “Swing PWM1” when set for Normal Duty performance. When using a PM motor, the default carrier frequency is 5.0 Hz.

No.	Parameter Name	Setting Range	Default
C6-02	Carrier Frequency Selection	1 to F <I>	Determined by A1-02, o2-04. Reset when C6-01 is changed.

<I> The setting range is 1, 2, and F for models CIMR-A□4A0515 to 4A1200.

### 5.3 C: Tuning

#### Settings:

C6-02	Carrier Frequency	C6-02	Carrier Frequency	C6-02	Carrier Frequency
1	2.0 kHz	5	12.5 kHz (10.0 kHz)	9	Swing PWM 3
2	5.0 kHz (4.0 kHz)	6	15.0 kHz (12.0 kHz)	A	Swing PWM 4
3	8.0 kHz (6.0 kHz)	7	Swing PWM 1	F	User defined (C6-03 to C6-05)
4	10.0 kHz (8.0 kHz)	8	Swing PWM 2		

- Note:**
- Swing PWM uses a carrier frequency of 2.0 kHz as a base, then applies a special PWM pattern to reduce the audible noise.
  - The value in parenthesis indicates the carrier frequency for AOLV/PM.

#### Guidelines for Carrier Frequency Parameter Setup

Symptom	Remedy
Speed and torque are unstable at low speeds	Lower the carrier frequency.
Noise from the drive affects peripheral devices	
Excessive leakage current from the drive	
Wiring between the drive and motor is too long <1>	
Audible motor noise is too loud	Increase the carrier frequency or use Swing PWM. <2>

<1> The carrier frequency may need to be lowered if the motor cable is too long. Refer to the table below.

<2> In Normal Duty, the carrier frequency default is for Swing PWM (C6-02 = 7), the same as setting 2 kHz. Increasing the carrier frequency is fine when the drive is set for Normal Duty, but remember that the drive rated current falls when the carrier frequency is increased.

Wiring Distance	Up to 50 m	Up to 100 m	Greater than 100 m
Recommended setting value for C6-02	1 to F (up to 15 kHz)	1 to 2 (up to 5 kHz), 7 (Swing PWM)	1 (up to 2 kHz), 7 (Swing PWM)

**Note:** The maximum cable length is 100 m when using OLV/PM (A1-02 = 5) or AOLV/PM (A1-02 = 6).

#### ■ C6-03, C6-04, C6-05: Carrier Frequency Upper Limit, Lower Limit, Proportional Gain

Use these parameters to set a user defined or a variable carrier frequency. To set the upper and lower limits and the carrier frequency proportional gain, first set C6-02 to F.

No.	Parameter Name	Setting Range	Default
C6-03	Carrier Frequency Upper Limit	1.0 to 15.0 kHz <1>	Determined by C6-02
C6-04	Carrier Frequency Lower Limit (V/f Control only)	1.0 to 15.0 kHz <1>	
C6-05	Carrier Frequency Proportional Gain (V/f Control only)	0 to 99 <2>	

<1> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent (0.0 to 100.0%) instead of in Hz.

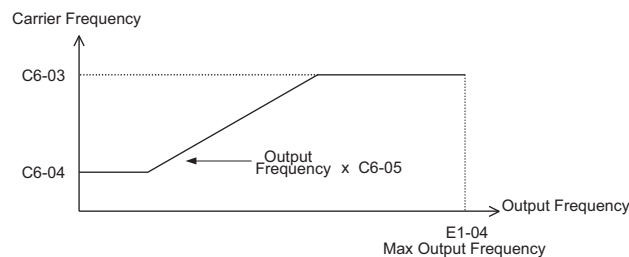
<2> The setting range is 1.0 to 5.0 for models CIMR-A□4A0515 to 4A1200.

#### Setting a Fixed User Defined Carrier Frequency

A carrier frequency between the fixed selectable values can be entered in parameter C6-03 when C6-02 is set to F. In V/f Control, parameter C6-04 must also be adjusted to the same value as C6-03.

#### Setting a Variable Carrier Frequency (V/f Control)

In V/f Control, the carrier frequency can be set up to change linearly with the output frequency. To do this, set the upper and lower limits for the carrier frequency and the carrier frequency proportional gain (C6-03, C6-04, C6-05) as shown in [Figure 5.40](#).



**Figure 5.40 Carrier Frequency Changes Relative to Output Frequency**

**Note:** When C6-05 is set lower than 7, C6-04 is disabled and the carrier frequency will be fixed to the value set in C6-03.

#### ■ C6-09: Carrier Frequency during Rotational Auto-Tuning

C6-09 determines what the carrier frequency should be while Rotational Auto-Tuning is performed.

This parameter rarely requires adjustment, but can be helpful solving problems with overcurrent when Auto-Tuning a high frequency motor or a low impedance motor. In such cases, first set C6-03 to high value, then set C6-09 = 1.

No.	Parameter Name	Setting Range	Default
C6-09	Carrier Frequency during Rotational Auto-Tuning	0, 1	0

**Setting 0: 5 kHz**

**Setting 1: Same value set to C6-03**

### ■ Rated Current Depending on Carrier Frequency

The tables below show the drive output current depending on the carrier frequency settings.

The 2 kHz value is equal to the Normal Duty rated current. If the carrier frequency is increased above 2 kHz in ND, the rated output current is reduced.

The 8 kHz and 5 kHz values are equal to the Heavy Duty rated current. They define the value up to which the carrier frequency can be increased in HD without a current derating (default HD carrier frequency is 2 kHz). Increasing the carrier frequency above 8 kHz or 5 kHz reduces the rated output current.

Use the data in [Table 5.16](#) to linearly calculate output current values for carrier frequencies not listed in the tables.

**Table 5.16 Carrier Frequency and Current Derating**

Three-Phase 200 V Class							Three-Phase 400 V Class						
Model CIMR-A□	Rated Current (A)						Model CIMR-A□	Rated Current (A)					
	Heavy Duty Rating (HD)			Normal Duty Rating (ND)				Heavy Duty Rating (HD)			Normal Duty Rating (ND)		
	2 kHz	8 kHz	15 kHz	2 kHz	8 kHz	15 kHz		2 kHz	8 kHz	15 kHz	2 kHz	8 kHz	15 kHz
2A0004	3.2	3.2	2.56	3.5	3.2	2.56	4A0002	1.8	1.8	1.1	2.1	1.8	1.1
2A0006	5	5	4	6	5	4	4A0004	3.4	3.4	2	4.1	3.4	2
2A0010	8	8	6.4	9.6	8	6.4	4A0005	4.8	4.8	2.9	5.4	4.8	2.9
2A0012	11	11	8.8	12	11	8.8	4A0007	5.5	5.5	3.3	6.9	5.5	3.3
2A0021	17.5	17.5	14	21	17.5	14	4A0009	7.2	7.2	4.3	8.8	7.2	4.3
2A0030	25	25	20	30	25	20	4A0011	9.2	9.2	5.5	11.1	9.2	5.5
2A0040	33	33	26.4	40	33	26.4	4A0018	14.8	14.8	8.9	17.5	14.8	8.9
2A0056	47	47	37.6	56	47	37.6	4A0023	18	18	10.8	23	18	10.8
2A0069	60	60	48	69	60	48	4A0031	24	24	14.4	31	24	14.4
2A0081	75	75	53	81	75	53	4A0038	31	31	18.6	38	31	18.6
2A0110	85	85	60	110	85	60	4A0044	39	39	23.4	44	39	23.4
2A0138	115	115	81	138	115	81	4A0058	45	45	27	58	45	27
							4A0072	60	60	36	72	60	36
							4A0088	75	75	45	88	75	45
							4A0103	91	91	55	103	91	55

Three-Phase 200 V Class							Three-Phase 400 V Class						
Model CIMR-A□	Rated Current (A)						Model CIMR-A□	Rated Current (A)					
	Heavy Duty Rating (HD)			Normal Duty Rating (ND)				Heavy Duty Rating (HD)			Normal Duty Rating (ND)		
	2 kHz	5 kHz	10 kHz	2 kHz	5 kHz	10 kHz		2 kHz	5 kHz	10 kHz	2 kHz	5 kHz	10 kHz
2A0169	145	145	116	169	145	116	4A0139	112	112	78	139	112	78
2A0211	180	180	144	211	180	144	4A0165	150	150	105	165	150	105
2A0250	215	215	172	250	215	172	4A0208	180	180	126	208	180	126
2A0312	283	283	226	312	283	226	4A0250	216	216	151	250	216	151
2A0360	346	346	277	360	346	277	4A0296	260	260	182	296	260	182
2A0415	415	415	332	415	415	332	4A0362	304	304	213	362	304	213
							4A0414	370	370	–	414	370	–
							4A0515	450	375	–	515	397	–
							4A0675	605	504	–	675	528	–
							4A0930	810	675	–	930	716	–
							4A1200	1090	908	–	1200	938	–

## 5.4 d: Reference Settings

The figure below gives an overview of the reference input, selections, and priorities.

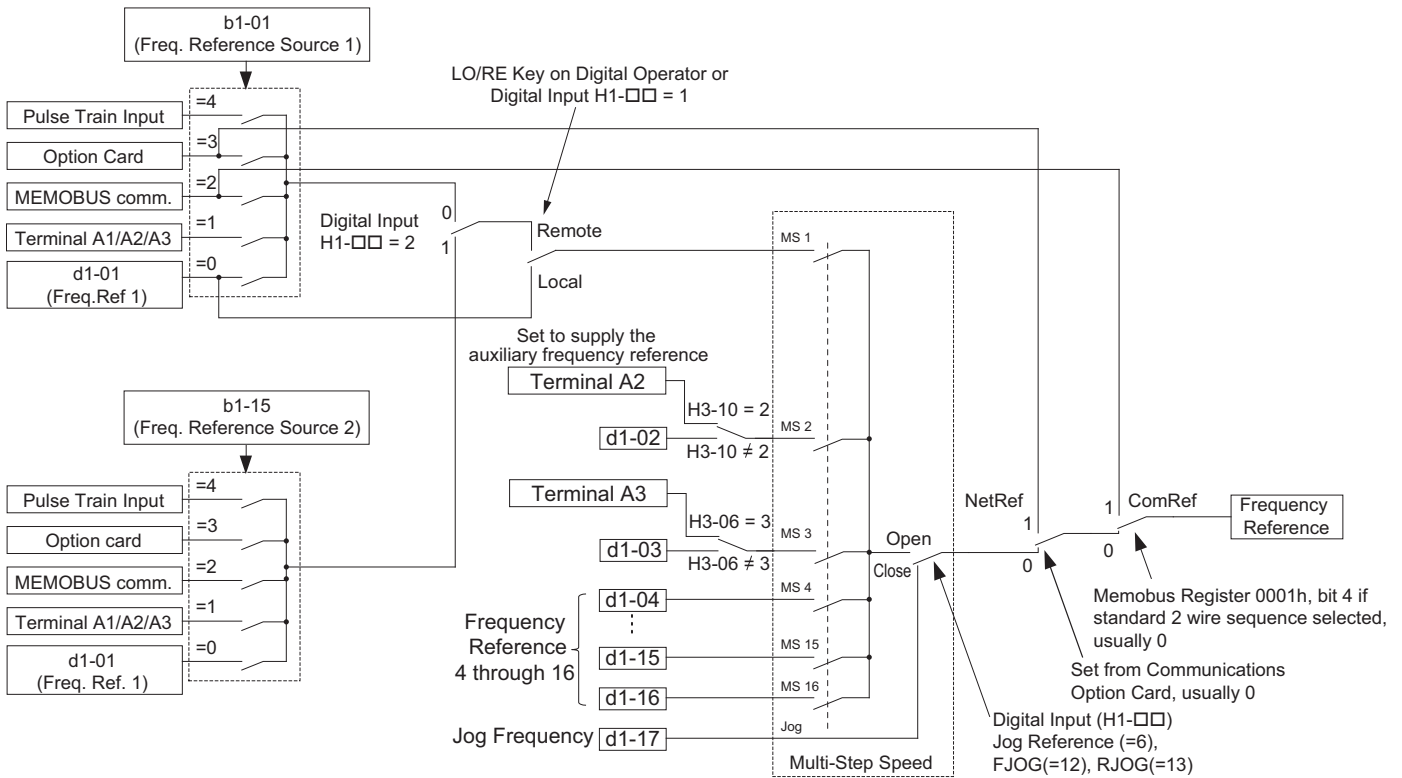


Figure 5.41 Frequency Reference Setting Hierarchy

### ◆ d1: Frequency Reference

#### ■ d1-01 to d1-17: Frequency Reference 1 to 16 and Jog Frequency Reference

Up to 17 preset frequency references (including the Jog reference) can be programmed in the drive. The drive lets the user switch between these frequency references during run by using the digital input terminals. The drive uses the acceleration and deceleration times that have been selected when switching between each frequency reference.

The Jog frequency must be selected by a separate digital input and overrides all other frequency references.

The multi-speed references 1, 2, and 3 can be provided by analog inputs.

No.	Parameter Name	Setting Range	Default
d1-01 to d1-16	Frequency Reference 1 to 16	0.00 to 400.00 Hz <1><2>	0.00 Hz <2>
d1-17	Jog Frequency Reference	0.00 to 400.00 Hz <1><2>	6.00 Hz <2>

<1> The upper limit is determined by the maximum output frequency (E1-04) and upper limit for the frequency reference (d2-01).

<2> Setting units are determined by parameter o1-03. The default is "Hz" (o1-03 = 0) in V/f, V/f w/PG, OLV, CLV, and OLV/PM control modes. The default for AOLV/PM and CLV/PM control modes expresses the frequency reference as a percentage (o1-03 = 1).

#### Multi-Step Speed Selection

To use several speed references for a multi-step speed sequence, set the H1-□□ parameters to 3, 4, 5, and 32. To assign the Jog reference to a digital input, set H1-□□ to 6.

Notes on using analog inputs as Multi-Step Speed 1, 2, and 3:

##### • Multi-Step Speed 1

When setting terminal A1's analog input to Multi-Step Speed 1, set b1-01 to 1, and when setting d1-01 (Frequency Reference 1) to Multi-Step Speed 1, set b1-01 to 0.

• **Multi-Step Speed 2**

When setting terminal A2's analog input to Multi-Step Speed 2, set H3-10 (Terminal A2 Function Selection) to 2 (Auxiliary frequency reference 1). When setting d1-02 (Frequency Reference 2) to Multi-Step Speed 2, set H3-10 to 1F (Through mode).

• **Multi-Step Speed 3**

When setting terminal A3's analog input to Multi-Step Speed 3, set H3-06 (Terminal A3 Function Selection) to 3 (Auxiliary frequency reference 2). When setting d1-03(Frequency Reference 3) to Multi-Step Speed 3, set H3-06 to 1F (Through mode).

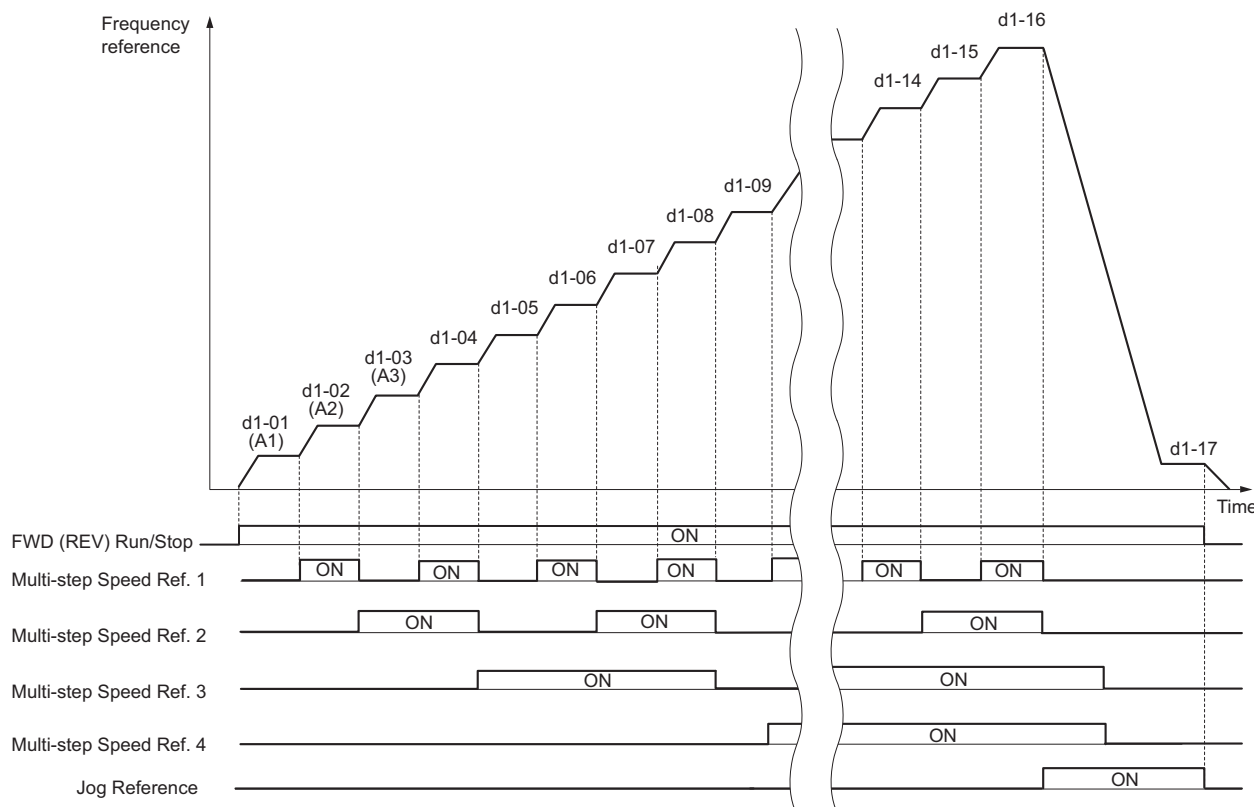
When inputting 0 to 10 V to terminal A3's analog input, set H3-09 to 0, and DIP switch S1 on the control circuit terminal board to V (voltage).

The different speed references can be selected as shown in *Table 5.17*. *Figure 5.42* illustrates the multi-step speed selection.

**Table 5.17 Multi-Step Speed Reference and Terminal Switch Combinations**

Reference	Multi-Step Speed 1 H1-□□=3	Multi-Step Speed 2 H1-□□=4	Multi-Step Speed 3 H1-□□=5	Multi-Step Speed 4 H1-□□=32	Jog Reference H1-□□=6
Frequency Reference 1 (set in b1-01)	OFF	OFF	OFF	OFF	OFF
Frequency Reference 2 (d1-02 or input terminal A1, A2, A3)	ON	OFF	OFF	OFF	OFF
Frequency Reference 3 (d1-03 or input terminal A1, A2, A3)	OFF	ON	OFF	OFF	OFF
Frequency Reference 4 (d1-04)	ON	ON	OFF	OFF	OFF
Frequency Reference 5 (d1-05)	OFF	OFF	ON	OFF	OFF
Frequency Reference 6 (d1-06)	ON	OFF	ON	OFF	OFF
Frequency Reference 7 (d1-07)	OFF	ON	ON	OFF	OFF
Frequency Reference 8 (d1-08)	ON	ON	ON	OFF	OFF
Frequency Reference 9 (d1-09)	OFF	OFF	OFF	ON	OFF
Frequency Reference 10 (d1-10)	ON	OFF	OFF	ON	OFF
Frequency Reference 11 (d1-11)	OFF	ON	OFF	ON	OFF
Frequency Reference 12 (d1-12)	ON	ON	OFF	ON	OFF
Frequency Reference 13 (d1-13)	OFF	OFF	ON	ON	OFF
Frequency Reference 14 (d1-14)	ON	OFF	ON	ON	OFF
Frequency Reference 15 (d1-15)	OFF	ON	ON	ON	OFF
Frequency Reference 16 (d1-16)	ON	ON	ON	ON	OFF
Jog Frequency Reference (d1-17) <1>	-	-	-	-	ON

<1> The Jog frequency overrides whatever frequency reference is being used.



**Figure 5.42 Preset Reference Timing Diagram**

## 5.4 d: Reference Settings

### ◆ d2: Frequency Upper/Lower Limits

By entering upper or lower frequency limits, the user can keep motor speed from going above or below levels that may cause resonance or equipment damage.

#### ■ d2-01: Frequency Reference Upper Limit

Sets the maximum frequency reference as a percentage of the maximum output frequency. This limit applies to all frequency references.

Even if the frequency reference is set to a higher value, the drive internal frequency reference will not exceed this value.

No.	Parameter Name	Setting Range	Default
d2-01	Frequency Reference Upper Limit	0.0 to 110.0%	100.0%

#### ■ d2-02: Frequency Reference Lower Limit

Sets the minimum frequency reference as a percentage of the maximum output frequency. This limit applies to all frequency references.

If a lower reference than this value is entered, the drive will run at the limit set to d2-02. If the drive is started with a lower reference than d2-02, it will accelerate up to d2-02.

No.	Parameter Name	Setting Range	Default
d2-02	Frequency Reference Lower Limit	0.0 to 110.0%	0.0%

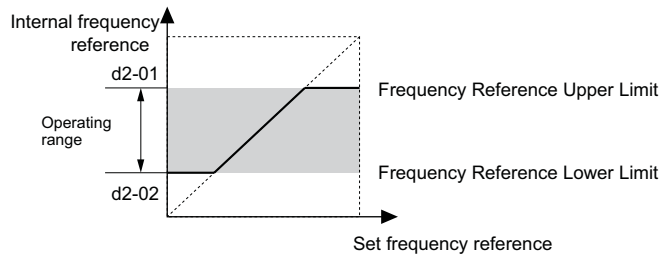


Figure 5.43 Frequency Reference: Upper and Lower Limits

#### ■ d2-03: Master Speed Reference Lower Limit

Unlike frequency reference lower limit (d2-02) that affects the all frequency references wherever they are sourced from (i.e., analog input, preset speed, Jog speed, etc.), the master speed lower limit (d2-03) sets a lower limit that will only affect a frequency reference entered from the analog input terminals (A1, A2, or A3).

Set as a percentage of the maximum output frequency.

**Note:** When lower limits are set to both parameters d2-02 and d2-03, the drive uses the greater of those two values as the lower limit.

No.	Parameter Name	Setting Range	Default
d2-03	Master Speed Reference Lower Limit	0.0 to 110.0%	0.0%

## ◆ d3: Jump Frequency

### ■ d3-01 to d3-04: Jump Frequencies 1, 2, 3 and Jump Frequency Width

To avoid operating at a speed that causes resonance in driven machinery, the drive can be programmed with three separate Jump frequencies. The Jump frequencies are frequency ranges that the drive will not operate at. If the speed reference falls within a Jump frequency dead band, the drive will clamp the frequency reference just below the dead band and only accelerate past it when the frequency reference rises above the upper end of the dead band.

Setting parameters d3-01 through d3-03 to 0.0 Hz disables the Jump frequency function.

No.	Parameter Name	Setting Range	Default
d3-01	Jump Frequency 1	0.0 to 400.0 Hz <I>	0.0 Hz <I>
d3-02	Jump Frequency 2	0.0 to 400.0 Hz <I>	0.0 Hz <I>
d3-03	Jump Frequency 3	0.0 to 400.0 Hz <I>	0.0 Hz <I>
d3-04	Jump Frequency Width	0.0 to 20.0 Hz <2>	1.0 Hz <2>

<1> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent (0.0 to 100.0%) instead of in Hz.

<2> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent instead of in Hz. The Setting range is 0.0 to 40.0% and the default is 1.0%.

Figure 5.44 shows the relationship between the Jump frequency and the output frequency.

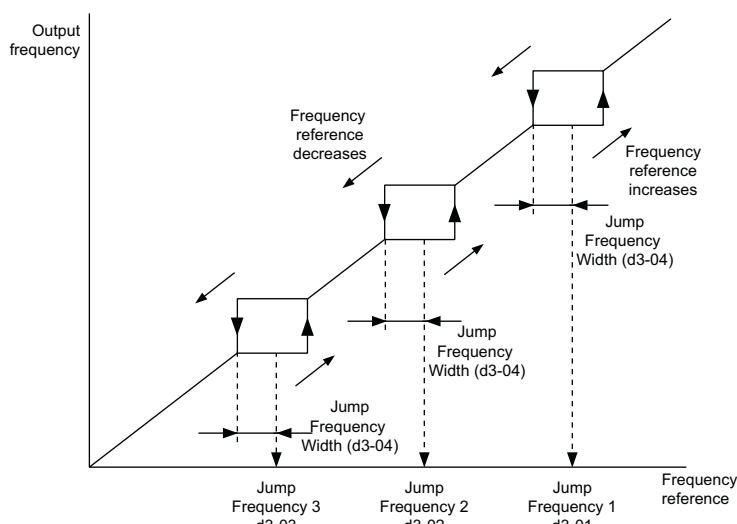


Figure 5.44 Jump Frequency Operation

- Note:**
1. The drive will use the active accel/decel time to pass through the specified dead band range, but will not allow continuous operation in that range.
  2. When setting more than one Jump frequency, make sure that  $d3-01 \geq d3-02 \geq d3-03$ .

## ◆ d4: Frequency Reference Hold and Up/Down 2 Function

### ■ d4-01: Frequency Reference Hold Function Selection

This parameter is effective when either of the digital input functions listed below is used.

- Accel/decel ramp hold function (H1-□□ = A)
- Up/Down function (H1-□□ = 10 and 11)
- Up/Down 2 function (H1-□□ = 75 and 76)

Parameter d4-01 determines whether the frequency reference or the frequency bias (Up/Down 2) value is saved when the Stop command is entered or the power supply is shut down.

No.	Parameter Name	Setting Range	Default
d4-01	Frequency Reference Hold Function Selection	0 or 1	0

The operation depends on the function used with parameter d4-01.

## 5.4 d: Reference Settings

### Setting 0: Disabled

- Acceleration hold

The hold value will be reset to 0 Hz when the Stop command is entered or the drive power is switched off. The active frequency reference will be the value the drive uses when it restarts.

- Up/Down

The frequency reference value will be reset to 0 Hz when the Stop command is entered or the drive power is switched off. The drive will start from 0 Hz when it is turned back on again.

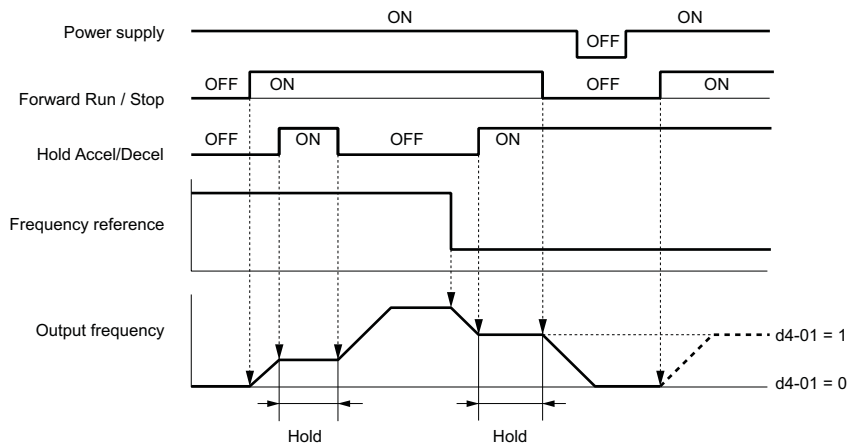
- Up/Down 2

The frequency bias is not saved when the Stop command is entered, or 5 s after the Up/Down 2 command has been released. The Up/Down 2 function will start with a bias of 0% when the drive is restarted.

### Setting 1: Enabled

- Acceleration hold

The last hold value will be saved when the Run command or the drive power is switched off. The drive will use the value that was saved as the frequency reference when it restarts. The multi-function input terminal set for “Accel/decel ramp hold” (H1-□□ = A) must be enabled the entire time, or else the hold value will be cleared when the power is switched on.



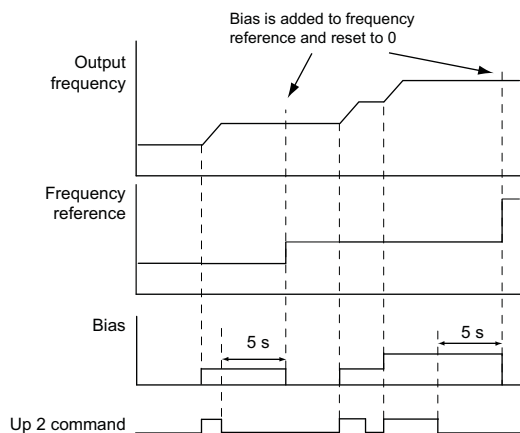
**Figure 5.45 Frequency Reference Hold with Accel/Decel Hold Function**

- Up/Down

The frequency reference value will be saved when the Run command or the drive power is switched off. The drive will use the frequency reference that was saved when it restarts.

- Up/Down 2 with frequency reference from digital operator

When a Run command is active and the Up/Down 2 command is released for longer than 5 s, the Up/Down 2 bias value is added to the frequency reference and then reset to 0. This new frequency reference is saved and will also be used to restart the drive after the power is cycled.

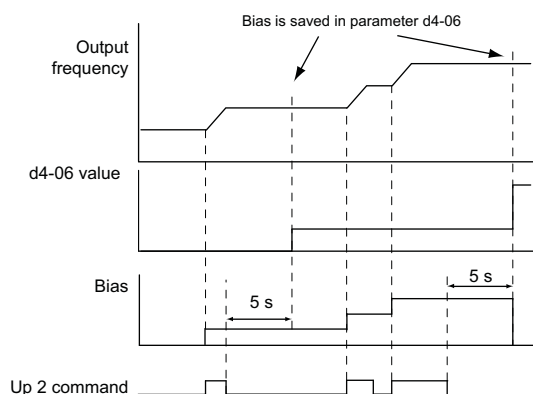


**Figure 5.46 Up/Down 2 Example with Reference from Digital Operator and d4-01 = 1**

- Up/Down 2 with frequency reference from input sources other than the digital operator

When a Run command is active and the Up/Down 2 command is released for longer than 5 s, the bias value will be saved in parameter d4-06. When restarting after the power is switched off, the drive will add the value saved in d4-06 as a bias to the frequency reference.





**Figure 5.47 Up/Down 2 Example with Other Reference than Digital Operator and d4-01 = 1**

**Note:** Make sure to set the limits for Up/Down 2 properly when using d4-01 = 1 in combination with the Up/Down 2 function. Refer to [d4-08: Frequency Reference Bias Upper Limit \(Up/Down 2\) on page 189](#) and Refer to [d4-09: Frequency Reference Bias Lower Limit \(Up/Down 2\) on page 189](#) for details on the limit settings.

### Clearing the Value that was Saved

Depending on which function is used, the frequency reference value that was saved can be cleared by:

- Releasing the input programmed for Acceleration hold.
- Setting an Up or Down command while no Run command is active.
- Parameter d4-06 is reset to zero. Refer to [d4-06: Frequency Reference Bias \(Up/Down 2\) on page 188](#) for details.

### ■ d4-03: Frequency Reference Bias Step (Up/Down 2)

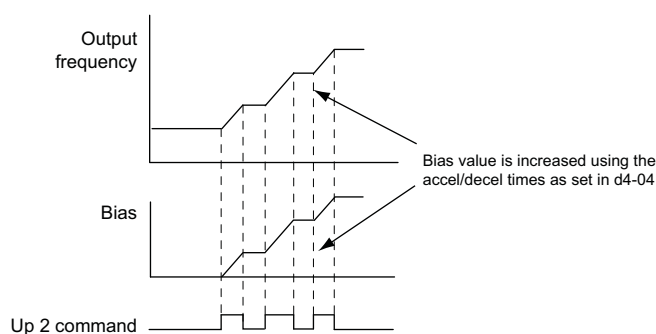
Sets the bias that is added to or subtracted from the frequency reference by the Up/Down 2 function.

No.	Parameter Name	Setting Range	Default
d4-03	Frequency Reference Bias Step (Up/Down 2)	0.00 to 99.99 Hz	0.00 Hz

The operation depends on the set value:

#### Setting d4-03 = 0.0 Hz

While the Up 2 or Down 2 command is enabled, the bias value is increased or decreased using the accel/decel time determined by parameter d4-04.



**Figure 5.48 Up/Down 2 Bias when d4-03 = 0.0 Hz**

## 5.4 d: Reference Settings

### Setting d4-03 $\neq$ 0.0 Hz

When an Up 2 or Down 2 command is enabled, the bias is increased or decreased in steps for the value set in d4-03. The frequency reference changes with the accel/decel times determined by parameter d4-04.

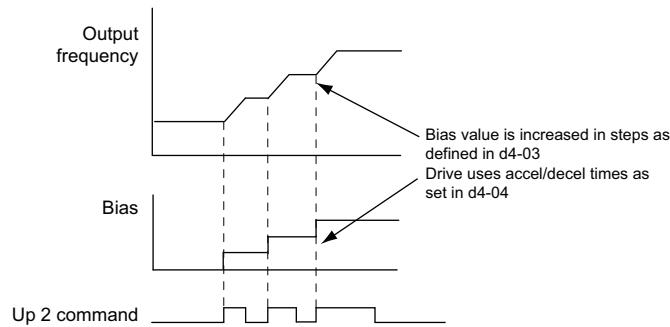


Figure 5.49 Up/Down 2 Bias when d4-03 > 0.0 Hz

### ■ d4-04: Frequency Reference Bias Accel/Decel (Up/Down 2)

Parameter d4-04 determines the accel/decel times that are used for increasing/decreasing the frequency reference or bias when the Up/Down 2 function is used.

No.	Parameter Name	Setting Range	Default
d4-04	Frequency Reference Bias Accel/Decel (Up/Down 2)	0 or 1	0

#### Setting 0: Current Accel/Decel Time

The drive uses the currently active accel/decel time.

#### Setting 1: Accel/Decel Time 4

The drive uses accel/decel time 4 set to parameters C1-07 and C1-08.

### ■ d4-05: Frequency Reference Bias Operation Mode Selection (Up/Down 2)

Determines if the bias value is held or not when the Up/Down 2 inputs are both released or both enabled. The parameter is effective only when parameter d4-03 is set to 0.00.

No.	Parameter Name	Setting Range	Default
d4-05	Frequency Reference Bias Operation Mode Selection (Up/Down 2)	0 or 1	0

#### Setting 0: Hold Bias Value

The bias value will be held if no input Up 2 or Down 2 is active.

#### Setting 1: Reset Bias Value

The bias is reset to 0% when both inputs Up 2 and Down 2 are either on or off. The drive will use the accel/decel time as selected in d4-04 to accelerate or decelerate to the frequency reference value.

### ■ d4-06: Frequency Reference Bias (Up/Down 2)

This parameter is used to save the frequency reference bias value set by the Up/Down 2 function. It is set as a percentage of the maximum output frequency. The function of d4-06 depends on how the Up/Down 2 function is configured.

- This parameter is normally not used when the frequency reference is set by the digital operator. The user can set d4-06 to a certain value that will be applied during run, but this value will be reset when the frequency reference changes (including multi-step references) or will be disabled when d4-01 = 0 and the Run command is removed.
- When d4-01 = 0 and the frequency reference is set by a source other than the digital operator, the value set in d4-06 is generally added to or subtracted from the frequency reference.
- When d4-01 = 1 and the frequency reference is set by a source other than the digital operator, the bias value adjusted with the Up/Down 2 inputs is stored in d4-06 once 5 s have passed after the Up 2 or Down 2 command is released. The frequency reference will then return to what it was without the Up/Down 2 command.

No.	Parameter Name	Setting Range	Default
d4-06	Frequency Reference Bias (Up/Down 2)	-99.9 to 100.0%	0.0%

**Conditions that Generally Reset or Disable Parameter d4-06**

- When the Up/Down 2 function has not been assigned to the multi-function terminals
- When the frequency reference source has been changed (including LOCAL/REMOTE or External reference 1/2 switch over by digital inputs)
- If d4-03 = 0 Hz, d4-05 = 1 and the Up/Down 2 commands are both open or both closed
- Any changes to the maximum frequency set to E1-04

**■ d4-07: Analog Frequency Reference Fluctuation Limit (Up/Down 2)**

This parameter is for handling changes in the frequency reference while the terminal set for Up 2 or Down 2 is enabled. If the frequency reference changes for more than the level set to d4-07, then the bias value will be held, and the drive will accelerate or decelerate following the frequency reference. When the frequency reference is reached, the bias hold is released and the bias follows the Up/Down 2 input commands.

Parameter d4-07 is applicable only if the frequency reference is set by an analog or pulse input.

No.	Parameter Name	Setting Range	Default
d4-07	Analog Frequency Reference Fluctuation Limit (Up/Down 2)	0.1 to 100.0%	1.0%

**■ d4-08: Frequency Reference Bias Upper Limit (Up/Down 2)**

Parameter d4-08 sets the upper limit of the Up/Down 2 bias (monitor U6-20) and the value that can be saved in parameter d4-06. Set this parameter to an appropriate value before using the Up/Down 2 function.

**Note:** When the frequency reference is set by the digital operator (b1-01 = 0) and d4-01 = 1, the bias value will be added to the frequency reference if no Up/Down 2 command is received for 5 s, and will be reset to 0 afterwards. From that point, the bias can be increased up to the limit set in d4-08 again.

No.	Parameter Name	Setting Range	Default
d4-08	Frequency Reference Bias Upper Limit (Up/Down 2)	0.0 to 100.0%	100.0%

**■ d4-09: Frequency Reference Bias Lower Limit (Up/Down 2)**

Parameter d4-09 sets the lower limit of the Up/Down 2 bias (monitor U6-20) and the value that can be saved in parameter d4-06. Set this parameter to an appropriate value before using the Up/Down 2 function.

**Note:** When the frequency reference is set by the digital operator (b1-01 = 0) and d4-01 = 1, the bias value will be added to the frequency reference if no Up/Down 2 command is received for 5 s, and will be reset to 0 afterwards. If the bias is increased using the Up 2 command, it cannot be reduced with a Down 2 command when the limit set in d4-09 is 0. To allow speed reduction in this situation, set a negative lower limit in d4-09.

No.	Parameter Name	Setting Range	Default
d4-09	Frequency Reference Bias Lower Limit (Up/Down 2)	-99.9 to 0.0%	0.0%

**■ d4-10: Up/Down Frequency Reference Limit Selection**

Selects how the lower frequency limit is set when the Up/Down function is used. Refer to [Setting 10, 11: Up, Down command on page 221](#) for details on the Up/Down function in combination with frequency reference limits.

No.	Parameter Name	Setting Range	Default
d4-10	Up/Down Frequency Reference Limit Selection	0 or 1	0

**Setting 0: Lower Limit is Determined by d2-02 or Analog Input**

The lower frequency reference limit is determined by the higher value of either parameter d2-02 or an analog input (A1, A2, A3) that is programmed for “Frequency bias”.

**Note:** For example, if the command to switch the external reference (H1-□□ = 2) is used to switch between the Up/Down function and an analog input as the reference source, then the analog value would become the lower reference limit when the Up/Down command is active. Change d4-10 to 1 to make the Up/Down function independent of the analog input value.

**Setting 1: Lower Limit is Determined by Parameter d2-02**

Only parameter d2-02 sets the lower frequency reference limit.

## 5.4 d: Reference Settings

### ■ d4-11: Bi-Directional Output Selection

Selects if the frequency reference or PID output value is converted into bi-directional internal frequency reference. Refer also to the PID block diagram in [Figure 5.23](#) to see how bi-directional output works.

**Note:** When used in combination with PID control, the bi-directional output function can be enabled or disabled using a digital input (H1-□□ = 7F)

No.	Parameter Name	Setting Range	Default
d4-11	Bi-Directional Output Selection	0 or 1	0

#### Setting 0: No Conversion

The frequency reference or PID output value is used as it is without being converted. The drive will operate in the direction selected from 0 to 100% of the maximum output frequency.

#### Setting 1: Bi-Directional Output Conversion

When the frequency reference or PID output is below 50%, the drive reverses the selected direction. When it is above 50% the drive works in the selected direction.

### ■ d4-12: Stop Position Gain

Sets the gain for adjusting the stopping accuracy when simple positioning is selected as the stopping method (b1-03 = 9).

No.	Parameter Name	Setting Range	Default
d4-12	Stop Position Gain	0.50 to 2.55	1.00

Increase the value if the motor stops before the desired stop position is reached. Decrease it if the motor stops too late. Also refer to [b1-03: Stopping Method Selection on page 138](#) for details on simple positioning.

## ◆ d5: Torque Control

Torque Control is available for CLV and CLV/PM (A1-02 = 3, 7). It allows to define a setpoint for the torque produced by the motor.

### ■ Torque Control Operation

Torque control can be enabled either by setting parameter d5-01 to 1 or by a digital input (H1-□□ = 71). [Figure 5.50](#) illustrates the working principle.

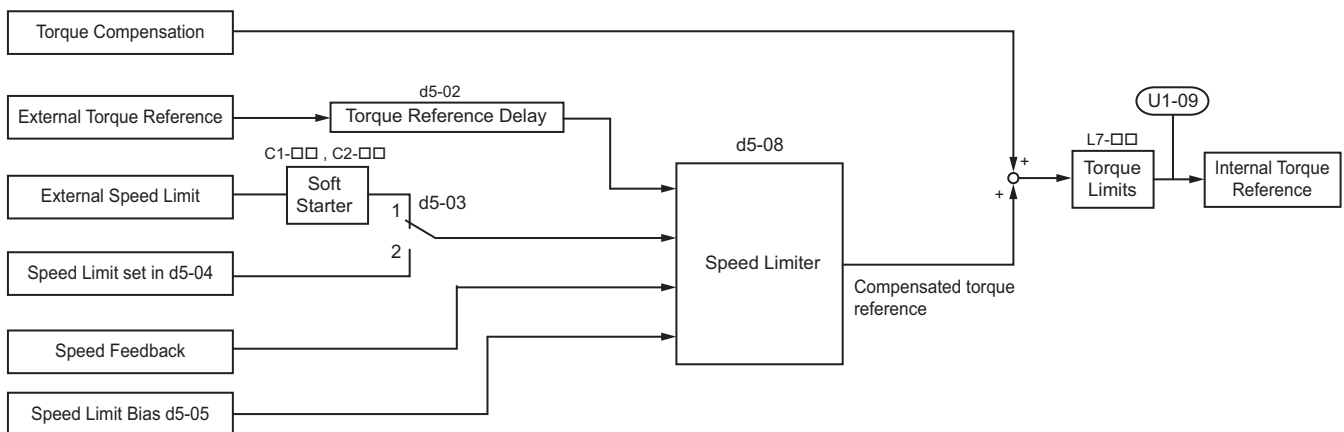


Figure 5.50 Torque Control Block Diagram

The externally input torque reference is used as the target value for the motor output torque. If the motor torque reference and the load torque are not in balance when in Torque Control, the motor accelerates or decelerates. An operation beyond the speed limit is prevented by compensating the external torque reference value if the motor speed reaches the limit. The compensation value is calculated using the speed limit, speed feedback, and the speed limit bias.

If an external torque compensation value is input, it is added to the speed limit compensated torque reference value. The value calculated is limited by the L7-□□ settings, and is then used as the internal torque reference, which can be monitored in U1-09. The L7-□□ settings have highest priority, i.e., the motor cannot be operated with a higher torque than the L7-□□ settings, even if the external torque reference value is increased.

## ■ Setting the Torque Reference, Speed Limit, and Torque Compensation Values

### Torque Control Reference Sources

Input values for Torque Control can be set like explained in [Table 5.18](#).

**Table 5.18 Torque Control Input Value Selection**

Input Value	Signal Source	Settings	Remarks
Torque Reference	Analog inputs A1/A2/A3	H3-02, H3-06, or H3-10 = 13 <I>	Make sure the signal level settings for the input terminal selected match the signal used. Refer to <a href="#">H3: Multi-Function Analog Inputs on page 238</a> for details on adjusting analog input signals.
	Analog Option Card	<ul style="list-style-type: none"> <li>F2-01 = 0</li> <li>H3-02, H3-06, or H3-10 = 13 &lt;I&gt;</li> </ul>	The F3-□□ settings become effective for the option board input terminals. Make sure the signal level settings for the input terminal selected match the signal used. Refer to <a href="#">H3: Multi-Function Analog Inputs on page 238</a> for details on adjusting analog input signals.
	MEMOBUS Register 0004h	Set Register 000Fh, Bit 2 = 1 to enable Torque reference from register 0004h	–
	Communication Option Card	F6-06 = 1 Refer to the option card manual for details about setting the torque compensation value.	–
Speed Limit	Signal selected as frequency reference source	d5-03 = 1 The speed limit is taken from the input selected as frequency reference source in parameter b1-01 or b1-15. <I>	The settings in C1-□□ for accel/decel times and in C2-□□ for S-curves are applied to the speed limit value.
	Parameter d5-04	d5-03 = 2	–
Torque Compensation	Analog inputs A1/A2/A3	H3-02, H3-06, or H3-10 = 14 <I>	Make sure the signal level settings for the input terminal selected match the signal used. Refer to <a href="#">H3: Multi-Function Analog Inputs on page 238</a> for details on adjusting analog input signals.
	Analog Option Card	<ul style="list-style-type: none"> <li>F2-01 = 0</li> <li>H3-02, H3-06, or H3-10 = 14 &lt;I&gt;</li> </ul>	The H3-□□ settings become effective for the option card input terminals. Make sure the signal level settings for the input terminal selected match the signal used.
	MEMOBUS Register 0005h	Set Register 000Fh, bit 3 = 1 to enable the torque compensation setting by register 0005h	–
	Communication Option Card	F6-06 = 1 Refer to the option card manual for details about setting the torque compensation value.	–

<I> Sets analog input terminals A1, A2, and A3 to supply the speed limit, torque reference, or torque compensation. An oPE error will occur if two analog inputs are set for the same function.

### Input Value Polarity

The direction of the input values described above depends on the polarity of the Run command and the input value.

**Table 5.19 Torque Control Signal Polarity**

Run Command Direction	Input Value Polarity	Input Value Direction
Forward	+ (positive)	Forward direction
	- (negative)	Reverse direction
Reverse	+ (positive)	Reverse direction
	- (negative)	Forward direction

*Example:*

- With a Forward run command and a positive torque reference signal the internal torque reference will be positive, i.e., in the forward direction.
- With a Forward run command and a negative torque reference signal the internal torque reference will be negative, i.e., in the reverse direction.

When analog inputs are used, negative input values can be generated by

- applying negative voltage input signals.
- using positive analog input signals but setting the analog input bias to negative values so that the input value can be negative.

When MEMOBUS communication or a communication option card is used, only positive input values can be set.

Independent of its input source, the polarity of the torque reference signal can be inverted using a digital input that is programmed for H1-□□ = 78. Use this function to input negative torque reference values when using MEMOBUS or a communication option card.

## 5.4 d: Reference Settings

### ■ Speed Limitation and Speed Limit Bias

The speed limit setting is read from the input selected in parameter d5-03. A bias can be added to this speed limit using parameter d5-05 while parameter d5-08 determines how the speed limit bias is applied. [Table 5.20](#) explains the relation between these settings.

**Table 5.20 Speed Limit, Speed Bias and Speed Limit Priority Selection**

Run Command	Operating Conditions			
	Forward	Forward	Forward	Forward
Torque Reference Direction	Positive (Forward)	Negative (Reverse)	Negative (Reverse)	Positive (Forward)
Speed Limit Direction	Positive (Forward)	Negative (Reverse)	Positive (Forward)	Negative (Reverse)
Normal Operation Direction	Forward	Reverse	Forward	Reverse
<b>Bidirectional Speed Limit Bias (d5-08 = 0)</b> <1>				
<b>Unidirectional Speed Limit Bias (d5-08 = 1)</b> <1>				
<b>Application Example</b>	<p>Winder</p>		<p>Unwinder</p>	

<1> The value of delta n in the drawings depends on the ASR setting in parameters C5-□□.

### ■ Indicating Operation at the Speed Limit

A digital output can be programmed to close when the drives is operating at or beyond the speed limit (H2-□□ = 32). Use this output to notify a PLC or some other control device of abnormal operating conditions.

## ■ Switching Between Torque and Speed Control

A digital output can be used to switch Torque Control and Speed Control (H1-□□ = 71). When switching from Speed Control to Torque Control, the torque limit becomes the torque reference and the speed reference becomes the speed limit. This change is reversed when switching back to Speed Control.

If required by the application, a delay time can be set up using parameter d5-06. The reference values (torque reference/speed limit in Torque Control or speed reference/torque limit in Speed Control) are held during this switch delay time. Be sure to change the reference values from the controller within this delay time.

- Note:**
1. The switching delay time d5-06 is not applied when the Stop command is entered. Here the operation switches immediately to speed control and the drive decelerates to stop at the torque limit.
  2. Set d5-01 to 0 when switching between Torque Control and Speed Control. An oPE15 alarm will be triggered if parameter d5-01 is set to 1 while H1-□□ is set to 71 at the same time.

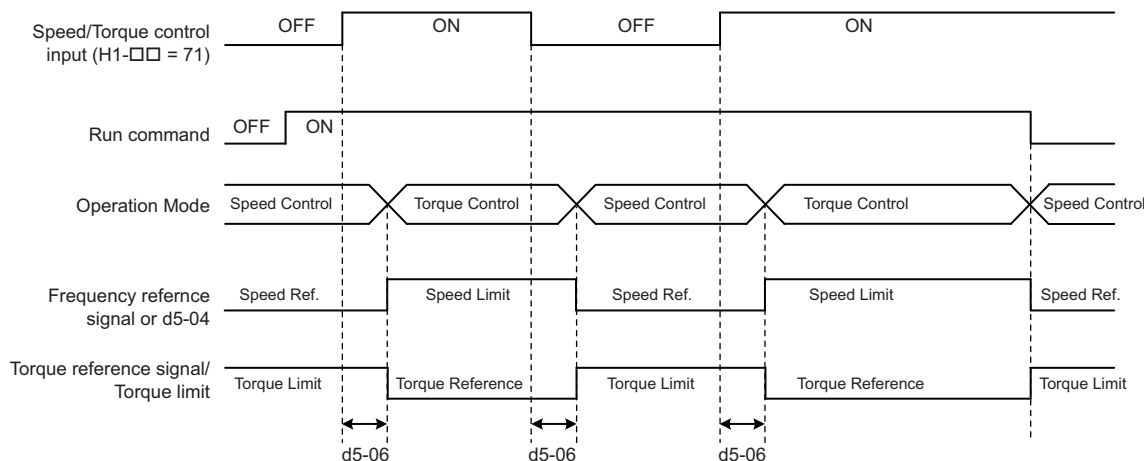


Figure 5.51 Speed/Torque Control Switching Time

## ■ d5-01: Torque Control Selection

No.	Parameter Name	Setting Range	Default
d5-01	Torque Control Selection	0 or 1	0

### Setting 0: Disabled

Speed Control will be active. Also use this setting when H1-□□ = 71 (Speed/Torque Control Switch).

### Setting 1: Enabled

Torque Control is always enabled.

## ■ d5-02: Torque Reference Delay Time

A filter with the time constant set in parameter d5-02 can be applied to the torque reference signal in order to eliminate oscillation that results from an unstable torque reference signal. A higher filter time will stabilize control, but also reduce the responsiveness.

No.	Parameter Name	Setting Range	Default
d5-02	Torque Reference Delay Time	0 to 1000 ms	Determined by A1-02

## 5.4 d: Reference Settings

### ■ d5-03: Speed Limit Selection

Parameter d5-03 determines how the speed limit is set.

No.	Parameter Name	Setting Range	Default
d5-03	Speed Limit Selection	1 or 2	1

#### Setting 1: Frequency Reference Input

The frequency reference value at the active reference source (digital operator, External reference 1 or External reference 2) will be used as speed limit. Note that in this case all settings for accel/decel times (C1-01 to C1-08) and S-curves (C2-01 to C2-04) will apply for the speed limit.

#### Setting 2: Parameter d5-04

The speed limit is set by parameter d5-04.

### ■ d5-04: Speed Limit

Sets the speed limit during torque control if parameter d5-03 is set to 2. Refer to [Speed Limitation and Speed Limit Bias on page 192](#).

No.	Parameter Name	Setting Range	Default
d5-04	Speed Limit	-120 to 120%	0%

### ■ d5-05: Speed Limit Bias

Using d5-05 a bias can be applied to the speed limit value. The bias is set as a percentage of the maximum output frequency. Refer to [Speed Limitation and Speed Limit Bias on page 192](#).

No.	Parameter Name	Setting Range	Default
d5-05	Speed Limit Bias	0 to 120%	10%

### ■ d5-06: Speed/Torque Control Switchover Time

Sets the delay time for switching from Speed Control to Torque Control and vice versa.

No.	Parameter Name	Setting Range	Default
d5-06	Speed/Torque Control Switchover Time	0 to 1000 ms	0 ms

### ■ d5-08: Unidirectional Speed Limit Bias

Parameter d5-08 selects how the speed limit bias is applied.

No.	Parameter Name	Setting Range	Default
d5-08	Unidirectional Speed Limit Bias	0 or 1	1

#### Setting 0: Disabled

The speed limit bias is applied in both directions, the speed limit and the opposite direction.

#### Setting 1: Enabled

The speed limit bias is applied in the opposite direction of the speed limit only.



## ◆ d6: Field Weakening and Field Forcing

### Field Weakening

The Field Weakening function reduces the output voltage to a pre-defined level in order to reduce the energy consumption of the motor. It can be activated using a digital input programmed for H1-□□ = 63. Field Weakening should only be used with a known and unchanging light load condition. Use the Energy Saving function (b8-□□ parameters) when Energy Saving for various different load conditions is required.

### Field Forcing

The Field Forcing function compensates the delaying influence of the motor time constant when changing the excitation current reference. Field Forcing can improve the motor responsiveness. It is ineffective during DC Injection Braking.

#### ■ d6-01: Field Weakening Level

Sets the level to what the output voltage is reduced when Field Weakening is activated. Set as percentage of the drive maximum output voltage.

No.	Parameter Name	Setting Range	Default
d6-01	Field Weakening Level	0 to 100%	80%

#### ■ d6-02: Field Weakening Frequency Limit

Sets the minimum output frequency for that field weakening can be activated. For frequencies below d6-02, Field Weakening cannot be activated.

No.	Parameter Name	Setting Range	Default
d6-02	Field Weakening Frequency Limit	0 to 400.0 Hz	0.0 Hz

#### ■ d6-03: Field Forcing Selection

Enables or disables the Field Forcing function.

No.	Parameter Name	Setting Range	Default
d6-03	Field Forcing Selection	0 or 1	0

**Setting 0: Disabled**

**Setting 1: Enabled**

#### ■ d6-06: Field Forcing Limit

Sets the maximum level to what the Field Forcing function can boost the excitation current reference. The value is set as a percentage of the motor no load current.

No.	Parameter Name	Setting Range	Default
d6-06	Field Forcing Limit	100 to 400%	400%

**Note:** Adjustment is not normally required.

## 5.4 d: Reference Settings

### ◆ d7: Offset Frequency

#### ■ d7-01 to d7-03: Offset Frequency 1 to 3

Three different offset values can be added to the frequency reference. They can be selected using digital inputs programmed for Offset frequency 1, 2, and 3 (H1-□□ = 44, 45, 46). The selected offset values are added together if multiple inputs are closed at the same time.

**Note:** This function can be used to replace the “Trim Control” function (H1-□□ = 1C, 1D) of earlier Yaskawa drives.

No.	Parameter Name	Setting Range	Default
d7-01	Offset Frequency 1	-100.0 to 100.0%	0%
d7-02	Offset Frequency 2	-100.0 to 100.0%	0%
d7-03	Offset Frequency 3	-100.0 to 100.0%	0%

Figure 5.52 illustrates the Offset frequency function.

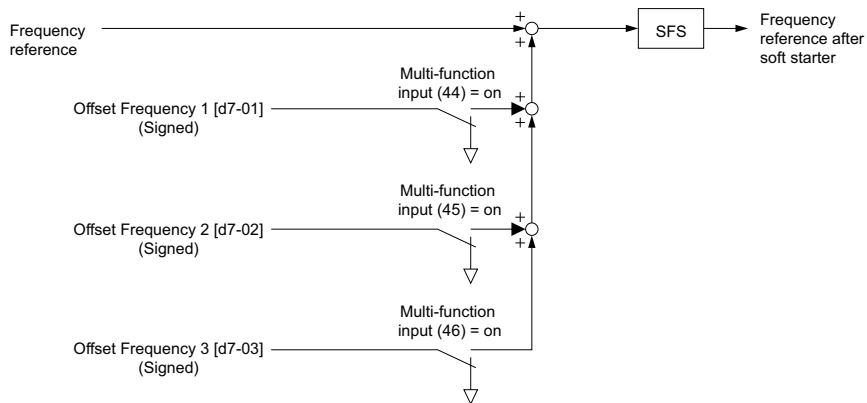


Figure 5.52 Offset Frequency Operation

## 5.5 E: Motor Parameters

E parameters cover V/f pattern and motor data settings.

### ◆ E1: V/f Pattern for Motor 1

#### ■ E1-01: Input Voltage Setting

Set the input voltage parameter to the nominal voltage of the AC power supply. This parameter adjusts the levels of some protective features of the drive (overvoltage, Stall Prevention, etc.).

**NOTICE:** Set parameter E1-01 to match the input voltage of the drive. Drive input voltage (not motor voltage) must be set in E1-01 for the protective features to function properly. Failure to set the correct drive input voltage will result in improper drive operation.

No.	Parameter Name	Setting Range	Default
E1-01 <I>	Input Voltage Setting	155 to 255 V	200 V

<I> The setting range and default value shown here are for 200 V class drives. Double this for 400 V class units.

#### E1-01 Related Values

The input voltage setting determines the undervoltage detection level as well as DC bus levels used by the KEB function and the overvoltage suppression function.

Voltage	Setting Value of E1-01	(Approximate Values)		
		Uv Detection Level (L2-05)	Desired DC Bus Voltage during KEB (L2-11)	ov Suppression / Stall Prevention Level (L3-17)
200 V Class	All settings	190 V	260 V	375 V
400 V Class	setting ≥ 400 V	380 V	500 V	750 V
	setting < 400 V	350 V	460 V	750 V

**Note:** The braking transistor operation levels are valid for the drive internal braking transistor. If an external CDBR braking chopper is used, refer to the instruction manual of that unit.

#### ■ V/f Pattern Settings (E1-03)

The drive uses the V/f pattern that has been set to adjust the output voltage relative to the frequency reference. There are 15 different preset V/f patterns (setting 0 to E) to select from, each with varying voltage profiles, saturation levels (frequency at which maximum voltage is reached), and maximum frequencies. Additionally, one custom V/f pattern is available (setting F). The custom V/f pattern requires the user to create the pattern using parameters E1-04 through E1-10.

#### ■ E1-03: V/f Pattern Selection

The user can select the V/f pattern for the drive and motor from 15 predefined patterns, or create a custom V/f pattern.

No.	Parameter Name	Setting Range	Default
E1-03	V/f Pattern Selection	0 to F <I>	F <D>

<I> Parameter setting value is not reset to the default value during drive initialization (A1-03).

<D> Settings 0 through E are not available when using any of the vector control modes.

#### Setting a Predefined V/f Pattern (Setting 0 to E)

Choose the V/f pattern that best meets the application demands from the table below. These settings are available only in V/f Control modes. Set the correct value to E1-03. Parameters E1-04 to E1-13 can only be monitored, not changed.

- Note:**
- Setting an improper V/f pattern may result in low motor torque or increased current due to overexcitation.
  - Parameter E1-03 is not reset when the drive is initialized.

**Table 5.21 Predefined V/f Patterns**

Setting	Specification	Characteristic	Application
0	50 Hz	Constant torque	For general purpose applications. Torque remains constant regardless of changes to speed.
1	60 Hz		
2	60 Hz (with 50 Hz base)		
3	72 Hz (with 60 Hz base)		

## 5.5 E: Motor Parameters

Setting	Specification	Characteristic	Application
4	50 Hz, Heavy Duty 2	Derated torque	For fans, pumps, and other applications where the required torque changes as a function of the speed.
5	50 Hz, Heavy Duty 1		
6	60 Hz, Heavy Duty 1		
7	60 Hz, Heavy Duty 2		
8	60 Hz, mid starting torque	High starting torque	Select high starting torque when: <ul style="list-style-type: none"> <li>• Wiring between the drive and motor exceeds 150 m</li> <li>• A large amount of starting torque is required</li> <li>• An AC reactor is installed</li> </ul>
9	60 Hz, high starting torque		
A	60 Hz, mid starting torque		
B	60 Hz, high starting torque	Constant output	Output voltage is constant when operating at greater than 60 Hz.
C	90 Hz (with 60 Hz base)		
D	120 Hz (with 60 Hz base)		
E	180 Hz (with 60 Hz base)	Constant torque	For general purpose applications. Torque remains constant regardless of changes to speed.
F <I>	60 Hz		

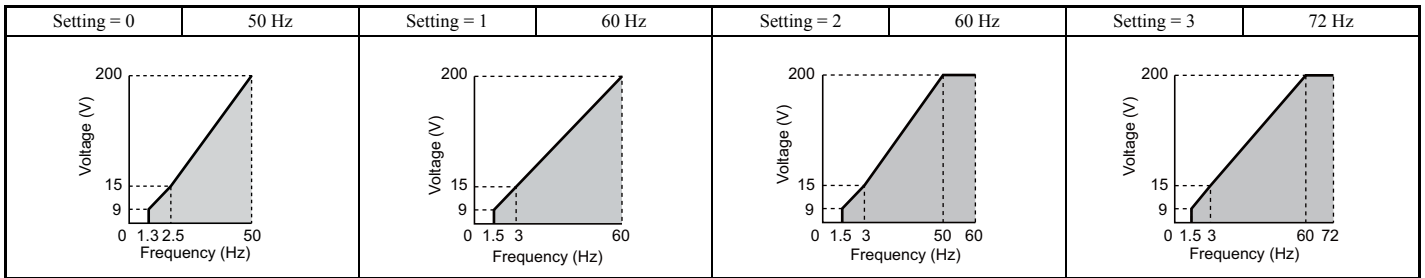
<I> Setting F enables a custom V/f pattern by changing parameters E1-04 to E1-13. When the drive is shipped, the default values for parameters E1-04 to E1-13 are the same as those of setting 1.

The following tables show details on predefined V/f patterns.

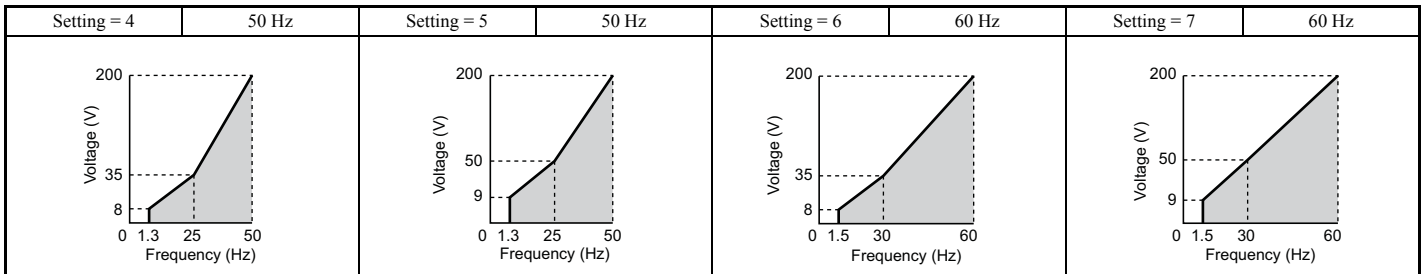
The following graphs are for 200 V class drives. Double the values when using a 400 V class drive.

### Predefined V/f Patterns for models CIMR-A□2A0004 to 0021 and CIMR-A□4A0002 to 0011

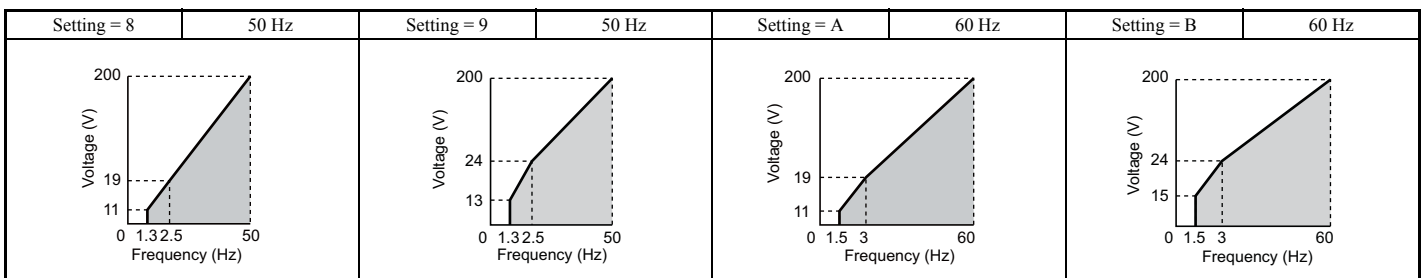
**Table 5.22 Constant Torque Characteristics, Settings 0 to 3**



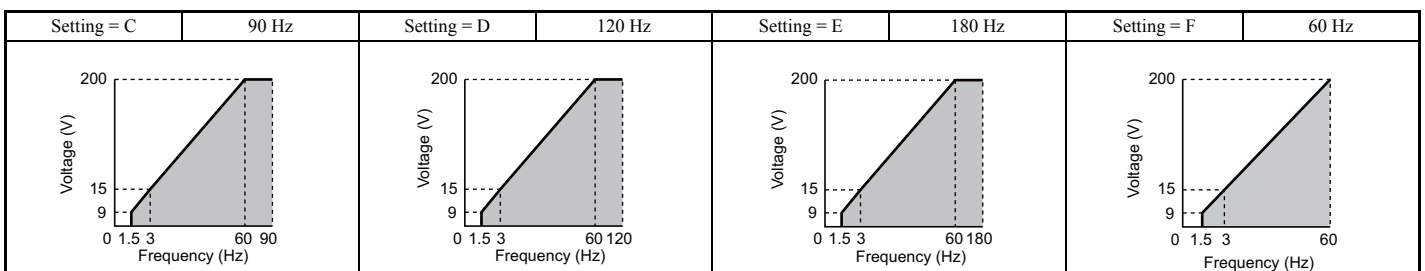
**Table 5.23 Derated Torque Characteristics, Settings 4 to 7**



**Table 5.24 High Starting Torque, Settings 8 to B**



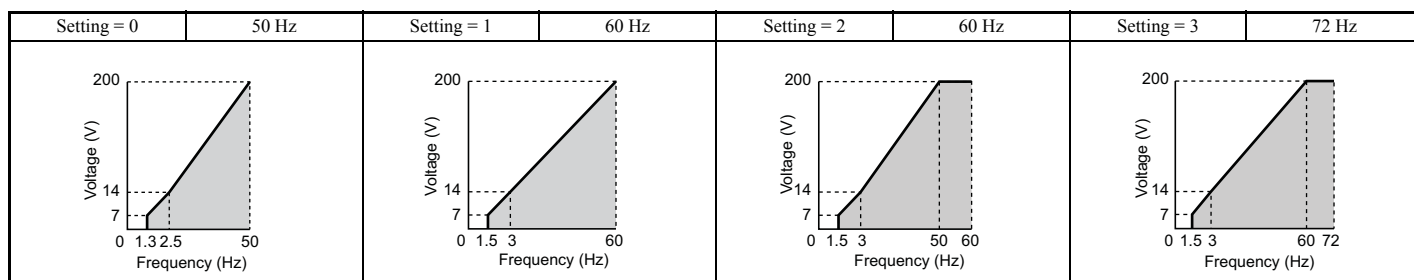
**Table 5.25 Rated Output Operation, Settings C to F**



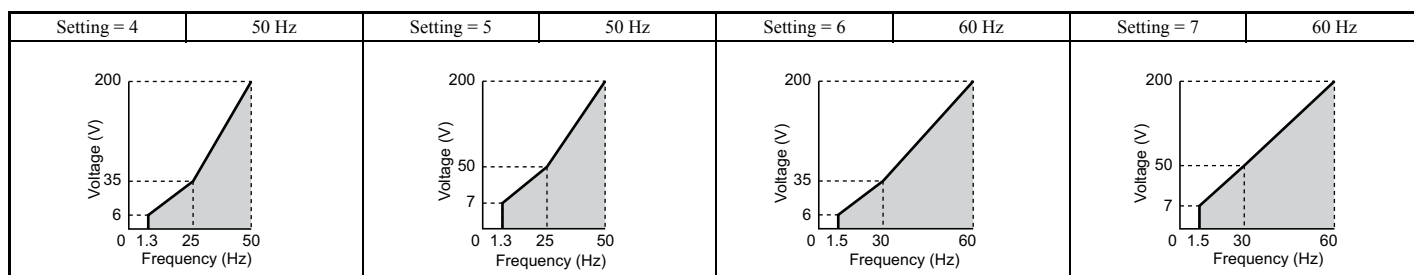
**Predefined V/f Patterns for Models CIMR-A□2A0030 to 0211 and CIMR-A□4A0018 to 0103**

The following graphs are for 200 V class drives. Double values when using a 400 V class drive.

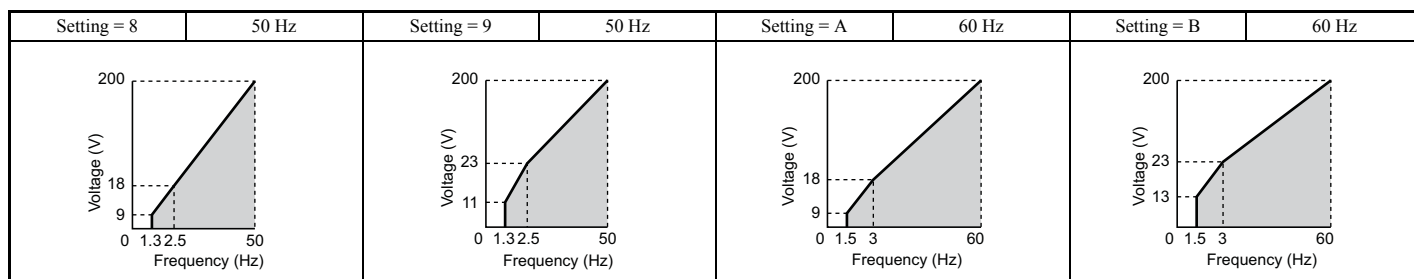
**Table 5.26 Rated Torque Characteristics, Settings 0 to 3**



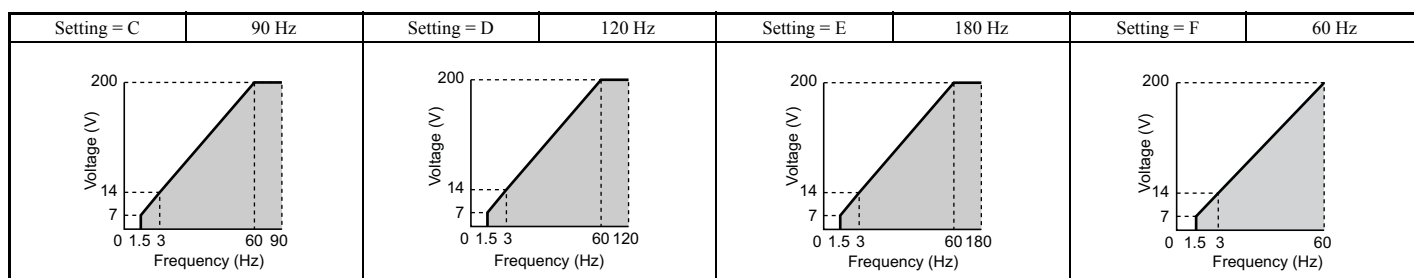
**Table 5.27 Derated Torque Characteristics, Settings 4 to 7**



**Table 5.28 High Starting Torque, Settings 8 to B**



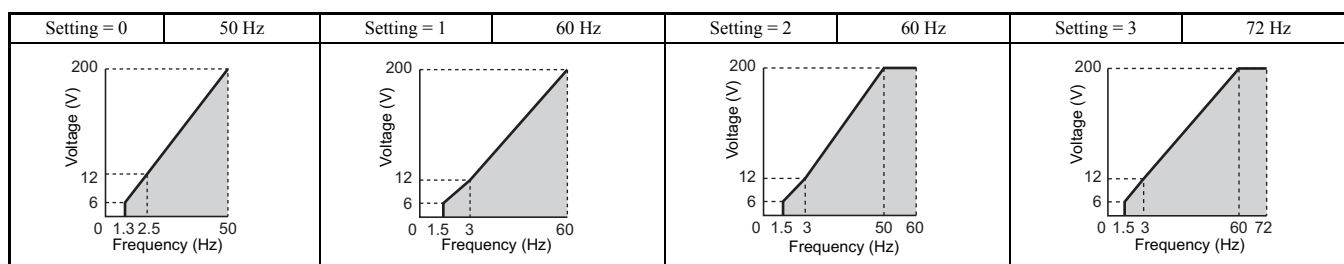
**Table 5.29 Constant Output, Settings C to F**



**Predefined V/f Patterns for Models CIMR-A□2A0250 to 0415 and CIMR-A□4A0139 to 1200**

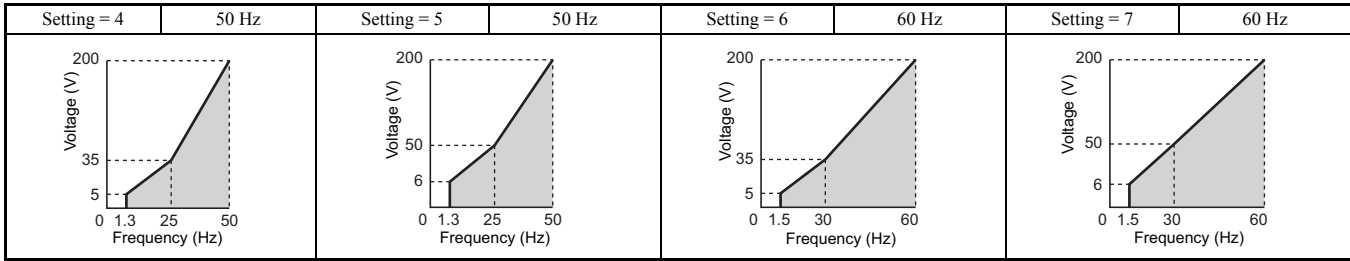
The following graphs are for 200 V class drives. Double values when using a 400 V class drive.

**Table 5.30 Rated Torque Characteristics, Settings 0 to 3**

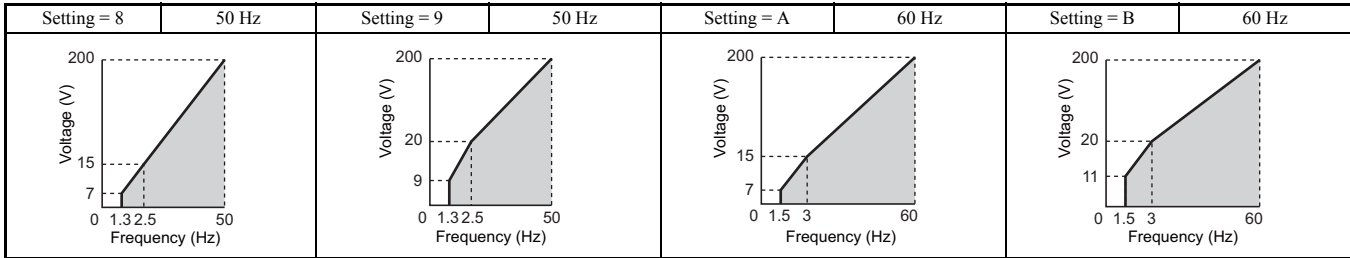


## 5.5 E: Motor Parameters

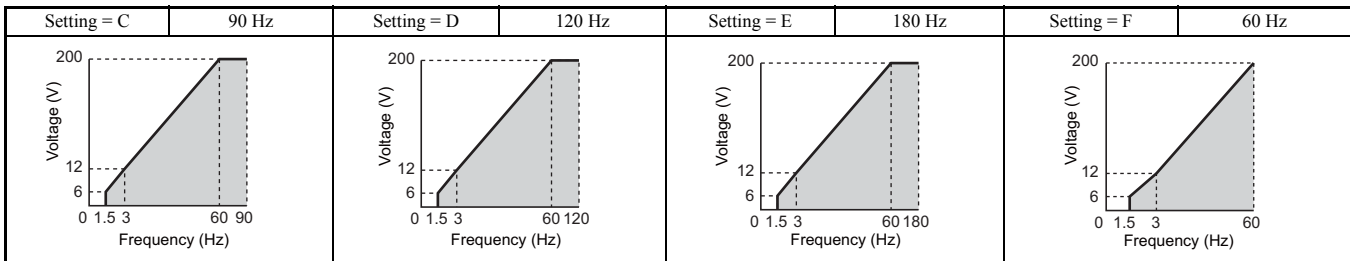
**Table 5.31 Derated Torque Characteristics, Settings 4 to 7**



**Table 5.32 High Starting Torque, Settings 8 to B**



**Table 5.33 Constant Output, Settings C to F**



### Setting a Custom V/f Pattern (Setting F: Default)

Setting parameter E1-03 to F allows to set up a custom V/f pattern by changing parameters E1-04 to E1-13.

When initialized, the default values for parameters E1-04 to E1-13 will be equal to V/f pattern 0 of the predefined patterns.

#### ■ V/f Pattern Settings E1-04 to E1-13

If E1-03 is set to a preset V/f pattern (i.e., set to any value besides F), then the user can refer to parameters E1-04 through E1-13 to monitor the V/f pattern. To create a new V/f pattern, set E1-03 to F. Refer to [Figure 5.53](#) for an example custom V/f pattern.

**Note:** Certain E1-□□ parameters might not be visible depending on the selected control mode. [Refer to Parameter Table on page 424](#) for details.

No.	Parameter Name	Setting Range	Default
E1-04	Maximum Output Frequency	40.0 to 400.0 Hz	<1><2>
E1-05	Maximum Voltage	0.0 to 255.0 V <3>	<1><2>
E1-06	Base Frequency	0.0 to [E1-04]	<1><2>
E1-07	Middle Output Frequency	0.0 to [E1-04]	<1>
E1-08	Middle Output Frequency Voltage	0.0 to 255.0 V <3>	<1><2>
E1-09	Minimum Output Frequency	0.0 to [E1-04]	<1><2>
E1-10	Minimum Output Frequency Voltage	0.0 to 255.0 V <3>	<1><2>
E1-11	Middle Output Frequency 2	0.0 to [E1-04]	0.0 Hz <3>
E1-12	Middle Output Frequency Voltage 2	0.0 to 255.0 V <3>	0.0 V <3><4><5>
E1-13	Base Voltage	0.0 to 255.0 V <3>	0.0 V <3><4>

<1> Default setting is determined by the control mode.

<2> When using PM motors, the default setting is determined by the motor code set to E5-01.

<3> Values shown here are for 200 V class drives. Double values when using a 400 V class unit.

<4> The drive changes these settings when Auto-Tuning is performed (Rotational Auto-Tuning, Stationary Auto-Tuning 1, 2).

<5> Parameter ignored when E1-11 and E1-12 are set to 0.0.

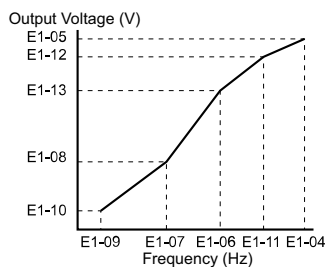


Figure 5.53 V/f Pattern

- Note:**
1. The following condition must be true when setting up the V/f pattern:  $E1-09 \leq E1-07 < E1-06 \leq E1-11 \leq E1-04$
  2. To make the V/f pattern a straight line below E1-06, set  $E1-09 = E1-07$ . In this case the E1-08 setting is disregarded.
  3. E1-03 is unaffected when the parameters are initialized using parameter A1-03, but the settings for E1-04 through E1-13 are returned to their default values.
  4. Parameters E1-11, E1-12, and E1-13 should only be used to fine-tune the V/f pattern in the constant output range. These parameters rarely need to be changed.

## ◆ E2: Motor 1 Parameters

These parameters contain the motor data needed for motor 1. They are set automatically when Auto-Tuning is performed (this includes Rotational Auto-Tuning, Stationary Auto-Tuning 1 and 2). If Auto-Tuning cannot be performed, then manually enter the motor data directly to these parameters.

**Note:** As the motor parameters for a PM motor are set up in the E5-□□ parameters, parameters for induction motors (E2-□□) are hidden when a PM motor control mode is selected for motor 1 (i.e., parameter A1-02 is set to 5, 6, or 7).

### ■ E2-01: Motor Rated Current

Provides motor control, protects the motor, and calculates torque limits. Set E2-01 to the full load amps (FLA) stamped on the motor nameplate. If Auto-Tuning completes successfully, the value entered to T1-04 will automatically be saved to E2-01.

No.	Parameter Name	Setting Range	Default
E2-01	Motor Rated Current	10% to 200% of the drive rated current.	Determined by C6-01 and o2-04

- Note:**
1. This value's number of decimal places depends on the drive model and the Heavy/Normal duty selection in parameter C6-01. The value will have two decimal places (0.01 A) if the drive is set for a Maximum Applicable Motor Capacity up to 11 kW (refer to [Table A.2](#) and [Table A.3](#)) and one decimal place (0.1 A) if the set Maximum Applicable Motor Capacity is higher than 11 kW.
  2. If the motor rated current in E2-01 is set lower than the motor no-load current in E2-03, than a parameter setting error will occur (oPE02). E2-03 must be set correctly to prevent this error.

### ■ E2-02: Motor Rated Slip

Sets the motor rated slip in Hz to provide motor control, protect the motor and calculate torque limits. This value is automatically set during Auto-Tuning (Rotational Auto-Tuning, Stationary Auto-Tuning 1 and 2).

No.	Parameter Name	Setting Range	Default
E2-02	Motor Rated Slip	0.00 to 20.00 Hz	Determined by C6-01 and o2-04

If Auto-Tuning cannot be performed, calculate the motor rated slip using the information written on the motor nameplate and the formula below:

$$E2-02 = f - (n \times p)/120$$

(f: rated frequency (Hz), n: rated motor speed (r/min), p: number of motor poles)

## 5.5 E: Motor Parameters

### ■ E2-03: Motor No-Load Current

Set the no-load current for the motor in amperes when operating at the rated frequency and the no-load voltage. The drive sets E2-03 during the Auto-Tuning process (Rotational Auto-Tuning and Stationary Auto-Tuning 1, 2). The motor no-load current listed in the motor test report can also be entered to E2-03 manually. Contact the motor manufacturer to receive a copy of the motor test report.

No.	Parameter Name	Setting Range	Default
E2-03	Motor No-Load Current	0 to [E2-01] (unit: 0.01 A)	Determined by C6-01 and o2-04

**Note:** This value's number of decimal places depends on the drive model and the Heavy/Normal duty selection in parameter C6-01. The value will have two decimal places (0.01 A) if the drive is set for a Maximum Applicable Motor Capacity up to 11 kW (refer to [Table A.2](#) and [Table A.3](#)) and one decimal place (0.1 A) if the set Maximum Applicable Motor Capacity is higher than 11 kW

### ■ E2-04: Number of Motor Poles

Set the number of motor poles to E2-04. If Auto-Tuning completes successfully, the value entered to T1-06 will automatically be saved to E2-04.

No.	Parameter Name	Setting Range	Default
E2-04	Number of Motor Poles	2 to 48	4

### ■ E2-05: Motor Line-to-Line Resistance

Sets the line-to-line resistance of the motor stator winding. If Auto-Tuning completes successfully, this value is automatically calculated. Remember that this value must be entered as line-to-line and not for each motor phase.

If Auto-Tuning is not possible, then contact the motor manufacturer to find out the line-to-line resistance or measure it manually. When using the manufacturer motor test report, calculate E2-05 by the formulas below.

- E-type insulation: Multiply 0.92 times the resistance value ( $\Omega$ ) listed on the test report at 75°C
- B-type insulation: Multiply 0.92 times the resistance value ( $\Omega$ ) listed on the test report at 75°C.
- F-type insulation: Multiply 0.87 times the resistance value ( $\Omega$ ) listed on the test report at 115°C.

No.	Parameter Name	Setting Range	Default
E2-05	Motor Line-to-Line Resistance	0.000 to 65.000 $\Omega$ <1>	Determined by C6-01 and o2-04

<1> The units are expressed in m $\Omega$  for models CIMR-A□4A0930 and 4A1200.

### ■ E2-06: Motor Leakage Inductance

Sets the voltage drop due to motor leakage inductance as a percentage of motor rated voltage. This value is automatically set during Auto-Tuning (Rotational Auto-Tuning, Stationary Auto-Tuning 1, 2).

No.	Parameter Name	Setting Range	Default
E2-06	Motor Leakage Inductance	0.0 to 40.0%	Determined by C6-01 and o2-04

### ■ E2-07: Motor Iron-Core Saturation Coefficient 1

Sets the motor iron saturation coefficient at 50% of the magnetic flux. If Rotational Auto-Tuning completes successfully, then this value is automatically calculated and set to E2-07. This coefficient is used when operating with constant output.

No.	Parameter Name	Setting Range	Default
E2-07	Motor Iron-Core Saturation Coefficient 1	0.00 to 0.50	0.50

### ■ E2-08: Motor Iron-Core Saturation Coefficient 2

Sets the motor iron saturation coefficient at 75% of the magnetic flux. If Rotational Auto-Tuning completes successfully, then this value is automatically and set to E2-08. This coefficient is used when operating with constant output.

No.	Parameter Name	Setting Range	Default
E2-08	Motor Iron-Core Saturation Coefficient 2	E2-07 to 0.75	0.75



### ■ E2-09: Motor Mechanical Loss

This parameter sets to the motor mechanical loss as a percentage of motor rated power (kW) capacity.

Adjust this setting in the following circumstances:

- When there is a large amount of torque loss due to motor bearing friction.
- When there is a large amount of torque loss in a fan or pump application.

The setting for the mechanical loss is added to the torque.

No.	Parameter Name	Setting Range	Default
E2-09	Motor Mechanical Loss	0.0 to 10.0%	0.0%

### ■ E2-10: Motor Iron Loss for Torque Compensation

This parameter sets the motor iron loss in watts.

No.	Parameter Name	Setting Range	Default
E2-10	Motor Iron Loss for Torque Compensation	0 to 65535 W	Determined by C6-01 and o2-04

### ■ E2-11: Motor Rated Power

This parameter sets the motor rated power in kW. If Auto-Tuning completes successfully, the value entered to T1-02 will automatically be saved to E2-11.

No.	Parameter Name	Setting Range	Default
E2-11	Motor Rated Power	0.00 to 650.00 kW	Determined by o2-04

**Note:** The display resolution depends on the rated output power of the drive after the Drive Duty has been set in parameter C6-01. Drives with a maximum output up to 300 kW will display this value in units of 0.01 kW (two decimal places). Drives with a maximum output greater than 300 kW will display this value in units of 0.1 kW (one decimal place). Refer to [Nameplate on page 29](#) for details.

### ■ E2-17

#### ■ Setting Motor Parameters Manually

Follow the instructions below when setting motor-related parameters manually instead of using the Auto-Tuning feature. Refer to the motor test report included with the motor to make sure the correct data is entered into the drive.

##### Setting the Motor Rated Current

Enter the motor rated current listed on the nameplate of the motor to E2-01.

##### Setting the Motor Rated Slip

Use the base speed listed on the motor nameplate to calculate the rated slip. Refer to the formula below, then enter that value to E2-02.

Motor rated slip = rated frequency [Hz] – base speed [r/min] × (no. of motor poles) / 120

##### Setting the No-Load Current

Enter the no-load current at rated frequency and rated voltage to E2-03. The no-load current is not usually listed on the nameplate. Contact the motor manufacturer if the data cannot be found.

The default setting of the no-load current is for performance with a 4-pole Yaskawa motor.

##### Setting the Number of Motor Poles

Only required in V/f Control with PG and Closed Loop Vector Control. Enter the number of motor poles as indicated on motor nameplate.

##### Setting the Line-to-Line Resistance

E2-05 is normally set during Auto-Tuning. If Auto-Tuning cannot be performed, contact the manufacturer of the motor to find out what the correct resistance is between motor lines. The motor test report can also be used to calculate this value:

- E-type insulation: Multiply 0.92 times the resistance value ( $\Omega$ ) listed on the test report at 75°C.

## 5.5 E: Motor Parameters

- B-type insulation: Multiply 0.92 times the resistance value ( $\Omega$ ) listed on the test report at 75°C.
- F-type insulation: Multiply 0.87 times the resistance value ( $\Omega$ ) listed on the test report at 115°C.

### Setting the Motor Leakage Inductance

The motor leakage inductance set to E2-06 determines the amount of voltage drop relative to the motor rated voltage. This value should be entered particularly for motors with a low degree of inductance, such as high-speed motors. As this information is not listed on the motor nameplate, contact the motor manufacturer to find out the correct value for the motor leakage inductance.

### Setting the Motor Iron-Core Saturation Coefficient 1, 2

E2-07 and E2-08 are set when Auto-Tuning is performed.

### Setting the Motor Mechanical Loss

The drive only requires this information when using Closed Loop Vector Control. The drive compensates for the degree of mechanical loss with torque compensation. Although E2-09 rarely needs to be changed, adjustment may benefit the following circumstances:

- When there is a large amount of torque loss due to motor bearing friction.
- When there is a large amount of torque loss in a fan or pump application.

### Setting the Motor Iron Loss for Torque Compensation

This value only needs to be set when using V/f Control. Enter this value in watts to E2-10. The drive uses this setting to improve the precision of torque compensation.

## ◆ E3: V/f Pattern for Motor 2

These parameters set the V/f pattern used for motor 2. [Refer to Setting 16: Motor 2 selection on page 223](#) for details on switching motors.

**Note:** As the function for switching between two motors cannot be used with a PM motor, the E3-□□ parameters will be hidden when a PM motor control mode is selected (A1-02 = 5, 6, or 7).

### ■ E3-01: Motor 2 Control Mode Selection

Selects the control mode for motor 2. A control mode for PM motors cannot be selected for motor 2.

- Note:**
1. E3-01 dependant parameters are reset to the default settings when E3-01 is changed.
  2. Protection from motor overload (oL1) is determined by L1-01, just as it is for motor 1.

No.	Parameter Name	Setting Range	Default
E3-01	Motor 2 Control Mode Selection	0 to 3	0

### Setting 0: V/f Control

### Setting 1: V/f Control with PG

### Setting 2: Open Loop Vector Control

### Setting 3: Closed Loop Vector Control

### ■ E3-04 to E3-13

Parameters E3-04 through E3-13 set up the V/f pattern used for motor 2 as shown in [Figure 5.54](#).

**Note:** Certain E3-□□ parameters might not be visible depending on the control mode. [Refer to Parameter Table on page 424](#).

No.	Parameter Name	Setting Range	Default
E3-04	Motor 2 Max Output Frequency	40.0 to 400.0 Hz	<>
E3-05	Motor 2 Max Voltage	0.0 to 255.0 <>	<> <>
E3-06	Motor 2 Base Frequency	0.0 to [E3-04]	<>
E3-07	Motor 2 Mid Output Frequency	0.0 to [E3-04]	<>
E3-08	Motor 2 Mid Output Frequency Voltage	0.0 to 255.0 <>	<> <>
E3-09	Motor 2 Minimum Output Frequency	0.0 to [E3-04]	<>
E3-10	Motor 2 Minimum Output Frequency Voltage	0.0 to 255.0 <>	<> <>
E3-11	Motor 2 Mid Output Frequency 2	0.0 to [E3-04]	0.0 Hz <>
E3-12	Motor 2 Mid Output Frequency Voltage 2	0.0 to 255.0 <>	0.0 V <> <> <>
E3-13	Motor 2 Base Voltage	0.0 to 255.0 <>	0.0 V <> <>

<> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.

- <2> Default setting is determined by the control mode selected for motor 2 (E3-01).  
 <3> The drive sets this value when Auto-Tuning is performed (Rotational Auto-Tuning and Stationary Auto-Tuning 1, 2).  
 <4> Parameter ignored when E3-11 and E3-12 are set to 0.0.

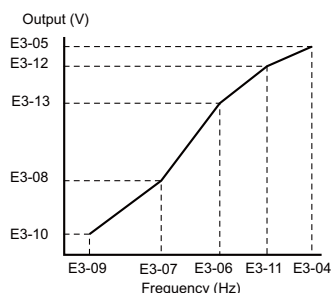


Figure 5.54 V/f Pattern for Motor 2

- Note:**
1. The following conditions must be true when setting up the V/f pattern:  $E3-09 \leq E3-07 < E3-06 \leq E3-11 \leq E3-04$
  2. To make the V/f pattern a straight line at a frequency lower than E3-07, set  $E3-09 = E3-07$ . With this setting, E3-08 is disregarded.
  3. Parameters E3-04 through E3-13 are reset to their default values when the drive is initialized.
  4. E3-11, E3-12, and E3-13 rarely need to be changed, and should only be used to fine-tune the V/f pattern in the constant output range.

## ◆ E4: Motor 2 Parameters

E4 parameters contain the motor data for motor 2. These parameters are usually set automatically during the Auto-Tuning process for vector control modes (Rotational Auto-Tuning, Stationary Auto-Tuning 1 and 2). They may need to be set manually if there is a problem performing Auto-Tuning.

**Note:** As the function for switching between two motors cannot be used with a PM motor, the E5-□□ parameters will be hidden when a PM motor control mode is selected (A1-02 = 5, 6, or 7).

### ■ E4-01: Motor 2 Rated Current

Set E4-01 to the full load amps (FLA) stamped on the nameplate of motor 2. This value is used for motor protection and to calculate torque limits. If Auto-Tuning completes successfully, the value entered to T1-04 will automatically be saved to E4-01.

No.	Parameter Name	Setting Range	Default
E4-01	Motor 2 Rated Current	10 to 200% of the drive rated current.	Determined by C6-01 and o2-04

- Note:**
1. This value's number of decimal places depends on the drive model and the Heavy/Normal duty selection in parameter C6-01. The value will have two decimal places (0.01 A) if the drive is set for a Maximum Applicable Motor Capacity up to 11 kW (refer to [Table A.2](#) and [Table A.3](#)) and one decimal place (0.1 A) if the set Maximum Applicable Motor Capacity is higher than 11 kW
  2. If the motor rated current in E4-01 is set lower than the motor no-load current in E4-03, then a parameter setting error will occur (oPE02). E4-03 must be set correctly to prevent this error.

### ■ E4-02: Motor 2 Rated Slip

This parameter sets the motor 2 rated slip frequency. Slip compensation is based on this value. The drive calculates this value automatically during Auto-Tuning (Rotational Auto-Tuning and Stationary Auto-Tuning 1, 2).

For information on calculating the motor rated slip, refer to [E2-02: Motor Rated Slip on page 201](#).

No.	Parameter Name	Setting Range	Default
E4-02	Motor 2 Rated Slip	0.00 to 20.00 Hz	Determined by C6-01 and o2-04

### ■ E4-03: Motor 2 Rated No-Load Current

Set the no-load current for motor 2 in amperes when operating at the rated frequency and the no-load voltage. The drive sets E2-03 during the Auto-Tuning process (Rotational Auto-Tuning and Stationary Auto-Tuning 1, 2). The motor no-load current listed in the motor test report can also be entered to E2-03 manually. Contact the motor manufacturer to receive a copy of the motor test report.

No.	Parameter Name	Setting Range	Default
E4-03	Motor 2 Rated No-Load Current	0 to [E4-01]	Determined by C6-01 and o2-04

- Note:** This value's number of decimal places depends on the drive model and the Heavy/Normal duty selection in parameter C6-01. The value will have two decimal places (0.01 A) if the drive is set for a Maximum Applicable Motor Capacity up to 11 kW (refer to [Table A.2](#) and [Table A.3](#)) and one decimal place (0.1 A) if the set Maximum Applicable Motor Capacity is higher than 11 kW.

## 5.5 E: Motor Parameters

### ■ E4-04: Motor 2 Motor Poles

Set the pole number of motor 2 to E4-04. If Auto-Tuning completes successfully, the entered value to T1-06 will be automatically saved to E4-04.

No.	Parameter Name	Setting Range	Default
E4-04	Motor 2 Motor Poles	2 to 48	4

### ■ E4-05: Motor 2 Line-to-Line Resistance

Sets the line-to-line resistance for the motor 2 stator winding. If Auto-Tuning completes successfully, this value is automatically calculated. Remember this value must be entered as line-to-line and not for each motor phase. [Refer to E2-05: Motor Line-to-Line Resistance on page 202](#) to manually enter this parameter setting.

No.	Parameter Name	Setting Range	Default
E4-05	Motor 2 Line-to-Line Resistance	0.000 to 65.000 $\Omega$ <I>	Determined by C6-01 and o2-04

<I> The units are expressed in m $\Omega$  for models CIMR-A□4A0930 and 4A1200.

### ■ E4-06: Motor 2 Leakage Inductance

Sets the voltage drop due to motor leakage inductance as a percentage of rated voltage of motor 2. This value is automatically set during Auto-Tuning (Rotational Auto-Tuning and Stationary Auto-Tuning 1, 2).

No.	Parameter Name	Setting Range	Default
E4-06	Motor 2 Leakage Inductance	0.0 to 40.0%	Determined by C6-01 and o2-04

### ■ E4-07: Motor 2 Motor Iron-Core Saturation Coefficient 1

Sets the motor 2 iron saturation coefficient at 50% of magnetic flux. This value is automatically set during Rotational Auto-Tuning. Adjust this parameter when operating in the constant output range.

No.	Parameter Name	Setting Range	Default
E4-07	Motor 2 Motor Iron-Core Saturation Coefficient 1	0.00 to 0.50	0.50

### ■ E4-08: Motor 2 Motor Iron-Core Saturation Coefficient 2

Sets the motor iron saturation coefficient at 75% of magnetic flux. This value is automatically set during Rotational Auto-Tuning. Adjust this parameter when operating in the constant output range.

No.	Parameter Name	Setting Range	Default
E4-08	Motor 2 Motor Iron-Core Saturation Coefficient 2	[E4-07] to 0.75	0.75

### ■ E4-09: Motor 2 Mechanical Loss

Sets the motor mechanical loss as a percentage of motor rated power (kW).

This parameter seldom needs to be changed, but may need to be adjusted in the following circumstances:

- When there is a large amount of torque loss due to motor bearing friction.
- When there is a large amount of torque loss in a fan or pump application.

The setting for the mechanical loss is added to the torque.

No.	Parameter Name	Setting Range	Default
E4-09	Motor 2 Mechanical Loss	0.0 to 10.0%	0.0%

### ■ E4-10: Motor 2 Iron Loss

Sets the motor 2 iron loss in watts.

No.	Parameter Name	Setting Range	Default
E4-10	Motor 2 Iron Loss	0 to 65535 W	Determined by C6-01 and o2-04

### ■ E4-11: Motor 2 Rated Power

Sets the motor 2 rated power. If Auto-Tuning completes successfully, the value entered to T1-02 will automatically be saved to E4-11.

No.	Parameter Name	Setting Range	Default
E4-11	Motor 2 Rated Power	0.00 to 650.00 kW	Determined by o2-04

**Note:** The display resolution depends on the rated output power of the drive after the Drive Duty has been set in parameter C6-01. Drives with a maximum output up to 300 kW will display this value in units of 0.01 kW (two decimal places). Drives with a maximum output greater than 300 kW will display this value in units of 0.1 kW (one decimal place). Refer to [Nameplate on page 29](#) for details.

## ◆ E5: PM Motor Settings

These parameters set the motor data of a PM motor.

When Yaskawa motors are used, entering the motor code written on the motor nameplate will set up the E5-□□ parameters.

For all other PM motors, Auto-Tuning can be performed. If motor data is known, it can also be entered manually.

- Note:**
1. E5-□□ parameters are visible only when a PM motor control mode is selected (A1-02 = 5, 6, or 7).
  2. E5-□□ parameters are not reset when the drive is initialized using parameter A1-03.

### ■ E5-01: Motor Code Selection

When Yaskawa motors are used, set the motor code for the PM motor being used. Depending on the motor code entered, the drive automatically sets several parameters to appropriate values. [Refer to Parameters that Change with the Motor Code Selection on page 492](#) for details on the supported motor codes and their parameter settings.

Setting parameter E5-01 to FFFF will allow to set the motor data manually using the E5-□□ parameters.

No.	Parameter Name	Setting Range	Default
E5-01	Motor Code Selection	0000 to FFFF	Determined by A1-02, C6-01 and o2-04

- Note:**
1. E5-□□ parameters are not reset when the drive is initialized using parameter A1-03.
  2. When E5-01 is set to a value other than FFFF, the drive will not initialize using parameter A1-03.
  3. Changing E5-01 to FFFF from value other than FFFF will not change the values of parameters E5-02 through E5-24.
  4. Set E5-01 to FFFF when using a motor other than a Yaskawa SMRA, SSR1, or SST4 series.
  5. Default settings are:
    - OLV/PM, AOLV/PM: Yaskawa SSR1 Series (1750 r/min)
    - CLV/PM: Yaskawa SSR4 Series (1750 r/min)

### ■ E5-02: Motor Rated Power

Sets the rated power of the motor. Determined by the value set to T2-04 during Stationary Auto-Tuning for PM motors or by entering the motor code to E5-01.

No.	Parameter Name	Setting Range	Default
E5-02	Motor Rated Power	0.10 to 650.00 kW	Determined by E5-01

## 5.5 E: Motor Parameters

### ■ E5-03: Motor Rated Current

Sets the motor rated current in amps. This parameter is automatically set when the value is entered to T2-06 during the Auto-Tuning process.

No.	Parameter Name	Setting Range	Default
E5-03	Motor Rated Current	10 to 200% of drive rated current	Determined by E5-01

**Note:** This value's number of decimal places depends on the drive model and the Heavy/Normal duty selection in parameter C6-01. The value will have two decimal places (0.01 A) if the drive is set for a Maximum Applicable Motor Capacity up to 11 kW (refer to [Table A.2](#) and [Table A.3](#)) and one decimal place (0.1 A) if the set Maximum Applicable Motor Capacity is higher than 11 kW.

### ■ E5-04: Number of Motor Poles

Sets the number of motor poles. This parameter is automatically set when the value is entered to T2-08 during the Auto-Tuning process.

No.	Parameter Name	Setting Range	Default
E5-04	Number of Motor Poles	2 to 48	Determined by E5-01

### ■ E5-05: Motor Stator Resistance (r1)

Set the resistance for one motor phase. When measuring the resistance manually, make sure not to enter the line-to-line resistance into E5-05.

No.	Parameter Name	Setting Range	Default
E5-05	Motor Stator Resistance	0.000 to 65.000 $\Omega$	Determined by E5-01

### ■ E5-06: Motor d-Axis Inductance (Ld)

Sets the d-axis inductance in 0.01 mH units. This parameter is set during the Auto-Tuning process.

No.	Parameter Name	Setting Range	Default
E5-06	Motor d-Axis Inductance	0.00 to 300.00 mH	Determined by E5-01

### ■ E5-07: Motor q-Axis Inductance (Lq)

Sets the q-axis inductance in 0.01 mH units. This parameter is set during the Auto-Tuning process.

No.	Parameter Name	Setting Range	Default
E5-07	Motor q-Axis Inductance	0.00 to 600.00 mH	Determined by E5-01

### ■ E5-09: Motor Induction Voltage Constant 1 (Ke)

Sets the induced peak voltage per phase in units of 0.1 mV/(rad/s) [electrical angle]. Set this parameter when using an IPM motor with derated torque (SSR1 series or equivalent) or an IPM motor with constant torque (SST4 series or equivalent).

Set the voltage constant with E5-09 or E5-24 when E5-01 is set to FFFF. This parameter is set during Auto-Tuning for Yaskawa SSR1 or SST4 series PM motors.

No.	Parameter Name	Setting Range	Default
E5-09	Motor Induction Voltage Constant 1	0.0 to 2000.0 mV/(rad/s)	Determined by E5-01

**Note:** Ensure that E5-24 = 0 when setting parameter E5-09. An alarm will be triggered, however, if both E5-09 and E5-24 are set 0, or if neither parameter is set to 0. When E5-01 = FFFF, then E5-09 = 0.0.

### ■ E5-11 Encoder Z-Pulse Offset ( $\Delta\theta$ )

Sets the offset between the rotor magnetic axis and the Z-pulse of the encoder connected. This parameter is set during Parameter Auto-Tuning for PM motors and during Z Pulse Tuning.

No.	Parameter Name	Setting Range	Default
E5-11	Encoder Z-Pulse Offset	-180.0 to 180.0 deg	0.0 deg

### ■ E5-24: Motor Induction Voltage Constant 2 (Ke)

Set the induced phase-to-phase rms voltage in units of 0.1 mV/(r/min) [mechanical angle]. Set this parameter when using an SPM Motor (SMRA Series or equivalent).

When E5-01 is set to FFFF, use either E5-09 or E5-24 for setting the voltage constant. This parameter is set during Parameter Auto-Tuning for PM motors.

No.	Parameter Name	Setting Range	Default
E5-24	Motor Induction Voltage Constant 2	0.0 to 6500.0 mV/(r/min)	Determined by E5-01

**Note:** Ensure that E5-09 = 0 when setting parameter E5-24. An alarm will be triggered, however, if both E5-09 and E5-24 are set 0, or if neither parameter is set to 0. When E5-01 = FFFF, then E5-09 = 0.0.

## 5.6 F: Option Settings

### ◆ F1: PG Speed Control Card Settings

Yaskawa offers a PG-X3 and PG-B3 motor encoder PG option card. Use the CN5-C port when using only one PG option card and use the CN5-C and CN5-B ports when using two PG option cards. When programming one of the multi-function input terminals to act as a switch between two motors (H1-□□= 16), use the card connected to port CN5-C for motor 1 and use the card connected to CN5-B for motor 2.

*Table 5.34* lists the parameters that must be set for each option card port.

**Table 5.34 Option Card Ports and Corresponding Parameters**

Port	Parameters
CN5-C and CN5-B (common)	F1-02 to F1-04, F1-08 to F1-11, F1-14
CN5-C only	F1-01, F1-05, F1-06, F1-12, F1-13, F1-18 to F1-21
CN5-B only	F1-31 to F1-37

#### ■ F1-01, F1-31: PG 1 and PG 2 Pulses Per Revolution

Sets the number encoder number of pulses per revolution.

No.	Parameter Name	Option Port	Setting Range	Default
F1-01	PG 1 Pulses Per Revolution	CN5-C	0 to 60000 ppr <1>	Determined by A1-02
F1-31	PG 2 Pulses Per Revolution	CN5-B	0 to 60000 ppr	1024 ppr

<1> The setting range is 0 to 15000 ppr in PM motor control modes.

#### ■ F1-02, F1-14: PG Open (PGo) Circuit Operation Selection, Detection Time

A PGo fault is triggered if the drive receives no pulse signal for longer than the time set in F1-14. The stopping method when PGo occurs should be set to parameter F1-02.

No.	Parameter Name	Option Port	Setting Range	Default
F1-02	Operation Selection at PG Open Circuit (PGo)	CN5-B, CN5-C	0 to 3	1
F1-14	PG Open-Circuit Detection Time	CN5-B, CN5-C	0.0 to 10.0 s	2.0 s

##### Parameter F1-02 Settings:

**Setting 0: Ramp to stop (uses the deceleration time set to C1-02)**

**Setting 1: Coast to stop**

**Setting 2: Fast Stop (uses the Fast Stop time set to C1-09)**

**Setting 3: Alarm only**

**Setting 4: No alarm display**

**Note:** Due to potential damage to motor and machinery, the “Alarm only” and “No alarm display” setting should be used only under special circumstances.

#### ■ F1-03, F1-08, F1-09: Overspeed (oS) Operation Selection, Detection Level, Delay Time

An overspeed error (oS) is triggered when the speed feedback exceeds the value set in F1-08 for longer than the time set in F1-09. The stopping method when an overspeed fault occurs can be selected in parameter F1-03.

No.	Parameter Name	Option Port	Setting Range	Default
F1-03	Operation Selection at Overspeed (oS)	CN5-B, CN5-C	0 to 3	1
F1-08	Overspeed Detection Level	CN5-B, CN5-C	0 to 120%	115%
F1-09	Overspeed Detection Delay Time	CN5-B, CN5-C	0.0 to 2.0 s	Determined by A1-02

##### Parameter F1-03 Settings:

**Setting 0: Ramp to stop (uses the deceleration time set to C1-02)**

**Setting 1: Coast to stop**

**Setting 2: Fast Stop (uses the Fast Stop time set to C1-09)**

**Setting 3: Alarm only**

**Note:** Due to potential damage to motor and machinery, the “Alarm only” setting should be used only under special circumstances.



### ■ F1-04, F1-10, F1-11: Operation at Speed Deviation (dEv), Detection Level, Delay Time

A speed deviation error (dEv) is triggered when the difference between the frequency reference and the speed feedback exceeds the value set in F1-10 for longer than the time set in F1-1. The stopping method when a speed deviation fault occurs can be selected in parameter F1-04.

No.	Parameter Name	Option Port	Setting Range	Default
F1-04	Operation Selection at Deviation (dEv)	CN5-B, CN5-C	0 to 3	3
F1-10	Excessive Speed Deviation Detection Level	CN5-B, CN5-C	0 to 50%	10%
F1-11	Excessive Speed Deviation Detection Delay Time	CN5-B, CN5-C	0.0 to 10.0 s	0.5 s

#### Settings for Parameter F1-04:

**Setting 0: Ramp to stop (uses the deceleration time set to C1-02)**

**Setting 1: Coast to stop**

**Setting 2: Fast Stop (uses the Fast Stop time set to C1-09)**

**Setting 3: Alarm only (drive continues operating while “dEv” flashes on the screen)**

### ■ F1-05, F1-32: PG 1, PG 2 Rotation Selection

Determines the direction indicated by the pulses from the PG feedback encoder for motor 1 and motor 2.

See PG option card instruction manual for details on how to set the direction for the PG encoder and the motor.

No.	Parameter Name	Option Port	Setting Range	Default
F1-05	PG 1 Rotation Selection	CN5-C	0, 1	Determined by A1-02
F1-32	PG 2 Rotation Selection	CN5-B	0, 1	0

**Setting 0: A pulse leads with Forward run command.**

**Setting 1: B pulse leads with Forward run command.**

### ■ F1-06, F1-35: PG 1, PG 2 Division Rate for PG Pulse Monitor

Sets the ratio between the pulse input and the pulse output of a PG option card as a three digit number, where the first digit (n) sets the numerator and the second and third digit (m) set the denominator as shown below:

$$f_{\text{Pulse Input}} = f_{\text{Pulse Output}} \cdot \frac{(1 + n)}{m}$$

Example: To have a ratio of 1/32 between the PG card pulse input and output, set F1-06 = 032.

No.	Parameter Name	Option Port	Setting Range	Default
F1-06	PG 1 Division Rate for PG Pulse Monitor	CN5-C	1 to 132 (1 to $\frac{1}{32}$ )	1
F1-35	PG 2 Division Rate for PG Pulse Monitor	CN5-B	1 to 132 (1 to $\frac{1}{32}$ )	1

### ■ F1-12, F1-13, F1-33, F1-34: PG 1, PG 2 Gear Teeth 1, 2 (V/f w/PG only)

Sets the gear ratio between the motor shaft and the PG encoder. F1-12 and F1-33 set the number of gear teeth on the motor side, while F1-13 and F-34 set the number of gear teeth for the load side. The drive uses the formula below to calculate the motor speed.

$$r/\text{min} = \frac{\text{Input pulses from PG} \times 60}{\text{Pulses per Rev (F1-01/31)}} \cdot \frac{\text{Load-side PG gear teeth (F1-12/33)}}{\text{Motor-side PG gear teeth (F1-13/34)}}$$

No.	Parameter Name	Option Port	Setting Range	Default
F1-12	PG 1 Gear Teeth 1	CN5-C	0 to 1000	0
F1-13	PG 1 Gear Teeth 2	CN5-C	0 to 1000	0
F1-33	PG 2 Gear Teeth 1	CN5-B	0 to 1000	0
F1-34	PG 2 Gear Teeth 2	CN5-B	0 to 1000	0

**Note:** A gear ratio of 1 will be used if any of these parameters is set to 0.

## 5.6 F: Option Settings

### ■ F1-18: dv3 Detection Selection (CLV/PM)

A dv3 situation is detected when the torque reference and speed reference are in opposite directions while the difference between the actual motor speed and the speed reference is greater than 30%. Parameter F1-18 sets the number of times such a situation must occur before a dv3 fault is triggered. Setting F1-18 to 0 disables dv3 detection.

No.	Parameter Name	Option Port	Setting Range	Default
F1-18	dv3 Detection Selection	CN5-B, CN5-C	0 to 10	10

**Note:** A common cause for a dv3 fault is the incorrect setting of E5-11. Make sure the correct Z pulse offset has been entered to E5-11.

### ■ F1-19: dv4 Detection Selection (CLV/PM)

A dv4 fault is triggered when there is a motor speed deviation opposite to the frequency reference and larger than the number of pulses set in F1-19. Setting F1-19 to 0 disables dv4 detection.

No.	Parameter Name	Option Port	Setting Range	Default
F1-19	dv4 Detection Selection	CN5-B, CN5-C	0 to 5000	128

**Note:** 1. A common cause for a dv4 fault is the incorrect setting of E5-11. Make sure the correct Z pulse offset is set to E5-11.  
2. Set F1-19 to 0 for applications where the direction of the load is the opposite of the speed reference.

### ■ F1-20, F1-36: PG Option Card Disconnect Detection

Sets whether the drive detects a fault or not when a PG-X3 card is disconnected.

No.	Parameter Name	Option Port	Setting Range	Default
F1-20	PG Option Card Disconnection Detection 1	CN5-C	0, 1	1
F1-36	PG Option Card Disconnection Detection 2	CN5-B	0, 1	1

**Setting 0: Disabled**

**Setting 1: Enabled**

### ■ F1-21, F1-37: PG 1, PG 2 Signal Selection (V/f w/PG only)

Determines whether the signal to the PG option card is single track or two track.

No.	Parameter Name	Option Port	Setting Range	Default
F1-21	PG 1 Signal Selection	CN5-C	0, 1	0
F1-37	PG 2 Signal Selection	CN5-B	0, 1	0

**Setting 0: Single track (A track only)**

**Setting 1: Two track (tracks A and B)**

### ■ F1-30: PG Option Card Port for Motor 2 Selection

Specifies the drive port for the PG option card used for motor 2. This parameter should be set when switching between motor 1 and motor 2, where both motors supply a speed feedback signal to the drive. If the same PG card is being used for feedback signals from both motors, then set F1-30 to 0. If each motor has its own PG card connected to the drive, then set F1-30 to 1.

**Note:** The motor 2 selection function cannot be used when PM motor is used.

No.	Parameter Name	Setting Range	Default
F1-30	PG Option Card Port for Motor 2 Selection	0, 1	1

**Setting 0: CN5-C**

**Setting 1: CN5-B**

## ◆ F2: Analog Input Card Settings

These parameters are used to setup the drive for operation with the analog input option card AI-A3. This section describes parameters that govern operation with an input option card. Refer to the instruction manual packaged with the option card for specific details on installation, wiring, input signal level selection, and parameter setup.

### ■ F2-01: Analog Input Option Card Operation Selection

Determines how the input terminals on the AI-A3 option card are to be used.

No.	Parameter Name	Setting Range	Default
F2-01	Analog Input Option Card Operation Selection	0, 1	0

#### Setting 0: Separate functions for each terminal (V1, V2, V3 replace terminals A1, A2, A3)

Apply this setting to replace the drive terminals A1, A2, and A3 by the option board terminals V1, V2, and V3. Functions, gain, and bias levels for an analog reference supplied by AI-A3 are set using the H3-□□ parameters as described in [H3-03, H3-04: Terminal A1 Gain and Bias Settings on page 239](#).

**Note:** Parameter setting error oPE05 will occur if option card terminals are set for separate input functions (F2-01 = 0) while b1-01 = 3.

#### Setting 1: Combine input terminal values to create frequency reference

With this setting, all three input signals on the AI-A3 option card are added together to create the frequency reference. When the option card is the source of the frequency reference for the drive, parameter b1-01 must be set to 3. Gain and bias settings for the frequency reference supplied from AI-A3 can be set using parameters F2-02 and F2-03.

### ■ F2-02, F2-03: Analog Input Option Card Gain, Bias

Parameter F2-02 sets the gain and parameter F2-03 sets the bias for the AI-A3 input signal when the card is used in the combined input signals mode (F2-01 = 1). Both gain and bias are set as a percentage of the maximum output frequency.

No.	Parameter Name	Setting Range	Default
F2-02	Analog Input Option Card Gain	-999.9 to 999.9%	100.0%
F2-03	Analog Input Option Card Bias	-999.9 to 999.9%	0.0%

**Note:** Enabled only when F2-01 = 1.

## ◆ F3: Digital Input Card Settings

These parameters set up the drive for operation with the option card DI-A3. This section describes parameters that govern operation with a digital input option card. Refer to the instruction manual packaged with the option card for specific details on installation, wiring, input signal level selection, and parameter setup.

### ■ F3-01: Digital Input Option Card Input Selection

Determines the type of input for digital option card DI-A3 when o1-03 is set to 0 or 1.

No.	Parameter Name	Setting Range	Default
F3-01	Digital Input Option Card Input Selection	0 to 7	0

**Setting 0: BCD, 1% units**

**Setting 1: BCD, 0.1% units**

**Setting 2: BCD, 0.01% units**

**Setting 3: BCD, 1 Hz units**

**Setting 4: BCD, 0.1 Hz units**

**Setting 5: BCD, 0.01 Hz units**

**Setting 6: BCD, special setting (5 digit input), 0.02 Hz units**

**Setting 7: Binary**

**Note:** BCD input when o1-03 = 2 or 3. Units are determined by o1-03.

## 5.6 F: Option Settings

### ■ F3-03: Digital Input Option DI-A3 Data Length Selection

Determines the number of bits for the option card input that sets the frequency reference.

No.	Parameter Name	Setting Range	Default
F3-03	Digital Input Option DI-A3 Data Length Selection	0 to 2	2

**Setting 0: 8 bit**

**Setting 1: 12 bit**

**Setting 2: 16 bit**

### ◆ F4: Analog Monitor Card Settings

These parameters set up the drive for operation with the analog output option card AO-A3. This section describes parameters that govern operation with an analog output option card. Refer to the instruction manual packaged with the option card for specific details on installation, wiring, input signal level selection, and parameter setup.

#### ■ F4-01, F4-03: Terminal V1, V2 Monitor Selection

Selects the data to output from analog terminal V1. Enter the final three digits of U□-□□ to determine which monitor data is output from the option card. Some monitors are only available in certain control modes.

No.	Parameter Name	Setting Range	Default
F4-01	Terminal V1 Monitor Selection	000 to 999	102
F4-03	Terminal V2 Monitor Selection	000 to 999	103

#### ■ F4-02, F4-04, F4-05, F4-06: Terminal V1, V2 Monitor Gain and Bias

Parameters F4-02 and F4-04 determine the gain, while parameters F4-05 and F4-06 set the bias. These parameters are set as a percentage of the output signal from V1 and V2 where 100% equals 10 V output. The terminal output voltage is limited to 10 V.

No.	Parameter Name	Setting Range	Default
F4-02	Terminal V1 Monitor Gain	-999.9 to 999.9%	100.0%
F4-04	Terminal V2 Monitor Gain	-999.9 to 999.9%	50.0%
F4-05	Terminal V1 Monitor Bias	-999.9 to 999.9%	0.0%
F4-06	Terminal V2 Monitor Bias	-999.9 to 999.9%	0.0%

#### Using Gain and Bias to Adjust Output Signal Level

When viewing the values set to F4-02 or F4-05 on the digital operator, a voltage equal to 100% of the parameter being viewed (including current gain and bias settings) will be output from terminal V1 or V2. When viewing the value set to F4-05 or F4-06, terminal V1 or V2 will output a voltage equal to 0% of the parameter being viewed (including current gain and bias settings).

Example 1: F4-02 = 0%, F4-02 = 80%. When the parameter setting display for F4-02 is accessed using the digital operator, terminal V1 will output a voltage of 8 V, even when the drive is stopped.

Example 2: F4-03 = 5%. When the parameter setting display for F4-03 is accessed using the digital operator, terminal V1 will output a voltage of 0.5 V, even when the drive is stopped.

#### ■ F4-07, F4-08: Terminal V1, V2 Signal Level

Sets the output signal level for terminals V1 and V2.

No.	Parameter Name	Setting Range	Default
F4-07	Terminal V1 Signal Level	0, 1	0
F4-08	Terminal V2 Signal Level	0, 1	0

**Setting 0: 0 to 10 V**

**Setting 1: -10 to 10 V**

## ◆ F5: Digital Output Card Settings

These parameters set up the drive for operation with the digital output option card DO-A3. This section describes parameters that govern operation with a digital output option card. Refer to the instruction manual packaged with the option card for specific details on installation, wiring, input signal level selection, and parameter setup.

### ■ F5-01 through F5-08: Digital Output Option Card Terminal Function Selection

When F5-09 = 2, the parameters listed in the table below are used to assign functions to the output terminals on the option card.

No.	Name	Setting Range	Default
F5-01	Terminal P1-PC Output Selection	0 to 192	2: Speed agree
F5-02	Terminal P2-PC Output Selection	0 to 192	4: Frequency detection 1
F5-03	Terminal P3-PC Output Selection	0 to 192	6: Drive ready
F5-04	Terminal P4-PC Output Selection	0 to 192	37: During frequency output
F5-05	Terminal P5-PC Output Selection	0 to 192	F: Not used
F5-06	Terminal P6-PC Output Selection	0 to 192	F: Not used
F5-07	Terminal M1-M2 Output Selection	0 to 192	0: During run
F5-08	Terminal M3-M4 Output Selection	0 to 192	1: Zero speed

### ■ F5-09: DO-A3 Output Mode Selection

Determines how the DO-A3 option card is to work with the drive.

No.	Parameter Name	Setting Range	Default
F5-09	DO-A3 Output Mode Selection	0 to 2	0

**Note:** Refer to TOBP C730600 41 YASKAWA AC Drive-Option Card DO-A3 Installation Manual for more details on F5-09 settings.

**Setting 0: Separate output functions for each of 8 terminals**

**Setting 1: Binary output**

**Setting 2: Output functions assigned by F5-01 through F5-08**

## ◆ F6: Communication Option Card

These parameters are to configure communication option cards and communication fault detection methods.

Some parameters apply to all communication option cards, while some parameters are used only for certain network options.

Parameter	Communication Protocol				
	CC-Link	MECHATROLINK-II	PROFIBUS-DP	CANopen	DeviceNet
F6-01 to F6-03, F6-06 to F6-08	○	○	○	○	○
F6-04, -10, -11, -14	○	-	-	-	-
F6-20 to F6-26	-	○	-	-	-
F6-30 to F6-32	-	-	○	-	-
F6-35 to F6-36	-	-	-	○	-
F6-50 to F6-63	-	-	-	-	○

### ■ F6-01: Communications Error Operation Selection

Determines drive operation if a communication error occurs.

No.	Parameter Name	Setting Range	Default
F6-01	Communications Error Operation Selection	0 to 3	1

**Setting 0: Ramp to stop (uses the deceleration time set to C1-02)**

**Setting 1: Coast to stop**

**Setting 2: Fast Stop (uses the Fast Stop time set to C1-09)**

**Setting 3: Alarm only (continue operation)**

## 5.6 F: Option Settings

### ■ F6-02: External Fault from Comm. Option Detection Selection

Determines the detection method of an external fault initiated by a communication option (EF0).

No.	Parameter Name	Setting Range	Default
F6-02	External Fault from Comm. Option Detection Selection	0 or 1	0

**Setting 0: Always detected**

**Setting 1: Detection during run only**

### ■ F6-03: External Fault from Comm. Option Operation Selection

Determines the operation when an external fault is initiated by a communication option (EF0).

No.	Parameter Name	Setting Range	Default
F6-03	External Fault from Comm. Option Operation Selection	0 to 3	1

**Setting 0: Ramp to stop**

**Setting 1: Coast to stop**

**Setting 2: Fast Stop**

**Setting 3: Alarm only (continue operation)**

### ■ F6-06: Torque Reference / Torque Limit Selection from Comm. Option

Used to select if torque reference and torque limit values are assigned to the drive from the network.

No.	Parameter Name	Setting Range	Default
F6-06	Torque Reference / Torque Limit Selection from Comm. Option	0, 1	0

**Setting 0: Enabled**

**Setting 1: Disabled**

### ■ F6-07: Multi-Step Speed Enable/Disable when NetRef/ComRef is Selected

Selects how multi-step speed inputs are treated when the NetRef command is set.

No.	Parameter Name	Setting Range	Default
F6-07	NetRef/ComRef Function Selection	0, 1	0

**Setting 0: Multi-step speed operation disabled**

If the NetRef command is selected, multi-step speed input frequency references are disabled.

**Setting 1: Multi-step speed operation enabled**

Even if the NetRef command is selected, multi-step speed inputs are still active and can override the frequency reference from the communications option.

### ■ F6-08: Reset Communication Parameters

Determines whether communication-related parameters (F6-□□) are reset when the drive is initialized using parameter A1-03.

No.	Parameter Name	Setting Range	Default
F6-08	Reset Communication Parameters	0, 1	0

**Setting 0: Do not reset parameters F6-□□ when the drive is initialized with A1-03**

**Setting 1: Reset F6-□□ when the drive is initialized with A1-03**

**Note:** F6-08 is not reset when the drive is initialized, but does determine whether initializing the drive with A1-03 resets the other communication parameters, F6-□□.

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### ◆ CC-Link Parameters

Parameters F6-04, F6-10, F6-11, and F6-14 set up the drive to operate on a CC-Link network.

For details on parameter settings, refer to the YASKAWA AC Drive-Option Card CC-Link Installation Manual and Technical Manual.

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### ◆ MECHATROLINK Parameters

Parameters F6-20 through F6-26 set up the drive to operate on a MECHATROLINK network.

For details on parameter settings, refer to the YASKAWA AC Drive-Option Card MECHATROLINK-II Installation Manual and Technical Manual.

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### ◆ PROFIBUS-DP Parameters

Parameters F6-30 through F6-32 set up the drive to operate on a PROFIBUS-DP network.

For details on parameter settings, refer to the YASKAWA AC Drive-Option Card PROFIBUS-DP Installation Manual and Technical Manual.

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### ◆ CANopen Parameters

Parameters F6-35 and F6-36 set up the drive to operate on a CANopen network.

For details on parameter settings, refer to the YASKAWA AC Drive-Option Card CANopen Installation Manual and Technical Manual.

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### ◆ DeviceNet Parameters

Parameters F6-50 through F6-63 set up the drive to operate on a DeviceNet network.

For details on parameter settings, refer to the YASKAWA AC Drive-Option Card DeviceNet Installation Manual and Technical Manual.

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## 5.7 H: Terminal Functions

H parameters are used to assign functions to the external terminals.

### ◆ H1: Multi-Function Digital Inputs

#### ■ H1-01 to H1-08: Functions for Terminals S1 to S8

These parameters assign functions to the multi-function digital inputs. The various functions and their settings are listed below in [Table 5.35](#).

No.	Parameter Name	Setting Range	Default
H1-01	Multi-Function Digital Input Terminal S1 Function Selection	1 to 9F	40 (F) <I>: Forward Run Command (2-wire sequence)
H1-02	Multi-Function Digital Input Terminal S2 Function Selection	1 to 9F	41 (F) <I>: Reverse Run Command (2-wire sequence)
H1-03	Multi-Function Digital Input Terminal S3 Function Selection	0 to 9F	24: External Fault
H1-04	Multi-Function Digital Input Terminal S4 Function Selection	0 to 9F	14: Fault Reset
H1-05	Multi-Function Digital Input Terminal S5 Function Selection	0 to 9F	3 (0) <I>: Multi-Step Speed Reference 1
H1-06	Multi-Function Digital Input Terminal S6 Function Selection	0 to 9F	4 (3) <I>: Multi-Step Speed Reference 2
H1-07	Multi-Function Digital Input Terminal S7 Function Selection	0 to 9F	6 (4) <I>: Jog Reference Selection
H1-08	Multi-Function Digital Input Terminal S8 Function Selection	0 to 9F	8: External Baseblock Command

<I> Number appearing in parenthesis is the default value after performing a 3-Wire initialization.

**Table 5.35 Multi-Function Digital Input Terminal Settings**

Setting	Function	Page	Setting	Function	Page
0	3-wire sequence	219	34	PID soft starter cancel	225
1	Local/remote selection	219	35	PID input level selection	225
2	External reference 1/2 selection	220	40	Forward run command (2-wire sequence)	225
3	Multi-Step Speed Reference 1	220	41	Reverse run command (2-wire sequence)	
4	Multi-Step Speed Reference 2		42	Run command (2-wire sequence 2)	225
5	Multi-Step Speed Reference 3		43	FWD/REV command (2-wire sequence 2)	
6	Jog reference selection	220	44	Offset frequency 1	225
7	Accel/decel time selection 1	220	45	Offset frequency 2	
8	Baseblock command (N.O.)	220	46	Offset frequency 3	
9	Baseblock Command (N.C.)		47	Node setup	225
A	Accel/decel ramp hold	220	60	DC Injection Braking command	226
B	Drive overheat alarm (OH2)	221	61	External Speed Search command 1	226
C	Analog terminal input selection	221	62	External Speed Search command 2	226
D	PG encoder disable	221	63	Field Weakening	226
E	ASR integral reset	221	65	KEB Ride-Thru 1 (N.C.)	226
F	Through mode	221	66	KEB Ride-Thru 1 (N.O.)	
10	Up command	221	67	Communications test mode	226
11	Down command		68	High Slip Braking	226
12	Forward jog	222	6A	Drive enabled	226
13	Reverse jog		71	Speed/Torque Control switch	227
14	Fault reset	222	72	Zero Servo	227
15	Fast Stop (N.O.)	222	75	Up 2 command	227
16	Motor 2 selection	223	76	Down 2 command	
17	Fast Stop (N.C.)	222	77	ASR gain switch	227
18	Timer function input	223	78	External torque reference polarity inversion	227
19	PID disable	223	7A	KEB Ride-Thru 2 (N.C.)	228
1A	Accel/decel time selection 2	224	7B	KEB Ride-Thru 2 (N.O.)	
1B	Program lockout	224	7C	Short Circuit Braking (N.O.)	228
1E	Reference sample hold	224	7D	Short Circuit Braking (N.C.)	
20 to 2F	External fault	224	7E	Forward/reverse detection (V/f control with simple PG)	228
30	PID integral reset	225	7F	Bi-directional PID output enable	228
31	PID integral hold	225	90 to 97	DriveWorksEZ Digital input 1 to 8	228
32	Multi-step speed reference 4	225	9F	DriveWorksEZ disabled	228



### Setting 0: 3-Wire Sequence

When one of the digital inputs is programmed for 3-wire control, that input becomes a forward/reverse directional input, S1 becomes the Run command input, and S2 becomes the Stop command input.

The drive will start the motor when the input S1 set for the Run command is closed for longer than 2 ms. The drive will stop the operation when the Stop input S2 is released for a brief moment. Whenever the input programmed for 3 wire sequence is open, the drive will be set for forward direction. If the input is closed, the drive is set for reverse direction.

**Note:** When 3-wire sequence is selected, the Run and Stop commands must be input via S1 and S2.

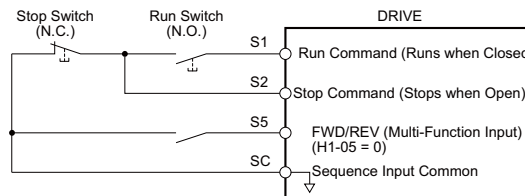


Figure 5.55 3-Wire Sequence Wiring Diagram

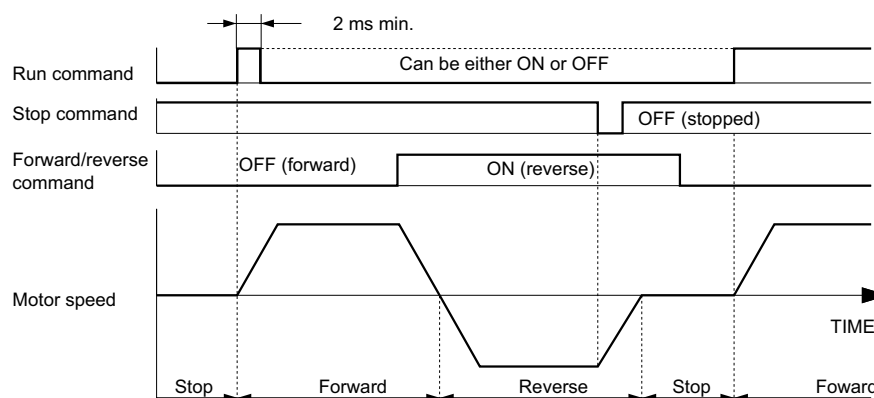


Figure 5.56 3-Wire Sequence

- Note:**
1. The Run command must be closed for more than 2 ms.
  2. If the Run command is active at power up and b1-17 = 0 (Run command at power up not accepted), the Run LED will flash to indicate that protective functions are operating. If required by the application, set b1-17 to 1 to have the Run command issued automatically as soon as the drive is powered up.

**WARNING!** Sudden Movement Hazard. Ensure start/stop and safety circuits are wired properly and in the correct state before energizing the drive. Failure to comply could result in death or serious injury from moving equipment.

**WARNING!** The drive may start unexpectedly in reverse direction after power up if it is wired for 3-wire sequence but set up for 2-wire sequence (default). Make sure b1-17 is set to "0" (drive does not accept a Run command active at power up). When initializing the drive use 3-wire initialization. Failure to comply could result in death or serious injury from moving equipment.

### Setting 1: LOCAL/REMOTE selection

This setting allows the input terminal to determine if the drive will run in LOCAL mode or REMOTE mode.

Status	Description
Closed	LOCAL: Frequency reference and Run command are input from the digital operator.
Open	REMOTE: Frequency reference and Run command are input from the external reference that has been selected. If a digital input set to H1-□□ = 2 is active, they will be read from external reference source 2 (b1-15 and b1-16). Otherwise they will be read from external reference source 1 (b1-01 and b1-02).

- Note:**
1. If one of the multi-function input terminals is set to for LOCAL/REMOTE, then the LO/RE key on the operator will be disabled.
  2. When the drive is set to LOCAL, the LO/RE LED will light.
  3. The default setting of the drive is not to allow switching between LOCAL and REMOTE during run. To allow the drive to switch between LOCAL and REMOTE during run, [Refer to b1-07: LOCAL/REMOTE Run Selection on page 142.](#)

## 5.7 H: Terminal Functions

### Setting 2: External reference 1/2 selection

This function can be used to switch the Run command and frequency reference source between External reference 1 and 2 if the drive is in the REMOTE mode.

Status	Description
Open	External reference 1 is used (defined by parameters b1-01 and b1-02)
Closed	External reference 2 is used (defined by parameters b1-15 and b1-16)

**Note:** With default settings the drive is not to allow switching between External reference 1 and 2 during run. *Refer to b1-07: LOCAL/REMOTE Run Selection on page 142* if this feature is required by the application.

### Setting 3 to 5: Multi-Step Speed Reference 1 to 3

Used to switch multi-step speed frequency references d1-01 to d1-08 by digital inputs. Refer to *d1: Frequency Reference on page 182* for details.

### Setting 6: Jog reference selection

The Jog frequency set in parameter d1-17 becomes the frequency reference when the input terminal closes. Refer to *d1: Frequency Reference on page 182* for details.

### Setting 7: Accel/decel time selection 1

Used to switch between accel/decel times 1 (C1-01 and C1-02) and 2 (C1-03 and C1-04). *Refer to C1-01 to C1-08: Accel, Decel Times 1 to 4 on page 166* for details.

### Setting 8, 9: Baseblock command (N.O., N.C.)

When the drive receives a Baseblock command, the output transistor stop switching and the motor coasts to stop. During this time, the alarm “bb” will flash on the digital operator to indicate baseblock. When baseblock ends and a Run command is active, the drive performs Speed Search to get the motor running again.

Digital Input Function	Drive Operation	
	Input Open	Input Closed
Setting 8 (N.C.)	Baseblock (Interrupt output)	Normal operation
Setting 9 (N.O.)	Normal operation	Baseblock (Interrupt output)

**NOTICE:** If using baseblock in hoist applications, make sure the brake closes when the drive output is cut off by a Baseblock command triggered via one of the input terminals. Failure to do so will result in the motor suddenly coasting when the Baseblock command is entered, causing the load to slip.

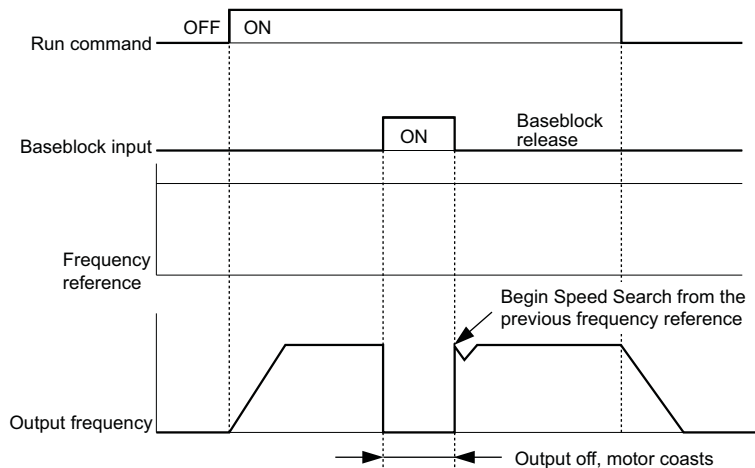


Figure 5.57 Baseblock Operation During Run

### Setting A: Accel/decel ramp hold

When the digital input programmed for the Accel/decel ramp hold function closes, the drive will lock (“hold”) the output frequency. Acceleration or deceleration will resume once the input is opened again.

If the Accel/decel ramp hold function is enabled ( $d4-01 = 1$ ), the drive will save the output frequency to memory whenever the Ramp Hold input is closed. When the drive is restarted after stop or after power supply interruption, the output frequency that was saved will become the frequency reference (provided that the Accel/decel ramp hold input is still closed). *Refer to d4-01: Frequency Reference Hold Function Selection on page 185* for details.

**Setting B: Drive overheat alarm (oH2)**

Triggers an oH2 alarm when the contact closes. Because this is an alarm, drive operation is not affected.

**Setting C: Analog terminal input selection (terminal A1, A2, A3)**

When closed, the terminals specified in H3-14 are enabled. When open, the drive disregards the input signal to the analog terminals.

**Setting D: PG encoder disable**

When closed the drive disregards PG feedback from the motor when using V/f Control with PG. When the terminal is opened again, the drive resumes using PG feedback to control motor speed.

**Setting E: ASR integral reset**

Switches between PI control or simply P control by resetting the integral value. As long as the terminal is closed, integral operation is disabled and the drive uses P control. When the terminal opens, PI control resumes.

**Setting F: Through mode**

Select this setting when using the terminal in a pass-through mode. When set to F, an input does not trigger any function in the drive. Setting F, however, still allows the input status to be read out by a PLC via a communication option or MEMOBUS/Modbus communications.

**Setting 10, 11: Up, Down command**

Using the Up/Down function allows the frequency reference to be set by two push buttons. One digital input must be programmed as the Up input (H1-□□ = 10) to increase the frequency reference, and the other one must be programmed as the Down input (H1-□□ = 11) to decrease the frequency reference.

The Up/Down function has priority over the frequency references from the digital operator, the analog inputs, and the pulse input (b1-01 = 0, 1, 4). If the Up/Down function is used, then references provided by these sources will be disregarded.

The inputs operate as shown in the table below.

Status		Drive Operation
Up (10)	Down (11)	
Open	Open	Hold current frequency reference
Closed	Open	Increase frequency reference
Open	Closed	Decrease frequency reference
Closed	Closed	Hold current frequency reference

- Note:**
1. An oPE03 alarm will occur when only one of the functions Up/Down is programmed for a digital input.
  2. An oPE03 alarm will occur if the Up/Down function is assigned to the terminals while another input is programmed for the Accel/ decel ramp hold function. For more information on alarms, [Refer to Drive Alarms, Faults, and Errors on page 308](#).
  3. The Up/Down function can only be used for External reference 1. Consider this when using Up/Down and the external reference switching command (H1-□□ = 2).

**Using the Up/Down Function with Frequency Reference Hold (d4-01)**

- When the frequency reference hold function is disabled (d4-01 = 0), the Up/Down frequency reference will be reset to 0 when the Run command is cleared or the power is cycled.
- When d4-01 = 1, the drive will save the frequency reference set by the Up/Down function. When the Run command or the power is cycled, the drive will restart with the reference value that was saved. The value that was saved can be reset by closing either the Up or Down input without having a Run command active. [Refer to d4-01: Frequency Reference Hold Function Selection on page 185](#).

**Using the Up/Down Function with Frequency Reference Limits**

The upper frequency reference limit is determined by parameter d2-01.

The value for the lower frequency reference limit depends on the setting of parameter d4-10, and can be set by an analog input or parameter d2-02. [Refer to d4-10: Up/Down Frequency Reference Limit Selection on page 189](#) for details.

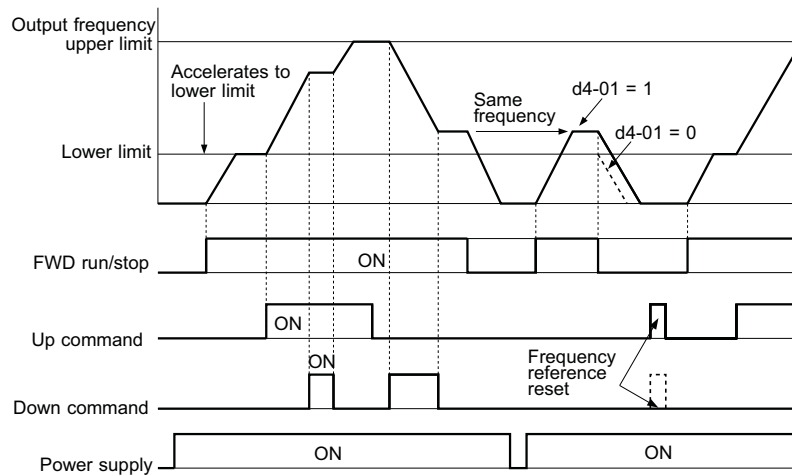
When a Run command is applied, the lower limits work as follows:

- If the lower limit is set by d2-02 only, the drive will accelerate to this limit as soon as a Run command is entered.
- If the lower limit is determined by an analog input only, the drive will accelerate to the limit as long as the Run command and an Up or Down command are active. It will not start running if only the Run command is on.

## 5.7 H: Terminal Functions

- If the lower limit is set by both an analog input and d2-02, and the analog limit is higher than the d2-02 value, then the drive will accelerate to the d2-02 value when a Run command is input. Once the d2-02 value is reached, it will continue acceleration to the analog limit only if an Up or Down command is set.

**Figure 5.58** shows an Up/Down function example with a lower frequency reference limit set by d2-02, and the frequency reference hold function both enabled and disabled.

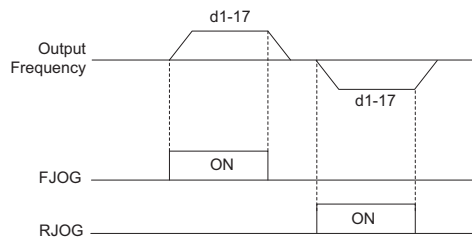


**Figure 5.58 Up/Down Command Operation**

### Setting 12, 13: Forward Jog, Reverse Jog

Digital inputs programmed as Forward Jog (H1-□□ = 12) and Reverse Jog (H1-□□ = 13) will be Jog inputs that do not require a Run command. Closing the terminal set for Forward Jog input will cause the drive to ramp to the Jog frequency reference (d1-17) in the forward direction. The Reverse Jog will cause the same action in the reverse direction. The Forward Jog and Reverse Jog command can be set independently.

**Note:** The Forward Jog and Reverse Jog commands override all other frequency references. However, if the drive is set to prohibit reverse rotation (b1-04 = 1), then activating Reverse Jog will have no effect. If both the Forward Jog and Reverse Jog are input simultaneously for 500 ms or more, an alarm will occur and the drive will ramp to stop.



**Figure 5.59 FJOG/RJOG Operation**

### Setting 14: Fault reset

Whenever the drive detects a fault condition, the fault output contact will close and the drive's output will shut off. The motor then coasts to stop (specific stopping methods can be selected for some faults such as L1-04 for motor overheating). Once the Run command is removed, the fault can be cleared by either the RESET key on the digital operator or by closing a digital input configured as a Fault Reset (H1-□□ = 14).

**Note:** Fault Reset commands are ignored as long as the Run command is present. To reset a fault, first remove the Run command.

### Setting 15, 17: Fast Stop (N.O., N.C.)

The Fast Stop function operates much like an emergency stop input to the drive. If a Fast Stop command is input while the drive is running, the drive will decelerate to a stop by the deceleration time set to C1-09 (*Refer to C1-09: Fast Stop Time on page 167*). The drive can only be restarted after it has come to a complete stop, the Fast Stop input is off, and the Run command has been switched off.

- To trigger the Fast Stop function with a N.O. switch, set H1-□□ = 15.
- To trigger the Fast Stop function with a N.C. switch, set H1-□□ = 17.

Figure 5.60 shows an operation example of Fast Stop.

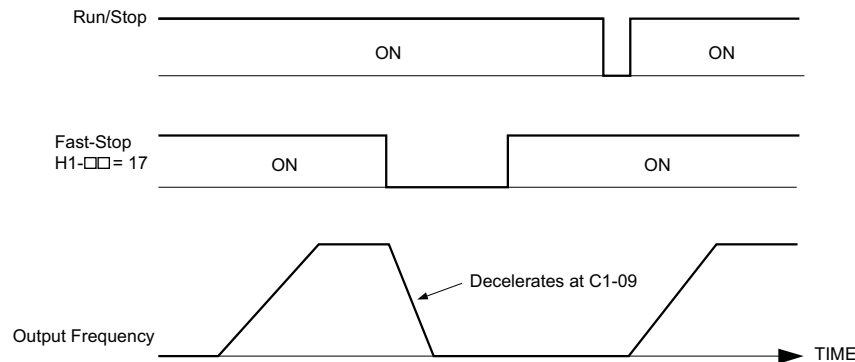


Figure 5.60 Fast Stop Sequence

**NOTICE:** Rapid deceleration can trigger an overvoltage fault. When faulted, the drive output shuts off, and the motor coasts. To avoid this uncontrolled motor state and to ensure that the motor stops quickly and safely, set an appropriate Fast Stop time to C1-09.

### Setting 16: Motor 2 selection

The drive has the capability to control two induction motors independently. A second motor may be selected using a multi-function digital input as shown in Figure 5.61.

**Note:** The motor 2 selection function cannot be used when PM motor is used.

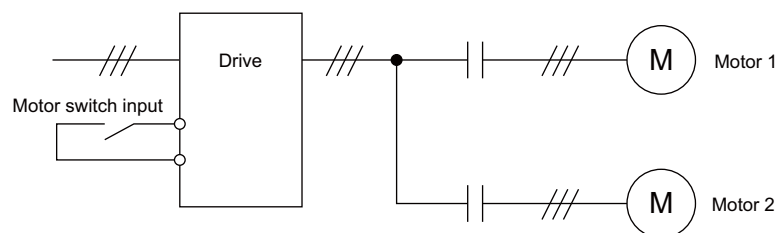


Figure 5.61 Motor Selection

When switching between motor 1 and motor 2, the parameters used to control those motors also change. Below, Table 5.36 lists the parameters that correspond to each motor.

Table 5.36 Parameters for Switching Between Two Motors

No.	Setting 16 Open (Motor 1)	⇒	Setting 16 Closed (Motor 2)
C1-□□: Acceleration/Deceleration Time	C1-01 to C1-04	⇒	C1-05 to C1-08
C3-□□: Motor Slip Compensation	C3-01 to C3-04, C3-15	⇒	C3-21 to C3-25
C4-□□: Motor Torque Compensation	C4-01	⇒	C4-07
C5-□□: Speed Control (ASR)	C5-01 to C5-08, C5-12, C5-15, C5-17, C5-18	⇒	C5-21 to C5-28, C5-32, C5-35, C5-37, C5-38
E1-□□, E3-□□: V/f Pattern E2-□□, E4-□□: Motor Parameters	E1-□□, E2-□□	⇒	E3-□□ to E4-□□
F1-□□ (PG Constant)	F1-01 to F1-21	⇒	F1-02 to F1-04, F1-08 to F1-11, F1-14, F1-31 to F1-37

- Note:**
1. When using 2 motors, the motor overload protection selection (oL1) set to L1-01 applies to both motor 1 and motor 2.
  2. It is not possible to switch between motor 1 and motor 2 during run. Doing so will trigger the “rUn” alarm.
  3. There is a 500 ms delay when switching between motors equipped with a PG encoder for feedback.
  4. The motor 2 selection function cannot be used when PM motor is used.

If a digital output is programmed for “Motor 2 selection” (H1-01, H1-02, or H1-03 = 1C), motor will be selected when the output is closed.

### Setting 18: Timer function input

This setting configures a digital input terminal as the input for the timer function. Use this setting combination with the timer function output (H2-□□ = 12). Refer to b4: Delay Timers on page 151 for details.

### Setting 19: PID disable

When the PID function has been enabled by parameter b5-01, it can be indefinitely disabled by closing a digital input. When the input is released, the drive resumes PID operation. Also refer to PID Block Diagram on page 154.

## 5.7 H: Terminal Functions

### Setting 1A: Accel/decel time selection 2

Used to select accel/decel times 1 to 4 in combination with the Accel/decel time selection 1 command. *Refer to C1-01 to C1-08: Accel, Decel Times 1 to 4 on page 166* for details.

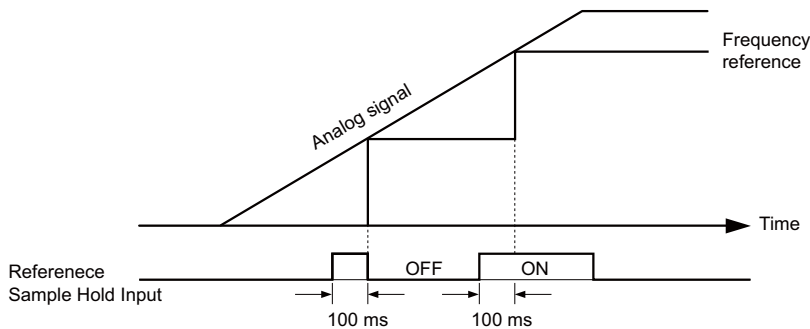
### Setting 1B: Program lockout

When an input is programmed for Program Lockout, parameters values cannot be changed as long as this input is open (it is still possible to view and monitor parameter settings).

### Setting 1E: Reference sample hold

This function allows the user to sample an analog frequency reference signal being input to terminal A1, A2, or A3 and hold the frequency reference at the sampled level. Once the Analog Frequency Reference Sample/Hold function is held for at least 100 ms, the drive reads the analog input and changes the frequency reference to the newly sampled speed as illustrated in *Figure 5.62*.

When the power is shut off and the sampled analog frequency reference is cleared, the frequency reference is reset to 0.



**Figure 5.62 Analog Frequency Reference Sample/Hold**

An oPE03 error will occur when one of the following functions is used simultaneously with the Analog frequency reference sample/hold command.

- Hold accel/decel stop (setting: A)
- Up command, Down command (setting: 10, 11)
- Offset frequency (setting: 44 to 46)
- Up or Down functions (setting: 75, 76)

### Setting 20 to 2F: External fault

By using the External fault command, the drive can be stopped when problems occur with external devices.

To use the External fault command, set one of the multi-function digital inputs to any value between 20 to 2F. The digital operator will display EF□ where □ is the number of the terminal to which the external fault signal is assigned.

For example, if an external fault signal is input to terminal S3, “EF3” will be displayed.

Select the value to be set in H1-□□ from a combination of any of the following three conditions:

- Signal input level from peripheral devices (N.O., N.C.)
- External fault detection method
- Operation after external fault detection

The following table shows the relationship between the conditions and the value set to H1-□□:

Setting	Terminal Status <1>		Detection Conditions <2>		Stopping Method			
	N.O.	N.C.	Always Detected	Detected during Run only	Ramp to Stop (fault)	Coast to Stop (fault)	Fast Stop (fault)	Alarm Only (continue running)
20	0		0		0			
21		0	0		0			
22	0			0	0			
23		0		0	0			
24	0		0			0		
25		0	0			0		
26	0			0		0		
27		0		0		0		
28	0		0				0	
29		0	0				0	

Setting	Terminal Status <1>		Detection Conditions <2>		Stopping Method			
	N.O.	N.C.	Always Detected	Detected during Run only	Ramp to Stop (fault)	Coast to Stop (fault)	Fast Stop (fault)	Alarm Only (continue running)
2A	0			0			0	
2B		0		0			0	
2C	0		0					0
2D		0	0					0
2E	0			0				0
2F		0		0				0

<1> Determine the terminal status for each fault, i.e., whether the terminal is normally open or normally closed.

<2> Determine whether detection for each fault should be enabled only during run or always detected.

### Setting 30: PID integral reset

By configuring one of the digital inputs for PID integral reset (H1-□□ = 30), the value of the integral component in PID control will be reset to 0 whenever the terminal is closed. *Refer to PID Block Diagram on page 154* for more details.

### Setting 31: PID integral hold

By configuring a digital input for Integral Hold (H1-□□ = 31), the value of the integral component of the PID control is locked as long as the input is active. The PID controller resumes integral operation from the hold value as soon as the integral hold input is released. *Refer to PID Block Diagram on page 154* for more information on this function.

### Setting 32: Multi-Step Speed Reference 4

Used to select the multi-step speeds d1-09 to d1-16 in combination with the input terminal set for Multi-Step Speed 1, 2 and 3. *Refer to d1-01 to d1-17: Frequency Reference 1 to 16 and Jog Frequency Reference on page 182.*

### Setting 34: PID soft starter cancel

A digital input configured as a PID soft starter cancel input (H1-□□ = 34) can be used to enable or disable the PID soft starter and thereby canceling the PID accel/decel time (b5-17). *Refer to PID Block Diagram on page 154.*

### Setting 35: PID input level selection

Allows an input terminal to switch the sign of the PID input. *Refer to PID Block Diagram on page 154* for details.

### Setting 40, 41: Forward run, Reverse run command for 2-wire sequence

Configures the drive for a 2-wire sequence.

When an input terminal set to 40 closes, the drive operates in the forward direction. When an input set for 41 closes, the drive will operate in reverse. Closing both inputs at the same time will result in an external fault.

- Note:**
1. This function cannot be used simultaneously with settings 42 and 43.
  2. The same functions are assigned to terminals S1 and S2 when the drive is initialized for 2-wire sequence.

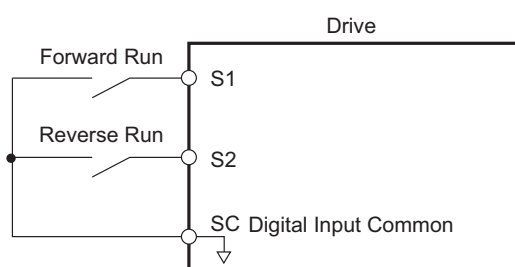


Figure 5.63 Example Wiring Diagram for 2-Wire Sequence

### Setting 42, 43: Run and direction command for 2-wire sequence 2

Sets the drive for 2-wire sequence 2.

When an input terminal programmed for 42 is closed, the drive will operate in the direction selected. When the input opens, the drive will stop. The input programmed for 43 selects the direction. If it is open, forward direction is selected. If it is closed, reverse direction is selected.

**Note:** This function cannot be used simultaneously with settings 40 and 41.

### Setting 44, 45, 46: Offset frequency 1, 2, 3

These inputs can be used to add offset frequencies d7-01, d7-02, and d7-03 to the frequency reference. *Refer to d7-01 to d7-03: Offset Frequency 1 to 3 on page 196* for details.



## 5.7 H: Terminal Functions

### Setting 47: Node setup

If the SI-S3 option card is connected, closing this terminal will set a node address for operation on a CANopen network.

### Setting 60: DC Injection Braking command

When a DC Injection Braking command is input while the drive is stopped, DC Injection Braking operation is activated. When a Run command or a Jog command is input, DC Injection Braking is released. [Refer to b2: DC Injection Braking and Short Circuit Braking on page 144](#) for details on setting up the DC Injection Braking function.

The diagram below illustrates how the DC Injection Braking function works.

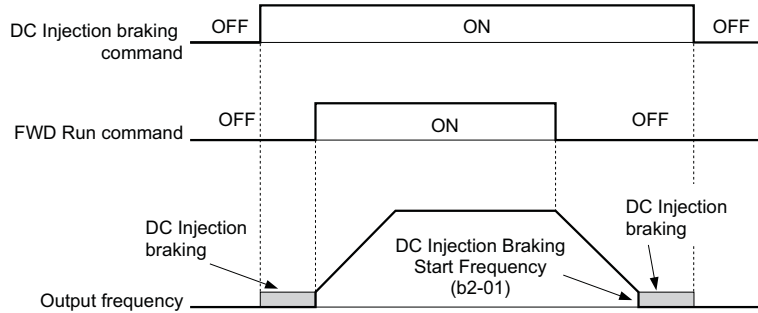


Figure 5.64 DC Injection Braking Input Timing Diagram

### Setting 61, 62: External Speed Search command 1, 2

These input functions can be used to enable Speed Search even if parameter b3-01 = 0 (no Speed Search at start). [Refer to Activating of Speed Search on page 149](#) for details on how to use the input signals. [Refer to b3: Speed Search on page 146](#) for more about Speed Search.

**Note:** Operator error oPE03 will result if both Speed Search 1 and Speed Search 2 are set to the input terminals at the same time.

### Setting 63: Field Weakening

Enabled in V/f Control. When closed, Field Weakening is performed. For details, [Refer to d6: Field Weakening and Field Forcing on page 195](#).

### Setting 65, 66: KEB Ride-Thru 1 (N.C.), 2 (N.O.)

Used to enable the KEB Ride-Thru function selected in parameter L2-29. [Refer to KEB Ride-Thru Function on page 256](#) for more information on this function.

Digital Input Function	Drive Operation	
	Input Open	Input Closed
Setting 65 (N.C.)	KEB Ride-Thru Deceleration	Normal operation
Setting 66 (N.O.)	Normal operation	KEB Ride-Thru Deceleration

**Note:** Both KEB Ride-Thru 1 and 2 cannot be assigned to the input terminals at the same time. This will trigger setting error oPE03.

### Setting 67: Communication test mode

The drive has a built-in function for self-diagnosing serial communications operation. The test involves wiring the send and receive terminals of the RS-485/422 port together. The drive transmits data and then confirms that the communications are received normally. [Refer to Self-Diagnostics on page 535](#) for details on how to use this function.

### Setting 68: High Slip Braking

Closing an input programmed for this function triggers High Slip Braking (available only in V/f and V/f w/PG control modes). Once HSB is started, the drive has to come to a complete stop and the HSB command must be removed before a restart can be performed. [Refer to n3: High Slip Braking \(HSB\) and Overexcitation Braking on page 284](#).

### Setting 6A: Drive enable

A digital input configured as a “Drive enable” (H1-□□ = 6A) will prevent the drive from executing a Run command until the input is closed. When the input is open, the digital operator will display “dnE” to indicate that the drive is disabled.

If a Run command is enabled before the terminal set for “Drive enable” closes, then the drive will not run until the Run command is cycled (i.e., a new Run command is required). If the input is opened while the drive is running, the drive will stop according to the stop method set to b1-03 ([Refer to b1-03: Stopping Method Selection on page 138](#)).



**Setting 71: Speed/Torque Control switch**

Switches the drive between Torque Control and Speed Control. Torque Control is enabled when the terminal is closed, and Speed Control is enabled when the terminal is open. Note that parameter d5-01 must be set to 0 when using this function. Refer to [d5: Torque Control on page 190](#) and [Switching Between Torque and Speed Control on page 193](#).

**Setting 72: Zero Servo**

Used to activate the Zero Servo function that can be used to lock the rotor at a certain position. Refer to [b9: Zero Servo on page 165](#) for details.

**Setting 75, 76: Up 2, Down 2 command**

The Up 2 and Down 2 function can be used to add a bias to the frequency reference. The input programmed for 75 will increase the bias and the input programmed for 76 will decrease it. [Table 5.37](#) explains how the Up/Down 2 function works depending on the frequency reference source and parameters d4-01, d5-03, and d4-05. [Refer to d4: Frequency Reference Hold and Up/Down 2 Function on page 185](#) for detailed explanations of these and other Up/Down 2 related parameters.

- Note:**
1. The Up 2 and Down 2 functions must be set as a pair.
  2. When using the Up 2 and Down 2, set appropriate bias limit values to parameters d4-08 and d4-09.

**Table 5.37 Up/Down 2 Operations**

Condition	Freq. Ref. Source	d4-03	d4-05	d4-01	Operation	Frequency Saved
1	Multi-Step Speed Reference	0	0	0	<ul style="list-style-type: none"> <li>Accelerates (increases the bias) while the Up 2 terminal is closed.</li> <li>Decelerates (decreases the bias) while Down 2 is closed.</li> <li>Holds output frequency (holds the bias) when no Up 2 or Down 2 input or both active.</li> <li>Resets the bias when the reference changes.</li> <li>Operates with the frequency reference in all other situations.</li> </ul>	Not saved
2				1		If the bias and frequency reference are constant for 5 s, the bias is added to the active frequency reference and reset afterwards.
3				--		Not saved
4	Multi-Step Speed Reference	Value other than 0	--	0	<ul style="list-style-type: none"> <li>When the Up 2 is enabled, drive accelerates up to the frequency reference plus d4-03 (bias is increased for d4-03).</li> <li>When Down 2 is enabled, drive decelerates down to the frequency reference minus d4-03 (bias is decreased for d4-03).</li> <li>Holds output frequency (holds the bias) when no Up 2 or Down 2 input or both active.</li> <li>Resets the bias when the reference changes.</li> <li>Operates with the frequency reference in all other situations.</li> </ul>	Not saved
5				1		If the bias and frequency reference are constant for 5 s, the bias is added to the active frequency reference and reset afterwards.
6	Other (analog comm., etc.)	0	0	0	<ul style="list-style-type: none"> <li>Accelerates (increases the bias) while the Up 2 terminal is closed.</li> <li>Decelerates (decreases the bias) while Down 2 is closed.</li> <li>Holds output frequency (holds the bias) when no Up 2 or Down 2 input or both active.</li> <li>If the frequency reference changes for more than d4-07 during accel/decel, bias value is held until the output frequency meets the reference (speed agree).</li> </ul>	Not saved
7				1		If the bias is constant for 5 s, it is saved to parameter d4-06. The frequency reference cannot be overwritten, so only the bias is saved.
8	Other (analog comm, etc.)	0	1	--	<ul style="list-style-type: none"> <li>Accelerates (increases the bias) while the Up 2 terminal is closed.</li> <li>Decelerates (decreases the bias) while Down 2 is closed.</li> <li>Otherwise operates at the frequency reference</li> </ul>	Not saved
9				0		Not saved
10				1		<ul style="list-style-type: none"> <li>When Up 2 is enabled, drive accelerates up to the frequency reference plus d4-03 (increases the bias for d4-03).</li> <li>When Down 2 is enabled, drive decelerates down to the frequency reference minus d4-03 (decreases the bias for d4-03).</li> <li>If the frequency reference changes for more then d4-07 during accel/decel, bias value is held until the output frequency meets the reference (speed agree).</li> </ul>

**Setting 77: ASR gain switch**

Switches the ASR gain between the values set to C5-01 and C5-03. The gain set to C5-03 is enabled when the terminal is closed, and C5-01 is enabled when the terminal opens again. See [C5-01, C5-03 / C5-02, C5-04: ASR Proportional Gain 1, 2 / ASR Integral Time 1, 2 on page 175](#) for a more detailed description.

**Setting 78: External torque reference polarity inversion**

Reverses the direction of the torque reference when the terminal closes. Refer to [d5: Torque Control on page 190](#) and [Setting the Torque Reference, Speed Limit, and Torque Compensation Values on page 191](#) for details.

## 5.7 H: Terminal Functions

### Setting 7A, 7B: KEB Ride-Thru 2 (N.C., N.O.)

An input terminal set to 7A or 7B can trigger Single Drive KEB Ride-Thru during deceleration. If enabled, L2-29 is disregarded. Refer to [KEB Ride-Thru Function on page 256](#) for details.

Digital Input Function	Drive Operation	
	Input Open	Input Closed
Setting 7A (N.C.)	Single Drive KEB Ride-Thru 2	Normal operation
Setting 7B (N.O.)	Normal operation	Single Drive KEB Ride-Thru 2

**Note:** KEB Ride-Thru 1 and 2 cannot both be assigned to the input terminals at the same time. Doing so will trigger an oPE3 error.

### Setting 7C, 7D: Short Circuit Braking (N.O., N.C.) (OLV/PM, AOLV/PM)

An input programmed for this function can be used to activate Short Circuit Braking in Open Loop Vector control modes for PM motors. By linking all three phases of a PM motor, Short Circuit Braking creates a braking torque that can be used to stop a rotating motor or prevent a motor from coasting due to external forces (such as the windmill effect in fan applications). Parameter b2-18 can be used to limit the current during Short Circuit Braking.

Digital Input Function	Drive Operation	
	Input Open	Input Closed
Setting 7C (N.O.)	Normal operation	Short Circuit Braking
Setting 7D (N.C.)	Short-Circuit Braking	Normal operation

### Setting 7E: Forward/reverse detection (for V/f Control with Simple PG Feedback)

When a digital input is programmed for this function, the input determines the motor rotation direction for V/f Control with Simple PG feedback (A1-02 = 0 and H6-01 = 3). If the input is open, the speed feedback signal is considered to be forward. If the input is closed, it is considered to be in reverse. [Refer to H6: Pulse Train Input/Output on page 246](#).

### Setting 7F: Bi-Directional PID Output Selection

If PID output to bi-directional output conversion is enabled in parameter d4-11, a digital input programmed for 7F can be used to switch between normal output or bi-directional output. If the digital input is open, the PID output builds the output frequency reference.

If the input is closed, the PID output is converted to bi-directional output frequency reference. Refer to [d4-11: Bi-Directional Output Selection on page 190](#).

### Setting 90 to 97: DriveWorksEZ Digital Input 1 to 8

These settings are for digital inputs functions used in DriveWorksEZ. Normally there is no need to change these settings.

### Setting 9F: DriveWorksEZ Disable

This function is used to enable or disable a DriveWorksEZ program in the drive. An input programmed for this function is effective only if A1-07 = 2.

Status	Description
Open	DriveWorksEZ enabled
Closed	DriveWorksEZ disabled

## ◆ H2: Multi-Function Digital Outputs

### ■ H2-01 to H2-03: Terminal M1-M2, M3-M4, and M5-M6 Function Selection

The drive has three multi-function output terminals. [Table 5.38](#) lists the functions available for these terminals using H2-01, H2-02, and H2-03.

No.	Parameter Name	Setting Range	Default
H2-01	Terminal M1-M2 Function Selection	0 to 192	0: During run
H2-02	Terminal M3-M4 Function Selection	0 to 192	1: Zero Speed
H2-03	Terminal M5-M6 Function Selection	0 to 192	2: Speed agree 1

Table 5.38 Multi-Function Digital Output Terminal Settings

Setting	Function	Page	Setting	Function	Page
0	During run	229	1D	During regeneration	235
1	Zero Speed	229	1E	Restart enabled	235
2	Speed agree 1	230	1F	Motor overload alarm (oL1)	236
3	User-set speed agree 1	230	20	Drive overhear pre-alarm (oH)	236
4	Frequency detection 1	231	22	Mechanical Weakening detection	236
5	Frequency detection 2	231	2F	Maintenance period	236
6	Drive ready	231	30	During torque limit	236
7	DC bus undervoltage	232	31	During speed limit	236
8	During baseblock (N.O.)	232	32	During speed limit in Torque Control	236
9	Frequency reference source	232	33	Zero Servo complete	236
A	Run command source	232	37	During frequency output	236
B	Torque detection 1 (N.O.)	232	38	Drive enabled	237
C	Frequency reference loss	232	39	Watt hour pulse output	237
D	Braking resistor fault	232	3C	LOCAL/REMOTE Status	237
E	Fault	232	3D	During Speed Search	237
F	Through mode	233	3E	PID feedback low	237
10	Minor fault	233	3F	PID feedback high	237
11	Fault reset command active	233	4A	During KEB operation	237
12	Timer output	233	4B	During Short Circuit Braking	237
13	Speed agree 2	233	4C	During Fast Stop	237
14	User-set speed agree 2	233	4D	oH pre-alarm time limit	237
15	Frequency detection 3	234	4E </>	Braking transistor fault (rr)	237
16	Frequency detection 4	234	4F </>	Braking resistor overheat (rH)	237
17	Torque detection 1 (N.C.)	232	60	Internal cooling fan alarm	237
18	Torque detection 2 (N.O.)		61	Rotor Position Detection Completed	237
19	Torque detection 2 (N.C.)		90	DriveWorksEZ digital output 1	237
1A	During reverse	91	DriveWorksEZ digital output 2		
1B	During baseblock (N.C.)	92	DriveWorksEZ digital output 3		
1C	Motor 2 selection	235	100 to 192	Functions 0 to 92 with inverse output	238

<1> Not available in models CIMR-A□A0169 to 2A0415 and 4A0088 to 4A1200.

### Setting 0: During Run

Output closes when the drive is outputting a voltage.

Status	Description
Open	Drive is stopped.
Closed	A Run command is input or the drive is during deceleration or during DC injection.

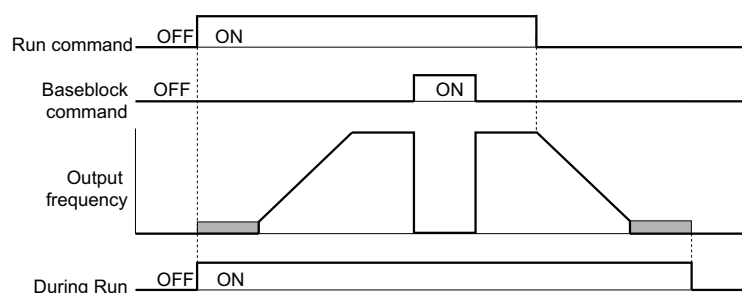


Figure 5.65 During Run Time Chart

### Setting 1: Zero Speed

Terminal closes whenever the output frequency or motor speed (CLV, CLV/PM) falls below the minimum output frequency set to E1-09 or b2-01.

Status	Description
Open	Output frequency is above the minimum output frequency set to E1-09 or b2-01
Closed	Output frequency is less than the minimum output frequency set to E1-09 or b2-01

**Note:** When using CLV or CLV/PM control modes, the zero speed level is defined by b2-01. In all other control modes, the zero speed level is the minimum output frequency set to E1-09.

## 5.7 H: Terminal Functions

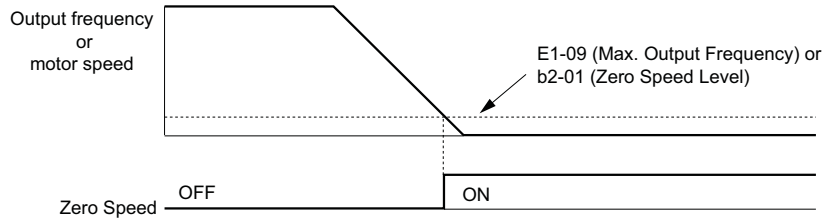


Figure 5.66 Zero-Speed Time Chart

### Setting 2: Speed agree 1 ( $f_{ref}/f_{out}$ Agree 1)

Closes whenever the actual output frequency or motor speed (CLV, CLV/PM) is within the Speed Agree Width (L4-02) of the current frequency reference regardless of the direction.

Status	Description
Open	Output frequency or motor speed does not match the frequency reference while the drive is running.
Closed	Output frequency or motor speed is within the range of frequency reference $\pm$ L4-02.

**Note:** Detection works in both directions, forward and reverse.

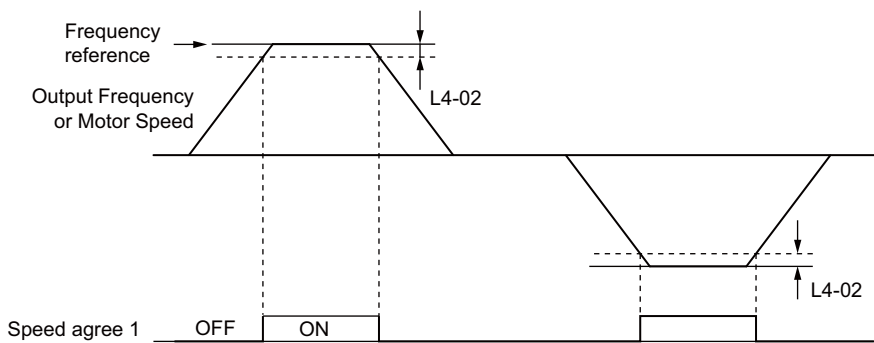


Figure 5.67 Speed Agree 1 Time Chart

Refer to L4-01, L4-02: Speed Agreement Detection Level and Detection Width on page 269 for more details.

### Setting 3: User-set speed agree 1 ( $f_{ref}/f_{set}$ Agree 1)

Closes whenever the actual output frequency or motor speed (CLV, CLV/PM) and the frequency reference are within the speed agree width (L4-02) of the programmed speed agree level (L4-01).

Status	Description
Open	Output frequency or motor speed and frequency reference are not both within the range of L4-01 $\pm$ L4-02.
Closed	Output frequency or motor speed and the frequency reference are both within the range of L4-01 $\pm$ L4-02.

**Note:** Frequency detection works in both forward and reverse. The value of L4-01 is used as the detection level for both directions.

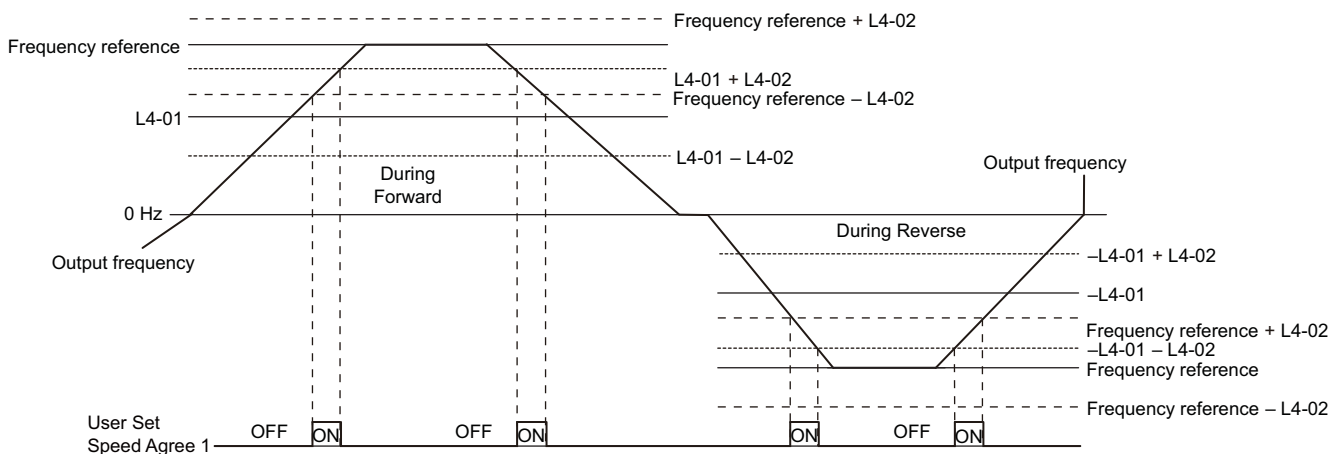


Figure 5.68 User Set Speed Agree 1 Time Chart

Refer to L4-01, L4-02: Speed Agreement Detection Level and Detection Width on page 269 for more instructions.

### Setting 4: Frequency Detection 1

Output opens when the output frequency or motor speed (CLV, CLV/PM) rises above the detection level set in L4-01 plus the detection width set in L4-02. The terminal remains open until the output frequency or motor speed falls below the level set in L4-01.

Status	Description
Open	Output frequency or motor speed exceeded $L4-01 + L4-02$ .
Closed	Output frequency or motor speed is below $L4-01$ or has not exceeded $L4-01 + L4-02$ .

**Note:** Frequency detection works in both forward and reverse. The value of L4-01 is used as the detection level for both directions.

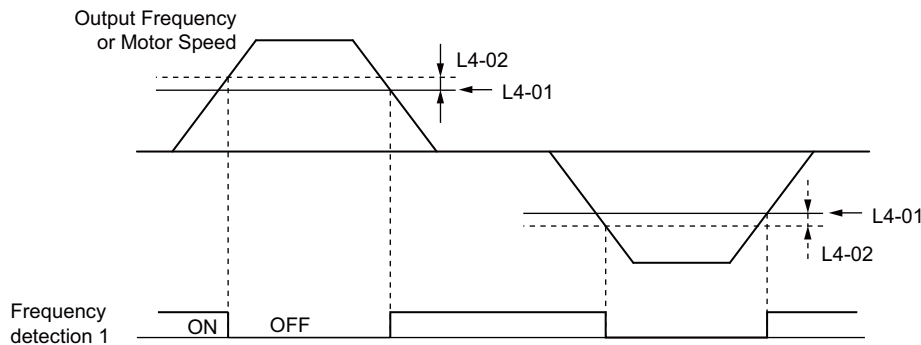


Figure 5.69 Frequency Detection 1 Time Chart

Refer to *L4-01, L4-02: Speed Agreement Detection Level and Detection Width* on page 269 for more details.

### Setting 5: Frequency Detection 2

Output closes whenever the output frequency or motor speed (CLV, CLV/PM) is above the detection level set in L4-01. The terminal remains closed until the output frequency or motor speed falls below  $L4-01$  minus the setting of L4-02.

Status	Description
Open	Output frequency or motor speed is below $L4-01$ minus $L4-02$ or has not exceeded $L4-01$ .
Closed	Output frequency or motor speed exceeded $L4-01$ .

**Note:** Frequency detection works in both forward and reverse. The value of L4-01 is used as the detection level for both directions.

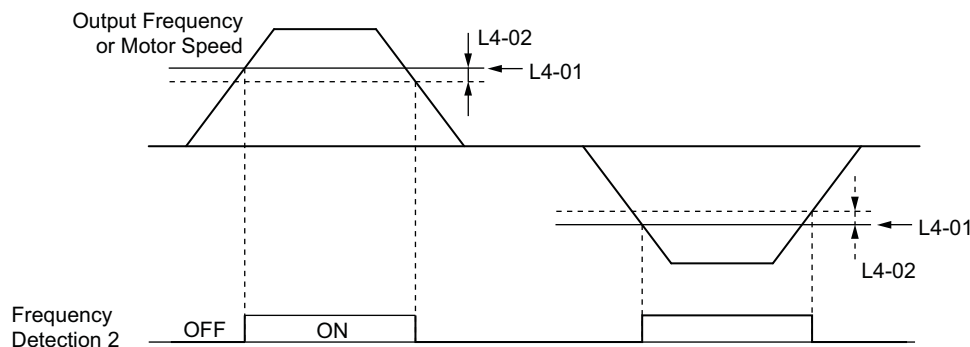


Figure 5.70 Frequency Detection 2 Time Chart

Refer to *L4-01, L4-02: Speed Agreement Detection Level and Detection Width* on page 269 for more details.

### Setting 6: Drive ready

Output closes whenever the drive is ready to operate the motor. The terminal will not close under the conditions listed below, and any Run commands will be disregarded.

- When the power is shut off
- During a fault
- When the drive's internal power supply has malfunctioned
- When a parameter setting error makes it impossible to run
- Although stopped, an overvoltage or undervoltage situation occurs
- While editing a parameter in the Programming Mode (when  $b1-08 = 0$ )

## 5.7 H: Terminal Functions

### Setting 7: DC bus undervoltage

Output closes whenever the DC bus voltage or control circuit power supply drops below the trip level set in L2-05. A fault in the DC bus circuit will also cause the terminal to set for “DC bus undervoltage” to close.

Status	Description
Open	DC bus voltage is above the level set to L2-05
Closed	DC bus voltage has fallen below the trip level set to L2-05.

### Setting 8: During baseblock (N.O.)

Output closes to indicate that the drive is in a baseblock state. While in baseblock, output transistors do not switch and no main circuit voltage is output.

Status	Description
Open	Drive is not in a baseblock state.
Closed	Baseblock is being executed.

### Setting 9: Frequency reference source

A digital output programmed for this function shows the frequency reference source that is currently selected.

Status	Description
Open	Frequency reference is provided from External reference 1 (b1-01) or External reference 2 (b1-15)
Closed	Frequency reference is being sourced from the digital operator.

### Setting A: Run command source

A digital output programmed for this function shows the Run command source that is currently selected.

Status	Description
Open	Run command is provided from External reference 1 (b1-02) or 2 (b1-16).
Closed	Run command is being sourced from the digital operator.

### Setting B, 17, 18, 19: Torque detection 1 (N.O., N.C.), Torque detection 2 (N.O., N.C.)

These digital output functions can be used to signal an overtorque or undertorque situation to an external device.

Set up the torque detection levels and select the output function from the table below. [Refer to L6: Torque Detection on page 272](#) for details.

Setting	Status	Description
B	Closed	Torque detection 1 (N.O.): Output current/torque exceeds (overtorque detection) or is below (undertorque detection) the torque value set in parameter L6-02 for longer than the time specified in parameter L6-03.
17	Open	Torque detection 1 (N.C.): Output current/torque exceeds (overtorque detection) or is below (undertorque detection) the torque value set in parameter L6-02 for longer than the time specified in parameter L6-03.
18	Closed	Torque detection 2 (N.O.): Output current/torque exceeds (overtorque detection) or is below (undertorque detection) the torque value set in parameter L6-05 for longer than the time specified in parameter L6-06.
19	Open	Torque detection 2 (N.C.): Output current/torque exceeds (overtorque detection) or is below (undertorque detection) the torque value set in parameter L6-05 for longer than the time specified in parameter L6-06.

### Setting C: Frequency reference loss

An output set for this function will be closed if frequency reference loss is detected. [Refer to L4-05: Frequency Reference Loss Detection Selection on page 270](#) for details.

### Setting D: Braking resistor fault

An output programmed for this function will close when the dynamic braking resistor (DB) overheats or the braking transistor is in a fault condition.

### Setting E: Fault

The digital output will close whenever the drive experiences a fault (this excludes faults CPF00 and CPF01).

**Setting F: Through mode**

Select this setting when using the terminal in a pass-through mode. When set to F, an output does not trigger any function in the drive. Setting F, however, still allows the output status to be read by a PLC via a communication option or MEMOBUS/Modbus communications.

**Setting 10: Minor fault**

Output closes when a minor fault condition is present.

**Setting 11: Fault reset command active**

Output closes whenever there is an attempt to reset a fault situation from the control circuit terminals, via serial communications, or using a communications option card.

**Setting 12: Timer output**

This setting configures a digital output terminal as output for the timer function. *Refer to b4: Delay Timers on page 151* for details.

**Setting 13: Speed agree 2 ( $f_{ref}/f_{out}$  agree 2)**

Closes whenever the actual output frequency or motor speed (CLV, CLV/PM) is within the speed agree width (L4-04) of the current frequency reference, regardless of the direction.

Status	Description
Open	Output frequency or motor speed does not match the frequency reference while the drive is running.
Closed	Output frequency or motor speed is within the range of frequency reference $\pm L4-04$ .

**Note:** Detection works in both forward and reverse.

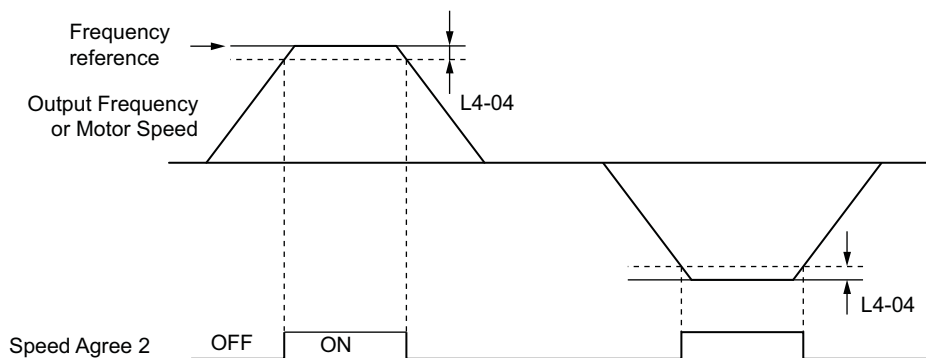


Figure 5.71 Speed Agree 2 Time Chart

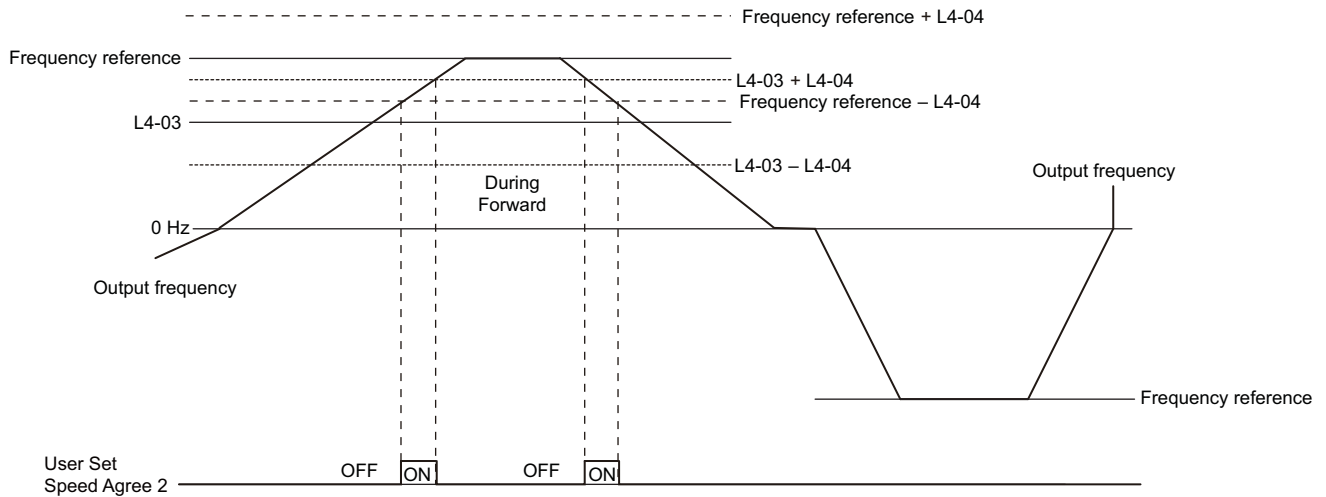
*Refer to L4-03, L4-04: Speed Agreement Detection Level and Detection Width (+/-) on page 269* for more details.

**Setting 14: User-set speed agree 2 ( $f_{ref}/f_{set}$  agree 2)**

Closes whenever the actual output frequency or motor speed (CLV, CLV/PM) and the frequency reference are within the speed agree width (L4-04) of the programmed speed agree level (L4-03). As the detection level L4-03 is a signed value, detection works in the specified direction only.

Status	Description
Open	Output frequency or motor speed and frequency reference are both outside the range of $L4-03 \pm L4-04$
Closed	Output frequency or motor speed and the frequency reference are both within the range of $L4-03 \pm L4-04$

## 5.7 H: Terminal Functions



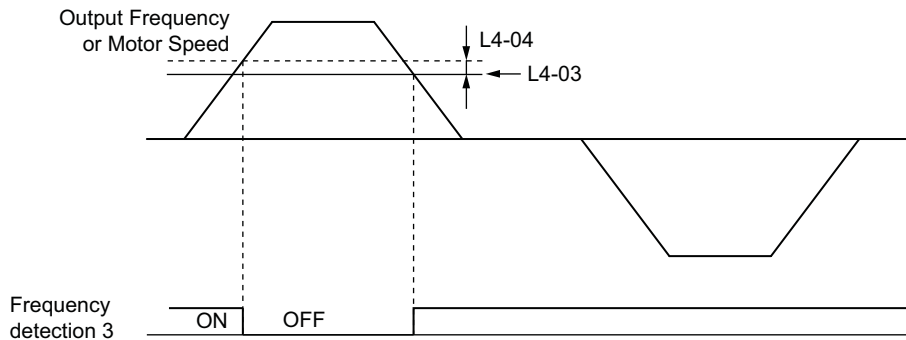
**Figure 5.72 User Set Speed Agree 2 Example with a Positive L3-04 Value**

Refer to [L4-03, L4-04: Speed Agreement Detection Level and Detection Width \(+/-\) on page 269](#) for more details.

### Setting 15: Frequency detection 3

Output opens when the output frequency or motor speed (CLV, CLV/PM) rises above the detection level set in L4-03 plus the detection width set in L4-04. The terminal remains open until the output frequency or motor speed falls below the level set in L4-03. As the detection level L4-03 is a signed value, the detection works in the specified direction only.

Status	Description
Open	Output frequency or motor speed exceeded L4-03 plus L4-04.
Closed	Output frequency or motor speed is below L4-03 or has not exceeded L4-03 plus L4-04 yet.



**Figure 5.73 Frequency Detection 3 Example with a Positive L3-04 Value**

Refer to [L4-03, L4-04: Speed Agreement Detection Level and Detection Width \(+/-\) on page 269](#) for more details.

### Setting 16: Frequency detection 4

Output closes whenever the output frequency or motor speed (CLV, CLV/PM) is above the detection level set in L4-03. The terminal remains closed until the output frequency or motor speed falls below L4-03 minus the setting of L4-04. As the detection level L4-03 is a signed value, frequency detection works in the specified direction only.

Status	Description
Open	Output frequency or motor speed is below L4-03 minus L4-04 or has not exceeded L4-03 yet.
Closed	Output frequency or motor speed exceeded L4-03.



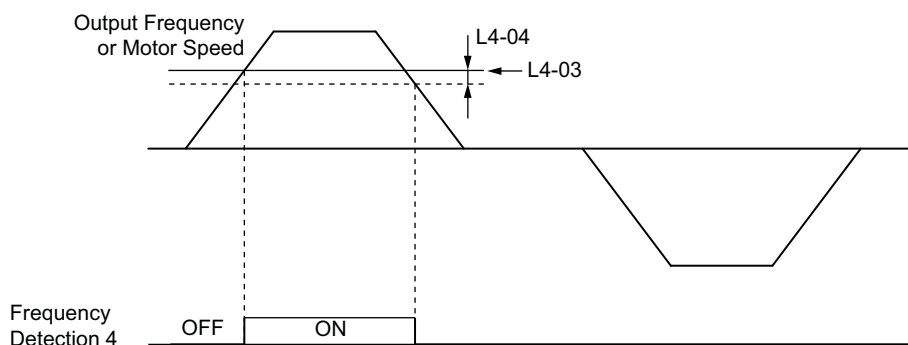


Figure 5.74 Frequency Detection 4 Example with Positive L3-04 Value

Refer to L4-03, L4-04: Speed Agreement Detection Level and Detection Width (+/-) on page 269 for more details.

**Setting 1A: During reverse**

A digital output set for “During reverse” will close whenever the drive is running the motor in the reverse direction.

Status	Description
Open	Motor is being driven in the forward direction or stopped.
Closed	Motor is being driven in reverse.

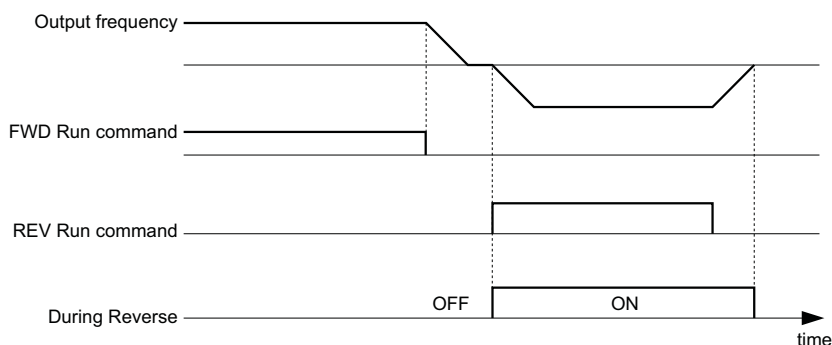


Figure 5.75 Reverse Direction Output Example Time Chart

**Setting 1B: During baseblock (N.C.)**

Output opens to indicate that the drive is in a baseblock state. While Baseblock is executed, output transistors do not switch and no main circuit voltage is output.

Status	Description
Open	Baseblock is being executed.
Closed	Drive is not in a baseblock state.

**Setting 1C: Motor 2 selection**

Indicates which motor is selected when another output terminal is set up to switch drive operation between two motors (H1-□□ = 16). Refer to Setting 16: Motor 2 selection on page 223 for details on switching motors.

Status	Description
Open	Motor 1 is selected.
Closed	Motor 2 is selected.

**Setting 1D: During regeneration**

Terminal closes when the motor is driven in the regenerative mode.

**Setting 1E: Restart enabled**

An output set for “Restart enabled” closes once the drive begins attempting to restart after a fault has occurred.

The fault restart function allows the drive to automatically clear a fault. The terminal set to 1E will close after the fault is cleared and the drive has begun attempting to restart. If the drive cannot successfully restart within the number of attempts permitted by L5-01, then a fault will be triggered and the terminal set to 1E will open. Refer to L5: Fault Restart on page 270 for details on automatic restart.

## 5.7 H: Terminal Functions

### Setting 1F: Motor overload alarm (oL1)

An output programmed for this function will close when the motor overload level estimated by the oL1 fault detection exceeds 90% of the oL1 detection level. [Refer to L1-01: Motor Overload Protection Selection on page 249.](#)

### Setting 20: Drive overhear pre-alarm (oH)

Output closes whenever the drive heatsink temperature reaches the level specified by parameter L8-02. [Refer to L8-02: Overheat Alarm Level on page 276](#) for details on drive overhear detection.

### Setting 22: Mechanical weakening detection

Output closes when a mechanical weakening situation is detected. [Refer to Mechanical Weakening Detection on page 273](#) for details.

### Setting 2F: Maintenance period

Output closes when the cooling fan, DC bus capacitors, or DC bus pre-charge relay may require maintenance as determined by the estimated performance life span of those components. Components performance life is displayed as a percentage on the digital operator screen. [Refer to Periodic Maintenance on page 357.](#)

### Setting 30: During torque limit

Output closes when the motor is operating at the torque limit specified by the L7-□□ parameters or an analog input. This setting can only be used in OLV, CLV, AOLV/PM and CLV/PM control modes. [Refer to L7-01 to L7-04: Torque Limits on page 275](#) for details.

### Setting 31: During speed limit

Output closes when the speed limit has been reached. This function can be used in CLV and CLV/PM control modes.

Status	Description
Open	The conditions described below are not present.
Closed	<ol style="list-style-type: none"> <li>The frequency reference has reached the upper limit set in d2-01.</li> <li>The frequency reference has fallen to the lower limit set in d2-02 or d2-03.</li> <li>Parameter b1-05 is set to 1, 2, or 3, and the frequency reference has fallen below the minimum output frequency (E1-09).</li> </ol>

### Setting 32: During speed limit in Torque Control

The motor torque and load torque are not in balance, causing the motor to accelerate. An output terminal set to 32 closes when the motor reaches the speed limit. Refer to [d5: Torque Control on page 190](#) and [Indicating Operation at the Speed Limit on page 192](#) for details.

### Setting 33: Zero Servo complete

Output closes when Zero Servo is enabled and the load is locked into position within the allowable deviation (b9-02). For how Zero Servo operates, see [b9: Zero Servo on page 165.](#)

### Setting 37: During frequency output

Output closes when the drive is outputting a frequency.

Status	Description
Open	Drive is stopped or one of the following functions is being performed: baseblock, DC Injection Braking, Short Circuit Braking.
Closed	Drive is outputting frequency.

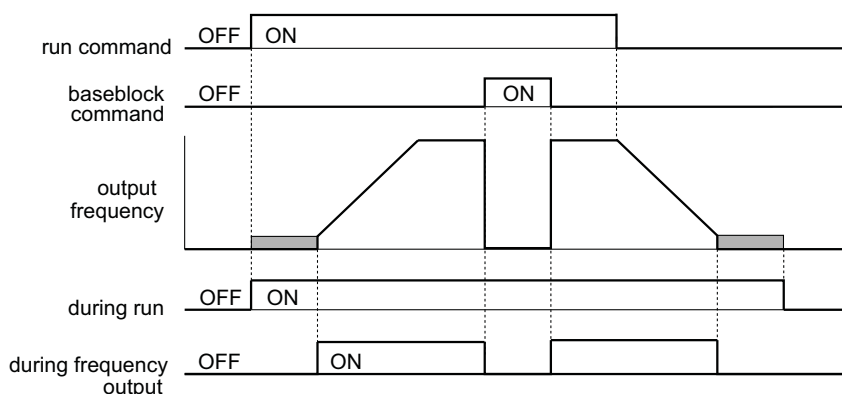


Figure 5.76 During Frequency Output Time Chart

**Setting 38: Drive enable**

A digital output set for “Drive enable” will reflect the status of a digital input configured as a “Drive enable” input (H1-□□ = 6A). If that digital input closes, then the digital output set for “Drive enable” will also close.

**Setting 39: Watt hour pulse output**

Outputs a pulse to indicate the watt hours. *Refer to H2-06: Watt Hour Output Unit Selection on page 238* for details.

**Setting 3C: LOCAL/REMOTE status**

Output terminal closes while the drive is set for LOCAL and opens when in REMOTE.

Status	Description
Open	REMOTE: The external reference that has been selected (either b1-01 and b1-02 or b1-15 and b1-16) is used as frequency reference and Run command source
Closed	LOCAL: The digital operator is used as frequency reference and Run command source

**Setting 3D: During Speed Search**

Output terminal closes while Speed Search is being performed. *Refer to b3: Speed Search on page 146* for details.

**Setting 3E: PID feedback low**

Output terminal closes when a PID feedback loss is detected. The feedback is considered to be lost if it falls below the level set to b5-13 for longer than the time set to b5-14. *Refer to PID Feedback Loss Detection on page 156* for details.

**Setting 3F: PID feedback high**

Output terminal closes when a PID feedback loss is detected. The feedback is considered to be lost if it rises beyond the level set to b5-36 for longer than the time set to b5-37. *Refer to PID Feedback Loss Detection on page 156* for details.

**Setting 4A: During KEB operation**

Output terminal closes while KEB is being performed. *Refer to KEB Ride-Thru Function on page 256* for a KEB function description.

**Setting 4B: During Short Circuit Braking**

Output terminal closes while Short Circuit Braking is being executed.

**Setting 4C: During Fast Stop**

Output terminal closes when a Fast Stop is being executed. *Setting 15, 17: Fast Stop (N.O., N.C.) on page 222*.

**Setting 4D: oH pre-alarm time limit**

Output terminal closes when the drive is reducing the speed due to a drive overheat alarm (L8-03 = 4) and the overheat alarm has not disappeared after ten frequency reduction operation cycles. *Refer to L8-03: Overheat Pre-Alarm Operation Selection on page 276* for a more detailed description.

**Setting 4E: Braking transistor fault (rr)**

Output closes if the drive’s internal braking transistor reaches the overheat level.

**Setting 4F: Braking resistor overheat (rH)**

The braking resistor may overheat due to motor regeneration or too short of a deceleration time setting. The output terminal closes when the braking resistor exceeds the overheat level.

**Setting 60: Internal cooling fan alarm**

Output closes when the drive’s internal cooling fan has failed.

**Setting 61: Rotor position detection complete**

After the Run command is given, the output terminal signals that the drive has detected the rotor position (PM motors).

**Setting 90 to 92: DriveWorksEZ digital output 1 to 3**

These settings are for output functions used in DriveWorksEZ. Normally there is no need to change these settings.

## 5.7 H: Terminal Functions

### Setting 100 to 192: Functions 0 to 92 with inverse output

These settings have the same function as settings 0 to 92 but with inverse output. Set as 1□□, where the “1” indicates inverse output and the last two digits specify the setting number of the function.

Examples:

- For inverse output of “8: During baseblock”, set 108.
- For inverse output of “4A: During KEB” set 14A.

### ■ H2-06: Watt Hour Output Unit Selection

When one of the multi-function terminals is set to output the number of watt hours (H2-01, H2-02, or H2-03 = 39), parameter H2-06 determines the units for the output signal.

This output function provides a watt hour meter or a PLC input by a 200 ms pulse signal. H2-06 determines the frequency that pulses are issued to keep track of the kWh for the drive.

No.	Parameter Name	Setting Range	Default
H2-06	Watt Hour Output Unit Selection	0: 0.1 kWh units 1: 1 kWh units 2: 10 kWh units 3: 100 kWh units 4: 1000 kWh units	0

- Note:**
1. A negative power output (i.e., regeneration) does not subtract from the total watt hours.
  2. The drive keeps track of the watt hours as long as the control circuit has power. The value is reset when the power supply is shut off.

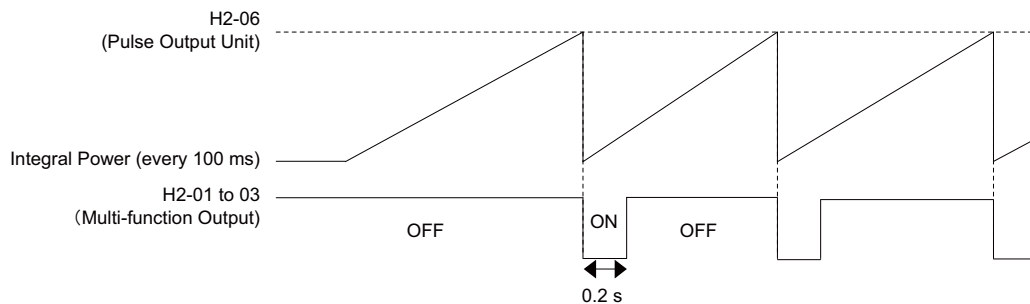


Figure 5.77 Watt Hour Output Example

## ◆ H3: Multi-Function Analog Inputs

The drive is equipped with three multi-function analog input terminals: A1, A2, and A3. See [Table 5.39](#) for a listing of the functions that can be set to these terminals.

### ■ H3-01: Terminal A1 Signal Level Selection

Selects the input signal level for analog input A1.

No.	Name	Setting Range	Default
H3-01	Terminal A1 Signal Level Selection	0, 1	0

#### Setting 0: 0 to 10 Vdc

The input level is 0 to 10 Vdc. The minimum input level is limited to 0%, so that a negative input signal due to gain and bias settings will be simply read as 0%.

#### Setting 1: -10 to 10 Vdc

The input level is -10 to 10 Vdc. If the resulting voltage is negative after being adjusted by gain and bias settings, then the motor will rotate in reverse.

### ■ H3-02: Terminal A1 Function Selection

Determines the function assigned to analog input terminal A1. *Refer to Multi-Function Analog Input Terminal Settings on page 242* for instructions on how to adjust the signal level.

No.	Name	Setting Range	Default
H3-02	Terminal A1 Function Selection	0 to 31	0

### ■ H3-03, H3-04: Terminal A1 Gain and Bias Settings

Parameter H3-03 sets the level of the selected input value that is equal to 10 Vdc input at terminal A1 (gain).

Parameter H3-04 sets the level of the selected input value that is equal to 0 V input at terminal A1 (bias).

Both can be used to adjust the characteristics of the analog input signal to terminal A1.

No.	Name	Setting Range	Default
H3-03	Terminal A1 Gain Setting	-999.9 to 999.9%	100.0%
H3-04	Terminal A1 Bias Setting	-999.9 to 999.9%	0.0%

#### Setting Examples

- Gain H3-03 = 200%, bias H3-04 = 0, terminal A1 as frequency reference input (H3-02 = 0):

An input 10 Vdc will be equivalent to a 200% frequency reference and 5 Vdc will be equivalent to a 100% frequency reference. Since the drive output is limited by the maximum frequency parameter (E1-04), the frequency reference will be equal to E1-04 above 5 Vdc.

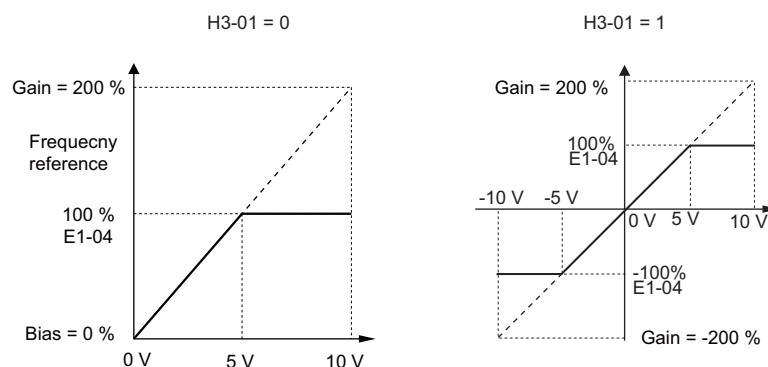


Figure 5.78 Frequency Reference Setting by Analog Input with Increased Gain

- Gain H3-03 = 100%, bias H3-04 = -25%, terminal A1 as frequency reference input:

An input of 0 Vdc will be equivalent to a -25% frequency reference.

When parameter H3-01 = 0, the frequency reference is 0% between 0 and 2 Vdc input.

When parameter H3-01 = 1, the motor will rotate in reverse between -10 and 2 Vdc input.

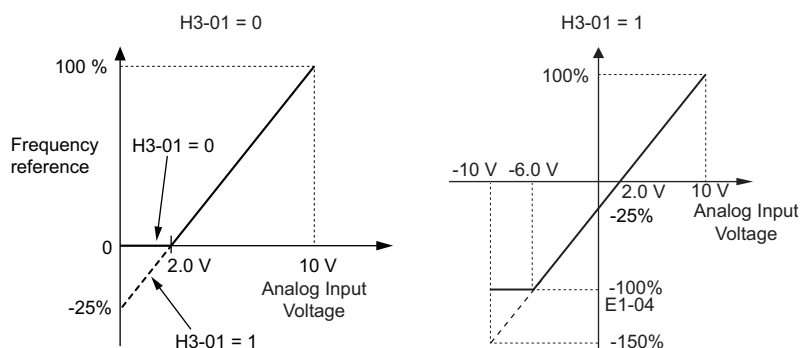


Figure 5.79 Frequency Reference Setting by Analog Input with Negative Bias

## 5.7 H: Terminal Functions

### ■ H3-05: Terminal A3 Signal Level Selection

Selects the input signal level for analog input A3. *Refer to Multi-Function Analog Input Terminal Settings on page 242* for a list of functions and descriptions.

No.	Name	Setting Range	Default
H3-05	Terminal A3 Signal Level Selection	0, 1	0

#### Setting 0: 0 to 10 Vdc

The input level is 0 to 10 Vdc. See the explanation provided for H3-01. *Refer to Setting 0: 0 to 10 Vdc on page 238.*

#### Setting 1: -10 V to 10 Vdc

The input level is -10 to 10 Vdc. See the explanation provided for H3-01. *Refer to Setting 1: -10 to 10 Vdc on page 238.*

### ■ H3-06: Terminal A3 Function Selection

Determines the function assigned to analog input terminal A3. *Refer to Multi-Function Analog Input Terminal Settings on page 242* for a list of functions and descriptions.

When analog input A3 is used as PTC input set H3-06 = E and make sure switch S4 on the terminal board is set for PTC input. Also refer to *Terminal A3 Analog/PTC Input Selection on page 82.*

No.	Name	Setting Range	Default
H3-06	Terminal A3 Function Selection	0 to 31	2

### ■ H3-07, H3-08: Terminal A3 Gain and Bias Setting

Parameter H3-07 sets the level of the selected input value that is equal to 10 Vdc input at terminal A3 (gain).

Parameter H3-08 sets the level of the selected input value that is equal to 0 V input at terminal A3 (bias).

No.	Name	Setting Range	Default
H3-07	Terminal A3 Gain Setting	-999.9 to 999.9%	100.0%
H3-08	Terminal A3 Bias Setting	-999.9 to 999.9%	0.0%

### ■ H3-09: Terminal A2 Signal Level Selection

Selects the input signal level for analog input A2. Be sure to also set DIP switch S1 on the terminal board accordingly for a voltage input or current input.

No.	Name	Setting Range	Default
H3-09	Terminal A2 Signal Level Selection	0 to 3	2

#### Setting 0: 0 to 10 Vdc

The input level is 0 to 10 Vdc. *Refer to Setting 0: 0 to 10 Vdc on page 238*

#### Setting 1: -10 to 10 Vdc

The input level is -10 to 10 Vdc. *Refer to Setting 1: -10 to 10 Vdc on page 238.*

#### Setting 2: 4 to 20 mA Current Input

The input level is 4 to 20 mA. Negative input values by negative bias or gain settings will be limited to 0%.

#### Setting 3: 0 to 20 mA Current Input

The input level is 0 to 20 mA. Negative input values by negative bias or gain settings will be limited to 0%.

### ■ H3-10: Terminal A2 Function Selection

Determines the function assigned to analog input terminal A2. *Refer to Multi-Function Analog Input Terminal Settings on page 242* for a list of functions and descriptions.

No.	Name	Setting Range	Default
H3-10	Terminal A2 Function Selection	0 to 31	0

### ■ H3-11, H3-12: Terminal A2 Gain and Bias Setting

Parameter H3-11 sets the level of the input value selected that is equal to 10 Vdc input or 20 mA input to terminal A2.

Parameter H3-12 sets the level of the input value selected that is equal to 0 V, 4 mA or 0 mA input at terminal A2.

Both can be used to adjust the characteristics of the analog input signal to terminal A2. The setting works in the same way as parameters H3-03 and H3-04 for analog input A1.

No.	Name	Setting Range	Default
H3-11	Terminal A2 Gain Setting	-999.9 to 999.9%	100.0%
H3-12	Terminal A2 Bias Setting	-999.9 to 999.9%	0.0%

### ■ H3-13: Analog Input Filter Time Constant

Parameter H3-13 sets the time constant for a first order filter that will be applied to the analog inputs.

An analog input filter can be used to prevent erratic drive control when a “noisy” analog reference is used. The drive operation becomes more stable the longer the time programmed, but it becomes less responsive to rapidly changing analog signals.

No.	Name	Setting Range	Default
H3-13	Analog Input Filter Time Constant	0.00 to 2.00 s	0.03 s

### ■ H3-14: Analog Input Terminal Enable Selection

When one of the multi-function digital input parameters is set for “Analog input enable” (H1-□□ = C), the value set to H3-14 determines which analog input terminals are enabled and which terminals are disabled when the input is closed. All analog input terminals will be enabled all of the time if H1-□□ is not set to C.

No.	Name	Setting Range	Default
H3-14	Analog Input Terminal Enable Selection	1 to 7	7

**Setting 1: A1 only enabled**

**Setting 2: A2 only enabled**

**Setting 3: A1 and A2 only enabled**

**Setting 4: A3 only enabled**

**Setting 5: A1 and A3 only enabled**

**Setting 6: A2 and A3 only enabled**

**Setting 7: All analog input terminals enabled**

### ■ H3-16 to H3-18 Terminal A1/A2/A3 Offset

Parameters H3-16 to H3-18 set the offset level of the selected input value to terminal A1, A2 or A3 that is equal to 0 Vdc input. These parameters rarely need adjustment.

No.	Name	Setting Range	Default
H3-16	Terminal A1 Offset	-500 to 500	0
H3-17	Terminal A2 Offset	-500 to 500	0
H3-18	Terminal A3 Offset	-500 to 500	0



### ■ Multi-Function Analog Input Terminal Settings

See [Table 5.39](#) for information on how H3-02, H3-10, and H3-06 determine functions for terminals A1, A2, and A3.

**Note:** The scaling of all input functions depends on the gain and bias settings for the analog inputs. Set these to appropriate values when selecting and adjusting analog input functions.

**Table 5.39 Multi-Function Analog Input Terminal Settings**

Setting	Function	Page	Setting	Function	Page
0	Frequency bias	<a href="#">242</a>	F	Through mode	<a href="#">244</a>
1	Frequency gain	<a href="#">242</a>	10	Forward torque limit	<a href="#">244</a>
2	Auxiliary frequency reference 1	<a href="#">242</a>	11	Reverse Torque Limit	
3	Auxiliary frequency reference 2	<a href="#">242</a>	12	Regenerative torque limit	
4	Output voltage bias	<a href="#">242</a>	13	Torque limit using torque reference/speed limit	
5	Accel/decel time gain	<a href="#">242</a>	14	Torque compensation	<a href="#">244</a>
6	DC Injection Braking current	<a href="#">243</a>	15	General torque limit	<a href="#">244</a>
7	Torque detection level	<a href="#">243</a>	16	Differential PID feedback	<a href="#">244</a>
8	Stall Prevention level during run	<a href="#">243</a>	17 <I>	Motor Thermistor (NTC)	<a href="#">244</a>
9	Output frequency lower limit level	<a href="#">243</a>	1F	Through mode	<a href="#">244</a>
B	PID feedback	<a href="#">243</a>	30	DriveWorksEZ analog input 1	<a href="#">244</a>
C	PID setpoint	<a href="#">243</a>	31	DriveWorksEZ analog input 2	
D	Frequency bias	<a href="#">243</a>	32	DriveWorksEZ analog input 3	
E	Motor temperature (PTC input)	<a href="#">244</a>	–	–	–

<I> This function is available in models CIMR-A□4A0930 and 4A1200.

#### Setting 0: Frequency bias

The input value of an analog input set to this function will be added to the analog frequency reference value. When the frequency reference is supplied by a different source other than the analog inputs, this function will have no effect. Use this setting also when only one of the analog inputs is used to supply the frequency reference.

By default, analog inputs A1 and A2 are set for this function. Using A1 and A2 at the same time increases the frequency reference by the total of all inputs.

Example: If the analog frequency reference from analog input terminal A1 is 50% and a bias of 20% is applied by analog input terminal A2, the resulting frequency reference will be 70% of the maximum output frequency.

#### Setting 1: Frequency gain

The input value of an analog input set to this function will be multiplied with the analog frequency reference value.

Example: If the analog frequency reference from analog input terminal A1 is 80% and a gain of 50% is applied from analog input terminal A2, the resulting frequency reference will be 40% of the maximum output frequency.

#### Setting 2: Auxiliary reference 1

Sets the auxiliary frequency reference 1 when multi-step speed operation is selected. [Refer to Multi-Step Speed Selection on page 182](#) for details.

#### Setting 3: Auxiliary reference 2

Sets the auxiliary frequency reference 2 when multi-step speed operation is selected. [Refer to Multi-Step Speed Selection on page 182](#) for details.

#### Setting 4: Output voltage bias

Voltage bias boosts the output voltage of the V/f curve as a percentage of the maximum output voltage (E1-05). Available only when using V/f Control.

#### Setting 5: Accel/decel time gain

Adjusts the gain level for the acceleration and deceleration times set to parameters C1-01 through C1-08.

The acceleration time used by the drive is calculated by multiplying the this gain level to C1-□□ as follows:

$$C1-□□ \times \text{Accel/decel time gain} = \text{Drive accel/decel time}$$



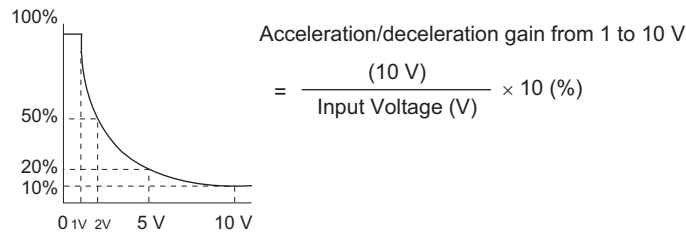


Figure 5.80 Accel/Decel Time Gain with Analog Input Terminal

### Setting 6: DC Injection Braking current

The current level used for DC Injection Braking. Set as a percentage of the maximum output current using.

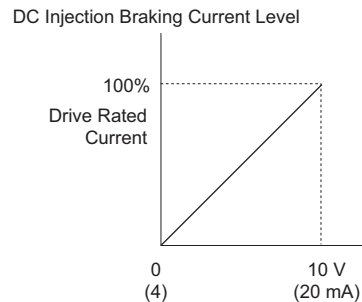


Figure 5.81 DC Injection Braking Current Using an Analog Input Terminal

### Setting 7: Torque Detection level

Using this setting, the overtorque/undertorque detection level for torque detection 1 (L6-01) can be set by an analog input. The analog input will replace the level set to L6-02. An analog input of 100% (10 V or 20 mA) will set a torque detection level equal to 100% drive rated current / motor rated torque. Adjust the analog input gain if higher detection level settings are required. [Refer to L6: Torque Detection on page 272](#) for details on torque detection.

### Setting 8: Stall Prevention level

This setting allows an analog input signal to adjust the Stall Prevention level. [Figure 5.82](#) shows the setting characteristics. The drive will use either the Stall Prevention level set to L3-06 or the level coming from the analog input terminal that has been selected, whichever value is lower.

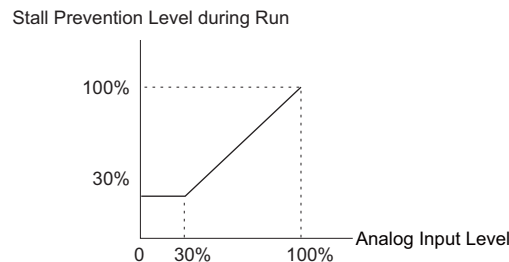


Figure 5.82 Stall Prevention During Run Using an Analog Input Terminal

### Setting 9: Output frequency lower limit level

The user can adjust the lower limit of the output frequency using an analog input signal.

#### Setting B: PID feedback

An input set for this function supplies the PID feedback value. This setting requires PID operation to be enabled in b5-01. [Refer to PID Feedback Input Methods on page 153.](#)

#### Setting C: PID setpoint

An input set for this function supplies the PID setpoint value, and the frequency reference selected in parameter b1-01 is no longer the PID setpoint. PID operation to be enabled in b5-01 to use this setting. [Refer to PID Setpoint Input Methods on page 153.](#)

#### Setting D: Frequency bias

The input value of an analog input set to this function will be added to the frequency reference. This function can be used with any frequency reference source.

## 5.7 H: Terminal Functions

### Setting E: Motor temperature

In addition to motor overload fault detection oL1, it is possible to use a PTC (Positive Temperature Coefficient) thermistor for motor insulation protection. Connect the PTC to analog input terminal A3, and set switch S4 on the terminal board to PTC. Refer to [Terminal A3 Analog/PTC Input Selection on page 82](#) for details on setting S4. Refer to [Motor Protection Using a Positive Temperature Coefficient \(PTC\) on page 252](#) for further explanation.

### Setting F, 1F: Through mode

When set to F or 1F, an input does not affect any drive function, but the input level can still be read out by a PLC via a communication option or MEMOBUS/Modbus communications.

### Setting 10, 11, 12, 15: Forward, Reverse, Regenerative, General torque limit (OLV, CLV, AOLV/PM, CLV/PM)

These functions can be used to set a torque limit using analog inputs for different operating conditions. Refer to [L7: Torque Limit on page 274](#) for details.

### Setting 13: Torque Limit Using Torque Reference/Speed Limit

When using Torque Control, an analog input programmed to this function can set the torque reference (when in Torque Control) or the torque limit (when in Speed Control). Refer to [Setting the Torque Reference, Speed Limit, and Torque Compensation Values on page 191](#) for details.

### Setting 14: Torque compensation

Used to set a torque compensation value when using Torque Control. Refer to [Setting the Torque Reference, Speed Limit, and Torque Compensation Values on page 191](#) for details.

### Setting 16: Differential PID Feedback

If an analog value is set for this function, the PID controller is set for differential feedback. The subtraction of the PID feedback input value and the differential feedback input value builds the feedback value that is used to calculate the PID input. [Refer to PID Feedback Input Methods on page 153](#).

### Setting 17: Motor Thermistor (NTC)

Used as a complement or a substitution for oL1. [Refer to Motor Protection Using a Positive Temperature Coefficient \(PTC\) on page 252](#).

### Setting 30, 31, 32: DriveWorksEZ Analog Input 1, 2, 3

These settings are for functions used in DriveWorksEZ. Normally there is no need to change or apply these settings.

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## ◆ H4: Multi-Function Analog Outputs

These parameters assign functions to analog output terminals FM and AM for monitoring a specific aspect of drive performance.

### ■ H4-01, H4-04: Multi-Function Analog Output Terminal FM, AM Monitor Selection

Sets the desired drive monitor parameter U□-□□ to output as an analog value via terminal FM and AM. [Refer to U: Monitor Parameters on page 299](#) for a list of all monitors. The “Analog Output Level” column indicates if a monitor can be used for analog output.

Example: Enter “103” for U1-03.

No.	Name	Setting Range	Default
H4-01	Multi-Function Analog Output Terminal FM Monitor Selection	000 to 999	102
H4-04	Multi-Function Analog Output Terminal AM Monitor Selection	000 to 999	103

A setting of 031 or 000 applies no drive monitor to the analog output. With this setting, terminal functions as well as FM and AM output levels can be set by a PLC via a communication option or MEMOBUS/Modbus (through mode).

### ■ H4-02, H4-03: Multi-Function Analog Output Terminal FM Gain and Bias H4-05, H4-06: Multi-Function Analog Output Terminal AM Gain and Bias

Parameter H4-02 and H4-05 set the terminal FM and AM output signal level when the value of the selected monitor is at 100%. Parameter H4-03 and H4-06 set the terminal FM and AM output signal level when the value of the selected

monitor is at 0%. Both are set as a percentage, where 100% equals 10 Vdc or 20 mA analog output and 0% equals 0 V or 4 mA. The output voltage of both terminals is limited to +/-10 Vdc.

The output signal range can be selected between 0 to +10 Vdc, -10 to +10 Vdc, or 4 to 20 mA using parameter H4-07 and H4-08. **Figure 5.83** illustrates how gain and bias settings work.

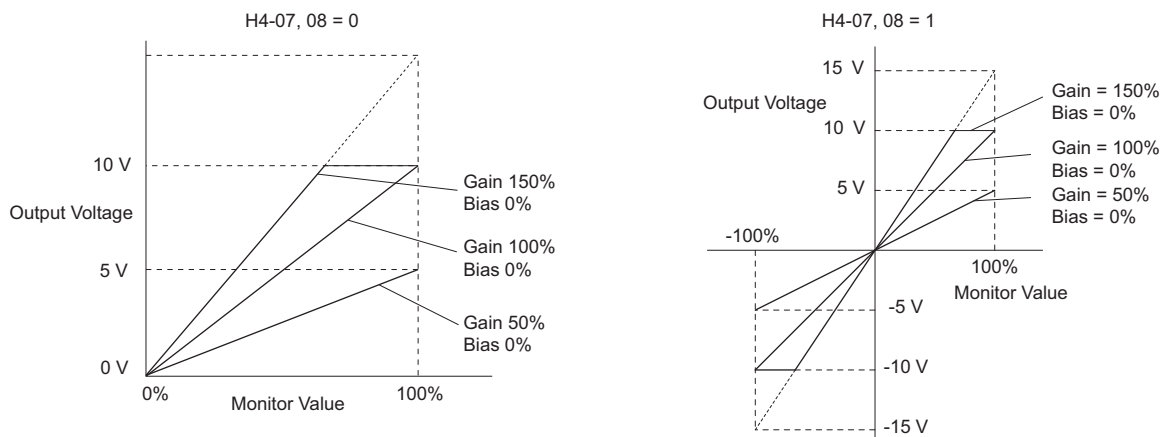
No.	Name	Setting Range	Default
H4-02	Multi-Function Analog Output Terminal FM Gain	-999.9 to 999.9%	100.0%
H4-03	Multi-Function Analog Output Terminal FM Bias	-999.9 to 999.9%	0.0%
H4-05	Multi-Function Analog Output Terminal AM Gain	-999.9 to 999.9%	50.0%
H4-06	Multi-Function Analog Output Terminal AM Bias	-999.9 to 999.9%	0.0%

**Using Gain and Bias to Adjust Output Signal Level**

When viewing a gain setting parameter (H4-02 or H4-05) on the digital operator, the analog output will supply a voltage signal equal to 100% of the monitor value (including changes made from bias and gain settings). When viewing a bias setting parameter (H4-03 or H4-06), the analog output voltage will supply a signal equal to 0% monitor value.

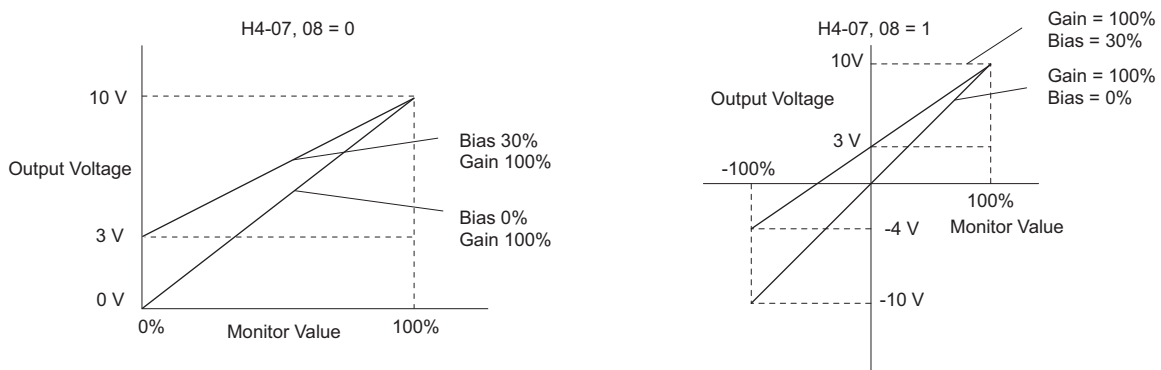
Example 1: To have an output signal of 5 V at terminal FM when the monitored value is at 100%, set H4-02 to 50%.

Example 2: To have an output signal of 10 V at terminal FM when the monitored value is at 76.7%, set H4-02 to 150%.



**Figure 5.83 Analog Output Gain and Bias Setting Example 1 and 2**

Example 3: To have an output signal of 3 V at terminal FM when the monitored value is at 0%, set H4-03 to 30%.



**Figure 5.84 Analog Output Gain and Bias Setting Example 3**

## 5.7 H: Terminal Functions

### ■ H4-07, H4-08: Multi-Function Analog Output Terminal FM, AM Signal Level Selection

Sets the voltage output level of U parameter (monitor parameter) data to terminal FM and terminal AM using parameters H4-07 and H4-08.

When changing the setting of these parameters make sure jumper S5 on the terminal board is set accordingly. Refer to [Terminal AM/FM Signal Selection on page 82](#) for details on setting S5.

No.	Name	Setting Range	Default
H4-07	Multi-Function Analog Output Terminal FM Signal Level Selection	0 to 2	0
H4-08	Multi-Function Analog Output Terminal AM Signal Level Selection	0 to 2	0

**Setting 0: 0 to 10 V**

**Setting 1: -10 V to 10 V**

**Setting 2: 4 to 20 mA**

### ◆ H5: MEMOBUS/Modbus Serial Communication

Through the drives built in RS-422/485 port (terminals R+, R-, S+, S-), serial communication is possible using programmable logic controllers (PLCs) or similar devices running the MEMOBUS/Modbus protocol.

The H5-□□ parameters are used to set up the drive for MEMOBUS/Modbus Communications. [Refer to MEMOBUS/Modbus Serial Communication on page 512](#) for detailed descriptions of the H5-□□ parameters.

### ◆ H6: Pulse Train Input/Output

A one track pulse train signal with a maximum frequency of 32 kHz can be input to the drive at terminal RP. This pulse train signal can be used as the frequency reference, for PID functions, or as the speed feedback signal in V/f Control.

The pulse output monitor terminal MP can output drive monitor values as a pulse train signal with a maximum frequency of 32 kHz. It can be used in sinking or sourcing mode. [Refer to Using the Pulse Train Output on page 81](#) for details.

Use parameters H6-□□ to set the scale and other aspects of the pulse input terminal RP and pulse output terminal MP.

### ■ H6-01: Pulse Train Input Terminal RP Function Selection

Selects the function of pulse train input terminal RP.

No.	Name	Setting Range	Default
H6-01	Pulse Train Input Terminal RP Function Selection	0 to 3	0

#### Setting 0: Frequency reference

If the pulse input is set for this function and the frequency reference source is set to pulse input (b1-01, b1-15 = 4), the drive reads the frequency value from terminal RP.

#### Setting 1: PID feedback value

Using this setting, the feedback value for PID control can be supplied as a pulse signal at terminal RP. [Refer to b5: PID Control on page 152](#) for details on PID control.

#### Setting 2: PID setpoint value

Using this setting, the setpoint value for PID control can be supplied as a pulse signal at terminal RP. [Refer to b5: PID Control on page 152](#) for details on PID control.

#### Setting 3: Speed feedback (V/f Control with Simple Speed Feedback)

This setting can be used in V/f control to increase the speed control precision by using a motor speed feedback signal. The drive reads the speed feedback from terminal RP, compares it to the frequency reference and compensates the motor slip using a speed regulator (ASR, setup in the C5-□□ parameters) like shown in [Figure 5.82](#). Because input terminal RP is incapable of detecting motor direction, a separate way of determining motor direction still needs to be set up:

##### 1. Using a Digital Input

If a digital input programmed for "Forward/reverse detection" (H1-□□ = 7E) is closed, the drive assumes reverse rotation. If open, then the drive assumes that the motor is rotating forwards.

## 2. Using the Frequency Reference Direction

If no digital input is set to “Forward/reverse detection” (H1-□□ = 7E), the drive uses the direction of the frequency reference as the direction for the speed feedback detected at the pulse input.

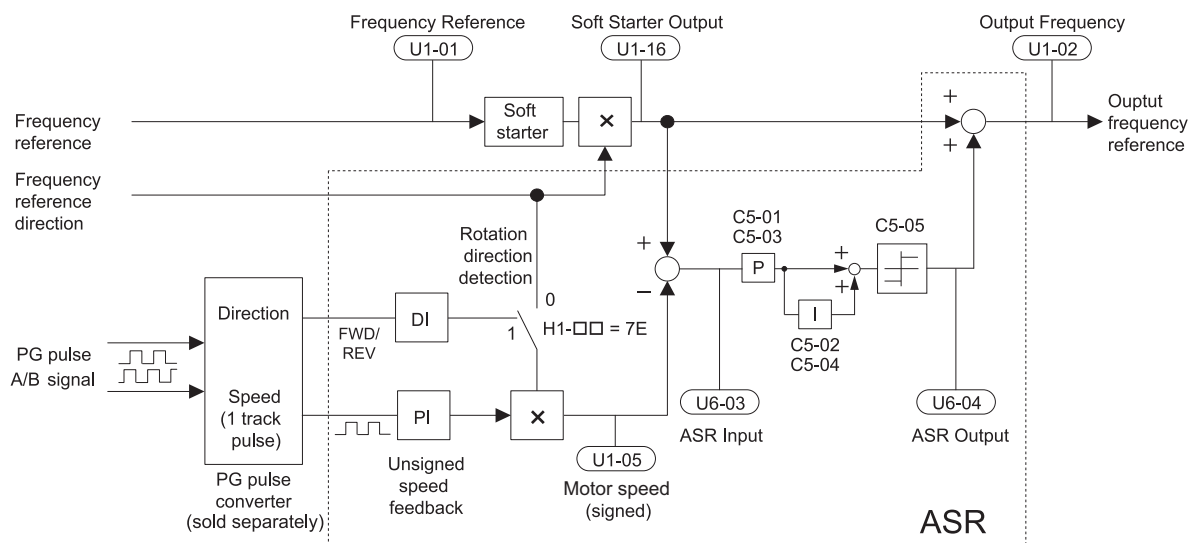


Figure 5.85 Speed Control with ASR in V/f with Simple Speed Feedback

### Enabling V/f Control with Simple Speed Feedback:

1. Set the drive to V/f Control (A1-02 = 0).
2. Connect the motor speed pulse signal to the pulse input RP, set H6-01 = 3, and set the pulse signal frequency that is equal to the maximum speed to H6-02 (pulse input scaling). Make sure the pulse input bias (H6-04) is 0% and the gain (H6-03) is 100%.
3. Decide the signal used for detecting the direction. If a digital input is used, set H1-□□ = 7F.
4. Use the ASR gain and integral time parameters described in [C5: Automatic Speed Regulator \(ASR\) on page 173](#) for adjusting the responsiveness.

**Note:** 1. C5 parameters will appear when using V/f Control (A1-02 = 0) and when the pulse input RP function is set for simple PG feedback in V/f Control (H6-01 = 3).  
 2. If running two motors from the same drive, note that the V/f Control with simple PG feedback can be used for motor 1 only.

### ■ H6-02: Pulse Train Input Scaling

This parameter sets the pulse signal frequency that is equal to 100% of the input value selected in parameter H6-01.

No.	Name	Setting Range	Default
H6-02	Pulse Train Input Scaling	100 to 32000 Hz	1440 Hz

### ■ H6-03: Pulse Train Input Gain

Sets the level of the input value selected in H6-01 when a pulse train signal with the frequency set in H6-02 is input to terminal RP.

No.	Name	Setting Range	Default
H6-03	Pulse Train Input Gain	0.0 to 1000.0%	100.0%

### ■ H6-04: Pulse Train Input Bias

Sets the level of the input value selected in H6-01 when no signal (0 Hz) is input to terminal RP.

No.	Name	Setting Range	Default
H6-04	Pulse Train Input Bias	-100.0 to 100.0%	0.0%

### ■ H6-05: Pulse Train Input Filter Time

Sets the pulse train input filter time constant in seconds.

No.	Name	Setting Range	Default
H6-05	Pulse Train Input Filter Time	0.00 to 2.00 s	0.10 s

## 5.7 H: Terminal Functions

### ■ H6-06: Pulse Train Monitor Selection

Selects the monitor to output as a pulse train signal via terminal MP. Indicate which monitor to output entering the three digits in U□-□□. *Refer to U: Monitor Parameters on page 299* for a complete list of monitors. Monitors that can be selected by H6-06 appear in the table below.

No.	Name	Setting Range	Default
H6-06	Pulse Train Monitor Selection	000 <1>, 031, 101, 102, 105, 116, 501, 502, 801 to 809	102

<1> Set “000” when the terminal is not used, or when using the terminal in the through mode.

### ■ H6-07: Pulse Train Monitor Scaling

Pulse train monitor scaling sets the output frequency at terminal MP when the specified monitor item is at 100%. Set H6-06 to 102 and H6-07 to 0 to make the pulse train monitor output synchronous to the output frequency.

No.	Name	Setting Range	Default
H6-07	Pulse Train Monitor Scaling	0 to 32000 Hz	1440 Hz

### ■ H6-08: Pulse Train Input Minimum Frequency

Sets the minimum output frequency that can be detected by the pulse train input. Increasing this setting reduces the time the drive needs to react to changes in the input signal.

- If the pulse input frequency falls below this level, the pulse input value will be 0.
- Enabled when H6-01 = 0, 1, or 2.
- When simple speed feedback in V/f Control is set as the function for terminal RP (H6-01 = 3), the minimum frequency becomes the detection time for PG disconnect (F1-14).

No.	Name	Setting Range	Default
H6-08	Pulse Train Input Minimum Frequency	0.1 to 1000.0 Hz	0.5 Hz

## 5.8 L: Protection Functions

### ◆ L1: Motor Protection

#### ■ L1-01: Motor Overload Protection Selection

The drive has an electronic overload protection function that estimates the motor overload level based on output current, output frequency, thermal motor characteristics, and time. An oL1 fault will be triggered when motor overload is detected and drive output will be shut off.

L1-01 sets the overload protection function characteristics according to the motor being used.

No.	Name	Setting Range	Default
L1-01	Motor Overload Protection Selection	0 to 6	Determined by A1-02

- Note:**
1. When the motor protection function is enabled (L1-01 ≠ 0), an oL1 alarm can be output through one of the multi-function outputs by setting H2-01 to 1F. The output will close when the motor overload level reaches 90% of the oL1 detection level.
  2. Select a method to protect the motor from overheat by setting L1-01 between 1 and 5 when running a single motor from the drive. An external thermal relay is not needed.

#### Setting 0: Disabled (motor overload protection is not provided)

This setting should be used if no motor overheat protection is desired or if multiple motors are connected to a single drive. In this case it is recommended that you install a thermal relay for each motor as shown in [Figure 5.86](#)

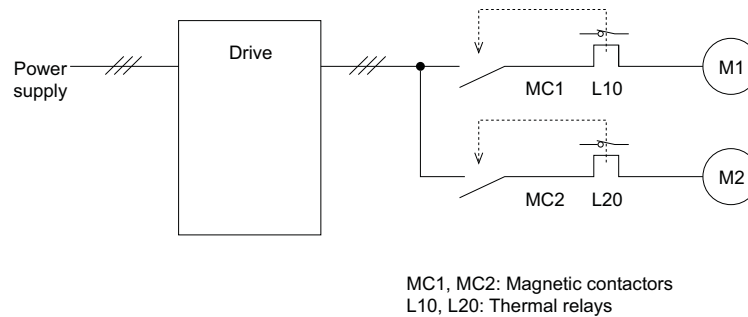


Figure 5.86 Example of Protection Circuit Design for Multiple Motors

**NOTICE:** Thermal protection cannot be provided when running multi-motors simultaneously with the same drive, or when using motors with a current rating that is relatively high when compared with other standard motors (such as a submersible motor). Failure to comply could result in motor damage. Disable the electronic overload protection of the drive (L1-01 = "0: Disabled") and protect each motor with individual motor thermal overloads.

**NOTICE:** Close MC1 and MC2 before operating the drive. (MC1 and MC2 cannot be switched off during run.)

#### Setting 1: General-purpose motor (standard self-cooled)

Because the motor is self-cooled, the overload tolerance drops when the motor speed is lowered. The drive appropriately adjusts the electrothermal trigger point according to the motor overload characteristics, protecting the motor from overheat throughout the entire speed range.

Overload Tolerance	Cooling Ability	Overload Characteristics
<p>Rated Speed=100% Speed</p> <p>A: Max. speed for 200LJ and above B: Max. speed for 160MJ to 180 LJ C: Max. speed for 132MJ and below</p>	<p>Motor designed to operate from line power. Motor cooling is most effective when running at rated base frequency (check the motor nameplate or specifications).</p>	<p>Continuous operation at less than line power frequency with 100% load can trigger motor overload protection (oL1). A fault is output and the motor will coast to stop.</p>



## 5.8 L: Protection Functions

### Setting 2: Drive dedicated motor (speed range for constant torque: 1:10)

Use this setting when operating a drive duty motor that allows constant torque in a speed range of 1:10. The drive will allow the motor to run with 100% load from 10% up to 100% speed. Running at slower speeds with full load can trigger an overload fault.

Overload Tolerance	Cooling Ability	Overload Characteristics
<p>Rated Speed=100% Speed  A: Max. speed for 200LJ and above  B: Max. speed for 160MJ to 180 LJ  C: Max. speed for 132MJ and below</p>	<p>Motor is designed to effectively cool itself even at low speeds.</p>	<p>Continuous operation with 100% load from 5 Hz to 50 Hz.</p>

### Setting 3: Vector motor (speed range for constant torque: 1:100)

Use this setting when operating a drive-dedicated motor that allows constant torque in a speed range of 1:100. This motor type is allowed to run with 100% load from 1% up to 100% speed. Running slower speeds with full load can trigger an overload fault.

Overload Tolerance	Cooling Ability	Overload Characteristics
<p>Rated Speed=100% Speed  A: Max. speed for 200LJ and above  B: Max. speed for 160MJ to 180 LJ  C: Max. speed for 132MJ and below</p>	<p>Motor is designed to effectively cool itself at ultra-low speeds.</p>	<p>Continuous operation with 100% load from 0.5 Hz to 50 Hz.</p>

### Setting 4: PM derated torque motor

This setting is for operating a PM motor. PM motors for derated torque have a self-cooling design, so the overload tolerance drops as the motor slows. Electronic thermal overload is triggered in accordance with the motor overload characteristics, providing overheat protection across the entire speed range.

Overload Tolerance	Cooling Ability	Overload Characteristics
	<p>Motor is designed to produce 100% torque at base speed. Built with effective cooling capabilities.</p>	<p>Reaching 100% when operating at below the base frequency will cause a motor overload fault (oL1). The drive fault output closes and the motor coasts to stop.</p>



**Setting 5: Constant torque PM motors (constant torque range of 1:500)**

Sets protection characteristics needed when driving a PM with constant torque. These motors allow for a speed control from 0.2% to 100% when operating with 100% load. Slower speeds with 100% load will trigger overload.

Overload Tolerance	Cooling Ability	Overload Characteristics
	<p>Motor is designed to effectively cool itself at ultra-low speeds (about 0.2% of base speed).</p>	<p>Continuous operation with 100% load from 0.2% to 100% of base speed.</p>

**Setting 6: General-purpose motor (50 Hz)**

Because the motor (50 Hz) is self-cooled, the overload tolerance drops when the motor speed is lowered. The drive appropriately adjusts the electrothermal trigger point according to the motor overload characteristics, protecting the motor from overheat throughout the entire speed range.

Overload Tolerance	Cooling Ability	Overload Characteristics
	<p>Motor designed to operate from line power. Motor cooling is most effective when running at rated base frequency (check the motor nameplate or specifications).</p>	<p>Continuous operation at less than line power frequency with 100% load can trigger motor overload protection (oL1). A fault is output and the motor will coast to stop.</p>

**■ L1-02: Motor Overload Protection Time**

Sets the time it takes the drive to detect motor overheat due to overload. This setting rarely requires adjustment, but should correlate with the motor overload tolerance protection time for performing a hot start.

No.	Name	Setting Range	Default
L1-02	Motor Overload Protection Time	0.1 to 5.0 minutes	1.0 minutes

Defaulted to operate with an allowance of 150% overload operation for one minute in a hot start.

• **Figure 5.87** shows an example of the electrothermal protection operation time using a general-purpose motor operating at 50 Hz with L1-02 set to one minute.

During normal operation, motor overload protection operates in the area between a cold start and a hot start.

- Cold start: Motor protection operation time in response to an overload situation that was suddenly reached when starting a stationary motor.
- Hot start: Motor protection operation time in response to an overload situation that occurred during sustained operation at rated current.

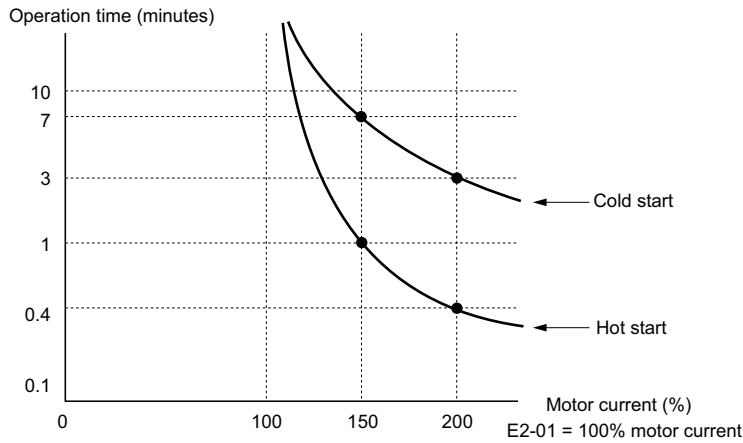


Figure 5.87 Motor Protection Operation Time

■ Motor Protection Using a Positive Temperature Coefficient (PTC)

A motor PTC can be connected to an analog input of the drive. This input is used by the drive for motor overload protection.

When the PTC input signal reaches the motor overload alarm level, an oH3 alarm will be triggered and the drive will continue operation as selected in L1-03. When the PTC input signal reaches the overload fault level, an oH4 fault will be triggered, a fault signal will be output, and the drive will stop the motor using the stop method determined in L1-04.

Connect the PTC between terminals AC and A3 and set jumper S4 on the terminal board to “PTC” like shown in Figure 5.88. Set parameter H3-05 to 0 and parameter H3-06 to E.

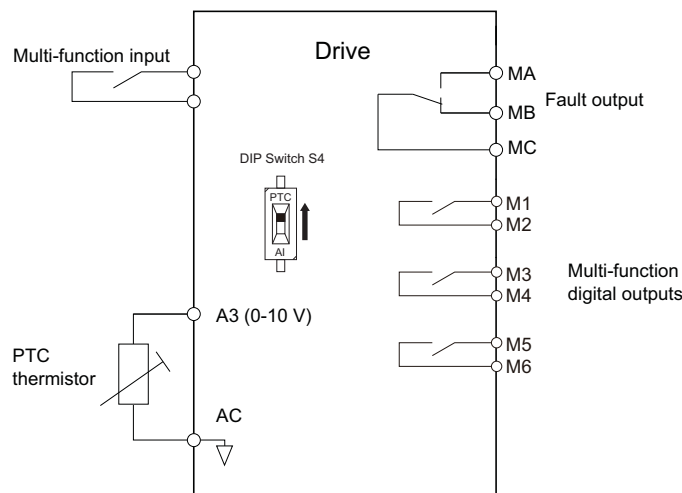


Figure 5.88 Connection of a Motor PTC

The PTC must have the following characteristics for one motor phase. The drives motor overload detection expects 3 of these PTCs to be connected in series.

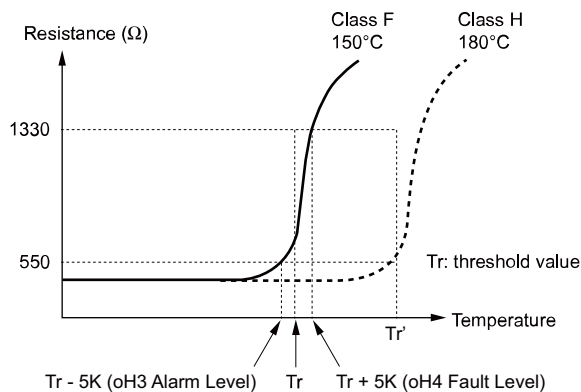


Figure 5.89 Motor PTC Characteristics

Overheat detection using a PTC can be set up by parameters L1-03, L1-04, and L1-05 as explained below.

### ■ L1-03: Motor Overheat Alarm Operation Selection (PTC input)

Sets the drive operation when the PTC input signal reaches the motor overheat alarm level (oH3).

No.	Name	Setting Range	Default
L1-03	Motor Overheat Alarm Operation Selection (PTC input)	0 to 3	3

#### Setting 0: Ramp to stop

The drive stops the motor using the deceleration time 1 set in parameter C1-02.

#### Setting 1: Coast to stop

The drive output is switched off and the motor coasts to stop.

#### Setting 2: Fast Stop

The drive stops the motor using the Fast Stop time set in parameter C1-09.

#### Setting 3: Alarm only

The operation is continued and an oH3 alarm is displayed on the digital operator.

### ■ L1-04: Motor Overheat Fault Operation Selection (PTC input)

Sets the drive operation when the PTC input signal reaches the motor overheat fault level (oH4).

No.	Name	Setting Range	Default
L1-04	Motor Overheat Fault Operation Selection (PTC input)	0 to 2	1

#### Setting 0: Ramp to stop

The drive stops the motor using the deceleration time 1 set in parameter C1-02.

#### Setting 1: Coast to Stop

The drive output is switched off and the motor coasts to stop.

#### Setting 2: Fast Stop

The drive stops the motor using the Fast Stop time set in parameter C1-09.

### ■ L1-05: Motor Temperature Input Filter Time (PTC input)

Used to set a filter on the PTC input signal in order to prevent a motor overheat fault from being mistakenly detected.

No.	Name	Setting Range	Default
L1-05	Motor Temperature Input Filter Time (PTC input)	0.00 to 10.00 s	0.20 s

### ■ L1-13: Continuous Electrothermal Operation Selection

Determines whether or not to hold the current value of the electrothermal motor protection (L1-01) when the power supply is interrupted.

No.	Name	Setting Range	Default
L1-13	Continuous Electrothermal Operation Selection	0 or 1	1

#### Setting 0: Disabled

#### Setting 1: Enabled

■ Motor Protection Using an NTC Thermistor Input

Motor protection is possible for models CIMR-A□4A0930 and 4A1200 by connecting the NTC thermistor input in the motor windings to one of the drive analog input terminals.

This enables the drive to provide torque compensation in response to changes in motor temperature and protect the motor from overheating.

If the NTC input signal using the drive multi-function analog input terminal exceeds the overheat alarm level set to L1-16 (or L1-18 for motor 2), then oH5 will flash on the digital operator screen. The drive will respond to the alarm according to the setting of L1-20 (default setting is to continue operation when an oH5 alarm occurs).

Figure 5.90 shows a circuit using the NTC thermistor and the terminal resistance values. Set DIP switch S1 on the drive to "V" for voltage input when wiring the NTC thermistor input to terminal A2 on the drive.

**Note:** This example assumes that H3-10 = 17, H3-09 = 10, and DIP switch S1 has been set for voltage input.

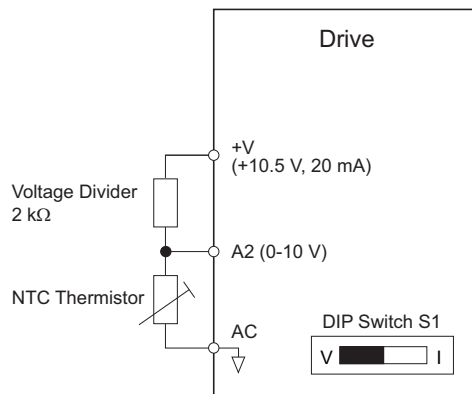


Figure 5.90 Motor Protection Circuit using NTC Input

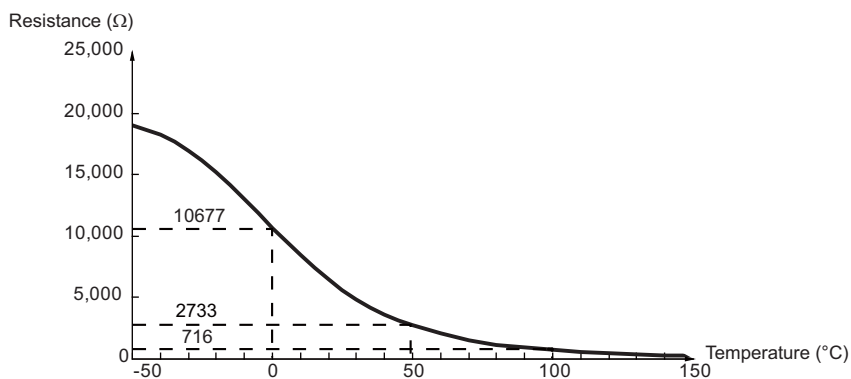


Figure 5.91 Temperature and Resistance of NTC Thermistor

L1-15 to L1-20 can determine the overheat protection settings using the NTC thermistor input. Parameter descriptions are listed below.

**Note:** L1-15 to L1-20 are available in models CIMR-A□4A0930 and 4A1200.

■ L1-15: Motor 1 Thermistor Selection (NTC)

**Note:** This parameter is available in models CIMR-A□4A0930 and 4A1200.

No.	Name	Setting Range	Default
L1-15	Motor 1 Thermistor Selection (NTC)	0, 1	0

Setting 0: Disable

Setting 1: Enable

### ■ L1-16: Motor 1 Overheat Temperature

Sets the temperature that will trigger an overheat fault (oH5) for motor 1.

**Note:** This parameter is available in models CIMR-A□4A0930 and 4A1200.

No.	Name	Setting Range	Default
L1-16	Motor 1 Overheat Temperature	50 to 200°C	120

### ■ L1-17: Motor 2 Thermistor Selection (NTC)

**Note:** This parameter is available in models CIMR-A□4A0930 and 4A1200.

No.	Name	Setting Range	Default
L1-17	Motor 2 Thermistor Selection (NTC)	0, 1	0

**Setting 0: Disable**

**Setting 1: Enable**

### ■ L1-18: Motor 2 Overheat Temperature

Sets the temperature that will trigger an overheat fault (oH5) for motor 2.

**Note:** This parameter is available in models CIMR-A□4A0930 and 4A1200.

No.	Name	Setting Range	Default
L1-18	Motor 2 Overheat Temperature	50 to 200°C	120

### ■ L1-19: Operation at Thermistor Disconnect (THo) (NTC)

Determines drive operation when a thermistor disconnect fault occurs (THo).

**Note:** This parameter is available in models CIMR-A□4A0930 and 4A1200.

No.	Name	Setting Range	Default
L1-19	Operation at Thermistor Disconnect (THo) (NTC)	0 to 3	3

**Setting 0: Ramp to stop**

The drive stops the motor using the deceleration time<sub>1</sub> set in parameter C1-02.

**Setting 1: Coast to stop**

The drive output is switched off and the motor coasts to stop.

**Setting 2: Fast stop**

The drive stops the motor using the Fast stop time set in parameter C1-09.

**Setting 3: Alarm only**

The operation is continued and a THo alarm is displayed on the digital operator.

### ■ L1-20: Operation at Motor Overheat (oH5)

Determines drive operation when a motor overheat fault occurs (oH5).

**Note:** This parameter is available in models CIMR-A□4A0930 and 4A1200.

No.	Name	Setting Range	Default
L1-20	Operation at Motor Overheat (oH5)	0 to 3	1

**Setting 0: Ramp to stop**

The drive stops the motor using the deceleration time<sub>1</sub> set in parameter C1-02.

**Setting 1: Coast to stop**

The drive output is switched off and the motor coasts to stop.

**Setting 2: Fast stop**

The drive stops the motor using the Fast stop time set in parameter C1-09.

**Setting 3: Alarm only**

The operation is continued and an oH5 alarm is displayed on the digital operator.

### ◆ L2: Momentary Power Loss Ride-Thru

#### ■ L2-01: Momentary Power Loss Operation Selection

When a momentary power loss occurs (DC bus voltage falls below the level set in L2-05), the drive can be set to automatically return to the operation it was performing when the power went out based on certain conditions.

No.	Name	Setting Range	Default
L2-01	Momentary Power Loss Operation Selection	0 to 5	0

#### Setting 0: Disabled (default)

If power is not restored within 15 ms, a Uv1 fault will result and the drive will stop the motor. The motor coasts to stop.

#### Setting 1: Recover within L2-02

When a momentary power loss occurs, the drive output will be shut off. Should the power return within the time set to parameter L2-02, the drive will perform Speed Search and attempt to resume operation. If power is not restored within this time (i.e., DC bus voltage level remains below Uv1 detection level L2-05), then a Uv1 fault is triggered.

#### Setting 2: Recover as long as CPU has power

When a momentary power loss occurs, the drive output will be shut off. Should the power return as long as the drive control circuit has power, the drive will attempt to perform Speed Search and resume the operation. A Uv1 fault is not triggered.

#### Setting 3: KEB Ride-Thru operation within L2-02

The drive decelerates using regenerative energy from the motor until the time set in L2-02 has expired. It then tries to accelerate back to the frequency reference. If the power does not return within the time set in L2-02, a Uv1 fault is triggered and the drive output shuts off. The type of KEB operation is determined by the setting of L2-29.

#### Setting 4: KEB Ride-Thru as long as CPU has power

The drive decelerates using regenerative energy from the motor until the power returns and then restarts. If the motor has come to a stop before, the power returns. If the drive control power gets lost, the drive output will shut off. A Uv1 fault is not triggered. The type of KEB operation is determined by the setting of L2-29.

#### Setting 5: Ramp to stop with KEB deceleration

The drive ramps to stop using the regenerative energy from the motor. Even if the power is restored, the drive will continue decelerating until it brings the motor to a complete stop. The type of KEB operation is determined by the setting of parameter L2-29. Note that if an input terminal set for KEB 1 (H1-□□ = 65, 66) is triggered while the drive is decelerating, then it will accelerate back up to speed when the input is released.

#### Notes on Settings 1 through 5

- “Uv” will flash on the operator while the drive is attempting to recover from a momentary power loss. A fault signal is not output at this time.
- A Momentary Power Loss Unit is available to allow for a longer momentary power loss ride through time in the drive model CIMR-A□2A0004 through 2A0056 and CIMR-A□4A0002 through 4A0031. This option makes it possible to continue running after up to two seconds of power loss.
- When a magnetic contactor between motor and drive is used, be sure that the magnetic contactor remains closed as long as the drive performs KEB operation or attempts to restart with Speed Search.
- Make sure the Run command is kept active during KEB operation. Otherwise the drive cannot accelerate back to the frequency reference when the power returns.
- When L2-01 is set to 3, 4, or 5, KEB Ride-Thru will be executed as specified in L2-29.

#### ■ KEB Ride-Thru Function

When power loss is detected, the Kinetic Energy Backup Ride-Thru function (KEB Ride-Thru) decelerates the motor and uses regenerative energy to keep the main circuit operating. Despite power loss, the drive output is not interrupted.

For applications driven by a single drive, choose between Single Drive KEB Ride-Thru 1 and 2 (L2-29 = 0 or 1).

For applications where multiple drives have to perform KEB operation while keeping a certain speed ratio (such as textile machinery), select between System KEB Ride-Thru 1 and 2, (L2-29 = 2 or 3).

### Single Drive KEB Ride-Thru 1 (L2-29 = 0)

Once KEB Ride-Thru begins, the drive uses regenerative energy from the motor to keep the DC bus voltage at the level set to L2-11 while adjusting the rate of deceleration based on the time set to L2-06.

**Note:** If undervoltage occurs in the DC bus (Uv1), shorten the KEB deceleration time (L2-06). If overvoltage occurs (oV), increase the KEB deceleration time.

### Single Drive KEB Ride-Thru 2 (L2-29 = 1)

The drive uses information about the inertia of the connected machinery to determine the deceleration rate necessary to keep the DC bus voltage at the level set in parameter L2-11. The resulting deceleration time is calculated based on the system inertia and cannot be adjusted.

### System KEB Ride-Thru 1 (L2-29 = 2)

Drive decelerates at the KEB deceleration time set to L2-06. L2-06 is the time required decelerate from the current frequency reference to 0. Using this setting, multiple drives can decelerate while still keeping the speed ratio between those drives constant. The voltage level in the DC bus is disregarded when using this function. Braking resistor option required.

### System KEB Ride-Thru 2 (L2-29 = 3)

Drive decelerates based on the KEB deceleration time set to L2-06 while monitoring the DC bus voltage. If the voltage level rises, the drive briefly holds the frequency before continuing to decelerate again.

## ■ KEB Ride-Thru Start

KEB operation is always triggered in the same way, independent of the selected KEB operation mode. When the KEB function is selected as the function to be executed when power loss operation occurs (L2-01 = 3, 4, or 5), then KEB Ride-Thru will be activated if one of the following conditions becomes true:

- A digital input programmed for H1-□□ = 65 or 66 is activated. This will start KEB operation using the mode selected in parameter L2-29.
- A digital input programmed for H1-□□ = 7A or 7B is activated. This will automatically select Single KEB Ride-Thru 2, disregarding the setting of L2-29.
- The DC bus voltage fell below the level specified in L2-05. The KEB operation will start as specified in L2-29.

**Note:** KEB Ride-Thru 1 and 2 cannot both be assigned to input terminals at the same time. Attempting this will trigger an oPE3 error.

If a digital input is used for triggering the KEB operation and the device that controls the input acts relatively slow, parameter L2-10 can be used to set a minimum KEB operation time. In the example below, KEB operation is triggered by the DC bus voltage and the Hold command is triggered by a digital input.

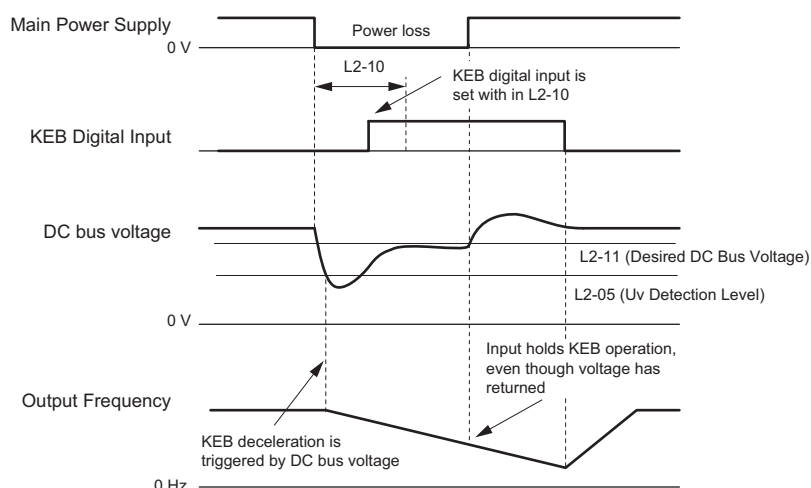


Figure 5.92 KEB Operation Using a KEB Input

■ KEB Ride-Thru End Detection

The KEB function end detection depends on the setting of parameter L2-01 and if a digital input programmed for KEB (H1-□□ = 65, 66, 7A, 7B) is used or not.

**KEB Ride-Thru Operation in L2-02, Input Terminals Not Used**

Here, L2-01 = 3 and the input terminals have not been set for KEB Ride-Thru (H1-□□ does not equal 65, 66, 7A, 7B). After decelerating for the time set in parameter L2-02, the drive ends KEB operation and attempts to accelerate back to the frequency reference. If the power has not returned within L2-02, an Uv1 fault occurs and the drive output shuts off.

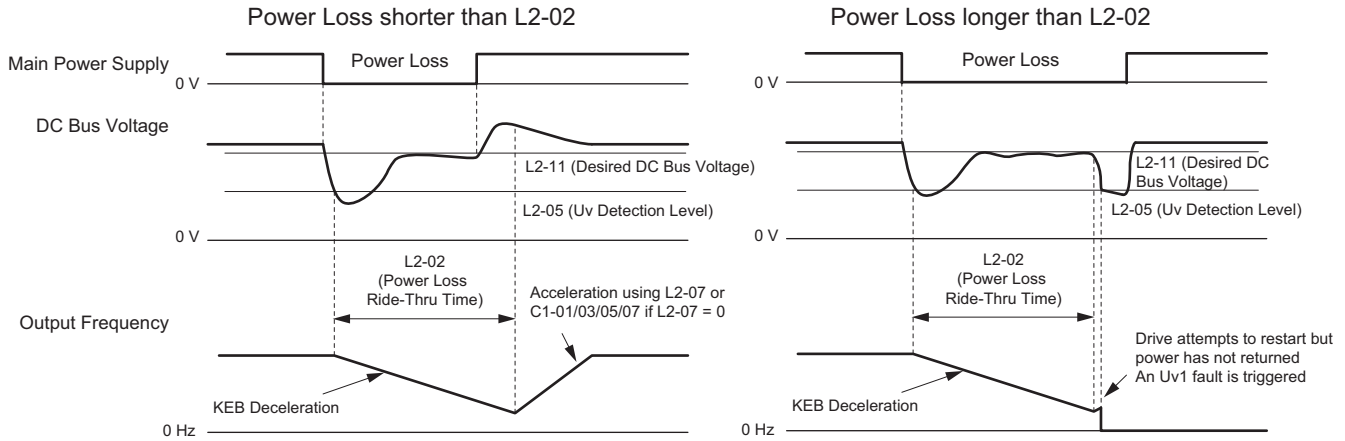


Figure 5.93 KEB Operation Using L2-02, Without KEB Input

**KEB Ride-Thru Operation Within L2-02, Input Terminals Used**

Here, L2-01 = 3 and an input terminal is set to issue KEB Ride-Thru (H1-□□ = 65, 66, 7A, 7B). After decelerating for the time set in parameter L2-02, the drive checks the DC bus voltage and the status of the digital input. If the DC bus voltage is still below the level set in L2-11 or if the KEB digital input is still active, KEB deceleration continues. If the voltage level has risen above the value set to L2-11, then normal operation is resumed.

**Note:** The time set in L2-02 has priority over L2-10. Even if L2-10 is set to a longer time than L2-02, once the time in L2-02 passes, the drive will check the DC bus voltage level and the status of the terminal assigned to KEB Ride-Thru, then try to restart.

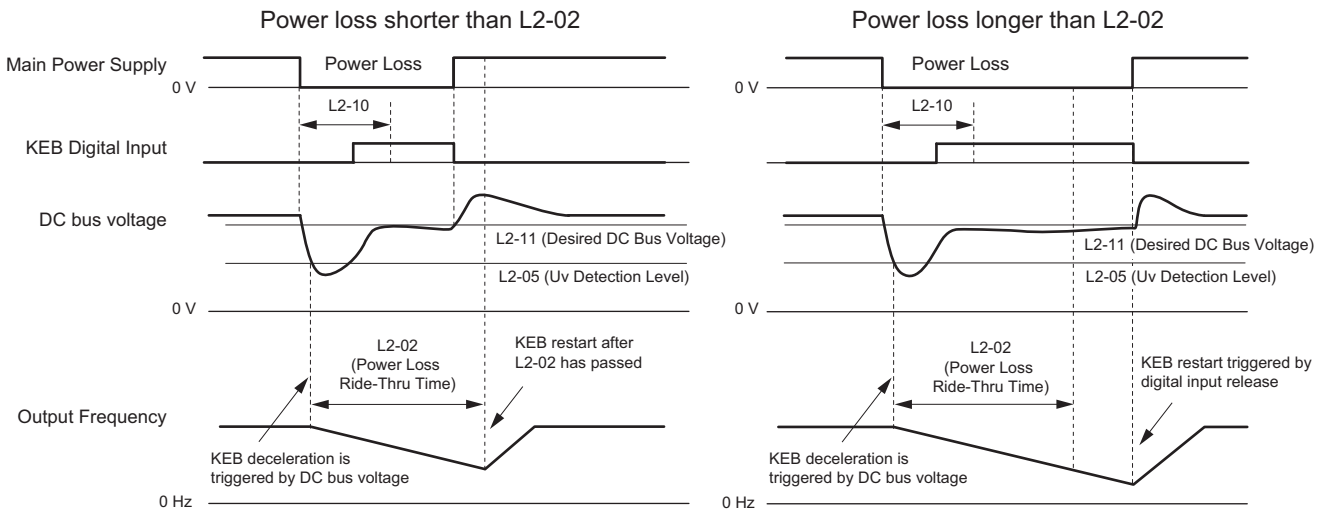
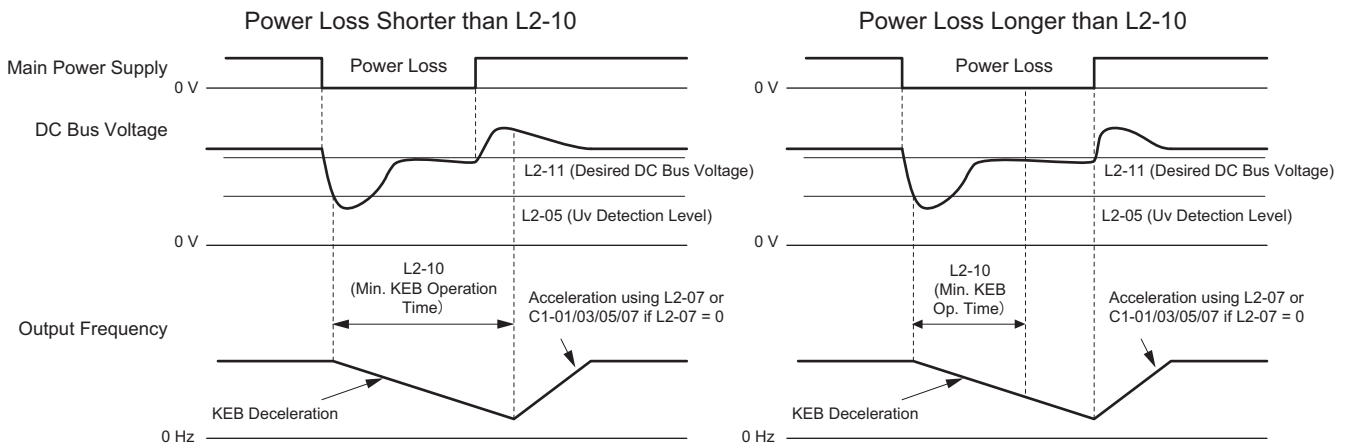


Figure 5.94 KEB Operation Using L2-02 and KEB Input



**KEB Ride-Thru Operation as Long as CPU Has Power, KEB Input Not Used**

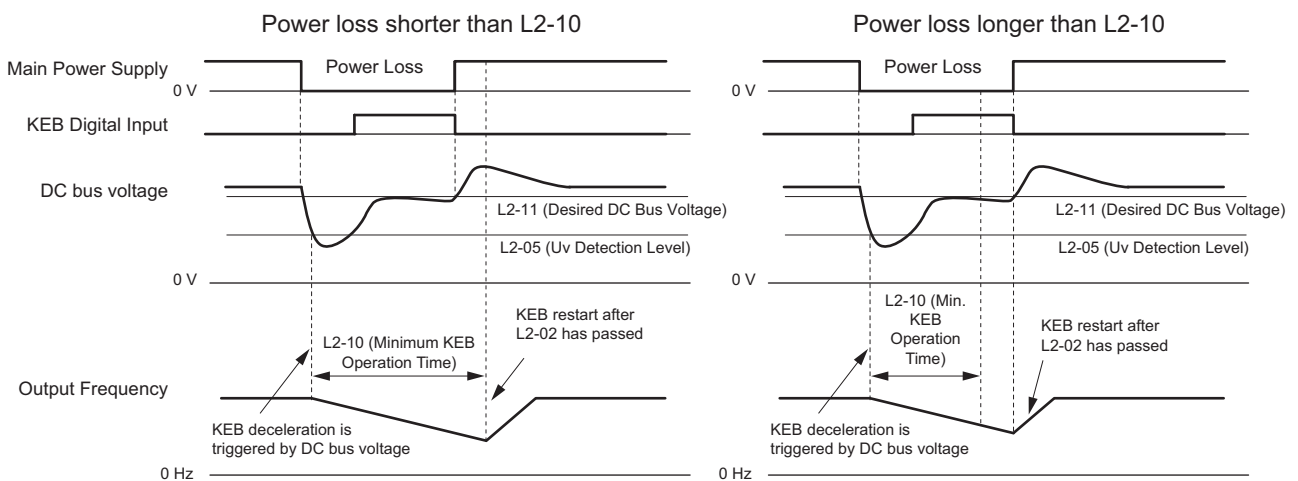
Here, L2-01 = 4 and the input terminals have not been set for KEB Ride-Thru (H1-□□ does not equal 65, 66, 7A, 7B). After decelerating for the time set in parameter L2-10, the drive checks the DC bus voltage level. If the DC bus voltage is lower than the level set in L2-11, then deceleration continues. Once the DC bus voltage rises above the value of L2-11, normal operation is resumed.



**Figure 5.95 KEB Operation Using L2-10, Without KEB Input**

**KEB Ride-Thru Operation as Long as CPU Has Power, KEB Input Used**

Here, L2-01 = 3 and an input terminal is set to issue KEB Ride-Thru (H1-□□ = 65, 66, 7A, 7B). After decelerating for the time set in parameter L2-10, the drive checks the DC bus voltage and the status of the digital input. If the DC bus voltage is still below the level set in L2-11 or if the digital input assigned to KEB Ride-Thru is still active, then the drive continues to decelerate. If the DC bus voltage has risen above L2-11 and the terminal that initiated KEB Ride-Thru is released, then operation resumes.



**Figure 5.96 KEB Operation Using L2-10 and KEB Input**

**L2-01 = 5**

KEB operation ends when the motor has come to a stop, even if the power returns and the digital input terminal that initiated KEB Ride-Thru is cleared.

■ KEB Operation Wiring Example

Figure 5.97 shows a wiring example for triggering the KEB Ride-Thru at power loss using an undervoltage relay. If power loss occurs, the undervoltage relay triggers KEB Ride-Thru at terminal S6 (H1-06 = 65, 66, 7A, 7B). Note that an additional dynamic braking option is required if System KEB Ride-Thru 1 is used.

- Note:**
1. Make sure the Run command is not switched off during momentary power loss. If the Run command is shut off, the drive will not accelerate back to speed when the power is restored.
  2. A dynamic braking option is required in order to use System KEB 1 (L2-29 = 2).

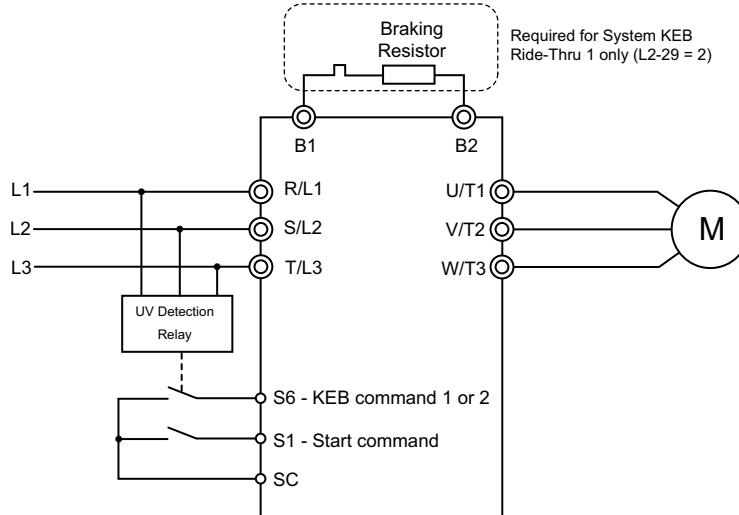


Figure 5.97 KEB Function Wiring Example

■ Parameters for KEB Ride-Thru

Table 5.40 lists parameters needed to set up KEB Ride-Thru depending the type of KEB Ride-Thru selected in L2-29.

Table 5.40 KEB Function Related Adjustments

Parameter	Name	Setting Instructions	KEB Mode (L2-29)			
			0	1	2	3
C1-09	Fast Stop Time	<ul style="list-style-type: none"> <li>• Increase if an overvoltage fault (ov) occur during KEB deceleration.</li> <li>• Decrease if an undervoltage fault (Uv1) occurs during KEB deceleration.</li> </ul>	YES	NO	NO	NO
C2-03	S-Curve at Deceleration Start	<ul style="list-style-type: none"> <li>• Shorten if undervoltage (Uv1) occurs right after KEB Ride-Thru is triggered.</li> <li>• Lengthen this setting if overvoltage occurs right after KEB operation starts.</li> </ul>	YES	NO	YES	YES
L2-05	Undervoltage Detection Level	Increase if an undervoltage fault (Uv1) fault occurs at KEB operation start in order to let the drive detect power loss more quickly.	YES	YES	YES	YES
L2-06	KEB Deceleration Time	<ul style="list-style-type: none"> <li>• Increase if an overvoltage fault (ov) occur during KEB deceleration</li> <li>• Decrease if an undervoltage fault (Uv1) occurs during KEB deceleration</li> </ul>	NO	NO	YES	YES
L2-07	KEB Acceleration Time	Adjust to the desired acceleration time. If set to 0, standard acceleration times are used (C1-01, C1-03, C1-05, C1-07).	YES	YES	YES	YES
L2-08	Frequency Gain at KEB Start	<ul style="list-style-type: none"> <li>• Increase if an undervoltage fault occurs right after KEB operation starts.</li> <li>• Decrease if an overvoltage fault occurs right after KEB operation starts.</li> </ul>	YES	NO	YES	YES
L2-10	KEB Detection Time	<ul style="list-style-type: none"> <li>• Increase when a digital input is set for KEB Ride-Thru and an undervoltage fault occurs after power was lost because the device that controls the input does not react quickly enough.</li> <li>• If the DC bus voltage overshoots after KEB Ride-Thru begins (and no input terminal is set to KEB Ride-Thru), increase L2-10 to longer than the overshoot.</li> </ul>	YES	YES	YES	YES
L2-11	Desired DC Bus Voltage during KEB	<ul style="list-style-type: none"> <li>• Set to around 1.22 times the input voltage for Single Drive KEB Ride-Thru 2.</li> <li>• Set to around 1.4 times the input voltage for Single Drive KEB Ride-Thru 1 and System KEB Ride-Thru modes.</li> </ul>	YES	YES	YES	YES
L3-20	Main Circuit Adjustment Gain	<ul style="list-style-type: none"> <li>• Increase this setting slowly in steps of 0.1 if overvoltage (ov) or undervoltage (Uv1) occurs at the beginning of deceleration</li> <li>• Reduce if torque ripple occurs during deceleration while executing KEB Ride-Thru.</li> </ul>	NO	YES	NO	NO
L3-21	Accel/Decel Rate Calculation Gain	<ul style="list-style-type: none"> <li>• Reduce L3-21 in steps of 0.05 if there is a fairly large speed or current ripple.</li> <li>• Decreasing this setting too much can result in a slow DC bus voltage control response, and may lead to problems with overvoltage or undervoltage.</li> </ul>	NO	YES	NO	NO
L3-24	Motor Acceleration Time	Set the motor acceleration time as described on page 268.	NO	YES	NO	NO
L3-25	Load Inertia Ratio	Set the load/inertia ratio as described on page 268.	NO	YES	NO	NO

### ■ L2-02: Momentary Power Loss Ride-Thru Time

Sets the maximum time allowed to ride through a power loss. If power loss operation exceeds this time, the drive will attempt to accelerate back to frequency reference. This parameter is valid if L2-01 = 1 or 3.

**Note:** The amount of time the drive is capable of recovering after a power loss is determined by the capacity of the drive. Drive capacity determines the upper limit for L2-02.

No.	Name	Setting Range	Default
L2-02	Momentary Power Loss Ride-Thru Time	0.0 to 25.5 s	Determined by C6-01 and o2-04

### ■ L2-03: Momentary Power Loss Minimum Baseblock Time

Sets the minimum baseblock time when power is restored following a momentary power loss. This determines the time the drive waits for the residual voltage in the motor to dissipate. Increase this setting if overcurrent or overvoltage occurs at the beginning of Speed Search, after a power loss, or during DC Injection Braking.

No.	Name	Setting Range	Default
L2-03	Momentary Power Loss Minimum Baseblock Time	0.1 to 5.0 s	Determined by C6-01 and o2-04

### ■ L2-04: Momentary Power Loss Voltage Recovery Ramp Time

Sets the time for the drive to restore the output voltage to the level specified by the V/f pattern after Speed Search. The setting value determines the time for the voltage to go from 0 V to the maximum voltage.

No.	Name	Setting Range	Default
L2-04	Momentary Power Loss Voltage Recovery Ramp Time	0.0 to 5.0 s	Determined by C6-01 and o2-04

### ■ L2-05: Undervoltage Detection Level (Uv)

Determines the voltage at which a Uv1 fault is triggered or at which the KEB function is activated. This setting rarely needs to be changed.

No.	Name	Setting Range	Default
L2-05 <1>	Undervoltage Detection Level	150 to 210 Vdc	Determined by A1-02, C6-01, E1-01 and o2-04 <2>

<1> Values are for 200 V class drives and must be doubled for 400 V class drives.

<2> The default setting for 400 V class drives will vary depending on if the drive input voltage is over or under 400 V.

- Note:**
1. When setting L2-05 below the default value, an AC reactor option should be installed to the input side of the power supply to prevent damage to drive circuitry.
  2. If using KEB Ride-Thru and L2-05 is set too low, then undervoltage in the DC bus (uv1) will be triggered before KEB Ride-Thru can be executed. Take caution not to set this value too low.

### ■ L2-06: KEB Deceleration Time

Sets the time to decelerate from the frequency reference at the time KEB Ride-Thru was initiated down to zero speed. This setting can be used only when L2-29=2 System KEB Ride-Thru.

No.	Name	Setting Range	Default
L2-06	KEB Deceleration Time	0.00 to 6000.0 s <1>	0.00 s

<1> Setting range is determined by the accel/decel time units set in C1-10. If the time is set in units of 0.01 s (C1-10 = 0), the setting range becomes 0.00 to 600.00 s.

## 5.8 L: Protection Functions

### ■ L2-07: KEB Acceleration Time

Sets the time to reaccelerate from the speed when KEB was deactivated to the frequency reference.

When set to 0.0 s, the drive will accelerate back up to speed according to the active deceleration time set by C1-01, C1-03, C1-05, or C1-07.

No.	Name	Setting Range	Default
L2-07	KEB Acceleration Time	0.00 to 6000.0 s <1>	0.00 s

<1> Setting range is determined by the accel/decel time units set in C1-10. If the time is set in units of 0.01 s (C1-10 = 0), the setting range becomes 0.00 to 600.00 s.

### ■ L2-08: Frequency Gain at KEB Start

When the KEB Ride-Thru command is input, the output frequency is reduced in a single step in order to quickly get the motor into a regenerative state. The amount of this frequency reduction can be calculated using the formula below. Note that L2-08 can only be used with induction motors.

Amount of reduction = Slip frequency prior to KEB  $\times$  (L2-08)  $\times$  2

No.	Name	Setting Range	Default
L2-08	Frequency Gain at KEB Start	0 to 300%	100%

### ■ L2-10: KEB Detection Time (Minimum KEB Time)

Parameter L2-10 determines how long KEB Ride-Thru must operate once it is triggered. Also refer to [KEB Ride-Thru End Detection on page 258](#).

No.	Name	Setting Range	Default
L2-10	KEB Detection Time	0 to 2000 ms	50 ms

### ■ L2-11: DC Bus Voltage Setpoint during KEB

Determines the setpoint (target value) for the DC bus voltage during Single KEB Ride-Thru 2. For Single KEB Ride-Thru 1 and System KEB Ride-Thru, parameter L2-11 defines the voltage level to end KEB Ride-Thru.

No.	Name	Setting Range	Default
L2-11	DC Bus Voltage Setpoint during KEB	150 to 400 Vdc <1>	<2>

<1> Values are for 200 V class drives and must be doubled for 400 V class drives.

<2> Default setting is determined by E1-01.

### ■ L2-29: KEB Method Selection

Selects the way the Kinetic Energy Buffering function operates.

The KEB function is not active when L2-01 is set to 4.

**Note:** If a multi function input is set for Single KEB Ride-Thru 2 (H1-□□ = 7A, 7B) the setting of L2-29 is disregarded and the KEB mode equal to L2-29 = 1 is automatically selected.

No.	Name	Setting Range	Default
L2-29	KEB Method Selection	0 to 3	0

**Setting 0: Single Drive KEB Ride-Thru 1**

**Setting 1: Single Drive KEB Ride-Thru 2**

**Setting 2: System KEB Ride-Thru 1**

**Setting 3: System KEB Ride-Thru 2**

Refer to [KEB Ride-Thru Function on page 256](#) for detailed explanations.

## ◆ L3: Stall Prevention

When the load is too high or acceleration and deceleration times are too short, the motor may be unable to keep up with the frequency reference, resulting in excessive slip. During acceleration, this usually causes an overcurrent (oC), drive overload (oL2), or motor overload (oL1). During deceleration, it can cause excessive regenerative power to flow back into the DC bus capacitors, eventually causing the drive to fault out from overvoltage (oV). The drive can prevent the motor from stalling and still reach the desired speed without the user needing to change the acceleration or deceleration time settings. The Stall Prevention function can be set separately for acceleration, operating at constant speeds, and deceleration.

### ■ L3-01: Stall Prevention Selection during Acceleration

Stall Prevention during acceleration (L3-01) prevents tripping with overcurrent (oC), motor overload (oL1), or drive overload (oL2) faults common when accelerating with heavy loads.

L3-01 determines the type of Stall Prevention the drive should use during acceleration.

No.	Name	Setting Range	Default
L3-01	Stall Prevention Selection during Acceleration	0 to 2 <I>	1

<I> Setting 2 is not available for PM OLV.

#### Setting 0: Disabled

No Stall Prevention is provided. If the acceleration time is too short, the drive may not be able to get the motor up to speed fast enough, thus tripping an overload fault.

#### Setting 1: Enabled

Enables Stall Prevention during acceleration. Operation varies, depending on the control mode.

- V/f Control, V/f Control with PG, and Open Loop Vector Control:

If the output current rises above the Stall Prevention level set in L3-02, then the drive stops accelerating. Acceleration will not resume until the output current falls 15% below the setting in L3-02.

The Stall Prevention level is automatically reduced in the constant power range. *Refer to L3-03: Stall Prevention Limit during Acceleration on page 264.*

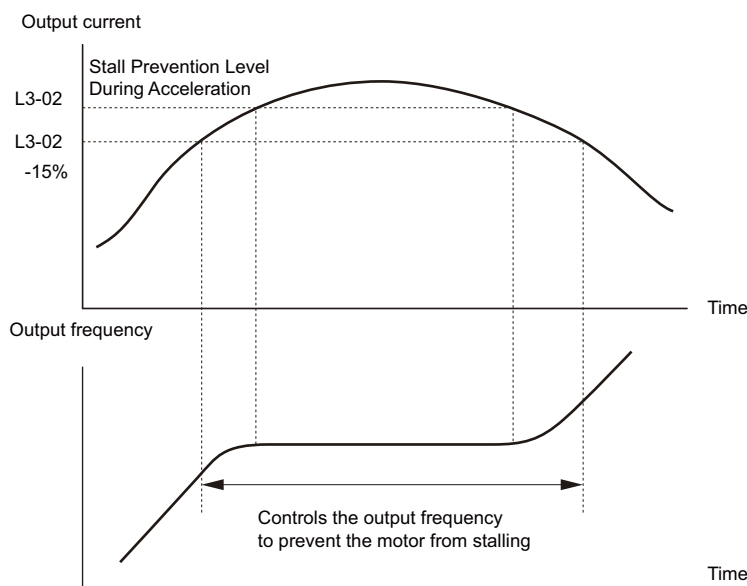


Figure 5.98 Stall Prevention During Acceleration for Induction Motors

- Open Loop Vector Control for PM:

If the output current remains above the Stall Prevention level set in L3-02 for the time set in L3-27, then the drive will begin to decelerate using the deceleration time set in L3-22. (*Refer to L3-22: Deceleration Time at Stall Prevention during Acceleration on page 264.*) Acceleration will not resume until the output current falls 15% below the setting in L3-02.

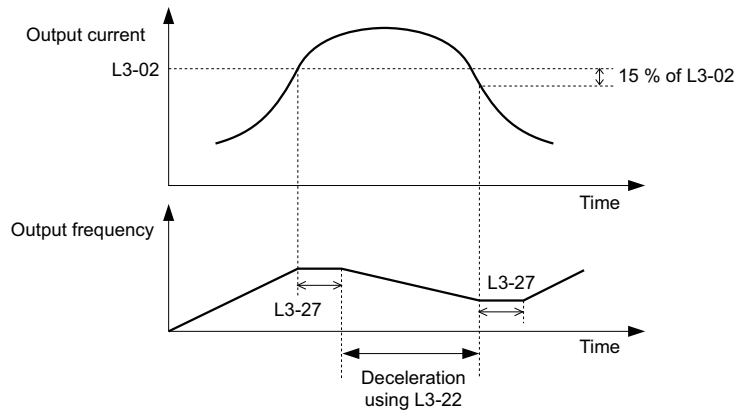


Figure 5.99 Stall Prevention During Acceleration for Permanent Magnet Motors

**Setting 2: Intelligent Stall Prevention**

When L3-02 = 2, the drive will disregard the selected acceleration time and try to accelerate in the minimum time. The acceleration rate is adjusted so that the current does not exceed the value set in parameter L3-02.

**■ L3-02: Stall Prevention Level during Acceleration**

Sets the output current level at which the Stall Prevention during acceleration is activated.

No.	Name	Setting Range	Default
L3-02	Stall Prevention Level during Acceleration	0 to 150% </>	</>

<1> The upper limit and default value is determined by the duty rating and the carrier frequency derating selection (C6-01 and L8-38 respectively).

- Stalling may occur when the motor is rated at a smaller capacity than the drive and the Stall Prevention default settings are used. Set L3-02 as appropriate if stalling occurs.
- When operating the motor in the constant power range, also set parameter L3-03.

**■ L3-03: Stall Prevention Limit during Acceleration**

The Stall Prevention level is automatically reduced when the motor is operated in the constant power range. L3-03 sets the lower limit for this reduction as a percentage of the drive rated current.

No.	Name	Setting Range	Default
L3-03	Stall Prevention Limit during Acceleration	0 to 100%	50%

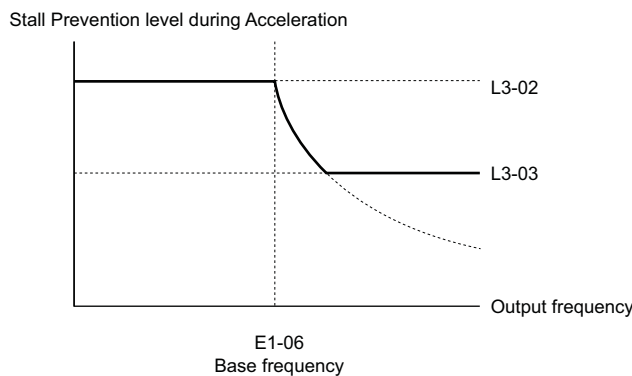


Figure 5.100 Stall Prevention Level and Limit During Acceleration

**■ L3-22: Deceleration Time at Stall Prevention during Acceleration**

Sets the brief deceleration time used when stalling occurs while accelerating a PM motor. When set to 0, this function is disabled and the drive will decelerate at the selected deceleration time when stalling occurs.

The function is effective only in Open Loop Vector Control for PM motors and if parameter L3-01 is set to 1.

No.	Name	Setting Range	Default
L3-22	Deceleration Time at Stall Prevention During Acceleration	0 to 6000.0 s	0.0 s

## ■ L3-04: Stall Prevention Selection during Deceleration

Stall Prevention during deceleration can control the deceleration based on the DC bus voltage and prevent an overvoltage fault caused by high inertia or rapid deceleration.

No.	Name	Setting Range	Default
L3-04	Stall Prevention Selection During Deceleration	0 to 5 <1> <2>	1

<1> Settings 3 through 5 are not available in OLV/PM. Settings 2 through 5 are not available in AOLV/PM and CLV/PM.

<2> Setting 3 is not available for models CIMR-A□4A0930 and 4A1200.

### Setting 0: Disabled

When this setting is used, the drive decelerates according to the set deceleration time. With high inertia loads or rapid deceleration, an overvoltage (ov) fault may occur. In this case use dynamic braking options or switch to another L3-04 selection.

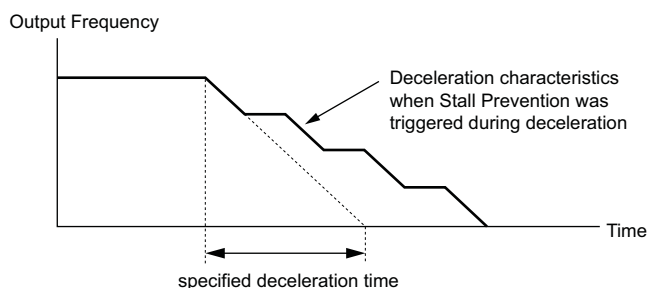
### Setting 1: General-purpose Stall Prevention

With this setting the drive tries to decelerate within the set deceleration time. When the DC bus voltage exceeds the Stall Prevention level, the drive pauses deceleration. Deceleration continues as soon as the DC bus voltage drops below that level. Stall Prevention may be triggered repeatedly to avoid an overvoltage fault. The DC bus voltage level for Stall Prevention depends on the input voltage setting E1-01.

Drive Input Voltage	Stall Prevention Level during Deceleration
200 V Class	377 Vdc
400 V Class	754 Vdc

- Note:**
1. This setting should not be used in combination with a Dynamic Braking Resistor or other dynamic braking options. If Stall Prevention during deceleration is enabled, it will be triggered before the braking resistor option can operate.
  2. This method may lengthen the total deceleration time compared to the set value. If this is not appropriate for the application consider using a dynamic braking option.

*Figure 5.101* illustrates the function of Stall Prevention during deceleration.



**Figure 5.101 Stall Prevention During Deceleration**

### Setting 2: Intelligent Stall Prevention

With this setting, the drive adjusts the deceleration rate so that the DC bus voltage is kept at the level set in parameter L3-17. This way the shortest possible deceleration time is achieved while the motor is protected from stalling. The deceleration time that has been selected is disregarded, but the achievable deceleration time cannot be smaller than 1/10 of the set deceleration time.

This function uses the following parameters for adjusting the deceleration rate:

- DC bus voltage gain (L3-20)
- Deceleration rate calculations gain (L3-21)
- Inertia calculations for motor acceleration time (L3-24)
- Load inertia ratio (L3-25)

**Note:** As the deceleration time is not constant, Intelligent Stall Prevention should not be used in applications where stopping accuracy is a concern. Use dynamic braking options instead.

### Setting 3: Stall Prevention with dynamic braking option

Enables the Stall Prevention function while using a dynamic braking resistor. Overvoltage problems in the DC bus can occur if Stall Prevention during deceleration is disabled (L3-04) in OLV and a dynamic braking option is installed. Set L3-04 to 3 to remedy this situation.



## 5.8 L: Protection Functions

### Setting 4: Overexcitation Deceleration 1

Overexcitation Deceleration 1 (increasing the motor flux) is faster than deceleration with no Stall Prevention (L3-04 = 0). Setting 4 changes the selected decel time and functions to provide protection from an overvoltage trip. Refer to [Overexcitation Deceleration \(Induction Motors\) on page 285](#) for details.

### Setting 5: Overexcitation Deceleration 2

Overexcitation Deceleration 2 slows down the motor while trying to maintain the DC bus voltage at the level set to parameter L3-17. This function shortens the achievable deceleration time more than by using Overexcitation Deceleration 1. Setting 5 will shorten/lengthen the decel time to maintain the L3-17 bus level. Refer to [Overexcitation Deceleration \(Induction Motors\) on page 285](#) for details.

### ■ L3-05: Stall Prevention Selection during Run

Stall Prevention during run can prevent a motor from stalling by automatically reducing the speed when a transient overload occurs while the motor is running at constant speed.

This parameter determines how Stall Prevention works during run.

No.	Name	Setting Range	Default
L3-05	Stall Prevention Selection During Run	0 to 2	1

- Note:**
1. This parameter is available in V/f, V/f w/PG, and OLV/PM.
  2. When output frequency is 6 Hz or less, Stall Prevention during run is disabled regardless of the setting in L3-05 and L3-06.

### Setting 0: Disabled

Drive runs at the set frequency reference. A heavy load may cause the motor to stall and trip the drive with an oC or oL fault.

### Setting 1: Decelerate using C1-02

If the current exceeds the Stall Prevention level set in parameter L3-06, then the drive will decelerate at decel time 1 (C1-02). Once the current level drops below the value of L3-06 minus 2% for 100 ms, the drive accelerates back to the frequency reference at the active acceleration time.

### Setting 2: Decelerate using C1-04

Same as setting 1 except the drive decelerates at decel time 2 (C1-04).

### ■ L3-06: Stall Prevention Level during Run

Sets the current level to trigger Stall Prevention during run. Depending on the setting of parameter L3-23, the level is automatically reduced in the constant power range (speed beyond base speed).

The Stall Prevention level can be adjusted using an analog input. Refer to [Multi-Function Analog Input Terminal Settings on page 242](#) for details.

No.	Name	Setting Range	Default
L3-06	Stall Prevention Level During Run	30 to 150 <I>	<I>

<I> The upper limit and default for this setting is determined by C6-01 and L8-38.

### ■ L3-23: Automatic Reduction Selection for Stall Prevention during Run

This function reduces the Stall Prevention during run level in the constant power range.

No.	Name	Setting Range	Default
L3-23	Automatic Reduction Selection for Stall Prevention During Run	0 or 1	0

### Setting 0: Disabled

The level set in L3-06 is used throughout the entire speed range.

### Setting 1: Enabled

The Stall Prevention level during run is reduced in the constant power range. The lower limit will be 40% of L3-06.



## ■ Overvoltage Suppression Function

This function suppresses overvoltage faults by decreasing the regenerative torque limit and slightly increasing the output frequency when the DC bus voltage rises. It can be used to drive loads with cyclic regenerative operation, such as a punch press or other applications that involve repetitive crank movements.

The regenerative torque limit and the output frequency are adjusted during ov suppression so that the DC bus voltage does not exceed the level set in parameter L3-17. In addition to the parameters explained below, ov suppression also uses these settings for frequency adjustment:

- DC bus voltage gain (L3-20)
- Deceleration rate calculations gain (L3-21)
- Inertia calculations for motor acceleration time (L3-24)
- Load inertia ratio (L3-25)

- Note:**
1. The motor speed will exceed the frequency reference when overvoltage suppression is triggered. Consequently, overvoltage suppression is not appropriate in applications that require a perfect match between the frequency reference and the motor speed.
  2. Disable overvoltage suppression when using a braking resistor.
  3. Overvoltage may still occur if there is a sudden increase to a regenerative load.
  4. This function is enabled only when operating just below the maximum frequency. Overvoltage suppression does not increase the output frequency beyond the maximum frequency. If this is required by the application, increase the maximum frequency and change the base frequency setting.

## ■ L3-11: Overvoltage Suppression Function Selection

Enables or disables the overvoltage suppression function.

No.	Name	Setting Range	Default
L3-11	Overvoltage Suppression Function Selection	0 or 1	0

### Setting 0: Disabled

The regenerative torque limit and the output frequency are not adjusted. A regenerative load may trip the drive with an overvoltage fault. Use this setting if dynamic braking options are installed.

### Setting 1: Enabled

When the DC bus voltage rises due to regenerative load, an overvoltage fault is prevented by decreasing the regenerative torque limit and increasing the output frequency.

## ■ L3-17: Target DC Bus Voltage for Overvoltage Suppression and Stall Prevention

Sets the target DC bus voltage target level used by the overvoltage suppression function (L3-11 = 1), Intelligent Stall Prevention during deceleration (L3-04 = 2).

No.	Name	Setting Range	Default
L3-17	Target DC Bus Voltage for Overvoltage Suppression and Stall Prevention	150 to 400 Vdc <1>	370 Vdc <2>

<1> Values are for 200 V class drives and must be doubled for 400 V class drives.

<2> This value is initialized when E1-01 is changed.

## ■ L3-20: DC Bus Voltage Adjustment Gain

Determines the proportional gain used by overvoltage suppression (L3-11 = 1), Single Drive KEB 2 (L2-29 = 1), KEB Ride Thru 2 (H1-□□ = 7A or 7B) and Intelligent Stall Prevention during deceleration (L3-04 = 2) in order to control the DC bus voltage.

No.	Name	Setting Range	Default
L3-20	DC Bus Voltage Adjustment Gain	0.00 to 5.00	Determined by A1-02

### Adjustment for Single Drive KEB 2 (L2-29 = 1) and Intelligent Stall Prevention During Deceleration

- Increase this setting slowly in steps of 0.1 if overvoltage or undervoltage occurs at the beginning of deceleration.
- If this setting is too high, then a fair amount of speed or torque ripple can result.

### Adjustment for Overvoltage Suppression

- Increase this setting slowly in steps of 0.1 if overvoltage suppression is enabled (L3-11 = 1) and a sudden increase in a regenerative load results in an overvoltage (ov) fault.

## 5.8 L: Protection Functions

- If this setting is too high, excessive speed or torque ripple can result.

### ■ L3-21: Accel/Decel Rate Calculation Gain

Determines the proportional gain used by overvoltage suppression (L3-11 = 1), Single Drive KEB 2 (L2-29 = 1), and Intelligent Stall Prevention during deceleration (L3-04 = 2) in order to calculate acceleration and deceleration rates.

No.	Name	Setting Range	Default
L3-21	Accel/Decel Rate Calculation Gain	0.10 to 10.00	</>

<1> This value is reset to its default value when the control mode is changed (A1-02). The value shown here is for Open Loop Vector Control.

#### Adjustment for Single Drive KEB 2 (L2-29 = 1) and Intelligent Stall Prevention During Deceleration

- Reduce L3-21 in steps of 0.05 if there is a fairly large speed or current ripple.
- Small reductions of L3-21 can also help solve problems with overvoltage and overcurrent.
- Decreasing this setting too much can result in a slow DC bus voltage control response and may also lengthen deceleration times beyond optimal levels.

#### Adjustment for Overvoltage Suppression

- Increase this setting in steps of 0.1 if overvoltage occurs as a result of a regenerative load when overvoltage suppression is enabled (L3-11 = 1).
- If there is a fairly large speed ripple when overvoltage suppression is enabled, then decrease L3-21 in steps of 0.05.

### ■ L3-24: Motor Acceleration Time for Inertia Calculations

Sets the time it takes to accelerate the motor from stop to the maximum speed at motor rated torque. This parameter should be set when using Single Drive KEB 2 (L2-29 = 1), Intelligent Stall Prevention during deceleration (L2-04 = 2), or the overvoltage suppression function (L3-11 = 1).

No.	Name	Setting Range	Default
L3-24	Motor Acceleration Time for Inertia Calculations	0.001 to 10.000 s	Determined by o2-04, C6-01, E2-11, and E5-01 </>

<1> Parameter L3-24 is defaulted for a Yaskawa standard 4-pole motor. During Auto-Tuning, L3-24 will be initialized to a Yaskawa standard 4-pole motor if parameter E2-11 is changed. This value also changes based on the motor code set to E5-01 when using the Open Loop Vector Control Mode for PM motors.

#### Automatic Parameter Setup

In Closed Loop Vector Control for induction motors or PM motors, the Inertia Auto-Tuning function can be used to let the drive automatically adjust this parameter. [Refer to Auto-Tuning on page 110.](#)

#### Manual Parameter Setup

Calculations are made as follows:

$$L3-24 = \frac{2 \cdot \pi \cdot J [kgm^2] \cdot n_{rated} [r/min]}{60 \cdot T_{rated} [Nm]}$$

The rated torque can be calculated as follows:

$$T_{rated} [Nm] = \frac{60 \cdot P_{Motor} [kW] \cdot 10^3}{2 \cdot \pi \cdot n_{rated} [r/min]}$$

### ■ L3-25: Load Inertia Ratio

Determines the ratio between the rotor inertia and the load. Set this parameter when using Single Drive KEB 2 (L2-29 = 1), Intelligent Stall Prevention during deceleration (L3-04 = 2), or the overvoltage suppression function (L3-11 = 1).

No.	Name	Setting Range	Default
L3-25	Load Inertia Ratio	1.0 to 1000.0	1.0

When set incorrectly, a fairly large current ripple can result during Single Drive KEB 2 (L2-29 = 1) and overvoltage suppression (L3-11 = 1) or other faults such as ov, Uv1, and oC may occur.

### Automatic Parameter Setup

In Closed Loop Vector Control for induction motors or PM motors the Inertia Auto-Tuning function can be used to let the drive automatically adjust this parameter. *Refer to Auto-Tuning on page 110.*

### Manual Parameter Setup

Parameter L3-25 can be calculated by:

$$L3-25 = \frac{\text{Machine Inertia}}{\text{Motor Inertia}}$$

#### ■ L3-26: Additional DC Bus Capacitors

Sets the capacity of any additional DC bus capacitors that have been installed. This data is used in calculations for Single Drive KEB Ride-Thru 2. This setting needs to be adjusted only if external capacity is connected to the drives DC bus and Single Drive KEB 2 is used.

No.	Name	Setting Range	Default
L3-26	Additional DC Bus Capacitors	0 to 65000 μF	0 μF

#### ■ L3-27: Stall Prevention Detection Time

Sets a delay time from when the Stall Prevention level is reached and the actual Stall Prevention function is activated.

No.	Name	Setting Range	Default
L3-27	Stall Prevention Detection Time	0 to 5000 ms	50 ms

### ◆ L4: Speed Detection

These parameters set up the speed agree and speed detection functions which can be assigned to the multi-function output terminals.

#### ■ L4-01, L4-02: Speed Agreement Detection Level and Detection Width

Parameter L4-01 sets the detection level for the digital output functions “Speed agree 1,” “User-set speed agree 1,” “Frequency detection 1,” and “Frequency detection 2.”

Parameter L4-02 sets the hysteresis level for these functions.

No.	Name	Setting Range	Default
L4-01	Speed Agreement Detection Level	0.0 to 400.0 Hz <I>	0.0 Hz <I>
L4-02	Speed Agreement Detection Width	0.0 to 20.0 Hz	Determined by A1-02

<I> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent (0.0 to 100.0%) instead of in Hz.

*Refer to H2-01 to H2-03: Terminal M1-M2, M3-M4, and M5-M6 Function Selection on page 228*, Settings 2, 3, 4, and 5.

#### ■ L4-03, L4-04: Speed Agreement Detection Level and Detection Width (+/-)

Parameter L4-03 sets the detection level for the digital output functions “Speed agree 2,” “User-set speed agree 2,” “Frequency detection 3,” and “Frequency detection 4.”

Parameter L4-04 sets the hysteresis level for these functions.

No.	Name	Setting Range	Default
L4-03	Speed Agreement Detection Level (+/-)	-400.0 to 400.0 Hz <I>	0.0 Hz <I>
L4-04	Speed Agreement Detection Width (+/-)	0.0 to 20.0 Hz	Determined by A1-02

<I> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent (–100.0 to 100.0%) instead of in Hz.

*Refer to H2-01 to H2-03: Terminal M1-M2, M3-M4, and M5-M6 Function Selection on page 228*, Settings 13, 14, 15, and 16.

## 5.8 L: Protection Functions

### ■ L4-05: Frequency Reference Loss Detection Selection

The drive can detect a loss of an analog frequency reference from input A1, A2, or A3. Frequency reference loss is detected when the frequency reference drops below 10% of the reference before or below 5% of the maximum output frequency within 400 ms.

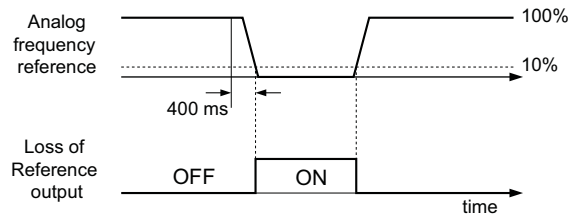


Figure 5.102 Loss of Reference Function

To have a digital output trigger when frequency reference loss occurs, set H2-01, H2-02, or H2-03 to C. [Refer to Setting C: Frequency reference loss on page 232](#) for details on setting the output function.

Parameter L4-05 selects the operation when a frequency reference loss is detected.

No.	Name	Setting Range	Default
L4-05	Frequency Reference Loss Detection Selection	0 or 1	0

#### Setting 0: Stop

Drive follows the frequency reference (which is no longer present) and simply stops the motor.

#### Setting 1: Continue operation with reduced frequency reference

The drive will continue operation at the frequency reference value set in parameter L4-06. When the external frequency reference value is restored, the operation is continued with the frequency reference.

### ■ L4-06: Frequency Reference at Reference Loss

Sets the frequency reference level the drive runs with when L4-05 = 1 and a reference loss was detected. The value is set as a percentage of the frequency reference before the loss was detected.

No.	Name	Setting Range	Default
L4-06	Frequency Reference at Reference Loss	0.0 to 100.0%	80.0%

### ■ L4-07: Speed Agreement Detection Selection

Determines when frequency detection is active using parameters L4-01 through L4-04.

No.	Name	Setting Range	Default
L4-07	Speed Agreement Detection Selection	0 or 1	0

#### Setting 0: No detection during baseblock

#### Setting 1: Detection always enabled

## ◆ L5: Fault Restart

After a fault has occurred, this function attempts to automatically restart the motor and continue operation instead of stopping.

The drive can be set up to perform a self-diagnostic check and resume the operation after a fault has occurred. If the self-check is successful and the cause of the fault has disappeared, the drive restarts by first performing Speed Search ([Refer to b3: Speed Search on page 146](#) for details).

- Note:**
1. The wiring sequence should remove the Forward/Reverse command when a fault is triggered and output is shut off.
  2. With the Forward/Reverse command removed, the drive can perform a self-diagnostic check and attempt to reset the fault automatically.

**DANGER!** Never use the fault restart function in hoist-type applications.

The drive can attempt to restart itself following the faults listed below.

Fault	Name	Fault	Name
GF	Ground Fault	oL4	Overtorque 2
LF	Output Open Phase	ov	DC Bus Overvoltage
oC	Overcurrent	PF	Input Phase Loss
oH1	Drive Overheat	rH	Braking Resistor Fault
oL1	Motor Overload	rr	Braking Transistor Fault
oL2	Drive Overload	Uv1	DC Bus Undervoltage </>
oL3	Overtorque 1	Sto	Pull-Out Detection

<1> When L2-01 is set to 1 through 4 (continue operation during momentary power loss)

Use parameters L5-01 to L5-05 to set up automatic fault restart.

To output a signal during fault restart, set H2-01, H2-02, or H2-03 to 1E.

### ■ L5-01: Number of Auto Restart Attempts

Sets the number of times that the drive may attempt to restart itself.

The method of incrementing the restart counter is determined by the setting of parameter L5-05. When the counter reaches the number set in L5-01, the operation stops and the fault has to be reset manually after correcting the cause.

The restart counter is incremented at each restart attempt, regardless of whether the attempt was successful. When the counter reaches the number set in L5-01, the operation stops and the fault has to be reset manually after correcting the cause.

The number of fault restarts is reset back to zero when:

- The drive operates normally for ten minutes following a fault restart.
- A fault is cleared manually after protective functions are triggered.
- The power supply is cycled.

No.	Name	Setting Range	Default
L5-01	Number of Auto Restart Attempts	0 to 10 Times	0 Time

### ■ L5-02: Auto Restart Fault Output Operation Selection

Determines if a fault output is triggered (H2-□□ = E) when the drive attempts to restart.

No.	Name	Setting Range	Default
L5-02	Auto Restart Fault Output Operation Selection	0 or 1	0

**Setting 0: No fault output**

**Setting 1: Fault output is set**

### ■ L5-04: Fault Reset Interval Time

Determines the amount of time to wait between restart attempts when parameter L5-05 is set to 1.

No.	Name	Setting Range	Default
L5-04	Fault Reset Interval Time	0.5 to 600.0 s	10.0 s

### ■ L5-05: Fault Reset Operation Selection

No.	Name	Setting Range	Default
L5-05	Fault Reset Operation Selection	0 or 1	0

**Setting 0: Count successful restarts**

The drive will continuously attempt to restart. If it restarts successfully, the restart counter is increased. This operation is repeated each time a fault occurs until the counter reaches the value set in L5-01.

◆ L6: Torque Detection

The drive provides two independent torque detection functions that trigger an alarm or fault signal when the load is too heavy (oL), or suddenly drops (UL). They are set up using the L6-□□ parameters. To indicate the underload or overload condition to an external device, digital outputs should be programmed as shown below.

**Note:** When overtorque occurs in the application, the drive may stop due to overcurrent (oC) or overload (oL1). To prevent this, an overload situation should be indicated to the controller before oC or oL1 occur in the drive. Use the torque detection for this purpose. Use undertorque detection to discover application problems like a torn belt, a pump shutting off, or other similar trouble.

H2-01, H2-02, H2-03 Setting	Description
B	Torque detection 1, N.O. (output closes when overload or underload is detected)
17	Torque detection 1, N.C. (output opens when overload or underload is detected)
18	Torque detection 2, N.O. (output close when overload or underload is detected)
19	Torque detection 2, N.C. (output opens when overload or underload is detected)

Figure 5.103 and Figure 5.104 show the function of overtorque and undertorque detection.

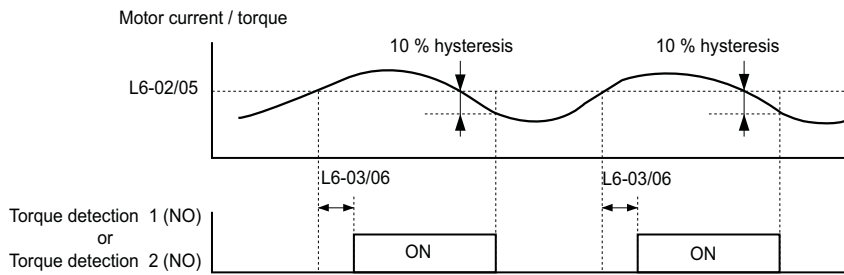


Figure 5.103 Overtorque Detection Operation

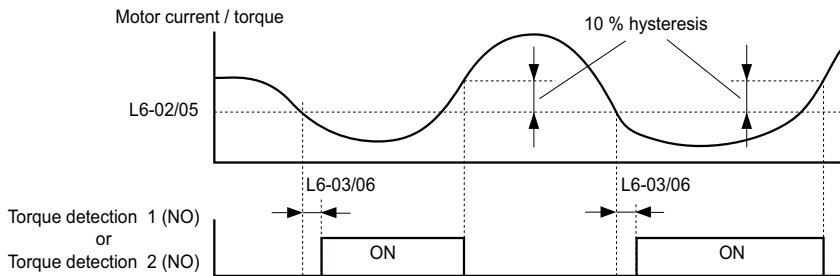


Figure 5.104 Undertorque Detection Operation

- Note:**
1. The torque detection function uses a hysteresis of 10% of the drive rated output current and motor rated torque.
  2. In V/f, V/f w/PG and OLV/PM, the level is set as a percentage of the drive rated output current. In OLV, CLV, AOLV/PM and CLV/PM, it is set as a percentage of the motor rated torque.

■ L6-01, L6-04: Torque Detection Selection 1, 2

The torque detection function is triggered when the current or torque exceeds the levels set in L6-02 and L6-05 for longer than the time set in L6-03 and L6-06. L6-01 and L6-04 select the conditions for detection and the operation that follows.

No.	Name	Setting Range	Default
L6-01	Torque Detection Selection 1	0 to 8	0
L6-04	Torque Detection Selection 2	0 to 8	0

**Setting 0: Disabled**

**Setting 1: oL3, oL4 at speed agree (alarm)**

Overtorque detection is active only when the output speed is equal to the frequency reference, i.e., no detection during acceleration and deceleration. The operation continues after detection and an oL3/oL4 alarm is triggered.

**Setting 2: oL3, oL4 at run (alarm)**

Overtorque detection works as long as the Run command is active. The operation continues after detection and an oL3 or oL4 alarm is triggered.

**Setting 3: oL3, oL4 at speed agree (fault)**

Overtorque detection is active only when the output speed is equal to the frequency reference, i.e., no detection during acceleration and deceleration. The operation is stopped and an oL3 or oL4 fault is triggered.

**Setting 4: oL3, oL4 at run - (fault)**

Overtorque detection works as long as a Run command is active. Operation stops and an oL3 or oL4 fault is triggered.

**Setting 5: UL3, UL4 at speed agree (alarm)**

Undertorque detection is active only when the output speed is equal to the frequency reference, i.e., no detection during acceleration and deceleration. The operation continues after detection and a UL3 or UL4 alarm is triggered.

**Setting 6: UL3, UL4 at Run - Alarm**

Undertorque detection works as long as the Run command is active. The operation continues after detection and a UL3 or UL4 alarm is triggered.

**Setting 7: UL3, UL4 at Speed Agree - Fault**

Undertorque detection is active only when the output speed is equal to the frequency reference, i.e., no detection during acceleration and deceleration. The operation is stopped and a UL3 or UL4 fault is triggered.

**Setting 8: UL3, UL4 at run - fault**

Undertorque detection works as long as a Run command is active. Operation stops and a UL3 or UL4 fault is triggered.

**■ L6-02, L6-05: Torque Detection Level 1, 2**

These parameters set the detection levels for the torque detection functions 1 and 2. In V/f and OLV/PM control modes these levels are set as a percentage of the drive rated output current, while in vector control modes these levels are set as a percentage of the motor rated torque.

No.	Name	Setting Range	Default
L6-02	Torque Detection Level 1	0 to 300%	150%
L6-05	Torque Detection Level 2	0 to 300%	150%

**Note:** The torque detection level 1 (L6-02) can also be supplied by an analog input terminal set to H3-□□ = 7. Here, the analog value has priority and the setting in L6-02 is disregarded. Torque detection level 2 (L6-05) cannot be set by an analog input.

**■ L6-03, L6-06: Torque Detection Time 1, 2**

These parameters determine the time required to trigger an alarm or fault after exceeding the levels in L6-02 and L6-05.

No.	Name	Setting Range	Default
L6-03	Torque Detection Time 1	0.0 to 10.0 s	0.1 s
L6-06	Torque Detection Time 2	0.0 to 10.0 s	0.1 s

**■ Mechanical Weakening Detection**

This function can be used to detect mechanical weakening of a machine that leads to overtorque or undertorque situations after a certain machine operation time has elapsed.

The function is activated in the drive when the cumulative operation counter U4-01 exceeds the time set in parameter L6-11. Mechanical Weakening Detection uses the torque detection 1 settings (L6-01, L6-02, L6-03) and triggers an oL5 fault when overtorque or undertorque occurs in the speed range determined by parameter L6-08 and L6-09. The oL5 operation is set by parameter L6-08.

To output a signal for Mechanical Weakening Detection, set H2-□□ to 22.

**■ L6-08: Mechanical Weakening Detection Operation**

Sets the speed range to detect mechanical weakening and the action to take when mechanical weakening is detected.

No.	Name	Setting Range	Default
L6-08	Mechanical Weakening Detection Operation	0 to 8	0



## 5.8 L: Protection Functions

### Setting 0: Disabled

### Setting 1: Continue running if the speed is greater than L6-09 (signed) (alarm)

Detection when the speed is above L6-09 (signed). Upon detection operation continues, but an oL5 alarm is output.

### Setting 2: Continue running if the speed is greater than L6-09 (alarm)

Detection when the speed is above L6-09 (unsigned). Upon detection operation continues, but an oL5 alarm is output.

### Setting 3: Stop when motor speed is greater than L6-09 (signed)

Detection when the speed is above L6-09 (signed). Upon detection operation is stopped and an oL5 fault is output.

### Setting 4: Stop when Motor Speed is Greater than L6-09

Detection when the speed is above L6-09 (unsigned). Upon detection operation is stopped and a fault is output.

### Setting 5: Continue running if the speed is less than L6-09 (signed) (alarm)

Detection when the speed is below L6-09 (signed). Upon detection operation continues, but an oL5 alarm is output.

### Setting 6: Continue running if the speed is less than L6-09 (alarm)

Detection when the speed is below L6-09 (unsigned). Upon detection operation continues, but an oL5 alarm is output.

### Setting 7: Stop when Motor Speed is less than L6-09 (signed)

Detection when the speed is below L6-09 (signed). Upon detection operation is stopped and an oL5 fault is output.

### Setting 8: Stop when motor speed is less than L6-09

Detection when the speed is below L6-09 (unsigned). Upon detection the operation is stopped and an oL5 fault is output.

### ■ L6-09: Mechanical Weakening Detection Speed Level

Sets the speed level for Mechanical Weakening Detection.

No.	Name	Setting Range	Default
L6-09	Mechanical Weakening Detection Speed Level	-110.0 to 110.0%	110%

The value is set as a percentage of the maximum frequency. If L6-08 is set for unsigned speed detection (L6-08 = 2, 4, 6, 8) then the absolute value of L6-09 is used (negative settings are treated as positive values).

### ■ L6-10: Mechanical Weakening Detection Time

Sets the time permitted for the situation selected in parameter L6-08 to arise before mechanical weakening is detected.

No.	Name	Setting Range	Default
L6-10	Mechanical Weakening Detection Time	0.0 to 10.0 s	0.1 s

### ■ L6-11: Mechanical Weakening Detection Start Time

Sets the drives cumulative operation time at which Mechanical Weakening Detection is activated. If U4-01 reaches the L6-11 value, the function is activated.

No.	Name	Setting Range	Default
L6-11	Mechanical Weakening Detection Start Time	0 to 65535 h	0 h

## ◆ L7: Torque Limit

The torque limit function can be used to limit the torque in each of the four quadrants individually and thereby protect the machinery. It can be used in OLV, CLV, AOLV/PM, and CLV/PM control modes. The limit can be either set by parameters or by analog inputs. A digital output programmed for “During torque limit” (H2-01, H2-02, H2-03 = 30) can be switched when the drive is operating at the torque limit.

### ■ Setting Torque Limits

The torque limits are defined by parameters L7-01 to L7-04 for each of the four operation quadrants. Analog inputs can also be used to either define a general limit for all operation conditions (H3-02, H3-06, H3-10 = 15) or for setting separate limits for each operation condition (H3-02, H3-06, H3-10 = 10, 11, or 12). *Figure 5.105* shows which of the limit settings is applied in each quadrant.



If two limit values are defined for the same operation conditions, the drive will use the lower value.

**Note:** The maximum output torque is ultimately limited by the drive output current (max. 150% of drive rated current in HD, 120% in ND). Output torque will not exceed the limit set for the drive rated current, even if the torque limits are set to higher values.

Example: If parameter L7-01 = 130%, L7-02 to L7-04 = 200%, and a general torque limit of 150% is set by an analog input (H3-02, H3-06, H3-10 = 15), then the torque limit in quadrant 1 will be 130%, but 150% in all other quadrants.

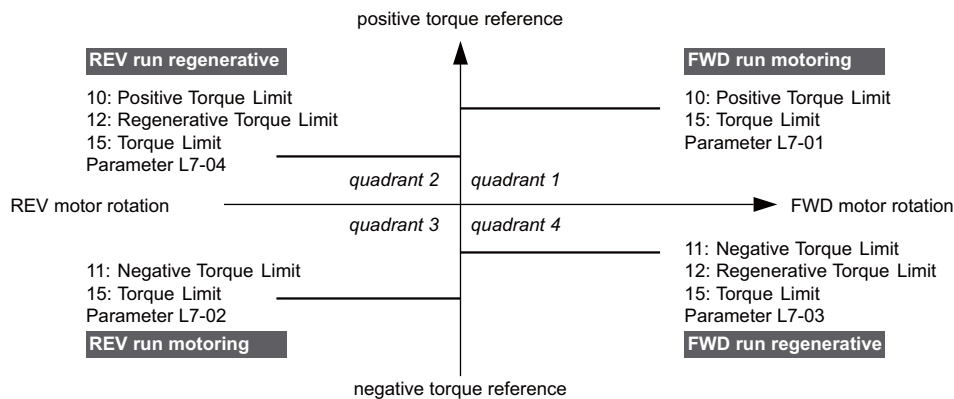


Figure 5.105 Torque Limit Parameters and Analog Input Settings

### ■ L7-01 to L7-04: Torque Limits

These parameters set the torque limits in each operation mode.

No.	Name	Setting Range	Default
L7-01	Forward Torque Limit	0 to 300%	200%
L7-02	Reverse Torque Limit	0 to 300%	200%
L7-03	Forward Regenerative Torque Limit	0 to 300%	200%
L7-04	Reverse Regenerative Torque Limit	0 to 300%	200%

**Note:** If the multi-function analog input is programmed for “10: Forward torque limit”, “11: Reverse torque limit”, “12: Regenerative torque limit”, or “15: General torque limit”, the drive uses the lower value in L7-01 through L7-04, or analog input torque limit.

### ■ L7-06: Torque Limit Integral Time Constant

Sets the integral time constant for the torque limit function. Decrease this setting for faster torque limit response. Increase it if oscillation occur when operating at the torque limit.

No.	Name	Setting Range	Default
L7-06	Torque Limit Integral Time Constant	5 to 10000 ms	200 ms

### ■ L7-07: Torque Limit Control Method Selection during Accel/Decel

Selects the function of torque limit during acceleration and deceleration.

No.	Name	Setting Range	Default
L7-07	Torque Limit Control Method Selection during Accel/Decel	0 or 1	0

#### Setting 0: Proportional control

The torque limit function works with P control during accel and decel, and switches to I control at constant speed. Use this setting when accelerating or decelerating to the desired speed has priority over the torque limit during speed changes.

#### Setting 1: Integral control

The torque limit function always uses I control. Use this setting when a highly accurate torque limit is required, even during speed changes. Using this function may increase the acceleration time, or may prevent the motor speed from reaching the frequency reference if the torque limit is reached first.

## 5.8 L: Protection Functions

### ■ L7-16: Torque Limit Process at Start

Assigns a time filter to allow the torque limit to build at start.

No.	Name	Setting Range	Default
L7-16	Torque Limit Process at Start	0 to 1	1

#### Setting 0: Disabled

Torque limit is created at start without a delay time. Disable L7-16 to maximize response time when the application requires sudden acceleration or deceleration at start.

#### Setting 1: Enabled

A time filter is added to allow the torque limit to build at start.

## ◆ L8: Drive Protection

### ■ L8-01: Internal Dynamic Braking Resistor Protection Selection (ERF type)

This parameter selects the dynamic braking resistor protection when using an optional heatsink mounted braking resistor (ERF type, 3% ED).

**Note:** This parameter is not available in models CIMR-A□4A0930 and 4A1200.

No.	Name	Setting Range	Default
L8-01	Internal Dynamic Braking Resistor Protection Selection (ERF type)	0 or 1	0

#### Setting 0: Disabled

Disables braking resistor protection. Use this setting for any dynamic braking option other than the Yaskawa ERF type resistor.

#### Setting 1: Enabled

Enables protection for Yaskawa ERF type resistors.

### ■ L8-02: Overheat Alarm Level

Sets the overheat alarm (oH) detection level.

The drive will output an alarm when the heatsink temperature exceeds the alarm level set in parameter L8-02. If the operation when this alarm occurs is set for continued operation (L8-03 = 4) and the temperature reaches the overheat fault level, the drive will trigger an oH1 fault and stop operation.

When an output terminal is set for the oH pre-alarm (H2-□□ = 20), the switch will close when the heatsink temperature rises above L8-02.

No.	Name	Setting Range	Default
L8-02	Overheat Alarm Level	50 to 150 °C	Determined by C6-01 and o2-04

### ■ L8-03: Overheat Pre-Alarm Operation Selection

Sets the operation when an overheat pre-alarm is detected.

**Note:** Change settings only when necessary.

No.	Name	Setting Range	Default
L8-03	Overheat Pre-Alarm Operation Selection	0 to 4	3

#### Setting 0: Ramp to stop

If an overheat alarm occurs, the drive decelerates to stop using the deceleration time currently selected. If a digital output is programmed for “fault” (H2-□□ = E), this output will be triggered.

#### Setting 1: Coast to stop

If heatsink overheat (oH) occurs, the drive switches off the output and the motor coasts to stop. If a digital output is programmed for “fault” (H2-□□ = E), this output will be triggered.

**Setting 2: Fast Stop**

If an overheat alarm occurs, the drive decelerates to stop using the Fast Stop time (C1-09). If a digital output is programmed for “fault” (H2-□□ = E), this output will be triggered.

**Setting 3: Alarm only**

If an overheat alarm occurs, an alarm is output and the drive continues operation.

**Setting 4: Operation with reduced speed**

If an overheat alarm occurs, the operation is continued but the speed is reduced to the level set in parameter L8-19. If after 10 s the oH alarm is still present, the speed is reduced once more. The amount of reduction depends on how often the alarm repeats. If the oH alarm disappears while the drive is operating at a reduced speed, then the drive will switch back to the previous speed it was reduced to before. *Figure 5.106* explains the operation with reduced speed during an oH alarm. A digital output programmed for 4D is switched when the oH alarm is still active after ten reduction cycles.

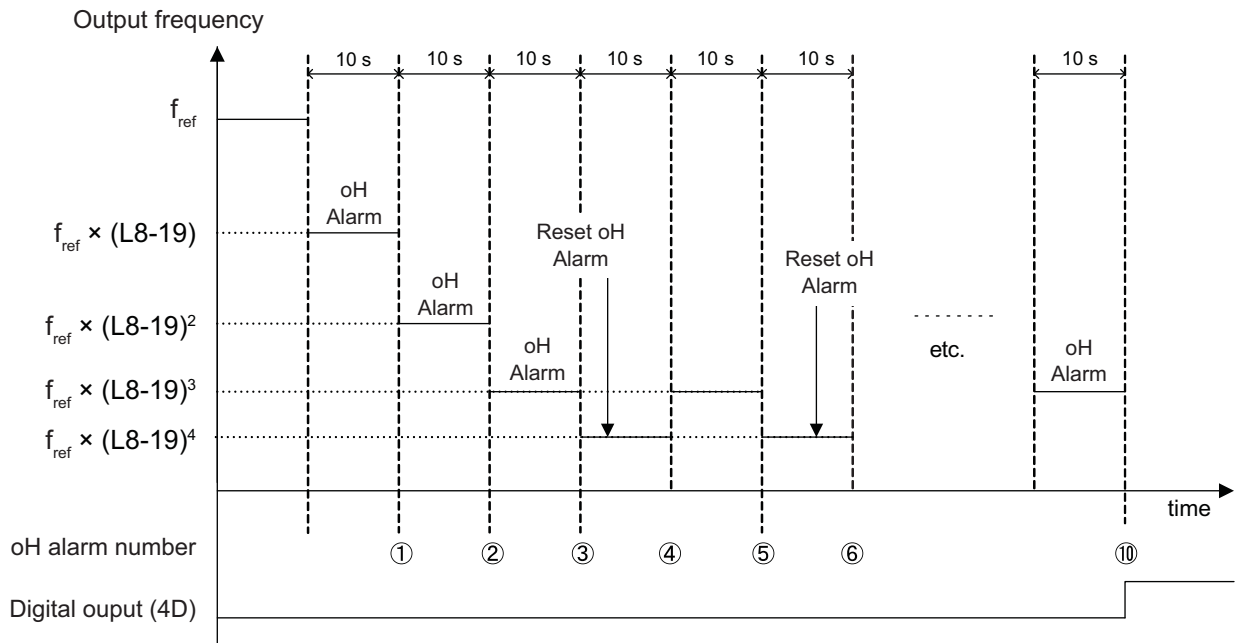


Figure 5.106 Output Frequency Reduction During Overheat Alarm

■ **L8-19: Frequency Reduction Rate during Overheat Pre-Alarm**

Specifies how much the output frequency is reduced when L8-03 is set to 4 and an oH alarm is present. Set as a factor of the maximum output frequency.

No.	Name	Setting Range	Default
L8-19	Frequency Reduction Rate During Overheat Pre-Alarm	0.1 to 0.9	0.8

■ **L8-05: Input Phase Loss Protection Selection**

Enables or disables the input phase loss detection.

No.	Name	Setting Range	Default
L8-05	Input Phase Loss Protection Selection	0 or 1	1

**Setting 0: Disabled**

**Setting 1: Enabled**

Enables input phase loss detection. As detection is performed by measuring the DC bus ripple, a phase loss fault (PF) can also be triggered by a power supply voltage imbalance or main circuit capacitor deterioration. Detection is disabled if:

- The drive is decelerating.
- No Run command is active.
- Output current is less than or equal to 30% of the drive rated current.

Parameter Details

5

## 5.8 L: Protection Functions

### ■ L8-07: Output Phase Loss Protection Selection

Enables or disables the output phase loss detection, which is triggered when the output current falls below 5% of the drive rated current.

- Note:**
1. Output phase loss detection can mistakenly be triggered if the motor rated current is very small compared to the drive rating. Disable this parameter in such cases.
  2. Output phase loss detection is not possible when the drive is running a PM motor with light load.

No.	Name	Setting Range	Default
L8-07	Output Phase Loss Protection Selection	0 to 2	0

#### Setting 0: Disabled

#### Setting 1: Fault when one phase is lost

An output phase loss fault (LF) is triggered when one output phase is lost. The output shuts off and the motor coasts to stop.

#### Setting 2: Fault when two phases are lost

An output phase loss fault (LF) is triggered when two output phases are lost. The output shuts off and the motor coasts to stop.

### ■ L8-09: Output Ground Fault Detection Selection

Enables or disables the output ground fault detection.

No.	Name	Setting Range	Default
L8-09	Output Ground Fault Detection Selection	0 or 1	1

#### Setting 0: Disabled

Ground faults are not detected.

#### Setting 1: Enabled

A ground fault (GF) is triggered when high leakage current or a ground short circuit occurs in one or two output phases.

### ■ L8-10: Heatsink Cooling Fan Operation Selection

Selects the heatsink cooling fan operation.

No.	Name	Setting Range	Default
L8-10	Heatsink Cooling Fan Operation Selection	0 or 1	0

#### Setting 0: Run with timer

The fan is switched on when a Run command is active. It is switched off with the delay set in parameter L8-11 after the Run command has been released. Using this setting extends the fan lifetime.

#### Setting 1: Run always

The fan runs whenever power is supplied to the drive.

### ■ L8-11: Heatsink Cooling Fan Off-Delay Time

Sets the cooling fan switch off-delay time if parameter L8-10 is set to 0.

No.	Name	Setting Range	Default
L8-11	Heatsink Cooling Fan Off-Delay Time	0 to 300 s	60 s

### ■ L8-12: Ambient Temperature Setting

If the temperature where the drive is mounted is above the specified values, the drive rated current must be reduced for optimal performance life. By setting the ambient temperature to parameter L8-12 and adjusting the installation method setting in L8-35, the drive rating automatically adapts to safe values.

No.	Name	Setting Range	Default
L8-12	Ambient Temperature Setting	-10 to 50 °C	40 °C

### ■ L8-15: oL2 Characteristics Selection at Low Speeds

Selects whether the drive overload capability (oL fault detection level) is reduced at low speeds in order to prevent premature output transistor failures.

**Note:** Contact Yaskawa for consultation first before disabling this setting.

No.	Name	Setting Range	Default
L8-15	oL2 Characteristics Selection at Low Speed	0 or 1	1

#### Setting 0: Protection disabled at low speed

The overload protection level is not reduced. Frequently operating the drive with high output current at low speed can lead to premature drive faults.

#### Setting 1: protection enabled at low speed

The overload protection level (oL2 fault detection level) is automatically reduced at speeds below 6 Hz.

### ■ L8-18: Software Current Limit Selection

The Software Current Limit (CLA) is a drive protection function that prevents main circuit transistor failures caused by high current. Parameter L8-18 enables or disables this function.

**Note:** This setting should not be changed unless absolutely necessary. For proper drive protection and operation leave the Software CLA function enabled.

No.	Name	Setting Range	Default
L8-18	Software Current Limit Selection	0 or 1	0

#### Setting 0: Software CLA disabled (gain = 0)

The drive may trip on an oC fault if the load is too heavy or the acceleration is too short.

#### Setting 1: Software CLA enabled

When the soft CLA current level is reached, the drive reduces the output voltage in order to reduce the current. If the current level drops below the Software CLA level, then normal operation will continue.

### ■ L8-27: Overcurrent Detection Gain

Adjusts the overcurrent detection level when running in OLV/PM, AOLV/PM, or CLV/PM. A setting of 100% is equal to the motor rated current. When the drive rated current is considerably higher than the motor rated current, use this parameter to decrease the overcurrent level in order to prevent motor demagnetization by too high current.

Overcurrent detection will use whichever value is the lowest: the overcurrent level for the drive, or the motor rated current multiplied by L8-27.

No.	Name	Setting Range	Default
L8-27	Overcurrent Detection Gain	0.0 to 300.0%	300.0%

### ■ L8-29: Current Unbalance Detection (LF2)

Enables or disables output current imbalance detection when running in OLV/PM, AOLV/PM, or CLV/PM. Current unbalance can heat up a PM motor and lead to demagnetization of the magnets. The current imbalance detection function prevents such motor damage by monitoring output current and triggering the LF2 fault when current unbalance occurs.

No.	Name	Setting Range	Default
L8-29	Current Unbalance Detection (LF2)	0 or 1	1

#### Setting 0: Disabled

No current unbalance protection is provided to the motor.

#### Setting 1: Enabled

The LF2 fault is triggered if an output current imbalance is detected. Drive output shuts off and the motor coasts to stop.

## 5.8 L: Protection Functions

### ■ L8-32 Main Contactor and Cooling Fan Power Supply Failure Selection

Determines drive operation when a FAn fault occurs.

No.	Name	Setting Range	Default
L8-32	Main Contactor and Cooling Fan Power Supply Failure Selection	0 to 4	1

#### Setting 0: Ramp to stop

The drive stops the motor using the deceleration time<sub>1</sub> set in parameter C1-02.

#### Setting 1: Coast to stop

The drive output is switched off and the motor coasts to stop.

#### Setting 2: Fast stop

The drive stops the motor using the Fast stop time set in parameter C1-09.

#### Setting 3: Alarm only

The operation is continued and a FAn alarm is displayed on the digital operator.

#### Setting 4: Operation with reduced speed

The operation is continued but the speed is reduced to the level set in parameter L8-19.

**Note:** Note: FAn is detected as an error when setting 0 to 2 is selected. It is detected as an alarm when setting 3 or 4 is selected.

### ■ L8-35: Installation Method Selection

Selects the type of installation for the drive and changes the drive overload (oL2) limits accordingly.

- Note:**
1. This parameter is not reset when the drive is initialized.
  2. The value is preset to the appropriate value when the drive is shipped. Change the value only when using Side-by-Side installation or when mounting a standard drive with the heatsink outside the cabinet.

No.	Name	Setting Range	Default
L8-35	Installation Method Selection	0 to 3	Determined by o2-04

#### Setting 0: IP00 enclosure

For an IP00 enclosure drive installed with at a minimum of 30 mm space to the next drive or a cabinet wall.

#### Setting 1: Side-by-Side mounting

For drives mounted according to Yaskawa's Side-by-Side specifications (requires 2 mm between drives).

#### Setting 2: IP20 or NEMA Type 1 enclosure

For drives compliant with IP20 or NEMA Type 1 enclosure specifications.

#### Setting 3: Finless drive or external heatsink Installation

For finless drives or a standard drive mounted with the heatsink outside the cabinet or enclosure panel.

### ■ L8-38: Carrier Frequency Reduction Selection

Lets the drive reduce the carrier frequency when the output current exceeds a certain level. This temporarily increases the overload capability (oL2 detection), allowing the drive to run through transient load peaks without tripping.

L8-38 selects the operation of the carrier frequency reduction function.

**Note:** This function cannot be used in Advanced Open Loop Vector for PM motors.

No.	Name	Setting Range	Default
L8-38	Carrier Frequency Reduction Selection	0 to 2	Determined by A1-02, C6-01 and o2-04

#### Setting 0: Disabled

No carrier frequency reduction at high current.

#### Setting 1: Enabled for output frequencies below 6 Hz

The carrier frequency is reduced at speeds below 6 Hz when the current exceeds 100% of the drive rated current. The drive returns to its normal carrier frequency when the current falls below 88% or the output frequency exceeds 7 Hz.

**Setting 2: Enabled for entire frequency range**

The carrier frequency is reduced at the following speeds:

- Below 6 Hz when the current exceeds 100% of the drive rated current.
- Above 7 Hz when the current exceeds 112% of the drive rated current.

The drive uses the delay time set in parameter L8-40 and a hysteresis of 12% when switching the carrier frequency back to the set value.

**■ L8-40: Carrier Frequency Reduction Off-Delay Time**

Sets a hold time before returning to the original carrier frequency setting after the carrier frequency has been temporarily derated as determined by L8-38. The carrier frequency reduction function is disabled if this value is 0.00 s.

No.	Name	Setting Range	Default
L8-40	Carrier Frequency Reduction Off-Delay Time	0.00 to 2.00 s	Determined by A1-02

**■ L8-41: High Current Alarm Selection**

Triggers a high current alarm (HCA) when the output current rises too much.

No.	Name	Setting Range	Default
L8-41	High Current Alarm Selection	0 or 1	0

**Setting 0: Disabled**

No alarm is detected.

**Setting 1: Enabled**

An alarm is triggered when the output current exceeds 150% of the drive rated current. A digital output set for an alarm (H2-□□ = 10) will close.

**■ L8-55: Internal Braking Transistor Protection**

Enables or disables protection for the internal braking transistor.

**Note:** This parameter is not available in models CIMR-A□4A0930 and 4A1200.

No.	Name	Setting Range	Default
L8-55	Internal Braking Transistor Protection	0 or 1	1

**Setting 0: Disabled**

Braking transistor protection should be disabled whenever the internal braking transistor is not used. This includes,

- when using a regen converter such as DC5.
- when using a regen unit such as RC5.
- when using external braking transistor options like CDBR units.
- when the drive is used in common DC bus applications and the internal braking chopper is not installed.

Enabling this L8-55 under such conditions can incorrectly trigger a braking transistor fault (rr).

**Setting 1: Enabled**

The following models come with a built-in braking transistor:

- CIMR-A□2A0004 to 0138
- CIMR-A□4A0002 to 0072

Enable L8-55 when connecting a braking resistor or a braking resistor unit to the drive built-in braking transistor.

## 5.8 L: Protection Functions

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### ■ L8-78: Power Unit Output Phase Loss Protection

Protects the power unit from phase loss.

**Note:** This parameter is available in models CIMR-A□4A0930 and 4A1200.

No.	Name	Setting Range	Default
L8-78	Power Unit Output Phase Loss Protection	0, 1	1

**Setting 0: Disabled**

**Setting 1: Enabled**



## 5.9 n: Special Adjustments

These parameters handle a variety of specialized adjustments and functions, including Hunting Prevention, AFR Control, High Slip Braking, resistance between motor lines, and PM motor control functions.

### ◆ n1: Hunting Prevention

Hunting Prevention keeps the drive from hunting as a result of low inertia and operating with light load. Hunting often occurs with a high carrier frequency and an output frequency below 30 Hz.

#### ■ n1-01: Hunting Prevention Selection

Enables or disables the Hunting Prevention function.

**Note:** This function is available only when using V/f Control. Hunting Prevention should be disabled when drive response is more important than suppressing motor oscillation. This function can also be disabled without any problems in applications with high inertia loads or relatively heavy loads.

No.	Name	Setting Range	Default
n1-01	Hunting Prevention Selection	0 or 1	1

**Setting 0: Disabled**

**Setting 1: Enabled**

#### ■ n1-02: Hunting Prevention Gain Setting

Sets the gain for the Hunting Prevention Function.

No.	Name	Setting Range	Default
n1-02	Hunting Prevention Gain Setting	0.00 to 2.50	1.00

Normally, n1-02 does not need to be changed, but adjustment may help under the following conditions:

- If the motor vibrates while lightly loaded and n1-01 = 1, increase the gain by 0.1 until vibration ceases.
- If the motor stalls while n1-01 = 1, decrease the gain by 0.1 until the stalling ceases.

#### ■ n1-03: Hunting Prevention Time Constant

Determines how responsive the Hunting Prevention function is (affects the primary delay time for Hunting Prevention).

No.	Name	Setting Range	Default
n1-03	Hunting Prevention Time Constant	0 to 500 ms	Determined by o2-04

Normally, n1-03 does not need to be changed, but adjustment may help under the following conditions:

- Increase this value for applications with a large load inertia. A higher setting leads to slower response, though, which can result in oscillation at lower frequencies.
- Lower this setting if oscillation occurs at low speed.

#### ■ n1-05: Hunting Prevention Gain while in Reverse

This parameter is the same as n1-02, except that it is used when rotating in reverse. See the explanation for n1-02.

**Note:** When set to 0 ms, n1-02 is enabled even when the drive is operating in reverse.

No.	Name	Setting Range	Default
n1-05	Hunting Prevention Gain while in Reverse	0.00 to 2.50	0.00

## 5.9 n: Special Adjustments

### ◆ n2: Speed Feedback Detection Control (AFR) Tuning

These parameters are used to achieve speed stability when a load is suddenly applied or removed.

**Note:** Before making changes to the AFR parameters, make sure all motor parameters are set properly or perform Auto-Tuning.

#### ■ n2-01: Speed Feedback Detection Control (AFR) Gain

Sets the internal speed feedback detection control gain in the AFR.

No.	Name	Setting Range	Default
n2-01	Speed Feedback Detection Control (AFR) Gain	0.00 to 10.00	1.00

Normally there is no need to adjust n2-01 from the default setting. Make adjustments in the following cases:

- If hunting occurs, increase the setting value in steps of 0.05 while checking the response.
- If response is low, decrease the setting value in steps of 0.05 while checking the response.

#### ■ n2-02, n2-03: Speed Feedback Detection Control (AFR) Time Constant 1, 2

Parameter n2-02 sets the time constant normally used by AFR.

Parameter n2-03 sets the time constant during Speed Search or regenerative operation.

No.	Name	Setting Range	Default
n2-02	Speed Feedback Detection Control (AFR) Time Constant 1	0 to 2000 ms	50 ms
n2-03	Speed Feedback Detection Control (AFR) Time Constant 2	0 to 2000 ms	750 ms

**Note:** Parameter n2-02 cannot be set higher than n2-03 or an oPE08 error will result.

These parameters rarely need to be changed. Adjust settings only under the following conditions:

- If hunting occurs, increase n2-02. If response is low, decrease it.
- Increase n2-03 if overvoltage occurs with high inertia loads at the end of acceleration or with sudden load changes.
- If setting n2-02 to a higher value, also increase C4-02 (Torque Compensation Delay Time Constant 1) proportionally.
- If setting n2-03 to a higher value, also increase C4-06 (Torque Compensation Delay Time Constant 2) proportionally.

### ◆ n3: High Slip Braking (HSB) and Overexcitation Braking

#### ■ High Slip Braking (V/f)

HSB works in V/f Control only and is used to decrease the stopping time compared to normal deceleration without using dynamic braking options. HSB stops the motor by reducing the output frequency in large steps, thus producing a high slip. Regenerative energy created from decelerating the load is dissipated in the motor windings through increased motor slip. Because of the increased temperature of the motor windings, HSB should not be used for frequently stopping the motor. The duty cycle should be around 5% or less.

#### Notes on using High Slip Braking:

- The deceleration time that has been set is ignored during HSB. Use Overexcitation Deceleration 1 (L3-04 = 4) or a dynamic braking option if the motor has to be stopped in a defined time.
- Braking time varies based on the load inertia and motor characteristics.
- HSB and KEB Ride-Thru cannot be used simultaneously. If enabled at the same time, an oPE03 will occur.
- HSB must be triggered by a digital input set to H1-□□ = 68. Once the HSB command is given, it is not possible to restart the drive until the motor has stopped completely and the Run command is cycled.
- Use parameters n3-01 through n3-04 for adjusting HSB.

#### ■ n3-01: High Slip Braking Deceleration Frequency Width

Sets the step width for frequency reduction during HSB. Increase n3-01 if DC bus overvoltage (ov) occurs during HSB.

No.	Name	Setting Range	Default
n3-01	High Slip Braking Deceleration Frequency Width	1 to 20%	5%

### ■ n3-02: High Slip Braking Current Limit

Sets the maximum current to be output during an HSB stop as a percentage of motor rated current (E2-01). Reducing the current limit increases the deceleration time. Make sure that this value does not exceed the drive's current rating.

- Lower this setting if overvoltage occurs during HSB.
- Lower this setting if motor current is too high during HSB. High current can damage the motor due to overheat.
- The default setting is 150% when the drive is set for Heavy Duty, and 120% when the drive is set for Normal Duty.

No.	Name	Setting Range	Default
n3-02	High Slip Braking Current Limit	100 to 200%	Determined by C6-01 and L8-38

### ■ n3-03: High Slip Braking Dwell Time at Stop

When the motor reaches a relatively low speed at the end of HSB, the output frequency is kept at the minimum output frequency E1-09 for the time set in n3-03. Increase this time if the inertia is very high and the motor is still coasting after HSB is complete.

No.	Name	Setting Range	Default
n3-03	High Slip Braking Dwell Time at Stop	0.0 to 10.0 s	1.0 s

### ■ n3-04: High Slip Braking Overload Time

Sets the time required for an HSB overload fault (oL7) to occur when the drive output frequency does not change for some reason during an HSB stop. This can be caused by the load rotating the motor or by excessive load inertia, resulting in a high current. To protect the motor from overheat, the drive trips with an oL7 fault if such these conditions lasts longer than the time set in n3-04.

No.	Name	Setting Range	Default
n3-04	High Slip Braking Overload Time	30 to 1200 s	40 s

### ■ Overexcitation Deceleration (Induction Motors)

Overexcitation Deceleration increases the flux during deceleration and allows shorter deceleration time settings without the use of a braking resistor. Enabled by setting L3-04 to 4 or 5. See [L3-04: Stall Prevention Selection during Deceleration on page 265](#).

#### Notes on Overexcitation Deceleration

- As regenerative energy is mainly dissipated as heat in the motor, the motor temperature will rise if Overexcitation Deceleration is applied frequently. In such cases, make sure the motor temperature does not exceed the maximum allowable value or consider using a braking resistor option instead.
- During Overexcitation Deceleration 2, Hunting Prevention in V/f Control and torque limits in Open Loop Vector Control are disabled.
- Do not use Overexcitation Deceleration in combination with a braking resistor option.
- Overexcitation Deceleration can be used in Open and Closed Loop Vector Control, but it lowers the accuracy of Torque Control, and thereby the braking efficiency. It can be most efficiently used in a V/f Control.
- Overexcitation Deceleration cannot be used with PM motors.

#### Parameter Adjustments

- Use parameters n3-13 through n3-23 for adjusting Overexcitation Deceleration.
- When repetitive or long Overexcitation Deceleration results in motor overheat, lower the overexcitation gain (n3-13) and reduce the overslip suppression current level (n3-21).
- During Overexcitation Deceleration 1 (L3-04 = 4), the drive decelerates at the active deceleration time (C1-02, C1-04, C1-06, or C1-08). Make sure to set this time so that no overvoltage (ov) fault occurs.
- During Overexcitation Deceleration 2 (L3-04 = 5), the drive decelerates using the active deceleration time while adjusting the deceleration rate in order to keep the DC bus voltage at the level set in L3-17. The actual stopping time will be longer or shorter than the set deceleration time, depending on the motor characteristics and the load inertia. If overvoltage occurs (ov), try increasing the deceleration time.
- When a Run command is entered during Overexcitation Deceleration, overexcitation operation is cancelled and the drive will reaccelerate to the specified speed.

## 5.9 n: Special Adjustments

### ■ n3-13: Overexcitation Deceleration Gain

Multiplies a gain to the V/f pattern output value during Overexcitation Deceleration, thereby determining the level of overexcitation. The drive returns to the normal V/f value after the motor has stopped or when it is accelerating to the frequency reference.

No.	Name	Setting Range	Default
n3-13	Overexcitation Deceleration Gain	1.00 to 1.40	1.10

The optimum setting for n3-13 depends on the motor flux saturation characteristics.

- Increase the gain gradually by 1.25 to 1.30 to improve the braking power of Overexcitation Deceleration.
- If flux saturation characteristics cause overcurrent, try lowering n3-13. A high setting sometimes causes overcurrent (oC), motor overload (oL1), or drive overload (oL2). Lowering n3-21 can also help remedy these problems.

### ■ n3-14: High Frequency Injection during Overexcitation Deceleration

Enables High Frequency Injection while Overexcitation Deceleration is executed. Injecting high frequency into the motor increases loss, which in turn shortens deceleration time. This function tends to increase audible noise from the motor, and might not be desirable in environments where motor noise is a concern.

No.	Name	Setting Range	Default
n3-14	High Frequency Injection During Overexcitation Deceleration	0 or 1	0

**Setting 0: Disabled**

**Setting 1: Enabled**

### ■ n3-21: High Slip Suppression Current Level

If the motor current exceeds the value set to n3-21 during Overexcitation Deceleration due to flux saturation, the drive will automatically reduce the overexcitation gain. Parameter n3-21 is set as a percentage of the drive rated current.

This parameter should be set to a relatively low value to optimize deceleration. If overcurrent, oL1, or oL2 occur during Overexcitation Deceleration, reduce the overslip suppression current level.

No.	Name	Setting Range	Default
n3-21	High Slip Suppression Current Level	0 to 150%	100%

### ■ n3-23: Overexcitation Operation Selection

Limit the Overexcitation Deceleration operation selected in parameter L3-04 to forward only or reverse only.

No.	Name	Setting Range	Default
n3-23	Overexcitation Operation Selection	0 to 2	0

**Setting 0: Overexcitation Operation as Selected in L3-04 in Forward and Reverse Direction**

**Setting 1: Overexcitation Operation as Selected in L3-04 in Forward Direction Only**

**Setting 2: Overexcitation Operation as Selected in L3-04 in Reverse Direction Only**

◆ n5: Feed Forward Control

Enabling Feed Forward can improve the drives responsiveness to speed reference changes in applications where a high speed control proportional gain setting (ASR gain, C5-01, C5-03) would lead to problems with overshoot, undershoot, or oscillation. **Figure 5.107** gives an example of overshoot reduction by Feed Forward. Parameters related to this function and the function principle are illustrated in **Figure 5.108**. Feed Forward can only be used in Closed Loop Vector Control for induction or PM motors (A1-02 = 4 or 7), or in Advanced Open Loop Vector Control for PM motors (A1-02 = 6).

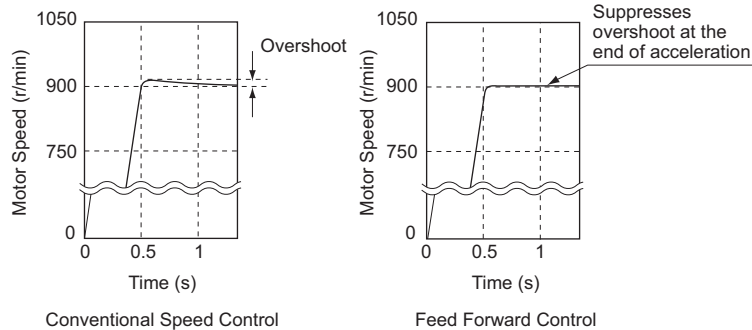


Figure 5.107 Overshoot Suppression by Feed Forward Control

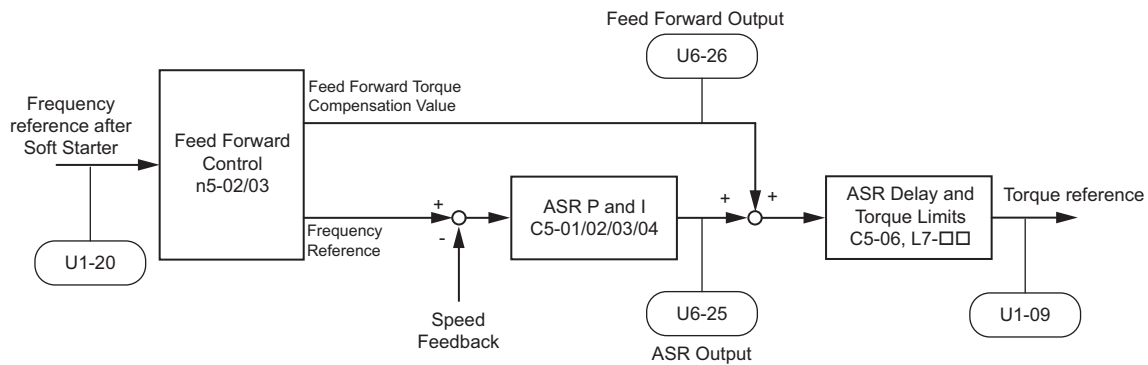


Figure 5.108 Feed Forward Control

- Note:**
1. Feed Forward can only be used in CLV, AOLV/PM, and CLV/PM control modes.
  2. Prior to using Feed Forward, always perform Auto-Tuning or set the correct motor data manually. Also perform ASR Auto-Tuning to set the speed loop gain (C5-01), or adjust it manually. Fine-tune the other speed control loop parameters (C5-□□) if required.
  3. If not restricted by the application, use Inertia Auto Tuning (T1-01 = 8) to have the drive automatically optimize Feed Forward parameters. If Inertia Auto Tuning cannot be performed, parameters related to Feed Forward should be set manually.

■ n5-01: Feed Forward Control Selection

Enables to disables the Feed Forward function.

No.	Name	Setting Range	Default
n5-01	Feed Forward Control Selection	0 or 1	0

Setting 0: Disabled

Setting 1: Enabled

■ n5-02: Motor Acceleration Time

Sets the time required to accelerate the motor from a full stop up to the rated speed at the rated torque.

No.	Parameter Name	Setting Range	Default
n5-02	Motor Acceleration Time	0.001 to 10.000 s	Determined by C6-01, E5-01 and o2-04

This value can be set automatically by Inertia Auto-Tuning. If Inertia Auto-Tuning cannot be performed, use one of the methods below to determine the setting value for this parameter.

## 5.9 n: Special Adjustments

### Calculation

The motor acceleration time can be calculated by,

$n5-02 = \frac{2\pi \cdot J_{\text{Motor}} \cdot n_{\text{rated}}}{60 \cdot T_{\text{rated}}}$	Where: <ul style="list-style-type: none"> <li>• <math>J_{\text{Motor}}</math> is the motor inertia in kgm/s<sup>2</sup>.</li> <li>• <math>n_{\text{rated}}</math> is the rated speed of the motor in r/min</li> <li>• <math>T_{\text{rated}}</math> is the rated torque of the motor in N·m.</li> </ul>
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OR

$n5-02 = \frac{4 \cdot \pi \cdot J_{\text{Motor}} \cdot f_{\text{rated}}}{p \cdot T_{\text{rated}}}$	Where: <ul style="list-style-type: none"> <li>• <math>J_{\text{Motor}}</math> is the motor inertia in kgm/s<sup>2</sup>.</li> <li>• <math>f_{\text{rated}}</math> is the rated frequency of the motor in Hz.</li> <li>• <math>p</math> is the number of motor poles (not pole pairs!).</li> <li>• <math>T_{\text{rated}}</math> is the rated torque of the motor in N·m.</li> </ul>
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### Measuring Acceleration Time

Take the following steps when measuring the motor acceleration time.

1. Decouple motor and load.
2. Make sure Auto-Tuning has been performed or that the correct motor data has been entered manually.
3. Make sure that the speed loop (ASR) has been set up properly.
4. Set the acceleration time to zero.
5. Set the forward torque limit in parameter L7-01 to 100%.
6. Set the frequency reference equal to the motor rated speed.
7. While monitoring the motor speed in U1-05, start the motor in the forward direction and measure the time it takes to reach the rated speed.
8. Reverse the parameter settings above and set the measured time to parameter n5-02.

### ■ n5-03: Feed Forward Control Gain

Parameter n5-03 sets the inertia ratio of the load connected to the motor.

No.	Parameter Name	Setting Range	Default
n5-03	Feed Forward Control Gain	0.00 or 100.00	1.00

This value can be set automatically by Inertia Auto-Tuning. If Inertia Auto Tuning cannot be performed, determine the value for parameter n5-03 using the following steps.

1. Setup parameter n5-02 correctly.
2. Couple motor and load.
3. Set the acceleration time C1-01 to 0.
4. Set the torque limits in the L7-□□ parameters to a value that will easily be reached during the test ( $T_{\text{Lim\_Test}}$ ).
5. Set the frequency reference equal to a value in the upper speed range of the machine ( $f_{\text{ref\_Test}}$ ).
6. While monitoring the motor speed in U1-05, start the motor in the forward direction and measure the time it takes to reach the rated speed ( $t_{\text{accel}}$ ).
7. Reverse the parameter settings above and calculate the set value for parameter n5-03 using the formula below.

$n5-03 = \frac{t_{\text{accel}} \cdot T_{\text{Lim\_Test}} \cdot f_{\text{rated}}}{n5-02 \cdot f_{\text{ref\_Test}} \cdot 100} - 1$	Where: <ul style="list-style-type: none"> <li>• <math>t_{\text{accel}}</math> is the measured acceleration time in s.</li> <li>• <math>f_{\text{rated}}</math> is the rated frequency of the motor in Hz.</li> <li>• <math>T_{\text{Lim\_Test}}</math> is torque limit setting during the test.</li> <li>• <math>f_{\text{ref\_Test}}</math> is the frequency reference during the test in Hz.</li> </ul>
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### ◆ n6: Online Tuning

Online Tuning prevents loss from insufficient torque and diminished speed control accuracy due to fluctuating motor temperature.

### ■ n6-01: Online Tuning Selection

Selects the type of motor data Online Tuning uses for Open Loop Vector Control.

No.	Name	Setting Range	Default
n6-01	Online Tuning Selection	0 to 2	0

**Setting 0: Disabled****Setting 1: Line-to-line resistance tuning**

This setting enables line-to-line resistance online tuning. This procedure is effective for speed values up to 6 Hz and improves the overload capacity in the low speed range by adjusting the value set for the motor resistance.

**Setting 2: Voltage correction**

The drive adjusts the output voltage during run to improve overload tolerance and minimize the effects of high temperatures on speed accuracy.

**Note:** This setting can only be selected if the Energy Saving function is disabled (b8-01 = 0).

**■ n6-05: Online Tuning Gain**

Sets the compensation gain for the voltage correction in the Online Tuning function (n6-01 = 2). Normally there is no need to adjust n6-05, but increase the set value in steps of 0.1 if an overload fault occurs during voltage correction.

No.	Name	Setting Range	Default
n6-05	Online Tuning Gain	0.10 to 5.00	1.00

**◆ n8: PM Motor Control Tuning**

These parameters are available in the vector control modes for permanent magnet motors and can be used to adjust the control performance.

**■ n8-01: Initial Rotor Position Estimation Current (AOLV/PM)**

Sets the current used for the initial rotor position estimation. The value is set as a percentage of the motor rated current.

No.	Name	Setting Range	Default
n8-01	Initial Rotor Position Estimation Current	0 to 100%	50%

**■ n8-02: Pole Attraction Current (AOLV/PM)**

Sets the current applied to pull the rotor into position after the initial rotor position estimations are complete. The value is set as a percentage of the motor rated current. Increase this setting in order to increase the starting torque.

No.	Name	Setting Range	Default
n8-02	Pole Attraction Current	0 to 150%	80%

**■ n8-35: Initial Rotor Position Detection Selection (AOLV/PM, CLV/PM)**

Selects how the rotor position is detected at start.

- Note:**
1. In CLV/PM, the drive performs a magnetic pole search the first time it starts the motor. After that, rotor position is calculated from the PG encoder signal and saved until the drive is switched off. Parameter n8-35 determines how this initial pole search operates.
  2. High Frequency Injection and pulse injection for rotor position detection (n8-35 = 1 or 2) can be used with IPM motors only. When using a SPM motor, select the pull in method to find the initial position of the rotor (n8-35 = 0).

No.	Name	Setting Range	Default
n8-35	Initial Rotor Position Detection Selection	0 to 2	1

**Setting 0: Pull in**

Starts the rotor using pull-in current.

**Setting 1: High Frequency Injection**

High frequency is injected in order to detect the rotor position. Some noise may be generated from the motor at start.

**Setting 2: Pulse injection**

A pulse signal is injected into the motor in order to detect the rotor position.

## 5.9 n: Special Adjustments

### ■ n8-45: Speed Feedback Detection Control Gain (OLV/PM)

Sets the gain for internal speed feedback detection control. Although this setting rarely needs to be changed, adjustment may be necessary under the following conditions:

- Increase this setting if motor oscillation or hunting occurs.
- Decrease this setting in increments of 0.05 to decrease drive responsiveness.

No.	Name	Setting Range	Default
n8-45	Speed Feedback Detection Control Gain	0.00 to 10.00	0.80

### ■ n8-47: Pull-In Current Compensation Time Constant (OLV/PM)

Sets the time constant for the actual current and the pull-in current to match one another.

Although this setting rarely needs to be changed, adjustment may be necessary under the following conditions:

- Increase this setting when it takes too long for the reference value of the pull-in current to match the target value.
- Decrease this setting if motor oscillation occurs.

No.	Name	Setting Range	Default
n8-47	Pull-In Current Compensation Time Constant	0.0 to 100.0 s	5.0 s

### ■ n8-48: Pull-In Current (OLV/PM)

Sets the d-axis current during no-load operation at a constant speed. Set as a percentage of the motor rated current.

- Increase this setting when hunting occurs or the motor speed is unstable while running at a constant speed.
- If there is too much current when driving a light load at a constant speed, then reduce this value slightly.

No.	Name	Setting Range	Default
n8-48	Pull-In Current	20 to 200%	30%

### ■ n8-49: d-Axis Current for High Efficiency Control (OLV/PM)

Sets the d-axis current reference when running with high load at constant speed. When using an IPM motor, setting this parameter will increase the efficiency by using the motors reluctance torque and thereby reduce the energy consumption. This parameter should be set to 0 when using an SPM motor.

Although this setting seldom needs to be changed, please note the following:

- If motor operation is unstable when driving heavy loads, try lowering this setting.
- If motor parameters (E5-□□) have been changed, this value will be reset to 0 and will need to be readjusted.

No.	Name	Setting Range	Default
n8-49	d Axis Current for High Efficiency Control	-200.0 to 0.0%	Determined by E5-01

### ■ n8-51: Acceleration/Deceleration Pull-In Current (OLV/PM)

Sets the pull-in current during acceleration and deceleration as a percentage of the motor rated current (E5-03).

Adjustments to this setting may help in the following situations:

- Increase this setting when a large amount of starting torque is required.
- Lower this setting if there is excessive current during acceleration.

No.	Name	Setting Range	Default
n8-51	Acceleration/Deceleration Pull-In Current	0 to 200%	50%



### ■ n8-54: Voltage Error Compensation Time Constant (OLV/PM)

Sets the time constant for voltage error compensation. Make changes to this parameter under the following conditions:

- Adjust the value when hunting occurs at low speed.
- Increase the value in steps of 0.1 when hunting occurs with sudden load changes. Try to disable the compensation by setting n8-51 = 0 if increasing n8-54 does not help.
- Increase the value when oscillations occur at start.

No.	Name	Setting Range	Default
n8-54	Voltage Error Compensation Time Constant	0.00 to 10.00	1.00

### ■ n8-55: Load Inertia (OLV/PM)

Sets the ratio between motor inertia and the inertia of the connected machinery. If this value is set too low, the motor may not start very smoothly, and the STo fault (Motor Step-Out) may occur.

For large inertia loads or to improve speed control response, increase this setting from 0. Oscillations may occur if this value is set too high with low inertia load.

No.	Name	Setting Range	Default
n8-55	Load Inertia	0 to 3	0

#### Setting 0: Below 1:10

The inertia ratio between the motor and the load is just less than 1:10.

#### Setting 1: Between 1:10 and 1:30

The inertia ratio between the motor and the load is between 1:10 and 1:30. Set n8-55 to 1 if an STo fault occurs as a result of impact load or sudden acceleration/deceleration when n8-55 = 0.

#### Setting 2: Between 1:30 and 1:50

The inertia ratio between the motor and the load is between 1:30 and 1:50. Set n8-55 to 2 if an STo fault occurs as a result of impact load or sudden acceleration/deceleration when n8-55 = 1.

#### Setting 3: Beyond 1:50

The inertia ratio between the motor and the load is higher than 1:50. Set n8-55 to 3 if an STo fault occurs as a result of impact load or sudden acceleration/deceleration when n8-55 = 2.

### ■ n8-57: High Frequency Injection (AOLV/PM)

Detects motor speed by injecting a high frequency into the motor.

No.	Name	Setting Range	Default
n8-57	High Frequency Injection	0 or 1	0

#### Setting 0: Disabled

Disable n8-57 with SPM motors. The speed control range will be limited to approximately 1:20.

#### Setting 1: Enabled

Enabling n8-57 with IPM motors allows precise speed detection in a speed control range of approximately 1:100.

- Note:**
1. Be aware that using this function will generate some audible noise in the motor up to a certain speed.
  2. Set E1-09 to 0.0 when using zero speed control.

### ■ n8-62: Output Voltage Limit

Sets the output voltage limit to prevent voltage saturation. This parameter rarely requires adjustment. Never set this value higher than the actual input voltage.

No.	Name	Setting Range	Default
n8-62 <1>	Output Voltage Limit	0.0 to 230.0 Vac	200 Vac

<1> Values shown here are for 200 V class drives. Double values when using a 400 V class unit.

## 5.9 n: Special Adjustments

### ■ n8-65: Speed Feedback Detection Control Gain during ov Suppression (OLV/PM)

Sets the gain for internal speed feedback detection control when overvoltage suppression is active. Although this setting rarely needs to be changed, adjustment may be necessary under the following conditions:

- Increase this setting if motor oscillation or hunting occurs when OV suppression is active.
- Decrease this setting in increments of 0.05 to decrease the drive responsiveness during OV suppression.

No.	Name	Setting Range	Default
n8-65	Speed Feedback Detection Control Gain during ov Suppression (OLV/PM)	0.00 to 10.00	1.50

### ■ n8-69: Speed Calculation Gain

Sets the proportional gain for phase lock loop (PLL) control of an extended observer.

There is normally no need to change this parameter from the default value.

- Note:**
1. This parameter is valid from the drive software version S1015 and later.
  2. This parameter is not available in models CIMR-A□4A0930 and 4A1200.

No.	Name	Setting Range	Default
n8-69	Speed Calculation Gain	0.00 to 20.00	1.00

### ■ n8-84: Polarity Judge Current

Sets the current to determine polarity for the initial polarity calculation as a percentage of the motor rated current.

100% = Motor rated current

- Note:**
1. This parameter is valid from the drive software version S1015 and later.
  2. This parameter is not available in models CIMR-A□4A0930 and 4A1200.

No.	Name	Setting Range	Default
n8-84	Polarity Judge Current	0 to 150%	100%

## 5.10 o: Operator Related Settings

These parameters are for controlling the various functions, features, and display of the digital operator.

### ◆ o1: Digital Operator Display Selection

These parameters determine how data appears on the operator display.

#### ■ o1-01: Drive Mode Unit Monitor Selection

When the drive is powered up, the monitor selected in parameter o1-02 appears first on the display. If o1-02 is set to 5, o1-01 can be used to change the content of this monitor.

When using an LED operator, pressing the up arrow key will display the following data: speed reference → rotational direction → output speed → output current → o1-01 selection.

Parameter o1-01 lets the user select the content of the last monitor in this sequence. There is no effect like this on an LCD operator.

No.	Name	Setting Range	Default
o1-01	Drive Mode Unit Monitor Selection	104 to 813 U1-04 (Control Mode) to U8-13 (DWEZ Version Control Monitor 3) <I>	106 (U1-06)

<I> U2-□□ and U3-□□ parameters cannot be selected.

#### ■ o1-02: User Monitor Selection after Power Up

Selects which monitor parameter is displayed upon power up. This is done by entering the 1□□ part of U1-□□. Certain monitors are not available in some control modes. [Refer to U: Monitor Parameters on page 299](#) for a list of monitors.

No.	Name	Setting Range	Default
o1-02	User Monitor Selection after Power Up	1 to 5	1

**Setting 1: Frequency reference (U1-01)**

**Setting 2: Motor direction**

**Setting 3: Output frequency (U1-02)**

**Setting 4: Output current (U1-03)**

**Setting 5: User-selected monitor (set by o1-01)**

#### ■ o1-03: Digital Operator Display Selection

Sets the units used to display the frequency reference and output frequency. Set o1-03 to 3 for user-set units, then set parameters o1-10 and o1-11.

No.	Name	Setting Range	Default
o1-03	Digital Operator Display Selection	0 to 3	Determined by A1-02

**Setting 0: 0.01 Hz units**

**Setting 1: 0.01% units (100% = max. output frequency)**

**Setting 2: r/min units (calculated by the max output frequency and the no. of motor poles)**

**Setting 3: User-set units (use o1-10, o1-11)**

Set the value use for the maximum frequency reference to o1-10. The placement of the decimal point in this number should be set to o1-11.

For example, to have the maximum output frequency displayed as “100.00”, set the o1-10 = 1000 and o1-11 = 2 (i.e., 1000 with 2 decimal points).

**Note:** 1. Parameter o1-03 allows the programmer to change the units used in the following parameters and monitors:

- U1-01: frequency reference
- U1-02: output frequency
- U1-05: motor speed
- U1-16: output frequency after softstarter (accel/decel ramp generator)
- d1-01 to d1-17: frequency references

2. Setting o1-03 to 2 requires that the number of motor poles be entered to E2-04, E4-04, and E5-04.

## 5.10 o: Operator Related Settings

### ■ o1-04: V/f Pattern Display Unit

Determines the units used for the frequency reference when setting parameters that create the V/f pattern: E1-04, E1-06, E1-09, E1-11, and E2-04. For motor 2, this includes parameters E3-04, E3-06, E3-07, E3-09, and E3-11.

Enabled only in vector control modes (CLV, AOLV/PM, CLV/PM).

No.	Name	Setting Range	Default
o1-04	V/f Pattern Display Unit	0 or 1	Determined by A1-02

**Setting 0: Hertz**

**Setting 1: r/min**

**Note:** For motor 2, o1-04 can only be set to 0 for Hertz.

### ■ o1-10: User-Set Display Units Maximum Value

Determines the display value that is equal to the maximum output frequency.

No.	Name	Setting Range	Default
o1-10	User-Set Display Units Maximum Value	1 to 60000	Determined by o1-03

### ■ o1-11: User-Set Display Units Decimal Display

Determines how many decimal points should be used to set and display the frequency reference.

No.	Name	Setting Range	Default
o1-11	User-Set Display Units Decimal Display	0 to 3	Determined by o1-03

**Setting 0: No decimal point**

**Setting 1: One decimal point**

**Setting 2: Two decimal points**

**Setting 3: Three decimal points**

## ◆ o2: Digital Operator Keypad Functions

These parameters determine the functions assigned to the operator keys.

### ■ o2-01: LO/RE (LOCAL/REMOTE) Key Function Selection

Parameter o2-01 determines whether the LO/RE key on the digital operator will be enabled or not for switching between LOCAL and REMOTE.

No.	Name	Setting Range	Default
o2-01	LO/RE Key Function Selection	0 or 1	1

**Setting 0: Disabled**

The LO/RE key is disabled.

**Setting 1: Enabled**

The LO/RE switches between LOCAL and REMOTE operation. Switching is possible during stop only. When LOCAL is selected, the LED indicator on the LO/RE key will light up.

**WARNING! Sudden Movement Hazard.** The drive may start unexpectedly if the Run command is already applied when switching from LOCAL mode to REMOTE mode when b1-07 = 1, resulting in death or serious injury. Check all mechanical or electrical connections thoroughly before making any setting changes to o2-01 and b1-07. [Table 5.41](#) lists the setting combinations for o2-01 and b1-07.

**Table 5.41 LO/RE Key and b1-07**

o2-01	b1-07	Switch from LOCAL to REMOTE	Switch from REMOTE to LOCAL
0	0	Not possible	Not possible
	1	Not possible	Not possible
1	0	Will not run until a new Run command is entered.	Run not possible
	1	If a Run command is entered, the drive will start running as soon as the LO/RE key is pushed to change from LOCAL to REMOTE.	Run not possible

### ■ o2-02: STOP Key Function Selection

Determines if the STOP key on the digital operator can still be used to stop drive operation when the drive is being controlled from a remote source (i.e., not from digital operator).

No.	Name	Setting Range	Default
o2-02	STOP Key Function Selection	0 or 1	1

**Setting 0: Disabled**

**Setting 1: Enabled**

The STOP key can be used to terminate drive operation, even if the Run command source is not assigned to the digital operator. If the drive is stopped by pressing the STOP key, the Run command must be cycled to restart the drive.

### ■ o2-03: User Parameter Default Value

Once drive parameters are set up completely, the values set can be saved as user-set default values using parameter o2-03. Once this has been done, the “Initialize Parameters” parameter (A1-03) will offer the choice of “1110: User Initialize”. Choosing A1-03 = “1110: User Initialize” will reset all parameters to the values saved as user-set defaults. [Refer to A1-03: Initialize Parameters on page 131](#) for details on drive initialization.

No.	Name	Setting Range	Default
o2-03	User Parameter Default Value	0 to 2	0

**Setting 0: No change (awaiting command)**

**Setting 1: Set User Initialize values**

The current parameter settings are saved as user-set default for a later User Initialize. Once o2-03 is set to 1 and the ENTER key is pressed, the values are saved and the display returns to 0.

**Setting 2: Clear User Initialize Values**

All user-set defaults for “User Initialize” are cleared. Once o2-03 is set to 2 and the ENTER key is pressed, the values are erased and the display returns to 0.

### ■ o2-04: Drive Model Selection

This parameter must be set when replacing the control board or the terminal board for any reason. For information on the drive model selection, see [Defaults by Drive Model Selection \(o2-04\) and ND/HD \(C6-01\) on page 486](#).

**NOTICE:** Drive performance will suffer if the correct drive capacity is not set to o2-04, and protective functions will fail to operate properly.

No.	Name	Setting Range	Default
o2-04	Drive Model Selection	-	Determined by drive capacity

**Note:** Change settings only when necessary.

### ■ o2-05: Frequency Reference Setting Method Selection

Determines if the ENTER key must be pressed after changing the frequency reference using the digital operator while in the Drive Mode.

No.	Name	Setting Range	Default
o2-05	Frequency Reference Setting Method Selection	0 or 1	0

**Setting 0: ENTER key required**

Every time the frequency reference is changed using the digital operator, the ENTER key must be pressed for the drive to accept the change.

**Setting 1: ENTER key not required**

The output frequency changes immediately when the reference is changed by the up or down arrow keys on the digital operator. The ENTER key does not need to be pressed. The frequency reference (Fref) is saved to memory after remaining unchanged for 5 seconds.

## 5.10 o: Operator Related Settings

### ■ o2-06: Operation Selection when Digital Operator is Disconnected

Determines if the drive will stop when the digital operator is removed in LOCAL mode or when b1-02 or b1-16 is set to 0. When the operator is reconnected, the display will indicate that it was disconnected.

No.	Name	Setting Range	Default
o2-06	Digital Operator Disconnection Operation	0 or 1	0

#### Setting 0: Continue operation

The operation is continued.

#### Setting 1: Trigger a fault

The operation is stopped and an “oPr” fault is triggered. The motor coasts to stop.

### ■ o2-07: Motor Direction at Power Up when Using Operator

Determines the direction the motor will rotate after the drive is powered up and the Run command is given from the digital operator.

**Note:** This parameter is effective only when the Run command is set to be given from the digital operator (b1-02, b1-16 = 0).

No.	Name	Setting Range	Default
o2-07	Motor Direction at Power Up when Using Operator	0 or 1	0

#### Setting 0: Forward

#### Setting 1: Reverse

## ◆ o3: Copy Function

These parameters control the digital operator’s Copy function. The Copy function lets the user store all parameter settings into the memory of the digital operator, and easily transfer those settings to other drives (requires that the other drives be the same model, capacity, and have the same control mode setting). See [Copy Function Related Displays on page 339](#) for a description of errors and displays.

### ■ o3-01 Copy Function Selection

Setting o3-01 will instruct the drive to Read, Write, or Verify parameters settings.

No.	Name	Setting Range	Default
o3-01	Copy Function Selection	0 to 3	0

#### 0: Copy Select (no function)

#### 1: INV --> OP READ

All parameters are copied from the drive to the digital operator.

**Note:** The copy protection for the digital operator is enabled by default. To unlock copy protection, set o3-01 = 1.

#### 2: OP --> INV WRITE

All parameters are copied from the digital operator to the drive.

#### 3: OP<-->INV VERIFY

Parameters in the drive are compared with the parameter settings saved on the digital operator to see if they match.

### ■ o3-02 Copy Allowed Selection

Restricts or allows the use of the Copy function.

No.	Name	Setting Range	Default
o3-02	Copy Allowed Selection	0 or 1	0

#### 0: Disabled

#### 1: Enabled

## ◆ o4: Maintenance Monitor Settings

### ■ o4-01: Cumulative Operation Time Setting

Parameter o4-01 sets the cumulative operation time of the drive. The user can also manually set this parameter to begin keeping track of operation time from some desired value. Total operation time can be viewed in monitor U4-01.

**Note:** The value in o4-01 is set in 10 h units. For example, a setting of 30 will set the cumulative operation time counter to 300 h. 300 h will also be displayed in monitor U4-01.

No.	Name	Setting Range	Default
o4-01	Cumulative Operation Time Setting	0 to 9999 H	0 H

### ■ o4-02: Cumulative Operation Time Selection

Selects the conditions for how the drive keeps track of its total operation time. This time log can be viewed in U4-01.

No.	Name	Setting Range	Default
o4-02	Cumulative Operation Time Selection	0 or 1	0

#### Setting 0: Power on time

The drive logs the time it is connected to a power supply, regardless if the motor is running or not.

#### Setting 1: Run time

The drive logs the time that the output is active. This includes whenever the Run command is active (even if the motor is not rotating) and when there is voltage output.

### ■ o4-03: Cooling Fan Operation Time Setting

Sets the value for how long the cooling fan has been operating. This value can be viewed in monitor U4-03. Parameter o4-03 also sets the base value used for the cooling fan maintenance, which is displayed in U4-04. Be sure to reset this parameter back to 0 if the cooling fan is replaced.

- Note:**
1. The value in o4-03 increases after every 10 hours of use. A setting of 30 will set the cooling fan operation time counter to 300 h. "300" will be displayed in monitor U4-03.
  2. The cooling fan may require maintenance at an earlier date in harsher environments.

No.	Name	Setting Range	Default
o4-03	Cooling Fan Operation Time Setting	0 to 9999 H	0 H

### ■ o4-05: Capacitor Maintenance Setting

Sets value of the maintenance monitor for the DC bus capacitors displayed in U4-05 as a percentage of the total expected performance life. This value should be reset to 0 when the DC bus capacitors have been replaced.

**Note:** The actual maintenance time will depend on the environment where the drive is used.

No.	Name	Setting Range	Default
o4-05	Capacitor Maintenance Setting	0 to 150%	0%

### ■ o4-07: DC Bus Pre-Charge Relay Maintenance Setting

Sets the value of the softcharge bypass relay maintenance time displayed in U4-06 as a percentage of the total expected performance life. This value should be reset to 0 when the bypass relay has been replaced.

**Note:** The actual maintenance time will depend on the environment where the drive is used.

No.	Name	Setting Range	Default
o4-07	DC Bus Pre-charge Relay Maintenance Setting	0 to 150%	0%

### ■ o4-09: IGBT Maintenance Setting

Sets the value of the IGBT maintenance time displayed in U4-07 as a percentage of the total expected performance life. This value should be reset to 0 when the IGBTs have been replaced.

**Note:** The actual maintenance time will depend on the environment where the drive is used.

No.	Name	Setting Range	Default
o4-09	IGBT Maintenance Setting	0 to 150%	0%

## 5.10 o: Operator Related Settings

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### ■ o4-11: U2, U3 Initialization

Resets the fault trace and fault history monitors (U2-□□ and U3-□□). Initializing the drive using A1-03 does not reset these monitors.

No.	Name	Setting Range	Default
o4-11	U2, U3 Initialization	0 or 1	0

#### Setting 0: No action

The drive keeps the record already saved concerning fault trace and fault history.

#### Setting 1: Reset fault data

Resets the data for the U2-□□ and U3-□□ monitors. Setting o4-11 to 1 and pressing the ENTER key erases fault data and returns the display to 0.

### ■ o4-12: kWh Monitor Initialization

The kWh monitors U4-10 and U4-11 are not initialized when power is shut off or the drive is initialized. Use o4-12 to manually reset them.

No.	Name	Setting Range	Default
o4-12	kWh Monitor Initialization	0 or 1	0

#### Setting 0: No Action

The kWh data are kept as they are.

#### Setting 1: Reset kWh Data

Resets the kWh counter. The monitors U4-10 and U4-11 will display “0” after they are initialized. Once o4-12 is set to 1 and the ENTER key is pressed, kWh data is erased and the display returns to 0.

### ■ o4-13: Number of Run Commands Counter Initialization

The Run command counter displayed in U4-02 is not reset when the power is cycled or the drive is initialized. Use o4-13 to reset U4-02.

No.	Name	Setting Range	Default
o4-13	Number of Run Commands Counter Initialization	0 or 1	0

#### Setting 0: No Action

The Run command data are kept as they are.

#### Setting 1: Number of Run Commands Counter

Resets the Run command counter. The monitor U4-02 will show 0. Once o4-13 is set to 1 and the ENTER key is pressed, the counter value is erased and the display returns to 0.

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### ◆ q: DriveWorksEZ Parameters

q1-01 to q6-07 are reserved for use with DriveWorksEZ. Refer to the DriveWorksEZ manual for more information.

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### ◆ r: DriveWorksEZ Connection Parameters

r1-01 to r1-40 are reserved for use with DriveWorksEZ. Refer to the DriveWorksEZ manual for more information.

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### ◆ T: Motor Tuning

Auto-Tuning automatically sets and tunes parameters required for optimal motor performance.

*Refer to Auto-Tuning on page 110* for details on Auto-Tuning parameters.



## 5.11 U: Monitor Parameters

Monitor parameters let the user view various aspects of drive performance using the digital operator display. Some monitors can be output from terminals FM and AM by assigning the specific monitor parameter number (U□-□□) to H4-01 and H4-04. *Refer to H4-01, H4-04: Multi-Function Analog Output Terminal FM, AM Monitor Selection on page 244* for details on assigning functions to an analog output.

### ◆ U1: Operation Status Monitors

Status monitors display drive status data such as output frequency and output current. Refer to *U1: Operation Status Monitors on page 473* for a complete list of U1-□□ monitors and descriptions.

### ◆ U2: Fault Trace

These monitor parameters are used to view the status of various drive aspects when a fault occurs.

This information is helpful for finding out why a fault occurred. Refer to *U2: Fault Trace on page 475* for a complete list of U2-□□ monitors and descriptions.

U2-□□ monitors are not reset when the drive is initialized. *Refer to o4-11: U2, U3 Initialization on page 298* for instructions on how to reset these monitor values.

### ◆ U3: Fault History

These parameters display faults that have occurred during operation as well as the drive operation time when those faults occurred. Refer to *U3: Fault History on page 476* for a complete list of U3-□□ monitors and descriptions.

U3-□□ monitors are not reset when the drive is initialized. *Refer to o4-11: U2, U3 Initialization on page 298* for instructions on how to reset these monitor values.

### ◆ U4: Maintenance Monitors

Maintenance monitors show:

- Runtime data of the drive and cooling fans, and number of Run commands issued
- Maintenance data and replacement information for various drive components
- kWh data
- Highest peak current that has occurred and output frequency at the time the peak current occurred
- Motor overload status information
- Detailed information about the present Run command and frequency reference source selection

*Refer to U4: Maintenance Monitors on page 477* for a complete list of U4-□□ monitors and descriptions.

### ◆ U5: PID Monitors

These monitors display various aspects of PID control. *Refer to PID Block Diagram on page 154* for details on how these monitors display PID data.

*U5: PID Monitors on page 478* has a complete list of U5-□□ monitors and descriptions.

### ◆ U6: Control Monitors

Control monitors show:

- Reference data for the output voltage and vector control
- Data on PM motor rotor synchronization, forward phase compensation, and flux positioning
- Pulse data from the PG motor encoder
- Pulse data for Zero Servo control
- ASR and Feed Forward control monitors

Refer to *Figure 5.35* on page 173 and *Figure 5.36* on page 173 for details and an illustration showing where monitors are located in the ASR block.

## 5.11 U: Monitor Parameters

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- The offset value added to the frequency reference by the frequency offset function. *Refer to Setting 44, 45, 46: Offset frequency 1, 2, 3 on page 225.*
- The bias value added to the frequency reference by the Up/Down 2 function (see *Setting 75, 76: Up 2, Down 2 command on page 227*)

Refer to *U6: Control Monitors on page 479* for a complete list of U6-□□ monitors and descriptions.

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### ◆ U8: DriveWorksEZ Monitors

These monitors are reserved for use with DriveWorksEZ.

A complete description of the U8-□□ monitors can be found in the DriveWorksEZ instruction manual.



## Troubleshooting

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This chapter provides descriptions of the drive faults, alarms, errors, related displays, and guidance for troubleshooting. This chapter can also serve as a reference guide for tuning the drive during a trial run.

<b>6.1 SECTION SAFETY</b> .....	<b>302</b>
<b>6.2 MOTOR PERFORMANCE FINE-TUNING</b> .....	<b>304</b>
<b>6.3 DRIVE ALARMS, FAULTS, AND ERRORS</b> .....	<b>308</b>
<b>6.4 FAULT DETECTION</b> .....	<b>314</b>
<b>6.5 ALARM DETECTION</b> .....	<b>327</b>
<b>6.6 OPERATOR PROGRAMMING ERRORS</b> .....	<b>333</b>
<b>6.7 AUTO-TUNING FAULT DETECTION</b> .....	<b>336</b>
<b>6.8 COPY FUNCTION RELATED DISPLAYS</b> .....	<b>339</b>
<b>6.9 DIAGNOSING AND RESETTING FAULTS</b> .....	<b>341</b>
<b>6.10 TROUBLESHOOTING WITHOUT FAULT DISPLAY</b> .....	<b>343</b>

## 6.1 Section Safety

### DANGER

#### Electrical Shock Hazard

**Do not connect or disconnect wiring while the power is on.**

Failure to comply will result in death or serious injury.

### WARNING

#### Electrical Shock Hazard

**Do not operate equipment with covers removed.**

Failure to comply could result in death or serious injury.

The diagrams in this section may illustrate drives without covers or safety shields to display details. Be sure to reinstall covers or shields before operating the drives and run the drives according to the instructions described in this manual.

**Always ground the motor-side grounding terminal.**

Improper equipment grounding could result in death or serious injury by contacting the motor case.

**Do not touch terminals before the capacitors have fully discharged.**

Failure to comply could result in death or serious injury.

Before wiring terminals, disconnect all power to the equipment. The internal capacitor remains charged even after the drive input power is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.

**Do not allow unqualified personnel to perform work on the drive.**

Failure to comply could result in death or serious injury.

Installation, maintenance, inspection and servicing must be performed only by authorized personnel familiar with installation, adjustment and maintenance of AC drives.

**Do not perform work on the drive while wearing loose clothing, jewelry, or without eye protection.**

Failure to comply could result in death or serious injury.

Remove all metal objects such as watches and rings, secure loose clothing and wear eye protection before beginning work on the drive.

**Do not remove covers or touch circuit boards while the power is on.**

Failure to comply could result in death or serious injury.

#### Fire Hazard

**Tighten all terminal screws to the specified tightening torque.**

Loose electrical connections could result in death or serious injury by fire due to overheating of electrical connections.

**Do not use an improper voltage source.**

Failure to comply could result in death or serious injury by fire.

Verify that the rated voltage of the drive matches the voltage of the incoming drive input power before applying power.

**⚠ WARNING****Do not use improper combustible materials.**

Failure to comply could result in death or serious injury by fire.

Attach the drive to metal or other noncombustible material.

**NOTICE****Observe proper electrostatic discharge procedures (ESD) when handling the drive and circuit boards.**

Failure to comply may result in ESD damage to the drive circuitry.

**Never connect or disconnect the motor from the drive while the drive is outputting voltage.**

Improper equipment sequencing could result in damage to the drive.

**Do not use unshielded cable for control wiring.**

Failure to comply may cause electrical interference resulting in poor system performance. Use shielded twisted-pair wires and ground the shield to the ground terminal of the drive.

**Do not allow unqualified personnel to use the product.**

Failure to comply could result in damage to the drive or braking circuit.

Carefully review instruction manual TOBP C720600 00 when connecting a dynamic braking option to the drive.

**Do not modify the drive circuitry.**

Failure to comply could result in damage to the drive and will void warranty.

Yaskawa is not responsible for modification of the product made by the user.

**Check all the wiring after installing the drive and connecting other devices to ensure that all connections are correct.**

Failure to comply could result in damage to the drive.

## 6.2 Motor Performance Fine-Tuning

This section offers helpful information for counteracting oscillation, hunting, or other problems that occur while performing a trial run. Refer to the section below that corresponds to the motor control method used.

**Note:** This section describes parameters that are commonly edited and may be set incorrectly. Consult Yaskawa for more information on detailed settings and fine-tuning the drive.

### ◆ Fine-Tuning V/f Control and V/f Control with PG

Table 6.1 Parameters for Fine-Tuning Performance in V/f and V/f w/PG

Problem	Parameter No.	Corrective Action	Default	Suggested Setting
Motor hunting and oscillation at speeds between 10 and 40 Hz	Hunting Prevention Gain (n1-02)	<ul style="list-style-type: none"> <li>If insufficient motor torque relative to the size of the load causes hunting, reduce the setting.</li> <li>When motor hunting and oscillation occur with a light load, increase the setting.</li> <li>Lower this setting if hunting occurs when using a motor with a relatively low inductance, such as a high-frequency motor or a motor with a larger frame size.</li> </ul>	1.00	0.10 to 2.00
<ul style="list-style-type: none"> <li>Motor noise</li> <li>Motor hunting and oscillation at speeds up to 40 Hz</li> </ul>	Carrier Frequency Selection (C6-02)	<ul style="list-style-type: none"> <li>If the motor noise is too loud, increase the carrier frequency.</li> <li>When motor hunting and oscillation occur at speeds up to 40 Hz, lower the carrier frequency.</li> <li>The default setting for the carrier frequency depends on the drive capacity (o2-04) and the Duty Selection (C6-01).</li> </ul>	1 (2 kHz)	1 to max. setting
<ul style="list-style-type: none"> <li>Poor torque or speed response</li> <li>Motor hunting and oscillation</li> </ul>	Torque Compensation Primary Delay Time (C4-02)	<ul style="list-style-type: none"> <li>If motor torque and speed response are too slow, decrease the setting.</li> <li>If motor hunting and oscillation occur, increase the setting.</li> </ul>	200 ms <1>	100 to 1000 ms
<ul style="list-style-type: none"> <li>Poor motor torque at speeds below 10 Hz</li> <li>Motor hunting and oscillation</li> </ul>	Torque Compensation Gain (C4-01)	<ul style="list-style-type: none"> <li>If motor torque is insufficient at speeds below 10 Hz, increase the setting.</li> <li>If motor hunting and oscillation with a relatively light load, decrease the setting.</li> </ul>	1.00	0.50 to 1.50
<ul style="list-style-type: none"> <li>Poor motor torque at low speeds</li> <li>Motor instability at motor start</li> </ul>	Mid Output Voltage A (E1-08) Minimum Output Voltage (E1-10)	<ul style="list-style-type: none"> <li>If torque is insufficient at speeds below 10 Hz, increase the setting.</li> <li>If motor instability occurs at motor start, decrease the setting.</li> </ul> <p><b>Note:</b> The recommended setting value is for 200 V class drives. Double this value when using a 400 V class drive.</p>	E1-08: 15.0 V E1-10: 9.0 V <2>	Default setting ±5 V
Poor speed precision (V/f control)	Slip Compensation Gain (C3-01)	After setting the motor-rated current (E2-01), motor-rated slip (E2-02), and motor no-load current (E2-03), adjust the slip compensation gain (C3-01).	0.0 (no slip compensation)	0.5 to 1.5
Poor speed precision (V/f control with PG)	ASR Proportional Gain 1 (C5-01) ASR Integral Time 1 (C5-02) <3> <4>	Adjust the ASR proportional gain 1 (C5-01) and the ASR integral time 1 (C5-02).	C5-01: 0.20 C5-02: 0.200	Proportional gain = 0.10 to 1.00 Integral time = 0.100 to 2.000

<1> Default setting value is dependent on parameter A1-02, Control Method Selection, and o2-04, Drive Model Selection.

<2> Default settings change when the Control Method is changed (A1-02) or a different V/f pattern is selected using parameter E1-03.

<3> ASR in V/f Control with PG only controls the output frequency, and therefore does not allow the high gain settings possible when using Close Loop Vector control.

<4> Refer to **C5: Automatic Speed Regulator (ASR) on page 173** for details on Automatic Speed Regulator (ASR).

### ◆ Fine-Tuning Open Loop Vector Control

Table 6.2 Parameters for Fine-Tuning Performance in OLV

Problem	Parameter No.	Corrective Action	Default	Suggested Setting
<ul style="list-style-type: none"> <li>Poor motor torque and speed response</li> <li>Motor hunting and oscillation at speeds between 10 and 40 Hz</li> </ul>	AFR Gain (n2-01)	<ul style="list-style-type: none"> <li>If motor torque and speed response are too slow, gradually decrease the setting by 0.05.</li> <li>If motor hunting and oscillation occur, gradually increase the setting by 0.05.</li> </ul>	1.00	0.50 to 2.00
<ul style="list-style-type: none"> <li>Poor motor torque and speed response</li> <li>Motor hunting and oscillation at speeds between 10 and 40 Hz</li> </ul>	AFR Time Constant 1 (n2-02)	<ul style="list-style-type: none"> <li>To improve motor torque speed response, gradually reduce this setting by 10 ms and check the performance.</li> <li>If motor hunting and oscillation occur as a result of load inertia, gradually increase the setting by 50 ms and check the performance.</li> </ul> <p><b>Note:</b> Ensure that n2-02 ≤ n2-03. When changing n2-02, set C4-02 (Torque Compensation Primary Delay Time Constant 1) accordingly.</p>	50 ms	50 to 2000 ms
Overvoltage trips when accelerating, decelerating, or during sudden speed or load changes.	AFR Time Constant 2 (n2-03)	<ul style="list-style-type: none"> <li>If overvoltage occur, gradually increase this setting by 50 ms.</li> <li>If response is slow, gradually reduce this setting by 10 ms.</li> </ul> <p><b>Note:</b> Ensure that n2-02 ≤ n2-03. When making adjustments to n2-03, increase the value of C4-06 (Torque Compensation Primary Delay Time 2) proportionally.</p>	750 ms	750 to 2000 ms
	Torque Compensation Primary Delay Time Constant 2 (C4-06)	<ul style="list-style-type: none"> <li>If overvoltage trips occur, gradually increase this setting by 10 ms and check the performance.</li> <li>If response is slow, gradually reduce this setting by 2 ms and check the performance.</li> </ul> <p><b>Note:</b> Ensure that C4-02 ≤ C4-06. When changing C4-06 (Torque Compensation Primary Delay Time Constant 2), increase the value of n2-03 proportionally.</p>	150 ms	150 to 750 ms

Problem	Parameter No.	Corrective Action	Default	Suggested Setting
<ul style="list-style-type: none"> <li>Poor motor torque and speed response</li> <li>Motor hunting and oscillation</li> </ul>	Torque Compensation Primary Delay Time Constant 1 (C4-02)	<ul style="list-style-type: none"> <li>To improve motor torque speed response, gradually reduce this setting by 2 ms and check the performance.</li> <li>If motor hunting and oscillation occur, gradually increase this setting by 10 ms.</li> </ul> <p><b>Note:</b> Ensure that <math>C4-02 \leq C4-06</math>. When making adjustments to C4-02, increase the AFR time constant (n2-02) proportionally.</p>	20 ms <1>	20 to 100 ms <2>
Poor speed response and stability	Slip Compensation Primary Delay Time Constant (C3-02)	<ul style="list-style-type: none"> <li>If response is slow, gradually decrease the setting by 10 ms.</li> <li>If speed is unstable, gradually increase the setting by 10 ms.</li> </ul>	200 ms <2>	100 to 500 ms
Poor speed precision	Slip Compensation Gain (C3-01)	<ul style="list-style-type: none"> <li>If speed is too slow, gradually increase the setting by 0.1 ms.</li> <li>If speed is too fast, gradually decrease the setting by 0.1 ms.</li> </ul>	1.0 <2>	0.5 to 1.5
Poor speed precision during regenerative operation	Slip Compensation Selection During Regeneration (C3-04)	Enable slip compensation during regeneration by setting parameter C3-04 = 1.	0	1
<ul style="list-style-type: none"> <li>Motor noise</li> <li>Motor hunting and oscillation occur at speeds below 10 Hz</li> </ul>	Carrier Frequency Selection (C6-02)	<ul style="list-style-type: none"> <li>If there is too much motor noise, the carrier frequency is too low.</li> <li>If motor hunting and oscillation occur at low speeds, reduce the carrier frequency.</li> </ul> <p><b>Note:</b> The default setting for the carrier frequency depends on the drive capacity (o2-04) and Duty Selection (C6-01).</p>	1 (2 kHz)	0 to max. setting
<ul style="list-style-type: none"> <li>Poor motor torque at low speeds</li> <li>Poor speed response</li> <li>Motor instability at start</li> </ul>	Mid Output Voltage A (E1-08) Minimum Output Voltage (E1-10)	<ul style="list-style-type: none"> <li>If motor torque and speed response are too slow, increase the setting.</li> <li>If the motor exhibits excessive instability at start-up, reduce the setting.</li> </ul> <p><b>Note:</b> The default value is for 200 V class units. Double this value when using a 400 V class drive. When working with a relatively light load, increasing this value too much can result in overtorque.</p>	E1-08: 11.0 V <2> E1-10: 2.0 V <2>	Default setting $\pm 2$ V

<1> Default setting value is dependent on parameter A1-02, Control Method Selection, and o2-04, Drive Model Selection.  
 <2> Default settings change when the Control Method is changed (A1-02) or a different V/f pattern is selected using parameter E1-03.

When using OLV, leave the torque compensation gain (C4-01) at its default setting of 1.00.

### ◆ Fine-Tuning Closed Loop Vector Control

Table 6.3 Parameters for Fine-Tuning the Performance in CLV

Problem	Parameter No.	Corrective Action	Default	Suggested Setting
<ul style="list-style-type: none"> <li>Poor torque or speed response</li> <li>Motor hunting and oscillation</li> </ul>	ASR Proportional Gain 1 (C5-01) ASR Proportional Gain 2 (C5-03) <1>	<ul style="list-style-type: none"> <li>If motor torque and speed response are too slow, gradually increase the ASR gain setting by 5.</li> <li>If motor hunting and oscillation occur, decrease the setting.</li> <li>Parameter C5-03 needs to be adjusted only if C5-05 &gt; 0.</li> <li>Perform ASR Auto-Tuning if possible</li> </ul>	20.00	10.00 to 50.00
<ul style="list-style-type: none"> <li>Poor torque or speed response</li> <li>Motor hunting and oscillation</li> </ul>	ASR Integral Time 1 (C5-02) ASR Integral Time 2 (C5-04) <1>	<ul style="list-style-type: none"> <li>If motor torque and speed response are too slow, decrease the setting.</li> <li>If motor hunting and oscillation occur, increase the setting.</li> <li>Parameter C5-04 needs to be adjusted only if C5-05 &gt; 0.</li> </ul>	0.500 s	0.300 to 1.000 s
Trouble maintaining the ASR proportional gain or the integral time at the low or high end of the speed range	ASR Gain Switching Frequency (C5-07) <1>	Have the drive switch between two different ASR proportional gain and integral time settings based on the output frequency.	0.0 Hz	0.0 to max output frequency
Motor hunting and oscillation	ASR Primary Delay Time Constant (C5-06) <1>	<ul style="list-style-type: none"> <li>If motor torque and speed response are too slow, gradually decrease the setting by 0.01.</li> <li>If the load is less rigid and subject to oscillation, increase this setting.</li> </ul>	0.004 s	0.004 to 0.020 s
<ul style="list-style-type: none"> <li>Motor noise</li> <li>Control motor hunting and oscillation occur at speeds below 3 Hz.</li> </ul>	Carrier Frequency Selection (C6-02)	<ul style="list-style-type: none"> <li>If there is too much motor noise, the carrier frequency is too low.</li> <li>If motor hunting and oscillation occur at low speeds, reduce the carrier frequency.</li> </ul> <p><b>Note:</b> The default setting for the carrier frequency depends on the drive capacity (o2-04) and Drive Duty Selection (C6-01).</p>	1	2.0 kHz to the max. setting
Overshoot or undershoot when the speed changes with high inertia load.	Feed Forward Control (n5-01) Inertia Tuning (T1-01 = 8)	Enable Feed Forward by setting parameter n5-01 = 1 and perform Inertia Tuning. If Inertia Tuning is not possible, set parameters C5-17, C5-18, and n5-03 manually.	0	1

<1> Refer to **C5: Automatic Speed Regulator (ASR) on page 173** for details on Automatic Speed Regulator (ASR).

### ◆ Fine-Tuning Open Loop Vector Control for PM Motors

Table 6.4 Parameters for Fine-Tuning Performance in OLV/PM

Problem	Parameter No.	Corrective Action	Default	Suggested Setting
Motor performance not as desired	Motor parameters (E1-□□, E5-□□)	<ul style="list-style-type: none"> <li>Check the settings for base and maximum frequency in the E1-□□ parameters</li> <li>Check E5-□□ parameters and make sure all motor data has been set correctly. Be careful not to enter line to line data where single-phase data is required, and vice versa.</li> <li>Perform Auto-Tuning.</li> </ul>	-	-
Poor motor torque and speed response	Load Inertia Ratio (n8-55)	Adjust parameter n8-55 to meet the load inertia ratio of the machine.	0	Close to the actual load inertia ratio
	Speed Feedback Detection Gain (n8-45)	Decrease the speed feedback detection gain (n8-45).	0.8	Decrease in decrements of 0.05
	Torque Compensation (C4-01)	Enable torque compensation. <b>Note:</b> Setting this value too high can cause overcompensation and motor oscillation.	0	1

## 6.2 Motor Performance Fine-Tuning

Problem	Parameter No.	Corrective Action	Default	Suggested Setting
Oscillation at start or the motor stalls	Pull-In Current during Accel/Decel (n8-51)	Increase the pull-in current set in n8-51	50%	Increase in steps of 5%
	DC Injection Braking Current (b2-02), DC Injection Time at Start (b2-03)	Use DC Injection Braking at start to align the rotor. Be aware that this operation can cause a short reverse rotation at start.	b2-02 = 50% b2-03 = 0.0 s	b2-03 = 0.5 s Increase b2-02 if needed
	Load Inertia Ratio (n8-55)	Increase the load inertia ratio. <b>Note:</b> Setting this value too high can cause overcompensation and motor oscillation.	0	Close to the actual load inertia ratio
Stalling or oscillation occur when load is applied during constant speed	Pull-In Current Compensation Time Constant (n8-47)	Decrease n8-47 if hunting occurs during constant speed	5.0 s	Reduce in increments of 0.2 s
	Pull-In Current (n8-48)	Increase the pull-in current in n8-48.	30%	Increase in increments of 5%
	Load Inertia Ratio (n8-55)	Increase the load inertia ratio.	0	Close to the actual load inertia ratio
Hunting or oscillation occur	Speed feedback Detection Gain (n8-45)	Increase the speed feedback detection gain in n8-45.	0.8	Increase in increments 0.05
STO fault trips even if the load is not too high	Induced Voltage Constant (E5-09 or E5-24)	<ul style="list-style-type: none"> <li>Check and adjust the induced voltage constant.</li> <li>Check the motor name plate, the data sheet or contact the motor manufacturer for getting data.</li> </ul>	dep. on drive capacity and motor code	Refer to the motor data sheet or the nameplate.
Stalling or STO occurs at high speed as the output voltage becomes saturated.	Output Voltage Limit (n8-62)	Set the value of the input voltage to parameter n8-62. Never set the value higher than the actual input voltage.	200 Vac or 400 Vac	Set the value lower than the actual input voltage.

### ◆ Fine-Tuning Advanced Open Loop Vector Control for PM Motors

Table 6.5 Parameters for Fine-Tuning Performance in AOLV/PM

Problem	Parameter No.	Corrective Action	Default	Suggested Setting
<ul style="list-style-type: none"> <li>Poor torque or speed response</li> <li>Motor hunting and oscillation</li> </ul>	ASR Proportional Gain 1 (C5-01) ASR Proportional Gain 2 (C5-03)	<ul style="list-style-type: none"> <li>If motor torque and speed response are too slow, gradually increase the setting by 5.</li> <li>If motor hunting and oscillation occur, decrease the setting.</li> <li>Parameter C5-03 needs to be adjusted only if C5-05 &gt; 0.</li> </ul>	10.00	5.00 to 30.00 <1>
<ul style="list-style-type: none"> <li>Poor torque or speed response</li> <li>Motor hunting and oscillation</li> </ul>	ASR Integral Time 1 (C5-02) ASR Integral Time 2 (C5-04)	<ul style="list-style-type: none"> <li>If motor torque and speed response are too slow, decrease the setting.</li> <li>If motor hunting and oscillation occur, increase the setting.</li> <li>Parameter C5-03 needs to be adjusted only if C5-05 &gt; 0</li> </ul>	0.500 s	0.300 to 1.000 s <1>
Trouble maintaining the ASR proportional gain or the integral time at the low or high end of the speed range	ASR Gain Switching Frequency (C5-07)	Have the drive switch between two different ASR proportional gain and integral time settings based on the output frequency.	0.0%	0.0 to Max r/min
Motor hunting and oscillation	ASR Primary Delay Time Constant (C5-06)	If the load is less rigid and subject to oscillation, increase this setting.	0.010 s	0.016 to 0.035 s <1>
Motor stalling makes normal operation impossible	Motor parameters (E1-□□, E5-□□)	Check the motor parameter settings.	-	-

<1> Optimal settings will differ between no-load and loaded operation.

### ◆ Fine-Tuning Closed Loop Vector Control for PM Motors

Table 6.6 Parameters for Fine-Tuning Performance in CLV/PM

Problem	Parameter No.	Corrective Action	Default	Suggested Setting
<ul style="list-style-type: none"> <li>Poor torque or speed response</li> <li>Motor hunting and oscillation</li> </ul>	ASR Proportional Gain 1 (C5-01) ASR Proportional Gain 2 (C5-03)	<ul style="list-style-type: none"> <li>If motor torque and speed response are too slow, gradually increase the setting by 5.</li> <li>If motor hunting and oscillation occur, decrease the setting.</li> <li>Perform ASR Gain Auto-Tuning if possible</li> </ul>	20.00	10.00 to 50.00 <1>
<ul style="list-style-type: none"> <li>Poor torque or speed response</li> <li>Motor hunting and oscillation</li> </ul>	ASR Integral Time 1 (C5-02) ASR Integral Time 2 (C5-04)	<ul style="list-style-type: none"> <li>If motor torque and speed response are too slow, decrease the setting.</li> <li>If motor hunting and oscillation occur, increase the setting.</li> </ul>	0.500 s	0.300 to 1.000 s <1>
ASR proportional gain or the integral time at the low or high end of the speed range	ASR Gain Switching Frequency (C5-07)	Have the drive switch between two different ASR proportional gain and integral time settings based on the output frequency.	0.0%	0.0 to Max r/min
Motor hunting and oscillation	ASR Primary Delay Time Constant (C5-06)	If the load is less rigid and subject to oscillation, increase this setting.	0.016 s	0.004 to 0.020 s <1>
Motor stall makes normal operation impossible	Motor parameters (E1-□□, E5-□□)	Check the motor parameter settings.	-	-
Overshoot or undershoot at speed changes with high inertia load.	Feed Forward Control (n5-01) Inertia Auto-Tuning (T2-01 = 8)	Enable Feed Forward Control by setting parameter n5-01 = 1 and perform Inertia Auto-Tuning. If Auto-Tuning cannot be performed set parameters C5-17, C5-18 and n5-03 manually.	0	1

<1> Optimal settings will differ between no-load and loaded operation.



## ◆ Parameters to Minimize Motor Hunting and Oscillation

In addition to the parameters discussed on page 304 through 306, the following parameters indirectly affect motor hunting and oscillation.

**Table 6.7 Parameters that Affect Control Performance in Applications**

Name (Parameter No.)	Application
Dwell Function (b6-01 through b6-04)	Prevents motor speed loss by maintaining the output frequency when working with heavy loads or when there is powerful backlash on the machine side.
Droop Function (b7-01, b7-02)	Used to balance the load between two motors that drive the same load. Can be used when the control method (A1-02) is set to 3 or 7.
Accel/Decel Time (C1-01 through C1-11)	Adjusting accel and decel times will affect the torque presented to the motor during acceleration or deceleration.
S-Curve Characteristics (C2-01 through C2-04)	Prevents shock at the beginning and end of acceleration and deceleration.
Jump Frequency (d3-01 through d3-04)	Skips over the resonant frequencies of connected machinery.
Analog Filter Time Constant (H3-13)	Prevents fluctuation in the analog input signal due to noise.
Stall Prevention (L3-01 through L3-06, L3-11)	<ul style="list-style-type: none"> <li>Prevents motor speed loss and overvoltage. Used when the load is too heavy and also during sudden acceleration/ deceleration.</li> <li>Adjustment is not normally required because Stall Prevention is enabled as a default. Disable Stall Prevention during deceleration (L3-04 = "0") when using a braking resistor.</li> </ul>
Torque Limits (L7-01 through L7-04, L7-06, L7-07)	<ul style="list-style-type: none"> <li>Sets the maximum torque for Open Loop Vector Control.</li> <li>Ensure that the drive capacity is greater than the motor capacity when increasing this setting. Be careful when reducing this value because motor speed loss may occur with heavy loads.</li> </ul>
Feed Forward Control (n5-01 through n5-03)	Used to increase response for acceleration/deceleration or to reduce overshooting when there is low machine rigidity and the gain of the speed controller (ASR) cannot be increased. The inertia ratio between the load and motor and the acceleration time of the motor running alone must be set.

## 6.3 Drive Alarms, Faults, and Errors

### ◆ Types of Alarms, Faults, and Errors

Check the digital operator for information about possible faults if the drive or motor fails to operate. *Refer to Using the Digital Operator on page 89.*

If problems occur that are not covered in this manual, contact the nearest Yaskawa representative with the following information:

- Drive model
- Software version
- Date of purchase
- Description of the problem

**Table 6.8** contains descriptions of the various types of alarms, faults, and errors that may occur while operating the drive.

Contact Yaskawa in the event of drive failure.

**Table 6.8 Types of Alarms, Faults, and Errors**

Type	Drive Response
<b>Faults</b>	<p>When the drive detects a fault:</p> <ul style="list-style-type: none"> <li>• The digital operator displays text that indicates the specific fault and the ALM indicator LED remains lit until the fault is reset.</li> <li>• The fault interrupts drive output and the motor coasts to a stop.</li> <li>• Some faults allow the user to select how the drive should stop when the fault occurs.</li> <li>• Fault output terminals MA-MC will close, and MB-MC will open.</li> </ul> <p>The drive will remain inoperable until that fault has been cleared. <i>Refer to Fault Reset Methods on page 342.</i></p>
<b>Minor Faults and Alarms</b>	<p>When the drive detects an alarm or a minor fault:</p> <ul style="list-style-type: none"> <li>• The digital operator displays text that indicates the specific alarm or minor fault, and the ALM indicator LED flashes.</li> <li>• The drive generally continues running the motor, although some alarms allow the user to select a stopping method when the alarm occurs.</li> <li>• One of the multi-function contact outputs closes if set to be tripped by a minor fault (H2- □□ = 10), but not by an alarm.</li> <li>• The digital operator displays text indicating a specific alarm and ALM indicator LED flashes.</li> </ul> <p>To reset the a minor fault or alarm, remove whatever is causing the problem.</p>
<b>Operation Errors</b>	<p>When parameter settings conflict with one another or do not match hardware settings (such as with an option card), it results in an operation error. When the drive detects an operation error:</p> <ul style="list-style-type: none"> <li>• The digital operator displays text that indicates the specific error.</li> <li>• Multi-function contact outputs do not operate.</li> </ul> <p>The drive will not operate the motor until the error has been reset. Correct the settings that caused the operation error to clear the error.</p>
<b>Tuning Errors</b>	<p>Tuning errors occur while performing Auto-Tuning. When the drive detects a tuning error:</p> <ul style="list-style-type: none"> <li>• The digital operator displays text indicating the specific error.</li> <li>• Multi-function contact outputs do not operate.</li> <li>• Motor coasts to stop.</li> </ul> <p>Remove the cause of the error and repeat the Auto-Tuning process.</p>
<b>Copy Function Errors</b>	<p>These are the types of errors that can occur when using the optional digital operator or the USB Copy Unit to copy, read, or verify parameter settings.</p> <ul style="list-style-type: none"> <li>• The digital operator displays text indicating the specific error.</li> <li>• Multi-function contact outputs do not operate.</li> </ul> <p>Pressing any key on the operator will clear the fault. Find out what is causing the problem (such as model incompatibility) and try again.</p>

◆ Alarm and Error Displays

■ Faults

Table 6.9 gives an overview of possible fault codes. As conditions such as overvoltage can trip both a fault and an alarm, it is important to distinguish between faults and alarms in order to find the right corrective action.

When the drive detects a fault, the ALM indicator LEDs lights and the fault code appears on the display. The drive fault contact MA-MB-MC will be triggered. If the ALM LED blinks and the code appearing on the operator screen is flashes, then an alarm has been detected. See *Minor Faults and Alarms on page 310* for a list of alarm codes.

Table 6.9 Fault Displays (1)

Digital Operator Display		Name	Page	Digital Operator Display		Name	Page
LED Operator	LCD Operator			LED Operator	LCD Operator		
boL	boL	Braking Transistor Overload Fault	314	Err	Err	EEPROM Write Error	317
bUS	bUS	Option Communication Error	314	FAn	FAn	Internal Fan Fault	317
CE	CE	MEMOBUS/Modbus Communication Error	314	FbH	FbH	Excessive PID Feedback	317
CF	CF	Control Fault	314	FbL	FbL	PID Feedback Loss	318
[CPF00, CPF01<->	CPF00, CPF01	Control Circuit Error	314	GF	GF	Ground Fault	318
[CPF02	CPF02	A/D Conversion Error	314	LF	LF	Output Phase Loss	318
[CPF03	CPF03	Control Board Connection Error	315	LF2	LF2	Current Imbalance	318
[CPF06	CPF06	EEPROM Memory Data Error	315	LF3<->	LF3	Power Unit Output Phase Loss 3	318
[CPF07, CPF08	CPF07, CPF08	Terminal Board Connection Error	315	nSE	nSE	Node Setup Error	319
[CPF20, CPF21<->	CPF20, CPF21	Control Circuit Error	315	oC	oC	Overcurrent	319
[CPF22	CPF22	Hybrid IC Error	315	oFA00	oFA00	Option Card Connection Error (CN5-A)	319
[CPF23	CPF23	Control Board Connection Error	315	oFA01	oFA01	Option Card Fault (CN5-A)	319
[CPF24	CPF24	Drive Unit Signal Fault	315	oFA03 to oFA06	oFA03 to oFA06	Option Card Error (CN5-A)	319
[CPF26 to CPF34, CPF40 to CPF45<->	CPF26 to CPF34, CPF40 to CPF45	Control Circuit Error	315	oFA10, oFA11	oFA10, oFA11	Option Card Error (CN5-A)	319
dEv	dEv	Excessive Speed Deviation (for Control Mode with PG)	316	oFA12 to oFA17	oFA12 to oFA17	Option Card Connection Error (CN5-A)	319
dv1	dv1	Z Pulse Fall Detection	316	oFA30 to oFA43	oFA30 to oFA43	Option Card Connection Error (CN5-A)	319
dv2	dv2	Z Pulse Noise Fault Detection	316	oFb00	oFb00	Option Card Connection Error (CN5-B)	320
dv3	dv3	Inversion Detection	316	oFb01	oFb01	Option Card Fault (CN5-B)	320
dv4	dv4	Inversion Prevention Detection	316	oFb02	oFb02	Option Card Fault (CN5-B)	320
dv7<-><->	dv7	Polarity Judge Timeout	316	oFb03, oFb11	oFb03, oFb11	Option Card Error (CN5-B)	320
dWFL	dWFL	DriveWorksEZ Fault	316	oFb12 to oFb17	oFb12 to oFb17	Option Card Connection Error (CN5-B)	320
E5	E5	SI-T3 Watchdog Timer Error	317	oFC00	oFC00	Option Card Connection Error (CN5-C)	320
EF0	EF0	Option Card External Fault	317	oFC01	oFC01	Option Card Fault (CN5-C)	320
EF1 to EF8	EF1 to EF8	External Fault (input terminal S1 to S8)	317	oFC02	oFC02	Option Card Fault (CN5-C)	320

Table 6.10 Fault Displays (2)

Digital Operator Display		Name	Page	Digital Operator Display		Name	Page
LED Operator	LCD Operator			LED Operator	LCD Operator		
<i>oFC03</i> , <i>oFC11</i>	oFC03, oFC11	Option Card Error (CN5-C)	320	<i>PGo</i>	PGo	PG Disconnect (for Control Mode with PG)	324
<i>oFC12</i> to <i>oFC17</i>	oFC12 to oFC17	Option Card Connection Error (CN5-C)	320	<i>PGoH</i>	PGoH	PG Hardware Fault (when using PG-X3)	324
<i>oH</i>	oH	Heatsink Overheat	321	<i>rF</i>	rF	Braking Resistor Fault	324
<i>oH1</i>	oH1	Heatsink Overheat	321	<i>rH</i>	rH	Dynamic Braking Resistor	324
<i>oH3</i>	oH3	Motor Overheat Alarm (PTC Input)	321	<i>rr</i>	rr	Dynamic Braking Transistor	324
<i>oH4</i>	oH4	Motor Overheat Fault (PTC Input)	321	<i>SC &lt;3&gt;</i>	SC	IGBT Upper Arm and Lower Arm Short Circuit	324
<i>oH5 &lt;2&gt;</i>	oH5	Motor Overheat (NTC Input)	321	<i>SEr</i>	SEr	Too Many Speed Search Restarts	325
<i>oL1</i>	oL1	Motor Overload	322	<i>STo</i>	STo	Pull-Out Detection	325
<i>oL2</i>	oL2	Drive Overload	322	<i>SvE</i>	SvE	Zero-Servo Fault	325
<i>oL3</i>	oL3	Overtorque Detection 1	322	<i>THo &lt;2&gt;</i>	THo	Thermistor Disconnect	325
<i>oL4</i>	oL4	Overtorque Detection 2	322	<i>UL3</i>	UL3	Undertorque Detection 1	325
<i>oL5</i>	oL5	Mechanical Weakening Detection 1	322	<i>UL4</i>	UL4	Undertorque Detection 2	325
<i>oL7</i>	oL7	High Slip Braking oL	323	<i>UL5</i>	UL5	Mechanical Weakening Detection 2	325
<i>oPr</i>	oPr	Operator Connection Fault	323	<i>UnbC &lt;2&gt;</i>	UnbC	Current Unbalance	325
<i>oS</i>	oS	Overspeed (for Control Mode with PG)	323	<i>Uv1</i>	Uv1	Undervoltage	325
<i>ov</i>	ov	Overvoltage	323	<i>Uv2</i>	Uv2	Control Power Supply Undervoltage	326
<i>PF</i>	PF	Input Phase Loss	324	<i>Uv3</i>	Uv3	Soft Charge Circuit Fault	326
				<i>Uv4 &lt;2&gt;</i>	Uv4	Gate Drive Board Undervoltage	326
				<i>voF</i>	voF	Output Voltage Detection Fault	326

- <1> Displayed as *CPFD0* or *CPFD2* when occurring at drive power up. When one of the faults occurs after successfully starting the drive, the display will show *CPFD1* or *CPFD3*.
- <2> Occurs in models CIMR-A□4A0930 and 4A1200.
- <3> Valid from the drive software version S1015 and later.
- <4> Invalid in models CIMR-A□4A0930 and 4A1200.

■ Minor Faults and Alarms

Table 6.11 give an overview of possible alarm codes. As conditions such as overvoltage can trip both a fault and alarm, it is important to distinguish between faults and alarms in order to find the right corrective action.

If an alarm is detected, the ALM LED will blink and the alarm code display flashes. The majority of alarms will trigger a digital output programmed for alarm output (H2-□□ = 10). If the ALM LED lights without blinking, this means that a fault has been detected (not an alarm). Information on fault codes can be found in *Faults on page 309*.

Table 6.11 Minor Fault and Alarm Displays

Digital Operator Display		Name	Minor Fault Output (H2-□□ = 10)	Page
LED Operator	LCD Operator			
<i>AEr</i>	AEr	SI-T Station Number Setting Error (CC-Link, CANopen, MECHATROLINK-II)	YES	327
<i>bb</i>	bb	Drive Baseblock	No output	327
<i>boL</i>	boL	Braking Transistor Overload Fault	YES	327
<i>bUS</i>	bUS	Option Card Communications Error	YES	327
<i>CALL</i>	CALL	Serial Communication Transmission Error	YES	327
<i>CE</i>	CE	MEMOBUS/Modbus Communication Error	YES	328
<i>CrST</i>	CrST	Cannot Reset	YES	328

Digital Operator Display		Name	Minor Fault Output (H2-□□ = 10)	Page
LED Operator	LCD Operator			
<i>dEv</i>	dEv	Excessive Speed Deviation (for Control Mode with PG)	YES	328
<i>dnE</i>	dnE	Drive Disabled	YES	328
<i>dWAL</i>	dWAL	DriveWorksEZ Alarm	YES	316
<i>E5</i>	E5	SI-T3 Watchdog Timer Error	YES	317
<i>EF</i>	EF	Run Command Input Error	YES	328
<i>EF0</i>	EF0	Option Card External Fault	YES	328
<i>EF1 to</i>	EF1 to EF8	External Fault (input terminal S1 to S8)	YES	328
<i>FbH</i>	FbH	Excessive PID Feedback	YES	329
<i>FbL</i>	FbL	PID Feedback Loss	YES	329
<i>Hbb</i>	Hbb	Safe Disable Signal Input	YES	329
<i>HbbF</i>	HbbF	Safe Disable Signal Input	YES	329
<i>HCA</i>	HCA	Current Alarm	YES	329
<i>LT-1</i>	LT-1	Cooling Fan Maintenance Time	No output <1>	329
<i>LT-2</i>	LT-2	Capacitor Maintenance Time	No output <1>	330
<i>LT-3</i>	LT-3	Soft Charge Bypass Relay Maintenance Time	No output <1>	330
<i>LT-4</i>	LT-4	IGBT Maintenance Time (50%)	No output <1>	330
<i>oH</i>	oH	Heatsink Overheat	YES	330
<i>oH2</i>	oH2	Drive Overheat	YES	330
<i>oH3</i>	oH3	Motor Overheat	YES	330
<i>oH5 &lt;2&gt;</i>	oH5	Motor Overheat (NTC Input)	YES	330
<i>oL3</i>	oL3	Overtorque 1	YES	330
<i>oL4</i>	oL4	Overtorque 2	YES	331
<i>oL5</i>	oL5	Mechanical Weakening Detection 1	YES	331
<i>oS</i>	oS	Overspeed (for Control Mode with PG)	YES	331
<i>ov</i>	ov	Overvoltage	YES	331
<i>PASS</i>	PASS	MEMOBUS/Modbus Test Mode Complete	No output	331
<i>PGo</i>	PGo	PG Disconnect (for Control Mode with PG)	YES	331
<i>PGoH</i>	PGoH	PG Hardware Fault (when using PG-X3)	YES	331
<i>rUn</i>	rUn	During Run 2, Motor Switch Command Input	YES	331
<i>SE</i>	SE	MEMOBUS/Modbus Test Mode Fault	YES	332
<i>THo &lt;2&gt;</i>	THo	Thermistor Disconnect	YES	332
<i>TrPC</i>	TrPC	IGBT Maintenance Time (90%)	YES	332
<i>UL3</i>	UL3	Undertorque 1	YES	332
<i>UL4</i>	UL4	Undertorque 2	YES	332
<i>UL5</i>	UL5	Mechanical Weakening Detection 2	YES	325
<i>Uv</i>	Uv	Undervoltage	YES	332
<i>voF</i>	voF	Output Voltage Detection Fault	YES	332

<1> Output when H2-□□ = 2F.

<2> Occurs in models CIMR-A□4A0930 and 4A1200.

■ Operation Errors

Table 6.12 Operation Error Displays

Digital Operator Display		Name	Page
LED Operator	LCD Operator		
<i>oPE01</i>	oPE01	Drive Unit Setting Error	333
<i>oPE02</i>	oPE02	Parameter Setting Range Error	333
<i>oPE03</i>	oPE03	Multi-Function Input Setting Error	333
<i>oPE04</i>	oPE04	Terminal Board Mismatch Error	334
<i>oPE05</i>	oPE05	Run Command Selection Error	334
<i>oPE06</i>	oPE06	Control Method Selection Error	334
<i>oPE07</i>	oPE07	Multi-Function Analog Input Selection Error	334
<i>oPE08</i>	oPE08	Parameter Selection Error	334

Digital Operator Display		Name	Page
LED Operator	LCD Operator		
<i>oPE09</i>	oPE09	PID Control Selection Error	334
<i>oPE10</i>	oPE10	V/f Data Setting Error	335
<i>oPE11</i>	oPE11	Carrier Frequency Setting Error	335
<i>oPE13</i>	oPE13	Pulse Train Monitor Selection Error	335
<i>oPE15</i>	oPE15	Torque Control Setting Error	335
<i>oPE16</i>	oPE16	Energy Saving Constants Error	335
<i>oPE18</i>	oPE18	Online Tuning Parameter Setting Error	335
-	-	-	-

■ Auto-Tuning Errors

Table 6.13 Auto-Tuning Error Displays

Digital Operator Display		Name	Page
LED Operator	LCD Operator		
<i>End1</i>	End1	Excessive V/f Setting	336
<i>End2</i>	End2	Motor Iron Core Saturation Coefficient Error	336
<i>End3</i>	End3	Rated Current Setting Alarm	336
<i>End4</i>	End4	Adjusted Slip Value Fell Below Lower Limit	336
<i>End5</i>	End5	Resistance Between Lines Error	336
<i>End6</i>	End6	Leakage Inductance Alarm	336
<i>End7</i>	End7	No-Load Current Alarm	336
<i>Er-01</i>	Er-01	Motor Data Error	336
<i>Er-02</i>	Er-02	Alarm	337
<i>Er-03</i>	Er-03	STOP button Input	337
<i>Er-04</i>	Er-04	Line-to-Line Resistance Error	337
<i>Er-05</i>	Er-05	No-Load Current Error	337
<i>Er-08</i>	Er-08	Rated Slip Error	337

Digital Operator Display		Name	Page
LED Operator	LCD Operator		
<i>Er-09</i>	Er-09	Acceleration Error	337
<i>Er-10</i>	Er-10	Motor Direction Error	337
<i>Er-11</i>	Er-11	Motor Speed Error	337
<i>Er-12</i>	Er-12	Current Detection Error	338
<i>Er-13</i>	Er-13	Leakage Inductance Error	338
<i>Er-14</i>	Er-14	Motor Speed Error 2	338
<i>Er-15</i>	Er-15	Torque Saturation Error	338
<i>Er-16</i>	Er-16	Inertia ID Error	338
<i>Er-17</i>	Er-17	Reverse Prohibited Error	338
<i>Er-18</i>	Er-18	Induction Voltage Error	338
<i>Er-19</i>	Er-19	PM Inductance Error	338
<i>Er-20</i>	Er-20	Stator Resistance Error	338
<i>Er-21</i>	Er-21	Z Pulse Correction Error	338

■ Errors and Displays When Using the Copy Function

Table 6.14 Copy Errors

Digital Operator Display		Name	Page
LED Operator	LCD Operator		
<i>CoPy</i>	CoPy	Writing parameter settings (flashing)	339
<i>CPeR</i>	CPEr	Control mode of the drive does not match	339
<i>CPyE</i>	CPyE	Error writing data	339
<i>CSER</i>	CSEr	Error occurred in the copy function	339
<i>dFPS</i>	dFPS	Drive models do not match.	339
<i>End</i>	End	Task completed	339
<i>iFEr</i>	iFEr	Communication error	339
<i>ndAt</i>	ndAT	Model, voltage class, capacity, and/or control mode differ	339
<i>rdEr</i>	rdEr	Error reading data	340
<i>rEAd</i>	rEAd	Reading parameter settings (flashing)	340

Digital Operator Display		Name	Page
LED Operator	LCD Operator		
<i>uAEr</i>	vAEr	Voltage class and/or drive capacity does not match	<a href="#">340</a>
<i>uFyE</i>	vFyE	Parameter settings in the drive and those saved to the copy function are not the same	<a href="#">340</a>
<i>urFy</i>	vrFy	Comparing parameter settings (flashing)	<a href="#">340</a>

## 6.4 Fault Detection

### ◆ Fault Displays, Causes, and Possible Solutions

Faults are detected for drive protection, and cause the drive to stop. When a fault occurs, the fault output terminal MA-MB-MC is triggered. Faults have to be cleared manually after removing the cause to start running the drive again.

**Table 6.15 Detailed Fault Displays, Causes, and Possible Solutions**


Digital Operator Display		Fault Name
<i>boL</i>	boL	Braking Transistor Overload Fault
Cause		Possible Solution
The wrong braking resistor is installed.		<ul style="list-style-type: none"> <li>Select the optimal braking resistor.</li> </ul>
Digital Operator Display		Fault Name
<i>bUS</i>	bUS	Option Communication Error
Cause		Possible Solution
No signal received from the PLC.		<ul style="list-style-type: none"> <li>Check for faulty wiring.</li> <li>Correct the wiring.</li> <li>Check for disconnected cables and short circuits. Repair as needed.</li> </ul>
Faulty communications wiring or a short circuit exists.		
A communications data error occurred due to noise.		
The option card is damaged.		<ul style="list-style-type: none"> <li>Replace the option card if there are no problems with the wiring and the error continues to occur.</li> </ul>
The option card is not properly connected to the drive.		<ul style="list-style-type: none"> <li>The connector pins on the option card are not properly lined up with the connector pins on the drive.</li> <li>Reinstall the option card.</li> </ul>
Digital Operator Display		Fault Name
<i>CE</i>	CE	MEMOBUS/Modbus Communication Error
Cause		Possible Solution
Faulty communications wiring or a short circuit exists.		<ul style="list-style-type: none"> <li>Check for faulty wiring.</li> <li>Correct the wiring.</li> <li>Check for disconnected cables and short circuits. Repair as needed.</li> </ul>
Communication data error occurred due to noise.		
The option card is damaged.		
The option card is not properly connected to the drive.		<ul style="list-style-type: none"> <li>Replace the option card if there are no problems with the wiring and the error continues to occur.</li> </ul>
Digital Operator Display		Fault Name
<i>CF</i>	CF	Control Fault
Cause		Possible Solution
Motor parameters are not set properly.		Check the motor parameter settings and repeat Auto-Tuning.
Torque limit is too low.		Set the torque limit to the most appropriate setting (L7-01 through L7-04).
Load inertia is too big.		<ul style="list-style-type: none"> <li>Adjust the deceleration time (C1-02, -04, -06, -08).</li> <li>Set the frequency to the minimum value and interrupt the Run command when the drive finishes decelerating.</li> </ul>
Digital Operator Display		Fault Name
<i>CPF00</i> or <i>CPF01</i> </>	CPF00 or CPF01 </>	Control Circuit Error
Cause		Possible Solution
There is a self diagnostic error in control circuit.		<ul style="list-style-type: none"> <li>Cycle power to the drive.</li> <li>If the problem continues, replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
Connector on the operator is damaged.		
Control circuit is damaged.		<ul style="list-style-type: none"> <li>Replace the operator.</li> </ul>
Digital Operator Display		Fault Name
<i>CPF02</i>	CPF02	A/D Conversion Error
Cause		Possible Solution
Control circuit is damaged.		<ul style="list-style-type: none"> <li>An A/D conversion error or control circuit error occurred.</li> <li>Cycle power to the drive.</li> <li>If the problem continues, replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>



Digital Operator Display		Fault Name
[PF03]	CPF03	Control Board Connection Error
Cause		Possible Solution
There is a connection error.		<ul style="list-style-type: none"> <li>Turn the power off and check the connection between the control board and the drive.</li> <li>If the problem continues, replace either the control board or the entire drive.</li> </ul>
Drive fails to operate properly due to noise interference.		<ul style="list-style-type: none"> <li>Check the various options available to minimize the effects of noise.</li> <li>Take steps to counteract noise in the control circuit, main circuit, and ground wiring.</li> <li>Use only recommended cables or other shielded line. Ground the shield on the controller side or on the drive input power side.</li> <li>Ensure that other equipment such as switches or relays do not cause noise and use surge suppressors if required.</li> <li>Separate all communication wiring from drive power lines. Install an EMC noise filter to the drive power supply input.</li> </ul>
Digital Operator Display		Fault Name
[PF06]	CPF06	EEPROM Memory Data Error
Cause		Possible Solution
There is an error in EEPROM control circuit.		<ul style="list-style-type: none"> <li>Turn the power off and check the connection between the control board and the drive.</li> <li>If the problem continues, replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
The power supply was switched off when parameters were being saved to the drive.		Reinitialize the drive (A1-03).
Digital Operator Display		Fault Name
[PF07]	CPF07	Terminal Board Connection Error
[PF08]	CPF08	
Cause		Possible Solution
There is a fault connection between the terminal board and control board.		<ul style="list-style-type: none"> <li>Turn the power off and reconnect the control circuit terminal board.</li> <li>If the problem continues, replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
Digital Operator Display		Fault Name
[PF20] or [PF21]	CPF20 or CPF21	Control Circuit Error
Cause		Possible Solution
Hardware is damaged.		<ul style="list-style-type: none"> <li>Cycle power to the drive.</li> <li>If the problem continues, replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
Digital Operator Display		Fault Name
[PF22]	CPF22	Hybrid IC Error
Cause		Possible Solution
Hybrid IC on the main circuit is damaged.		<ul style="list-style-type: none"> <li>Cycle power to the drive. <i>Refer to Diagnosing and Resetting Faults on page 341.</i></li> <li>If the problem continues, replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
Digital Operator Display		Fault Name
[PF23]	CPF23	Control Board Connection Error
Cause		Possible Solution
Hardware is damaged.		<ul style="list-style-type: none"> <li>Turn the power off and check the connection between the control board and the drive.</li> <li>If the problem continues, replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
Digital Operator Display		Fault Name
[PF24]	CPF24	Drive Unit Signal Fault
Cause		Possible Solution
Hardware is damaged.		Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.
Digital Operator Display		Fault Name
[PF26] to [PF34], [PF40] to [PF45]	CPF26 to CPF34, CPF40 to CPF45	Control Circuit Error
Cause		Possible Solution
Hardware is damaged.		Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.

## 6.4 Fault Detection

Digital Operator Display		Fault Name
dEv	dEv	Speed Deviation (for Control Mode with PG)
		The deviation between the speed reference and speed feedback is greater than the setting in F1-10 for longer than the time set to F1-11.
<b>Cause</b>		<b>Possible Solution</b>
Load is too heavy.		Reduce the load.
Acceleration and deceleration times are set too short.		Increase the acceleration and deceleration times (C1-01 through C1-08).
The load is locked up.		Check the machine.
Parameters are not set appropriately.		Check the settings of parameters F1-10 and F1-11.
Incorrect speed feedback scaling if terminal RP is used as speed feedback input in V/f control.		<ul style="list-style-type: none"> <li>Set H6-02 to the same value as the speed feedback signal frequency when the motor runs at maximum speed.</li> <li>Adjust the speed feedback signal using parameters H6-03 through H6-05.</li> <li>Make sure the speed feedback signal frequency does not exceed the maximum input frequency of terminal RP.</li> </ul>
Motor brake engaged.		Ensure the motor brake releases properly.
Digital Operator Display		Fault Name
dU1	dv1	Z Pulse Fault
		The motor turned one full rotation without the Z pulse being detected.
<b>Cause</b>		<b>Possible Solution</b>
PG encoder is not connected, not wired properly, or is damaged.		<ul style="list-style-type: none"> <li>Make sure the PG encoder is properly connected and all shielded lines are properly grounded.</li> <li>If the problem continues after cycling power, then replace either the PG option card or the PG encoder itself.</li> </ul>
Digital Operator Display		Fault Name
dU2	dv2	Z Pulse Noise Fault Detection
		The Z pulse is out of phase by more than 5 degrees for the number of times specified in parameter F1-17.
<b>Cause</b>		<b>Possible Solution</b>
Noise interference along the PG cable.		Separate the PG cable lines from the source of the noise (very possibly drive output wiring).
PG cable is not wired properly.		Rewire the PG encoder and make sure all shielded lines are properly grounded.
PG option card or the PG encoder is damaged.		If the problem continues after cycling power, then replace either the PG option card or the PG encoder itself.
Digital Operator Display		Fault Name
dU3	dv3	Inversion Detection
		The torque reference and acceleration are in opposite directions from one another (one is in reverse and the other is forward) while at the same time the speed reference and actual motor speed differ by over 30% for the number of pulses set to F1-18.
<b>Cause</b>		<b>Possible Solution</b>
The Z pulse offset is not set properly to E5-11.		Set the value for Δθ to E5-11 as specified on the motor nameplate. Replacing the PG encoder or changing the application so that the motor rotates in reverse instead requires readjustment of the Z pulse offset.
An external force on the load side has caused the motor to move.		<ul style="list-style-type: none"> <li>Make sure the motor is rotating in the right direction.</li> <li>Look for any problems on the load side that might be causing the motor to rotate in the opposite direction.</li> </ul>
Noise interference along the PG cable affecting the A or B pulse.		Rewire the PG encoder and make sure all lines including shielded line are properly connected.
PG encoder is disconnected, not wired properly, or the PG option card or PG itself is damaged.		
Rotational direction for the PG encoder set to F1-05 is the opposite of the order of the motor lines.		Make sure motor lines for each phase (U, V, W) are connected properly.
Digital Operator Display		Fault Name
dU4	dv4	Inversion Prevention Detection
		Pulses indicate that the motor is rotating in the opposite direction of the speed reference. Set the number of pulses to trigger inverse detection to F1-19. <b>Note:</b> Disable inverse detection in applications where the motor may rotate in the opposite direction of the speed reference. Setting F1-19 to 0 disables this feature.
<b>Cause</b>		<b>Possible Solution</b>
The Z pulse offset is not set properly to E5-11.		<ul style="list-style-type: none"> <li>Set the value for Δθ to E5-11 as specified on the motor nameplate.</li> <li>If the problem continues after cycling power, then replace either the PG option card or the PG encoder itself. Replacing the PG encoder or changing the application so that the motor rotates in reverse instead requires readjustment of the Z-pulse offset.</li> </ul>
Noise interference along the PG cable affecting the A or B pulse.		<ul style="list-style-type: none"> <li>Make sure the motor is rotating in the correct direction.</li> <li>Look for any problems on the load side that might be causing the motor to rotate in the opposite direction.</li> </ul>
PG encoder is disconnected, not wired properly, or the PG option card or PG itself is damaged.		<ul style="list-style-type: none"> <li>Rewire the PG encoder and make sure all lines including shielded line are properly connected.</li> <li>If the problem continues after cycling power, then replace either the PG option card or the PG encoder itself.</li> </ul>
Digital Operator Display		Fault Name
dU7 <3> <4>	dv7	Polarity Judge Timeout
		<b>Cause</b>
Disconnection in the motor coil winding.		<ul style="list-style-type: none"> <li>Measure the motor line-to-line resistance and replace the motor if the motor coil winding is disconnected.</li> <li>Check for loose terminals. Apply the tightening torque specified in this manual to fasten the terminals. Refer to <a href="#">Wire Size on page 77</a>.</li> </ul>
Loose output terminals.		
Digital Operator Display		Fault Name
dUWL	dWAL	DriveWorksEZ Fault
dUWFL	dWFL	
<b>Cause</b>		<b>Possible Solution</b>
Fault output by DriveWorksEZ		<ul style="list-style-type: none"> <li>Correct whatever caused the fault.</li> </ul>

Digital Operator Display		Fault Name
E5	E5	SI-T3 Watchdog Timer Error
		The watchdog has timed out.
Cause		Possible Solution
Data has not been received from the PLC, triggering the watchdog timer.		⇒ Execute DISCONNECT or ALM_CLR, then issue a CONNECT command or SYNC_SET command and proceed to phase 3.
Digital Operator Display		Fault Name
EF0	EF0	Option Card External Fault
		An external fault condition is present.
Cause		Possible Solution
An external fault was received from the PLC with other than F6-03 = 3 “alarm only” (the drive continued to run after external fault).		<ul style="list-style-type: none"> <li>Remove the cause of the external fault.</li> <li>Remove the external fault input from the PLC.</li> </ul>
Problem with the PLC program.		Check the PLC program and correct problems.
Digital Operator Display		Fault Name
EF1	EF1	External Fault (input terminal S1)
		External fault at multi-function input terminal S1.
EF2	EF2	External Fault (input terminal S2)
		External fault at multi-function input terminal S2.
EF3	EF3	External Fault (input terminal S3)
		External fault at multi-function input terminal S3.
EF4	EF4	External Fault (input terminal S4)
		External fault at multi-function input terminal S4.
EF5	EF5	External Fault (input terminal S5)
		External fault at multi-function input terminal S5.
EF6	EF6	External Fault (input terminal S6)
		External fault at multi-function input terminal S6.
EF7	EF7	External Fault (input terminal S7)
		External fault at multi-function input terminal S7.
EF8	EF8	External Fault (input terminal S8)
		External fault at multi-function input terminal S8.
Cause		Possible Solution
An external device has tripped an alarm function.		Remove the cause of the external fault and reset the fault.
Wiring is incorrect.		<ul style="list-style-type: none"> <li>Ensure the signal lines have been connected properly to the terminals assigned for external fault detection (H1-□□ = 20 to 2F).</li> <li>Reconnect the signal line.</li> </ul>
Incorrect setting of multi-function contact inputs.		<ul style="list-style-type: none"> <li>Check if the any unused terminals are set for H1-□□ = 20 to 2F (External Fault).</li> <li>Change the terminal settings.</li> </ul>
Digital Operator Display		Fault Name
Err	Err	EEPROM Write Error
		Data cannot be written to the EEPROM.
Cause		Possible Solution
Noise has corrupted data while writing to the EEPROM.		<ul style="list-style-type: none"> <li>Press the  button.</li> <li>Correct the parameter setting.</li> <li>Cycle power to the drive. <a href="#">Refer to Diagnosing and Resetting Faults on page 341.</a></li> <li>Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
Hardware problem.		<ul style="list-style-type: none"> <li>Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
Digital Operator Display		Fault Name
FAn	FAn	Internal Fan Fault
		Fan or magnetic contactor failed.
Cause		Possible Solution
Internal cooling fan has malfunctioned (models 2A0360, 2A0415, 4A0362 to 4A1200).		Cycle power to the drive and see if the fault is still present. Check if the fan is operating or not. Verify the cumulative operation time of the fan using monitor U4-03, and the fan maintenance timer in U4-04. If the cooling fan has passed its expected performance life or is damaged in some way, follow the instructions in this manual to replace it.
Fault detected in the internal cooling fan or magnetic contactor to the power supply (models 2A0250 to 2A0415, 4A0165 to 4A1200).		Cycle power to the drive and see if the fault is still present. If the fault still occurs, either replace the control circuit board or the entire unit. For instructions on replacing the power board, contact the Yaskawa sales office directly or your nearest Yaskawa representative.
Digital Operator Display		Fault Name
FbH	FbH	Excessive PID Feedback
		PID feedback input is greater than the level set b5-36 for longer than the time set to b5-37. To enable fault detection, set b5-12 = 2 or 5.
Cause		Possible Solution
Parameters are not set appropriately.		Check the settings of parameters b5-36 and b5-37.
Wiring for PID feedback is incorrect.		Correct the wiring.
There is a problem with the feedback sensor.		<ul style="list-style-type: none"> <li>Check the sensor on the control side.</li> <li>Replace the sensor if damaged.</li> </ul>

## 6.4 Fault Detection

Digital Operator Display		Fault Name
FbL	FbL	PID Feedback Loss
		This fault occurs when PID feedback loss detection is programmed to trigger a fault (b5-12 = 2) and the PID feedback level is below the detection level set to b5-13 for longer than the time set to b5-14.
<b>Cause</b>		<b>Possible Solution</b>
Parameters are not set appropriately.		Check the settings of parameters b5-13 and b5-14.
Wiring for PID feedback is incorrect.		Correct the wiring.
There is a problem with the feedback sensor.		Check the sensor on the controller side. If damaged, replace the sensor.
Digital Operator Display		Fault Name
GF	GF	Ground Fault
		<ul style="list-style-type: none"> <li>A current short to ground exceeded 50% of rated current on the output side of the drive.</li> <li>Setting L8-09 to 1 enables ground fault detection in models 2A0030 through 2A0415 and 4A0018 through 4A1200.</li> </ul>
<b>Cause</b>		<b>Possible Solution</b>
Motor insulation is damaged.		<ul style="list-style-type: none"> <li>Check the insulation resistance of the motor.</li> <li>Replace the motor.</li> </ul>
A damaged motor cable is creating a short circuit.		<ul style="list-style-type: none"> <li>Check the motor cable.</li> <li>Remove the short circuit and turn the power back on.</li> </ul>
The leakage current at the drive output is too high.		<ul style="list-style-type: none"> <li>Check the resistance between the cable and the ground terminal (⊕).</li> <li>Replace the cable.</li> </ul>
The drive started to run during a current offset fault or while coasting to a stop.		<ul style="list-style-type: none"> <li>Reduce the carrier frequency.</li> <li>Reduce the amount of stray capacitance.</li> </ul>
Hardware problem.		<ul style="list-style-type: none"> <li>The value set exceeds the allowable setting range while the drive automatically adjusts the current offset (this happens only when attempting to restart a PM motor that is coasting to stop).</li> <li>Enable Speed Search at start (b3-01 = 1).</li> <li>Perform Speed Search 1 or 2 (H1-□□ = 61 or 62) via one of the external terminals.</li> </ul> <p><b>Note:</b> Speed Search 1 and 2 are the same when using PM OLV.</p>
Digital Operator Display		Fault Name
LF	LF	Output Phase Loss
		<ul style="list-style-type: none"> <li>Phase loss on the output side of the drive.</li> <li>Phase Loss Detection is enabled when L8-07 is set to 1 or 2.</li> </ul>
<b>Cause</b>		<b>Possible Solution</b>
The output cable is disconnected.		<ul style="list-style-type: none"> <li>Check for wiring errors and ensure the output cable is connected properly.</li> <li>Correct the wiring.</li> </ul>
The motor winding is damaged.		<ul style="list-style-type: none"> <li>Check the resistance between motor lines.</li> <li>Replace the motor if the winding is damaged.</li> </ul>
The output terminal is loose.		<ul style="list-style-type: none"> <li>Apply the tightening torque specified in this manual to fasten the terminals. <i>Refer to Wire Size on page 77.</i></li> </ul>
The rated current of the motor being used is less than 5% of the drive rated current.		Check the drive and motor capacities.
An output transistor is damaged.		Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.
A single-phase motor is being used.		The drive cannot operate a single phase motor.
Digital Operator Display		Fault Name
LF2	LF2	Output current imbalance (detected when L8-29 = 1)
		One or more of the phases in the output current is lost.
<b>Cause</b>		<b>Possible Solution</b>
Phase loss has occurred on the output side of the drive.		<ul style="list-style-type: none"> <li>Check for faulty wiring or poor connections on the output side of the drive.</li> <li>Correct the wiring.</li> </ul>
Terminal wires on the output side of the drive are loose.		Apply the tightening torque specified in this manual to fasten the terminals. <i>Refer to Wire Size on page 77.</i>
The output circuit is damaged.		Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.
Motor impedance or motor phases are uneven.		<ul style="list-style-type: none"> <li>Measure the line-to-line resistance for each motor phase. Ensure all values are the same.</li> <li>Replace the motor.</li> </ul>
Digital Operator Display		Fault Name
LF3 <>	LF3	Power Unit Output Phase Loss 3
		Phase loss occurred on the output side (L8-78 is enabled).
<b>Cause</b>		<b>Possible Solution</b>
The gate drive board in the power unit is damaged.		Cycle the power supply. Refer to <i>Diagnosing and Resetting Faults on page 341</i> for instructions. If the fault continues to occur, replace the gate drive board or the drive.
The current detection circuit in the power unit is damaged.		Check for any incorrect wiring.
Cable to the current detection circuit in the power unit is not connected properly.		Correct any wiring mistakes.
Cable between the output reactor and the power unit is not connected.		Contact Yaskawa or your nearest sales representative for instructions.
Cable between the output reactor and the power unit is loose.		

Digital Operator Display		Fault Name
$nSE$	nSE	Node Setup Error A terminal assigned to the node setup function closed during run.
<b>Cause</b>		<b>Possible Solution</b>
The node setup terminal closed during run. A run command was issued while the node setup function was active.		Stop the drive when using the node setup function.
Digital Operator Display		Fault Name
$oC$	oC	Overcurrent Drive sensors have detected an output current greater than the specified overcurrent level.
<b>Cause</b>		<b>Possible Solution</b>
The motor has been damaged due to overheating or the motor insulation is damaged.		<ul style="list-style-type: none"> <li>Check the insulation resistance.</li> <li>Replace the motor.</li> </ul>
One of the motor cables has shorted out or there is a grounding problem.		<ul style="list-style-type: none"> <li>Check the motor cables.</li> <li>Remove the short circuit and power the drive back up.</li> </ul>
The load is too heavy.		<ul style="list-style-type: none"> <li>Check the resistance between the motor cables and the ground terminal <math>\oplus</math>.</li> <li>Replace damaged cables.</li> </ul>
The acceleration or deceleration times are too short.		<ul style="list-style-type: none"> <li>Measure the current flowing into the motor.</li> <li>Replace the drive with a larger capacity unit if the current value exceeds the rated current of the drive.</li> <li>Determine if there is sudden fluctuation in the current level.</li> <li>Reduce the load to avoid sudden changes in the current level or switch to a larger drive.</li> </ul>
The drive is attempting to operate a specialized motor or a motor larger than the maximum size allowed.		<ul style="list-style-type: none"> <li>Calculate the torque needed during acceleration relative to the load inertia and the specified acceleration time. If the right amount of torque cannot be set, make the following changes: <ul style="list-style-type: none"> <li>Increase the acceleration time (C1-01, -03, -05, -07)</li> <li>Increase the S-curve characteristics (C2-01 through C2-04)</li> <li>Increase the capacity of the drive.</li> </ul> </li> </ul>
Magnetic contactor (MC) on the output side of the drive has turned on or off.		<ul style="list-style-type: none"> <li>Check the motor capacity.</li> <li>Ensure that the rated capacity of the drive is greater than or equal to the capacity rating found on the motor nameplate.</li> </ul>
V/f setting is not operating as expected.		Set up the operation sequence so that the MC is not tripped while the drive is outputting current.
Excessive torque compensation.		<ul style="list-style-type: none"> <li>Check the ratios between the voltage and frequency.</li> <li>Set parameter E1-04 through E1-10 appropriately (E3-04 through E3-10 for motor 2).</li> <li>Lower the voltage if it is too high relative to the frequency.</li> </ul>
Drive fails to operate properly due to noise interference.		<ul style="list-style-type: none"> <li>Check the amount of torque compensation.</li> <li>Reduce the torque compensation gain (C4-01) until there is no speed loss and less current.</li> </ul>
Overexcitation gain is set too high.		<ul style="list-style-type: none"> <li>Review the possible solutions provided for handling noise interference.</li> <li>Review the section on handling noise interference and check the control circuit lines, main circuit lines, and ground wiring.</li> </ul>
Run command applied while motor was coasting.		<ul style="list-style-type: none"> <li>Check if fault occurs simultaneously to overexcitation function operation.</li> <li>Consider motor flux saturation and reduce the value of n3-13 (Overexcitation Deceleration Gain).</li> </ul>
The wrong motor code has been entered for PM Open Loop Vector (Yaskawa motors only) or the motor data are wrong.		<ul style="list-style-type: none"> <li>Enable Speed Search at start (b3-01 = 1).</li> <li>Program the Speed Search command input through one of the multi-function contact input terminals (H1-□□ = 61 or 62).</li> </ul>
The motor control method and motor do not match.		<ul style="list-style-type: none"> <li>Enter the correct motor code to E5-01.</li> <li>If a non-Yaskawa PM motor is used, enter "FFFF" to E5-01. Set the correct motor data to the E5-□□ parameters or perform Auto-Tuning.</li> </ul>
The drives rated output current is too small.		<ul style="list-style-type: none"> <li>Check which motor control method the drive is set to (A1-02).</li> <li>For IM motors, set A1-02 = "0", "1", "2", or "3".</li> <li>For PM motors, set A1-02 = "5", "6" or "7".</li> </ul>
Digital Operator Display		Fault Name
$oFA00$	oFA00	Option Card Connection Error at Option Port CN5-A Option compatibility error
<b>Cause</b>		<b>Possible Solution</b>
The option card installed into port CN5-A is incompatible with the drive.		Check if the drive supports the option card that you are attempting to install. Contact Yaskawa for assistance.
A PG option card is connected to option port CN5-A		PG option boards are supported by option ports CN5-B and CN5-C only. Place the PG option card into the correct option port.
Digital Operator Display		Fault Name
$oFA01$	oFA01	Option Card Fault at Option Port CN5-A Option not properly connected
<b>Cause</b>		<b>Possible Solution</b>
The option board connection to port CN5-A is faulty.		<ul style="list-style-type: none"> <li>Turn the power off and reconnect the option card.</li> <li>Check if the option card is properly plugged into the option port. Make sure the card is fixed properly.</li> <li>If the option is not a communication option card, try to use the card in another option port. If it works there, replace the drive. If the error persists (oFb01 or oFC01 occur), replace the option board.</li> </ul>
Digital Operator Display		Fault Name
$oFA03$ to $oFA06$	oFA03 to oFA06	Option card error occurred at option port CN5-A
$oFA10$ , $oFA11$	oFA10, oFA11	
$oFA12$ to $oFA17$	oFA12 to oFA17	Option Card Connection Error (CN5-A)
$oFA30$ to $oFA43$	oFA30 to oFA43	Comm. Option Card Connection Error (CN5-A)
<b>Cause</b>		<b>Possible Solution</b>
Option card or hardware is damaged.		<ul style="list-style-type: none"> <li>Cycle power to the drive.</li> <li>If the problem continues, replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>

## 6.4 Fault Detection

Digital Operator Display		Fault Name
oFb00	oFb00	Option Card Fault at Option Port CN5-B
		Option compatibility error
<b>Cause</b>		<b>Possible Solution</b>
The option card installed into port CN5-B is incompatible with the drive.		Check if the drive supports the option card that you are attempting to install. Contact Yaskawa for assistance.
A communication option card has been installed in option port CN5-B.		Communication option cards are supported by option port CN5-A only. More than one comm. option cannot be installed.
Digital Operator Display		Fault Name
oFb01	oFb01	Option Card Fault at Option Port CN5-B
		Option not properly connected
<b>Cause</b>		<b>Possible Solution</b>
The option board connection to port CN5-B is faulty.		<ul style="list-style-type: none"> <li>Turn the power off and reconnect the option card.</li> <li>Check if the option card is properly plugged into the option port. Make sure the card is fixed properly.</li> <li>Try to use the card in another option port (in case of a PG option use port CN5-C). If option card still doesn't work there, replace the drive. If the error persists (oFA01 or oFC01 occur), replace the option board.</li> </ul>
Digital Operator Display		Fault Name
oFb02	oFb02	Option Card Fault at Option Port CN5-B
		Same type of option card already connected
<b>Cause</b>		<b>Possible Solution</b>
An option card of the same type is already installed in option port CN5-A.		Except for PG options, each option card type can only be installed once. Make sure only one type of option card is connected.
An input option card is already installed in option port CN5-A.		Make sure that a comm. option, a digital input option, or an analog input option is installed. The same type of card cannot be installed twice.
Digital Operator Display		Fault Name
oFb03 to oFb11	oFb03 to oFb11	Option card error occurred at Option Port CN5-B
<b>Cause</b>		<b>Possible Solution</b>
Option card or hardware is damaged.		<ul style="list-style-type: none"> <li>Cycle power to the drive.</li> <li>If the problem continues, replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
Digital Operator Display		Fault Name
oFC00	oFC00	Option Card Connection Error at Option Port CN5-C
		Option compatibility error
<b>Cause</b>		<b>Possible Solution</b>
The option card installed into port CN5-C is incompatible with the drive.		Check if the drive supports the option card that you are attempting to instal. Contact Yaskawa for assistance.
A communication option card has been installed in option port CN5-C.		Communication option cards are supported by option port CN5-A only. More than one comm. option cannot be installed.
Digital Operator Display		Fault Name
oFC01	oFC01	Option Card Fault at Option Port CN5-C
		Option not properly connected
<b>Cause</b>		<b>Possible Solution</b>
The option board connection to port CN5-C is faulty.		<ul style="list-style-type: none"> <li>Turn the power off and reconnect the option card.</li> <li>Check if the option card is properly plugged into the option port. Make sure the card is fixed properly.</li> <li>Try to use the card in another option port (in case of a PG option use port CN5-B). If it works there, replace the drive. If the error persists (oFA01 or oFb01 occur), replace the option board.</li> </ul>
Digital Operator Display		Fault Name
oFC02	oFC02	Option Card Fault at Option Port CN5-C
		Same type of option card already connected
<b>Cause</b>		<b>Possible Solution</b>
An option card of the same type is already installed in option port CN5-A or CN5-B.		Except for PG options, each option card type can only be installed once. Make sure only one type of option card is connected.
An input option card is already installed in option port CN5-A or CN5-B.		Make sure that a comm. option, a digital input option, or an analog input option is installed. The same type of card cannot be installed twice.
Three PG option boards are installed.		Maximum two PG option boards can be used at the same time. Remove the PG option board installed into option port CN5-A.
Digital Operator Display		Fault Name
oFC03 to oFC11	oFC03 to oFC11	Option card error occurred at option port CN5-C
<b>Cause</b>		<b>Possible Solution</b>
Option card or hardware is damaged.		<ul style="list-style-type: none"> <li>Cycle power to the drive.</li> <li>If the problem continues, replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>

Digital Operator Display		Fault Name
oH	oH	Heatsink Overheat
		The temperature of the heatsink exceeded the overheat pre-alarm level set to L8-02. Default value for L8-02 is determined by drive capacity (o2-04).
Cause		Possible Solution
Surrounding temperature is too high.		<ul style="list-style-type: none"> <li>Check the temperature surrounding the drive. Verify temperature is within drive specifications.</li> <li>Improve the air circulation within the enclosure panel.</li> <li>Install a fan or air conditioner to cool the surrounding area.</li> <li>Remove anything near the drive that might be producing excessive heat.</li> </ul>
Load is too heavy.		<ul style="list-style-type: none"> <li>Measure the output current.</li> <li>Decrease the load.</li> <li>Lower the carrier frequency (C6-02).</li> </ul>
Internal cooling fan is stopped.		<ul style="list-style-type: none"> <li>Replace the cooling fan. <a href="#">Refer to Cooling Fan Component Names on page 360.</a></li> <li>After replacing the drive, reset the cooling fan maintenance parameter (o4-03 = 0).</li> </ul>
Digital Operator Display		Fault Name
oH1	oH1	Overheat 1 (Heatsink Overheat)
		The temperature of the heatsink exceeded the drive overheat level. The overheat level is determined by drive capacity (o2-04).
Cause		Possible Solution
Surrounding temperature is too high.		<ul style="list-style-type: none"> <li>Check the temperature surrounding the drive.</li> <li>Improve the air circulation within the enclosure panel.</li> <li>Install a fan or air conditioner to cool the surrounding area.</li> <li>Remove anything near the drive that might be producing excessive heat.</li> </ul>
Load is too heavy.		<ul style="list-style-type: none"> <li>Measure the output current.</li> <li>Lower the carrier frequency (C6-02).</li> <li>Reduce the load.</li> </ul>
Digital Operator Display		Fault Name
oH3	oH3	Motor Overheat Alarm (PTC Input)
		<ul style="list-style-type: none"> <li>The motor overheat signal to analog input terminal A1, A2, or A3 exceeded the alarm detection level.</li> <li>Detection requires multi-function analog input H3-02, H3-06, or H3-10 be set to "E".</li> </ul>
Cause		Possible Solution
Motor has overheated		<ul style="list-style-type: none"> <li>Check the size of the load, the accel/decel times, and the cycle times.</li> <li>Decrease the load.</li> <li>Increase the acceleration and deceleration times (C1-01 through C1-08).</li> <li>Adjust the preset V/f pattern (E1-04 through E1-10). This will mainly involve reducing E1-08 and E1-10.</li> <li>Be careful not to lower E1-08 and E1-10 too much, as this reduces load tolerance at low speeds.</li> <li>Check the motor rated current.</li> <li>Enter the motor rated current as indicated on the motor nameplate (E2-01).</li> <li>Ensure the motor cooling system is operating normally.</li> <li>Repair or replace the motor cooling system.</li> </ul>
Digital Operator Display		Fault Name
oH4	oH4	Motor Overheat Fault (PTC Input)
		<ul style="list-style-type: none"> <li>The motor overheat signal to analog input terminal A1, A2, or A3 exceeded the fault detection level.</li> <li>Detection requires that multi-function analog input H3-02, H3-06, or H3-10 = "E".</li> </ul>
Cause		Possible Solution
Motor has overheated.		<ul style="list-style-type: none"> <li>Check the size of the load, the accel/decel times, and the cycle times.</li> <li>Decrease the load.</li> <li>Increase the acceleration and deceleration times (C1-01 through C1-08).</li> <li>Adjust the preset V/f pattern (E1-04 through E1-10). This will mainly involve reducing E1-08 and E1-10. Be careful not to lower E1-08 and E1-10 too much because this reduces load tolerance at low speeds.</li> <li>Check the motor rated current.</li> <li>Enter the motor rated current as indicated on the motor nameplate (E2-01).</li> <li>Ensure the motor cooling system is operating normally.</li> <li>Repair or replace the motor cooling system.</li> </ul>
Digital Operator Display		Fault Name
oH5	oH5	Motor Overheat (NTC Input)
		The motor temperature exceeded the level set in L1-16 (or L1-18 for motor 2).
Cause		Possible Solution
Motor has overheated.		<ul style="list-style-type: none"> <li>Reduce the load.</li> <li>Check the ambient temperature.</li> </ul>



## 6.4 Fault Detection

Digital Operator Display		Fault Name
oL1	oL1	Motor Overload
		The electronic motor overload protection tripped.
<b>Cause</b>		<b>Possible Solution</b>
Load is too heavy.		Reduce the load.
Cycle times are too short during acceleration and deceleration.		Increase the acceleration and deceleration times (C1-01 through C1-08).
A general purpose motor is driven below the rated speed with too high load.		<ul style="list-style-type: none"> <li>Reduce the load.</li> <li>Increase the speed.</li> <li>If the motor is supposed to operate at low speeds, either increase the motor capacity or use a motor specifically designed to operate in the desired speed range.</li> </ul>
The output voltage is too high.		Adjust the user-set V/f patterns (E1-04 through E1-10). Parameters E1-08 and E1-10 may need to be reduced. Be careful not to lower E1-08 and E1-10 too much because this reduces load tolerance at low speeds.
The wrong motor rated current is set to E2-01.		<ul style="list-style-type: none"> <li>Check the motor-rated current.</li> <li>Enter the value written on the motor nameplate to parameter E2-01.</li> </ul>
The maximum output frequency is set incorrectly.		<ul style="list-style-type: none"> <li>Check the rated frequency indicated on the motor nameplate.</li> <li>Enter the rated frequency to E1-06 (Base Frequency).</li> </ul>
Multiple motors are running off the same drive.		Disable the motor protection function (L1-01 = 0) and install a thermal relay to each motor.
The electrical thermal protection characteristics and motor overload characteristics do not match.		<ul style="list-style-type: none"> <li>Check the motor characteristics.</li> <li>Correct the type of motor protection that has been selected (L1-01).</li> <li>Install an external thermal relay.</li> </ul>
The electrical thermal relay is operating at the wrong level.		<ul style="list-style-type: none"> <li>Check the current rating listed on the motor nameplate.</li> <li>Check the value set for the motor rated current (E2-01).</li> </ul>
Motor overheated by overexcitation operation.		<ul style="list-style-type: none"> <li>Overexcitation increases the motor losses and the motor temperature. If applied too long, motor damage can occur. Prevent excessive overexcitation operation or apply proper cooling to the motor.</li> <li>Reduce the excitation deceleration gain (n3-13).</li> <li>Set L3-04 (Stall Prevention during Deceleration) to a value other than 4.</li> </ul>
Speed Search related parameters are set incorrectly.		<ul style="list-style-type: none"> <li>Check values set to Speed Search related parameters.</li> <li>Adjust the Speed Search current and Speed Search deceleration times (b3-02 and b3-03 respectively).</li> <li>After Auto-Tuning, enable Speed Estimation Speed Search (b3-24 = 1).</li> </ul>
Output current fluctuation due to input phase loss		Check the power supply for phase loss.
Digital Operator Display		Fault Name
oL2	oL2	Drive Overload
		The thermal sensor of the drive triggered overload protection.
<b>Cause</b>		<b>Possible Solution</b>
Load is too heavy.		Reduce the load.
Acceleration or deceleration times are too short.		Increase the settings for the acceleration and deceleration times (C1-01 through C1-08).
The output voltage is too high.		<ul style="list-style-type: none"> <li>Adjust the preset V/f pattern (E1-04 through E1-10). This will mainly involve reducing E1-08 and E1-10.</li> <li>Be careful not to lower E1-08 and E1-10 excessively because this reduces load tolerance at low speeds.</li> </ul>
Drive capacity is too small.		Replace the drive with a larger model.
Overload occurred when operating at low speeds.		<ul style="list-style-type: none"> <li>Reduce the load when operating at low speeds.</li> <li>Replace the drive with a model that is one frame size larger.</li> <li>Lower the carrier frequency (C6-02).</li> </ul>
Excessive torque compensation.		Reduce the torque compensation gain (C4-01) until there is no speed loss but less current.
Speed Search related parameters are set incorrectly.		<ul style="list-style-type: none"> <li>Check the settings for all Speed Search related parameters.</li> <li>Adjust the current used during Speed Search and the Speed Search deceleration time (b3-03 and b3-02 respectively).</li> <li>After Auto-Tuning the drive, enable the Speed Estimation Speed Search (b3-24 = 1).</li> </ul>
Output current fluctuation due to input phase loss		Check the power supply for phase loss.
Digital Operator Display		Fault Name
oL3	oL3	Overtorque Detection 1
		The current has exceeded the value set for torque detection (L6-02) for longer than the allowable time (L6-03).
<b>Cause</b>		<b>Possible Solution</b>
Parameter settings are not appropriate for the load.		Check the settings of parameters L6-02 and L6-03.
Fault on the machine side (e.g., machine is locked up).		Check the status of the load. Remove the cause of the fault.
Digital Operator Display		Fault Name
oL4	oL4	Overtorque Detection 2
		The current has exceeded the value set for Overtorque Detection 2 (L6-05) for longer than the allowable time (L6-06).
<b>Cause</b>		<b>Possible Solution</b>
Parameter settings are not appropriate for the load.		Check the settings of parameters L6-05 and L6-06.
Digital Operator Display		Fault Name
oL5	oL5	Mechanical Weakening Detection 1
		Overtorque occurred, matching the conditions specified in L6-08.
<b>Cause</b>		<b>Possible Solution</b>
Overtorque triggered mechanical weakening detection level set to L6-08.		Check for the cause of mechanical weakening.







Digital Operator Display		Fault Name
oL7	oL7	High Slip Braking oL
		The output frequency stayed constant for longer than the time set in n3-04 during High Slip Braking.
Cause		Possible Solution
Excessive load inertia.		<ul style="list-style-type: none"> <li>Reduce deceleration times in parameters C1-02, C1-04, C1-06, and C1-08 for applications that do not use High Slip Braking.</li> <li>Use a braking resistor to shorten deceleration time.</li> </ul>
Motor is driven by the load.		
Something on the load side is restricting deceleration.		
The overload time during High Slip Braking is too short.		<ul style="list-style-type: none"> <li>Increase parameter n3-04 (High-slip Braking Overload Time).</li> <li>Install a thermal relay and increase the setting of n3-04 to the maximum value.</li> </ul>
Digital Operator Display		Fault Name
oPr	oPr	External Digital Operator Connection Fault
		<ul style="list-style-type: none"> <li>The external operator has been disconnected from the drive.</li> <li><b>Note:</b> An oPr fault will occur when all of the following conditions are true: <ul style="list-style-type: none"> <li>Output is interrupted when the operator is disconnected (o2-06 = 1).</li> <li>The Run command is assigned to the operator (b1-02 = 0 and LOCAL has been selected).</li> </ul> </li> </ul>
Cause		Possible Solution
External operator is not properly connected to the drive.		<ul style="list-style-type: none"> <li>Check the connection between the operator and the drive.</li> <li>Replace the cable if damaged.</li> <li>Turn off the drive input power and disconnect the operator. Next reconnect the operator and turn the drive input power back on.</li> </ul>
Digital Operator Display		Fault Name
oS	oS	Overspeed (for Control Mode with PG)
		The motor speed feedback exceeded the F1-08 setting.
Cause		Possible Solution
Overshoot is occurring.		<ul style="list-style-type: none"> <li>Increase the settings for C5-01 (Speed Control Proportional Gain 1) and reduce C5-02 (Speed Control Integral Time 1).</li> <li>If using a Closed Loop Vector mode, enable Feed Forward and perform Inertia Auto-Tuning.</li> </ul>
Incorrect speed feedback scaling if terminal RP is used as speed feedback input in V/f control.		<ul style="list-style-type: none"> <li>Set H6-02 to the value of the speed feedback signal frequency when the motor runs at the maximum speed.</li> <li>Adjust the input signal using parameters H6-03 through H6-05.</li> </ul>
Incorrect number of PG pulses has been set.		<ul style="list-style-type: none"> <li>Check and correct parameter F1-01.</li> </ul>
Inappropriate parameter settings.		Check the setting for the overspeed detection level and the overspeed detection time (F1-08 and F1-09).
Digital Operator Display		Fault Name
ov	ov	Overvoltage
		Voltage in the DC bus has exceeded the overvoltage detection level. <ul style="list-style-type: none"> <li>For 200 V class: approximately 410 V</li> <li>For 400 V class: approximately 820 V</li> </ul>
Cause		Possible Solution
Deceleration time is too short and regenerative energy is flowing from the motor into the drive.		<ul style="list-style-type: none"> <li>Increase the deceleration time (C1-02, C1-04, C1-06, C1-08).</li> <li>Install a dynamic braking option.</li> <li>Enable stall prevention during deceleration (L3-04 = 1). Stall Prevention is enabled as the default setting.</li> </ul>
Fast acceleration time causes the motor to overshoot the speed reference.		<ul style="list-style-type: none"> <li>Check if sudden drive acceleration triggers an overvoltage alarm.</li> <li>Increase the acceleration time.</li> <li>Use longer S-curve acceleration and deceleration times.</li> <li>Enable the Overvoltage Suppression function (L3-11 = 1).</li> <li>Lengthen the S-curve at acceleration end.</li> </ul>
Excessive braking load.		The braking torque was too high, causing regenerative energy to charge the DC bus. Reduce the braking torque, use a dynamic braking option, or lengthen decel time.
Surge voltage entering from the drive input power.		Install a DC reactor. <ul style="list-style-type: none"> <li><b>Note:</b> Voltage surge can result from a thyristor convertor and phase advancing capacitor using the same input power supply.</li> </ul>
Ground fault in the output circuit causing the DC bus capacitor to overcharge.		<ul style="list-style-type: none"> <li>Check the motor wiring for ground faults.</li> <li>Correct grounding shorts and turn the power back on.</li> </ul>
Improper Setting of Speed Search related parameters. (Includes Speed Search after a momentary power loss and after a fault restart.)		<ul style="list-style-type: none"> <li>Check the settings for Speed Search-related parameters.</li> <li>Enable Speed Search restart function (b3-19 greater than or equal to 1 to 10).</li> <li>Adjust the current level during Speed Search and the deceleration time (b3-02 and b3-03 respectively).</li> <li>Perform Stationary Auto-Tuning for line-to-line resistance and then enable Speed Estimation Speed Search (b3-24 = 1).</li> </ul>
Drive input power voltage is too high.		<ul style="list-style-type: none"> <li>Check the voltage.</li> <li>Lower drive input power voltage within the limits listed in the specifications.</li> </ul>
The braking transistor is wired incorrectly.		<ul style="list-style-type: none"> <li>Check braking transistor wiring for errors.</li> <li>Properly rewire the braking resistor device.</li> </ul>
PG cable is disconnected.		Reconnect the cable.
PG cable wiring is wrong.		Correct the wiring.
Noise interference along the PG encoder wiring.		Separate the wiring from the source of the noise (often the output lines from the drive).
Drive fails to operate properly due to noise interference.		<ul style="list-style-type: none"> <li>Review the list of possible solutions provided for controlling noise.</li> <li>Review the section on handling noise interference and check the control circuit lines, main circuit lines, and ground wiring.</li> </ul>
Load inertia has been set incorrectly.		<ul style="list-style-type: none"> <li>Check the load inertia settings when using KEB, overvoltage suppression, or Stall Prevention during deceleration.</li> <li>Adjust the load inertia ratio in L3-25 to better match the load.</li> </ul>
Braking function is being used in OLV/PM.		Connect a braking resistor.
Motor hunting occurs.		<ul style="list-style-type: none"> <li>Adjust the parameters that control hunting.</li> <li>Set the gain for Hunting Prevention (n1-02).</li> <li>Adjust the AFR time constant (n2-02 and n2-03).</li> <li>Adjust the speed feedback detection suppression gain for PM motors (n8-45) and the time constant for pull-in current (n8-47).</li> </ul>

## 6.4 Fault Detection

Digital Operator Display		Fault Name
PF	PF	Input Phase Loss
		Drive input power has an open phase or has a large imbalance of voltage between phases. Detected when L8-05 = 1 (enabled).
<b>Cause</b>		<b>Possible Solution</b>
There is phase loss in the drive input power.		<ul style="list-style-type: none"> <li>Check for wiring errors in the main circuit drive input power.</li> <li>Correct the wiring.</li> </ul>
There is loose wiring in the drive input power terminals.		<ul style="list-style-type: none"> <li>Ensure the terminals are tightened properly.</li> <li>Apply the tightening torque as specified in this manual. <a href="#">Refer to Wire Gauges and Tightening Torque on page 68</a></li> </ul>
There is excessive fluctuation in the drive input power voltage.		<ul style="list-style-type: none"> <li>Check the voltage from the drive input power.</li> <li>Review the possible solutions for stabilizing the drive input power.</li> </ul>
There is poor balance between voltage phases.		<ul style="list-style-type: none"> <li>Stabilize drive input power or disable phase loss detection.</li> </ul>
The main circuit capacitors are worn.		<ul style="list-style-type: none"> <li>Check the maintenance time for the capacitors (U4-05).</li> <li>Replace the capacitor if U4-05 is greater than 90%. For instructions on replacing the capacitor, contact Yaskawa or your nearest sales representative.</li> </ul> <p>Check for anything problems with the drive input power. If drive input power appears normal but the alarm continues to occur, replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</p>
Digital Operator Display		Fault Name
PGO	PGo	PG Disconnect (for any control modes using a PG option card)
		No PG pulses are received for longer than the time set to F1-14.
<b>Cause</b>		<b>Possible Solution</b>
PG cable is disconnected.		Reconnect the cable.
PG cable wiring is wrong.		Correct the wiring.
PG has no power.		Check the power line to the PG encoder.
PG encoder brake is clamped shut.		Ensure the motor brake releases properly.
Digital Operator Display		Fault Name
PGoH	PGoH	PG Hardware Fault (detected when using a PG-X3 option card)
		PG cable is not connected properly.
<b>Cause</b>		<b>Possible Solution</b>
PG cable is disconnected.		Reconnect the cable. Check the setting of F1-20.
Digital Operator Display		Fault Name
rF	rF	Braking Resistor Fault
		The resistance of the braking resistor being used is too low.
<b>Cause</b>		<b>Possible Solution</b>
The proper braking resistor option has not been installed.		Select the braking resistor option so that fits to the drives braking transistor specification.
Regenerative converter, regenerative unit, or braking unit is being used.		Disable the braking transistor protection selection (set L8-55 to 1).
Digital Operator Display		Fault Name
rH	rH	Braking Resistor Overheat
		Braking resistor protection was triggered. Fault detection is enabled when L8-01 = 1 (disabled as a default).
<b>Cause</b>		<b>Possible Solution</b>
Deceleration time is too short and excessive regenerative energy is flowing back into the drive.		<ul style="list-style-type: none"> <li>Check the load, deceleration time, and speed.</li> <li>Reduce the load inertia.</li> <li>Increase the deceleration times (C1-02, C1-04, C1-06, C1-08, C1-09).</li> <li>Replace the dynamic braking option with a larger device that can handle the power that is discharged.</li> </ul>
Excessive braking inertia.		Recalculate braking load and braking power. Reduce the braking load by adjusting braking resistor settings.
The braking operation duty cycle is too high.		Check the braking operation duty cycle. Braking resistor protection for ERF-type braking resistors (L8-01 = 1) allows a braking duty cycle of maximum 3%.
The proper braking resistor has not been installed.		<ul style="list-style-type: none"> <li>Check the specifications and conditions for the braking resistor device.</li> <li>Select the optimal braking resistor.</li> </ul>
<b>Note:</b> The magnitude of the braking load trips the braking resistor overheat alarm, NOT the surface temperature. Using the braking resistor more frequently than it is rated for trips the alarm even when the braking resistor surface is not very hot.		
Digital Operator Display		Fault Name
rr	rr	Dynamic Braking Transistor
		The built-in dynamic braking transistor failed.
<b>Cause</b>		<b>Possible Solution</b>
The braking transistor is damaged.		<ul style="list-style-type: none"> <li>Cycle power to the drive and check if the fault reoccurs. <a href="#">Refer to Diagnosing and Resetting Faults on page 341.</a></li> <li>Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
The control circuit is damaged.		
Digital Operator Display		Fault Name
SC	SC	IGBT Short Circuit
<b>Cause</b>		<b>Possible Solution</b>
IGBT fault.		<ul style="list-style-type: none"> <li>Check the wiring to the motor.</li> <li>Turn the power supply off and then on again to check operation.</li> </ul>
IGBT short circuit detection circuit fault.		

Digital Operator Display		Fault Name
SEr	SEr	Too Many Speed Search Restarts
		The number of Speed Search restarts exceeded the number set to b3-19.
Cause		Possible Solution
Speed Search parameters are set to the wrong values.		<ul style="list-style-type: none"> <li>Reduce the detection compensation gain during Speed Search (b3-10).</li> <li>Increase the current level when attempting Speed Search (b3-17).</li> <li>Increase the detection time during Speed Search (b3-18).</li> <li>Repeat Auto-Tuning.</li> </ul>
The motor is coasting in the opposite direction of the Run command.		Enable Bi-Directional Speed Search (b3-14 = 1).
Digital Operator Display		Fault Name
STo	STo	Motor Pull Out or Step Out Detection
		Motor pull out or step out has occurred. Motor has exceeded its pull-out torque.
Cause		Possible Solution
The wrong motor code is set (Yaskawa motors only).		<ul style="list-style-type: none"> <li>Enter the correct motor code for the PM being used into E5-01.</li> <li>For special-purpose motors, enter the correct data to all E5 parameters according to the test report provided for the motor.</li> </ul>
Load is too heavy.		<ul style="list-style-type: none"> <li>Increase the load inertia for PM motor (n8-55).</li> <li>Increase the pull-in current during accel/decel (n8-51).</li> <li>Reduce the load.</li> <li>Increase the motor or drive capacity.</li> </ul>
Load inertia is too heavy.		Increase the load inertia for PM motor (n8-55).
Acceleration and deceleration times are too short.		<ul style="list-style-type: none"> <li>Increase the acceleration and deceleration times (C1-01 through C1-08).</li> <li>Increase the S-curve acceleration and deceleration times (C2-01).</li> </ul>
Speed response is too slow.		Increase the load inertia for PM motor (n8-55).
Digital Operator Display		Fault Name
SvE	SvE	Zero Servo Fault
		Position deviation during zero servo.
Cause		Possible Solution
Torque limit is set too low.		Set the torque limit to an appropriate value using parameters L7-01 to L7-04.
Excessive load torque.		Reduce the amount of load torque.
Noise interference along PG encoder wiring.		Check the PG signal for noise interference.
Digital Operator Display		Fault Name
THo	THo	Thermistor Disconnect
		The thermistor used to detect motor temperature has become disconnected.
Cause		Possible Solution
The motor thermistor is not connected properly.		Check the wiring for the thermistor.
Digital Operator Display		Fault Name
UL3	UL3	Undertorque Detection 1
		The current has fallen below the minimum value set for torque detection (L6-02) for longer than the allowable time (L6-03).
Cause		Possible Solution
Parameter settings are not appropriate for the load.		Check the settings of parameters L6-02 and L6-03.
There is a fault on the machine side.		Check the load for any problems.
Digital Operator Display		Fault Name
UL4	UL4	Undertorque Detection 2
		The current has fallen below the minimum value set for torque detection (L6-05) for longer than the allowable time (L6-06).
Cause		Possible Solution
Parameter settings are not appropriate for the load.		Check the settings of parameters L6-05 and L6-06.
There is a fault on the machine side.		Check the load for any problems.
Digital Operator Display		Fault Name
UL5	UL5	Mechanical Weakening Detection 2
		The operation conditions matched the conditions set to L6-08.
Cause		Possible Solution
Undertorque was detected and matched the conditions for mechanical loss detection set to L6-08.		Check the load side for any problems.
Digital Operator Display		Fault Name
UnbC	UnbC	Current Unbalance
		Current flow has become unbalanced.
Cause		Possible Solution
The internal current sensor has detected a current unbalance situation.		<ul style="list-style-type: none"> <li>Check wiring.</li> <li>Check for damaged transistors.</li> <li>Check for short circuits or grounding problems on the connected motor.</li> </ul>
Digital Operator Display		Fault Name
Uv1	Uv1	DC Bus Undervoltage
		One of the following conditions occurred while the drive was stopped:
		<ul style="list-style-type: none"> <li>Voltage in the DC bus fell below the undervoltage detection level (L2-05)</li> <li>For 200 V class: approximately 190 V</li> <li>For 400 V class: approximately 380 V (350 V when E1-01 is less than 400) The fault is output only if L2-01 = 0 or L2-01 = 1 and the DC bus voltage has fallen below the level set to L2-05 for longer than the time set to L2-02.</li> </ul>
Cause		Possible Solution
Input power phase loss.		<ul style="list-style-type: none"> <li>The main circuit drive input power is wired incorrectly.</li> <li>Correct the wiring.</li> </ul>

## 6.4 Fault Detection

One of the drive input power wiring terminals is loose.	<ul style="list-style-type: none"> <li>Ensure there are no loose terminals.</li> <li>Apply the tightening torque specified in this manual to fasten the terminals. <i>Refer to Wire Gauges and Tightening Torque on page 68</i></li> </ul>
There is a problem with the voltage from the drive input power.	<ul style="list-style-type: none"> <li>Check the voltage.</li> <li>Correct the voltage to be within the range listed in drive input power specifications.</li> <li>If there is no problem with the power supply to the main circuit, check for problems with the main circuit magnetic contactor.</li> </ul>
The power has been interrupted.	Correct the drive input power.
The main circuit capacitors are worn.	<ul style="list-style-type: none"> <li>Check the maintenance time for the capacitors (U4-05).</li> <li>Replace either the control board or the entire drive if U4-05 exceeds 90%. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
The relay or contactor on the soft-charge bypass circuit is damaged.	<ul style="list-style-type: none"> <li>Cycle power to the drive and see if the fault reoccurs.</li> <li>If the problem continues, replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> <li>Check monitor U4-06 for the performance life of the soft-charge bypass.</li> <li>Replace either the control board or the entire drive if U4-06 exceeds 90%. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
Digital Operator Display	
	Uv2
Control Power Supply Voltage Fault	
Voltage is too low for the control drive input power.	
Cause	Possible Solution
For models CIMR-A□2A0004 through 2A0056 and CIMR-A□4A0002 through 4A0031: L2-02 was changed from its default value without installing a Momentary Power Loss Ride-Thru unit.	Correct the setting to L2-02 or install an optional Momentary Power Loss Ride-Thru unit.
Control power supply wiring is damaged.	<ul style="list-style-type: none"> <li>Cycle power to the drive. Check if the fault reoccurs.</li> <li>If the problem continues, replace the control board, the entire drive, or the control power supply.</li> </ul>
Internal circuitry is damaged.	<ul style="list-style-type: none"> <li>Cycle power to the drive. Check if the fault reoccurs.</li> <li>If the problem continues, replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
Digital Operator Display	
	Uv3
Undervoltage 3 (Soft-Charge Bypass Circuit Fault)	
The soft-charge bypass circuit has failed.	
Cause	Possible Solution
The relay or contactor on the soft-charge bypass circuit is damaged.	<ul style="list-style-type: none"> <li>Cycle power to the drive and see if the fault reoccurs.</li> <li>If the problem continues, replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> <li>Check monitor U4-06 for the performance life of the soft-charge bypass.</li> <li>Replace either the control board or the entire drive if U4-06 exceeds 90%. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
Digital Operator Display	
	Uv4
Gate Drive Board Undervoltage	
Voltage drop in the gate drive board circuit.	
Cause	Possible Solution
Not enough power is being supplied to the gate drive board.	<ul style="list-style-type: none"> <li>Cycle power to the drive and see if the fault reoccurs. <i>Refer to Diagnosing and Resetting Faults on page 341.</i></li> <li>If the problem continues, replace either the gate drive board or the entire drive. For instructions on replacing the gate board, contact Yaskawa or a Yaskawa representative.</li> </ul>
Digital Operator Display	
	voF
Output Voltage Detection Fault	
Problem detected with the voltage on the output side of the drive.	
Cause	Possible Solution
Hardware is damaged.	Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.

<1> Displayed as  $[PF00]$  or  $[PF20]$  when occurring at drive power up. When one of the faults occurs after successfully starting the drive, the display will show  $[PF01]$  or  $[PF21]$ .

<2> Occurs in models CIMR-A□4A0930 and 4A1200.

<3> Valid from the drive software version S1015 and later.

<4> Does not occur in models CIMR-A□4A0930 and 4A1200.

## 6.5 Alarm Detection

### ◆ Alarm Codes, Causes, and Possible Solutions

Alarms are drive protection functions that do not necessarily cause the drive to stop. Once the cause of an alarm is removed, the drive will return to the same status it was before the alarm occurred.

When an alarm has been triggered, the ALM light on the digital operator display blinks and the alarm code display flashes. If a multi-function output is set for an alarm (H2-□□ = 10), that output terminal will be triggered.

**Note:** If a multi-function output is set to close when an alarm occurs (H2-□□ = 10), it will also close when maintenance periods are reached, triggering alarms LT-1 through LT-4 (triggered only if H2-□□ = 2F).

**Table 6.16 Alarm Codes, Causes, and Possible Solutions**

Digital Operator Display		Minor Fault Name
<i>AEr</i>	AEr	Communication Option Station Number Setting Error (CC-Link, CANopen, MECHATROLINK-II)
Cause		Possible Solutions
Station number is set outside the possible setting range.		<ul style="list-style-type: none"> <li>Set parameter F6-10 to the proper value if a CC-Link option card is used.</li> <li>Set parameter F6-35 to the proper value if a CANopen option card is used.</li> </ul>
Digital Operator Display		Minor Fault Name
<i>bb</i>	bb	Baseblock
Cause		Possible Solutions
External baseblock signal was entered via one of the multi-function input terminals (S1 to S8).		Check external sequence and baseblock signal input timing.
Cause		Possible Solutions
<i>boL</i>	boL	Braking Transistor Overload Fault
Cause		Possible Solutions
The proper braking resistor has not been installed.		Select the optimal braking resistor.
Digital Operator Display		Minor Fault Name
<i>bUS</i>	bUS	Option Communication Error
Cause		Possible Solutions
Connection is broken or master controller stopped communicating.		<ul style="list-style-type: none"> <li>Check for faulty wiring.</li> <li>Correct the wiring.</li> <li>Check for disconnected cables and short circuits. Repair as needed.</li> </ul>
Option card is damaged.		If there are no problems with the wiring and the fault continues to occur, replace the option card.
The option card is not properly connected to the drive.		<ul style="list-style-type: none"> <li>The connector pins on the option card are not properly lined up with the connector pins on the drive.</li> <li>Reinstall the option card.</li> </ul>
A data error occurred due to noise.		<ul style="list-style-type: none"> <li>Check options available to minimize the effects of noise.</li> <li>Take steps to counteract noise in the control circuit wiring, main circuit lines and ground wiring.</li> <li>Try to reduce noise on the controller side.</li> <li>Use surge absorbers on magnetic contactors or other equipment causing the disturbance.</li> <li>Use recommended cables or some other type of shielded line. Ground the shield to the controller side or on the input power side.</li> <li>All wiring for comm. devices should be separated from drive input power lines. Install an EMC noise filter to the drive input power.</li> </ul>
Digital Operator Display		Minor Fault Name
<i>CALL</i>	CALL	Serial Communication Transmission Error
Cause		Possible Solutions
Communications wiring is faulty, there is a short circuit, or something is not connected properly.		<ul style="list-style-type: none"> <li>Check for wiring errors.</li> <li>Correct the wiring.</li> <li>Check for disconnected cables and short circuits. Repair as needed.</li> </ul>
Programming error on the master side.		Check communications at start-up and correct programming errors.
Communications circuitry is damaged.		<ul style="list-style-type: none"> <li>Perform a self-diagnostics check.</li> <li>If the problem continues, replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
Termination resistor setting is incorrect.		A termination resistor must be installed at both ends of a communication line. Slave drives must have the internal termination resistor switch set correctly. Place DIP switch S2 to the ON position.

## 6.5 Alarm Detection

Digital Operator Display		Minor Fault Name
$\text{CE}$	CE	MEMOBUS/Modbus Communication Error
Cause		Possible Solutions
A data error occurred due to noise.		<ul style="list-style-type: none"> <li>Check options available to minimize the effects of noise.</li> <li>Take steps to counteract noise in the control circuit wiring, main circuit lines, and ground wiring.</li> <li>Reduce noise on the controller side.</li> <li>Use surge absorbers for the magnetic contactors or other components that may be causing the disturbance.</li> <li>Use only recommended shielded line. Ground the shield on the controller side or on the drive input power side.</li> <li>Separate all wiring for comm. devices from drive input power lines. Install an EMC noise filter to the drive input power supply.</li> </ul>
Communication protocol is incompatible.		<ul style="list-style-type: none"> <li>Check the H5 parameter settings as well as the protocol setting in the controller.</li> <li>Ensure settings are compatible.</li> </ul>
The CE detection time (H5-09) is set shorter than the time required for a communication cycle to take place.		<ul style="list-style-type: none"> <li>Check the PLC.</li> <li>Change the software settings in the PLC.</li> <li>Set a longer CE detection time (H5-09).</li> </ul>
Incompatible PLC software settings or there is a hardware problem.		<ul style="list-style-type: none"> <li>Check the PLC.</li> <li>Remove the cause of the error on the controller side.</li> </ul>
Communications cable is disconnected or damaged.		<ul style="list-style-type: none"> <li>Check the connector to make sure the cable has a signal.</li> <li>Replace the communications cable.</li> </ul>
Digital Operator Display		Minor Fault Name
$\text{CrST}$	CrST	Cannot Reset
Cause		Possible Solutions
A fault reset command was entered while the Run command was still present.		<ul style="list-style-type: none"> <li>Ensure that a Run command cannot be entered from the external terminals or option card during fault reset.</li> <li>Turn off the Run command.</li> </ul>
Digital Operator Display		Minor Fault Name
$\text{dEv}$	dEv	Speed Deviation (when using a PG option card)
Cause		Possible Solutions
Load is too heavy		Reduce the load.
Acceleration and deceleration times are set too short.		Increase the acceleration and deceleration times (C1-01 through C1-08).
The load is locked up.		Check the machine.
Parameter settings are inappropriate.		Check the settings of parameters F1-10 and F1-11.
Incorrect speed feedback scaling if terminal RP is used as speed feedback input in V/f Control.		<ul style="list-style-type: none"> <li>Set H6-02 to value of the speed feedback signal frequency when the motor runs at the maximum speed.</li> <li>Adjust the speed feedback signal using parameters H6-03 through H6-05.</li> <li>Make sure the speed feedback signal frequency does not exceed the maximum input frequency of terminal RP.</li> </ul>
The motor brake engaged.		Ensure the brake releases properly.
Digital Operator Display		Minor Fault Name
$\text{dnE}$	dnE	Drive Disabled
Cause		Possible Solutions
"Drive Enable" is set to a multi-function contact input (H1-□□ = 6A) and that signal was switched off.		Check the operation sequence.
Digital Operator Display		Minor Fault Name
$\text{EF}$	EF	Forward/Reverse Run Command Input Error
Cause		Possible Solutions
Sequence error		Check the forward and reverse command sequence and correct the problem. <b>Note:</b> When minor fault EF detected, motor ramps to stop.
Digital Operator Display		Minor Fault Name
$\text{EF0}$	EF0	Option Card External Fault
Cause		Possible Solutions
An external fault was received from the PLC with F6-03 = 3 (causing the drive to continue running when an external fault occurs).		<ul style="list-style-type: none"> <li>Remove the cause of the external fault.</li> <li>Remove the external fault input from the PLC.</li> </ul>
There is a problem with the PLC program.		Check the PLC program and correct problems.
Digital Operator Display		Minor Fault Name
$\text{EF1}$	EF1	External fault (input terminal S1)
$\text{EF2}$	EF2	External fault (input terminal S2)
$\text{EF3}$	EF3	External fault (input terminal S3)
$\text{EF4}$	EF4	External fault (input terminal S4)
$\text{EF5}$	EF5	External fault (input terminal S5)
$\text{EF6}$	EF6	External fault (input terminal S6)



<i>EF7</i>	EF7	External fault (input terminal S7)
		External fault at multi-function input terminal S7.
<i>EF8</i>	EF8	External fault (input terminal S8)
		External fault at multi-function input terminal S8.
<b>Cause</b>		<b>Possible Solutions</b>
An external device has tripped an alarm function.		Remove the cause of the external fault and reset the multi-function input value.
Wiring is incorrect.		<ul style="list-style-type: none"> <li>• Ensure the signal lines have been connected properly to the terminals assigned for external fault detection (H1-□□ = 20 to 2F).</li> <li>• Reconnect the signal line.</li> </ul>
Multi-function contact inputs are set incorrectly.		<ul style="list-style-type: none"> <li>• Check if the unused terminals have been set for H1-□□ = 20 to 2F (External Fault).</li> <li>• Change the terminal settings.</li> </ul>
<b>Digital Operator Display</b>		<b>Minor Fault Name</b>
<i>FbH</i>	FbH	Excessive PID Feedback
		The PID feedback input is higher than the level set in b5-36 for longer than the time set in b5-37, and b5-12 is set to 1 or 4.
<b>Cause</b>		<b>Possible Solutions</b>
Parameters settings for b5-36 and b5-37 are incorrect.		Check parameters b5-36 and b5-37.
PID feedback wiring is faulty.		Correct the wiring.
Feedback sensor has malfunctioned.		Check the sensor and replace it if damaged.
Feedback input circuit is damaged.		Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.
<b>Digital Operator Display</b>		<b>Minor Fault Name</b>
<i>FbL</i>	FbL	PID Feedback Loss
		The PID feedback input is lower than the level set in b5-13 for longer than the time set in b5-14, and b5-12 is set to 1 or 4.
<b>Cause</b>		<b>Possible Solutions</b>
Parameters settings for b5-13 and b5-14 are incorrect.		Check parameters b5-13 and b5-14.
PID feedback wiring is faulty.		Correct the wiring.
Feedback sensor has malfunctioned.		Check the sensor and replace it if damaged.
Feedback input circuit is damaged.		Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.
<b>Digital Operator Display</b>		<b>Minor Fault Name</b>
<i>Hbb</i>	Hbb	Safe Disable Signal Input
		Both Safe Disable Input channels are open.
<b>Cause</b>		<b>Possible Solutions</b>
Both Safe Disable Inputs H1 and H2 are open.		<ul style="list-style-type: none"> <li>• Check signal status at the input terminals H1 and H2.</li> <li>• Check the Sink/Source Selection for the digital inputs.</li> <li>• If the Safe Disable function is not utilized, check if the terminals H1-HC, and H2-HC are linked.</li> </ul>
Internally, both Safe Disable channels are broken.		Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.
<b>Digital Operator Display</b>		<b>Minor Fault Name</b>
<i>HbbF</i>	HbbF	Safe Disable Signal Input
		One Safe Disable channel is open while the other one is closed.
<b>Cause</b>		<b>Possible Solutions</b>
The signals to the Safe Disable inputs are wrong or the wiring is incorrect.		Check signal status at the input terminals H1 and H2. If the Safe Disable function is not utilized, the terminals H1-HC, and H2-HC must be linked.
One of the Safe Disable channels is faulty.		Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.
<b>Digital Operator Display</b>		<b>Minor Fault Name</b>
<i>HcA</i>	HcA	Current Alarm
		Drive current exceeded overcurrent warning level (150% of the rated current).
<b>Cause</b>		<b>Possible Solutions</b>
Load is too heavy.		Either reduce the load for applications with repetitive operation (repetitive stops and starts, etc.), or replace the drive.
Acceleration and deceleration times are too short.		<ul style="list-style-type: none"> <li>• Calculate the torque required during acceleration and for the inertia moment.</li> <li>• If the torque level is not right for the load, take the following steps: <ul style="list-style-type: none"> <li>• Increase the acceleration and deceleration times (C1-01 through C1-08).</li> <li>• Increase the capacity of the drive.</li> </ul> </li> </ul>
A special-purpose motor is being used, or the drive is attempting to run a motor greater than the maximum allowable capacity.		<ul style="list-style-type: none"> <li>• Check the motor capacity.</li> <li>• Use a motor appropriate for the drive. Ensure the motor is within the allowable capacity range.</li> </ul>
The current level increased due to Speed Search after a momentary power loss or while attempting to perform a fault restart.		The alarm will appear only briefly. There is no need to take action to prevent the alarm from occurring in such instances.
<b>Digital Operator Display</b>		<b>Minor Fault Name</b>
<i>LT-1</i>	LT-1	Cooling Fan Maintenance Time
		The cooling fan has reached its expected maintenance period and may need to be replaced. <b>Note:</b> An alarm output (H2-□□ = 10) will only be triggered if both (H2-□□ = 2F and H2-□□ = 10) are set.
<b>Cause</b>		<b>Possible Solutions</b>
The cooling fan has reached 90% of its expected performance life.		Replace the cooling fan and reset the Maintenance Monitor by setting o4-03 to 0.

## 6.5 Alarm Detection

Digital Operator Display		Minor Fault Name
LT-2	LT-2	Capacitor Maintenance Time
		The main circuit and control circuit capacitors are nearing the end of their expected performance life. <b>Note:</b> An alarm output (H2-□□ = 10) will only be triggered if H2-□□ = 2F.
Cause		Possible Solutions
The main circuit and control circuit capacitors have reached 90% of their expected performance life.		Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.
Digital Operator Display		Minor Fault Name
LT-3	LT-3	Soft Charge Bypass Relay Maintenance Time
		The DC bus soft charge relay is nearing the end of its expected performance life. <b>Note:</b> An alarm output (H2-□□ = 10) will only be triggered if H2-□□ = 2F.
Cause		Possible Solutions
The DC bus soft charge relay has reached 90% of their expected performance life.		Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.
Digital Operator Display		Minor Fault Name
LT-4	LT-4	IGBT Maintenance Time (50%)
		IGBTs have reached 50% of their expected performance life. <b>Note:</b> An alarm output (H2-□□ = 10) will only be triggered if H2-□□ = 2F.
Cause		Possible Solutions
IGBTs have reached 50% of their expected performance life.		Check the load, carrier frequency, and output frequency.
Digital Operator Display		Minor Fault Name
oH	oH	Heatsink Overheat
		The temperature of the heatsink exceeded the overheat pre-alarm level set to L8-02 (90-100°C). Default value for L8-02 is determined by drive capacity (o2-04).
Cause		Possible Solutions
Surrounding temperature is too high		<ul style="list-style-type: none"> <li>Check the surrounding temperature.</li> <li>Improve the air circulation within the enclosure panel.</li> <li>Install a fan or air conditioner to cool surrounding area.</li> <li>Remove anything near drive that may cause extra heat.</li> </ul>
Internal cooling fan has stopped.		<ul style="list-style-type: none"> <li>Replace the cooling fan. <i>Refer to Cooling Fan Component Names on page 360.</i></li> <li>After replacing the drive, reset the cooling fan maintenance parameter to (o4-03 = "0").</li> </ul>
Airflow around the drive is restricted.		<ul style="list-style-type: none"> <li>Provide proper installation space around the drive as indicated in the manual. <i>Refer to Installation Orientation and Spacing on page 40.</i></li> <li>Allow for the specified space and ensure that there is sufficient circulation around the control panel.</li> <li>Check for dust or foreign materials clogging cooling fan.</li> <li>Clear debris caught in the fan that restricts air circulation.</li> </ul>
Digital Operator Display		Minor Fault Name
oH2	oH2	Drive Overheat Warning
		"Drive Overheat Warning" was input to a multi-function input terminal, S1 through S8 (H1-□□ = B)
Cause		Possible Solutions
An external device triggered an overheat warning in the drive.		<ul style="list-style-type: none"> <li>Search for the device that tripped the overheat warning.</li> <li>Solving the problem will clear the warning.</li> </ul>
Digital Operator Display		Minor Fault Name
oH3	oH3	Motor Overheat
		The motor overheat signal entered to a multi-function analog input terminal exceeded the alarm level (H3-02, H3-06 or H3-10 = E).
Cause		Possible Solutions
Motor thermostat wiring is fault (PTC input).		Repair the PTC input wiring.
There is a fault on the machine side (e.g., the machine is locked up).		<ul style="list-style-type: none"> <li>Check the status of the machine.</li> <li>Remove the cause of the fault.</li> </ul>
Motor has overheated.		<ul style="list-style-type: none"> <li>Check the load size, accel/decel times, and cycle times.</li> <li>Decrease the load.</li> <li>Increase accel and decel times (C1-01 to C1-08).</li> <li>Adjust the preset V/f pattern (E1-04 through E1-10). This will mainly involve reducing E1-08 and E1-10. <b>Note:</b> Do not lower E1-08 and E1-10 excessively, because this reduces load tolerance at low speeds.</li> <li>Check the motor-rated current.</li> <li>Enter motor-rated current on motor nameplate (E2-01).</li> <li>Ensure the motor cooling system is operating normally.</li> <li>Repair or replace the motor cooling system.</li> </ul>
Digital Operator Display		Minor Fault Name
oH5 <▶	oH5	Motor Overheat (NTC Input)
		The motor temperature exceeded the level set in L1-16 (or L1-18 for motor 2).
Cause		Possible Solution
Motor has overheated.		<ul style="list-style-type: none"> <li>Reduce the load.</li> <li>Check the ambient temperature.</li> </ul>
Digital Operator Display		Minor Fault Name
oL3	oL3	Overtorque 1
		Drive output current (or torque in OLV, CLV, AOLV/PM, CLV/PM) was greater than L6-02 for longer than the time set in L6-03.
Cause		Possible Solutions
Inappropriate parameter settings.		Check parameters L6-02 and L6-03.
There is a fault on the machine side (e.g., the machine is locked up).		<ul style="list-style-type: none"> <li>Check the status of the machine.</li> <li>Remove the cause of the fault.</li> </ul>



Digital Operator Display		Minor Fault Name
oL4	oL4	Overtorque 2
		Drive output current (or torque in OLV, CLV, AOLV/PM, CLV/PM) was greater than L6-05 for longer than the time set in L6-06.
Cause		Possible Solutions
Parameter settings are not appropriate.		Check parameters L6-05 and L6-06.
There is a fault on the machine side (e.g., the machine is locked up).		<ul style="list-style-type: none"> <li>Check the status of the machine being used.</li> <li>Remove the cause of the fault.</li> </ul>
Digital Operator Display		Minor Fault Name
oL5	oL5	Mechanical Weakening Detection 1
		Overtorque occurred, matching the conditions specified in L6-08.
Cause		Possible Solutions
Overtorque occurred, triggering the mechanical weakening level set to L6-08.		<ul style="list-style-type: none"> <li>Check for the cause of mechanical weakening.</li> </ul>
Digital Operator Display		Minor Fault Name
oS	oS	Overspeed (for Control Mode with PG)
		The motor speed feedback exceeded the F1-08 setting.
Cause		Possible Solutions
Overshoot is occurring.		<ul style="list-style-type: none"> <li>Increase the settings for C5-01 (Speed Control Proportional Gain 1) and reduce C5-02 (Speed Control Integral Time 1).</li> <li>If using a Closed Loop Vector mode enable Feed Forward Control and perform Inertia Auto-Tuning.</li> </ul>
Incorrect speed feedback scaling if terminal RP is used as speed feedback input in V/f control		<ul style="list-style-type: none"> <li>Set H6-02 to value of the speed feedback signal frequency when the motor runs at the maximum speed.</li> <li>Adjust the input signal using parameters H6-03 through H6-05.</li> </ul>
Incorrect PG pulse number has been set		<ul style="list-style-type: none"> <li>Check and correct parameter F1-01.</li> </ul>
Inappropriate parameter settings.		Check the setting for the overspeed detection level and the overspeed detection time (F1-08 and F1-09).
Digital Operator Display		Minor Fault Name
ou	ov	DC Bus Overvoltage
		The DC bus voltage exceeded the trip point. For 200 V class: approximately 410 V For 400 V class: approximately 820 V
Cause		Possible Solutions
Surge voltage present in the drive input power.		<ul style="list-style-type: none"> <li>Install a DC reactor or an AC reactor.</li> <li>Voltage surge can result from a thyristor convertor and a phase advancing capacitor operating on the same drive input power system.</li> </ul>
The motor is short-circuited.		<ul style="list-style-type: none"> <li>Check the motor power cable, relay terminals and motor terminal box for short circuits.</li> <li>Correct grounding shorts and turn the power back on.</li> </ul>
Ground current has over-charged the main circuit capacitors via the drive input power.		
Noise interference causes the drive to operate incorrectly.		<ul style="list-style-type: none"> <li>Review possible solutions for handling noise interference.</li> <li>Review section on handling noise interference and check control circuit lines, main circuit lines and ground wiring.</li> <li>If the magnetic contactor is identified as a source of noise, install a surge protector to the MC coil.</li> </ul>
PG cable is disconnected.		Set number of fault restarts (L5-01) to a value other than 0.
PG cable wiring is wrong.		Reconnect the cable.
Noise interference along PG encoder wiring.		Correct the wiring.
Noise interference along PG encoder wiring.		Separate PG wiring from the source of the noise (often output wiring from the drive).
Digital Operator Display		Minor Fault Name
PASS	PASS	MEMOBUS/Modbus Comm. Test Mode Complete
Cause		Possible Solutions
MEMOBUS/Modbus test has finished normally.		This verifies that the test was successful.
Digital Operator Display		Minor Fault Name
PGo	PGo	PG Disconnect (for Control Mode with PG)
		Detected when no PG pulses are received for a time longer than setting in F1-14.
Cause		Possible Solutions
PG cable is disconnected.		Reconnect the cable.
PG cable wiring is wrong.		Correct the wiring.
PG encoder does not have enough power.		Make sure the correct power supply is properly connected to the PG encoder.
Brake is holding the PG.		Ensure the brake releases properly
Digital Operator Display		Minor Fault Name
PGoH	PGoH	PG Hardware Fault (detected when using a PG-X3 option card)
		PG cable has become disconnected.
Cause		Possible Solutions
PG cable is disconnected.		Reconnect the cable. Check the setting of F1-20.
Digital Operator Display		Minor Fault Name
rUn	rUn	Motor Switch during Run
		A command to switch motors was entered during run.
Cause		Possible Solutions
A motor switch command was entered during run.		Change the operation pattern so that the motor switch command is entered while the drive is stopped.

## 6.5 Alarm Detection

Digital Operator Display		Minor Fault Name
SE	SE	MEMOBUS/Modbus Communication Test Mode Error <b>Note:</b> This alarm will not trigger a multi-function output terminal that is set for alarm output (H2-□□ = 10).
<b>Cause</b>		<b>Possible Solutions</b>
A digital input set to 67H (MEMOBUS/Modbus test) was closed while the drive was running.		Stop the drive and run the test again.
Digital Operator Display		Minor Fault Name
THo <1>	THo	Thermistor Disconnect The thermistor that detects motor temperature has become disconnected.
<b>Cause</b>		<b>Possible Solutions</b>
The motor thermistor is not connected properly.		Check the thermistor wiring.
Digital Operator Display		Minor Fault Name
TrPC	TrPC	IGBT Maintenance Time (90%) IGBTs have reached 90% of their expected performance life.
<b>Cause</b>		<b>Possible Solutions</b>
IGBTs have reached 90% of their expected performance life.		Replace the drive.
Digital Operator Display		Minor Fault Name
UL3	UL3	Undertorque Detection 1 Drive output current (or torque in OLV, CLV, AOLV/PM, CLV/PM) less than L6-02 for longer than L6-03 time.
<b>Cause</b>		<b>Possible Solutions</b>
Inappropriate parameter settings.		Check parameters L6-02 and L6-03.
Load has dropped or decreased significantly.		Check for broken parts in the transmission system.
Digital Operator Display		Minor Fault Name
UL4	UL4	Undertorque Detection 2 Drive output current (or torque in OLV, CLV, AOLV/PM, CLV/PM) less than L6-05 for longer than L6-06 time.
<b>Cause</b>		<b>Possible Solutions</b>
Inappropriate parameter settings.		Check parameters L6-05 and L6-06.
The load has dropped or decreased significantly.		Check for broken parts in the transmission system.
Digital Operator Display		Minor Fault Name
Uv	Uv	Undervoltage One of the following conditions was true when the drive was stopped and a Run command was entered: <ul style="list-style-type: none"> <li>DC bus voltage dropped below the level specified in L2-05.</li> <li>Contact to suppress inrush current in the drive was opened.</li> <li>Low voltage in the control drive input power. This alarm outputs only if L2-01 is not 0 and DC bus voltage is under L2-05.</li> </ul>
<b>Cause</b>		<b>Possible Solutions</b>
Phase loss in the drive input power.		Check for wiring errors in the main circuit drive input power. Correct the wiring.
Loose wiring in the drive input power terminals.		<ul style="list-style-type: none"> <li>Ensure the terminals have been properly tightened.</li> <li>Apply the tightening torque to the terminals as specified. <i>Refer to Wire Gauges and Tightening Torque on page 68</i></li> </ul>
There is a problem with the drive input power voltage.		<ul style="list-style-type: none"> <li>Check the voltage.</li> <li>Lower the voltage of the drive input power so that it is within the limits listed in the specifications.</li> </ul>
Drive internal circuitry is worn.		<ul style="list-style-type: none"> <li>Check the maintenance time for the capacitors (U4-05).</li> <li>Replace either the control board or the entire drive if U4-05 exceeds 90%. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
The drive input power transformer is too small and voltage drops when the power is switched on.		<ul style="list-style-type: none"> <li>Check for an alarm when the magnetic contactor, line breaker, and leakage breaker are closed.</li> <li>Check the capacity of the drive input power transformer.</li> </ul>
Air inside the drive is too hot.		<ul style="list-style-type: none"> <li>Check the temperature inside the drive.</li> </ul>
The CHARGE light is broken or disconnected.		Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.
Digital Operator Display		Minor Fault Name
voF	voF	Output Voltage Detection Fault There is a problem with the output voltage.
<b>Cause</b>		<b>Possible Solutions</b>
Hardware is damaged.		Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.

<1> Occurs in models CIMR-A□4A0930 and 4A1200.

## 6.6 Operator Programming Errors

### ◆ oPE Codes, Causes, and Possible Solutions

An Operator Programming Error (oPE) occurs when a contradictory parameter is set or an individual parameter is set to an inappropriate value.

The drive will not operate until the parameter or parameters causing the problem are set correctly. An oPE, however, does not trigger an alarm or fault output. If an oPE occurs, investigate the cause and *Refer to oPE Codes, Causes, and Possible Solutions on page 333* for the appropriate action. When an oPE appears on the operator display, press the ENTER button to view U1-18 and see the parameter that is causing the oPE error (U1-18).

**Table 6.17 oPE Codes, Causes, and Possible Solutions**

Digital Operator Display		Error Name
	oPE01	Drive Capacity Setting Fault
<b>Cause</b>		<b>Possible Solutions</b>
The drive model selection (o2-04) and the actual capacity of the drive are not the same.		Correct the value set to o2-04.
Digital Operator Display		Error Name
	oPE02	Parameter Range Setting Error
<b>Cause</b>		<b>Possible Solutions</b>
Parameters were set outside the possible setting range.		Set parameters to the proper values.
<b>Note:</b> When multiple errors occur at the same time, other errors are given precedence over oPE02.		
Digital Operator Display		Error Name
	oPE03	Multi-Function Input Selection Error
<b>Cause</b>		<b>Possible Solutions</b>
<ul style="list-style-type: none"> <li>The same function is assigned to two multi-function inputs.</li> <li>Excludes "Not used" and "External Fault."</li> </ul>		<ul style="list-style-type: none"> <li>Ensure all multi-function inputs are assigned to different functions.</li> <li>Re-enter the multi-function settings to ensure this does not occur.</li> </ul>
The Up command was set but the Down command was not, or vice versa (settings 10 vs. 11).		Correctly set functions that need to be enabled in combination with other functions.
The Up 2 command was set but the Down 2 command was not, or vice versa (settings 75 vs. 76).		
<ul style="list-style-type: none"> <li>Run/Stop command for a 2-wire sequence was set (H1-□□ = 42), but Forward/Reverse command (H1-□□ = 43) was not.</li> <li>"Drive Enable" is set to multi-function input S1 or S2 (H1-01 = 6A or H1-02 = 6A).</li> </ul>		Correctly set functions that need to be enabled in combination with other functions.
<ul style="list-style-type: none"> <li>Two of the following functions are set at the same time: <ul style="list-style-type: none"> <li>Up/Down Command (10 vs. 11)</li> <li>Up 2/Down 2 Command (75 vs. 76)</li> <li>Hold Accel/Decel Stop (A)</li> <li>Analog Frequency Reference Sample/Hold (1E)</li> <li>Offset Frequency 1, 2, 3 Calculations (44, 45, 46)</li> </ul> </li> </ul>		<ul style="list-style-type: none"> <li>Check if contradictory settings have been assigned to the multi-function input terminals at the same time.</li> <li>Correct setting errors.</li> </ul>
The Up/Down command (10, 11) is enabled at the same time as PID control (b5-01).		Disable control PID (b5-01 = 0) or disable the Up/Down command.
Settings for N.C. and N.O. input for the following functions were selected at the same time: <ul style="list-style-type: none"> <li>External Search Command 1 and External Search Command 2 (61 vs. 62)</li> <li>Fast Stop N.O. and Fast Stop N.C. (15 vs. 17)</li> <li>KEB for Momentary Power Loss and High Slip Braking (65, 66, 7A, 7B vs. 68)</li> <li>Motor Switch Command and Accel/Decel Time 2 (16 vs. 1A)</li> <li>KEB Command 1 and KEB Command 2 (65, 66 vs. 7A, 7B)</li> <li>FWD Run Command (or REV) and FWD/REV Run Command (2-wire) (40, 41 vs. 42, 43)</li> <li>External DB Command and Drive Enable (60 vs. 6A)</li> <li>Motor Switch Command and Up 2/Down 2 Command (16 vs. 75, 76)</li> </ul>		Check for contradictory settings assigned to the multi-function input terminals at the same time. Correct setting errors.
One of the following settings was entered while H1-□□ = 2 (External Reference 1/2): <ul style="list-style-type: none"> <li>b1-15 = 4 (Pulse Train Input) but the pulse train input selection is not set for the frequency reference (H6-01 &gt; 0)</li> <li>b1-15 or b1-16 set to 3 but no option card is connected</li> <li>Although b1-15 = 1 (Analog Input) and H3-02 or H3-10 are set to 0 (Frequency Bias)</li> </ul>		Correct the settings for the multi-function input terminal parameters.
H2-□□ = 38 (Drive Enabled) but H1-□□ is not set to 6A (Drive Enable).		
H1-□□ = 7E (Direction Detection) although H6-01 is not set to 3 (for V/f Control with PG using terminal RP as speed feedback input).		
Digital Operator Display		Error Name
	oPE04	Initialization required.
<b>Cause</b>		<b>Possible Solutions</b>
The drive, control board, or terminal board has been replaced and the parameter settings between the control board and the terminal board no longer match.		To load the parameter settings to the drive that are stored in the terminal board, set A1-03 to 5550. Initialize parameters after drive replacement by setting A1-03 to 1110 or 2220.

## 6.6 Operator Programming Errors

Digital Operator Display		Error Name	
	oPE05	Run Command/Frequency Reference Source Selection Error	
<b>Cause</b>		<b>Possible Solutions</b>	
Frequency reference is assigned to an option card (b1-01 = 3) but an input option card is not connected to the drive.		Reconnect the input option card to the drive.	
The Run command is assigned to an option card (b1-02 = 3) but an input option card is not connected to the drive.			
Frequency reference is assigned to the pulse train input (b1-01 = 4), but terminal RP is not set for frequency reference input (H6-01 > 0)		Set H6-01 to "0".	
Although the digital card input is set for BCD special for a 5 digit input (F3-01 = 6), the data length is set for 8 bit or 12 bit (F3-03 = 0, 1).		Set the input data for 16 bit (F3-03 = 2).	
The following values have been set while an AI-A3 option card is installed:		Make sure parameters are set properly.	
<ul style="list-style-type: none"> <li>The source of frequency reference setting is assigned to an option card (b1-01 = 3).</li> <li>The action for the analog card is set for separate terminal input (F2-01 = 0).</li> </ul>			
Digital Operator Display		Error Name	
	oPE06	Control Method Selection Error	
<b>Cause</b>		<b>Possible Solutions</b>	
A control mode has been selected that requires a PG option card to be installed, but no PG encoder is installed (A1-02 = 1, 3, or 7).		<ul style="list-style-type: none"> <li>Connect a PG option card.</li> <li>Correct the value set to A1-02.</li> </ul>	
Digital Operator Display		Error Name	
	oPE07	Multi-Function Analog Input Selection Error	
<b>Cause</b>		<b>Possible Solutions</b>	
At least two analog input terminals are set to the same function (i.e., at least two of these parameters has the same setting: H3-02, H3-06, or H3-10).		Change the settings to H3-02, H3-06, and H3-10 so that functions no longer conflict. <b>Note:</b> Both 0 (frequency reference bias) and F (not used) can be set to H3-02, H3-06, and H3-10 at the same time.	
The following simultaneous contradictory settings:		Disable one of the PID selections.	
<ul style="list-style-type: none"> <li>H3-02, H3-06, or H3-10 = B (PID Feedback) while H6-01 (Pulse Train Input) = 1 (PID Feedback)</li> <li>H3-02, H3-06, or H3-10 = C (PID Target Value) while H6-01 = 2 (pulse train input sets the PID target value)</li> <li>H3-02, H3-06, or H3-10 = C (PID Target Value) while b5-18 = 1 (enables b5-19 as the target PID value)</li> <li>H6-01 = 2 (PID target) while b5-18 = 1 (enables b5-19 as the target PID value)</li> </ul>			
Digital Operator Display			Error Name
	oPE08		Parameter Selection Error
<b>Cause</b>			<b>Possible Solutions</b>
Attempted to use a function that is not valid for the selected control mode.		Check the motor control method and the functions available.	
In Open Loop Vector Control, n2-02 is greater than n2-03		Correct parameter settings so that n2-02 is less than n2-03.	
In Open Loop Vector Control, C4-02 is greater than C4-06		Correct parameter settings so that C4-02 is less than C4-06.	
In OLV/PM, parameters E5-02 to E5-07 are set to 0.		<ul style="list-style-type: none"> <li>Set the correct motor code in accordance with the motor being used (E5-01).</li> <li>When using a special-purpose motor, set E5-□□ in accordance with the test report provided.</li> </ul>	
The following settings have occurred in OLV/PM:		<ul style="list-style-type: none"> <li>Set E5-09 or E5-24 to the correct value, and set the other to "0".</li> <li>Set the motor rated current for PM to "0" (E5-03).</li> </ul>	
<ul style="list-style-type: none"> <li>E5-03 does not equal 0</li> <li>E5-09 and E5-24 are both equal to 0, or neither equals 0</li> </ul>			
b1-14 (Phase Order Selection) is set to 1 (Switch phase order) when in using a PG option card.		Correct the parameter settings.	
In AOLV/PM High Frequency Injection is disabled (n8-57 = 0) and the minimum frequency (E1-09) is set lower than 1/20 of the base frequency setting.		Correct the parameter settings.	
<b>Note:</b> Use U1-18 to find which parameters are set outside the specified setting range. Other errors are given precedence over oPE08 when multiple errors occur at the same time.			
Digital Operator Display		Error Name	
	oPE09	PID Control Selection Fault	
<b>Cause</b>		<b>Possible Solutions</b>	
The following simultaneous contradictory settings have occurred:		<ul style="list-style-type: none"> <li>Set b5-15 to another value besides 0.</li> <li>Set the stopping method to coast to stop or ramp to stop (b1-03 = 0 or 1).</li> </ul>	
<ul style="list-style-type: none"> <li>b5-15 not 0.0 (PID Sleep Function Operation Level)</li> <li>The stopping method is set to either DC Injection Braking or coast to stop with a timer (b1-03 = 2 or 3).</li> </ul>			
PID control is set to b5-01 = 1 or 2, but the lower limit for the frequency reference (d2-02) is not set to 0 while reverse output is enabled (b5-11 = 1).		Correct the parameter settings.	
PID control is set to b5-01 = 3 or 4, but the lower limit for the frequency reference (d2-01) is not 0.		Correct the parameter settings.	

Digital Operator Display		Error Name
<i>oPE 10</i>	oPE10	V/f Data Setting Error
Cause		Possible Solutions
V/f Pattern Setting Error		Correct the settings for E1-04, E1-06, E1-07, E1-09, and E1-11 (for motor 2, correct E3-04, E3-06, E3-07, E3-09, and E3-11).
Digital Operator Display		Error Name
<i>oPE 11</i>	oPE11	Carrier Frequency Setting Error
Cause		Possible Solutions
The following simultaneous contradictory settings: C6-05 is greater than 6 and C6-04 is greater than C6-03 (carrier frequency lower limit is greater than the upper limit). If C6-05 is less than or equal to 6, the drive operates at C6-03.		Correct the parameter settings.
Upper and lower limits between C6-02 and C6-05 contradict each other.		
Digital Operator Display		Error Name
<i>oPE 13</i>	oPE13	Pulse Monitor Selection Error
Cause		Possible Solutions
Scaling for the pulse train monitor is set to 0 (H6-07 = 0) while H6-06 is not set to 101, 102, 105, or 116.		Change scaling for the pulse train monitor or set H6-06 to 101, 102, 105, or 116.
Digital Operator Display		Error Name
<i>oPE 15</i>	oPE15	Torque Control Setting Error
Cause		Possible Solutions
Torque Control is enabled (d5-01 = 1) while the Speed/Torque Control switch function is assigned to a digital input (H1-□□ = 71).		Correct the parameter settings.
Either Torque Control is enabled by d5-01 = 1, the or Speed/Torque Control switch is assigned to a digital input H1-□□ = 71, while at the same time: <ul style="list-style-type: none"> <li>• Feed Forward is enabled (n5-01 = 1), or</li> <li>• Droop Control is enabled (b7-01 ≠ 0), or</li> <li>• Intelligent Stall Prevention or Intelligent Stall Prevention 2 is enabled (L3-04 = 2 or 5), or</li> <li>• A digital input is set for the power KEB 1 or KEB 2 (H1-□□ = 7A or 7B)</li> </ul>		
Digital Operator Display		Error Name
<i>oPE 16</i>	oPE16	Energy Savings Constants Error
Cause		Possible Solutions
In AOLV/PM the automatically calculated energy saving coefficients are out of the allowable range.		Check and correct the motor data in E5 parameters.
Digital Operator Display		Error Name
<i>oPE 18</i>	oPE18	Online Tuning Parameter Setting Error
Cause		Possible Solutions
One of the following setting errors has occurred while Online Tuning is enabled in OLV (A1-02 = 2): <ul style="list-style-type: none"> <li>• E2-02 has been set below 30% of the original default value</li> <li>• E2-06 has been set below 50% of the original default value</li> <li>• E2-03 = 0</li> </ul>		Make sure E2-02, E2-03, and E2-06 are set the correct values.

## 6.7 Auto-Tuning Fault Detection

Auto-Tuning faults are shown below. When the following faults are detected, the fault is displayed on the digital operator and the motor coasts to a stop. Auto-Tuning faults do not trigger a multi-function terminal set for fault or alarm output.

An End□ error indicates that although Auto-Tuning has completely successful, there is some discrepancy in the calculations the drive made. If an End□ error occurs, check for what might be causing the error using the table below, and perform Auto-Tuning again once the problem has been taken care of. If there appears to be no problem despite the End□ error being displayed, go ahead and start the application.

### ◆ Auto-Tuning Codes, Causes, and Possible Solutions

Table 6.18 Auto-Tuning Codes, Causes, and Possible Solutions

Digital Operator Display		Error Name
End1	End1	Excessive V/f Setting (detected only during Rotational Auto-Tuning, and displayed after Auto-Tuning is complete)
<b>Cause</b>		<b>Possible Solutions</b>
The torque reference exceeded 20% during Auto-Tuning.		<ul style="list-style-type: none"> <li>• Before Auto-Tuning the drive, verify the information written on the motor nameplate and enter that data to T1-03 through T1-05.</li> <li>• Enter proper information to parameters T1-03 to T1-05 and repeat Auto-Tuning.</li> <li>• If possible, disconnect the motor from the load and perform Auto-Tuning. If the load cannot be uncoupled, simply use the Auto-Tuning results as they are.</li> </ul>
The results from Auto-Tuning the no-load current exceeded 80%.		
<b>Digital Operator Display</b>		<b>Error Name</b>
End2	End2	Motor Iron-Core Saturation Coefficient (detected only during Rotational Auto-Tuning and displayed after Auto-Tuning is complete)
<b>Cause</b>		<b>Possible Solutions</b>
Motor data entered during Auto-Tuning was incorrect.		<ul style="list-style-type: none"> <li>• Make sure the data entered to the T1 parameters match the information written on the motor nameplate.</li> <li>• Restart Auto-Tuning and enter the correct information.</li> </ul>
Results from Auto-Tuning are outside the parameter setting range, assigning the iron-core saturation coefficient (E2-07, E2-08) a temporary value.		<ul style="list-style-type: none"> <li>• Check and correct faulty motor wiring.</li> <li>• Disconnect the motor from machine and perform Rotational Auto-Tuning.</li> </ul>
<b>Digital Operator Display</b>		<b>Error Name</b>
End3	End3	Rated Current Setting Alarm (displayed after Auto-Tuning is complete)
<b>Cause</b>		<b>Possible Solutions</b>
The correct current rating printed on the nameplate was not entered into T1-04.		<ul style="list-style-type: none"> <li>• Check the setting of parameter T1-04.</li> <li>• Check the motor data and repeat Auto-Tuning.</li> </ul>
<b>Digital Operator Display</b>		<b>Error Name</b>
End4	End4	Adjusted Slip Calculation Error
<b>Cause</b>		<b>Possible Solutions</b>
The slip that was calculated is outside the allowable range.		<ul style="list-style-type: none"> <li>• Make sure the data entered for Auto-Tuning is correct.</li> <li>• Execute Rotational Auto-Tuning instead. If not possible, try Stationary Auto-Tuning 2.</li> </ul>
<b>Digital Operator Display</b>		<b>Error Name</b>
End5	End5	Resistance Tuning Error
<b>Cause</b>		<b>Possible Solutions</b>
The resistance value that was calculated is outside the allowable range.		<ul style="list-style-type: none"> <li>• Double check the data that was entered for the Auto-Tuning process.</li> <li>• Check the motor and motor cable connection for faults.</li> </ul>
<b>Digital Operator Display</b>		<b>Error Name</b>
End6	End6	Leakage Inductance Alarm
<b>Cause</b>		<b>Possible Solutions</b>
The leakage inductance value that was calculated is outside the allowable range.		Double check the data that was entered for the Auto-Tuning process.
<b>Digital Operator Display</b>		<b>Error Name</b>
End7	End7	No-Load Current Alarm
<b>Cause</b>		<b>Possible Solutions</b>
The entered no-load current value was outside the allowable range.		Check and correct faulty motor wiring.
Auto-Tuning results were less than 5% of the motor rated current.		Double check the data that was entered for the Auto-Tuning process.
<b>Digital Operator Display</b>		<b>Error Name</b>
Er-01	Er-01	Motor Data Error
<b>Cause</b>		<b>Possible Solutions</b>
Motor data or data entered during Auto-Tuning was incorrect.		<ul style="list-style-type: none"> <li>• Check that the motor data entered to T1 parameters matches motor nameplate input before Auto-Tuning.</li> <li>• Start Auto-Tuning over again and enter the correct information.</li> </ul>
Motor output power and motor-rated current settings (T1-02 and T1-04) do not match.		<ul style="list-style-type: none"> <li>• Check the drive and motor capacities.</li> <li>• Correct the settings of parameters T1-02 and T1-04.</li> </ul>
Motor rated current and detected no-load current are not consistent with another.		<ul style="list-style-type: none"> <li>• Check the motor rated current and no-load current.</li> <li>• Correct the settings of parameters T1-04 and E2-03.</li> </ul>
Base frequency and motor rated speed (T1-05 and T1-07) do not match.		<ul style="list-style-type: none"> <li>• Set T1-05 and T1-07 to the correct value.</li> <li>• Check if the correct pole number was entered to T1-06.</li> </ul>

Digital Operator Display		Error Name
Er-02	Er-02	Minor Fault
<b>Cause</b>		<b>Possible Solutions</b>
An alarm was triggered during Auto-Tuning.		Exit the Auto-Tuning menu, check the alarm code, remove the alarm cause, and repeat Auto-Tuning.
Digital Operator Display		Error Name
Er-03	Er-03	STOP Button Input
<b>Cause</b>		<b>Possible Solutions</b>
Auto-Tuning canceled by pressing STOP button.		Auto-Tuning did not complete properly and will have to be performed again.
Digital Operator Display		Error Name
Er-04	Er-04	Line-to-Line Resistance Error
<b>Cause</b>		<b>Possible Solutions</b>
Motor data entered during Auto-Tuning was incorrect.		<ul style="list-style-type: none"> <li>• Make sure the data entered to the T1 parameters match the information written on the motor nameplate.</li> <li>• Restart Auto-Tuning and enter the correct information.</li> </ul>
Results from Auto-Tuning are outside the parameter setting range or the tuning process took too long.		Check and correct faulty motor wiring.
Motor cable or cable connection faulty.		
Digital Operator Display		Error Name
Er-05	Er-05	No-Load Current Error
<b>Cause</b>		<b>Possible Solutions</b>
Motor data entered during Auto-Tuning was incorrect.		<ul style="list-style-type: none"> <li>• Make sure the data entered to the T1 parameters match the information written on the motor nameplate.</li> <li>• Restart Auto-Tuning and enter the correct information.</li> </ul>
Results from Auto-Tuning are outside the parameter setting range or the tuning process took too long.		<ul style="list-style-type: none"> <li>• Check and correct faulty motor wiring.</li> <li>• Perform Rotational Auto-Tuning.</li> </ul>
The load during Rotational Auto-tuning was too high.		<ul style="list-style-type: none"> <li>• Disconnect the motor from machine and restart Auto-Tuning. If motor and load cannot be uncoupled make sure the load is lower than 30%.</li> <li>• If a mechanical brake is installed, make sure it is fully lifted during tuning.</li> </ul>
Digital Operator Display		Error Name
Er-08	Er-08	Rated Slip Error
<b>Cause</b>		<b>Possible Solutions</b>
Motor data entered during Auto-Tuning was incorrect.		<ul style="list-style-type: none"> <li>• Make sure the data entered to the T1 parameters match the information written on the motor nameplate.</li> <li>• Restart Auto-Tuning and enter the correct information.</li> </ul>
Drive-calculated values outside parameter setting range or the tuning process took too long.		<ul style="list-style-type: none"> <li>• Check and correct faulty motor wiring.</li> <li>• Perform Rotational Auto-Tuning.</li> </ul>
The load during rotational Auto-tuning was too high.		<ul style="list-style-type: none"> <li>• Disconnect the motor from machine and restart Auto-Tuning. If motor and load cannot be uncoupled make sure the load is lower than 30%.</li> <li>• If a mechanical brake is installed, make sure it is fully lifted during tuning.</li> </ul>
Digital Operator Display		Error Name
Er-09	Er-09	Acceleration Error
<b>Cause</b>		<b>Possible Solutions</b>
The motor did not accelerate for the specified acceleration time.		<ul style="list-style-type: none"> <li>• Increase the acceleration time (C1-01).</li> <li>• Check if it is possible to disconnect the machine from the motor.</li> </ul>
Torque limit when motoring is too low (L7-01 and L7-02).		<ul style="list-style-type: none"> <li>• Check the settings of parameters L7-01 and L7-02.</li> <li>• Increase the setting.</li> </ul>
The load during Rotational Auto-Tuning was too high.		<ul style="list-style-type: none"> <li>• Disconnect the motor from machine and restart Auto-Tuning. If motor and load cannot be uncoupled make sure the load is lower than 30%.</li> <li>• If a mechanical brake is installed, make sure it is fully lifted during tuning.</li> </ul>
Digital Operator Display		Error Name
Er-10	Er-10	Motor Direction Error
<b>Cause</b>		<b>Possible Solutions</b>
The encoder signal lines are not properly connected to the drive.		Check and correct wiring to the PG encoder.
Motor and PG direction are opposite.		Check the motor speed monitor U1-05 while turning the motor manually in forward direction. If the sign displayed is negative, change the setting of parameter F1-05.
The load pulled the motor in the opposite direction of the speed reference and the torque exceeded 100%.		Uncouple the motor from the load and repeat Auto-Tuning.
Digital Operator Display		Error Name
Er-11	Er-11	Motor Speed Fault
<b>Cause</b>		<b>Possible Solutions</b>
Torque reference is too high.		<ul style="list-style-type: none"> <li>• Increase the acceleration time (C1-01).</li> <li>• Disconnect the machine from the motor, if possible.</li> </ul>



## 6.7 Auto-Tuning Fault Detection

Digital Operator Display		Error Name
$E_r - 12$	Er-12	Current Detection Error
<b>Cause</b>		<b>Possible Solutions</b>
One of the motor phases is missing: (U/T1, V/T2, W/T3).		Check motor wiring and correct any problems.
Current exceeded the current rating of the drive.		<ul style="list-style-type: none"> <li>Check the motor wiring for a short between motor lines.</li> <li>If a magnetic contactor is used between motors, make sure it is closed.</li> <li>Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.</li> </ul>
The current is too low.		
Attempted Auto-Tuning without motor connected to the drive.		Connect the motor and perform Auto-Tuning.
Current detection signal error.		Replace either the control board or the entire drive. For instructions on replacing the control board, contact Yaskawa or your nearest sales representative.
Digital Operator Display		Error Name
$E_r - 13$	Er-13	Leakage Inductance Error
<b>Cause</b>		<b>Possible Solutions</b>
Drive was unable to complete tuning for leakage inductance within 300 seconds.		<ul style="list-style-type: none"> <li>Check all wiring and correct any mistakes.</li> <li>Double check the motor rated current value that was entered to T1-04 for Auto-Tuning.</li> <li>Check the motor rated current value written on the motor nameplate and enter the correct value.</li> </ul>
Digital Operator Display		Error Name
$E_r - 14$	Er-14	Motor Speed Error 2
<b>Cause</b>		<b>Possible Solutions</b>
The motor speed exceeded twice the amplitude of speed reference during Inertia Tuning.		Reduce the ASR gain set to C5-01.
Digital Operator Display		Error Name
$E_r - 15$	Er-15	Torque Saturation Error
<b>Cause</b>		<b>Possible Solutions</b>
The output torque reached the torque limit set in L7-01 through L7-04 during Inertia Tuning.		<ul style="list-style-type: none"> <li>Increase the torque limits in L7-01 through L7-04 (but keep them within reasonable limits).</li> <li>First try reducing the test signal amplitude in T3-01 and repeat the tuning. If necessary, then try reducing the test signal frequency (T3-02) and repeat the tuning.</li> </ul>
Digital Operator Display		Error Name
$E_r - 16$	Er-16	Inertia Detection Error
<b>Cause</b>		<b>Possible Solutions</b>
The inertia identified by the drive was abnormally small or abnormally large during Inertia Tuning.		<ul style="list-style-type: none"> <li>First try reducing the test signal amplitude in T3-01 and repeat the tuning. If necessary, then try reducing the test signal frequency (T3-02) and repeat the tuning.</li> <li>Check the basic motor inertia value entered to T3-03.</li> </ul>
Digital Operator Display		Error Name
$E_r - 17$	Er-17	Reverse Prohibited Error
<b>Cause</b>		<b>Possible Solutions</b>
Drive is prohibited from rotating the motor in reverse while attempting to perform Inertia Tuning.		<ul style="list-style-type: none"> <li>Inertia Auto-Tuning cannot be performed if the drive is restricted from rotating in reverse.</li> <li>Assuming it is acceptable for the application to rotate in reverse, set b1-04 to 0 and then execute Inertia Tuning.</li> </ul>
Digital Operator Display		Error Name
$E_r - 18$	Er-18	Induction Voltage Error
<b>Cause</b>		<b>Possible Solutions</b>
The result of Back EMF Constant Tuning (induced voltage) exceeds the allowable setting range.		Double check the data that was entered to the T2-□□ parameters, and perform Auto-Tuning again.
Digital Operator Display		Error Name
$E_r - 19$	Er-19	PM Inductance Error
<b>Cause</b>		<b>Possible Solutions</b>
The induced voltage constant inductance values set to E5-08 or E5-09 exceed the allowable range.		Double check the data that was entered to the T2-□□ parameters, and perform Auto-Tuning again.
Digital Operator Display		Error Name
$E_r - 20$	Er-20	Stator Resistance Error
<b>Cause</b>		<b>Possible Solutions</b>
Stator resistance tuning attempted to set a value to E5-06 that is outside the allowable setting range.		Double check the data that was entered to the T2-□□ parameters, and perform Auto-Tuning again.
Digital Operator Display		Error Name
$E_r - 21$	Er-21	Z Pulse Correction Error
<b>Cause</b>		<b>Possible Solutions</b>
Motor was coasting when Auto-Tuning was performed.		Make sure the motor has stopped completely. Repeat Auto-Tuning.
Either the motor or the PG encoder on the motor is not properly wired.		Check the wiring for the motor and the PG encoder. Repeat Auto-Tuning.
The direction for the PG encoder is set incorrectly, or the number of pulses set for the PG encoder is wrong.		Check the direction and number of pulses set for the PG encoder. Repeat Auto-Tuning.
PG encoder is damaged.		Check the signal output from the PG encoder attached to the motor. Replace the PG if damaged.



## 6.8 Copy Function Related Displays

### ◆ Tasks, Errors, and Troubleshooting

The table below lists the messages and errors that may appear when using the Copy function.

When executing the tasks offered by the Copy function, the operator will indicate the task being performed. When an error occurs, a code appears on the operator to indicate the error. Note that errors related to the Copy function do not trigger a multi-function output terminal that has been set up to close when a fault or alarm occurs. To clear an error, simply press any key on the operator and the error display will disappear.

**Table 6.19** lists the corrective action that can be taken when an error occurs.

- Note:**
1. Whenever using the copy function, the drive should be fully stopped.
  2. The drive will not accept a Run command while the Copy function is being executed.
  3. Parameters can only be saved to a drive when the voltage class, capacity, control mode, and software version match.

**Table 6.19 Copy Function Task and Error Displays**

Digital Operator Display		Task
<i>CoPY</i>	CoPy	Writing Parameter Settings (flashing)
<b>Cause</b>		<b>Possible Solutions</b>
Parameters are being written to the drive.		Not an error.
<b>Digital Operator Display</b>		<b>Task</b>
<i>CPeR</i>	CPEr	Control Mode Mismatch
<b>Cause</b>		<b>Possible Solutions</b>
Control mode of the parameters to be loaded onto the drive and the control mode already set to the drive don't match.		Check the control mode for the parameters that are to be loaded onto the drive and the control mode set to the drive those parameters will be written to. Set the same control mode using parameter A1-02 and try again.
<b>Digital Operator Display</b>		<b>Task</b>
<i>CPyE</i>	CPyE	Error Writing Data
<b>Cause</b>		<b>Possible Solutions</b>
Failed writing parameters.		Try writing parameters again.
<b>Digital Operator Display</b>		<b>Task</b>
<i>CSEr</i>	CSEr	Copy Unit Error
<b>Cause</b>		<b>Possible Solutions</b>
Hardware fault		Replace the operator or the USB Copy Unit.
<b>Digital Operator Display</b>		<b>Task</b>
<i>dFPS</i>	dFPS	Drive Model Mismatch
<b>Cause</b>		<b>Possible Solutions</b>
The drive from which the parameter were copied and the drive you are attempting to write to are not the same model. <ul style="list-style-type: none"> <li>• The drive the parameters were copied from is a different model drive.</li> <li>• The drive you attempting to write to is a different model.</li> </ul>		Check the model number of the drive that the parameters were copied from and the model of the drive you are attempting to write those parameters to. Make sure the drive from which the parameter are copied and the drive to be written to have the same model numbers and software versions.
<b>Digital Operator Display</b>		<b>Task</b>
<i>End</i>	End	Task Complete
<b>Cause</b>		<b>Possible Solutions</b>
Finished reading, writing, or verifying parameters.		Not an error.
<b>Digital Operator Display</b>		<b>Task</b>
<i>iFEr</i>	iFEr	Communication Error
<b>Cause</b>		<b>Possible Solutions</b>
A communication error occurred between the drive and the operator or the USB copy unit.		Check the cable connection.
A non-compatible cable is being used to connect the USB Copy Unit and the drive.		Use the cable originally packaged with the USB Copy Unit.
<b>Digital Operator Display</b>		<b>Task</b>
<i>ndAT</i>	ndAT	Model, Voltage Class, Capacity Mismatch
<b>Cause</b>		<b>Possible Solutions</b>
The drive the parameters were copied from and the drive you are attempting to write to have different electrical specifications, a different capacity, is set to a different control mode, or is a different model number.		Make sure model numbers and specifications are the same for both drives.
The device being used to write the parameters is blank and does not have any parameters saved on it.		Making sure all connections are correct, and copy the parameter settings onto the USB Copy Unit or the operator.

## 6.8 Copy Function Related Displays

Digital Operator Display		Task
<i>rdEr</i>	rdEr	Error Reading Data
<b>Cause</b>		<b>Possible Solutions</b>
Failed while attempting to read parameter settings from the drive.		Press and hold the READ key on the USB Copy Unit for at least one second to have the unit read parameters from the drive.
Digital Operator Display		Task
<i>rEAd</i>	rEAd	Reading Parameter Settings (flashing)
<b>Cause</b>		<b>Possible Solutions</b>
Displayed while the parameter settings are being read onto the USB Copy Unit.		Not an error.
Digital Operator Display		Task
<i>vAEr</i>	vAEr	Voltage Class, Capacity Mismatch
<b>Cause</b>		<b>Possible Solutions</b>
The drive the parameters were copied from and the drive you performing the Verify mode on have different electrical specifications or are a different capacity.		Make sure electrical specifications and capacities are the same for both drives.
Digital Operator Display		Task
<i>vFyE</i>	vFyE	Parameter settings in the drive and those saved to the copy function are not the same
<b>Cause</b>		<b>Possible Solutions</b>
Indicates that parameter settings that have been Read and loaded onto the Copy Unit or Digital Operator are different.		To have parameters be the same, either write the parameters save on the USB Copy Unit or LCD digital operator onto the drive, or Read the parameter settings on the drive onto the USB Copy Unit.
Digital Operator Display		Task
<i>vrFy</i>	vrFy	Comparing Parameter Settings (flashing)
<b>Cause</b>		<b>Possible Solutions</b>
The Verify mode has confirmed that parameters settings on the drive and parameters read to the copy device are identical.		Not an error.

## 6.9 Diagnosing and Resetting Faults

When a fault occurs and the drive stops, follow the instructions below to remove whatever conditions triggered the fault, then restart the drive.

### ◆ Fault Occurs Simultaneously with Power Loss

**WARNING!** *Electrical Shock Hazard. Ensure there are no short circuits between the main circuit terminals (R/L1, S/L2, and T/L3) or between the ground and main circuit terminals before restarting the drive. Failure to comply may result in serious injury or death and will cause damage to equipment.*

1. Turn on the drive input power.
2. Use monitor parameters U2-□□ to display data on the operating status of the drive just before the fault occurred.
3. Remove the cause of the fault and reset.

- Note:**
1. To find out what faults were triggered, check the fault history in U2-02. Information on drive status when the fault occurred such as the frequency, current, and voltage can be found in U2-03 through U2-20. *Refer to Viewing Fault Trace Data After Fault on page 341* for information on how to view fault data.
  2. When the fault continues to be displayed after cycling power, remove the cause of the fault and reset.

### ◆ If the Drive Still has Power After a Fault Occurs

1. Look at the digital operator for information on the fault that occurred.
2. *Refer to Fault Displays, Causes, and Possible Solutions on page 314*
3. Reset the fault. *Refer to Fault Reset Methods on page 342.*


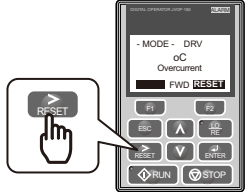
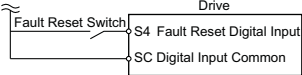
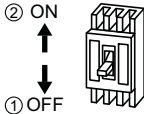
### ◆ Viewing Fault Trace Data After Fault

Step		Display/Result
1.	Turn on the drive input power. The first screen displays.	
2.	Press  or  until the monitor screen is displayed.	
3.	Press  to display the parameter setting screen.	
4.	Press  and  to scroll to monitor U2-02. The fault code shown in U2-02 is the fault that occurred last.	
7.	Press  to view drive status information when fault occurred. Parameters U2-03 through U2-20 help determine the cause of a fault. Parameters to be monitored differ depending on the control mode.	

## 6.9 Diagnosing and Resetting Faults

### ◆ Fault Reset Methods

When a fault occurs, the cause of the fault must be removed and the drive must be restarted. The table below lists the different ways to restart the drive.

After the Fault Occurs	Procedure	
Fix the cause of the fault, restart the drive, and reset the fault	Press  on the digital operator.	
Resetting via Fault Reset Digital Input S4	Close then open the fault signal digital input via terminal S4. S4 is set for "Fault Reset" as default (HI-04 = 14).	
If the above methods do not reset the fault, turn off the drive main power supply. Reapply power after the digital operator display is out.		

**Note:** If the Run command is present, the drive will disregard any attempts to reset the fault. The Run command must first be removed before a fault situation can be cleared.

## 6.10 Troubleshooting without Fault Display

This section describes troubleshooting problems that do not trip an alarm or fault.



The following symptoms indicate that the drive is not set correctly for proper performance with the motor. Refer to [Motor Performance Fine-Tuning on page 304](#) for guidance on troubleshooting.

- Motor hunting and oscillation
- Poor motor torque
- Poor speed precision
- Poor motor torque and speed response
- Motor noise

### ◆ Common Problems






Common Problems		Page
Cannot Change Parameter Settings		343
Motor Does Not Rotate Properly after Pressing RUN Button or after Entering External Run Command	Motor Does Not Rotate	344
	Motor Rotates in the Opposite Direction from the Run Command	345
	Motor Rotates in One Direction Only	345
Motor is Too Hot		345
Drive Does Not Allow Selection of Rotational Auto-Tuning		345
oPE02 Error Occurs When Lowering the Motor Rated Current Setting		345
Motor Stalls During Acceleration or With Large Loads		346
Drive Frequency Reference Differs from the Controller Frequency Reference Command		346
Excessive Motor Oscillation and Erratic Rotation		346
Deceleration Takes Longer Than Expected with Dynamic Braking Enabled		347
Load Falls When Brake is Applied (Hoist-Type Applications)		347
Noise From Drive or Motor Cables When the Drive is Powered On		347
Equipment for Residual Current Monitoring/Detection (RCM/RCD) Trips During Run.		347
Connected Machinery Vibrates When Motor Rotates	Unexpected Noise from Connected Machinery	347
	Oscillation or Hunting	347
PID Output Fault		348
Insufficient Starting Torque		348
Motor Rotates After the Drive Output is Shut Off (Motor Rotates During DC Injection Braking)		348
Output Frequency is not as High as Frequency Reference		348
Buzzing Sound from Motor at 2 kHz		348
Unstable Motor Speed when Using PM or IPM		348
Motor Does Not Restart after Power Loss		349

### ◆ Cannot Change Parameter Settings

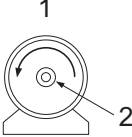
Cause	Possible Solutions
The drive is running the motor (i.e., the Run command is present).	<ul style="list-style-type: none"> <li>• Stop the drive and switch over to the Programming Mode.</li> <li>• Most parameters cannot be edited during run.</li> </ul>
The Access Level is set to restrict access to parameter settings.	<ul style="list-style-type: none"> <li>• Set the Access Level to allow parameters to be edited (A1-01 = 2).</li> </ul>
The operator is not in the Parameter Setup Mode (the screen will display "PAR").	<ul style="list-style-type: none"> <li>• See what mode the operator is currently set for.</li> <li>• Parameters cannot be edited when in the Setup Mode ("STUP"). Switch modes so that "PAR" appears on the screen. Refer to <a href="#">The Drive and Programming Modes on page 93</a>.</li> </ul>
A multi-function contact input terminal is set to allow or restrict parameter editing (H1-01 through H1-08 = 1B).	<ul style="list-style-type: none"> <li>• When the terminal is open, parameters cannot be edited.</li> <li>• Turn on the multi-function contact input set to 1B.</li> </ul>
The wrong password was entered.	<ul style="list-style-type: none"> <li>• If the password entered to A1-04 does not match the password saved to A1-05, then drive settings cannot be changed.</li> <li>• Reset the password.</li> </ul> <p>If you cannot remember the password:</p> <ul style="list-style-type: none"> <li>• Scroll to A1-04. Press the  button and press  at the same time. Parameter A1-05 will appear.</li> <li>• Set a new password to parameter A1-05.</li> </ul>
Undervoltage was detected.	<ul style="list-style-type: none"> <li>• Check the drive input power voltage by looking at the DC bus voltage (U1-07).</li> <li>• Check all main circuit wiring.</li> </ul>

### ◆ Motor Does Not Rotate Properly after Pressing RUN Button or after Entering External Run Command

#### ■ Motor Does Not Rotate

Cause	Possible Solutions
The drive is not in the Drive Mode.	<ul style="list-style-type: none"> <li>Check if the DRV light on the digital operator is lit.</li> <li>Enter the Drive Mode to begin operating the motor. <a href="#">Refer to The Drive and Programming Modes on page 93.</a></li> </ul>
The  button was pushed.	<p>Stop the drive and check if the correct frequency reference source is selected. If the operator keypad shall be the source, the LO/RE button LED must be on. If the source is REMOTE, it must be off. Take the following steps to solve the problem:</p> <ul style="list-style-type: none"> <li>Push the  button.</li> <li>If o2-01 is set to 0, then the LO/RE button will be disabled.</li> </ul>
Auto-Tuning has just completed.	<ul style="list-style-type: none"> <li>When Auto-Tuning completes, the drive is switched back to the Programming Mode. The Run command will not be accepted unless the drive is in the Drive Mode.</li> <li>Use the digital operator to enter the Drive Mode. <a href="#">Refer to The Drive and Programming Modes on page 93.</a></li> </ul>
A Fast Stop was executed and has not yet been reset.	Reset the Fast Stop command.
Settings are incorrect for the source that provides the Run command.	<p>Check parameter b1-02 (Run Command Selection). Set b1-02 so that it corresponds with the correct Run command source.</p> <p>0: Digital operator 1: Control circuit terminal (default setting) 2: MEMOBUS/Modbus communications 3: Option card</p>
There is faulty wiring in the control circuit terminals.	<ul style="list-style-type: none"> <li>Check the wiring for the control terminal.</li> <li>Correct wiring mistakes.</li> <li>Check the input terminal status monitor (U1-10).</li> </ul>
The drive has been set to accept the frequency reference from the incorrect source.	<p>Check parameter b1-01 (Frequency Reference Selection 1). Set b1-01 to the correct source of the frequency reference.</p> <p>0: Digital operator 1: Control circuit terminal (default setting) 2: MEMOBUS/Modbus communications 3: Option card 4: Pulse train input (RP)</p>
The terminal set to accept the main speed reference is set to the incorrect voltage and/or current.	If the frequency reference is set at terminal A1, check parameter H3-01 for the correct signal level selection. If terminal A2 is used, check DIP switch S1 parameter H3-08. If terminal A3 is used, check parameter H3-08. <a href="#">Refer to Terminal A2 Input Signal Selection on page 82.</a>
Selection for the sink/source mode and the internal/external power supply is incorrect.	Check jumper S3. <a href="#">Refer to Sinking/Sourcing Mode Switch for Digital Inputs on page 80.</a>
Frequency reference is too low.	<ul style="list-style-type: none"> <li>Check the frequency reference monitor (U1-01).</li> <li>Increase the frequency by changing the maximum output frequency (E1-09).</li> </ul>
Multi-function analog input is set up to accept gain for the frequency reference, but no voltage (current) has been provided.	<ul style="list-style-type: none"> <li>Check the multi-function analog input settings.</li> <li>Check if analog input A1, A2, or A3 is set for frequency reference gain (H3-02, H3-10, H3-06 = 1). If so, check if the correct signal is applied to the terminal. The gain and the frequency reference will be 0 if no signal is applied to the gain input.</li> <li>Check if H3-02, H3-10, and H3-06 have been set to the proper values.</li> <li>Check if the analog input value has been set properly. (U1-13 to U1-15)</li> </ul>
The  button was pressed when the drive was started from a REMOTE source.	<ul style="list-style-type: none"> <li>When the  button is pressed, the drive will decelerate to stop.</li> <li>Switch off the Run command and then re-enter a new Run command.</li> <li>The  button can be disabled when o2-02 is set to 0.</li> </ul>
Motor starting torque is too low.	<a href="#">Refer to Motor Performance Fine-Tuning on page 304</a>
Frequency reference value is too low or the drive does not accept the value entered.	Enter a value that is above the minimum output frequency determined by E1-09.
The sequence Start/Stop sequence is set up incorrectly.	<ul style="list-style-type: none"> <li>If the drive is supposed to be set up for a 2-wire sequence, then ensure parameters H1-03 through H1-08 are not set to 0.</li> <li>If the drive is supposed to be set up for a 3-wire sequence, then one of the parameters H1-03 through H1-08 must be set to 0. Terminal S1 will become the Start, terminal S2 will become the Stop input.</li> </ul>

## ■ Motor Rotates in the Opposite Direction from the Run Command

Cause	Possible Solutions
Phase wiring between the drive and motor is incorrect.	<ul style="list-style-type: none"> <li>Check the motor wiring.</li> <li>Switch two motor cables (U, V, and W) to reverse motor direction.</li> <li>Connect drive output terminals U/T1, V/T2, and W/T3 in the right order to match motor terminals U, V, and W.</li> <li>Change the setting of parameter b1-14.</li> </ul>
The forward direction for the motor is setup incorrectly.	<p>Typically, forward is designated as being counterclockwise when looking from the motor shaft (see figure below).</p>  <ol style="list-style-type: none"> <li>Forward Rotating Motor (looking down the motor shaft)</li> <li>Motor Shaft</li> </ol>
The motor is running at almost 0 Hz and the Speed Search estimated the speed to be in the opposite direction.	<ul style="list-style-type: none"> <li>Disable bi-directional search (b3-14 = "0") so that Speed Search is performed only in the specified direction.</li> </ul>

**Note:** Check the motor specifications for the forward and reverse directions. The motor specifications will vary depending on the manufacturer of the motor.

## ■ Motor Rotates in One Direction Only

Cause	Possible Solutions
The drive prohibits reverse rotation.	<ul style="list-style-type: none"> <li>Check parameter b1-04.</li> <li>Set the drive to allow the motor to rotate in reverse (b1-04 = 0).</li> </ul>
A Reverse run signal has not been entered, although 3-wire sequence is selected.	<ul style="list-style-type: none"> <li>Make sure that one of the input terminals S3 to S8 used for the 3-wire sequence has been set for reverse.</li> </ul>

## ◆ Motor is Too Hot

Cause	Possible Solutions
The load is too heavy.	<p>If the load is too heavy for the motor, the motor will overheat as it exceeds its rated torque value for an extended period of time. Keep in mind that the motor also has a short-term overload rating in addition to the possible solutions provided below:</p> <ul style="list-style-type: none"> <li>Reduce the load.</li> <li>Increase the acceleration and deceleration times.</li> <li>Check the values set for the motor protection (L1-01, L1-02) as well as the motor rated current (E2-01).</li> <li>Increase motor capacity.</li> </ul>
The air around the motor is too hot.	<ul style="list-style-type: none"> <li>Check the ambient temperature.</li> <li>Cool the area until it is within the specified temperature range.</li> </ul>
The drive is operating in a vector control mode but Auto-Tuning has not yet been performed.	<ul style="list-style-type: none"> <li>Perform Auto-Tuning.</li> <li>Calculate the motor value and reset the motor parameters.</li> <li>Change the motor control method to V/f Control (A1-02 = 0).</li> </ul>
Insufficient voltage insulation between motor phases.	<p>When the motor cable is long, high voltage surges occur between the motor coils and drive switching. Normally, surges can reach up to three times the drive input power supply voltage (600 V for 200 V class, and 1200 V for 400 V class).</p> <ul style="list-style-type: none"> <li>Use a motor with a voltage tolerance higher than the max voltage surge.</li> <li>Use a motor designed to work specifically with a drive when using a 400 V class unit.</li> <li>Install an AC reactor on the output side of the drive. The carrier frequency should be set to 2 kHz when installing an AC reactor.</li> </ul>
The motor fan has stopped or is clogged.	Check the motor fan.
Carrier frequency is too low.	Increase the carrier frequency to lower the current harmonic distortion and lower the motor temperature.

## ◆ Drive Does Not Allow Selection the Desired Auto-Tuning Mode

Cause	Possible Solutions
The desired Auto-Tuning mode is not available for the selected control mode.	<ul style="list-style-type: none"> <li>Check if the desired tuning mode is available for the selected control mode. Refer to <a href="#">Auto-Tuning on page 110</a>.</li> <li>Change the motor control method by setting A1-02.</li> </ul>

## ◆ oPE02 Error Occurs When Lowering the Motor Rated Current Setting

Cause	Possible Solutions
Motor rated current and the motor no-load current setting in the drive are incorrect.	<ul style="list-style-type: none"> <li>The user is trying to set the motor rated current in E2-01 to a value lower than the no-load current set in E2-03.</li> <li>Make sure that value set in E2-01 is higher than E2-03.</li> <li>If it is necessary to set E2-01 lower than E2-03, first lower the value set to E2-03, then change the setting in E2-01 as needed.</li> </ul>

## 6.10 Troubleshooting without Fault Display

### ◆ Motor Stalls during Acceleration or Acceleration Time is Too Long

Cause	Possible Solutions
Torque limit has been reached or current suppression keeps the drive from accelerating.	Take the following steps to resolve the problem: <ul style="list-style-type: none"> <li>• Reduce the load.</li> <li>• Increase motor capacity.</li> </ul>
Load is too heavy.	<b>Note:</b> Although the drive has a Stall Prevention function and a Torque Compensation Limit function, accelerating too quickly or trying to drive an excessively large load can exceed the capabilities of the motor.
Torque limit is not set properly.	Check the torque limit setting.
Frequency reference is too low.	<ul style="list-style-type: none"> <li>• Check the maximum output frequency (E1-04).</li> <li>• Increase E1-04 if it is set too low.</li> </ul>
	Check U1-01 for proper frequency reference.
	Check if a frequency reference signal switch has been set to one of the multi-function input terminals.
	Check for low gain level set to terminals A1, A2, or A3 (H3-03, H3-11, H3-07).
Load is too heavy.	<ul style="list-style-type: none"> <li>• Reduce the load so that the output current remains within the motor rated current.</li> <li>• In extruder and mixer applications, the load will sometimes increase as the temperature drops.</li> </ul>
	<ul style="list-style-type: none"> <li>• Increase the acceleration time.</li> <li>• Check if the mechanical brake is fully releasing as it should.</li> </ul>
	Check if the acceleration time parameters have been set too long (C1-01, C1-03, C1-05, C1-07).
Motor characteristics and drive parameter settings are incompatible with one another.	<ul style="list-style-type: none"> <li>• Set the correct V/f pattern so that it matches the characteristics of the motor being used.</li> <li>• Check the V/f pattern set to E1-03.</li> <li>• Execute Rotational Auto-Tuning.</li> </ul>
Although the drive is operating in Open Loop Vector motor control method, Auto-Tuning has not been performed.	<ul style="list-style-type: none"> <li>• Perform Auto-Tuning.</li> <li>• Calculate motor data and reset motor parameters.</li> <li>• Switch to V/f Control (A1-02 = 0).</li> </ul>
Incorrect frequency reference setting.	<ul style="list-style-type: none"> <li>• Check the multi-function analog input settings. Multi-function analog input terminal A1, A2, or A3 is set for frequency gain (H3-02, H3-10, or H3-06 is set to "1"), but there is no voltage or current input provided.</li> <li>• Make sure H3-02, H3-10, and H3-06 are set to the proper values.</li> <li>• See if the analog input value is set to the right value (U1-13 to U1-15).</li> </ul>
The Stall Prevention level during acceleration and deceleration set too low.	<ul style="list-style-type: none"> <li>• Check the Stall Prevention level during acceleration (L3-02).</li> <li>• If L3-02 is set too low, acceleration may be taking too long.</li> <li>• Increase L3-02.</li> </ul>
The Stall Prevention level during run has been set too low.	<ul style="list-style-type: none"> <li>• Check the Stall Prevention level during run (L3-06).</li> <li>• If L3-06 is set too low, speed will drop as the drive outputs torque.</li> <li>• Increase the setting value.</li> </ul>
Drive reached the limitations of the V/f motor control method.	<ul style="list-style-type: none"> <li>• The motor cable may be long enough (over 50 m) to require Auto-Tuning for line-to-line resistance.</li> <li>• Be aware that V/f Control is comparatively limited when it comes to producing torque at low speeds.</li> <li>• Consider switching to Open Loop Vector Control.</li> </ul>

### ◆ Drive Frequency Reference Differs from the Controller Frequency Reference Command

Cause	Possible Solutions
The analog input gain and bias for the frequency reference input are set to incorrect values.	<ul style="list-style-type: none"> <li>• Check the gain and bias settings for the analog inputs that are used to set the frequency reference. Check parameters H3-03 and H3-04 for input A1, check parameters H3-11 and H3-12 for input A2, and check parameters H3-07 and H3-08 for input A3.</li> <li>• Set these parameters to the appropriate values.</li> </ul>
A frequency bias signal is being entered via analog input terminals A1 to A3.	<ul style="list-style-type: none"> <li>• If more than one of multi-function analog inputs A1 to A3 is set for frequency reference bias (H3-02, H3-10, or H3-06 is set to "0"), then the sum of all signals builds the frequency reference.</li> <li>• Make sure that H3-02, H3-10, and H3-06 are set appropriately.</li> <li>• Check the input level set for terminals A1 to A3 (U1-13 to U1-15).</li> </ul>
PID control is enabled, and the drive is consequently adjusting the output frequency to match the PID setpoint. The drive will only accelerate to the maximum output frequency set in E1-04 while PID control is active.	If PID control is not necessary for the application, disable it by setting b5-01 to "0".

### ◆ Excessive Motor Oscillation and Erratic Rotation

Cause	Possible Solutions
Poor balance between motor phases.	Check drive input power voltage to ensure that it provides stable power.
Hunting prevention function is disabled.	<ul style="list-style-type: none"> <li>• Enable Hunting Prevention (n1-01 = 1).</li> <li>• Increase the AFR gain (n2-01) or the AFR time constant (n2-02).</li> </ul>



## ◆ Deceleration Takes Longer Than Expected with Dynamic Braking Enabled

Cause	Possible Solutions
L3-04 is set incorrectly.	<ul style="list-style-type: none"> <li>Check the Stall Prevention level during deceleration (L3-04).</li> <li>If a dynamic braking option has been installed, disable Stall Prevention during deceleration (L3-04 = 0).</li> </ul>
The deceleration time is set too long.	Set deceleration to more appropriate time (C1-02, C1-04, C1-06, C1-08).
Insufficient motor torque.	<ul style="list-style-type: none"> <li>Assuming parameter settings are normal and that no overvoltage occurs when there is insufficient torque, it is likely that the demand on the motor has exceeded the motor capacity.</li> <li>Use a larger motor.</li> </ul>
Reaching the torque limit.	<ul style="list-style-type: none"> <li>Check the settings for the torque limit (L7-01 through L7-04).</li> <li>If the torque limit is enabled, deceleration might take longer than expected because the drive cannot output more torque than the limit setting. Ensure the torque limit is set to a high enough value.</li> <li>Increase the torque limit setting.</li> </ul>
Load exceeded the internal torque limit determined by the drive rated current.	Switch to a larger capacity drive.

## ◆ Load Falls When Brake is Applied (Hoist-Type Applications)

Cause	Possible Solutions
The timing for the brake to close and release is not set properly.	Refer to <a href="#">Notes on Controlling the Brake when Using the Hoist Application Preset on page 107</a> .
Insufficient DC Injection Braking.	Increase the amount of DC Injection Braking (b2-02).

## ◆ Noise From Drive or Motor Cables When the Drive is Powered On

Cause	Possible Solutions
Relay switching in the drive generates excessive noise.	<ul style="list-style-type: none"> <li>Lower the carrier frequency (C6-02).</li> <li>Install a noise filter on the input side of drive input power.</li> <li>Install a noise filter on the output side of the drive.</li> <li>Place the wiring inside a metal conduit to shield it from switching noise.</li> <li>Ground the drive and motor properly.</li> <li>Separate the main circuit wiring and the control lines.</li> <li>Make sure wires and the motor have been properly grounded.</li> </ul>

## ◆ Equipment for Residual Current Monitoring/Detection (RCM/RCD) Trips During Run

Cause	Possible Solutions
Excessive leakage current trips RCM/RCD.	<ul style="list-style-type: none"> <li>Increase the RCM/RCD sensitivity or use RCM/RCD with a higher threshold.</li> <li>Lower the carrier frequency (C6-02).</li> <li>Reduce the length of the cable used between the drive and the motor.</li> <li>Install a noise filter or reactor on the output side of the drive. Set the carrier frequency to 2 kHz when connecting a reactor.</li> </ul>

## ◆ Connected Machinery Vibrates When Motor Rotates

### ■ Unexpected Noise from Connected Machinery

Cause	Possible Solutions
The carrier frequency is at the resonant frequency of the connected machinery.	Adjust the carrier frequency using parameters C6-02 through C6-05.
The drive output frequency is the same as the resonant frequency of the connected machinery.	<ul style="list-style-type: none"> <li>Adjust the parameters used for the Jump frequency function (d3-01 through d3-04) to skip the problem-causing bandwidth.</li> <li>Place the motor on a rubber pad to reduce vibration.</li> </ul>

**Note:** The drive may have trouble assessing the status of the load due to white noise generated from using Swing PWM (C6-02 = 7 to A).

### ■ Oscillation or Hunting

Cause	Possible Solutions
Insufficient tuning.	Perform Auto-Tuning. Refer to <a href="#">Motor Performance Fine-Tuning on page 304</a> .
Gain is too low when using PID control.	Refer to <a href="#">b5: PID Control on page 152</a> for details.
The frequency reference is assigned to an external source and the signal is noisy.	<ul style="list-style-type: none"> <li>Ensure that noise is not affecting the signal lines.</li> <li>Separate main circuit wiring and control circuit wiring.</li> <li>Use twisted-pair cables or shielded wiring for the control circuit.</li> <li>Increase the analog input time filter constant (H3-13).</li> </ul>
The cable between the drive and motor is too long.	<ul style="list-style-type: none"> <li>Perform Auto-Tuning.</li> <li>Reduce the length of the cable.</li> </ul>

## 6.10 Troubleshooting without Fault Display

### ◆ PID Output Fault

Cause	Possible Solutions
No PID feedback input.	<ul style="list-style-type: none"> <li>Check the multi-function analog input terminal settings.</li> <li>Set multi-function analog input terminal A1, A2, or A3 for PID feedback (H3-02, H3-10, or H3-06 = "B").</li> <li>A signal input to the terminal selection for PID feedback is needed.</li> <li>Check the connection of the feedback signal.</li> <li>Check the various PID-related parameter settings.</li> <li>No PID feedback input to the terminal causes the value detected to be 0, causing a PID fault and the drive to operate at max frequency.</li> </ul>
The level of detection and the target value do not correspond with each other.	<ul style="list-style-type: none"> <li>PID control keeps the difference between target and detection values at 0. Set the input level for the values relative to one another.</li> <li>Use analog input gains H3-03 and H3-11 to adjust PID target and feedback signal scaling.</li> </ul>
Reverse drive output frequency and speed detection. When output frequency rises, the sensor detects a speed decrease.	Set PID output for reverse characteristics (b5-09 = 1).
Adjustment made to PID parameter settings are insufficient.	Refer to <a href="#">b5: PID Control on page 152</a> for details.

### ◆ Insufficient Starting Torque

Cause	Possible Solutions
Auto-Tuning has not yet been performed (required for vector control modes).	Perform Auto-Tuning. Refer to <a href="#">Motor Performance Fine-Tuning on page 304</a> .
The control mode was changed after performing Auto-Tuning.	Perform Auto-Tuning again.
Only Stationary Auto-Tuning was performed.	Perform Rotational Auto-Tuning.

### ◆ Motor Rotates After the Drive Output is Shut Off (Motor Rotates During DC Injection Braking)

Cause	Possible Solutions
DC Injection Braking is set too low and the drive cannot decelerate properly.	<ul style="list-style-type: none"> <li>Adjust the DC Injection braking settings.</li> <li>Increase the current level for DC Injection Braking (b2-02).</li> <li>Increase the DC Injection Braking time at stop (b2-04).</li> </ul>
The stopping method is set so that the drive coasts to stop.	Set b1-03 (Stopping Method Selection) to 0 or 2.

### ◆ Output Frequency is not as High as Frequency Reference

Cause	Possible Solutions
Frequency reference is set within the range of the Jump frequency.	<ul style="list-style-type: none"> <li>Adjust the parameters used for the Jump frequency function (d3-01, d3-02, d3-03).</li> <li>Enabling the Jump frequency prevents the drive from outputting the frequencies specified in the Jump range.</li> </ul>
Upper limit for the frequency reference has been exceeded.	<ul style="list-style-type: none"> <li>Set the maximum output frequency and the upper limit for the frequency reference to more appropriate values (E1-04, d2-01).</li> <li>The following calculation yields the upper value for the output frequency = <math>E1-04 \times d2-01 / 100</math></li> </ul>
Large load triggered Stall Prevention function during acceleration.	<ul style="list-style-type: none"> <li>Reduce the load.</li> <li>Adjust the Stall Prevention level during acceleration (L3-02).</li> </ul>

### ◆ Buzzing Sound from Motor at 2 kHz

Cause	Possible Solutions
Exceeded 110% of the rated output current of the drive while operating at low speeds.	<ul style="list-style-type: none"> <li>If the output current rises too high at low speeds, the carrier frequency is automatically reduced and causes a whining or buzzing sound.</li> <li>If the sound is coming from the motor, disable carrier frequency derating (L8-38 = 0).</li> <li>Disabling the automatic carrier frequency derating increases the chances of an overload fault (oL2). Switch to a larger capacity motor if oL2 faults occur too frequently.</li> </ul>

### ◆ Unstable Motor Speed when Using PM

Cause	Possible Solutions
The motor code for the PM motor (E5-01 or T2-02) is set incorrectly (Yaskawa motors only).	Refer to <a href="#">Motor Performance Fine-Tuning on page 304</a> for details.
Drive is attempting to operate the motor beyond the speed control range listed in the specifications.	Check the speed control range and adjust the speed accordingly.
Motor hunting occurs.	Refer to <a href="#">Motor Performance Fine-Tuning on page 304</a> for details.
Hunting occurs at start.	Increase the S-curve time at the start of acceleration (C2-01).
Too much current is flowing through the drive.	<ul style="list-style-type: none"> <li>Enter the correct motor code for the PM motor being used into E5-01.</li> <li>For special-purpose motors, enter the correct data to all E5 parameters according to the test report provided for the motor.</li> </ul>

**◆ Motor Does Not Restart after Power Loss**

Cause	Possible Solutions
The Run command was not issued again when power was restored.	<ul style="list-style-type: none"><li>• Check the sequence and wiring that has been set up to enter the Run command.</li><li>• A relay should be set up to make sure the Run command remains enabled throughout any power loss.</li></ul>
The relay that is supposed to maintain the Run command has been switched off.	Check wiring and circuitry for the relay intended to keep the Run command enabled.





## Periodic Inspection & Maintenance

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This chapter describes the periodic inspection and maintenance of the drive to ensure that it receives the proper care to maintain overall performance.

<b>7.1 SECTION SAFETY</b> .....	<b>352</b>
<b>7.2 INSPECTION</b> .....	<b>355</b>
<b>7.3 PERIODIC MAINTENANCE</b> .....	<b>357</b>
<b>7.4 COOLING FAN AND CIRCULATION FAN</b> .....	<b>359</b>
<b>7.5 REPLACING THE AIR FILTER</b> .....	<b>382</b>
<b>7.6 DRIVE REPLACEMENT</b> .....	<b>384</b>

## 7.1 Section Safety

### DANGER

#### Electrical Shock Hazard

**Do not connect or disconnect wiring while the power is on.**

Failure to comply will result in death or serious injury.

Before servicing, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. The charge indicator LED will extinguish when the DC bus voltage is below 50 Vdc. To prevent electric shock, wait for at least the time specified on the warning label once all indicators are OFF, and then measure the DC bus voltage level to confirm it has reached a safe level.

**Never connect or disconnect wiring, remove connectors or option cards, or replace the cooling fan, and air filter while the power is on.**

Failure to comply will result in death or serious injury.

Before servicing, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off.

### WARNING

#### Electrical Shock Hazard

**Do not operate equipment with covers removed.**

Failure to comply could result in death or serious injury.

The diagrams in this section may show drives without covers or safety shields to show details. Be sure to reinstall covers or shields before operating the drives and run the drives according to the instructions described in this manual.

**Always ground the motor-side grounding terminal.**

Improper equipment grounding could result in death or serious injury by contacting the motor case.

**Do not remove covers or touch circuit boards while the power is on.**

Failure to comply could result in death or serious injury.

**Do not allow unqualified personnel to perform work on the drive.**

Failure to comply could result in death or serious injury.

Installation, maintenance, inspection, and servicing must be performed only by authorized personnel familiar with installation, adjustment, and maintenance of AC drives.

**Do not perform work on the drive while wearing loose clothing, jewelry or without eye protection.**

Failure to comply could result in death or serious injury.

Remove all metal objects such as watches and rings, secure loose clothing, and wear eye protection before beginning work on the drive.

**Do not touch any terminals before the capacitors have fully discharged.**

Failure to comply could result in death or serious injury.

Before wiring terminals, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.

**⚠ WARNING****Fire Hazard**

**Tighten all terminal screws to the specified tightening torque.**

Loose electrical connections could result in death or serious injury by fire due to overheating of electrical connections.

**Do not use an improper voltage source.**

Failure to comply could result in death or serious injury by fire.

Verify that the rated voltage of the drive matches the voltage of the incoming power supply before applying power.

**Do not use improper combustible materials.**

Failure to comply could result in death or serious injury by fire.

Attach the drive to metal or other noncombustible material.

**NOTICE**

**Observe proper electrostatic discharge procedures (ESD) when handling the drive and circuit boards.**

Failure to comply may result in ESD damage to the drive circuitry.

**Follow cooling fan replacement instructions. The cooling fan cannot operate properly when it is installed incorrectly and could seriously damage the drive.**

Follow the instructions in this manual to replace the cooling fan, making sure that the label is on top before inserting the cooling fan into the drive. To ensure maximum useful product life, replace both cooling fans when performing maintenance.

**Never connect or disconnect the motor from the drive while the drive is outputting voltage.**

Improper equipment sequencing could result in damage to the drive.

**Do not use unshielded cable for control wiring.**

Failure to comply may cause electrical interference resulting in poor system performance. Use shielded, twisted-pair wires and ground the shield to the ground terminal of the drive.

**Do not allow unqualified personnel to use the product.**

Failure to comply could result in damage to the drive or braking circuit.

Maintenance, inspection, and replacement of parts must be performed only by authorized personnel familiar with installation, adjustment and maintenance of AC drives.

**Do not modify the drive circuitry.**

Failure to comply could result in damage to the drive and will void warranty.

Yaskawa is not responsible for any modification of the product made by the user. This product must not be modified.

**Check all the wiring to ensure that all connections are correct after installing the drive and connecting any other devices.**

Failure to comply could result in damage to the drive.

**Comply with proper wiring practices.**

The motor may run in reverse if the phase order is backward.

Connect motor input terminals U, V and W to drive output terminals U/T1, V/T2, and W/T3. The phase order for the drive and motor should match.

### NOTICE

**Frequently switching the drive power supply to stop and start the motor can damage the drive.**

To get the full performance life out of the electrolytic capacitors and circuit relays, refrain from switching the drive power supply off and on more than once every 30 minutes. Frequent use can damage the drive. Use the drive to stop and start the motor.

**Do not operate damaged equipment.**

Failure to comply could result in further damage to the equipment.

Do not connect or operate any equipment with visible damage or missing parts.



## 7.2 Inspection

Power electronics have limited life and may exhibit changes in characteristics or performance deterioration after years of use under normal conditions. To help avoid such problems, it is important to perform preventive maintenance and periodic inspection on the drive.

Drives contain a variety of power electronics such as power transistors, semiconductors, capacitors, resistors, fans, and relays. The electronics in the drive serve a critical role in maintaining proper motor control.

Follow the inspection lists provided in this chapter as a part of a regular maintenance program.

**Note:** The drive will require more frequent inspection if it is placed in harsh environments, such as:

- High ambient temperatures
- Frequent starting and stopping
- Fluctuations in the AC supply or load
- Excessive vibrations or shock loading
- Dust, metal dust, salt, sulfuric acid, chlorine atmospheres
- Poor storage conditions.

Perform the first equipment inspection one to two years after installation.

### ◆ Recommended Daily Inspection

**Table 7.1** outlines the recommended daily inspection for Yaskawa drives. Check the following items on a daily basis to avoid premature deterioration in performance or product failure. Copy this checklist and mark the “Checked” column after each inspection.

**Table 7.1 General Recommended Daily Inspection Checklist**

Inspection Category	Inspection Points	Corrective Action	Checked
Motor	Inspect for abnormal oscillation or noise coming from the motor.	<ul style="list-style-type: none"> <li>• Check the load coupling.</li> <li>• Measure motor vibration.</li> <li>• Tighten all loose components.</li> </ul>	
Cooling	Inspect for abnormal heat generated from the drive or motor and visible discoloration.	<ul style="list-style-type: none"> <li>• Check for excessive load.</li> <li>• Loose connections</li> <li>• Check for dirty heatsink or motor.</li> <li>• Ambient temperature</li> </ul>	
	Inspect drive cooling fan and circulation fan operation.	<ul style="list-style-type: none"> <li>• Check for clogged or dirty fan.</li> <li>• Check fan operation drive parameter.</li> </ul>	
	Inspect drive airfilter.	<ul style="list-style-type: none"> <li>• Check for the dirty airfilter.</li> </ul>	
Environment	Verify the drive environment complies with the specifications listed in <i>Installation Environment on page 40</i> .	<ul style="list-style-type: none"> <li>• Eliminate the source of contaminants or correct poor environment.</li> </ul>	
Load	The drive output current should not be higher than the motor or drive rating for an extended period of time.	<ul style="list-style-type: none"> <li>• Check for excessive load.</li> <li>• Check the motor parameter settings of the drive.</li> </ul>	
Power Supply Voltage	Check main power supply and control voltages.	<ul style="list-style-type: none"> <li>• Correct the voltage or power supply to within nameplate specifications.</li> <li>• Verify all main circuit phases.</li> </ul>	

◆ Recommended Periodic Inspection

**Table 7.2** outlines the recommended periodic inspections for Yaskawa drive installations. Although periodic inspections should generally be performed once a year; the drive may require more frequent inspection in harsh environments or with rigorous use. Operating and environmental conditions, along with experience in each application, will determine the actual inspection frequency for each installation. Periodic inspection will help to avoid premature deterioration in performance or product failure. Copy this checklist and mark the “Checked” column after each inspection.

■ Periodic Inspection

**WARNING! Electrical Shock Hazard.** Do not inspect, connect, or disconnect any wiring while the power is on. Failure to comply can result in serious personal injury. Before servicing the drive, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.

**Table 7.2 Periodic Inspection Checklist**

Inspection Area	Inspection Points	Corrective Action	Checked
<b>Main Circuit Periodic Inspection</b>			
General	<ul style="list-style-type: none"> <li>Inspect equipment for discoloration from overheating or deterioration.</li> <li>Inspect for damaged or deformed parts.</li> </ul>	<ul style="list-style-type: none"> <li>Replace damaged components as required.</li> <li>The drive has few serviceable parts and may require complete drive replacement.</li> </ul>	
	<ul style="list-style-type: none"> <li>Inspect for dirt, foreign particles, or dust collection on components.</li> </ul>	<ul style="list-style-type: none"> <li>Inspect enclosure door seal if used.</li> <li>Use dry air to clear away foreign matter. Use a pressure of <math>39.2 \times 10^4</math> to <math>58.8 \times 10^4</math> Pa (4 - 6 kg·cm<sup>2</sup>).</li> <li>Replace components if cleaning is not possible.</li> </ul>	
Conductors and Wiring	<ul style="list-style-type: none"> <li>Inspect wiring and connections for discoloration, damage, or heat stress.</li> <li>Inspect wire insulation and shielding for wear.</li> </ul>	<ul style="list-style-type: none"> <li>Repair or replace damaged wiring.</li> </ul>	
Terminals	<ul style="list-style-type: none"> <li>Inspect terminals for stripped, damaged, or loose connections.</li> </ul>	<ul style="list-style-type: none"> <li>Tighten loose screws and replace damaged screws or terminals.</li> </ul>	
Relays and Contactors	<ul style="list-style-type: none"> <li>Inspect contactors and relays for excessive noise during operation.</li> <li>Inspect coils for signs of overheating such as melted or cracked insulation.</li> </ul>	<ul style="list-style-type: none"> <li>Check coil voltage for over or under voltage conditions.</li> <li>Replace damaged removable relays contactors or circuit board.</li> </ul>	
Braking Resistors	<ul style="list-style-type: none"> <li>Inspect for discoloration of heat stress on or around resistors.</li> </ul>	<ul style="list-style-type: none"> <li>Minor discoloration may be acceptable.</li> <li>If discoloration exists check for loose connections.</li> </ul>	
Electrolytic Capacitor	<ul style="list-style-type: none"> <li>Inspect for leaking, discoloration, or cracks.</li> <li>Check if the cap has come off, for any swelling, or if the sides have burst open.</li> </ul>	<ul style="list-style-type: none"> <li>The drive has few serviceable parts and may require complete drive replacement.</li> </ul>	
Diode, IGBT (Power Transistor)	<ul style="list-style-type: none"> <li>Inspect for dust or other foreign material collected on the surface.</li> </ul>	<ul style="list-style-type: none"> <li>Use dry air to clear away foreign matter. Use a pressure of <math>39.2 \times 10^4</math> to <math>58.8 \times 10^4</math> Pa (4 - 6 kg·cm<sup>2</sup>).</li> </ul>	
<b>Motor Periodic Inspection</b>			
Operation Check	<ul style="list-style-type: none"> <li>Check for increased vibration or abnormal noise.</li> </ul>	<ul style="list-style-type: none"> <li>Stop the motor and contact qualified maintenance personnel as required.</li> </ul>	
<b>Control Circuit Periodic Inspection</b>			
General	<ul style="list-style-type: none"> <li>Inspect terminals for stripped, damaged, or loose connections.</li> <li>Make sure all terminals have been properly tightened.</li> </ul>	<ul style="list-style-type: none"> <li>Tighten loose screws and replace damaged screws or terminals.</li> <li>If terminals are integral to a circuit board, then board or drive replacement may be required.</li> </ul>	
Circuit Boards	<ul style="list-style-type: none"> <li>Check for any odor, discoloration, and rust. Make sure connections are properly fastened and that no dust or oil mist has accumulated on the surface of the board.</li> </ul>	<ul style="list-style-type: none"> <li>Fix any loose connections.</li> <li>If an antistatic cloth or vacuum plunger can't be used, replace the board.</li> <li>Do not use any solvents to clean the board.</li> <li>Use dry air to clear away foreign matter. Use a pressure of <math>39.2 \times 10^4</math> to <math>58.8 \times 10^4</math> Pa (4 - 6 kg·cm<sup>2</sup>).</li> <li>The drive has few serviceable parts and may require complete drive replacement.</li> </ul>	
<b>Cooling System Periodic Inspection</b>			
Air filter	<ul style="list-style-type: none"> <li>Check for dirty or clogged filter.</li> </ul>	<ul style="list-style-type: none"> <li>Replace the air filter. Refer to page 382 for detail.</li> </ul>	
Cooling Fan, Circulation Fan Control Board Cooling Fan	<ul style="list-style-type: none"> <li>Check for abnormal oscillation or unusual noise.</li> <li>Check for damaged or missing fan blades.</li> </ul>	<ul style="list-style-type: none"> <li>Replace as required.</li> <li>Refer to <i>Cooling Fan and Circulation Fan on page 359</i> for information on cleaning or replacing the fan.</li> </ul>	
Heatsink	<ul style="list-style-type: none"> <li>Inspect for dust or other foreign material collected on the surface.</li> </ul>	<ul style="list-style-type: none"> <li>Use dry air to clear away foreign matter. Use a pressure of <math>39.2 \times 10^4</math> to <math>58.8 \times 10^4</math> Pa (4 - 6 kg·cm<sup>2</sup>).</li> </ul>	
Air Duct	<ul style="list-style-type: none"> <li>Inspect air intake and exhaust openings. They must be free from obstruction and properly installed.</li> </ul>	<ul style="list-style-type: none"> <li>Visually inspect the area.</li> <li>Clear obstructions and clean air duct as required.</li> </ul>	
<b>Display Periodic Inspection</b>			
Digital Operator	<ul style="list-style-type: none"> <li>Make sure data appears on the operator properly.</li> <li>Inspect for dust or other foreign material that may have collected on surrounding components.</li> </ul>	<ul style="list-style-type: none"> <li>Contact your Yaskawa representative if there is any trouble with the display or keypad.</li> <li>Clean the digital operator.</li> </ul>	

## 7.3 Periodic Maintenance

The drive has Maintenance Monitors that keep track of component wear. This feature provides advance maintenance warning and eliminates the need to shut down the entire system for unexpected problems. The drive allows the user to check predicted maintenance periods for the components listed below.

For replacement parts, contact the distributor where the drive was purchased or contact Yaskawa directly.

- Cooling Fan, Circulation Fan, Control Board Cooling Fan
- Electrolytic Capacitors
- Inrush Prevention Circuit
- IGBTs

### ◆ Replacement Parts

**Table 7.3** contains the estimated performance life of components that require replacement during the life of the drive. Only use Yaskawa replacement parts for the appropriate drive model and revision.

**Table 7.3 Estimated Performance Life**

Component	Estimated Performance Life
Cooling Fan, Circulation Fan, Control Board Cooling Fan	10 years
Electrolytic Capacitors	10 years <1>

<1> The drive has few serviceable parts and may require complete drive replacement.

**NOTICE:** Estimated performance life based on specific usage conditions. These conditions are provided for the purpose of replacing parts to maintain performance. Some parts may require more frequent replacement due to poor environments or rigorous use. Usage conditions for estimated performance life:

- Ambient temperature: Yearly average of 40°C (IP00 enclosure)
- Load factor: 80% maximum
- Operation time: 24 hours a day

### ■ Performance Life Monitors Maintenance Monitors

The drive calculates the maintenance period for components that may require replacement during the life of the drive. A percentage of the maintenance period is displayed on the digital operator by viewing the appropriate monitor parameter.

When the maintenance period reaches 100%, there is increased risk that the drive may malfunction. Yaskawa recommends checking the maintenance period regularly to ensure maximum performance life.

Refer to *Recommended Periodic Inspection on page 356* for more details.

**Table 7.4 Performance Life Monitors Used for Component Replacement**

Parameter	Component	Contents
U4-03	Cooling Fan, Circulation Fan, Control Board Cooling Fan	Displays the accumulated operation time of the fan, from 0 to 99999 hours. This value is automatically reset to 0 once it reaches 99999.
U4-04		Displays the accumulated fan operation time as a percentage of the specified maintenance period.
U4-05	DC Bus Capacitors	Displays the accumulated time the capacitors are used as a percentage of the specified maintenance period.
U4-06	Inrush (pre-charge) Relay	Displays the number of times the drive is powered up as a percentage of the performance life of the inrush circuit.
U4-07	IGBT	Displays the percentage of the maintenance period reached by the IGBTs.

### ■ Alarm Outputs for Maintenance Monitors

An output can be set up to inform the user when a specific components has neared its expected performance life.

When one of multi-function digital output terminals has been assigned the maintenance monitor function (H2-□□ = 2F), the terminal will close when the cooling fan, DC bus capacitors, or DC bus pre-charge relay reach 90% of the expected performance life, or the IGBTs have reached 50% of their expect performance life. Additionally the digital operator will display an alarm like shown in **Table 7.5** to indicate the specific components that may need maintenance.

**Table 7.5 Maintenance Alarms**

Alarm Display		Function	Corrective Action
LED Operator	LCD Operator		
LF-1<1>	LT-1	The cooling fans have reached 90% of their designated life time.	Replace the cooling fan.
LF-2<1>	LT-2	The DC bus capacitors have reached 90% of their designated life time.	Contact a Yaskawa representative or the nearest Yaskawa sales office on possible drive replacement.

## 7.3 Periodic Maintenance

Alarm Display		Function	Corrective Action
LED Operator	LCD Operator		
LT-3 <1>	LT-3	The DC bus charge circuit has reached 90% of its designated life time.	Contact a Yaskawa representative or the nearest Yaskawa sales office on possible drive replacement.
LT-4 <1>	LT-4	The IGBT's have reached 50% of their designated life time.	Check the load, carrier frequency, and output frequency.
TrPC <2>	TrPC	The IGBT's have reached 90% of their designated life time.	Contact a Yaskawa representative or the nearest Yaskawa sales office on possible drive replacement.

<1> This alarm message will be output only if the Maintenance Monitor function is assigned to one of the digital outputs (H2-□□ = 2F). The alarm will also trigger a digital output that is programmed for alarm indication (H2-□□ = 10).

<2> This alarm message will always be output, even if the Maintenance Monitor function is not assigned to any of the digital outputs (H2-□□ = 2F). The alarm will also trigger a digital output that is programmed for alarm indication (H2-□□ = 10).

### ■ Related Drive Parameters

Parameters o4-03, o4-05, o4-07, and o4-09 can be used to reset a Maintenance Monitor back to zero after a specific component has been replaced. *Refer to Parameter Table on page 424* for details on parameter settings.

**NOTICE:** *If these parameters are not reset after the corresponding parts have been replaced, the Maintenance Monitor function will continue to count down the performance life from the value that was reached with the old part. If the Maintenance Monitor is not reset, the drive will not have the correct value of the performance life for the new component.*

## 7.4 Cooling Fan and Circulation Fan

**NOTICE:** Follow cooling fan replacement instructions. The cooling fan cannot operate properly when installed incorrectly and could seriously damage the drive. To ensure maximum useful product life, replace all cooling fans when performing maintenance.

Contact your Yaskawa representative or the nearest Yaskawa sales office to order replacement cooling fans as required. For drives with multiple cooling fans, replace all the fans when performing maintenance to ensure maximum product performance life.

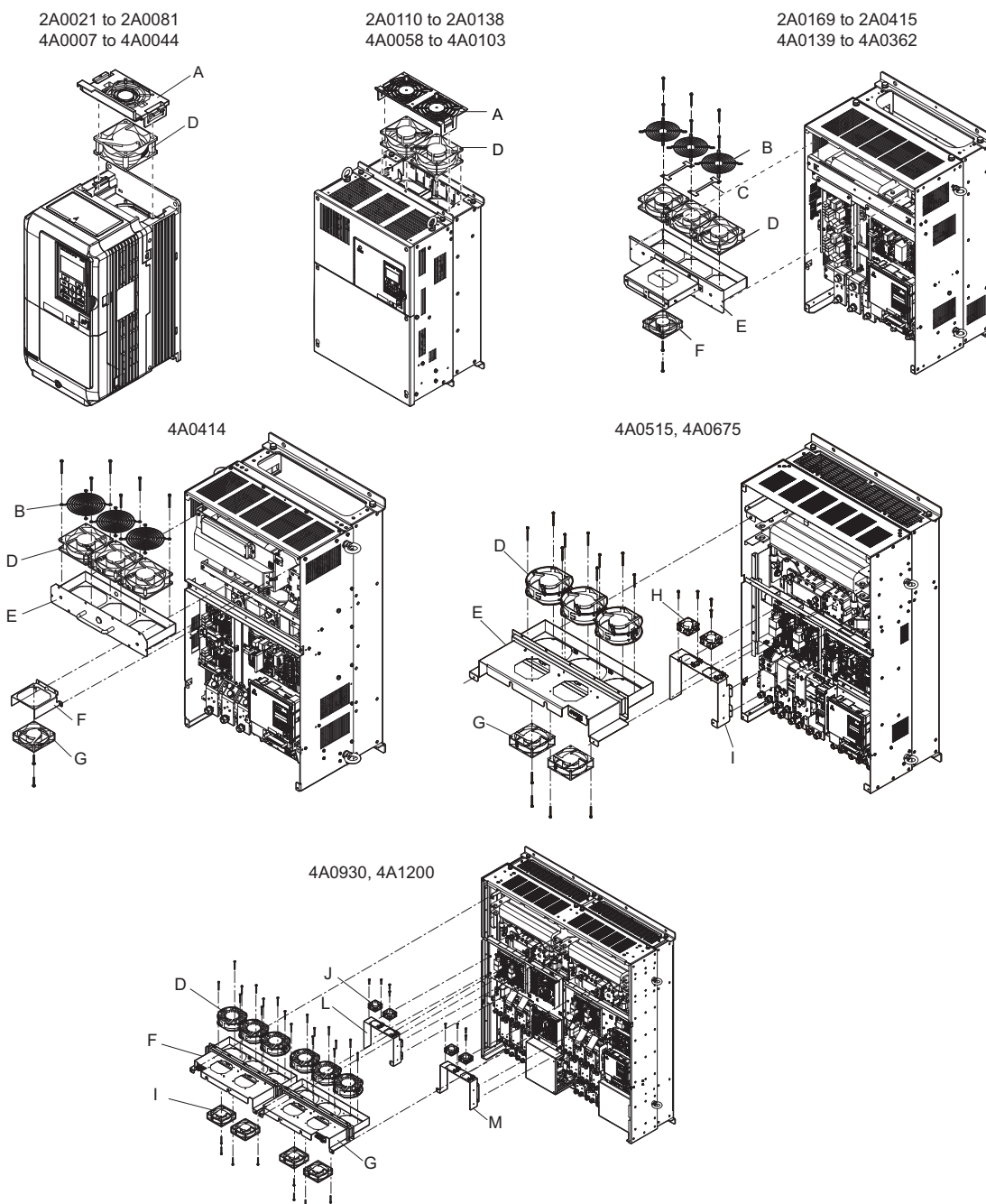
### ◆ Number of Fan

Three-Phase 200 V Class				Three-Phase 400 V Class				
Model CIMR-A□	Cooling Fan	Circulation Fan	Page	Model CIMR-A□	Cooling Fan	Circulation Fan	Control Board Cooling Fan	Page
2A0004	–	–	–	4A0002	–	–	–	–
2A0006	–	–	–	4A0004	–	–	–	–
2A0010	–	–	–	4A0005	–	–	–	–
2A0012	–	–	–	4A0007	1	–	–	–
2A0021	1	–	361	4A0009	1	–	–	361
2A0030	2	–		4A0011	1	–	–	
2A0040	2	–		4A0018	2	–	–	
2A0056	2	–		4A0023	2	–	–	
2A0069	2	–		4A0031	2	–	–	
2A0081	2	–		4A0038	2	–	–	
2A0110	2	–	363	4A0044	2	–	–	–
2A0138	2	–	367	4A0058	2	–	–	363
2A0169	2	–		4A0072	2	–	–	–
2A0211	2	–		4A0088	2	–	–	–
2A0250	2	–		4A0103	2	–	–	–
2A0312	2	–		4A0139	2	–	–	–
2A0360	3	1		4A0165	2	–	–	–
2A0415	3	1	4A0208	2	–	–	–	367
–	–	–	–	4A0250	3	–	–	–
–	–	–	–	4A0296	3	–	–	–
–	–	–	–	4A0362	3	1	–	–
–	–	–	–	4A0414	3	1	–	371
–	–	–	–	4A0515	3	2	2	373
–	–	–	–	4A0675	3	2	2	–
–	–	–	–	4A0930	6	4	4	377
–	–	–	–	4A1200	6	4	4	–

### ◆ Cooling Fan Component Names

**WARNING! Electrical Shock Hazard.** Do not connect or disconnect wiring while the power is on. Failure to comply can result in serious personal injury. Before servicing the drive, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.

**CAUTION! Burn Hazard.** Do not touch a hot drive heatsink. Failure to comply could result in minor or moderate injury. Shut off the power to the drive when replacing the cooling fan. To prevent burns, wait at least 15 minutes and ensure the heatsink has cooled down.



- |                             |   |
|-----------------------------|---|
| <b>A</b> – Fan Cover        | <b>H</b> – Circulation Fan Base                   |
| <b>B</b> – Fan Guard        | <b>I</b> – Circulation Fan                        |
| <b>C</b> – Cable Cover      | <b>J</b> – Circuit Board Cooling Fan              |
| <b>D</b> – Cooling Fan      | <b>K</b> – Circuit Board Cooling Fan Unit Case    |
| <b>E</b> – Fan Unit Case    | <b>L</b> – Circuit Board Cooling Fan Unit Case(L) |
| <b>F</b> – Fan Unit Case(L) | <b>M</b> – Circuit Board Cooling Fan Unit Case(R) |
| <b>G</b> – Fan Unit Case(R) |   |

Figure 7.1 Cooling Fan Component Names

## ◆ Cooling Fan Replacement: 2A0021 to 2A0081 and 4A0007 to 4A0044

**WARNING!** *Electrical Shock Hazard. Do not connect or disconnect wiring while the power is on. Failure to comply can result in serious personal injury. Before servicing the drive, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.*

**CAUTION!** *Burn Hazard. Do not touch a hot drive heatsink. Failure to comply could result in minor or moderate injury. Shut off the power to the drive when replacing the cooling fan. To prevent burns, wait at least 15 minutes and ensure the heatsink has cooled down.*

**NOTICE:** *Prevent Equipment Damage. Follow cooling fan and circulation fan replacement instructions. Improper fan replacement could result in damage to equipment. When installing the replacement fan into the drive, make sure the fan is facing upwards. To ensure maximum useful product life, replace all fans when performing maintenance.*

### ■ Removing the Cooling Fan

1. Depress the right and left sides of the fan cover hooks and pull upward. Remove the fan cover from the top of the drive.

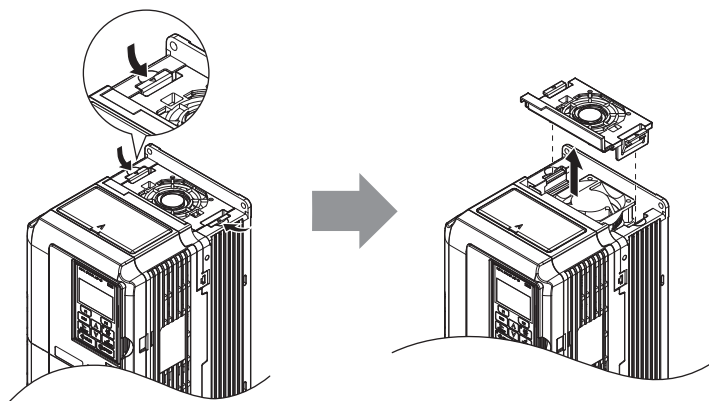


Figure 7.2 Removing the Fan Cover: 2A0021 to 2A0081, 4A0007 to 4A0044

2. Remove the cooling fan cartridge. Disconnect the pluggable connector and remove the fan.

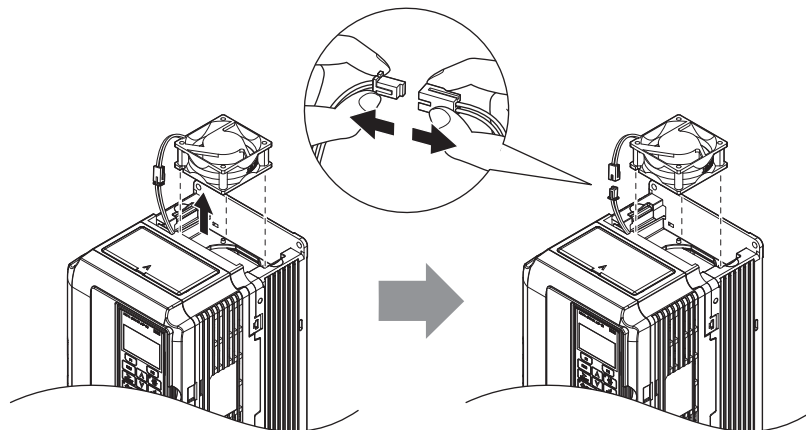


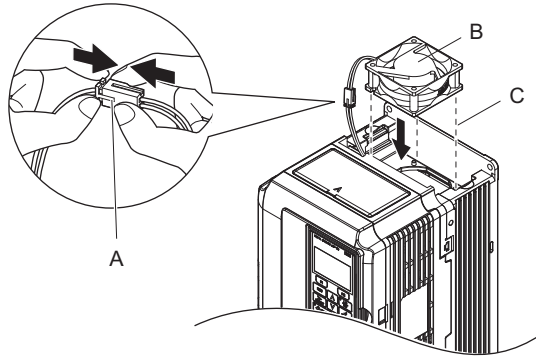
Figure 7.3 Removing the Cooling Fan: 2A0021 to 2A0081, 4A0007 to 4A0044



### ■ Installing the Cooling Fan

Reverse the procedure described above to reinstall the cooling fan.

1. Install the replacement fan into the drive, ensuring the alignment pins line up as shown in the figure below.



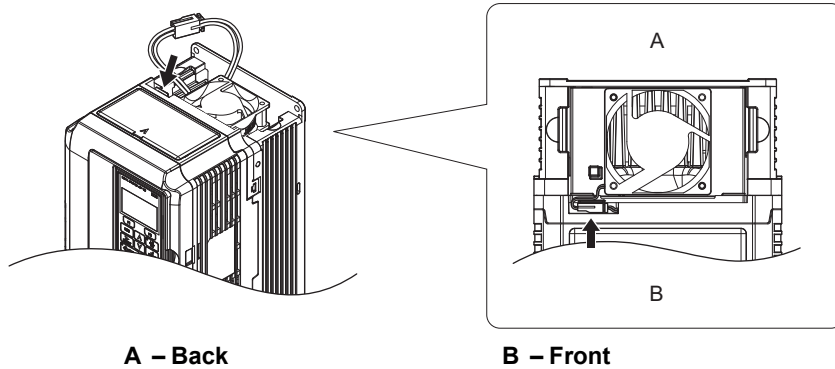
**A** – Push the connectors together so no space remains between them.

**B** – Label facing up

**C** – Make sure the alignment pins line up properly.

**Figure 7.4 Installing the Cooling Fan: 2A0021 to 2A0081, 4A0007 to 4A0044**

2. Make sure the power lines for the fan are properly connected, then place the cable back into the recess of the drive.

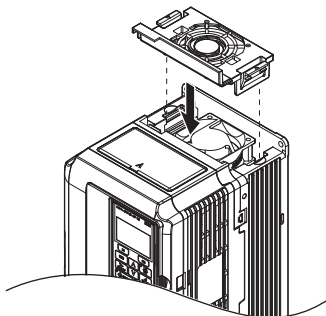


**A** – Back

**B** – Front

**Figure 7.5 Cooling Fan Power Supply Connectors: 2A0021 to 2A0081, 4A0007 to 4A0044**

3. While pressing in on the hooks on the left and right sides of the fan cover, guide the fan cover until it clicks back into place.



**Figure 7.6 Reattach the Fan Cover: 2A0021 to 2A0081, 4A0007 to 4A0044**

4. Turn the power supply back on and reset the cooling fan operation time for the Maintenance Monitor by setting o4-03 to 0.



## ◆ Cooling Fan Replacement: 2A0110 and 2A0138, 4A0058 and 4A0072

**WARNING!** *Electrical Shock Hazard. Do not connect or disconnect wiring while the power is on. Failure to comply can result in serious personal injury. Before servicing the drive, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.*

**CAUTION!** *Burn Hazard. Do not touch a hot drive heatsink. Failure to comply could result in minor or moderate injury. Shut off the power to the drive when replacing the cooling fan. To prevent burns, wait at least 15 minutes and ensure the heatsink has cooled down.*

**NOTICE:** *Prevent Equipment Damage. Follow cooling fan and circulation fan replacement instructions. Improper fan replacement could result in damage to equipment. When installing the replacement fan into the drive, make sure the fan is facing upwards. To ensure maximum useful product life, replace all fans when performing maintenance.*

### ■ Removing the Cooling Fan

1. While pressing in on the hooks located on the left and right sides of the fan cover, free the fan cover leading by lifting the back end first.

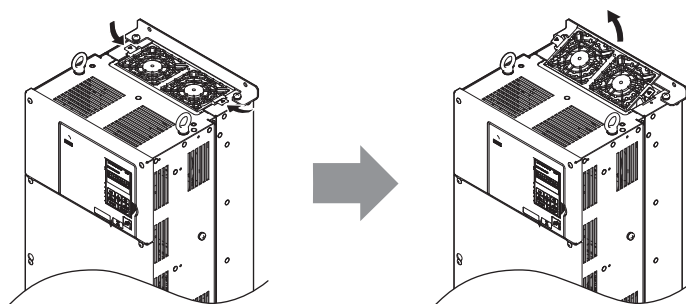


Figure 7.7 Removing the Cooling Fan Cover: 2A0110 and 2A0138, 4A0058 and 4A0072

2. Lift the fan cover out leading with the back end. Unplug the replay connector and free the fan cover from the drive.

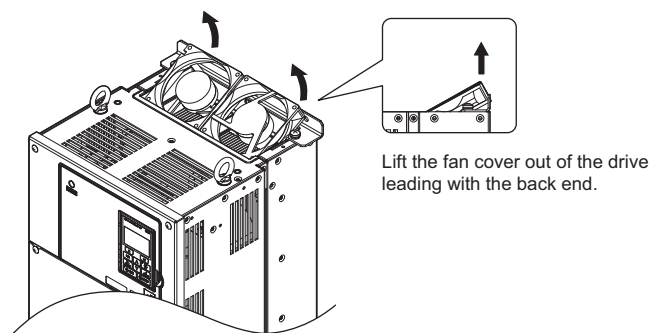
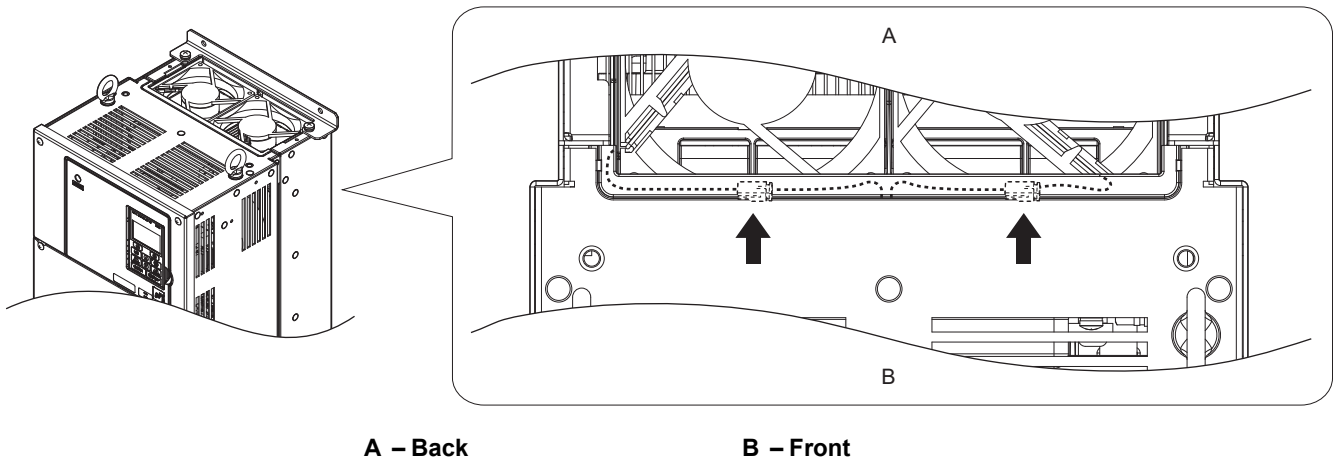


Figure 7.8 Removing the Cooling Fan: 2A0110 and 2A0138, 4A0058 and 4A0072

### ■ Installing the Cooling Fan

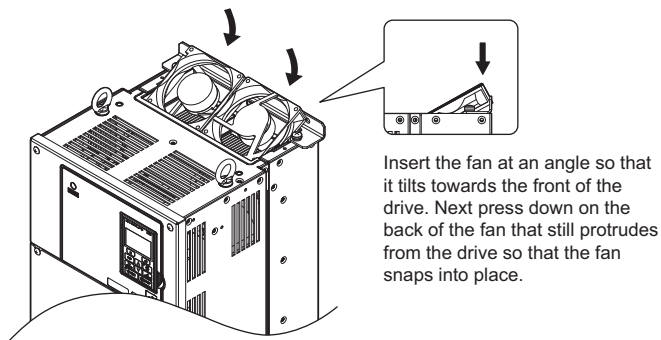
Reverse the procedure described above to reinstall the cooling fan.

1. Make sure the power lines for the fan are properly connected.
2. Place the power supply connectors and cable back into the recess of the drive.



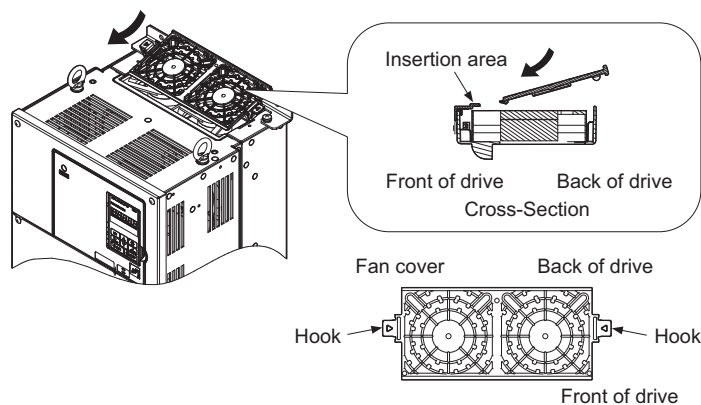
**Figure 7.9 Cooling Fan Power Supply Connectors: 2A0110 and 2A0138, 4A0058 and 4A0072**

3. Install the replacement fan into the drive.



**Figure 7.10 Installing the Cooling Fan: 2A0110 and 2A0138, 4A0058 and 4A0072**

4. Angle the fan cover so the back end tilts up. Slide the cover into the small opening towards the front of the drive, and then guide the entire fan cover into place.



**Figure 7.11 Reattach the Fan Cover: 2A0110 and 2A0138, 4A0058 and 4A0072**

- While pressing in on the hooks on the left and right sides of the fan cover, guide the fan cover until it clicks back into place.

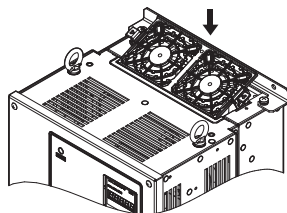


Figure 7.12 Reattach the Fan Cover: 2A0110 and 2A0138, 4A0058 to 4A0072

- Turn the power supply back on and reset the cooling fan operation time for the Maintenance Monitor by setting o4-03 to 0.

### ◆ Cooling Fan Replacement: 4A0088 and 4A0103

**WARNING!** *Electrical Shock Hazard. Do not connect or disconnect wiring while the power is on. Failure to comply can result in serious personal injury. Before servicing the drive, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.*

**CAUTION!** *Burn Hazard. Do not touch a hot drive heatsink. Failure to comply could result in minor or moderate injury. Shut off the power to the drive when replacing the cooling fan. To prevent burns, wait at least 15 minutes and ensure the heatsink has cooled down.*

**NOTICE:** *Prevent Equipment Damage. Follow cooling fan and circulation fan replacement instructions. Improper fan replacement could result in damage to equipment. When installing the replacement fan into the drive, make sure the fan is facing upwards. To ensure maximum useful product life, replace all fans when performing maintenance.*

### ■ Removing the Cooling Fan

- While pressing in on the hooks located on the left and right sides of the fan cover, free the fan cover leading by lifting the back end first.

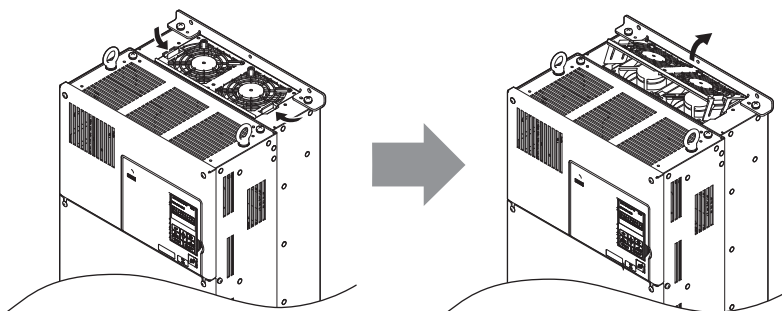


Figure 7.13 Removing the Cooling Fan Cover: 4A0088 and 4A0103

- Lift the cooling fan directly up on the fan as shown below. Unplug the relay connector and free the fan from the drive.

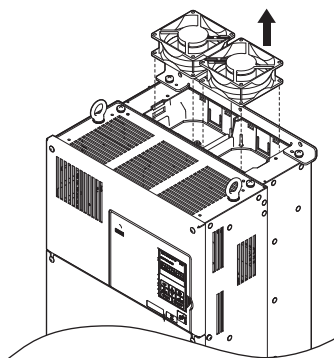


Figure 7.14 Removing the Cooling Fan: 4A0088 and 4A0103

### ■ Installing the Cooling Fan

Reverse the procedure described above to reinstall the cooling fan.

1. Install the replacement fan into the drive, ensuring the alignment pins line up as shown in the figure below.

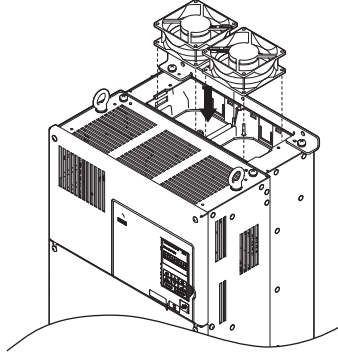
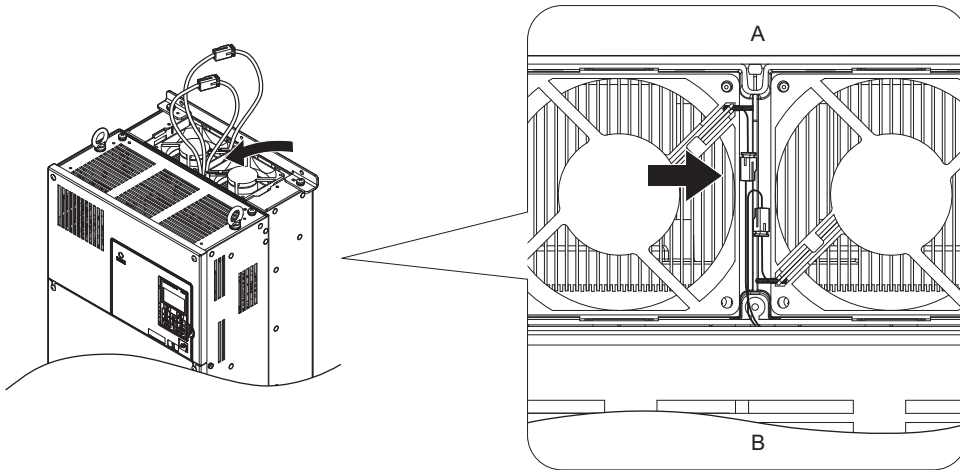


Figure 7.15 Installing the Cooling Fan: 4A0088 and 4A0103

2. Make sure the power lines for the fan are properly connected, then place the power supply connectors and cable back into the recess of the drive.



A – Back

B – Front

Figure 7.16 Cooling Fan Power Supply Connectors: 4A0088 and 4A0103

3. Angle the fan cover as shown and insert the connector tabs into the corresponding holes on the drive.

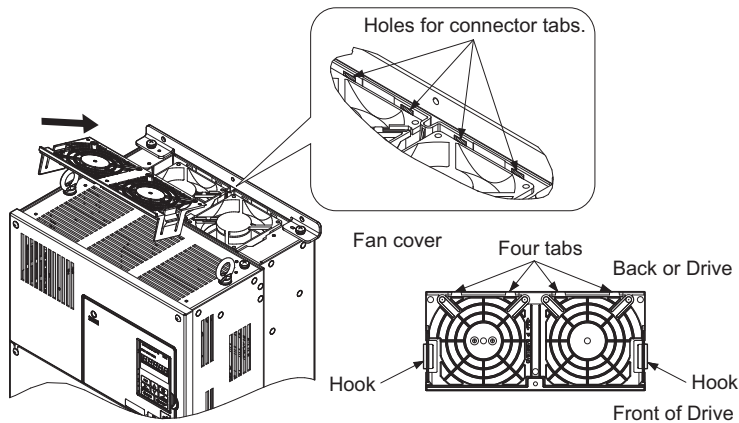


Figure 7.17 Reattach the Fan Cover: 4A0088 and 4A0103

- While pressing in on the hooks on the left and right sides of the fan cover, guide the fan cover until it clicks back into place.

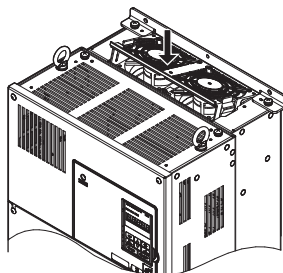


Figure 7.18 Reattach the Fan Cover: 4A0088 and 4A0103

- Turn the power supply back on and reset the cooling fan operation time for the Maintenance Monitor by setting o4-03 to 0.

◆ Cooling Fan Replacement: 2A0169 to 2A0415, 4A0139 to 4A0362

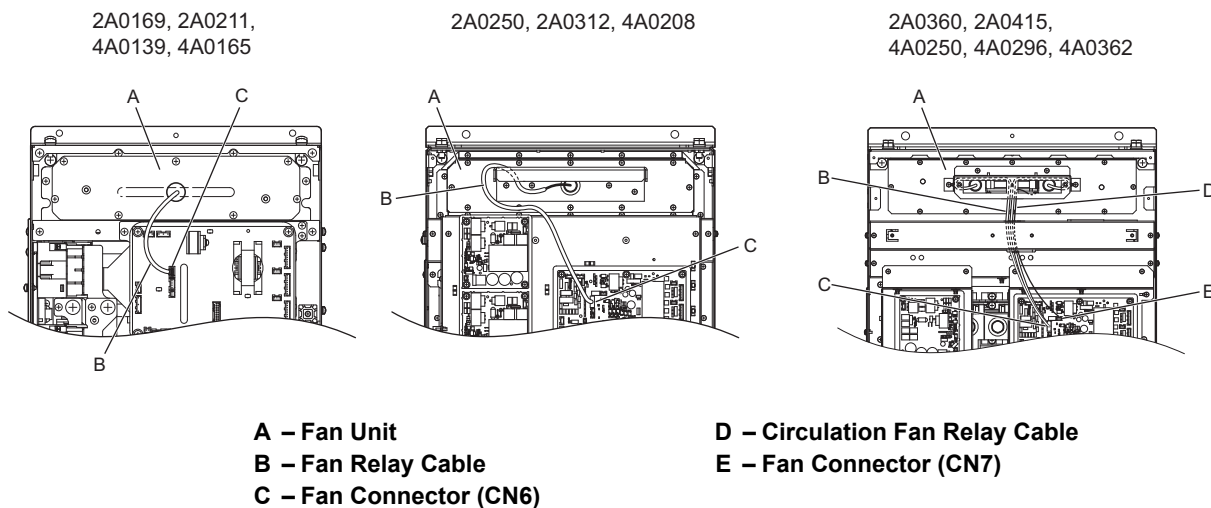
**WARNING!** Electrical Shock Hazard. Do not connect or disconnect wiring while the power is on. Failure to comply can result in serious personal injury. Before servicing the drive, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.

**CAUTION!** Burn Hazard. Do not touch a hot drive heatsink. Failure to comply could result in minor or moderate injury. Shut off the power to the drive when replacing the cooling fan. To prevent burns, wait at least 15 minutes and ensure the heatsink has cooled down.

**NOTICE:** Prevent Equipment Damage. Follow cooling fan and circulation fan replacement instructions. Improper fan replacement could result in damage to equipment. When installing the replacement fan into the drive, make sure the fan is facing upwards. To ensure maximum useful product life, replace all fans when performing maintenance.

■ Removing and Disassembling the Cooling Fan Unit

- Remove the terminal cover and front cover.
- Remove the fan connector (CN6). Remove the fan connector (CN6, CN7) in models 2A0360, 2A0415, and 4A0362.



A – Fan Unit  
 B – Fan Relay Cable  
 C – Fan Connector (CN6)  
 D – Circulation Fan Relay Cable  
 E – Fan Connector (CN7)

Figure 7.19 Cooling Fan Replacement: Fan Unit and Connectors

## 7.4 Cooling Fan and Circulation Fan

- Remove the screws holding the fan unit in place and slide the fan unit out of the drive.

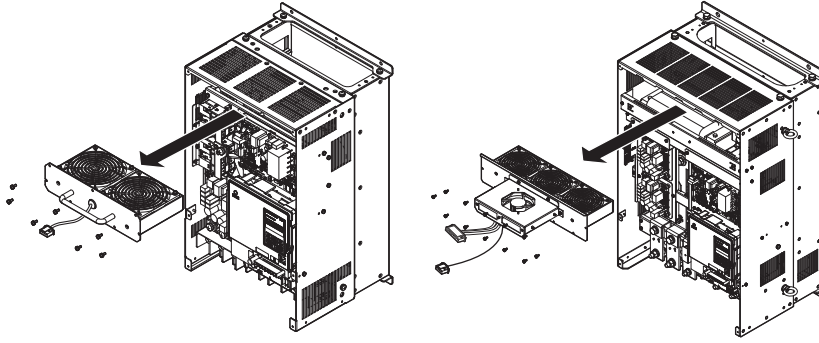


Figure 7.20 Removing the Fan Unit: 2A0169 to 2A0415, 4A0139 to 4A0362

- Remove the fan guard and replace the cooling fans.

**Note:** Make sure the fan cable does not get pinched between parts when reassembling the fan unit.

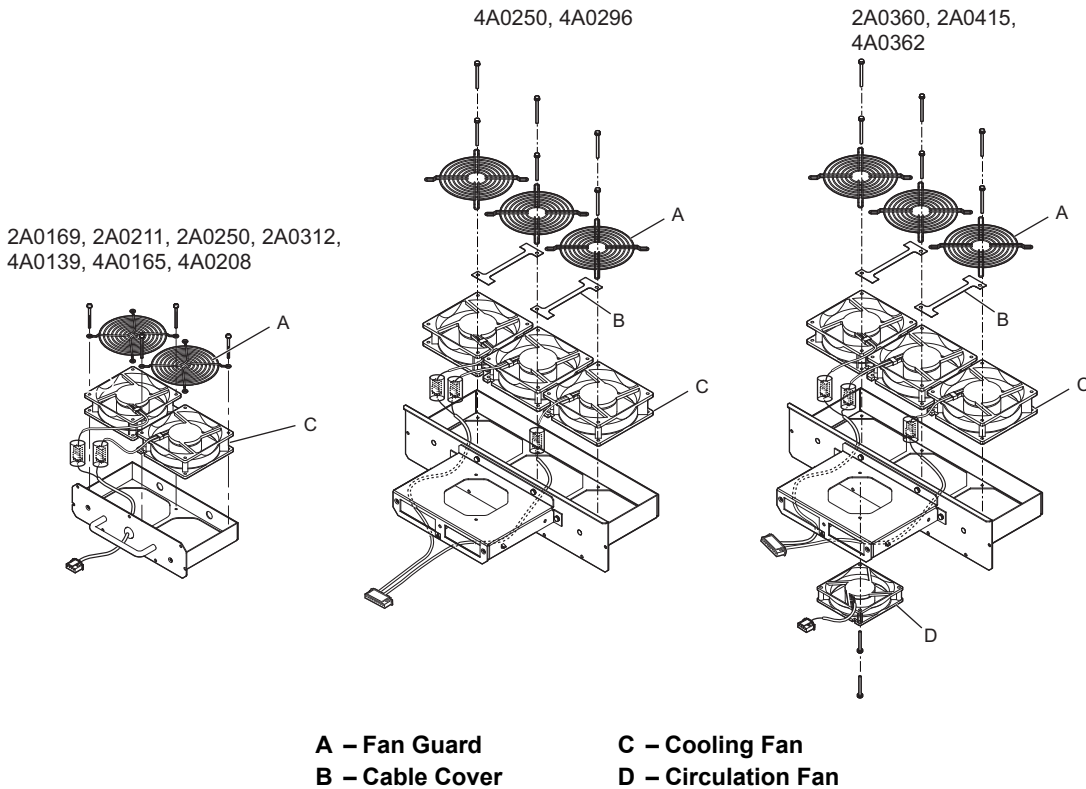
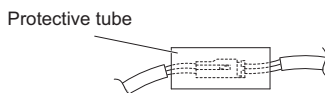


Figure 7.21 Fan Unit Disassembly: 2A0169 to 2A0415, 4A0139 to 4A0362

### ■ Cooling Fan Wiring: 2A0169, 2A0211, 4A0139, and 4A0165

1. Position the protective tube so that the fan connector sits in the center of the protective tube.



2. Place the fan connector covered by the tube as shown in the drawings below.

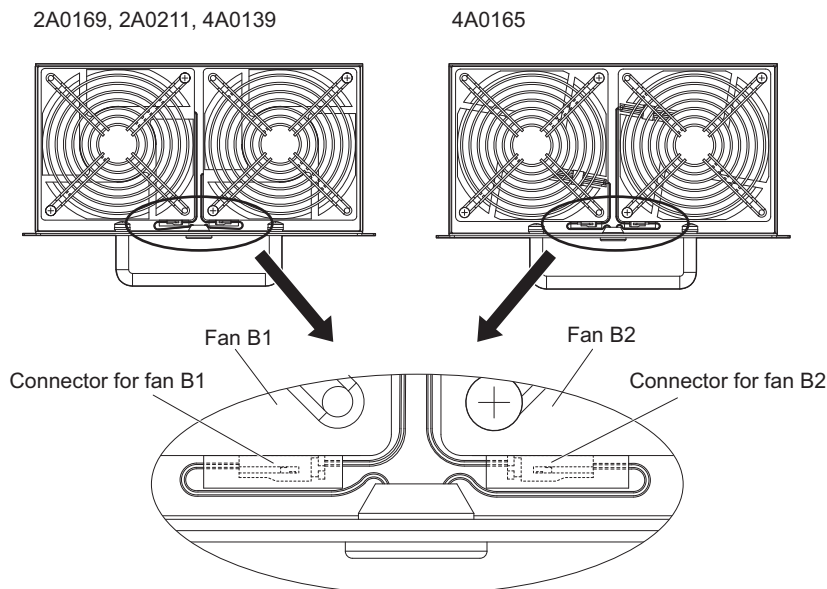
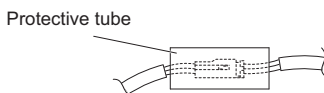


Figure 7.22 Cooling Fan Wiring: 2A0169, 2A0211, 4A0139 and 4A0165

3. Make sure that the protective tube does not stick out beyond the fan guard.

### ■ Cooling Fan Wiring: 2A0250, 2A0312 and 4A0208

1. Position the protective tube so that the fan connector sits in the center of the protective tube.



2. Place the connector for fan B2 before the B1 connector and guide the lead wire for fan B2 so that it is held in place by the cable hook.

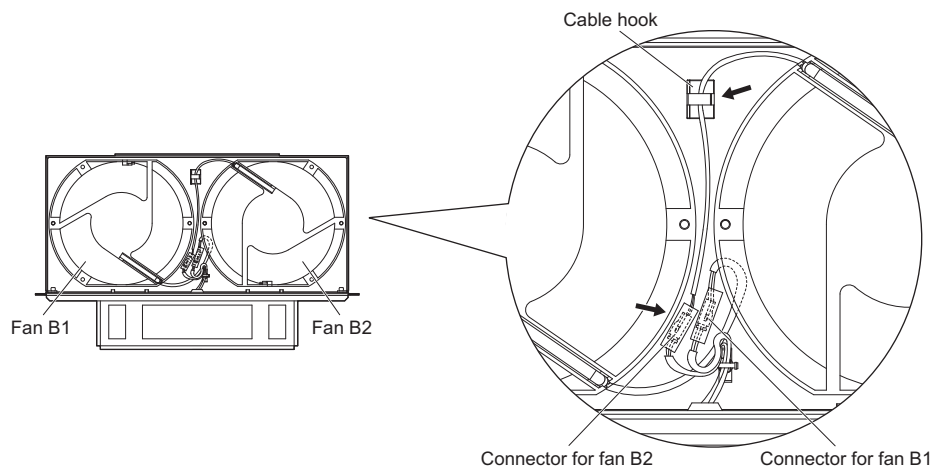


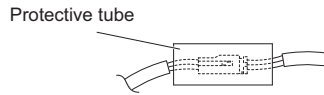
Figure 7.23 Cooling Fan Wiring: 2A0250, 2A0312 and 4A0208

3. Make sure that the protective tube does not stick out beyond the fan guard.



### ■ Cooling Fan Wiring: 2A0360, 2A0415, 4A0250 to 4A0362

1. Position the protective tube so that the fan connector sits in the center of the protective tube.



2. The fan connector for fan B2 should be placed in front of the fan B1 connector between fans B1 and B2.
3. The connector for fan B3 should be pressed in between fan B2 and B3.

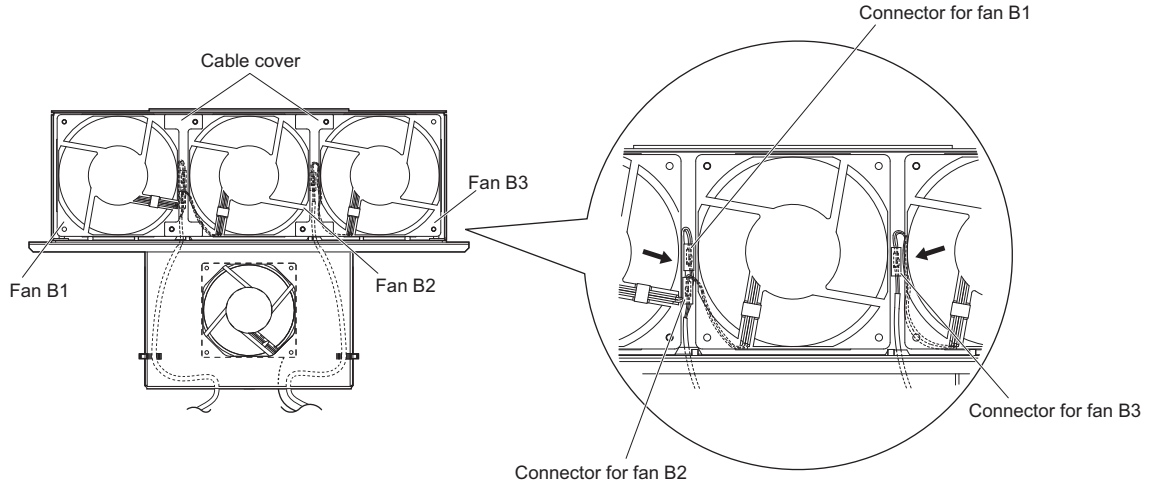


Figure 7.24 Cooling Fan Wiring: 2A0360, 2A0415, 4A0250 to 4A0362

4. Double check the relay connector to ensure that it is properly connected.
5. Reattach the cable cover to its original position and tighten the screws so that the fan guard holds the cable cover in place.

**Note:** Make sure the fan cable does not get pinched between parts when reassembling the fan unit.

### ■ Installing the Cooling Fan Unit

1. Reverse the procedure described above to reinstall the cooling fan unit.

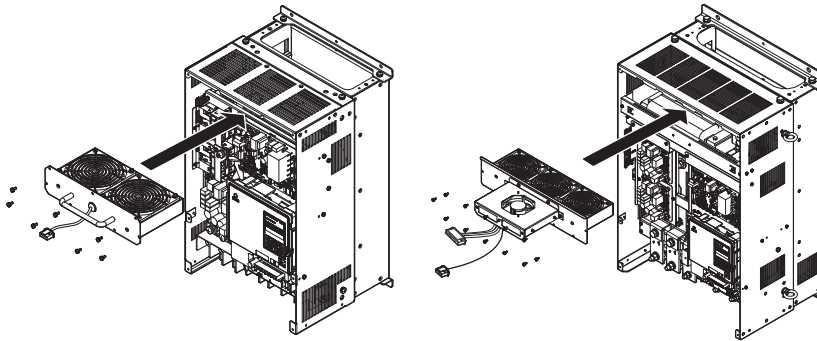


Figure 7.25 Installing the Cooling Fan Unit: 2A0169 to 2A0415, 4A0139 to 4A0362

2. Reattach the covers and digital operator.
3. Turn the power supply back on and reset the cooling fan operation time for the Maintenance Monitor by setting o4-03 to 0.



## ◆ Cooling Fan Replacement: 4A0414

**WARNING!** *Electrical Shock Hazard. Do not connect or disconnect wiring while the power is on. Failure to comply can result in serious personal injury. Before servicing the drive, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.*

**CAUTION!** *Burn Hazard. Do not touch a hot drive heatsink and a fan unit. Failure to comply could result in minor or moderate injury. Shut off the power to the drive when replacing the cooling fan. To prevent burns, wait at least 15 minutes and ensure the heatsink and the fan unit have cooled down.*

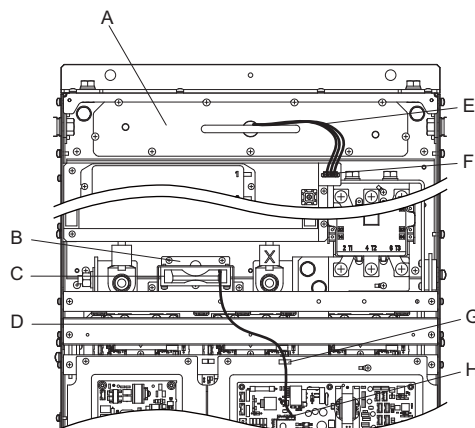
**NOTICE:** *Prevent Equipment Damage. Follow cooling fan and circulation fan replacement instructions. Improper fan replacement could result in damage to equipment. When installing the replacement fan into the drive, make sure the fan is facing upwards. To ensure maximum useful product life, replace all fans when performing maintenance.*

### ■ Removing and Disassembling the Cooling Fan Unit

1. Remove the terminal cover and front cover 1 and 2.  
Refer to [Removing the Terminal Cover on page 62](#) for detail.

**CAUTION!** *Crush Hazard. Do not completely remove the cover screws, just loosen them. If the cover screws are removed completely, the terminal cover may fall off causing an injury. Take special care when removing/reattaching the terminal covers for larger drives.*

2. Remove the fan connector (CN6).



A – Fan Unit	E – Fan Relay Cable
B – Circulation Fan Unit	F – Fan Connector (CN6)
C – Circulation Fan	G – Hook
D – Circulation Fan Relay Cable	H – Fan Connector (CN7)

Figure 7.26 Component Names: 4A0414

3. Remove the circulation fan relay cable from the hook. Remove the fan connector (CN7).
4. Remove the screws holding the fan units in place and slide the fan units out of the drive.

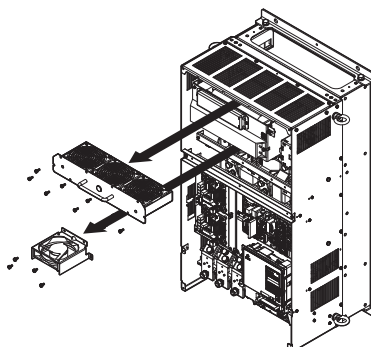


Figure 7.27 Removing the Fan Unit: 4A0414

## 7.4 Cooling Fan and Circulation Fan

5. Remove the fan guard and circulation fan casing. Replace the cooling fans.

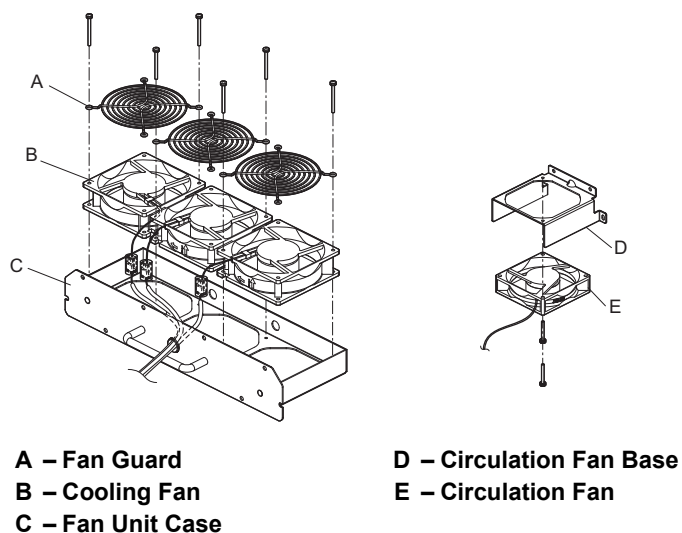
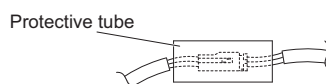


Figure 7.28 Fan Unit Disassembly: 4A0414

### ■ Cooling Fan Wiring

1. Position the protective tube so that the fan connector sits in the center of the protective tube.



2. Place the fan connector covered by the tube as shown in the drawings below.

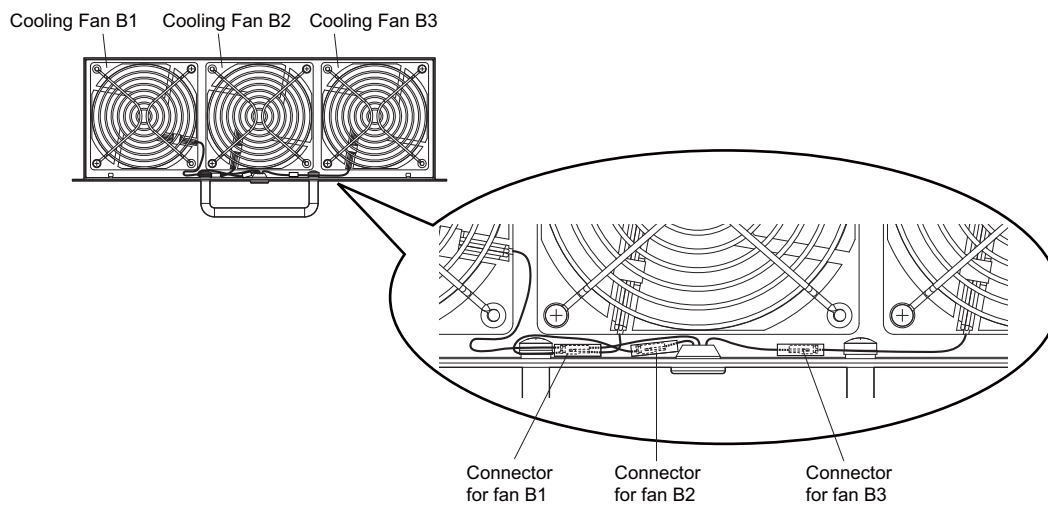


Figure 7.29 Cooling Fan Wiring: 4A0414

3. Double check the relay connector to ensure that it is properly connected.

## ■ Installing the Cooling Fan Unit

1. Reverse the procedure described above to reinstall the cooling fan unit.

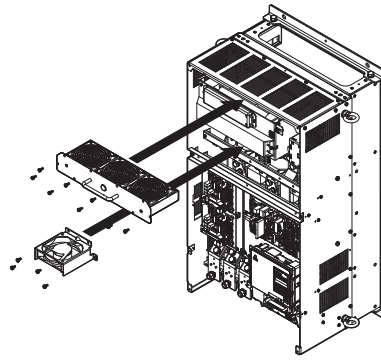


Figure 7.30 Installing the Cooling Fan Unit: 4A0414

2. Reattach the covers and digital operator.
3. Turn the power supply back on and reset the cooling fan operation time for the Maintenance Monitor by setting o4-03 to 0.

## ◆ Cooling Fan Replacement: 4A0515 and 4A0675

**WARNING!** *Electrical Shock Hazard. Do not connect or disconnect wiring while the power is on. Failure to comply can result in serious personal injury. Before servicing the drive, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.*

**CAUTION!** *Burn Hazard. Do not touch a hot drive heatsink and a fan unit. Failure to comply could result in minor or moderate injury. Shut off the power to the drive when replacing the cooling fan. To prevent burns, wait at least 15 minutes and ensure the heatsink and the fan unit have cooled down.*

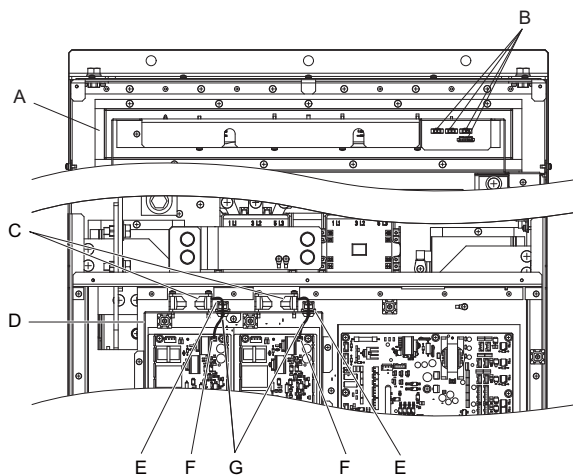
**NOTICE:** *Prevent Equipment Damage. Follow cooling fan and circulation fan replacement instructions. Improper fan replacement could result in damage to equipment. When installing the replacement fan into the drive, make sure the fan is facing upwards. To ensure maximum useful product life, replace all fans when performing maintenance.*

## ■ Removing and Disassembling the Cooling Fan Unit

1. Remove the terminal cover and front cover 1 and 2.  
Refer to [Removing the Terminal Cover on page 62](#) for detail.

**CAUTION!** *Crush Hazard. Do not completely remove the cover screws, just loosen them. If the cover screws are removed completely, the terminal cover may fall off causing an injury. Take special care when removing/reattaching the terminal covers for larger drives.*

2. Remove the connectors for the cooling fan relay and the circuit board cooling fan.



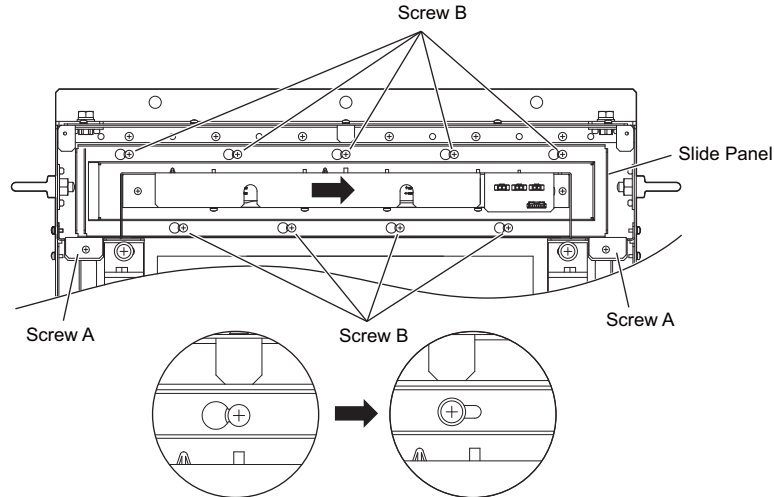
- |                                    |   |
|------------------------------------|---|
| A – Fan Unit                       | E – Hook                                |
| B – Fan Relay Connector            | F – Circuit Board Cooling Fan Connector |
| C – Circuit Board Cooling Fan      | G – Circuit Board Cooling Fan Cable     |
| D – Circuit Board Cooling Fan Case |   |

Figure 7.31 Component Names: 4A0515 and 4A0675

## 7.4 Cooling Fan and Circulation Fan

- Loosen the screw A (2) and the screw B (9), then slide the panel that the screws held into place to the right.

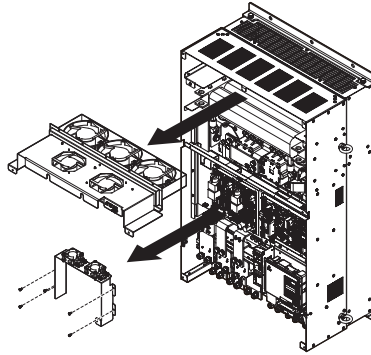
**Note:** The fan unit can be removed simply by loosening these screws.



**Figure 7.32 Removing the Fan Unit: 4A0515 and 4A0675**

- Remove the slide panel and fan unit along with the cooling fan unit for the circuit boards from the drive.

**Note:** The fan unit can be removed simply by loosening these screws.

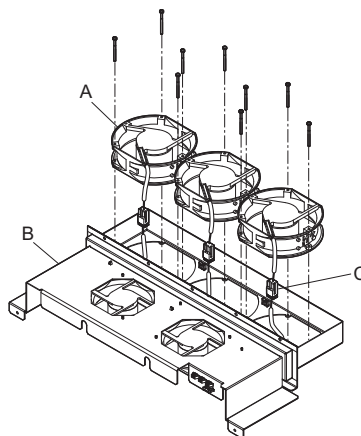


**Figure 7.33 Removing the Fan Units: 4A0515 and 4A0675**

### ■ Replacing the Cooling Fans

- Replace the cooling fans.

**Note:** Make sure the fan cable does not get pinched between parts when reassembling the fan unit.



**A – Cooling Fan**  
**B – Fan Unit Case**

**C – Cooling Fan Connector**

**Figure 7.34 Fan Unit Disassembly: 4A0515 and 4A0675**

- Place the cooling fan connectors and guide the lead wires so that they are held in place by the cable hooks.

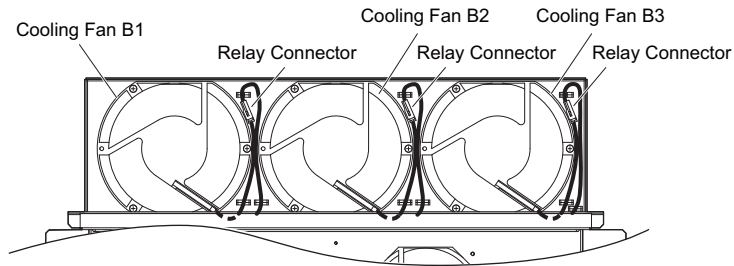
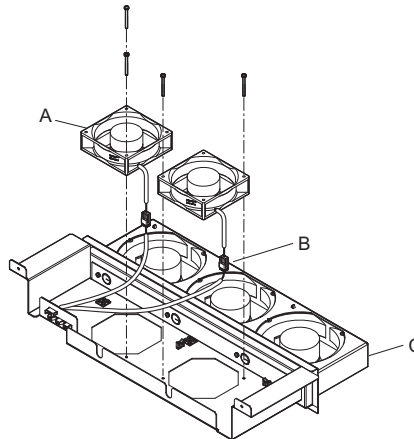


Figure 7.35 Cooling Fan Wiring: 4A0515 and 4A0675

- Turn the fan unit over and replace the circulation fans.



A – Circulation Fan                      C – Fan Unit Case  
 B – Cooling Fan Connector

Figure 7.36 Fan Unit Disassembly: 4A0515 and 4A0675

- Turn over the cooling fan unit. Guide the lead wires so that they are held in place by the cable hooks and place the circulation fan connectors between the fan and fan unit.

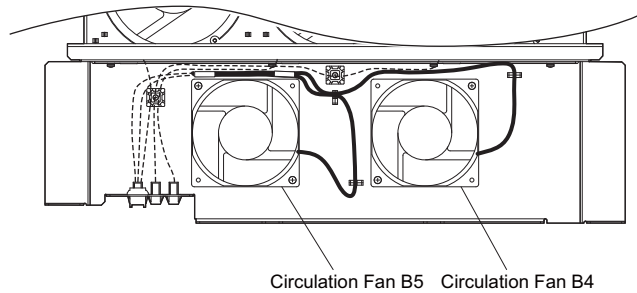
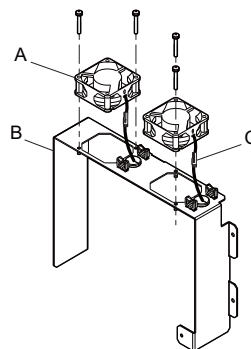


Figure 7.37 Cooling Fan Wiring: 4A0515 and 4A0675

- Replace the cooling fans

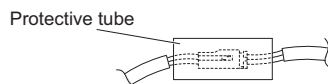


A – Circuit Board Cooling Fan                      C – Relay Connector  
 B – Circuit Board Cooling Fan Case

Figure 7.38 Fan Unit Disassembly: 4A0515 and 4A0675

## 7.4 Cooling Fan and Circulation Fan

6. Position the protective tube so that the fan connector sits in the center of the protective tube. (Only for circuit board cooling fans)



7. Guide lead wires through the hooks provided so that the wires are held in place.

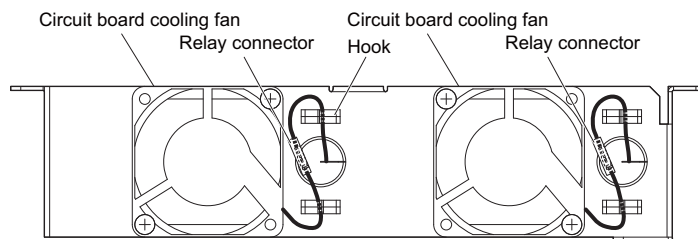


Figure 7.39 Cooling Fan Wiring: 4A0515 and 4A0675

8. Double check the relay connector to ensure that it is properly connected.

### ■ Installing the Cooling Fan Unit

1. Reverse the procedure described above to reinstall the cooling fan unit.

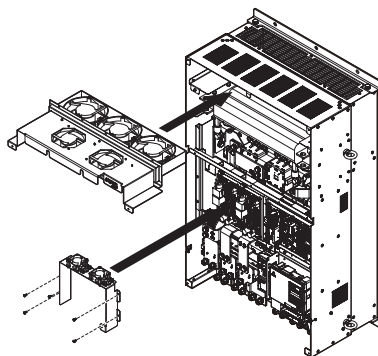


Figure 7.40 Installing the Cooling Fan Units: 4A0515 and 4A0675

2. Reattach the covers and digital operator.
3. Turn the power supply back on and reset the cooling fan operation time for the Maintenance Monitor by setting o4-03 to 0.

## ◆ Cooling Fan Replacement: 4A0930 and 4A1200

**WARNING!** *Electrical Shock Hazard. Do not connect or disconnect wiring while the power is on. Failure to comply can result in serious personal injury. Before servicing the drive, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.*

**CAUTION!** *Burn Hazard. Do not touch a hot drive heatsink and a fan unit. Failure to comply could result in minor or moderate injury. Shut off the power to the drive when replacing the cooling fan. To prevent burns, wait at least 15 minutes and ensure the heatsink and the fan unit have cooled down.*

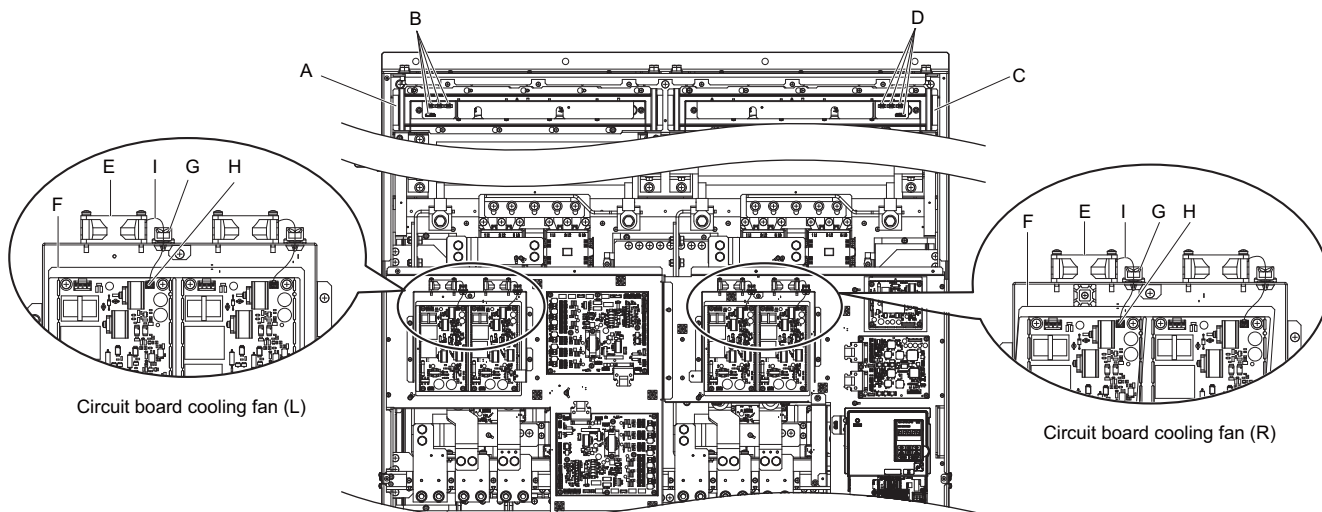
**NOTICE:** *Prevent Equipment Damage. Follow cooling fan and circulation fan replacement instructions. Improper fan replacement could result in damage to equipment. When installing the replacement fan into the drive, make sure the fan is facing upwards. To ensure maximum useful product life, replace all fans when performing maintenance.*

### ■ Removing and Disassembling the Cooling Fan Unit

1. Remove the terminal cover and front covers 1 and 2. Refer to [Removing the Terminal Cover on page 62](#) for details.

**CAUTION!** *Crush Hazard. Do not completely remove the cover screws, just loosen them. If the cover screws are removed completely, the terminal cover may fall off causing an injury. Take special care when removing/reattaching the terminal covers for larger drives.*

2. Remove the connectors for the cooling fan relay and the circuit board cooling fan.



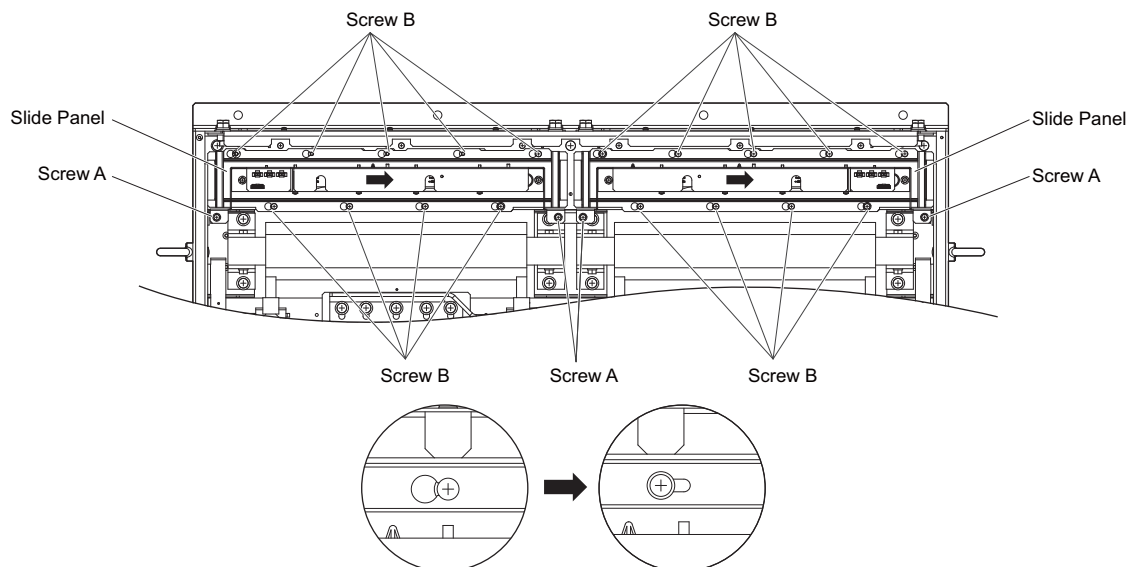
- |                                      |  |
|--------------------------------------|--|
| <b>A</b> – Fan Unit (L)              | <b>F</b> – Circuit Cooling Fan Case            |
| <b>B</b> – Fan Relay Connector (L)   | <b>G</b> – Hook                                |
| <b>C</b> – Fan Unit (R)              | <b>H</b> – Circuit Board Cooling Fan Connector |
| <b>D</b> – Fan Relay Connector (R)   | <b>I</b> – Circuit Board Cooling Fan Cable     |
| <b>E</b> – Circuit Board Cooling Fan |  |

Figure 7.41 Component Names: 4A0930 and 4A1200

## 7.4 Cooling Fan and Circulation Fan

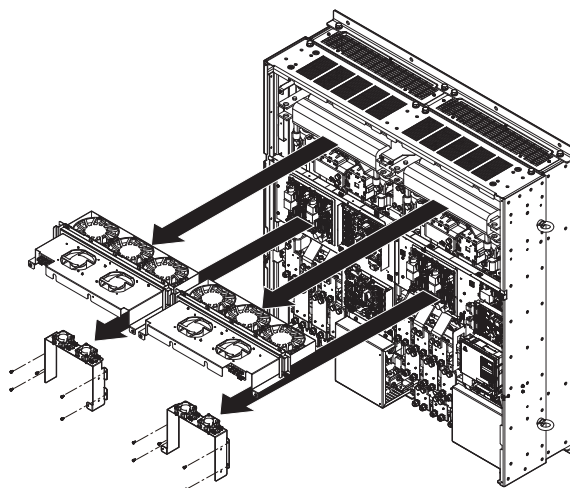
3. Loosen screw A (4 count) and screw B (18 count), and slide the panel to the right.

**Note:** The fan unit can be removed by loosening these screws; they do not need to be removed.



**Figure 7.42 Removing the Fan Unit: 4A0930 and 4A1200**

4. Remove the slide panel, fan unit, cooling fan unit, and circuit board cooling fan unit.



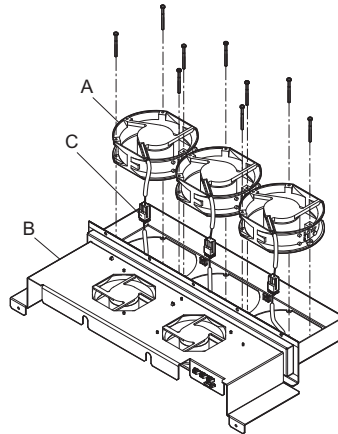
**Figure 7.43 Removing the Fan Units: Models 4A0930 and 4A1200**



■ Replacing the Cooling Fans

1. Replace the Cooling Fans.

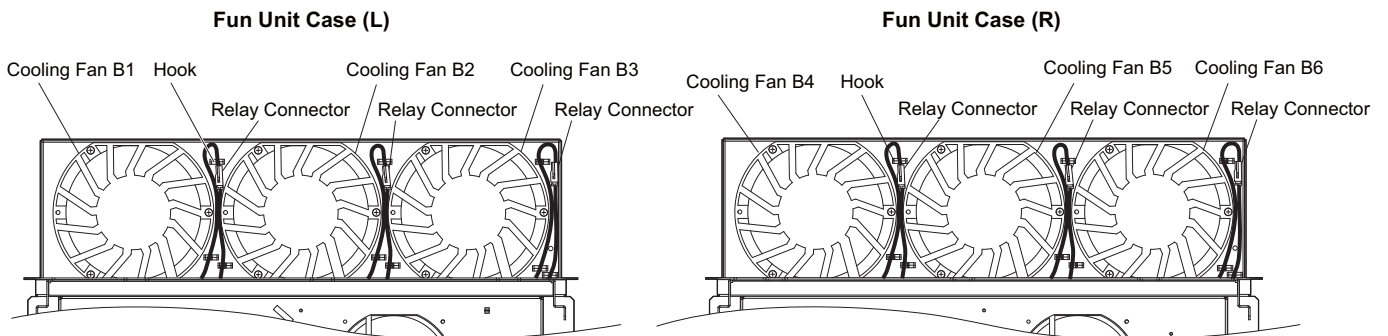
**Note:** 1. *Figure 7.44* shows the right side fan unit.  
 2. Do not pinch the fan cable between parts when reassembling the fan unit.



**A – Cooling Fan**   **C – Cooling Fan Connector**  
**B – Fan Unit Case**

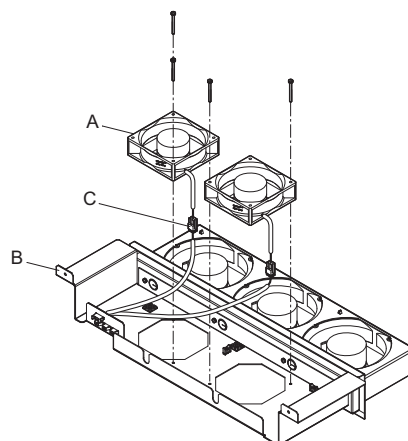
**Figure 7.44 Replacing the Cooling Fans: Models 4A0930 and 4A1200**

2. Place the cooling fan connectors and guide the lead wires so that they are held in place by the cable hooks.



**Figure 7.45 Cooling Fan Wiring: Models 4A0930 and 4A1200**

3. Turn the fan unit over and replace the circulation fans.

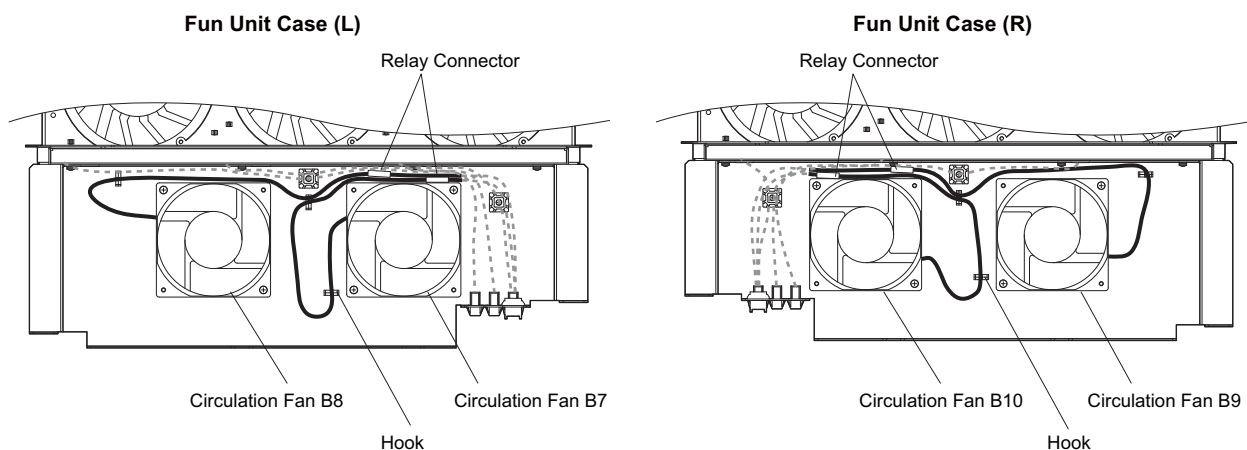


**A – Cooling Fan**   **C – Cooling Fan Connector**  
**B – Fan Unit Case**

**Figure 7.46 Replacing the Circuit Board Cooling Fans**

## 7.4 Cooling Fan and Circulation Fan

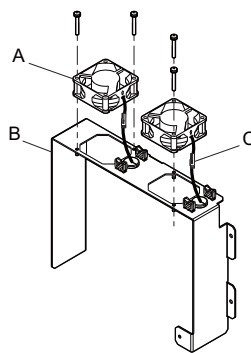
- Place the cooling fan connectors and guide the lead wires so that they are held in place by the cable hooks.



**Figure 7.47 Cooling Fan Wiring: Models 4A0930 and 4A1200**

- Replace the circuit board cooling fans.

**Note:** [Figure 7.48](#) shows the right side circuit board cooling fan.

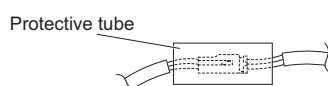


**A – Circuit Board Cooling Fan**

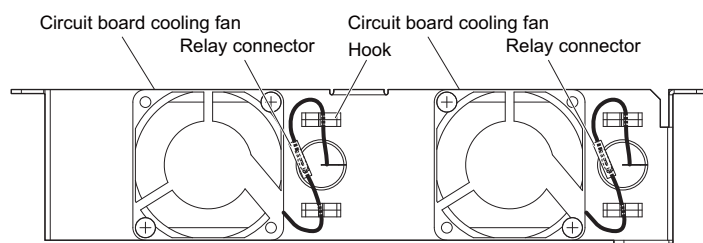
**B – Circuit Board Cooling Fan Case**

**Figure 7.48 Replacing the circuit board cooling fans: Models 4A0930 and 4A1200**

- Position the protective tube so that the fan connector sits in the center of the protective tube. (Only for circuit board cooling fans).



- Guide lead wires through the provided hooks so the wires are held in place.



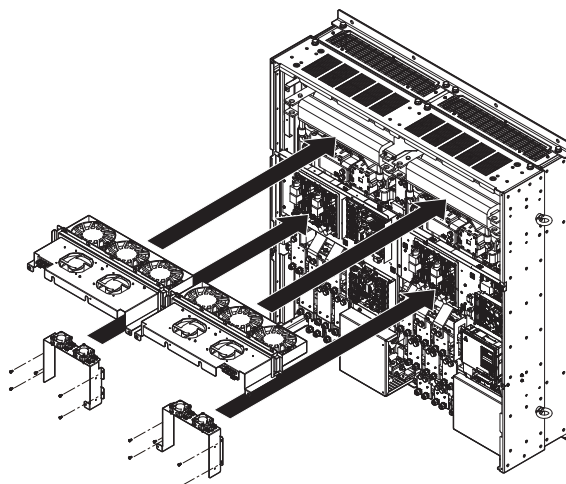
**Figure 7.49 Circuit Board Cooling Fan Wiring: 4A0930 and 4A1200**

- Double-check the relay connector to ensure that it is properly connected.

## ■ Installing the Cooling Fan Unit

1. Reverse the procedure described above to reinstall the cooling fan unit.

**Note:** Properly connect the relay connectors to the fan unit connectors.



**Figure 7.50** Installing the Cooling Fan Units: 4A0930 and 4A1200

2. Reattach the covers and digital operator.
3. Turn the power supply back on and reset the cooling fan operation time for the Maintenance Monitor by setting o4-03 to 0.

# 7.5 Replacing the Air Filter

Models CIMR-A□4A0930 and 4A1200 have a built-in air filter.

Contact your Yaskawa representative or the nearest Yaskawa sales office to order new replacement air filters necessary.

Follow the instructions below to remove and replace the air filter.

### ◆ Air Filter Replacement

**WARNING! Electrical Shock Hazard.** Do not connect or disconnect wiring while the power is on. Failure to comply can result in serious personal injury. Before servicing the drive, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.

**CAUTION! Burn Hazard.** Do not touch a hot drive heatsink and filter cases. Failure to comply could result in minor or moderate injury. Shut off the power to the drive when replacing the cooling fan. To prevent burns, wait at least 15 minutes and ensure the heatsink and the filter cases have cooled down.

**NOTICE: Prevent Equipment Damage.** Follow cooling fan and circulation fan replacement instructions. Improper fan replacement could result in damage to equipment. When installing the replacement fan into the drive, make sure the fan is facing upwards. To ensure maximum useful product life, replace all fans when performing maintenance.

### ■ Removing the Air Filter

1. Remove the terminal cover. Refer to [Terminal Cover on page 61](#) for more information.
2. Remove the screws holding the blind cover in place on the bottom of the drive. Pull forward on the blind cover to free it from the drive.

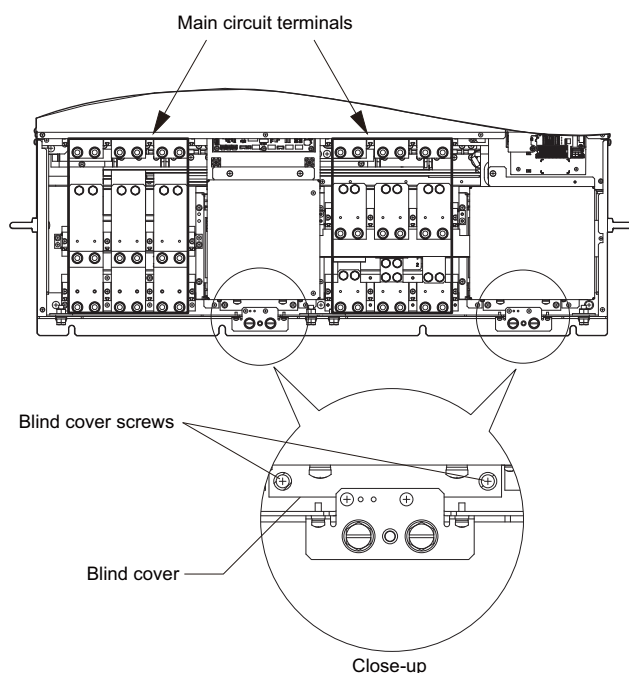
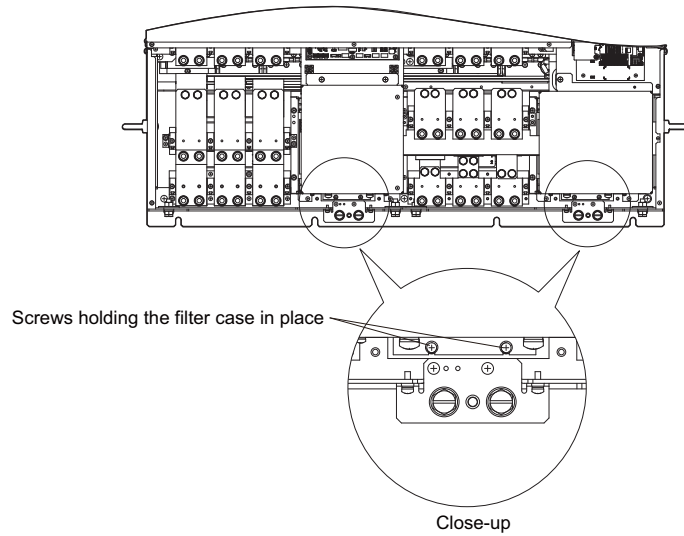


Figure 7.51 Air Filter Replacement: Removing the Blind Cover

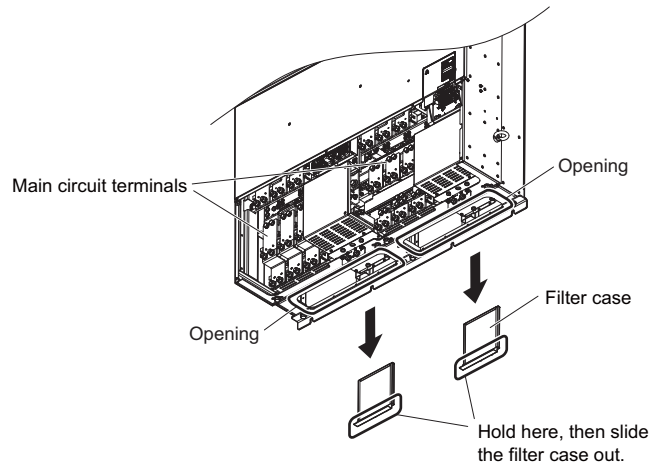
**3. Loosen the screws holding the filter case in place.**

**Note:** The filter case should not be removed, only loosened.



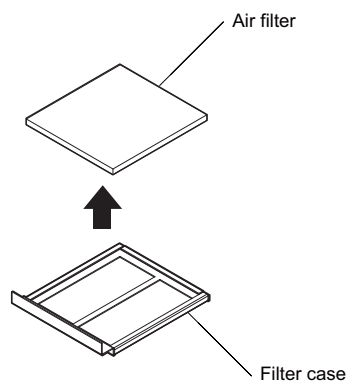
**Figure 7.52 Air Filter Replacement: Loosening the Filter Case Screws**

**4. While holding onto the bottom of the filter case, slide it out from the drive.**



**Figure 7.53 Air Filter Replacement: Sliding Out the Filter Case**

**5. Take the filter out of the filter case.**



**Figure 7.54 Air Filter Replacement: Taking Out the Filter**

**■ Installing the Air Filter**

Reverse the procedure described above to reinstall the air filter.

## 7.6 Drive Replacement

### ◆ Serviceable Parts

The drive contains some serviceable parts. The following parts can be replaced over the life span of the drive:

- Terminal board I/O PCBs
- Cooling fan(s)
- Front cover

Replace the drive if the main power circuitry is damaged. Contact your local Yaskawa representative before replacing parts if the drive is still under warranty. Yaskawa reserves the right to replace or repair the drive according to Yaskawa warranty policy.

### ◆ Terminal Board

The drive has a modular I/O terminal block that facilitates quick drive replacement. The terminal board contains on-board memory that stores all drive parameter settings and allows the parameters to be saved and transferred to the replacement drive. To transfer the terminal board, disconnect the terminal board from the damaged drive then reconnect it to the replacement drive. Once transferred, there is no need to manually reprogram the replacement drive.

**Note:** If the damaged drive and the new replacement drive have different capacities, the data stored in the terminal board cannot be transferred to the new drive and an oPE01 error will appear on the display. The terminal board can still be used, but parameter setting from the old drive cannot be transferred. The replacement drive must be initialized and manually programmed.

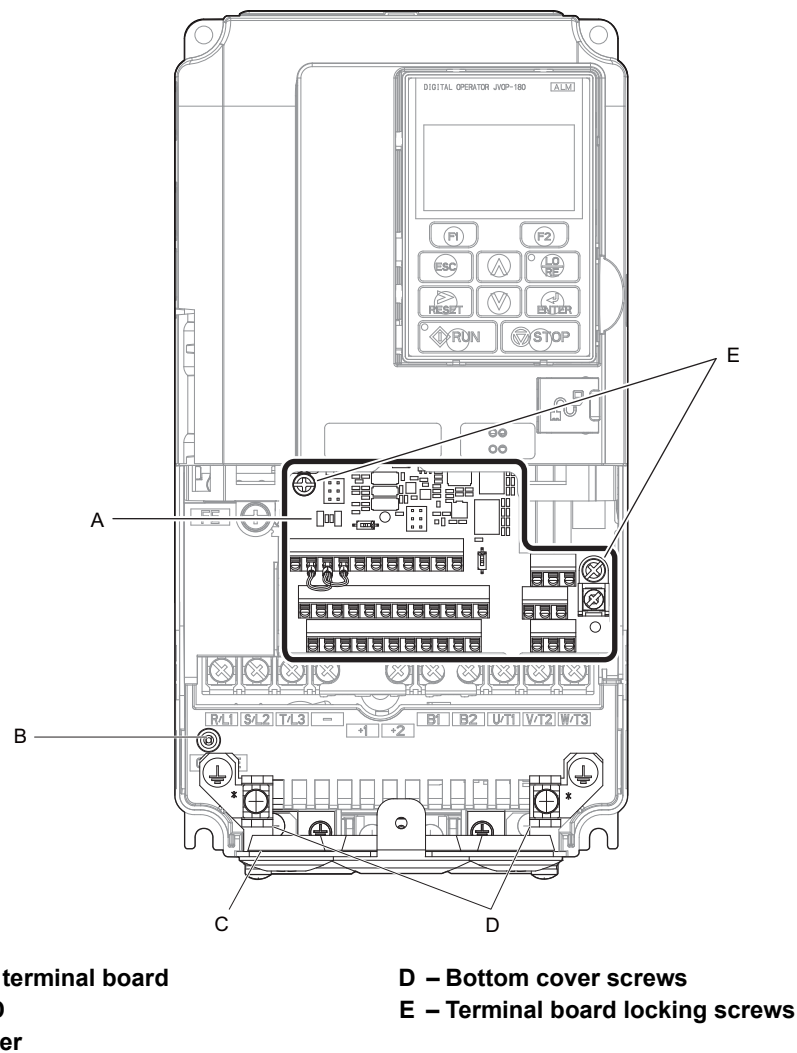


Figure 7.55 Terminal Board

## ◆ Replacing the Drive

**WARNING!** *Electrical Shock Hazard. Do not connect or disconnect wiring while the power is on. Failure to comply can result in serious personal injury. Before servicing the drive, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.*

**WARNING!** *Electrical Shock Hazard. Do not allow unqualified personnel to perform work on the drive. Failure to comply could result in serious injury. Installation, maintenance, inspection and servicing must be performed only by authorized personnel familiar with installation, adjustment and maintenance of AC drives.*

**NOTICE:** *Damage to Equipment. Observe proper electrostatic discharge procedures (ESD) when handling the drive and circuit boards. Failure to comply may result in ESD damage to the drive circuitry.*

The following procedure explains how to replace a drive. This section provides instructions for drive replacement only. To install option boards or other types of options, then refer to the specific manuals for those options.

**NOTICE:** *When transferring a braking transistor, braking resistor, or other type of option from a damaged drive to a new replacement drive, make sure they are working properly before reconnecting them to the new drive. Replace broken options to prevent immediate break down of the replacement drive.*

1. Remove the terminal cover.

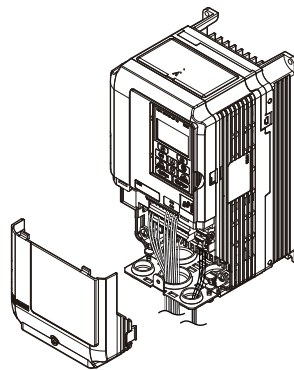


Figure 7.56 Drive Replacement: Removing the Terminal Cover

2. Loosen the screws holding the terminal board in place. Take out the screw securing the bottom cover and remove the bottom cover from the drive.

**Note:** Drives set up for compliance with IP00 do not have a bottom cover.

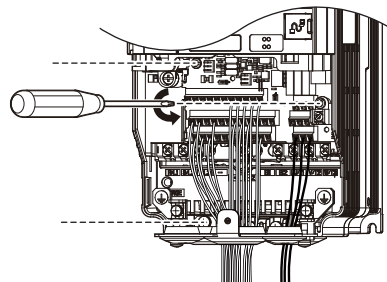


Figure 7.57 Drive Replacement: Removing the Terminal Board

3. Slide the terminal board as illustrated by the arrows, and remove it from the drive along with the bottom cover.

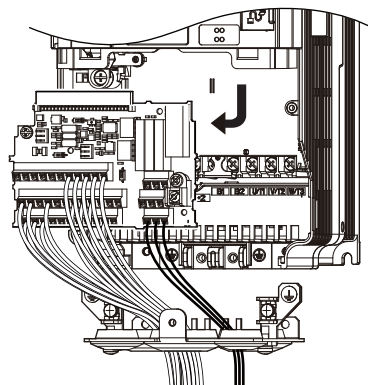
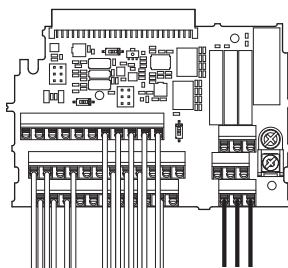


Figure 7.58 Drive Replacement: Remove the Terminal Board

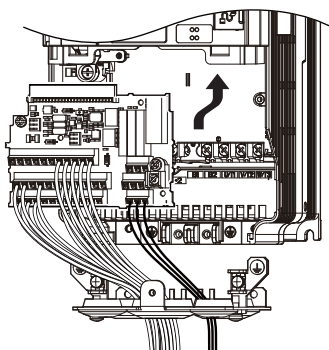


**Figure 7.59 Drive Replacement:  
Removable Terminal Board Disconnected from the Drive**

4. Disconnect all option cards and options. Make sure they are intact before reusing them.
5. Replace the drive and wire the main circuit.

### ■ Installing the Drive

1. Once the main circuit has been wired, connect the terminal block to the drive as shown in [Figure 7.60](#). Use the installation screw to fasten the terminal block into place.



**Figure 7.60 Drive Replacement: Installing the Terminal Board**

2. Reconnect all options to the new drive in the same way they were installed in the old drive. Connect option boards to the same option ports in the new drive that were used in the old drive.
3. Put the terminal cover back into its original place.
4. When the power to the drive is first switched on, all parameter settings are transferred from the terminal board into the drive memory. Should an oPE04 error occur, load the parameter settings that have been saved on the terminal board onto the new drive by setting parameter A1-03 to 5550. Reset timers used for the Maintenance Monitor function by setting parameters o4-01 through o4-12 back to 0, and parameter o4-13 to 1.





# Peripheral Devices & Options

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This chapter explains the installation of peripheral devices and options available for the drive.

<b>8.1 SECTION SAFETY</b> .....	<b>388</b>
<b>8.2 DRIVE OPTIONS AND PERIPHERAL DEVICES</b> .....	<b>389</b>
<b>8.3 CONNECTING PERIPHERAL DEVICES</b> .....	<b>390</b>
<b>8.4 OPTION CARD INSTALLATION</b> .....	<b>391</b>
<b>8.5 INSTALLING PERIPHERAL DEVICES</b> .....	<b>401</b>

## 8.1 Section Safety

### DANGER

#### Electrical Shock Hazard

**Do not connect or disconnect wiring while the power is on.**

Failure to comply will result in death or serious injury.

The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.

### WARNING

#### Electrical Shock Hazard

**Do not operate equipment with covers removed.**

Failure to comply could result in death or serious injury.

The diagrams in this section may show drives without covers or safety shields to show details. Be sure to reinstall covers or shields before operating the drives and run the drives according to the instructions described in this manual.

**Do not remove covers or touch circuit boards while the power is on.**

Failure to comply could result in death or serious injury.

**Do not allow unqualified personnel to perform work on the drive.**

Failure to comply could result in death or serious injury.

Installation, maintenance, inspection and servicing must be performed only by authorized personnel familiar with installation, adjustment and maintenance of AC drives.

**Do not perform work on the drive while wearing loose clothing, jewelry or without eye protection.**

Failure to comply could result in death or serious injury.

Remove all metal objects such as watches and rings, secure loose clothing and wear eye protection before beginning work on the drive.

**Always ground the motor-side grounding terminal.**

Improper equipment grounding could result in death or serious injury by contacting the motor case.

#### Fire Hazard

**Tighten all terminal screws to the specified tightening torque.**

Loose electrical connections could result in death or serious injury by fire due to overheating of electrical connections.

### NOTICE

**Observe proper electrostatic discharge procedures (ESD) when handling the drive and circuit boards.**

Failure to comply may result in ESD damage to the drive circuitry.

**Never connect or disconnect the motor from the drive while the drive is outputting voltage.**

Improper equipment sequencing could result in damage to the drive.

## 8.2 Drive Options and Peripheral Devices

The following table of peripheral devices lists the names of the various accessories and options available for Yaskawa drives. Contact Yaskawa or your Yaskawa agent to order these peripheral devices.

- **Peripheral Device Selection:** Refer to the Yaskawa catalog for selection and part numbers.
- **Peripheral Device Installation:** Refer to the corresponding option manual for installation instructions.

Option	Model Number	Description
<b>Power Options</b>		
DC Reactor	-	Improves the power factor by suppressing harmonic distortion from the power supply.
AC Reactor	-	Protects the drive when operating from a large power supply and improves the power factor by suppressing harmonic distortion. Highly recommended for power supplies that exceed 600 kVA.
Braking Resistor	ERF-150WJ Series	For use with systems that require dynamic braking with up to 3% ED. If higher ED is required, use a Braking Resistor Unit.
Braking Unit	CDBR Series	External braking transistor
<b>Input / Output Option Cards</b>		
Analog Input	AI-A3	Allows high precision, high resolution analog reference input. Input channels: 3 Voltage input: -10 to 10 Vdc (20 k $\Omega$ ), 13 bit signed Current input: 4 to 20 mA or 0 to 20 mA (250 k $\Omega$ ), 12 bit
Analog Monitor	AO-A3	Provides extra multi-function analog output terminals. Output channels: 2 Output voltage: -10 to 10 V, 11 bit (signed)
Condenser Cover	ECAT31726-1, ECAT31698-1	This cover protects the DC bus capacitors when mounting the heatsink outside the enclosure. It is required for UL approval. For more information, contact our sales department directly or your nearest Yaskawa representative.
Digital Input	DI-A3	Used to set the frequency reference by digital inputs Input channels: 18 (including SET signal and SIGN signal) Input signal type: BCD 16 bit (4 digit), 12 bit (3 digit), 8 bit (2 digit) Input signal: 24 Vdc, 8 mA
Digital Output	DO-A3	Provides extra insulated multi-function digital outputs. Photocoupler relays: 6 (48 V, up to 50 mA) Contact relays: 2 (250 Vac/up to 1 A, 30 Vdc/up to 1 A)
<b>Motor Speed Feedback Option Cards</b>		
Motor PG Feedback Open Collector Interface	PG-B3	For speed feedback input by connecting a motor encoder Input: 3 track (can be used with one or two tracks), for HTL encoder connection, 50 kHz max Output: 3 track, open collector Encoder power supply: 12 V, max current 200 mA
Motor PG Feedback Line Driver Interface	PG-X3	For speed feedback input by connecting a motor encoder Input: 3 track (can be used with one or two tracks), line driver, 300 kHz max Output: 3 track, line driver Encoder power supply: 5 V or 12 V, max current 200 mA
<b>Communication Options Cards</b>		
PROFIBUS-DP	SI-P3	Connects to a PROFIBUS-DP network.
CC-Link	SI-C3	Connects to a CC-Link network
DeviceNet	SI-N3	Connects to a DeviceNet network
CANopen	SI-S3	Connects to a CANopen network
MECHATROLINK-II	SI-T3	Connects to a MECHATROLINK-II network
<b>Interface Options</b>		
LED Operator	JVOP-182	5-digits LED operator; max. cable length for remote usage: 3 m
Remote Operator Cable	WV001/WV003	Extension cable (1 m or 3 m) to connect the digital operator for remote operation RJ-45, 8 pin straight through, UTP CAT5e cable
USB Copy Unit	JVOP-181	Allows the user to copy and verify parameter settings between drives. Can also be used as an adapter to connect the drive to the USB port on a PC.
<b>Mechanical Options</b>		
Attachment for External Heatsink	EZZ020800A/B/C/D	Installation kit for mounting the drive with the heatsink outside of the panel (Side-by-Side mounting possible)
NEMA 1 Kit	EZZ020787	Parts to make the drive conform to NEMA Type 1 enclosure requirements
Installation Support Set A	EZZ020642A	For installing the digital operator keypad on the outside of an enclosure panel that houses the drive. Also refer to <a href="#">Digital Operator Remote Installation on page 44</a> .
Installation Support Set B	EZZ020642B	
<b>Others</b>		
24 V Power Supply	PS-A10L, PS-A10H	Option to supply the drive controller with 24 Vdc power during main power loss
<b>PC Software Tools</b>		
DriveWizard Plus	Contact Yaskawa	PC tool for drive setup and parameter management
DriveWorksEZ	Contact Yaskawa	PC tool for enhanced programming of the drive

## 8.3 Connecting Peripheral Devices

Figure 8.1 illustrates how to configure the drive and motor to operate with various peripheral devices.

- For more detailed instructions on how to install each device shown below, refer to the specific manual for that device.

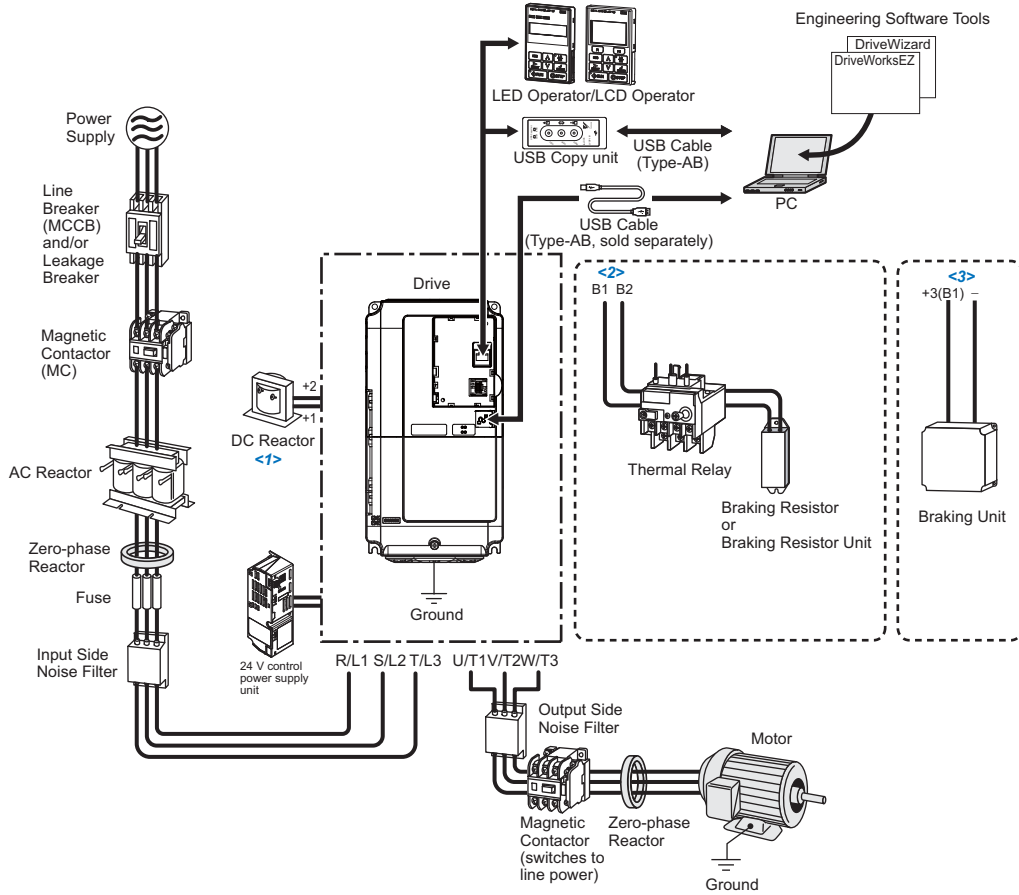


Figure 8.1 Connecting Peripheral Devices

- <1> Terminals +1 and +2 for connecting a DC choke are available only in units CIMR-A□2A0004 to 0081 and CIMR-A□40002 to 0044. Drives above have built in DC chokes.
- <2> Terminals B1 and B2 for connecting a braking resistor are available only in units CIMR-A□2A0004 to 0138 and CIMR-A□40002 to 0072.
- <3> When using an external braking chopper in drives from CIMR-A□2A0004 to 0138 and CIMR-A□40002 to 0072 connect the chopper to drive terminals B1 and -. When using larger drives connect the chopper to terminals +3 and -.

## 8.4 Option Card Installation

This section provides instructions on installing the option cards listed in .

### ◆ Prior to Installing the Option

Prior to installing the option, wire the drive, make the necessary connections to the drive terminals, and verify that the drive functions normally. Refer to the [Table 8.1](#) for information on wiring and connecting the drive.

[Table 8.1](#) below lists the number of option cards that can be connected to the drive and the drive connectors for connecting those option cards.

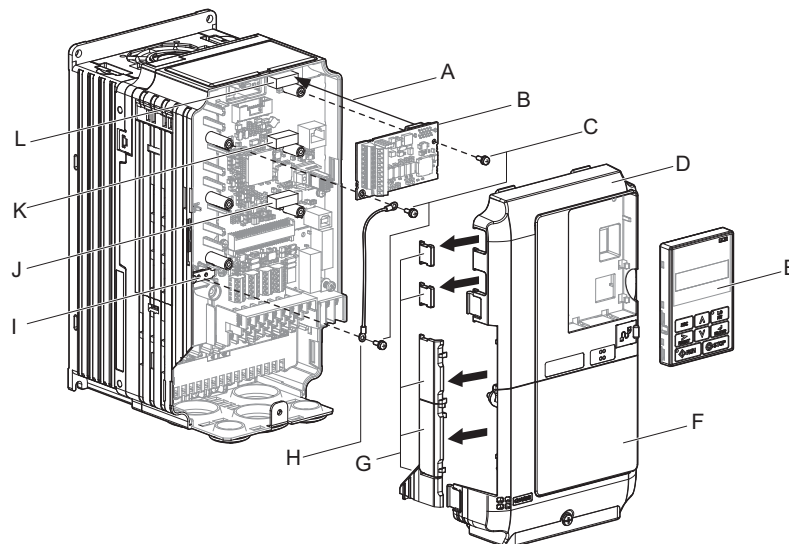
**Table 8.1 Option Card Installation**

Option Card	Connector	Number of Cards Possible
SI-C3, SI-N3, SI-P3, SI-S3, SI-T3, AI-A3, DI-A3 <1>	CN5-A	1
PG-B3, PG-X3	CN5-B, C	2 <2>
DO-A3, AO-A3	CN5-A, B, C	1

<1> If installed to CN5-B or CN5-C, AI-A3 and DI-A3 cannot be used to set the frequency reference, but the input status can still be viewed using U1-21, U1-22, U1-23 (for AI-A3), and U1-17 (for DI-A3).

<2> If only one PG option card is connected to the drive, use the CN5-C connector. If two PG option cards are connected, use both CN5-B and CN5-C.

[Figure 8.2](#) shows an exploded view of the drive with the option and related components for reference.



- |                             |                                     |
|-----------------------------|-------------------------------------|
| A – Insertion point for CN5 | G – Removable tabs for wire routing |
| B – Option card             | H – Ground wire                     |
| C – Included screws         | I – Drive grounding terminal (FE)   |
| D – Front cover             | J – Connector CN5-A                 |
| E – Digital operator        | K – Connector CN5-B                 |
| F – Terminal cover          | L – Connector CN5-C                 |

**Figure 8.2 Drive Components with Option**

### ◆ Installing the Option

Refer to the instructions below to install the option.

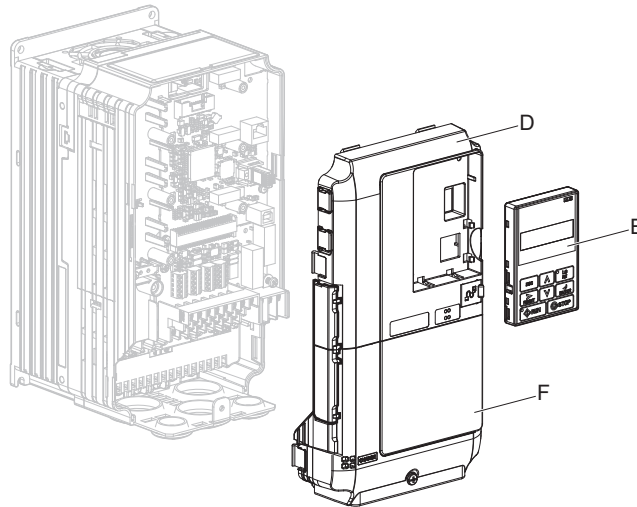
**DANGER!** *Electrical Shock Hazard. Disconnect all power to the drive and wait at least the amount of time specified on the drive front cover safety label. After all indicators are off, measure the DC bus voltage to confirm safe level, and check for unsafe voltages before servicing to prevent electric shock. The internal capacitor remains charged even after the power supply is turned off.*

**WARNING!** *Electrical Shock Hazard. Do not allow unqualified personnel to perform work on the drive. Failure to comply could result in death or serious injury. Maintenance, inspection, and replacement of parts must be performed only by authorized personnel familiar with installation, adjustment and maintenance of AC drives and Option Cards.*

**NOTICE:** *Damage to Equipment. Observe proper electrostatic discharge procedures (ESD) when handling the option card, drive, and circuit boards. Failure to comply may result in ESD damage to circuitry.*

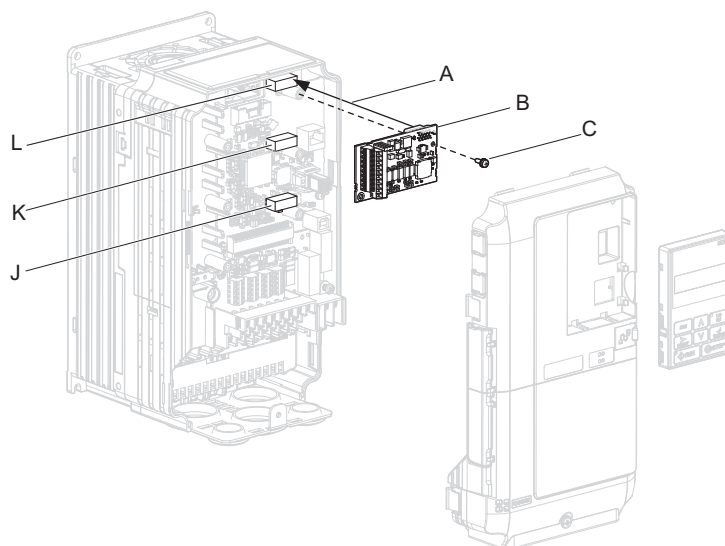
**NOTICE:** *Damage to Equipment. Tighten all terminal screws to the specified tightening torque. Failure to comply may cause the application to operate incorrectly or damage the drive.*

1. Shut off power to the drive, wait the appropriate amount of time for voltage to dissipate, then remove the digital operator (E) and front covers (D, F). Refer to [Digital Operator and Front Cover on page 63](#)



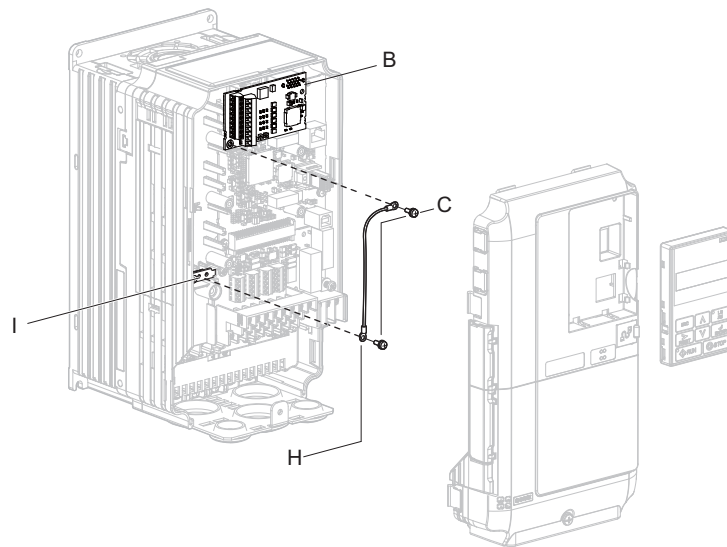
**Figure 8.3 Remove the Front Covers and Digital Operator**

2. Insert the option card (B) into the CN5-A (J), CN5-B (K), or CN5-C (L) connectors located on the drive and fasten it into place using one of the included screws (C). Use both CN5-B and CN5-C when connecting two options.



**Figure 8.4 Insert the Option Card**

- Connect one end of the ground wire (H) to the ground terminal (I) using one of the remaining screws (C). Connect the other end of the ground wire (H) to the remaining ground terminal and installation hole on the option (B) using the last remaining provided screw (C).

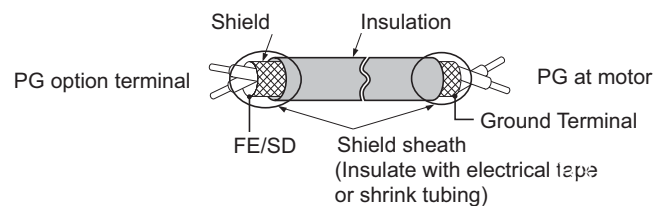


**Figure 8.5 Connect the Ground Wire**

- Note:**
- The option package includes two ground wires. Use the longer wire when plugging the option into connector CN5-C on the drive side. Use the shorter wire when plugging the option into connector CN5-B. Refer to the option card instruction manual for more information.
  - There are two screw holes on the drive for use as ground terminals (I). When connecting three options, two ground wires will need to share the same drive ground terminal.
- Prepare and connect the wire ends as shown in [Figure 8.6](#) and [Figure 8.7](#). Refer to [Wire Gauges, Tightening Torque, and Crimp Terminals on page 399](#) to confirm that the proper tightening torque is applied to each terminal. Take particular precaution to ensure that each wire is properly connected and wire insulation is not accidentally pinched into electrical terminals.

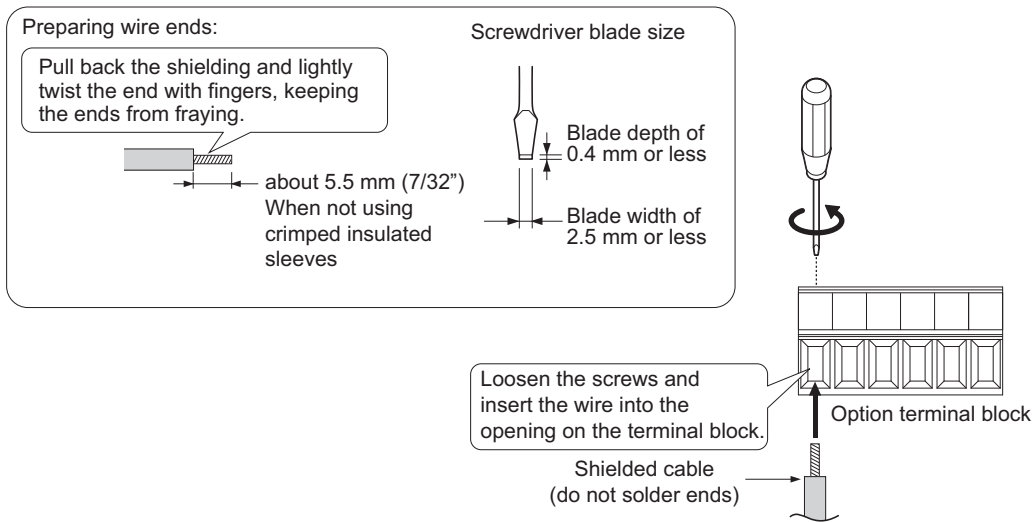
**WARNING! Fire Hazard.** Tighten all terminal screws according to the specified tightening torque. Loose electrical connections could result in death or serious injury by fire due to overheating electrical connections. Tightening screws beyond the specified tightening torque may result in erroneous operation, damage to the terminal block, or cause a fire.

**NOTICE:** Heat shrink tubing or electrical tape may be required to ensure that cable shielding does not contact other wiring. Insufficient insulation may cause a short circuit and damage the option or drive.



**Figure 8.6 Preparing Ends of Shielded Cable**

## 8.4 Option Card Installation



**Figure 8.7 Preparing and Connecting Cable Wiring**

- For the PG-B3 and PG-X3 Option, wire the motor PG encoder to the terminal block. Refer to [Figure 8.8](#) and [Figure 8.9](#) for wiring instructions. Refer to [Terminal Functions of PG-B3 and PG-X3 Option on page 400](#) for a detailed description of the option terminal functions.

### ■ Parameter Settings and Connections for Different Encoder Types

#### Connecting a Single-Pulse Encoder

When using a single-pulse encoder in V/f with PG control mode, connect the pulse output from the PG to the option and set drive parameter F1-21 to 0.

#### Connecting a Two-Pulse Encoder

When using a two-pulse encoder, connect the A and B pulse outputs on the PG to the option and set F1-21 to 1.

When using a two-pulse encoder in Closed Loop Vector control mode, connect pulse outputs A and B from the encoder to the corresponding terminals on the option.

#### Connecting a Two-Pulse Encoder with Z Marker Pulse

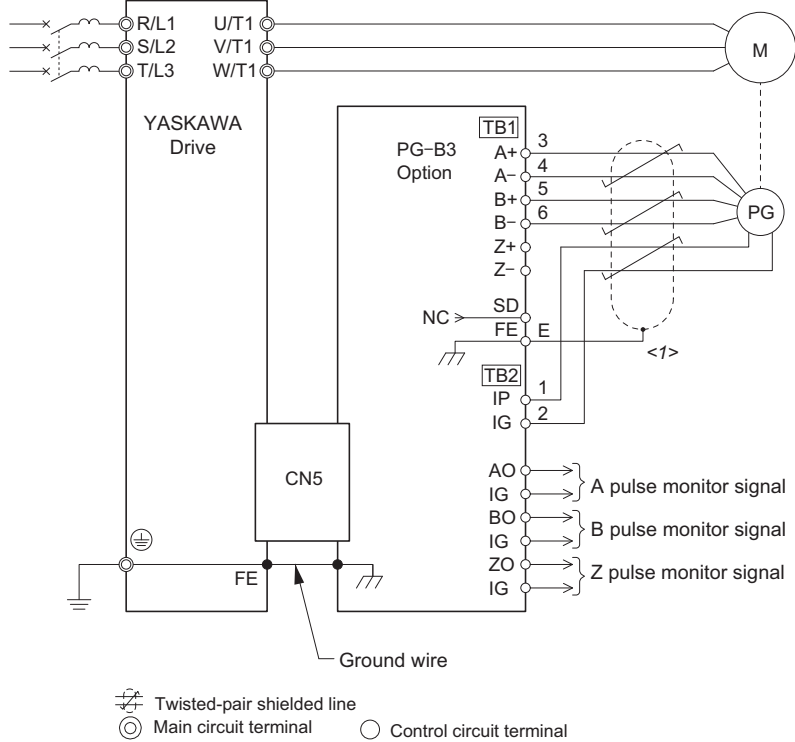
When using a two-pulse encoder with Z marker pulse, connect the A, B, and Z pulse outputs to the corresponding terminals on the option.

Control Method	V/f with PG		Closed Loop Vector	
	1 (CN5-C)	2 (CN5-B)	1 (CN5-C)	2 (CN5-B)
No. of Encoders	1 (CN5-C)	2 (CN5-B)	1 (CN5-C)	2 (CN5-B)
Single Pulse (A)	F1-21 = 0	F1-37 = 0	N/A	N/A
Two Pulse (AB Quadrature)	F1-21 = 1	F1-37 = 1	No setting required	No setting required
Two Pulse with Marker (ABZ)	F1-21 = 1	F1-37 = 1	No setting required	No setting required



Connection Diagram of PG-B3

Refer to [Table 8.8](#) for a detailed description of the option board terminal functions.



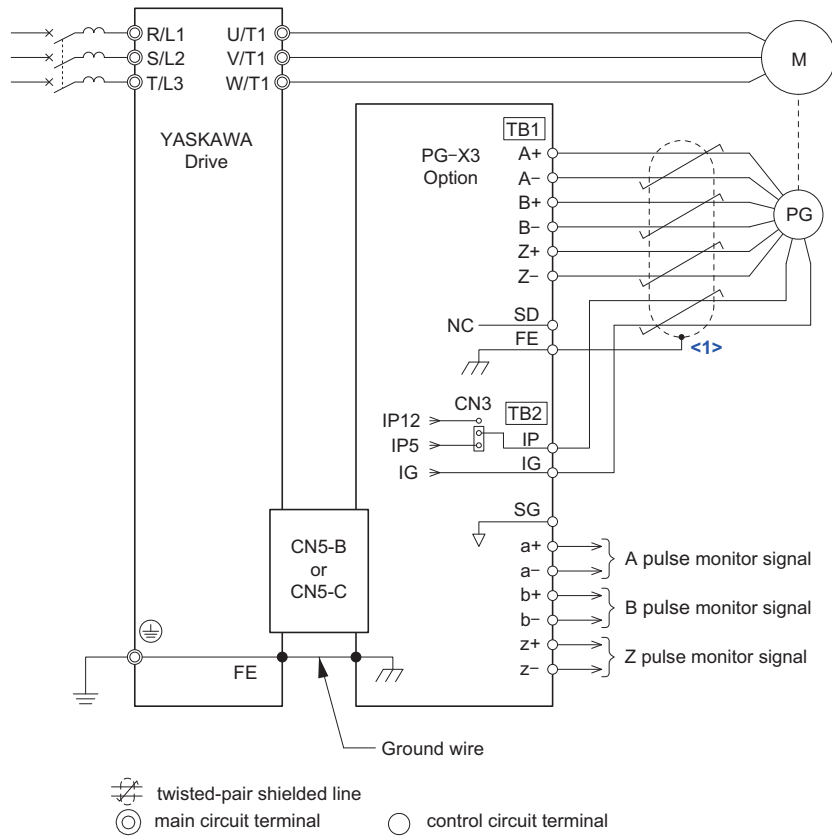
<1> Ground the shield on the PG side and the drive side. If noise problems arise in the PG signal, remove the shield ground from one end of the signal line or remove the shield ground connection on both ends.

Figure 8.8 PG-B3 Option and Encoder Connection Diagram

## 8.4 Option Card Installation

### Connection Diagram of PG-X3

Refer to [Table 8.9](#) for a detailed description of the option board terminal functions.



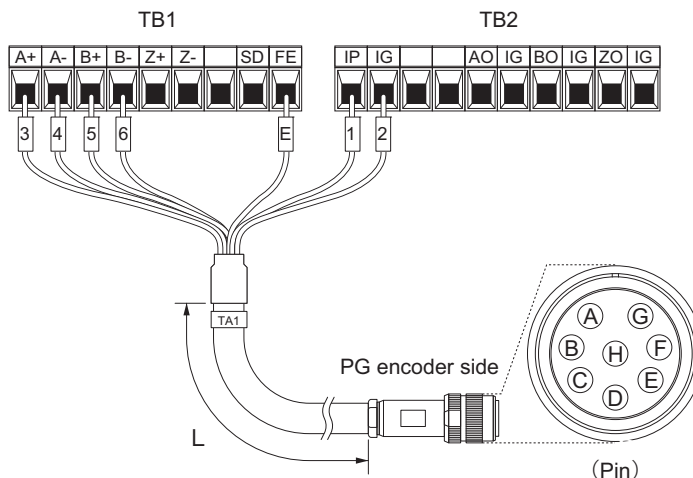
<1> Ground the shield on the PG encoder side and the drive side. If noise problems arise in the PG encoder signal, remove the shield ground from one end of the signal line or remove the shield ground connection on both ends.

**Figure 8.9 PG-X3 Option and PG Encoder Connection Diagram**

**PG Encoder Cables for PG-B3 Option**

Yaskawa recommends using a LMA-□□B-S185Y (complementary output) for cables running between the PG-B3 Option and the PG as show in *Figure 8.10*.

For instructions on wiring the terminal block, refer to *Table 8.8*.



**Figure 8.10** Wiring PG Encoder Cable

**Table 8.2** Connecting the PG Encoder Cable Specification

Option Terminal	PG Encoder Cable		
	Wire	Color	Pin
IP	1	Blue	C
IG	2	White	H
A+	3	Yellow	B
A-	4	White	G
B+	5	Green	A
B-	6	White	F
FE	E	N/A (shield)	D

**Table 8.3** PG Encoder Cable Types

Length	Type	Length	Type
10 m (32 ft.)	W5010	50 m (164 ft.)	W5050
30 m (98 ft.)	W5030	100 m (328 ft.)	W5100

- For the PG-X3 Option, set the voltage for the PG encoder power supply using jumper CN3 located on the option. Position the jumper as shown in *Table 8.4* to select the voltage level.

**NOTICE:** The positioning of jumper CN3 selects the PG encoder power supply voltage (5.5 V or 12 V). Select the voltage level for the PG encoder connected to the option and motor. If the wrong voltage is selected, the PG encoder may not operate properly or may become damaged as a result.

**Table 8.4** Setting the PG-Encoder Power Supply Voltage (IP) with Jumper CN3

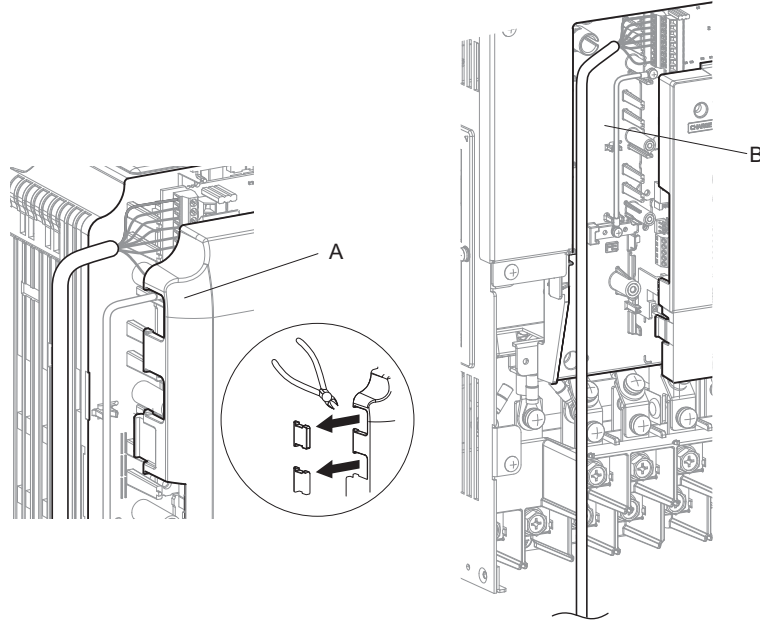
Voltage Level	5.5 V ± 5% (default)	12.0 V ± 5%
Jumper CN3		

## 8.4 Option Card Installation

### 7. Route the option wiring.

Depending on the drive model, some drives may require routing the wiring through the side of the front cover to the outside. For drive models CIMR-A□2A0004 through 2A0040 and 4A0002 through 4A0023, cut out the perforated openings on the left side of the drive front cover as shown in **Figure 8.11-A** and leave no sharp edges to damage wiring.

Route the wiring inside the enclosure as shown in **Figure 8.11-B** for drive models CIMR-A□2A0056 through 2A0415 and 4A0031 through 4A1200 that do not require routing through the front cover.



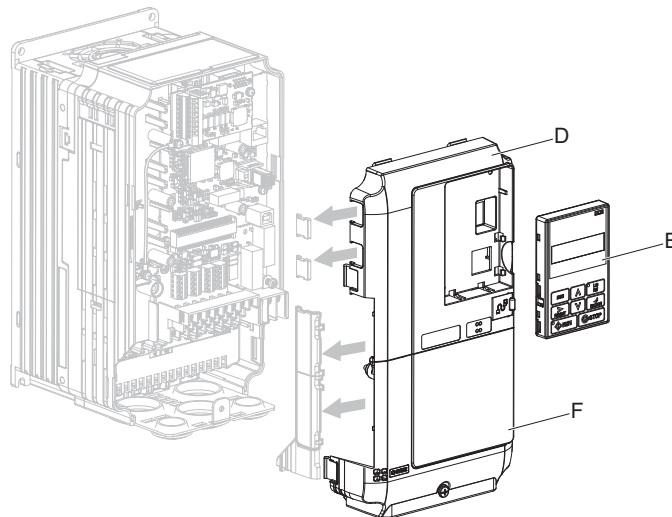
**A – Route wires through the openings provided on the left side of the front cover. <1> (CIMR-A□2A0004 to 2A0040, 4A0002 to 4A0023)**

**B – Use the open space provided inside the drive to route option wiring. (CIMR-A□2A0056 to 2A0415, 4A0031 to 4A1200)**

<1> The drive will not meet NEMA Type 1 requirements if wiring is exposed outside the enclosure.

**Figure 8.11 Wire Routing Examples**

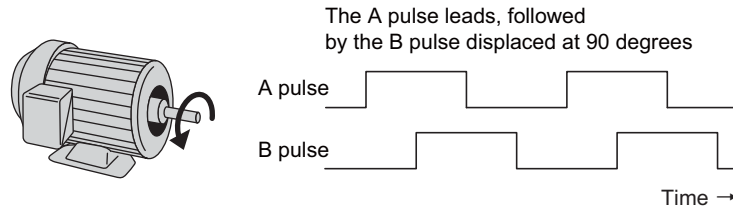
### 8. Replace and secure the front covers of the drive (D, F) and replace the digital operator (E).



**Figure 8.12 Replace the Front Covers and Digital Operator**

**Note:** Take proper precautions when wiring the option so that the front covers will easily fit back onto the drive. Make sure cables are not pinched between the front covers and the drive when replacing the covers.

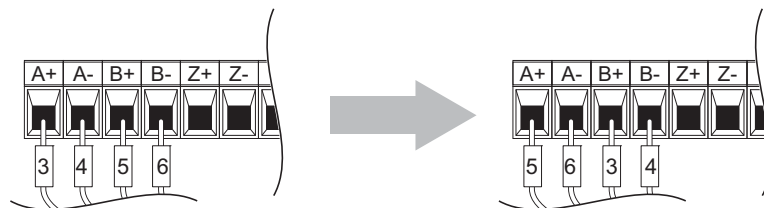
9. For the PG-B3 and PG-X3 Option, set drive parameters **A1-02: Control Method Selection** on page 130 and **F1: PG Speed Control Card Settings** on page 210 for proper motor rotation. With a two-pulse or three-pulse PG encoder, the leading pulse determines the motor rotation direction. A PG encoder signal with leading A pulse is considered to be rotating forward (counter-clockwise when viewing rotation from motor load side).



**Figure 8.13 Displacement of A and B Pulses**

After connecting the PG encoder outputs to the option, apply power to the drive and manually rotate the motor and check the rotation direction by viewing monitor U1-05 on the digital operator. Reverse motor rotation is indicated by a negative value for U1-05; forward motor rotation is indicated by a positive value.

If monitor U1-05 indicates that the forward direction is opposite of what is intended, reverse the two A pulse wires with the two B pulse wires on option terminal TB1 as shown in **Figure 8.14**.



**Figure 8.14 A Channel and B Channel Wire Switching**

If switching the wires is inconvenient, set drive parameter F1-05/F1-32 to 1 to switch the direction of how the option reads pulses from the PG encoder output.

Please note that when the drive is initialized using A1-03 = 1110, 2220, 3330, the value for F1-05/F1-32 will reset to factory default and the parameter will need to be adjusted again to switch the direction.

## ◆ Wire Gauges, Tightening Torque, and Crimp Terminals

### ■ Wire Gauges and Tightening Torques of PG-B3 and PG-X3 Option

Wire gauge and torque specifications are listed in **Table 8.5** and **Table 8.6**.

**Table 8.5 Wire Gauges and Tightening Torques of PG-B3 Option**

Terminal Signal	Screw Size	Tightening Torque N·m (in·lb)	Bare Cable		Crimp Terminals		Wire Type
			Applicable Gauges mm <sup>2</sup>	Recomm. Gauge mm <sup>2</sup>	Applicable Gauges mm <sup>2</sup>	Recomm. Gauge mm <sup>2</sup>	
A+, A-, B+, B-, Z+, Z-, FE, IP, IG	M2	0.22 to 0.25 (1.95 to 2.21)	Stranded wire: 0.25 to 1.0 (24 to 17 AWG)	0.75 (18 AWG)	0.25 to 0.5 (24 to 20 AWG)	0.5 (20 AWG)	Shielded twisted pair, etc.
AO, IG, BO, IG, ZO, IG			Solid wire: 0.25 to 1.5 (24 to 16 AWG)				Shielded cable, etc.

**Table 8.6 Wire Gauges and Tightening Torques of PG-X3 Option**

Terminal Signal	Screw Size	Tightening Torque N·m (in·lb)	Bare Cable		Crimp Terminals		Wire Type
			Applicable Gauges mm <sup>2</sup>	Recomm. Gauge mm <sup>2</sup>	Applicable Gauges mm <sup>2</sup>	Recomm. Gauge mm <sup>2</sup>	
A+, A-, B+, B-, Z+, Z-, SD, FE, IP, IG	M2	0.22 to 0.25 (1.95 to 2.21)	Stranded wire: 0.25 to 1.0 (24 to 17 AWG)	0.75 (18 AWG)	0.25 to 0.5 (24 to 20 AWG)	0.5 (20 AWG)	Shielded twisted pair, etc.
a+, a-, b+, b-, z+, z-, SG			Solid wire: 0.25 to 1.5 (24 to 16 AWG)				Shielded cable, etc.

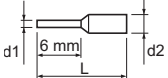
## 8.4 Option Card Installation

### ■ Crimp Terminals

Yaskawa recommends using CRIMPFOX 6 by Phoenix Contact or equivalent crimp terminals with the specifications listed in [Table 8.7](#) for wiring to ensure proper connections.

**Note:** Properly trim wire ends so loose wire ends do not extend from the crimp terminals.

**Table 8.7 Crimp Terminal Sizes**

	Wire Gauge mm <sup>2</sup>	Phoenix Contact Model	L mm (in)	d1 mm (in)	d2 mm (in)
	0.25 (24 AWG)	AI 0.25 - 6YE	10.5 (13/32)	0.8 (1/32)	2 (5/64)
	0.34 (22 AWG)	AI 0.34 - 6TQ	10.5 (13/32)	0.8 (1/32)	2 (5/64)
	0.5 (20 AWG)	AI 0.5 - 6WH	14 (9/16)	1.1 (3/64)	2.5 (3/32)

### ◆ Terminal Functions of PG-B3 and PG-X3 Option

**Table 8.8 PG-B3 Option Terminal Functions**

Terminal Block	Terminal	Function	Description
TB1	A+	A+ pulse signal input	<ul style="list-style-type: none"> <li>Pulse signal inputs from the PG.</li> <li>Signal inputs from complementary and open-collector outputs</li> <li>Signal level</li> <li>H level: 8 to 12 V</li> <li>L level: 2.0 V or less</li> </ul>
	A-	A- inverse pulse input	
	B+	B+ pulse signal input	
	B-	B- inverse pulse input	
	Z+	Z+ pulse signal input	
	Z-	Z- inverse pulse input	
	SD	NC pin (open)	
FE	Ground	Used for grounding shielded lines	
TB2	IP	PG power supply	<ul style="list-style-type: none"> <li>Output voltage: 12.0 V ± 5%</li> <li>Max output current: 200 mA &lt;1&gt;</li> <li>Outputs the monitor signal for the A, B, and Z pulses from the PG speed control card</li> <li>For open collector outputs from the option</li> <li>Max voltage: 24 V</li> <li>Max current: 30 mA</li> </ul>
	IG	PG power supply common	
	AO	A pulse monitor signal	
	BO	B pulse monitor signal	
	ZO	Z pulse monitor signal	
	IG	Monitor signal common	

<1> A separate UL-listed class 2 power supply is necessary when the PG requires more than 200 mA to operate.

**Table 8.9 PG-X3 Option Terminal Functions**

Terminal Block	Terminal	Function	Description
TB1	A+	A pulse signal input	<ul style="list-style-type: none"> <li>Inputs for the A channel, B channel, and Z pulses from the PG encoder</li> <li>Signal level matches RS-422</li> </ul>
	A-	A inverse pulse signal input	
	B+	B pulse signal input	
	B-	B inverse pulse signal input	
	Z+	Z pulse signal input	
	Z-	Z inverse pulse signal input	
	SD	NC pin (open)	
FE	Ground	Used as the shield ground termination point.	
TB2	IP	PG encoder power supply	<ul style="list-style-type: none"> <li>Output voltage: 12.0 V ± 5% or 5.5 V ± 5%</li> <li>Max. output current: 200 mA &lt;1&gt;</li> <li>Output signal for monitoring A channel, B channel, and Z pulses from the PG encoder</li> <li>Signal level matches RS-422</li> </ul>
	IG	PG encoder power supply common	
	SG	Monitor signal common	
	a+	A pulse monitor signal	
	a-	A pulse inverse monitor signal	
	b+	B pulse monitor signal	
	b-	B pulse inverse monitor signal	
	z+	Z pulse monitor signal	
z-	Z pulse inverse monitor signal		

<1> A separate UL-listed class 2 power supply is necessary when the PG requires more than 200 mA to operate.

## 8.5 Installing Peripheral Devices

This section describes the proper steps and precautions to take when installing or connecting various peripheral devices to the drive.

**NOTICE:** Use a class 2 power supply (UL standard) when connecting to the control terminals. Improper application of peripheral devices could result in drive performance degradation due to improper power supply.

### ◆ Dynamic Braking Options

Dynamic braking (DB) helps bring the motor to a smooth and rapid stop when working with high inertia loads. As the drive lowers the frequency of a motor moving a high inertia load, regeneration occurs. This can cause an overvoltage situation when the regenerative energy flows back into the DC bus capacitors. A braking resistor prevents these overvoltage faults.

**NOTICE:** Do not allow unqualified personnel to use the product. Failure to comply could result in damage to the drive or braking circuit. Carefully review the braking resistor instruction manual when connecting a braking resistor option to the drive.

- Note:**
1. The braking circuit must be sized properly in order to dissipate the power required to decelerate the load in the desired time. Ensure that the braking circuit can dissipate the energy for the set deceleration time prior to running the drive.
  2. Disable the drive's internal braking transistor protection by setting L8-55 = 0 when using braking resistor options.

**WARNING! Fire Hazard.** The braking resistor connection terminals are B1 and B2. Do not connect a braking resistor directly to any other terminals. Improper wiring connections could result in death or serious injury by fire. Failure to comply may result in damage to the braking circuit or drive.

**NOTICE:** Connect braking resistors to the drive as shown in the I/O wiring examples. Improperly wiring braking circuits could result in damage to the drive or equipment.

### ■ Installing a Braking Resistor: ERF type

An ERF type braking resistors provides dynamic braking capability with up to 3% ED. It can be directly connected to the drives B1 and B2 terminals like shown in [Figure 8.15](#).

Enable the drive's braking resistor overload protection by setting L8-01 = 1 when using ERF type resistors.

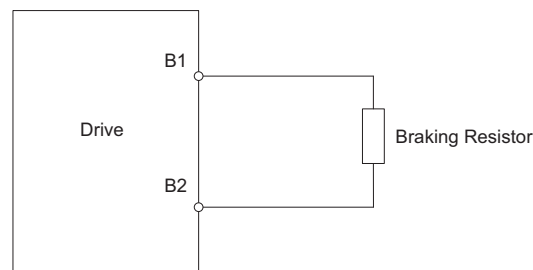
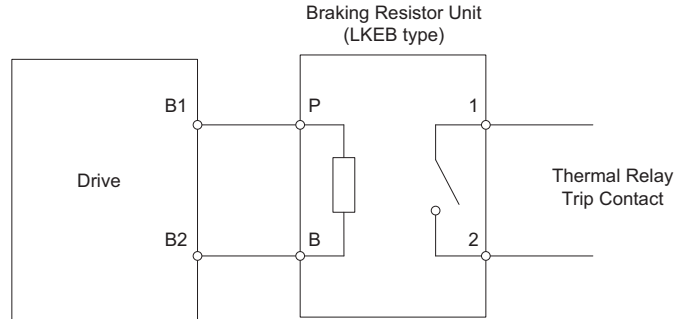


Figure 8.15 Connecting a Braking Resistor: ERF Type

### ■ Installing a Braking Resistor Unit: LKEB type

LKEB type braking resistors provide dynamic braking capability with up to 10% ED. They can be directly connected to the drives B1 and B2 terminals as shown in *Figure 8.16*. The LKEB unit has a thermal overload contact that should be utilized in order to switch off the drive in case braking resistor overheat occurs.

As the drives internal braking resistor overload protection cannot protect LKEB resistors, disable this function by setting L8-01 to 0 and L8-55 to 0.



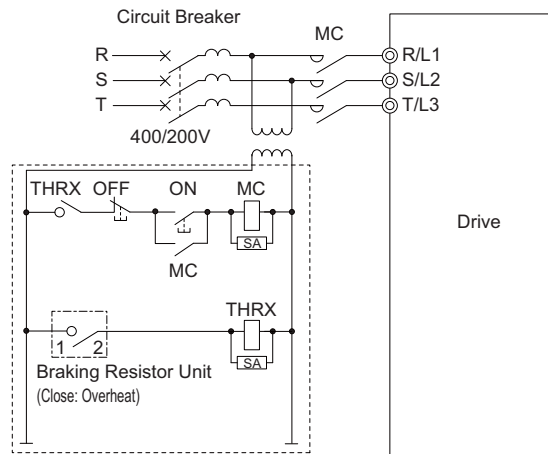
**Figure 8.16 Connecting a Braking Resistor Unit: LKEB Type (CIMR-A□2A0004 to 2A0138, 4A0002 to 4A0072)**

### ■ Installing Other Types of Braking Resistors

When installing braking resistors other than the ERF or LKEB types, make sure that the drive internal braking transistor will not be overloaded with the required duty cycle and the selected resistance value. Use a resistor that is equipped with a thermal overload relay contact, and utilize this contact to switch off the drive in case of braking resistor overheat.

### ■ Braking Resistor Overload Protection

If using a braking resistor option, a sequence such as the one shown in *Figure 8.17* should be set up to interrupt the power supply in case the braking resistor overheats.



**Figure 8.17 Power Supply Interrupt for Overheat Protection (Example)**

### ■ Installing a Braking Unit: CDBR Type

To install a CDBR type braking unit, connect the drive's B1 terminal (CIMR-A□2A0004 through 2A0138 and CIMR-A□4A0002 through 4A0072) or +3 terminal (CIMR-A□2A0169 to 2A0415 and CIMR-A□4A0088 to 4A1200) to the positive terminal on the braking unit. Next wire the negative terminals on the drive and braking unit together. Terminal +2 is not used.

Connect the braking resistor to the CDBR's terminals +0 and -0.

Wire the thermal overload relay contact of the CDBR and the braking resistor in series, and connect this signal to a drive digital input. Use this input to trigger a fault in the drive in case a CDBR or braking resistor overload occurs.



Disable dynamic braking transistor protection by setting L8-55 = 0.

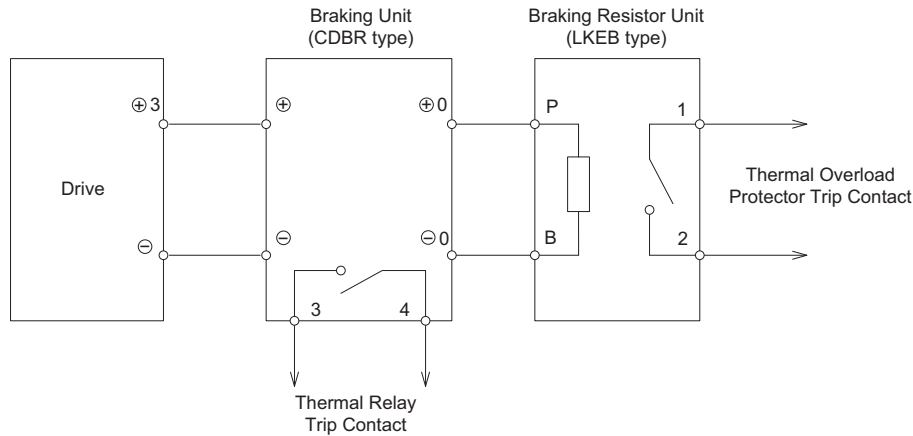


Figure 8.18 Connecting a Braking Unit (CDBR type) and Braking Resistor Unit (LKEB type) (CIMR-A□2A0169 to 2A0415, 4A0088 to 4A1200)

### ■ Using Braking Units in Parallel

When multiple braking units are used, they must be installed with a master-slave configuration with a single braking unit acting as the master. *Figure 8.19* illustrates how to wire braking units in parallel.

Wire the thermal overload contacts relays of all CDBRs and all braking resistors in series, then connect this signal to a drive digital input. This input can be used to trigger a fault in the drive in case of overload in any of the CDBRs or braking resistors.

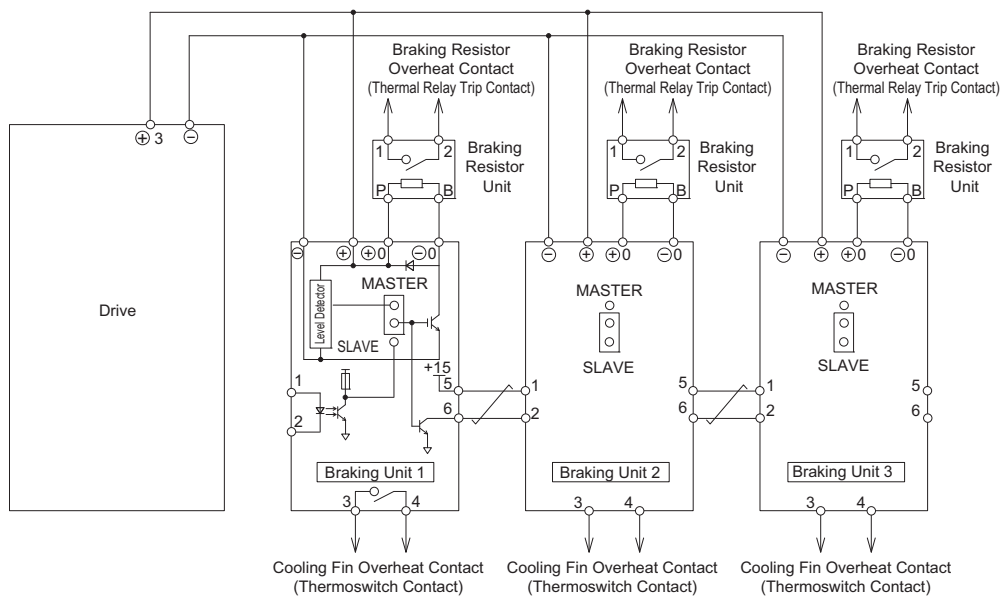


Figure 8.19 Connecting Braking Units in Parallel

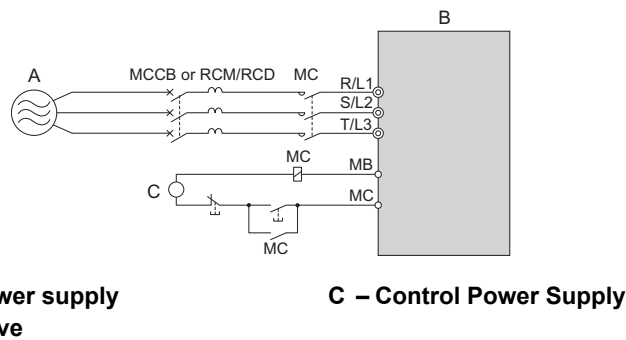
### ◆ Installing a Molded Case Circuit Breaker (MCCB) and Equipment for Residual Current Monitoring/Detection (RCM/RCD)

Install a MCCB or an RCM/RCD for line protection between the power supply and the main circuit power supply input terminals R/L1, S/L2, and T/L3. This protects the main circuit and devices wired to the main circuit while also providing overload protection.

**NOTICE:** *Prevent Equipment Damage.* For models CIMR-A□4A0930 and 4A1200, make sure to install a fuse and equipment for residual current monitoring/detection (RCM/RCD). Failure to comply may result in serious damage to the facilities in case the drive is defected.

Consider the following when selecting and installing a MCCB or an RCM/RCD:

- The capacity of the MCCB or RCM/RCD should be 1.5 to 2 times the rated output current of the drive. Use a MCCB or an RCM/RCD with an operation characteristics so that the MCCB or RCM/RCD does not trip faster than the drive overload protection works (shuts off the drive after 1 min. operation at 150% of the drive rated current).
- If several drives are connected to one MCCB or RCM/RCD, use a sequence that shuts the power OFF when an error occurs in one drive by using magnetic contactor (MC) as shown in the following figure.



**Figure 8.20 Power Supply Interrupt Wiring (Example)**

**WARNING!** *Electrical Shock Hazard.* Switch off and lock the MCCB (or RCM/RCD) and MC before wiring terminals. Failure to comply may result in serious injury or death.

### ■ Installing a Leakage Breaker

Residual currents occurring in drive installations can contain AC, DC and high frequency components that may prevent a normal RCM/RCD from tripping. If an RCM/RCD is required in the installation, always use all current sensitive RCM/RCD (Type B according to IEC 60755) to ensure proper ground fault interruption.

Leakage currents generated by the drive during normal operation may trip an RCM/RCD even if a ground fault is not present.

Factors that influence the leakage current are:

- Size of the AC drive
- AC drive carrier frequency
- Motor cable type and length
- EMI/RFI filter

If the RCM/RCD trips spuriously consider changing these items or use an RCM/RCD with a higher trip level.

## ◆ Installing a Magnetic Contactor

Install a magnetic contactor to the drive input for the purposes explained below.

### ■ Disconnecting the Power Supply

The drive should be shut off with a magnetic contactor (MC) when a fault occurs in any external equipment such as braking resistors.

**NOTICE:** Do not connect electromagnetic switches or magnetic contactors to the output motor circuits without proper sequencing. Improper sequencing of output motor circuits could result in damage to the drive.

**NOTICE:** Install a MC on the input side of the drive when the drive should not automatically restart after power loss. To get the full performance life out of the electrolytic capacitors and circuit relays, refrain from switching the drive power supply off and on more than once every 30 minutes. Frequent use can damage the drive. Use the drive to stop and start the motor.

**NOTICE:** Use a magnetic contactor (MC) to ensure that power to the drive can be completely shut off when necessary. The MC should be wired so that it opens when a fault output terminal is triggered.

- Note:**
1. To keep the drive from restarting automatically when power is restored after momentary power loss, install a magnetic contactor to the drive input.
  2. To have the drive continue operating through momentary power loss, set up a delay for the magnetic contactor so that it does not open prematurely.

### ■ Protecting the Braking Resistor or Braking Resistor Unit

Use an MC on the input side of the drive to protect a braking resistor or braking resistor unit from overheat or fire.

**WARNING! Fire Hazard.** When using a braking unit, use a thermal relay on the braking resistors and configure a fault contact output for the braking resistor unit to disconnect drive main power via an input contactor. Inadequate braking circuit protection could result in death or serious injury by fire from overheating resistors.

## ◆ Connecting an AC or DC Reactor

AC and DC reactors suppress surges in current and improve the power factor on the input side of the drive.

Use a DC reactor or AC reactor or both:

- To suppress harmonic current or improve the power factor of the power supply.
- When using a phase advancing capacitor switch.
- With a large capacity power supply transformer (over 600 kVA).

**Note:** Use an AC or DC reactor when also connecting a thyristor converter (such as a DC drive) to the same power supply system, regardless of the conditions of the power supply.

### ■ Connecting an AC Reactor

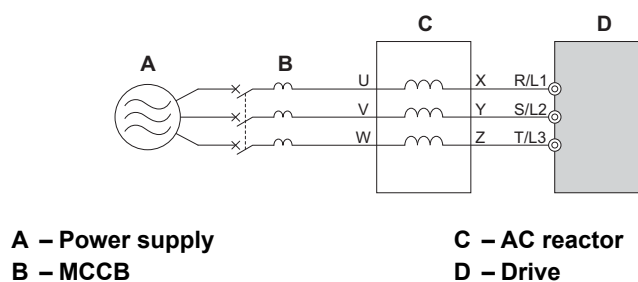


Figure 8.21 Connecting an AC Reactor

### ■ Connecting a DC Reactor

A DC reactor can be installed to drive models CIMR-A□2A0004 to 0081 and 4A0002 to 0044. When installing a DC reactor, ensure the jumper between terminals +1 and +2 (terminals are jumpered for shipment) is removed. The jumper must be installed if no DC reactor is used. Refer to [Figure 8.22](#) for an example of DC reactor wiring.

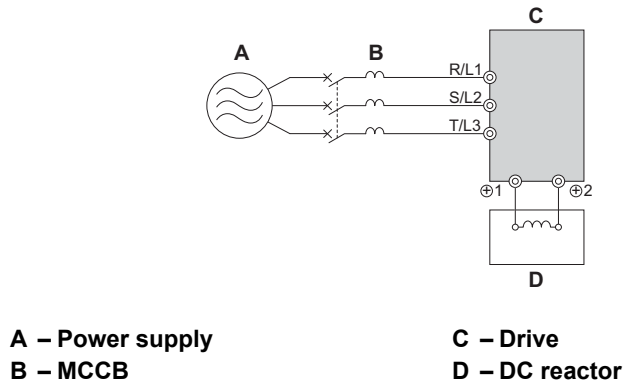


Figure 8.22 Connecting a DC Reactor

### ◆ Connecting a Noise Filter

#### ■ Reducing Radiated, Conducted, and Induced Noise

Drives generate noise that can potentially affect surrounding devices like PLCs, etc.

- **Radiated Noise:** Electromagnetic waves noise throughout the radio bandwidth radiated from the drive and cables.
- **Conducted Noise:** Noise generated by the drive and emitted to through the power lines.
- **Induced Noise:** Noise generated by electromagnetic induction can affect control signal lines.

Take the following measurements to prevent noise causing malfunction of other drives or devices:

- Install all components on a well grounded metal plate.
- Keep the motor cable as short as possible.
- Use noise filters on the input side of the drive to reduce conducted noise.
- Install noise filters on the input and output side of the drive, install the drive in a metal enclosure panel and use a shielded motor cable to reduce radiated noise.
- Use shielded motor and control circuit lines and lay control circuit lines at least 30 cm away from power lines in order to prevent malfunction due to induced noise.

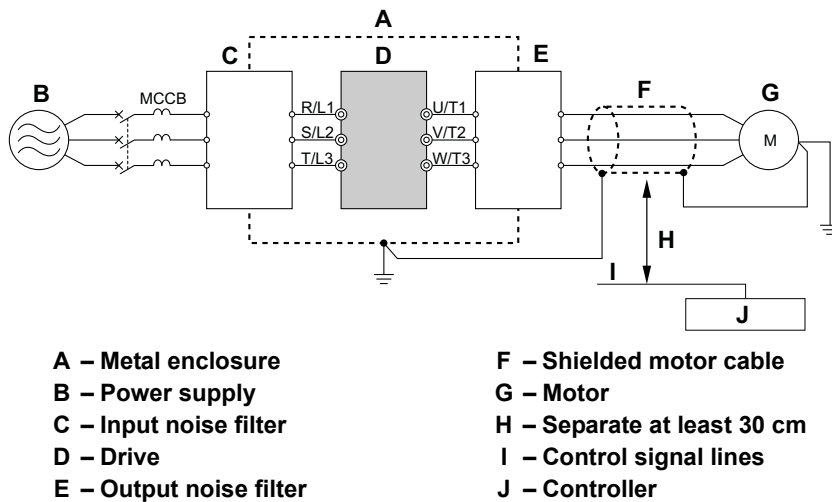


Figure 8.23 Reducing Radio Frequency Noise

## ■ Input-Side Noise Filter

Drive outputs generate noise as a result of high-speed switching. This noise flows from inside the drive back to the power supply, possibly affecting other equipment. Installing a noise filter to the input side of the drive can reduce the amount of noise flowing back into the power supply. This also prevents noise from entering the drive from the power supply.

- Use a noise filter specifically designed for AC drives.
- Install the noise filter as close as possible to the drive.

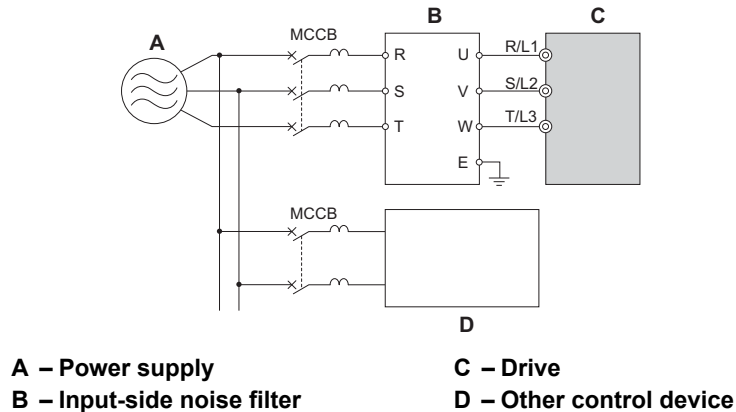


Figure 8.24 Input-Side Noise Filter (Three-Phase 200/400 V)

This drive is tested according to European standards IEC61800-5-1 and complies with the EMC guidelines. Refer to [EMC Guidelines Compliance on page 540](#) for details about EMC filter selection and installation.

## ■ Output-Side Noise Filter

A noise filter on the output side of the drive reduces inductive noise and radiated noise. [Figure 8.25](#) illustrates an example of output-side noise filter wiring.

**NOTICE:** Do not connect phase-advancing capacitors or LC/RC noise filters to the output circuits. Improper application of noise filters could result in damage to the drive.

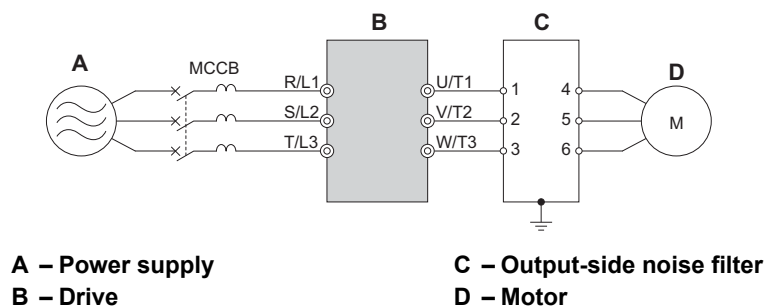


Figure 8.25 Output-Side Noise Filter

### ◆ Installing Input Fuses

Yaskawa recommends installing a fuse to the input side of the drive to prevent damage to the drive if a short circuit occurs.

Select the appropriate fuse from the table below.

**Table 8.10 Input Fuses**

Model CIMR-A□	Fuse Type		Model CIMR-A□	Fuse Type	
	Manufacturer: Bussmann			Manufacturer: Bussmann	
	Model	Fuse Ampere Rating		Model	Fuse Ampere Rating
	Three-Phase 200 V Class			Three-Phase 400 V Class	
2A0004	FWH-70B	70	4A0002	FWH-40B	40
2A0006	FWH-70B	70	4A0004	FWH-50B	50
2A0010	FWH-70B	70	4A0005	FWH-70B	70
2A0012	FWH-70B	70	4A0007	FWH-70B	70
2A0021	FWH-90B	90	4A0009	FWH-90B	90
2A0030	FWH-100B	100	4A0011	FWH-90B	90
2A0040	FWH-200B	200	4A0018	FWH-80B	80
2A0056	FWH-200B	200	4A0023	FWH-100B	100
2A0069	FWH-200B	200	4A0031	FWH-125B	125
2A0081	FWH-300A	300	4A0038	FWH-200B	200
2A0110	FWH-300A	300	4A0044	FWH-250A	250
2A0138	FWH-350A	350	4A0058	FWH-250A	250
2A0169	FWH-400A	400	4A0072	FWH-250A	250
2A0211	FWH-400A	400	4A0088	FWH-250A	250
2A0250	FWH-600A	600	4A0103	FWH-250A	250
2A0312	FWH-700A	700	4A0139	FWH-350A	350
2A0360	FWH-800A	800	4A0165	FWH-400A	400
2A0415	FWH-1000A	1000	4A0208	FWH-500A	500
–	–	–	4A0250	FWH-600A	600
–	–	–	4A0296	FWH-700A	700
–	–	–	4A0362	FWH-800A	800
–	–	–	4A0414	FWH-800A	800
–	–	–	4A0515	FWH-1000A	1000
–	–	–	4A0675	FWH-1200A	1200
–	–	–	4A0930	FWH-1200A	1200
–	–	–	4A1200	FWH-1600A	1600

**Note:** Model CIMR-A□4A1200 is UL compliant when the air entering the drive-installed panel or cabinet is 45°C or less. For more information, contact your nearest Yaskawa representative or our sales office.

### ◆ Attachment for External Heatsink (IP00/NEMA type 1 Enclosure)

An external heatsink can be attached that projects outside the enclosure. Steps should be taken to ensure that there is enough air circulation around the heatsink.

Contact your Yaskawa sales representative or Yaskawa directly.

### ◆ EMC Filter Installation

This drive is tested according to European standards IEC61800-5-1 and complies with the EMC guidelines. *Refer to [EMC Filter Installation on page 540](#)* for details about EMC filter selection and installation.

## ◆ Installing a Motor Thermal Overload (oL) Relay on the Drive Output

Motor thermal overload relays protect the motor by disconnecting power lines to the motor due to a motor overload condition.

Install a motor thermal overload relay between the drive and motor:

- When operating multiple motors on a single AC drive.
- When using a power line bypass to operate the motor directly from the power line.

It is not necessary to install a motor thermal overload relay when operating a single motor from a single AC drive. The AC drive has UL recognized electronic motor overload protection built into the drive software.

- Note:**
1. Disable the motor protection function (L1-01 = 0) when using an external motor thermal overload relay.
  2. The relay should shut off main power on the input side of the main circuit when triggered.

## ■ General Precautions when Using Thermal Overload Relays

The following application precautions should be considered when using motor thermal overload relays on the output of AC drives in order to prevent nuisance trips or overheat of the motor at low speeds:

1. Low speed motor operation
2. Use of multiple motors on a single AC drive
3. Motor cable length
4. Nuisance tripping resulting from high AC drive carrier frequency

### Low Speed Operation and Motor Thermal oL Relays

Generally, thermal relays are applied on general-purpose motors. When general-purpose motors are driven by AC drives, the motor current is approximately 5% to 10% greater than if driven by a commercial power supply. In addition, the cooling capacity of a motor with a shaft-driven fan decreases when operating at low speeds. Even if the load current is within the motor rated value, motor overheating may occur. A thermal relay cannot effectively protect the motor due to the reduction of cooling at low speeds. For this reason, apply the UL recognized electronic thermal overload protection function built into the drive whenever possible.

**UL recognized electronic thermal overload function of the drive:** Speed-dependent heat characteristics are simulated using data from standard motors and force-ventilated motors. The motor is protected from overload using this function.

### Using a Single Drive to Operate Multiple Motors

Turn off the electronic thermal overload function. Please refer to the appropriate product instruction manual to determine which parameter disables this function.

- Note:** The UL recognized electronic thermal overload function cannot be applied when operating multiple motors with a single drive.

### Long Motor Cables

When a high carrier frequency and long motor cables are used, nuisance tripping of the thermal relay may occur due to increased leakage current. To avoid this, reduce the carrier frequency or increase the tripping level of the thermal overload relay.

### Nuisance Tripping Due to a High AC Drive Carrier Frequency

Current waveforms generated by high carrier frequency PWM drives tend to increase the temperature in overload relays. It may be necessary to increase the trip level setting when encountering nuisance triggering of the relay.

**WARNING! Fire Hazard.** Confirm an actual motor overload condition is not present prior to increasing the thermal oL trip setting. Check local electrical codes before making adjustments to motor thermal overload settings.







# Appendix: A

## Specifications

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<b>A.1 HEAVY DUTY AND NORMAL DUTY RATINGS</b> .....	<b>412</b>
<b>A.2 THREE-PHASE 200 V CLASS DRIVES</b> .....	<b>413</b>
<b>A.3 THREE-PHASE 400 V CLASS DRIVES</b> .....	<b>414</b>
<b>A.4 DRIVE SPECIFICATIONS</b> .....	<b>415</b>
<b>A.5 DRIVE WATT LOSS DATA</b> .....	<b>417</b>
<b>A.6 DRIVE DERATING DATA</b> .....	<b>418</b>

# A.1 Heavy Duty and Normal Duty Ratings

The capacity of the drive is based on two types of load characteristics: Heavy Duty (HD) and Normal Duty (ND).

*Refer to [Selecting the Appropriate Load Rating on page 412](#) for the differences between HD and ND.*

**Table A.1 Selecting the Appropriate Load Rating**

Setting Parameter C6-01	Rated Output Current	Overload Tolerance	Default Carrier Frequency
0: Heavy Duty (default)	HD Rating varies by model </>	150% rated output current for 60 s	2 kHz
1: Normal Duty	ND Rating varies by model </>	120% rated output current for 60 s varies by model	2 kHz, Swing PWM

<1> Refer to [Three-Phase 200 V Class Drives on page 413](#) and [Three-Phase 400 V Class Drives on page 414](#) for information on rating changes based on drive model.



**HD and ND:** HD refers to applications requiring constant torque output, while ND refers to applications with variable torque needs. The drive allows the user to select HD or ND torque depending on the application. Fans, pumps, and blowers should use ND (C6-01 = 1), and other applications generally use HD (C6-01 = 0).

**Swing PWM:** Swing PWM equivalent to a 2 kHz audible noise. This function turns the motor noise into a less obtrusive white noise.

**Note:** Differences between HD ratings and ND ratings for the drive include rated input and output current, overload capacity, carrier frequency, and current limit. The default setting is for HD (C6-01 = 0).

## A.2 Three-Phase 200 V Class Drives

Table A.2 Power Ratings (Three-Phase 200 V Class)

Item		Specification																		
CIMR-A□2A		0004	0006	0010	0012	0021	0030	0040	0056	0069	0081	0110	0138	0169	0211	0250	0312	0360	0415	
Maximum Applicable Motor Capacity (kW) <1>	HD Rating	0.55	0.75	1.5	2.2	4.0	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110	
	ND Rating	0.75	1.5	2.2	3	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90	110	110	
Input	Input Current (A) <2>	HD Rating	2.9	5.8	7.5	11	18.9	28	37	52	68	80	82	111	136	164	200	271	324	394
		ND Rating	3.9	7.3	10.8	13.9	24	37	52	68	80	96	111	136	164	200	271	324	394	471
	Rated Voltage	Three-phase 200 to 240 Vac 50/60 Hz/270 to 340 Vdc																		
	Rated Frequency	Three-phase 200 to 240 Vac 50/60 Hz/270 to 340 Vdc																		
	Allowable Voltage Fluctuation	-15 to 10%																		
	Allowable Frequency Fluctuation	±5%																		
	Input Power (kVA)	HD Rating	1.3	2.2	4.1	5.8	9.5	14	18	27	36	44	37	51	62	75	91	124	148	180
ND Rating		2.2	3.1	5.8	7.8	14	18	27	36	44	52	51	62	75	91	124	148	180	215	
Output	Rated Output Capacity (kVA) <3>	HD Rating	1.2	1.9	3	4.2	6.7	9.5	12.6	17.9	23	29	32	44	55	69	82	108	132	158
		ND Rating	1.3	2.3	3.7	4.6	8	11.4	15.2	21	26	31	42	53	64	80	95	119	137	158
	Rated Output Current (A)	HD Rating	3.2	5	8	11	17.5	25	33	47	60	75	85	115	145	180	215	283	346	415
		ND Rating <4>	3.5	6	9.6	12	21	30	40	56	69	81	110	138	169	211	250	312	360	415
Overload Tolerance	HD Rating: 150% of rated output current for 60 s (Derating may be required for applications that start and stop frequently) ND Rating: 120% of rated output current for 60 s																			
Carrier Frequency	User adjustable between 2 and 15 kHz										User adjustable between 2 and 10 kHz									
Maximum Output Voltage (V)	Three-phase 200 to 240 V (proportional to input voltage)																			
Maximum Output Frequency (Hz)	400 Hz (user-set)																			

<1> The motor capacity (kW) refers to a Yaskawa 4-pole motor. The rated output current of the drive output amps should be equal to or greater than the motor rated current.

<2> Assumes operation at the rated output current. Input current rating varies depending on the power supply transformer, input reactor, wiring connections, and power supply impedance.

<3> Rated motor capacity is calculated with a rated output voltage of 220 V.

<4> Carrier frequency is set to 2 kHz. Current derating is required in order to raise the carrier frequency.

<5> Carrier frequency can be increased up the 8 kHz while keeping this current rating. Higher carrier frequency settings require derating.

<6> Carrier frequency can be increased up the 5 kHz while keeping this current rating. Higher carrier frequency settings require derating.

# A.3 Three-Phase 400 V Class Drives

**Table A.3 Power Ratings (Three-Phase 400 V Class)**

Item		Specification														
CIMR-A□4A		0002	0004	0005	0007	0009	0011	0018	0023	0031	0038	0044	0058	0072	0088	0103
Maximum Applicable Motor Capacity (kW) <1>	HD Rating	0.55	1.1	1.5	2.2	3	4.0	5.5	7.5	11	15	18.5	22	30	37	45
	ND Rating	0.75	1.5	2.2	3	4.0	5.5	7.5	11	15	18.5	22	30	37	45	55
Input Current (A) <2>	HD Rating	1.8	3.2	4.4	6	8.2	10.4	15	20	29	39	44	43	58	71	86
	ND Rating	2.1	4.3	5.9	8.1	9.4	14	20	24	38	44	52	58	71	86	105
Input	Rated Voltage Rated Frequency	Three-phase 380 to 480 Vac 50/60 Hz/510 to 680 Vdc														
	Allowable Voltage Fluctuation	-15 to 10%														
	Allowable Frequency Fluctuation	±5%														
	Input Power (kVA)	HD Rating	1.4	2.3	4.3	6.1	8.1	10.0	14.6	19.2	28.4	37.5	46.6	39.3	53.0	64.9
ND Rating		2.3	4.3	6.1	8.1	10.0	14.5	19.4	28.4	37.5	46.6	54.9	53.0	64.9	78.6	96.0
Rated Output Capacity (kVA) <3>	HD Rating	1.4	2.6	3.7	4.2	5.5	7	11.3	13.7	18.3	24	30	34	48	57	69
	ND Rating <4>	1.6	3.1	4.1	5.3	6.7	8.5	13.3	17.5	24	29	34	44	55	67	78
Rated Output Current (A)	HD Rating	1.8	3.4	4.8	5.5	7.2	9.2	14.8	18	24	31	39	45	60	75	91
	ND Rating <4>	<5>	<5>	<5>	<5>	<5>	<5>	<5>	<5>	<5>	<5>	<5>	<5>	<5>	<5>	<5>
Output	Overload Tolerance	HD Rating: 150% of rated output current for 60 s (Derating may be required for applications that start and stop frequently) ND Rating: 120% of rated output current for 60 s														
	Carrier Frequency	User adjustable between 2 and 15 kHz														
	Maximum Output Voltage (V)	Three-phase 380 to 480 V (proportional to input voltage)														
	Maximum Output Frequency (Hz)	400 Hz (user-adjustable)														

**Table A.4 Power Ratings (Three-Phase 400 V Class)**

Item		Specification											
CIMR-A□4A		0139	0165	0208	0250	0296	0362	0414	0515	0675	930	1200	
Maximum Applicable Motor Capacity (kW) <1>	HD Rating	55	75	90	110	132	160	185	220	315	450	560	
	ND Rating	75	90	110	132	160	185	220	250	355	500	630	
Input Current (A) <2>	HD Rating	105	142	170	207	248	300	346	410	584	830	1031	
	ND Rating	142	170	207	248	300	346	410	465	657	922	1158	
Input	Rated Voltage Rated Frequency	Three-phase 380 to 480 Vac 50/60 Hz/510 to 680 Vdc											
	Allowable Voltage Fluctuation	-15 to 10%											
	Allowable Frequency Fluctuation	±5%											
	Input Power (kVA)	HD Rating	96.0	129.9	155	189	227	274	316	375	508	759	943
ND Rating		129.9	155.5	189	227	274	316	375	416	601	843	1059	
Rated Output Capacity (kVA) <3>	HD Rating	85	114	137	165	198	232	282	343	461	617	831	
	ND Rating <4>	106	126	159	191	226	276	316	392	514	709	915	
Rated Output Current (A)	HD Rating	112	150	180	216	260	304	370	450	605	810	1090	
	ND Rating <4>	<6>	<6>	<6>	<6>	<6>	<6>	<6>	<6>	<6>	<6>	<6>	
Output	Overload Tolerance	HD Rating: 150% of rated output current for 60 s (Derating may be required for applications that start and stop frequently) ND Rating: 120% of rated output current for 60 s											
	Carrier Frequency	User adjustable between 2 and 10 kHz						User adjustable between 2 to 5 kHz			2 kHz		
	Maximum Output Voltage (V)	Three-phase 380 to 480 V (proportional to input voltage)										<7>	
	Maximum Output Frequency (Hz)	400 Hz (user-adjustable)						150 Hz (user-adjustable)					

- <1> The motor capacity (kW) refers to a Yaskawa 4-pole motor. The rated output current of the drive output amps should be equal to or greater than the motor rated current.
- <2> Assumes operation at the rated output current. Input current rating varies depending on the power supply transformer, input reactor, wiring conditions, and power supply impedance.
- <3> Rated motor capacity is calculated with a rated output voltage of 440 V.
- <4> Carrier frequency is set to 2 kHz. Current derating is required in order to raise the carrier frequency.
- <5> Carrier frequency can be increased up the 8 kHz while keeping this current rating. Higher carrier frequency settings require derating.
- <6> Carrier frequency can be increased up the 5 kHz while keeping this current rating. Higher carrier frequency settings require derating.
- <7> Maximum output voltage is 0.95 × [input voltage].

## A.4 Drive Specifications

- Note:** 1. Perform rotational Auto-Tuning to obtain the performance specifications given below.  
2. For optimum performance life of the drive, install the drive in an environment that meets the required specifications.

Item	Specification	
Control Characteristics	<b>Control Method</b>	The following control methods can be set using drive parameters: <ul style="list-style-type: none"> <li>• V/f Control (V/f)</li> <li>• V/f Control with PG (V/f w/PG)</li> <li>• Open Loop Vector Control (OLV)</li> <li>• Closed Loop Vector Control (CLV)</li> <li>• Open Loop Vector Control for PM (OLV/PM)</li> <li>• Advanced Open Loop Vector Control for PM (AOLV/PM)</li> <li>• Closed Loop Vector Control for PM (CLV/PM)</li> </ul>
	<b>Frequency Control Range</b>	0.01 to 400 Hz
	<b>Frequency Accuracy (Temperature Fluctuation)</b>	Digital input: within $\pm 0.01\%$ of the max output frequency (-10 to +40°C) Analog input: within $\pm 0.1\%$ of the max output frequency (25°C $\pm 10^\circ\text{C}$ )
	<b>Frequency Setting Resolution</b>	Digital inputs: 0.01 Hz Analog inputs: 1/2048 of the maximum output frequency setting (11 bit plus sign)
	<b>Output Frequency Resolution</b>	0.001 Hz
	<b>Frequency Setting Signal</b>	-10 to 10 V, 0 to 10 V, 0 to 20 mA, 4 to 20 mA, Pulse Train Input
	<b>Starting Torque</b>	V/f, V/f w/PG: 150% at 3 Hz OLV: 200% at 0.3 Hz <1> CLV, AOLV/PM, CLV/PM: 200% at 0.0 r/min <1> OLV/PM: 100% at 3 Hz
	<b>Speed Control Range</b>	V/f, V/f w/PG: 1:40 OLV: 1:200 CLV, CLV/PM: 1:1500 OLV/PM: 1:20 AOLV/PM: 1:100
	<b>Speed Control Accuracy</b>	OLV: $\pm 0.2\%$ (25°C $\pm 10^\circ\text{C}$ ), CLV: $\pm 0.02\%$ (25°C $\pm 10^\circ\text{C}$ ) <2>
	<b>Speed Response</b>	OLV, OLV/PM, AOLV/PM: 10 Hz CLV, CLV/PM: 50 Hz
	<b>Torque Limit</b>	Parameters setting allow separate limits in four quadrants (available in OLV, CLV, AOLV/PM, CLV/PM)
	<b>Accel/Decel Time</b>	0.0 to 6000.0 s (4 selectable combinations of independent acceleration and deceleration settings)
	<b>Braking Torque</b>	Approx. 20% (approx. 125% when using braking resistor) <3> ① Short-time decel torque <4>: over 100% for 0.4/ 0.75 kW motors, over 50% for 1.5 kW motors, and over 20% for 2.2 kW and above motors <5> (over excitation braking/High Slip Braking: approx. 40%) ② Continuous regenerative torque: approx. 20% <5> (approx. 125% with dynamic braking resistor option <3>: 10% ED, 10s)
	<b>Braking Transistor</b>	Models 2A0004 to 2A0138, 4A0002 to 4A0072 have a built-in braking transistor.
<b>V/f Characteristics</b>	User-selected programs and V/f preset patterns possible	
<b>Main Control Functions</b>	Torque Control, Droop Control, Speed/torque Control Switching, Feed Forward Control, Zero Servo Function, Momentary Power Loss Ride-Thru, Speed Search, Overtorque/Undertorque Detection, Torque Limit, 17 Step Speed (max), Accel/decel Switch, S-curve Accel/decel, 3-wire Sequence, Auto-tuning (rotational, stationary tuning), Dwell, Cooling Fan on/off Switch, Slip Compensation, Torque Compensation, Frequency Jump, Upper/lower Limits for Frequency Reference, DC Injection Braking at Start and Stop, Overexcitation Braking, High Slip Braking, PID Control (with sleep function), Energy Saving Control, MEMOBUS/Modbus Comm. (RS-422/485 max, 115.2 kbps), Fault Restart, Application Presets, DriveWorksEZ (customized function), Removable Terminal Block with Parameter Backup Function, Online Tuning, KEB, Overexcitation Deceleration, Inertia (ASR) Tuning, Overvoltage Suppression, High Frequency Injection, etc.	
Protection Functions	<b>Motor Protection</b>	Electronic thermal overload relay
	<b>Momentary Overcurrent Protection</b>	Drive stops when output current exceeds 200% of Heavy Duty Rating
	<b>Overload Protection</b>	Drive stops after 60 s at 150% of rated Heavy Duty output current <6>
	<b>Overvoltage Protection</b>	200 V class: Stops when DC bus voltage exceeds approx. 410 V 400 V class: Stops when DC bus voltage exceeds approx. 820 V
	<b>Undervoltage Protection</b>	200 V class: Stops when DC bus voltage falls below approx. 190 V 400 V class: Stops when DC bus voltage falls below approx. 380 V
	<b>Momentary Power Loss Ride-Thru</b>	Immediately stop after 15 ms or longer power loss. <7> Continuous operation during power loss than 2 s (standard) <8>
	<b>Heatsink Overheat Protection</b>	Thermistor
	<b>Braking Resistor Overheat Protection</b>	Overheat input signal for braking resistor (Optional ERF-type, 3% ED)
	<b>Stall Prevention</b>	Stall Prevention is available during acceleration, deceleration, and during run.
	<b>Ground Protection</b>	Electronic circuit protection <9>
<b>DC Bus Charge LED</b>	Remains lit until DC bus voltage falls below 50 V	
Environment	<b>Area of Use</b>	Indoors
	<b>Ambient Temperature</b>	-10 to 40°C (NEMA Type 1 enclosure), -10 to 50°C (IP00 enclosure)
	<b>Humidity</b>	95 RH% or less (no condensation)
	<b>Storage Temperature</b>	-20 to 60°C (short-term temperature during transportation)
	<b>Altitude</b>	Up to 1000 meters <10>
<b>Vibration / Shock</b>	10 to 20 Hz: 9.8 m/s <sup>2</sup> <11> 20 to 55 Hz: 5.9 m/s <sup>2</sup> (2A0004 to 2A0211, 4A0002 to 4A0165) 2.0 m/s <sup>2</sup> (2A0250 to 2A0415, 4A0208 to 4A1200)	
<b>Safety Standard</b>	Two Safe Disable inputs and 1 EDM output according to EN61800-5-1, EN954-1/ISO13849 Cat. 3, IEC/EN61508 SIL2, Insulation coordination: class 1 <b>Note:</b> Time from input open to drive output stop is less than 1 ms	
<b>Protection Design</b>	IP00 enclosure, IP20/NEMA Type 1 enclosure <12>	

<1> Select control modes in accordance with the drive capacity.

## A.4 Drive Specifications

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- <2> The accuracy of these values depends on motor characteristics, ambient conditions, and drive settings. Specifications may vary with different motors and with changing motor temperature. Contact Yaskawa for consultation.
- <3> Ensure that Stall Prevention is disabled during deceleration (L3-04 = 0), when using a regenerative converter, a regenerative unit, a braking resistor or the Braking Resistor Unit. The default setting for the Stall Prevention function will interfere with the braking resistor.
- <4> Instantaneous average deceleration torque refers to the torque required to decelerate the motor (uncoupled from the load) from the rated motor speed down to zero in the shortest time.
- <5> Actual specifications may vary according to motor characteristics.
- <6> Overload protection may be triggered when operating with 150% of the rated output current if the output frequency is less than 6 Hz.
- <7> May be shorter due to load conditions and motor speed.
- <8> A separate Momentary Power Loss Ride-Thru Unit is required for the drives CIMR-A□2A0004 through 2A0056 and 4A0002 through 4A0031 if the application needs to continue running during a momentary power loss up to 2 s.
- <9> Ground protection cannot be provided when the impedance of the ground fault path is too low, or when the drive is powered up while a ground fault is present at the output.
- <10> Up to 3000 m with output current and voltage derating. Refer to *Altitude Derating on page 420* for details.
- <11> Models CIMR-A□4A0930 and 4A1200 are rated at 5.9 m/s<sup>2</sup>.
- <12> Removing the top protective cover from a NEMA Type 1 enclosure drive voids the NEMA Type 1 protection but still keeps IP20 conformity. This is applicable to models 2A0004 to 2A0081 and 4A0002 to 4A0044.

## A.5 Drive Watt Loss Data

**Table A.5 Watt Loss 200 V Class Three-Phase Models**

Model Number CIMR-A□	Heavy Duty				Normal Duty			
	Rated Amps (A)	Heatsink Loss (W)	Interior Unit Loss (W)	Total Loss (W)	Rated Amps (A) <3>	Heatsink Loss (W)	Interior Unit Loss (W)	Total Loss (W)
2A0004	3.2 <1>	14.8	44	59	3.5	18.4	47	66
2A0006	5.0 <1>	24	48	72	6.0	31	51	82
2A0010	8.0 <1>	43	52	95	9.6	57	58	115
2A0012	11.0 <1>	64	58	122	12.0	77	64	141
2A0021	17.5 <1>	101	67	168	21	138	83	222
2A0030	25 <1>	194	92	287	30	262	117	379
2A0040	33 <1>	214	105	319	40	293	145	437
2A0056	47 <1>	280	130	410	56	371	175	546
2A0069	60 <1>	395	163	558	69	491	205	696
2A0081	75 <1>	460	221	681	81	527	257	785
2A0110	85 <1>	510	211	721	110	719	286	1005
2A0138	115 <1>	662	250	912	138	842	312	1154
2A0169	145 <1>	816	306	1122	169	1014	380	1394
2A0211	180 <2>	976	378	1354	211	1218	473	1691
2A0250	215 <2>	1514	466	1980	250	1764	594	2358
2A0312	283 <2>	1936	588	2524	312	2020	665	2686
2A0360	346 <2>	2564	783	3347	360	2698	894	3591
2A0415	415 <2>	2672	954	3626	415	2672	954	3626

<1> These values assume the carrier frequency is set to 8 kHz or less.

<2> These values assume the carrier frequency is set to 5 kHz or less.

<3> These values assume the carrier frequency is set to 2 kHz.

**Table A.6 Watt Loss 400 V Class Three-Phase Models**

Model Number CIMR-A□	Heavy Duty				Normal Duty			
	Rated Amps (A)	Heatsink Loss (W)	Interior Unit Loss (W)	Total Loss (W)	Rated Amps (A) <3>	Heatsink Loss (W)	Interior Unit Loss (W)	Total Loss (W)
4A0002	1.8 <1>	15.9	45	61	2.1	20	48	68
4A0004	3.4 <1>	25	46	70	4.1	32	49	81
4A0005	4.8 <1>	37	49	87	5.4	45	53	97
4A0007	5.5 <1>	48	53	101	6.9	62	59	121
4A0009	7.2 <1>	53	55	108	8.8	66	60	126
4A0011	9.2 <1>	69	61	130	11.1	89	73	162
4A0018	14.8 <1>	135	86	221	17.5	177	108	285
4A0023	18.0 <1>	150	97	247	23	216	138	354
4A0031	24 <1>	208	115	323	31	295	161	455
4A0038	31 <1>	263	141	403	38	340	182	521
4A0044	39 <1>	330	179	509	44	390	209	599
4A0058	45 <1>	349	170	518	58	471	215	686
4A0072	60 <1>	484	217	701	72	605	265	870
4A0088	75 <1>	563	254	817	88	684	308	993
4A0103	91 <1>	723	299	1022	103	848	357	1205
4A0139	112 <1>	908	416	1325	139	1215	534	1749
4A0165	150 <2>	1340	580	1920	165	1557	668	2224
4A0208	180 <2>	1771	541	2313	208	1800	607	2408
4A0250	216 <2>	2360	715	3075	250	2379	803	3182
4A0296	260 <2>	2391	787	3178	296	2448	905	3353
4A0362	304 <2>	3075	985	4060	362	3168	1130	4298
4A0414	370 <2>	3578	1164	4742	414	3443	1295	4738
4A0515	450 <2>	3972	1386	5358	515	4850	1668	6518
4A0675	605 <2>	4191	1685	5875	675	4861	2037	6898
4A0930	810 <3>	6912	2455	9367	930	8476	2952	11428
4A1200	1090 <3>	7626	3155	10781	1200	8572	3612	12184

<1> These values assume the carrier frequency is set to 8 kHz or less.

<2> These values assume the carrier frequency is set to 5 kHz or less.

<3> These values assume the carrier frequency is set to 2 kHz.

## A.6 Drive Derating Data

The drive can be operated at above the rated temperature, altitude, and default carrier frequency by derating the drive capacity.

### ◆ Carrier Frequency Derating

As the carrier frequency of the drive is increased above the factory default setting, the drive's rated output current must be derated according to [Figure A.1](#) to [Figure A.7](#).

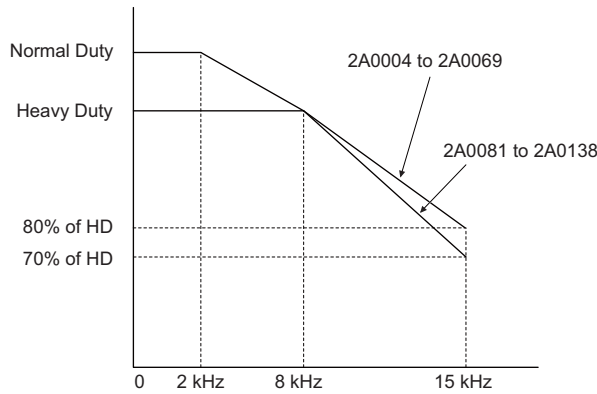


Figure A.1 Carrier Frequency Derating (CIMR-A□2A0004 to 2A0138)

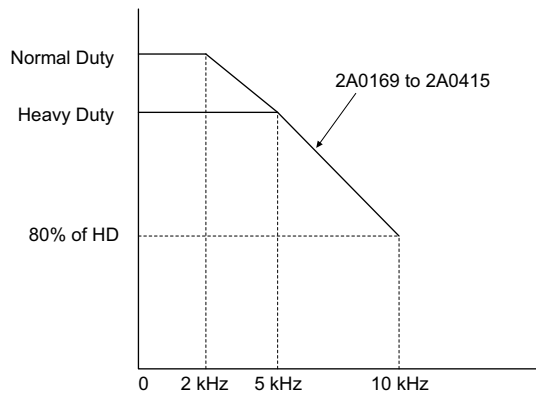


Figure A.2 Carrier Frequency Derating (CIMR-A□2A0169 to 2A0415)

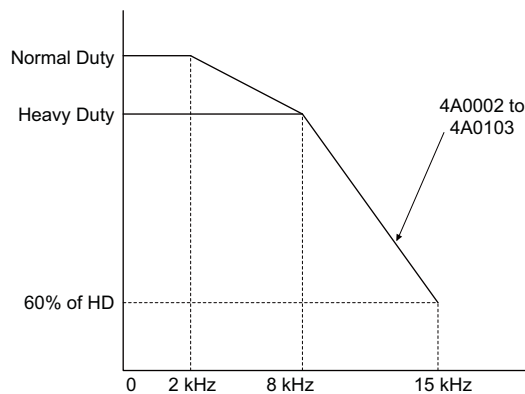


Figure A.3 Carrier Frequency Derating (CIMR-A□4A0002 to 4A0103)



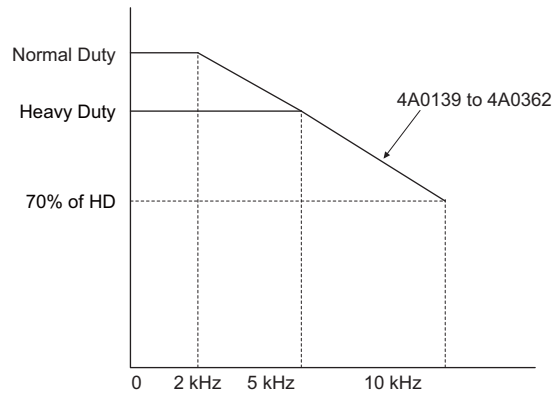


Figure A.4 Carrier Frequency Derating (CIMR-A□4A0139 to 4A0362)

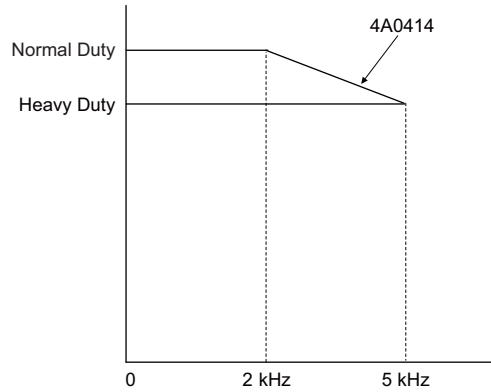


Figure A.5 Carrier Frequency Derating (CIMR-A4A0414)

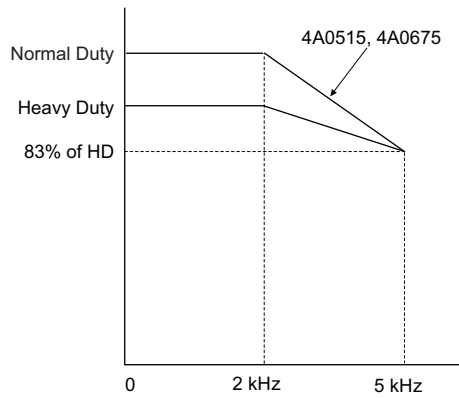


Figure A.6 Carrier Frequency Derating (CIMR-A□4A0515 and 4A0675)

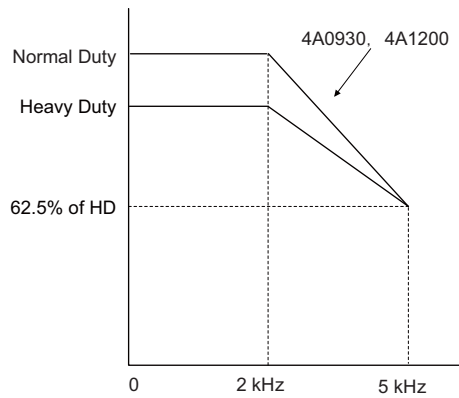


Figure A.7 Carrier Frequency Derating (CIMR-A□4A0930 and 4A1200)

## A.6 Drive Derating Data

### ◆ Temperature Derating

To ensure the maximum performance life, the drives output current must be derated like shown in *Figure A.8* when the drive is installed in areas with high ambient temperature or if drives are Side-by-Side mounted in a cabinet. In order to ensure reliable drive overload protection, the parameters L8-12 and L8-35 must also be set according to the installation conditions.

#### ■ Parameter Settings

No.	Name	Description	Range	Def.
L8-12	Ambient Temperature Setting	Adjust the drive overload (oL2) protection level when the drive is installed in an environment that exceeds its ambient temperature rating.	-10 to 50	40°C
L8-35	Installation Method Selection	0: IP00 Enclosure 1: Side-by-Side Mounting 2: NEMA Type 1 Enclosure 3: Finless Drive or External Heatsink Installation	0 to 3	0

#### IP00 Enclosure

Drive operation between -10°C and 50°C allows 100% continuous current without derating.

#### Side-by-Side Mounting

Drive operation between -10°C and 30°C allows 100% continuous current without derating. Operation between 30°C and 50°C requires output current derating.

#### NEMA Type 1 Enclosure

Drive operation between -10°C and 40°C allows 100% continuous current without derating. Operation between 40°C and 50°C requires output current derating.

#### External Heatsink Installation, Finless Drive

Drive operation between -10°C and 40°C allows 100% continuous current without derating. Operation between 40°C and 50°C requires output current derating.

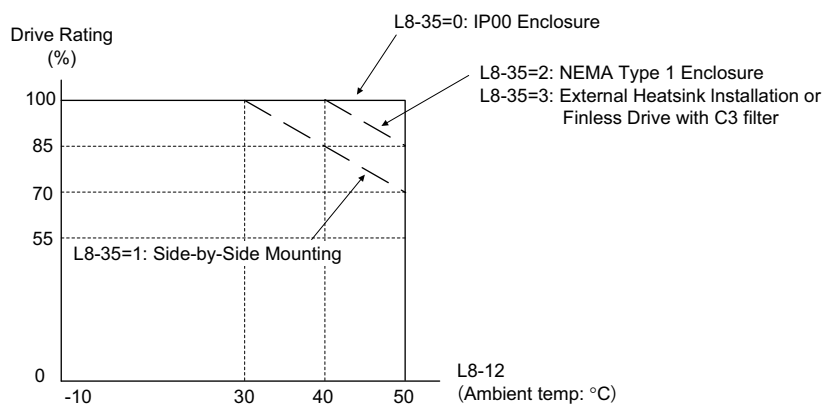


Figure A.8 Ambient Temperature and Installation Method Derating

### ◆ Altitude Derating

The drive standard ratings are valid for an installation altitude up to 1000 m. If the altitude exceeds 1000 m both the drive rated voltage and the rated output current must be derated for 1% per 100 m. The maximum altitude is 3000 m.



# Appendix: B

## Parameter List

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This appendix contains a full listing of all parameters and settings available in the drive.

<b>B.1 UNDERSTANDING THE PARAMETER TABLE</b> .....	<b>422</b>
<b>B.2 PARAMETER GROUPS</b> .....	<b>423</b>
<b>B.3 PARAMETER TABLE</b> .....	<b>424</b>
<b>B.4 CONTROL MODE DEPENDENT PARAMETER DEFAULT VALUES</b> .....	<b>481</b>
<b>B.5 V/F PATTERN DEFAULT VALUES</b> .....	<b>485</b>
<b>B.6 DEFAULTS BY DRIVE MODEL SELECTION (O2-04) AND ND/HD (C6-01)</b> .....	<b>486</b>
<b>B.7 PARAMETERS THAT CHANGE WITH THE MOTOR CODE SELECTION</b> .....	<b>492</b>










## B.1 Understanding the Parameter Table

### ◆ Control Modes, Symbols, and Terms

The table below lists terms and symbols used in this section to indicate which parameters are available in which control modes.

**Note:** For detailed instructions on each control mode, *Refer to Control Mode Selection on page 28.*

**Table B.1 Symbols and Icons Used in the Parameter Table**

Symbol	Description
	Indicates the parameter is accessible in all control modes.
	Parameter is available when operating the drive with V/f Control.
	Parameter is available when operating the drive with V/f with PG Control.
	Parameter is available when operating the drive with Open Loop Vector.
	Parameter is available when operating the drive with Closed Loop Vector.
	Parameter is available when operating the drive with Open Loop Vector for PM motors.
	Parameter is available when operating the drive with Advanced Open Loop Vector for PM motors.
	Parameter is available when operating the drive with Closed Loop Vector for PM motors.
	Indicates this parameter can be changed during run.
Motor 2	Refers to a second motor when the drive is operating two motors. Switch between these motors using the multi-function input terminals.

**Note:** If a parameter is not available in a certain control mode, the symbol for that control mode is grayed out.

## B.2 Parameter Groups

Parameter Group	Name	Page	Parameter Group	Name	Page
A1	Initialization Parameters	424	H2 <1>	Multi-Function Digital Outputs	452
A2	User Parameters	424	H3 <1>	Multi-Function Analog Inputs	455
b1	Operation Mode Selection	425	H4	Multi-Function Analog Outputs	457
b2	DC Injection Braking and Short Circuit Braking	426	H5	MEMOBUS/Modbus Serial Communication	458
b3 <1>	Speed Search	426	H6	Pulse Train Input/Output	459
b4	Timer Function	427	L1 <1>	Motor Protection	459
b5	PID Control	427	L2	Momentary Power Loss Ride-Thru	460
b6	Dwell Function	429	L3 <1>	Stall Prevention	461
b7	Droop Control	429	L4	Speed Detection	462
b8	Energy Saving	429	L5	Fault Restart	462
b9	Zero Servo	430	L6	Torque Detection	463
C1	Acceleration and Deceleration Times	431	L7	Torque Limit	464
C2	S-Curve Characteristics	431	L8 <1>	Drive Protection	464
C3 <1>	Slip Compensation	432	n1	Hunting Prevention	465
C4	Torque Compensation	433	n2	Speed Feedback Detection Control (AFR) Tuning	466
C5	Automatic Speed Regulator (ASR)	433	n3	High Slip Braking (HSB) and Overexcitation Braking	466
C6 <1>	Carrier Frequency	435	n5	Feed Forward Control	467
d1	Frequency Reference	436	n6	Online Tuning	467
d2	Frequency Upper/Lower Limits	437	n8 <1>	PM Motor Control Tuning	467
d3	Jump Frequency	437	o1	Digital Operator Display Selection	468
d4	Frequency Reference Hold and Up/Down 2 Function	437	o2	Digital Operator Keypad Functions	469
d5	Torque Control	438	o3	Copy Function	469
d6	Field Weakening and Field Forcing	438	o4	Maintenance Monitor Settings	470
d7	Offset Frequency	439	q	DriveWorksEZ Parameters	470
E1	V/f Pattern for Motor 1	439	r	DriveWorksEZ Connection Parameters	470
E2 <1>	Motor 1 Parameters	440	T1	Induction Motor Auto-Tuning	470
E3	V/f Pattern for Motor 2	441	T2	PM Motor Auto-Tuning	471
E4 <1>	Motor 2 Parameters	441	T3	ASR and Inertia Tuning	473
E5	PM Motor Settings	442	U1 <1>	Operation Status Monitors	473
F1	PG Speed Control Card (PG-B3/PG-X3)	443	U2 <1>	Fault Trace	475
F2	Analog Input Card (AI-A3)	445	U3	Fault History	476
F3	Digital Input Card (DI-A3)	445	U4 <1>	Maintenance Monitors	477
F4	Analog Monitor Card (AO-A3)	445	U5	PID Monitors	478
F5	Digital Output Card (DO-A3)	446	U6	Operation Status Monitors	478
F6	Communication Option Card	446	U8	Control Monitors	480
H1	Multi-Function Digital Inputs	449			

<1> Specifications differ for models CIMR-A□4A0930 and 4A1200. Refer to [Parameter Differences for models CIMR-A□4A0930 and 4A1200 on page 423](#) for details.

### ◆ Parameter Differences for models CIMR-A□4A0930 and 4A1200

Parameter Group	Name	Difference
b3	Speed Search	Depends on the b3-04 setting. Refer to <a href="#">b3: Speed Search on page 426</a> for details.
C3	Slip Compensation	<ul style="list-style-type: none"> <li>Depends on the C3-05 setting. Refer to <a href="#">C3: Slip Compensation on page 432</a> for details.</li> <li>C3-16 to C3-18 are available in models CIMR-A□4A0930 and 4A1200.</li> </ul>
C6	Carrier Frequency	<ul style="list-style-type: none"> <li>Defaults and setting ranges differ for C6-02, C6-03, and C6-04. Refer to <a href="#">C6: Carrier Frequency on page 435</a> for details.</li> <li>C6-09 is not available.</li> </ul>
E2	Motor 1 Parameters	Setting units differ for E2-05. Refer to <a href="#">E2: Motor 1 Parameters on page 440</a> for details.
E4	Motor 2 Parameters	Setting units differ for E4-05. Refer to <a href="#">E4: Motor 2 Parameters on page 441</a> for details.
H2	Multi-Function Digital Outputs	H2-□□ cannot be set to D, 4E, or 4F.
H3	Multi-Function Analog Inputs	H3-□□ = 17 is available in models CIMR-A□4A0930 and 4A1200.
L1	Motor Protection	L1-15 to L1-20 are available in models CIMR-A□4A0930 and 4A1200. Refer to <a href="#">L1: Motor Protection on page 459</a> for details.
L3	Stall Prevention	Refer to <a href="#">L3: Stall Prevention on page 461</a> for details.
L8	Drive Protection	<ul style="list-style-type: none"> <li>L8-01 and L8-55 are not available in models CIMR-A□4A0930 and 4A1200.</li> <li>L8-78 is available in models CIMR-A□4A0930 and 4A1200 only.</li> </ul>
n8	PM Motor Control Tuning	n8-84 is available in models CIMR-A□4A0930 and 4A1200.
U1	Operation Status Monitors	<ul style="list-style-type: none"> <li>Setting units differ for U1-03. Refer to <a href="#">U1: Operation Status Monitors on page 473</a> for details.</li> <li>U1-29 is available in models CIMR-A□4A0930 and 4A1200.</li> </ul>
U2	Fault Trace	<ul style="list-style-type: none"> <li>Setting units differ for U2-05. Refer to <a href="#">U2: Fault Trace on page 475</a> for details.</li> <li>U2-27 and U2-28 are available in models CIMR-A□4A0930 and 4A1200.</li> </ul>
U4	Maintenance Monitors	<ul style="list-style-type: none"> <li>Setting units differ for U4-13. Refer to <a href="#">U4: Maintenance Monitors on page 477</a> for details.</li> <li>U4-32, U4-37, U4-38, and U4-39 are available in models CIMR-A□4A0930 and 4A1200.</li> </ul>

## B.3 Parameter Table

### ◆ A: Initialization Parameters

The A parameter group creates the operating environment for the drive. This includes the parameter Access Level, Motor Control Method, Password, User Parameters and more.

#### ■ A1: Initialization Parameters

No.(Addr.)	Name	Description	Setting	Page
A1-00 (100H) ◀▶RUN <3>	Language Selection	<b>All Modes</b> 0: English 1: Japanese 2: German 3: French 4: Italian 5: Spanish 6: Portuguese 7: Chinese	Default: 0 Min: 0 Max: 7	130
A1-01 (101H) ◀▶RUN <2>	Access Level Selection	<b>All Modes</b> 0: View and set A1-01 and A1-04. U□-□□ parameters can also be viewed. 1: User Parameters (access to a set of parameters selected by the user, A2-01 to A2-32) 2: Advanced Access (access to view and set all parameters)	Default: 2 Min: 0 Max: 2	130
A1-02 (102H) <3>	Control Method Selection	<b>All Modes</b> 0: V/f Control 1: V/f Control with PG 2: Open Loop Vector Control 3: Closed Loop Vector Control 5: Open Loop Vector Control for PM 6: Advanced Open Loop Vector Control for PM 7: Closed Loop Vector Control for PM	Default: 0 Min: 0 Max: 7	130
A1-03 (103H)	Initialize Parameters	<b>All Modes</b> 0: No initialization 1110: User Initialize (parameter values must be stored using parameter o2-03) 2220: 2-wire initialization 3330: 3-wire initialization 5550: oPE04 error reset	Default: 0 Min: 0 Max: 5550	131
A1-04 (104H)	Password	<b>All Modes</b> When the value set into A1-04 does not match the value set into A1-05, parameters A1-01 through A1-03, A1-06, and A2-01 through A2-32 cannot be changed.	Default: 0000 Min: 0000 Max: 9999	132
A1-05 (105H)	Password Setting			
A1-06 (127H)	Application Preset	<b>All Modes</b> 0: General-purpose 1: Water supply pump 2: Conveyor 3: Exhaust fan 4: HVAC fan 5: Air compressor 6: Elevator 7: Hoist	Default: 0 Min: 0 Max: 7	134
A1-07 (128H)	DriveWorksEZ Function Selection	<b>All Modes</b> 0: DWEZ disabled 1: DWEZ enabled 2: Digital input (enabled when H1-□□ = 9F)	Default: 0 Min: 0 Max: 2	134

<2> Default setting value is dependent on the Application Preset selected with parameter A1-06.

<3> Parameter setting value is not reset to the default value when the drive is initialized.

#### ■ A2: User Parameters

No.(Addr.)	Name	Description	Setting	Page
A2-01 to A2-32 (106 to 125H)	User Parameters 1 to 32	<b>All Modes</b> Parameters that were recently edited are listed here. The user can also select parameters to appear here for quick access.	Default: <2> Min: A1-00 Max: o4-13	135
A2-33 (126H)	User Parameter Automatic Selection	<b>All Modes</b> 0: Parameters A2-01 through A2-32 are reserved for the user to create a list of User Parameters. 1: Save history of recently viewed parameters. Recently edited parameters will be saved to A2-17 through A2-32 for quick access.	Default: 1 <1> Min: 0 Max: 1	135

<1> Default setting value is dependent on parameter A1-06. This setting value is 0 when A1-06 = 0, and 1 when A1-06 does not equal 0.

<2> Default setting value is determined by the Application Preset selected with parameter A1-06.

## ◆ b: Application

Application parameters configure the source of the Run command, DC Injection Braking, Speed Search, timer functions, PID control, the Dwell function, Energy Savings, and a variety of other application-related settings.

### ■ b1: Operation Mode Selection

No.(Addr.)	Name	Description	Setting	Page
b1-01 (180H)	Frequency Reference Selection 1	<p><b>All Modes</b></p> 0: Digital operator 1: Analog input terminals 2: MEMOBUS/Modbus communications 3: Option PCB 4: Pulse input (terminal RP)	Default: 1 Min: 0 Max: 4	136
b1-02 (181H)	Run Command Selection 1	<p><b>All Modes</b></p> 0: Digital operator 1: Digital input terminals 2: MEMOBUS/Modbus communications 3: Option PCB	Default: 1 Min: 0 Max: 3	137
b1-03 (182H)	Stopping Method Selection	<p><b>All Modes</b></p> 0: Ramp to stop 1: Coast to stop 2: DC Injection Braking to stop 3: Coast with timer 9: Simple Positioning	Default: 0 Min: 0 Max: 9 <I1>	138
b1-04 (183H)	Reverse Operation Selection	<p><b>All Modes</b></p> 0: Reverse enabled. 1: Reverse disabled.	Default: 0 Min: 0 Max: 1	140
b1-05 (184H)	Action Selection below Minimum Output Frequency	<p>V/f   V/f w/PG   OLV   CLV</p> <p>OLV/PM   AOLV/PM   CLV/PM</p> 0: Operates according to frequency reference (E1-09 is disabled). 1: Output shuts off (coast to stop if less than E1-09). 2: Operates according to E1-09 (frequency reference set to E1-09). 3: Zero speed (frequency reference becomes zero when less than E1-09).	Default: 0 Min: 0 Max: 3	140
b1-06 (185H)	Digital Input Reading	<p><b>All Modes</b></p> 0: Input status is read once and processed immediately (for quick response) 1: Input is read twice and processed only if the status is the same in both readings (robust against noisy signals)	Default: 1 Min: 0 Max: 1	142
b1-07 (186H)	LOCAL/REMOTE Run Selection	<p><b>All Modes</b></p> 0: An external Run command has to be cycled at the new source to be activated. 1: An external Run command at new source is accepted immediately.	Default: 0 Min: 0 Max: 1	142
b1-08 (187H)	Run Command Selection while in Programming Mode	<p><b>All Modes</b></p> 0: Run command not accepted while in the Programming Mode. 1: Run command accepted while in the Programming Mode. 2: Prohibit entering Programming Mode during run.	Default: 0 Min: 0 Max: 2	143
b1-14 (1C3H)	Phase Order Selection	<p>V/f   V/f w/PG   OLV   CLV</p> <p>OLV/PM   AOLV/PM   CLV/PM</p> 0: Standard 1: Switch phase order (reverses the direction of the motor)	Default: 0 Min: 0 Max: 1	143
b1-15 (1C4H)	Frequency Reference Selection 2	<p><b>All Modes</b></p> Enabled when an input terminal set for "External reference" (H1-□□ = 2) closes. 0: Digital operator 1: Terminals (analog input terminals) 2: MEMOBUS/Modbus communications 3: Option card 4: Pulse train input	Default: 0 Min: 0 Max: 4	143
b1-16 (1C5H)	Run Command Selection 2	<p><b>All Modes</b></p> Enabled when a terminal set for "External reference" (H1-□□ = 2) closes. 0: Digital operator 1: Digital input terminals 2: MEMOBUS/Modbus communications 3: Option card	Default: 0 Min: 0 Max: 3	143
b1-17 (1C6H)	Run Command at Power Up	<p><b>All Modes</b></p> 0: Disregarded. A new Run command needs to be issued after power up. 1: Allowed. Motor will start immediately after power up if a Run command is already enabled.	Default: 0 Min: 0 Max: 1	143

<I1> Setting 2 and 3 are not available when using CLV.

## B.3 Parameter Table

### ■ b2: DC Injection Braking and Short Circuit Braking

No.(Addr.)	Name	Description	Setting	Page
b2-01 (189H)	DC Injection Braking Start Frequency	<b>All Modes</b> Sets the frequency at which DC Injection Braking starts when "Ramp to stop" (b1-03 = 0) is selected.	Default: <10> Min: 0.0 Hz Max: 10.0 Hz	144
b2-02 (18AH)	DC Injection Braking Current	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets the DC Injection Braking current as a percentage of the drive rated current.	Default: 50% Min: 0% Max: 100%	145
b2-03 (18BH)	DC Injection Braking Time at Start	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets the time of DC Injection Braking (Zero Speed Control when in CLV and CLV/PM) time at start. Disabled when set to 0.00 s.	Default: 0.00 s Min: 0.00 s Max: 10.00 s	145
b2-04 (18CH)	DC Injection Braking Time at Stop	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets the time of DC Injection Braking (Zero Speed Control when in CLV and CLV/PM) at stop.	Default: <10> Min: 0.00 s Max: 10.00 s	145
b2-08 (190H)	Magnetic Flux Compensation Value	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets the magnetic flux compensation as a percentage of the no-load current value (E2-03).	Default: 0% Min: 0% Max: 1000%	145
b2-12 (1BAH)	Short Circuit Brake Time at Start	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets the time for Short Circuit Braking operation at start. <7>	Default: 0.00 s Min: 0.00 s Max: 25.50 s	146
b2-13 (1BBH)	Short Circuit Brake Time at Stop	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets the Short Circuit Braking operation time at stop. <7>	Default: 0.50 s Min: 0.00 s Max: 25.50 s	146
b2-18 (177H)	Short Circuit Braking Current	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Determines the current level for Short Circuit Braking. Set as a percentage of the motor rated current.	Default: 100.0% Min: 0.0% Max: 200.0%	146

<7> A coasting motor may require a braking resistor circuit to bring the motor to a stop in the required time.

<10> Default setting is determined by the control mode (A1-02).

### ■ b3: Speed Search

No.(Addr.)	Name	Description	Setting	Page
b3-01 (191H)	Speed Search Selection at Start	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 0: Disabled 1: Enabled	Default: <10> Min: 0 Max: 1	149
b3-02 (192H)	Speed Search Deactivation Current	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets the current level at which the speed is assumed to be detected and Speed Search is ended. Set as a percentage of the drive rated current.	Default: <10> Min: 0% Max: 200%	149
b3-03 (193H)	Speed Search Deceleration Time	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets output frequency reduction time during Speed Search.	Default: 2.0 s Min: 0.1 s Max: 10.0 s	149
b3-04 (194H)	V/f Gain during Speed Search	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Determines how much to lower the V/f ratio during Speed Search. Output voltage during Speed Search equals the V/f setting multiplied by b3-04. <b>Note:</b> Available control mode for parameter b3-04 varies by drive model: CIMR-A□2A0004 to 2A0415 and 4A0002 to 4A0675: Available when A1-02 = 0, 1 CIMR-A□4A0930 and 4A1200: Available when A1-02 = 0	Default: <9> Min: 10% Max: 100%	150
b3-05 (195H)	Speed Search Delay Time	<b>All Modes</b> When using an external contactor on the output side, b3-05 delays executing Speed Search after a momentary power loss to allow time for the contactor to close.	Default: 0.2 s Min: 0.0 s Max: 100.0 s	150
b3-06 (196H)	Output Current I during Speed Search	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets the current injected to the motor at the beginning of Speed Estimation Speed Search. Set as a coefficient for the motor rated current.	Default: <9> Min: 0.0 Max: 2.0	150



No.(Addr.)	Name	Description	Setting	Page
b3-10 (19AH)	Speed Search Detection Compensation Gain	<p><b>V/f</b>   <b>V/f w/PG</b>   <b>OLV</b>   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   CLV/PM</p> <p>Sets the gain which is applied to the speed detected by Speed Estimation Speed Search before the motor is reaccelerated. Increase this setting if ov occurs when performing Speed Search after a relatively long period of baseblock.</p>	Default: 1.05 Min: 1.00 Max: 1.20	150
b3-14 (19EH)	Bi-Directional Speed Search Selection	<p><b>V/f</b>   <b>V/f w/PG</b>   <b>OLV</b>   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   CLV/PM</p> <p>0: Disabled (uses the direction of the frequency reference) 1: Enabled (drive detects which way the motor is rotating)</p>	Default: <10> Min: 0 Max: 1	150
b3-17 (1F0H)	Speed Search Restart Current Level	<p><b>V/f</b>   <b>V/f w/PG</b>   <b>OLV</b>   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   CLV/PM</p> <p>Sets the Speed Search restart current level as a percentage of the drive rated current.</p>	Default: 150% Min: 0% Max: 200%	150
b3-18 (1F1H)	Speed Search Restart Detection Time	<p><b>V/f</b>   <b>V/f w/PG</b>   <b>OLV</b>   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   CLV/PM</p> <p>Sets the time to detect Speed Search restart.</p>	Default: 0.10 s Min: 0.00 s Max: 1.00 s	151
b3-19 (1F2H)	Number of Speed Search Restarts	<p><b>V/f</b>   <b>V/f w/PG</b>   <b>OLV</b>   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   CLV/PM</p> <p>Sets the number of times the drive can attempt to restart when performing Speed Search.</p>	Default: 3 Min: 0 Max: 10	151
b3-24 (1C0H)	Speed Search Method Selection	<p><b>V/f</b>   <b>V/f w/PG</b>   <b>OLV</b>   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   CLV/PM</p> <p>0: Current Detection 1: Speed Estimation</p>	Default: 0 Min: 0 Max: 1	151
b3-25 (1C8H)	Speed Search Wait Time	<p><b>V/f</b>   <b>V/f w/PG</b>   <b>OLV</b>   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   CLV/PM</p> <p>Sets the time the must wait between each Speed Search restart attempt.</p>	Default: 0.5 s Min: 0.0 s Max: 30.0 s	151

<9> Default setting value is dependent on the drive model (o2-04) and the Drive Duty (C6-01).

<10> Default setting is determined by the control mode (A1-02).





### ■ b4: Timer Function

No.(Addr.)	Name	Description	Setting	Page
b4-01 (1A3H)	Timer Function On-Delay Time	<p><b>All Modes</b></p>	Default: 0.0 s Min: 0.0 s Max: 3000.0 s	151
b4-02 (1A4H)	Timer Function Off-Delay Time	<p>Used to set the on-delay and off-delay times for a digital timer output (H2-□□=12). The output is triggered by a digital input programmed to H1-□□=18)</p>	Default: 0.0 s Min: 0.0 s Max: 3000.0 s	151

### ■ b5: PID Control

No.(Addr.)	Name	Description	Setting	Page
b5-01 (1A5H)	PID Function Setting	<p><b>All Modes</b></p> <p>0: Disabled 1: Enabled (PID output becomes output frequency reference, deviation D controlled) 2: Enabled (PID output becomes output frequency reference, feedback D controlled) 3: Enabled (PID output added to frequency reference, deviation D controlled) 4: Enabled (PID output added to frequency reference, feedback D controlled)</p>	Default: 0 Min: 0 Max: 4	155
b5-02 (1A6H)	Proportional Gain Setting (P)	<p><b>All Modes</b></p> <p>Sets the proportional gain of the PID controller.</p>	Default: 1.00 Min: 0.00 Max: 25.00	155
b5-03 (1A7H)	Integral Time Setting (I)	<p><b>All Modes</b></p> <p>Sets the integral time for the PID controller.</p>	Default: 1.0 s Min: 0.0 s Max: 360.0 s	155
b5-04 (1A8H)	Integral Limit Setting	<p><b>All Modes</b></p> <p>Sets the maximum output possible from the integrator as a percentage of the maximum output frequency.</p>	Default: 100.0% Min: 0.0% Max: 100.0%	155
b5-05 (1A9H)	Derivative Time (D)	<p><b>All Modes</b></p> <p>Sets D control derivative time.</p>	Default: 0.00 s Min: 0.00 s Max: 10.00 s	155
b5-06 (1AAH)	PID Output Limit	<p><b>All Modes</b></p> <p>Sets the maximum output possible from the entire PID controller as a percentage of the maximum output frequency.</p>	Default: 100.0% Min: 0.0% Max: 100.0%	155

## B.3 Parameter Table

No.(Addr.)	Name	Description	Setting	Page
b5-07 (1ABH) 	PID Offset Adjustment	<b>All Modes</b> Applies an offset to the PID controller output. Set as a percentage of the maximum output frequency.	Default: 0.0% Min: -100.0% Max: 100.0%	156
b5-08 (1ACH) 	PID Primary Delay Time Constant	<b>All Modes</b> Sets a low pass filter time constant on the output of the PID controller.	Default: 0.00 s Min: 0.00 s Max: 10.00 s	156
b5-09 (1ADH)	PID Output Level Selection	<b>All Modes</b> 0: Normal output (direct acting) 1: Reverse output (reverse acting)	Default: 0 Min: 0 Max: 1	156
b5-10 (1AEH)	PID Output Gain Setting	<b>All Modes</b> Sets the gain applied to the PID output.	Default: 1.00 Min: 0.00 Max: 25.00	156
b5-11 (1AFH)	PID Output Reverse Selection	<b>All Modes</b> 0: Negative PID output triggers zero limit. 1: Rotation direction reverses with negative PID output. When using setting 1, make sure reverse operation is permitted by parameter b1-04.	Default: 0 Min: 0 Max: 1	156
b5-12 (1B0H)	PID Feedback Loss Detection Selection	<b>All Modes</b> 0: No fault. Digital output only. 1: Fault detection. Alarm output, drive continues operation. 2: Fault detection. Fault output, drive output is shut off. 3: No fault. Digital output only. No fault detection when PID control is disabled. 4: Fault detection. Alarm is triggered and drive continues to run. Fault detection even when PID is disabled. 5: Fault detection. Drive output shuts off. No fault detection when PID control is disabled.	Default: 0 Min: 0 Max: 5	157
b5-13 (1B1H)	PID Feedback Loss Detection Level	<b>All Modes</b> Sets the PID feedback loss detection level as a percentage of the maximum output frequency.	Default: 0% Min: 0% Max: 100%	158
b5-14 (1B2H)	PID Feedback Loss Detection Time	<b>All Modes</b> Sets a delay time for PID feedback loss.	Default: 1.0 s Min: 0.0 s Max: 25.5 s	158
b5-15 (1B3H)	PID Sleep Function Start Level	<b>All Modes</b> Sets the frequency level that triggers the sleep function.	Default: <10> Min: 0.0 Hz Max: 400.0 Hz	158
b5-16 (1B4H)	PID Sleep Delay Time	<b>All Modes</b> Sets a delay time before the sleep function is triggered.	Default: 0.0 s Min: 0.0 s Max: 25.5 s	159
b5-17 (1B5H)	PID Accel/Decel Time	<b>All Modes</b> Sets the acceleration and deceleration time to PID setpoint.	Default: 0.0 s Min: 0.0 s Max: 6000.0 s	159
b5-18 (1DCH)	PID Setpoint Selection	<b>All Modes</b> 0: Disabled 1: Enabled	Default: 0 Min: 0 Max: 1	159
b5-19 (1DDH)	PID Setpoint Value	<b>All Modes</b> Sets the PID target value when b5-18 = 1. Set as a percentage of the maximum output frequency.	Default: 0.00% Min: 0.00% Max: 100.00%	159
b5-20 (1E2H)	PID Setpoint Scaling	<b>All Modes</b> 0: 0.01Hz units 1: 0.01% units (100% = max output frequency) 2: r/min (number of motor poles must entered) 3: User-set (set scaling to b5-38 and b5-39)	Default: 1 Min: 0 Max: 3	159
b5-34 (19FH) 	PID Output Lower Limit	<b>All Modes</b> Sets the minimum output possible from the PID controller as a percentage of the maximum output frequency.	Default: 0.00% Min: -100.0% Max: 100.0%	160
b5-35 (1A0H) 	PID Input Limit	<b>All Modes</b> Limits the PID control input (deviation signal) as a percentage of the maximum output frequency. Acts as a bipolar limit.	Default: 1000.0% Min: 0% Max: 1000.0%	160
b5-36 (1A1H)	PID Feedback High Detection Level	<b>All Modes</b> Sets the PID feedback high detection level as a percentage of the maximum output frequency.	Default: 100% Min: 0% Max: 100%	158
b5-37 (1A2H)	PID Feedback High Detection Time	<b>All Modes</b> Sets the PID feedback high level detection delay time.	Default: 1.0 s Min: 0.0 s Max: 25.5 s	158
b5-38 (1FEH)	PID Setpoint User Display	<b>All Modes</b> Sets the display value of U5-01 and U5-04 when the maximum frequency is output.	Default: <> Min: 1 Max: 60000	160
b5-39 (1FFH)	PID Setpoint Display Digits	<b>All Modes</b> 0: No decimal places 1: One decimal places 2: Two decimal places 3: Three decimal places	Default: <> Min: 0 Max: 3	160

No.(Addr.)	Name	Description	Setting	Page
b5-40 (17FH)	Frequency Reference Monitor Content during PID	<b>All Modes</b> 0: Display the frequency reference (U1-01) after PID compensation has been added. 1: Display the frequency reference (U1-01) before PID compensation has been added.	Default: 0 Min: 0 Max: 1	160
b5-47 (17DH) <58>	Reverse Operation Selection 2 by PID Output	<b>All Modes</b> Reverses operation selection when b5-01 =3 or 4 0: Zero limit when PID output is a negative value 1: Reverse operation when PID output is a negative value (Zero limit if the reverse operation is prohibited by b1-04) <b>Note:</b> This parameter is not available in models CIMR-A□4A0930 and 4A1200.	Default: 1 Min: 0 Max: 1	160

<5> Default setting is dependent on PID setpoint scaling (b5-20).  
 <10> Default setting is determined by the control mode (A1-02).  
 <58> This parameter is valid from the drive software version S1015 and later.

### ■ b6: Dwell Function

No.(Addr.)	Name	Description	Setting	Page
b6-01 (1B6H)	Dwell Reference at Start	<b>All Modes</b> Parameters b6-01 and b6-02 set the frequency to hold and the time to maintain that frequency at start. Parameters b6-03 and b6-04 set the frequency to hold and the time to maintain that frequency at stop.	Default: 0.0 Hz Min: 0.0 Hz Max: 400.0 Hz	162
b6-02 (1B7H)	Dwell Time at Start		Default: 0.0 s Min: 0.0 s Max: 10.0 s	162
b6-03 (1B8H)	Dwell Reference at Stop		Default: 0.0 Hz Min: 0.0 Hz Max: 400.0 Hz	162
b6-04 (1B9H)	Dwell Time at Stop		Default: 0.0 s Min: 0.0 s Max: 10.0 s	162

### ■ b7: Droop Control

No.(Addr.)	Name	Description	Setting	Page
b7-01 (1CAH) ◀▶ RUN	Droop Control Gain	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets the speed reduction gain applied at a torque reference of 100%. Set as a percentage of motor base speed.	Default: 0.0% Min: 0.0% Max: 100.0%	162
b7-02 (1CBH) ◀▶ RUN	Droop Control Delay Time.	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Used to adjust the responsiveness of Droop Control.	Default: 0.05 s Min: 0.03 s Max: 2.00 s	163
b7-03 (17EH)	Droop Control Limit Selection	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 0: Disabled 1: Enabled	Default: 1 Min: 0 Max: 1	163

### ■ b8: Energy Saving

No.(Addr.)	Name	Description	Setting	Page
b8-01 (1CCH)	Energy Saving Control Selection	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 0: Disabled 1: Enabled	Default: <10> Min: 0 Max: 1	163
b8-02 (1CDH) ◀▶ RUN	Energy Saving Gain	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets the gain used for Energy Saving.	Default: <10> Min: 0.0 Max: 10.0	163
b8-03 (1CEH) ◀▶ RUN	Energy Saving Control Filter Time Constant	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets a time constant for Energy Saving.	Default: <4> Min: 0.00 s Max: 10.00 s	163
b8-04 (1CFH)	Energy Saving Coefficient Value	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Determines the level of maximum motor efficiency. Setting range is 0.0 to 2000.0 maximum output up to 3.7 kW. The display resolution depends on the rated output power of the drive after the Drive Duty has been set in parameter C6-01. Refer to <a href="#">Model Number and Nameplate Check on page 29</a> .	Default: <8> <9> Min: 0.00 Max: 655.00	164
b8-05 (1D0H)	Power Detection Filter Time	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets a time constant filter for output power detection.	Default: 20 ms Min: 0 ms Max: 2000 ms	164

## B.3 Parameter Table

No.(Addr.)	Name	Description	Setting	Page
b8-06 (1D1H)	Search Operation Voltage Limit	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the limit for the voltage search operation as a percentage of the motor rated voltage.</p>	Default: 0% Min: 0% Max: 100%	164
b8-16 (1F8H) <58>	Energy Saving Parameter (Ki) for PM Motors	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Coefficient to adjust torque linearity Set to the Kt value on the motor nameplate. When E5-01 (Motor Code Selection) is set to 1□□□ or 2□□□, the automatically calculated value will be set. This set value cannot be changed. <b>Note:</b> This parameter is not available in models CIMR-A□4A0930 and 4A1200.</p>	Default: 1.00 Min: 0.00 Max: 2.00	164
b8-17 (1F9H) <58>	Energy Saving Parameter (Kt) for PM Motors	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Coefficient to adjust torque linearity Set to the Kt value on the motor nameplate. When E5-01 (Motor Code Selection) is set to 1□□□ or 2□□□, the automatically calculated value will be set. This set value cannot be changed. <b>Note:</b> This parameter is not available in models CIMR-A□4A0930 and 4A1200.</p>	Default: 1.00 Min: 0.00 Max: 2.00	164

<4> Default setting is dependent on the control mode (A1-02), the drive model (o2-04), and the Drive Duty (C6-01).

<8> Parameter value changes automatically if E2-11 is manually changed or changed by Auto-Tuning.

<9> Default setting value is dependent on the drive model (o2-04) and the Drive Duty (C6-01).

<10> Default setting is determined by the control mode (A1-02).

<58> This parameter is valid from the drive software version S1015 and later.

### ■ b9: Zero Servo

No.(Addr.)	Name	Description	Setting	Page
b9-01 (1DAH)	Zero Servo Gain	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the position loop gain for the Zero Servo function.</p>	Default: 5 Min: 0 Max: 100	165
b9-02 (1DBH)	Zero Servo Completion Width	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the range to trigger an output terminal set for “Zero Servo Complete” during Zero Servo operation.</p>	Default: 10 Min: 0 Max: 16383	165

## ◆ C: Tuning

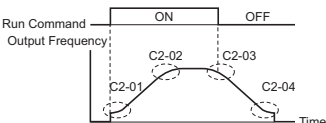
C parameters are used to adjust the acceleration and deceleration times, S-curves, slip compensation, torque compensation, and carrier frequency selections.

### ■ C1: Acceleration and Deceleration Times

No.(Addr.)	Name	Description	Setting	Page
C1-01 (200H) ◀▶ RUN	Acceleration Time 1	<b>All Modes</b> Sets the time to accelerate from 0 to maximum frequency.	Default: 10.0 s Min: 0.0 s Max: 6000.0 s <12>	166
C1-02 (201H) ◀▶ RUN	Deceleration Time 1	<b>All Modes</b> Sets the time to decelerate from maximum frequency to 0.		166
C1-03 (202H) ◀▶ RUN	Acceleration Time 2	<b>All Modes</b> Sets the time to accelerate from 0 to maximum frequency.		166
C1-04 (203H) ◀▶ RUN	Deceleration Time 2	<b>All Modes</b> Sets the time to decelerate from maximum frequency to 0.		166
C1-05 (204H) ◀▶ RUN	Acceleration Time 3 (Motor 2 Accel Time 1)	<b>All Modes</b> Sets the time to accelerate from 0 to maximum frequency.		166
C1-06 (205H) ◀▶ RUN	Deceleration Time 3 (Motor 2 Decel Time 1)	<b>All Modes</b> Sets the time to decelerate from maximum frequency to 0.		166
C1-07 (206H) ◀▶ RUN	Acceleration Time 4 (Motor 2 Accel Time 2)	<b>All Modes</b> Sets the time to accelerate from 0 to maximum frequency.		166
C1-08 (207H) ◀▶ RUN	Deceleration Time 4 (Motor 2 Decel Time 2)	<b>All Modes</b> Sets the time to decelerate from maximum frequency to 0.		166
C1-09 (208H)	Fast Stop Time	<b>All Modes</b> Sets the time for the Fast Stop function.		167
C1-10 (209H)	Accel/Decel Time Setting Units	<b>All Modes</b> 0: 0.01 s (0.00 to 600.00 s) 1: 0.1 s (0.0 to 6000.0 s)	Default: 1 Min: 0 Max: 1	168
C1-11 (20AH)	Accel/Decel Time Switching Frequency	<b>All Modes</b> Sets the frequency to switch between accel/decel time settings	Default: 0.0 Hz Min: 0.0 Hz Max: 400.0 Hz	167

<12> Setting range value is dependent on parameter C1-10, Accel/Decel Time Setting Units. When C1-10 = 0 (units of 0.01 seconds), the setting range becomes 0.00 to 600.00 seconds.

### ■ C2: S-Curve Characteristics

No.(Addr.)	Name	Description	Setting	Page
C2-01 (20BH)	S-Curve Characteristic at Accel Start	<b>All Modes</b> The S-curve can be controlled at the four points shown below. 	Default: 0.20 s <10> Min: 0.00 s Max: 10.00 s	168
C2-02 (20CH)	S-Curve Characteristic at Accel End		Default: 0.20 s Min: 0.00 s Max: 10.00 s	168
C2-03 (20DH)	S-Curve Characteristic at Decel Start		Default: 0.20 s Min: 0.00 s Max: 10.00 s	168
C2-04 (20EH)	S-Curve Characteristic at Decel End		Default: 0.00 s Min: 0.00 s Max: 10.00 s	168

<10> Default setting is determined by the control mode (A1-02).

## B.3 Parameter Table

### ■ C3: Slip Compensation

No.(Addr.)	Name	Description	Setting	Page
C3-01 (20FH) 	Slip Compensation Gain	<div style="display: flex; justify-content: space-around;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the gain for the motor slip compensation function used for motor 1.</p>	Default: <10> Min: 0.0 Max: 2.5	169
C3-02 (210H) 	Slip Compensation Primary Delay Time	<div style="display: flex; justify-content: space-around;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Adjusts the slip compensation function delay time used for motor 1.</p>	Default: <10> Min: 0 ms Max: 10000 ms	169
C3-03 (211H)	Slip Compensation Limit	<div style="display: flex; justify-content: space-around;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets an upper limit for the slip compensation function as a percentage of motor rated slip for motor 1 (E2-02).</p>	Default: 200% Min: 0% Max: 250%	169
C3-04 (212H)	Slip Compensation Selection during Regeneration	<div style="display: flex; justify-content: space-around;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>0: Disabled. 1: Enabled above 6 Hz. 2: Enabled whenever slip compensation is possible.</p>	Default: 0 Min: 0 Max: 2	170
C3-05 (213H)	Output Voltage Limit Operation Selection	<div style="display: flex; justify-content: space-around;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>0: Disabled. 1: Enabled. Automatically decreases motor flux when output voltage saturation is reached. <b>Note:</b> Available control mode for parameter C3-05 varies by drive model: CIMR-A□2A0004 to 2A0415 and 4A0002 to 4A0675: Available when A1-02 = 0, 1 CIMR-A□4A0930 and 4A1200: Available when A1-02 = 2, 3, 6, 7</p>	Default: 0 Min: 0 Max: 1	170
C3-16 (261H)	Output Voltage Limit Operation Start Level (Percentage Modulation)	<div style="display: flex; justify-content: space-around;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the output voltage limit operation start level (percentage modulation) when C3-05 is enabled. <b>Note:</b> This parameter is available in models CIMR-A□4A0930 and 4A1200.</p>	Default: 85.0% Min: 70.0% Max: 90.0%	170
C3-17 (262H)	Maximum Output Voltage Limit Level (Percentage Modulation)	<div style="display: flex; justify-content: space-around;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the output voltage limit operation determined by C3-18 (percentage modulation) when C3-05 is enabled. <b>Note:</b> This parameter is available in models CIMR-A□4A0930 and 4A1200.</p>	Default: 90.0% Min: 85.0% Max: 100.0%	170
C3-18 (263H)	Output Voltage Limit Level	<div style="display: flex; justify-content: space-around;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the maximum percentage of output voltage reduction when parameter C3-05 is enabled. <b>Note:</b> This parameter is available in models CIMR-A□4A0930 and 4A1200.</p>	Default: 90.0% Min: 30.0% Max: 100.0%	170
C3-21 (33EH) 	Motor 2 Slip Compensation Gain	<div style="display: flex; justify-content: space-around;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the slip compensation gain used for motor 2.</p>	Default: <15> Min: 0.0 Max: 2.5	171
C3-22 (241H) 	Motor 2 Slip Compensation Primary Delay Time	<div style="display: flex; justify-content: space-around;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the slip compensation delay time used for motor 2.</p>	Default: <15> Min: 0 ms Max: 10000 ms	171
C3-23 (242H)	Motor 2 Slip Compensation Limit	<div style="display: flex; justify-content: space-around;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the upper limit for the slip compensation function for motor 2. Set as a percentage of the motor rated slip (E4-02).</p>	Default: 200% Min: 0% Max: 250%	171
C3-24 (243H)	Motor 2 Slip Compensation Selection During Regeneration	<div style="display: flex; justify-content: space-around;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>0: Disabled. 1: Enabled above 6 Hz. 2: Enabled whenever slip compensation is possible.</p>	Default: 0 Min: 0 Max: 2	171

<10> Default setting is determined by the control mode (A1-02).

<15> Default setting is determined by the control mode for motor 2 (E3-01).

■ C4: Torque Compensation

No.(Addr.)	Name	Description	Setting	Page
C4-01 (215H) 	Torque Compensation Gain	<div style="display: flex; justify-content: space-between;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the gain for the automatic torque (voltage) boost function and helps to produce better starting torque. Used for motor 1.</p>	Default: <10> Min: 0.00 Max: 2.50	172
C4-02 (216H) 	Torque Compensation Primary Delay Time 1	<div style="display: flex; justify-content: space-between;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the torque compensation filter time.</p>	Default: <16> Min: 0 ms Max: 60000 ms	172
C4-03 (217H)	Torque Compensation at Forward Start	<div style="display: flex; justify-content: space-between;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets torque compensation at forward start as a percentage of motor torque.</p>	Default: 0.0% Min: 0.0% Max: 200.0%	172
C4-04 (218H)	Torque Compensation at Reverse Start	<div style="display: flex; justify-content: space-between;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets torque compensation at reverse start as a percentage of motor torque.</p>	Default: 0.0% Min: -200.0% Max: 0.0%	172
C4-05 (219H)	Torque Compensation Time Constant	<div style="display: flex; justify-content: space-between;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the time constant for torque compensation at forward start and reverse start (C4-03 and C4-04).</p>	Default: 10 ms Min: 0 ms Max: 200 ms	173
C4-06 (21AH)	Torque Compensation Primary Delay Time 2	<div style="display: flex; justify-content: space-between;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the torque compensation time 2.</p>	Default: 150 ms Min: 0 ms Max: 10000 ms	173
C4-07 (341H) 	Motor 2 Torque Compensation Gain	<div style="display: flex; justify-content: space-between;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the torque compensation gain used for motor 2.</p>	Default: 1.00 Min: 0.00 Max: 2.50	173

<10> Default setting is determined by the control mode (A1-02).





<16> Default setting is determined by the control mode (A1-02) and the drive model (o2-04).

■ C5: Automatic Speed Regulator (ASR)

No.(Addr.)	Name	Description	Setting	Page
C5-01 (21BH) 	ASR Proportional Gain 1	<div style="display: flex; justify-content: space-between;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the proportional gain of the speed control loop (ASR).</p>	Default: <10> Min: 0.00 Max: 300.00 <17>	175
C5-02 (21CH) 	ASR Integral Time 1	<div style="display: flex; justify-content: space-between;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the integral time of the speed control loop (ASR).</p>	Default: <10> Min: 0.000 s Max: 10.000 s	175
C5-03 (21DH) 	ASR Proportional Gain 2	<div style="display: flex; justify-content: space-between;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the speed control gain 2 of the speed control loop (ASR).</p>	Default: <10> Min: 0.00 Max: 300.00 <17>	175
C5-04 (21EH) 	ASR Integral Time 2	<div style="display: flex; justify-content: space-between;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the integral time 2 of the speed control loop (ASR).</p>	Default: <10> Min: 0.000 s Max: 10.000 s	175
C5-05 (21FH)	ASR Limit	<div style="display: flex; justify-content: space-between;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the upper limit for the speed control loop (ASR) as a percentage of the maximum output frequency (E1-04).</p>	Default: 5.0% Min: 0.0% Max: 20.0%	176
C5-06 (220H)	ASR Primary Delay Time Constant	<div style="display: flex; justify-content: space-between;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the filter time constant for the time from the speed loop to the torque command output.</p>	Default: <10> Min: 0.000 s Max: 0.500 s	176
C5-07 (221H)	ASR Gain Switching Frequency	<div style="display: flex; justify-content: space-between;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the frequency for switching between proportional gain 1, 2 and integral time 1, 2.</p>	Default: <10> Min: 0.0 Hz Max: 400.0 Hz	177
C5-08 (222H)	ASR Integral Limit	<div style="display: flex; justify-content: space-between;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the ASR integral upper limit as a percentage of rated load torque.</p>	Default: 400% Min: 0% Max: 400%	177



## B.3 Parameter Table

No.(Addr.)	Name	Description	Setting	Page
C5-12 (386H)	Integral Operation during Accel/Decel	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>0: Disabled. Integral functions are enabled only during constant speed. 1: Enabled. Integral functions are always enabled, during accel/decel and during constant speed.</p>	Default: 0 Min: 0 Max: 1	177
C5-17 (276H)	Motor Inertia	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input checked="" type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input checked="" type="radio"/> CLV/PM</p> <p>Sets the motor inertia. This value is automatically set during ASR or Inertia Auto-Tuning.</p>	Default: <9> <14> Min: 0.0001 kgm <sup>2</sup> Max: 600.00 kgm <sup>2</sup>	177
C5-18 (277H)	Load Inertia Ratio	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input checked="" type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input checked="" type="radio"/> CLV/PM</p> <p>Sets the ratio between the motor and load inertia. This value is automatically set during ASR or Inertia Auto-Tuning.</p>	Default: 1.0 Min: 0.0 Max: 6000.0	177
C5-21 (356H) 	Motor 2 ASR Proportional Gain 1	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input checked="" type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the proportional gain of the speed control loop (ASR) for motor 2.</p>	Default: <15> Min: 0.00 Max: 300.00 <17>	177
C5-22 (357H) 	Motor 2 ASR Integral Time 1	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input checked="" type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the integral time of the speed control loop (ASR) for motor 2.</p>	Default: <15> Min: 0.000 s Max: 10.000 s	177
C5-23 (358H) 	Motor 2 ASR Proportional Gain 2	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input checked="" type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the speed control gain 2 of the speed control loop (ASR) for motor 2.</p>	Default: <15> Min: 0.00 Max: 300.00 <17>	177
C5-24 (359H) 	Motor 2 ASR Integral Time 2	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input checked="" type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the integral time 2 of the speed control loop (ASR) for motor 2.</p>	Default: <15> Min: 0.000 s Max: 10.000 s	177
C5-25 (35AH)	Motor 2 ASR Limit	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input checked="" type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the upper limit for the speed control loop (ASR) for motor 2 as a percentage of the maximum output frequency (E3-04).</p>	Default: 5.0% Min: 0.0% Max: 20.0%	178
C5-26 (35BH)	Motor 2 ASR Primary Delay Time Constant	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input checked="" type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the filter time constant for the time from the speed loop to the torque command output used for motor 2.</p>	Default: <15> Min: 0.000 s Max: 0.500 s	178
C5-27 (35CH)	Motor 2 ASR Gain Switching Frequency	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input checked="" type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the frequency for motor 2 used to switch between proportional gain 1 and 2, and between the integral time 1 and 2.</p>	Default: 0.0 Hz Min: 0.0 Hz Max: 400.0 Hz	178
C5-28 (35DH)	Motor 2 ASR Integral Limit	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input checked="" type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the ASR integral upper limit for motor 2 as a percentage of rated load torque.</p>	Default: 400% Min: 0% Max: 400%	178
C5-32 (361H)	Integral Operation during Accel/Decel for Motor 2	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>0: Disabled. Integral functions for motor 2 are enabled only during constant speed. 1: Enabled. Integral functions are always enabled for motor 2, during accel/decel and during constant speed.</p>	Default: 0 Min: 0 Max: 1	178
C5-37 (278H)	Motor 2 Inertia	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input checked="" type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the inertia of motor 2 alone without the load. This value is automatically set during ASR or Inertia Auto-Tuning.</p>	Default: <9> Min: 0.0001 kgm <sup>2</sup> Max: 600.00 kgm <sup>2</sup>	179
C5-38 (279H)	Motor 2 Load Inertia Ratio	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input checked="" type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the ratio between the motor 2 and machine inertia. This value is automatically set during ASR or Inertia Auto-Tuning.</p>	Default: 1.0 Min: 0.0 Max: 6000.0	179

<9> Default setting is dependent on the control mode (A1-02), the drive model (o2-04), and the Drive Duty (C6-01).

<10> Default setting is determined by the control mode (A1-02).

<14> Default setting value is dependent on the motor code set to E5-01.

<15> Default setting is determined by the control mode for motor 2 (E3-01).

<17> The setting range is 1.00 to 300.0 in CLV and AOLV/PM.



■ C6: Carrier Frequency

No.(Addr.)	Name	Description	Setting	Page
C6-01 (223H)	Drive Duty Selection	<p><b>All Modes</b></p> <p>0: Heavy Duty (HD) for constant torque applications. 1: Normal Duty (ND) for variable torque applications.</p>	Default: 0 Min: 0 Max: 1	179
C6-02 (224H)	Carrier Frequency Selection	<p><b>All Modes</b></p> <p>1: 2.0 kHz 2: 5.0 kHz 3: 8.0 kHz 4: 10.0 kHz 5: 12.5 kHz 6: 15.0 kHz 7: Swing PWM1 (Audible sound 1) 8: Swing PWM2 (Audible sound 2) 9: Swing PWM3 (Audible sound 3) A: Swing PWM4 (Audible sound 4) B to E: No setting possible F: User defined (determined by C6-03 through C6-05) <b>Note:</b> The available settings are 1, 2, and F for models CIMR-A□4A0930 and 4A1200.</p>	Default: <4> Min: 1 Max: F	179
C6-03 (225H)	Carrier Frequency Upper Limit	<p><b>All Modes</b></p> <p>C6-04 and C6-05 are available only in V/f and V/f w/PG control modes. Determines the upper and lower limits for the carrier frequency. In OLV, C6-03 determines the upper limit of the carrier frequency.</p>	Default: <13> Min: 1.0 kHz Max: 15.0 kHz	180
C6-04 (226H)	Carrier Frequency Lower Limit	<p>Carrier Frequency</p> <p>C6-03</p> <p>C6-04</p> <p>Output Frequency</p> <p><math>\times (C6-05) \times K</math></p> <p>Output Frequency</p> <p>E1-04 Max Output Frequency</p>	Default: <13> Min: 1.0 kHz Max: 15.0 kHz	180
C6-05 (227H)	Carrier Frequency Proportional Gain		Default: <13> Min: 0 Max: 99	180
C6-09 (22BH)	Carrier Frequency during Rotational Auto-Tuning		<p><b>All Modes</b></p> <p>V/f    V/f w/PG    <b>OLV</b>    <b>CLV</b></p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>0: Carrier Frequency = 5 kHz 1: Setting value for C6-03 <b>Note:</b> This parameter is not available in models CIMR-A□4A0930 and 4A1200.</p>	Default: 0 Min: 0 Max: 1


















<4> Default setting is dependent on the control mode (A1-02), the drive model (o2-04), and the Drive Duty (C6-01).  
<13> Default setting value is dependent on the carrier frequency selection (C6-02).

## B.3 Parameter Table

### ◆ d: References

Reference parameters are used to set the various frequency reference values during operation.

#### ■ d1: Frequency Reference

No.(Addr.)	Name	Description	Setting	Page
d1-01 (280H) 	Frequency Reference 1	<div style="border: 1px solid black; padding: 5px; width: fit-content;">All Modes</div> Sets the frequency reference for the drive. Setting units are determined by parameter o1-03.	Default: 0.00 Hz Min: 0.00 Hz Max: 400.00 Hz <20> <26>	<a href="#">182</a>
d1-02 (281H) 	Frequency Reference 2			<a href="#">182</a>
d1-03 (282H) 	Frequency Reference 3			<a href="#">182</a>
d1-04 (283H) 	Frequency Reference 4			<a href="#">182</a>
d1-05 (284H) 	Frequency Reference 5			<a href="#">182</a>
d1-06 (285H) 	Frequency Reference 6			<a href="#">182</a>
d1-07 (286H) 	Frequency Reference 7			<a href="#">182</a>
d1-08 (287H) 	Frequency Reference 8			<a href="#">182</a>
d1-09 (288H) 	Frequency Reference 9			<a href="#">182</a>
d1-10 (28BH) 	Frequency Reference 10			<a href="#">182</a>
d1-11 (28CH) 	Frequency Reference 11			<a href="#">182</a>
d1-12 (28DH) 	Frequency Reference 12			<a href="#">182</a>
d1-13 (28EH) 	Frequency Reference 13			<a href="#">182</a>
d1-14 (28FH) 	Frequency Reference 14			<a href="#">182</a>
d1-15 (290H) 	Frequency Reference 15			<a href="#">182</a>
d1-16 (291H) 	Frequency Reference 16			<a href="#">182</a>
d1-17 (292H) 	Jog Frequency Reference			<div style="border: 1px solid black; padding: 5px; width: fit-content;">All Modes</div> Sets the jog frequency reference. Setting units are determined by parameter o1-03.

<20> Range upper limit is determined by the maximum output frequency (E1-04) and the upper limit of the frequency reference (d2-01).

<26> The setting range is 0.0 to 66.0 in AOLV/PM.

## ■ d2: Frequency Upper/Lower Limits







No.(Addr.)	Name	Description	Setting	Page
d2-01 (289H)	Frequency Reference Upper Limit	<b>All Modes</b> Sets the frequency reference upper limit as a percentage of the maximum output frequency.	Default: 100.0% Min: 0.0% Max: 110.0%	184
d2-02 (28AH)	Frequency Reference Lower Limit	<b>All Modes</b> Sets the frequency reference lower limit as a percentage of the maximum output frequency.	Default: 0.0% Min: 0.0% Max: 110.0%	184
d2-03 (293H)	Master Speed Reference Lower Limit	<b>All Modes</b> Sets the lower limit for frequency references from analog inputs as a percentage of the maximum output frequency.	Default: 0.0% Min: 0.0 Max: 110.0%	184

## ■ d3: Jump Frequency

No.(Addr.)	Name	Description	Setting	Page
d3-01 (294H)	Jump Frequency 1	<b>All Modes</b> Eliminates problems with resonant vibration of the motor/machine by avoiding continuous operation in predefined frequency ranges. The drive accelerates and decelerates the motor through the prohibited frequency ranges. Setting 0.0 disables this function. Parameters must be set so that d3-01 ≥ d3-02 ≥ d3-03.	Default: <10> Min: 0.0 Hz Max: 400.0 Hz	185
d3-02 (295H)	Jump Frequency 2			185
d3-03 (296H)	Jump Frequency 3			185
d3-04 (297H)	Jump Frequency Width	<b>All Modes</b> Sets the dead-band width around each selected prohibited frequency reference point.	Default: <10> Min: 0.0 Hz Max: 20.0 Hz	185

<10> Default setting is determined by the control mode (A1-02).

## ■ d4: Frequency Reference Hold and Up/Down 2 Function

No.(Addr.)	Name	Description	Setting	Page
d4-01 (298H)	Frequency Reference Hold Function Selection	<b>All Modes</b> 0: Disabled. Drive starts from zero when the power is switched on. 1: Enabled. At power up, the drive starts the motor at the Hold frequency that was saved.	Default: 0 Min: 0 Max: 1	185
d4-03 (2AAH) 	Frequency Reference Bias Step (Up/Down 2)	<b>All Modes</b> Sets the bias added to the frequency reference when the Up 2 and Down 2 digital inputs are enabled (H1-□□ = 75, 76).	Default: 0.00 Hz Min: 0.00 Hz Max: 99.99 Hz	187
d4-04 (2ABH) 	Frequency Reference Bias Accel/Decel (Up/Down 2)	<b>All Modes</b> 0: Use selected accel/decel time. 1: Use accel/decel time 4 (C1-07 and C1-08).	Default: 0 Min: 0 Max: 1	188
d4-05 (2ACH) 	Frequency Reference Bias Operation Mode Selection (Up/Down 2)	<b>All Modes</b> 0: Bias value is held if no input Up 2 or Down 2 is active. 1: When the Up 2 reference and Down 2 reference are both on or both off, the applied bias becomes 0. The specified accel/decel times are used for acceleration or deceleration.	Default: 0 Min: 0 Max: 1	188
d4-06 (2ADH)	Frequency Reference Bias (Up/Down 2)	<b>All Modes</b> The Up/Down 2 bias value is saved in d4-06 when the frequency reference is not input by the digital operator. Set as a percentage of the maximum output frequency.	Default: 0.0% Min: -99.9% Max: 100.0%	188
d4-07 (2AEH) 	Analog Frequency Reference Fluctuation Limit (Up/Down 2)	<b>All Modes</b> Limits how much the frequency reference is allowed to change while an input terminal set for Up 2 or Down 2 is enabled. If the frequency reference changes for more than the set value, then the bias value is held and the drive accelerates or decelerates to the frequency reference. Set as a percentage of the maximum output frequency.	Default: 1.0% Min: 0.1% Max: 100.0%	189
d4-08 (2AFH) 	Frequency Reference Bias Upper Limit (Up/Down 2)	<b>All Modes</b> Sets the upper limit for the bias and the value that can be saved in d4-06. Set as a percentage of the maximum output frequency.	Default: 0.0% Min: 0.0% Max: 100.0%	189
d4-09 (2B0H) 	Frequency Reference Bias Lower Limit (Up/Down 2)	<b>All Modes</b> Sets the lower limit for the bias and the value that can be saved in d4-06. Set as a percentage of the maximum output frequency.	Default: 0.0% Min: -99.9% Max: 0.0%	189
d4-10 (2B6H)	Up/Down Frequency Reference Limit Selection	<b>All Modes</b> 0: The lower limit is determined by d2-02 or an analog input. 1: The lower limit is determined by d2-02.	Default: 0 Min: 0 Max: 1	189
d4-11 (2B6H)	Bi-Directional Output Selection	<b>All Modes</b> Enables or disables the conversion of frequency reference or PID output value into bi-directional internal frequency reference. 0: Disabled- Operation in the selected direction between 0 to 100% frequency. reference or PID output 1: Enabled - Operation in reverse direction when frequency reference or PID output <50%, else operation in the selected direction.	Default: 0 Min: 0 Max: 1	190

## B.3 Parameter Table

No.(Addr.)	Name	Description	Setting	Page
d4-12 (2B6H)	Stop Position Gain	<p><b>All Modes</b></p> <p>Sets the gain used by the simple positioning stop function in order to fine adjust the position.</p>	Default: 1.00 Min: 0.50 Max: 2.50	190

### ■ d5: Torque Control

No.(Addr.)	Name	Description	Setting	Page
d5-01 (29AH)	Torque Control Selection	<p>V/f   V/f w/PG   OLV   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   <b>CLV/PM</b></p> <p>0: Speed Control 1: Torque Control Set to 0 when using a digital input to switch between Speed and Torque Control (H1-□□ = 71).</p>	Default: 0 Min: 0 Max: 1	193
d5-02 (29BH)	Torque Reference Delay Time	<p>V/f   V/f w/PG   OLV   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   <b>CLV/PM</b></p> <p>Sets a delay time for the torque reference signal. Used to suppress effects by noisy or fluctuating torque reference signals.</p>	Default: 0 ms Min: 0 ms Max: 1000 ms	193
d5-03 (29CH)	Speed Limit Selection	<p>V/f   V/f w/PG   OLV   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   <b>CLV/PM</b></p> <p>1: Limit set by the frequency reference in b1-01. 2: Limit set by d5-04.</p>	Default: 1 Min: 1 Max: 2	194
d5-04 (29DH)	Speed Limit	<p>V/f   V/f w/PG   OLV   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   <b>CLV/PM</b></p> <p>Sets the speed limit during Torque Control as a percentage of the maximum output frequency. Enabled when d5-03 = 2. A negative setting set a limit in the opposite direction of the Run command.</p>	Default: 0% Min: -120% Max: 120%	194
d5-05 (29EH)	Speed Limit Bias	<p>V/f   V/f w/PG   OLV   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   <b>CLV/PM</b></p> <p>Sets the speed limit bias as a percentage of the maximum output frequency. The bias is applied to the specified speed limit and can adjust the margin for the speed limit.</p>	Default: 10% Min: 0% Max: 120%	194
d5-06 (29FH)	Speed/Torque Control Switchover Time	<p>V/f   V/f w/PG   OLV   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   <b>CLV/PM</b></p> <p>Sets the delay time for switching between Speed and Torque Control using an input terminal (H1-□□ = 71). Reference values are held during this switch delay time.</p>	Default: 0 ms Min: 0 ms Max: 1000 ms	194
d5-08 (2B5H)	Unidirectional Speed Limit Bias	<p>V/f   V/f w/PG   OLV   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   <b>CLV/PM</b></p> <p>0: Disabled 1: Enabled</p>	Default: 1 Min: 0 Max: 1	194

### ■ d6: Field Weakening and Field Forcing

No.(Addr.)	Name	Description	Setting	Page
d6-01 (2A0H)	Field Weakening Level	<p><b>V/f</b>   <b>V/f w/PG</b>   OLV   CLV</p> <p>OLV/PM   AOLV/PM   CLV/PM</p> <p>Sets the drive output voltage for the Field Weakening function as a percentage of the maximum output voltage. Enabled when a multi-function input is set for Field Weakening (H1-□□ = 63).</p>	Default: 80% Min: 0% Max: 100%	195
d6-02 (2A1H)	Field Weakening Frequency Limit	<p><b>V/f</b>   <b>V/f w/PG</b>   OLV   CLV</p> <p>OLV/PM   AOLV/PM   CLV/PM</p> <p>Sets the lower limit of the frequency range where Field Weakening control is valid. The Field Weakening command is valid only at frequencies above this setting and only when the output frequency matches the frequency reference (speed agree).</p>	Default: 0.0 Hz Min: 0.0 Hz Max: 400.0 Hz	195
d6-03 (2A2H)	Field Forcing Selection	<p>V/f   V/f w/PG   <b>OLV</b>   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   CLV/PM</p> <p>0: Disabled 1: Enabled</p>	Default: 0 Min: 0 Max: 1	195
d6-06 (2A5H)	Field Forcing Limit	<p>V/f   V/f w/PG   <b>OLV</b>   <b>CLV</b></p> <p>OLV/PM   AOLV/PM   CLV/PM</p> <p>Sets the upper limit of the excitation current command during magnetic field forcing. A setting of 100% is equal to motor no-load current. Disabled only during DC Injection Braking.</p>	Default: 400% Min: 100% Max: 400%	195

■ d7: Offset Frequency

No.(Addr.)	Name	Description	Setting	Page
d7-01 (2B2H) ◀▶ RUN	Offset Frequency 1	<b>All Modes</b> Added to the frequency reference when the digital input “Frequency offset 1” (H1-□□ = 44) is switched on.	Default: 0.0% Min: -100.0% Max: 100.0%	196
d7-02 (2B3H) ◀▶ RUN	Offset Frequency 2	<b>All Modes</b> Added to the frequency reference when the digital input “Frequency offset 2” (H1-□□ = 45) is switched on.	Default: 0.0% Min: -100.0% Max: 100.0%	196
d7-03 (2B4H) ◀▶ RUN	Offset Frequency 3	<b>All Modes</b> Added to the frequency reference when the digital input “Frequency offset 3” (H1-□□ = 46) is switched on.	Default: 0.0% Min: -100.0% Max: 100%	196

◆ E: Motor Parameters

■ E1: V/f Pattern for Motor 1

No.(Addr.)	Name	Description	Setting	Page
E1-01 (300H)	Input Voltage Setting	<b>All Modes</b> This parameter must be set to the power supply voltage. <b>WARNING!</b> Drive input voltage (not motor voltage) must be set in E1-01 for the protective features of the drive to function properly. Failure to do so may result in equipment damage and/or death or personal injury.	Default: 200 V <18> Min: 155 V Max: 255 V	197
E1-03 (302H)	V/f Pattern Selection	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 0: 50 Hz, Constant torque 1 1: 60 Hz, Constant torque 2 2: 60 Hz, Constant torque 3 (50 Hz base) 3: 72 Hz, Constant torque 4 (60 Hz base) 4: 50 Hz, Variable torque 1 5: 50 Hz, Variable torque 2 6: 60 Hz, Variable torque 3 7: 60 Hz, Variable torque 4 8: 50 Hz, High starting torque 1 9: 50 Hz, High starting torque 2 A: 60 Hz, High starting torque 3 B: 60 Hz, High starting torque 4 C: 90 Hz (60 Hz base) D: 120 Hz (60 Hz base) E: 180 Hz (60 Hz base) F: Custom V/f, E1-04 through E1-13 settings define the V/f pattern	Default: F <3> Min: 0 Max: F <30>	197
E1-04 (303H)	Maximum Output Frequency		Default: <4> <14> Min: 40.0 Hz Max: 400.0 Hz <29>	200
E1-05 (304H)	Maximum Voltage	<b>All Modes</b> These parameters are only applicable when E1-03 is set to F. To set linear V/f characteristics, set the same values for E1-07 and E1-09. In this case, the setting for E1-08 will be disregarded. Ensure that the four frequencies are set according to these rules: E1-09 ≤ E1-07 < E1-06 ≤ E1-11 ≤ E1-04 Note that if E1-11 = 0, then both E1-11 and E1-12 are disabled, and the above conditions do not apply.	Default: <4> <14> <18> Min: 0.00 V Max: 255.0 V <18>	200
E1-06 (305H)	Base Frequency		Default: <4> <14> Min: 0.0 Max: E1-04 <29>	200
E1-07 (306H)	Middle Output Frequency		Default: <4> Min: 0.0 Max: E1-04	200
E1-08 (307H)	Middle Output Frequency Voltage		Default: <4> <18> Min: 0.0 V Max: 255.0 V <18>	200
E1-09 (308H)	Minimum Output Frequency		Default: <4> <14> Min: 0.0 Max: E1-04 <26> <29>	200
E1-10 (309H)	Minimum Output Frequency Voltage		Default: <4> <18> Min: 0.0 V Max: 255.0 V <18>	200
E1-11 (30AH) <21>	Middle Output Frequency 2		Default: 0.0 Hz Min: 0.0 Hz Max: E1-04 <26>	200
E1-12 (30BH) <21>	Middle Output Frequency Voltage 2		Default: 0.0 V Min: 0.0 V Max: 255.0 V <18>	200
E1-13 (30CH)	Base Voltage		Default: 0.0 V <18> <27> Min: 0.0 V Max: 255.0 V <18>	200

The graph plots Output Voltage (V) on the y-axis against Frequency (Hz) on the x-axis. A curve starts at E1-09 (Minimum Output Frequency) and rises to E1-04 (Maximum Output Frequency). Key points on the curve include E1-10 (Minimum Output Frequency Voltage), E1-08 (Middle Output Frequency Voltage), E1-13 (Minimum Output Frequency), E1-12 (Middle Output Frequency Voltage 2), and E1-05 (Maximum Voltage). Dashed lines connect these points to their respective parameter labels on the axes.

**Note:** Some parameters may not be available depending on the control mode.

- E1-07, E1-08 and E1-10 are available only in the following control modes: V/f Control, V/f with PG, Open Loop Vector.
- E1-11, E1-12 and E1-13 are available only in the following control modes: V/f Control, V/f with PG, Open Loop Vector, Closed Loop Vector.

<3> Parameter setting value is not reset to the default value when the drive is initialized.  
 <4> Default setting is dependent on the control mode (A1-02), the drive model (o2-04), and the Drive Duty (C6-01).  
 <14> Default setting value is dependent on the motor code set to E5-01.

## B.3 Parameter Table

<18> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.

<21> Parameter ignored when E1-11 (Motor 1 Mid Output Frequency 2) and E1-12 (Motor 1 Mid Output Frequency Voltage 2) are set to 0.0.

<26> The setting range is 0.0 to 66.0 in AOLV/PM.

<27> When Auto-Tuning is performed, E1-13 and E1-05 will be set to the same value.

<29> The setting range varies according to the motor code entered to E5-01 when using OLV/PM. The setting range is 0.0 to 400.0 Hz when E5-01 is set to FFFFH.

<30> The setting value is F in OLV.

### ■ E2: Motor 1 Parameters

No.(Addr.)	Name	Description	Setting	Page
E2-01 (30EH)	Motor Rated Current	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the motor nameplate full load current in Amps. Automatically set during Auto-Tuning.</p>	Default: <9> Min: 10% of drive rated current Max: 200% of drive rated current <19>	201
E2-02 (30FH)	Motor Rated Slip	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the motor rated slip. Automatically set during Auto-Tuning.</p>	Default: <9> Min: 0.00 Hz Max: 20.00 Hz	201
E2-03 (310H)	Motor No-Load Current	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the no-load current for the motor. Automatically set during Auto-Tuning.</p>	Default: <9> Min: 0 A Max: E2-01 <19>	202
E2-04 (311H)	Number of Motor Poles	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the number of motor poles. Automatically set during Auto-Tuning.</p>	Default: 4 Min: 2 Max: 48	202
E2-05 (312H)	Motor Line-to-Line Resistance	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the phase-to-phase motor resistance. Automatically set during Auto-Tuning. <b>Note:</b> The units are expressed in mΩ in models CIMR-A□4A0930 and 4A1200.</p>	Default: <9> Min: 0.000 Ω Max: 65.000 Ω	202
E2-06 (313H)	Motor Leakage Inductance	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the voltage drop due to motor leakage inductance as a percentage of motor rated voltage. Automatically set during Auto-Tuning.</p>	Default: <9> Min: 0.0% Max: 40.0%	202
E2-07 (314H)	Motor Iron-Core Saturation Coefficient 1	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the motor iron saturation coefficient at 50% of magnetic flux. Automatically set during Auto-Tuning.</p>	Default: 0.50 Min: E2-07 Max: 0.50	202
E2-08 (315H)	Motor Iron-Core Saturation Coefficient 2	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the motor iron saturation coefficient at 75% of magnetic flux. Automatically set during Auto-Tuning.</p>	Default: 0.75 Min: E2-07 Max: 0.75	202
E2-09 (316H)	Motor Mechanical Loss	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the motor mechanical loss as a percentage of motor rated power (kW).</p>	Default: 0.0% Min: 0.0% Max: 10.0%	203
E2-10 (317H)	Motor Iron Loss for Torque Compensation	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the motor iron loss.</p>	Default: <9> Min: 0 W Max: 65535 W	203
E2-11 (318H)	Motor Rated Power	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the motor rated power in kilowatts. Automatically set during Auto-Tuning.</p>	Default: <9> Min: 0.00 kW Max: 650.00 kW	203

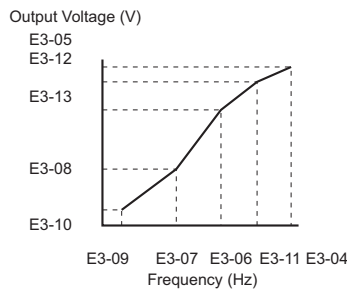
<9> Default setting value is dependent on the drive model (o2-04) and the Drive Duty (C6-01).

<19> This value's number of decimal places depends on the drive model and the Heavy/Normal duty selection in parameter C6-01. The value will have two decimal places (0.01 A) if the drive is set for a Maximum Applicable Motor Capacity up to 11 kW (refer to [Table A.2](#) and [Table A.3](#)) and one decimal place (0.1 A) if the set Maximum Applicable Motor Capacity is higher than 11 kW.

**E3: V/f Pattern for Motor 2**

These parameters are hidden when a PM motor control mode has been selected for motor 1 (A1-02 = 5, 6, 7).

No.(Addr.)	Name	Description	Setting	Page
E3-01 (319H)	Motor 2 Control Mode Selection	<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid gray; padding: 2px;">V/f</div> <div style="border: 1px solid gray; padding: 2px;">V/f w/PG</div> <div style="border: 1px solid gray; padding: 2px;">OLV</div> <div style="border: 1px solid gray; padding: 2px;">CLV</div> </div> <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 5px;"> <div style="border: 1px solid gray; padding: 2px;">OLV/PM</div> <div style="border: 1px solid gray; padding: 2px;">AOLV/PM</div> <div style="border: 1px solid gray; padding: 2px;">CLV/PM</div> </div> <p>0: V/f Control 1: V/f Control with PG 2: Open Loop Vector Control 3: Closed Loop Vector Control</p>	Default: 0 Min: 0 Max: 3	204
E3-04 (31AH)	Motor 2 Maximum Output Frequency		Default: <25> Min: 40.0 Hz Max: 400.0 Hz	204
E3-05 (31BH)	Motor 2 Maximum Voltage		Default: <18> Min: 0.0 V Max: 255.0 V <18>	204
E3-06 (31CH)	Motor 2 Base Frequency	<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid gray; padding: 2px;">V/f</div> <div style="border: 1px solid gray; padding: 2px;">V/f w/PG</div> <div style="border: 1px solid gray; padding: 2px;">OLV</div> <div style="border: 1px solid gray; padding: 2px;">CLV</div> </div> <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 5px;"> <div style="border: 1px solid gray; padding: 2px;">OLV/PM</div> <div style="border: 1px solid gray; padding: 2px;">AOLV/PM</div> <div style="border: 1px solid gray; padding: 2px;">CLV/PM</div> </div> <p>These parameters are only applicable when E1-03 is set to F. To set linear V/f characteristics, set the same values for E3-07 and E3-09. In this case, the setting for E3-08 will be disregarded. Ensure that the four frequencies are set according to these rules or an oPE10 fault will occur: E3-09 ≤ E3-07 &lt; E3-06 ≤ E3-11 ≤ E3-04</p>	Default: <25> Min: 0.0 Hz Max: E3-04	204
E3-07 (31DH)	Motor 2 Mid Output Frequency		Default: <25> Min: 0.0 Hz Max: E3-04	204
E3-08 (31EH)	Motor 2 Mid Output Frequency Voltage		Default: <18> <25> Min: 0.0 V Max: 255.0 V <18>	204
E3-09 (31FH)	Motor 2 Minimum Output Frequency		Default: <25> Min: 0.0 Hz Max: E3-04	204
E3-10 (320H)	Motor 2 Minimum Output Frequency Voltage		Default: <18> <25> Min: 0.0 V Max: 255.0 V <18>	204
E3-11 (345H)	Motor 2 Mid Output Frequency 2		Default: 0.0 <24> Min: 0.0 Hz Max: E3-04 <26>	204
E3-12 (346H) <24>	Motor 2 Mid Output Frequency Voltage 2		Default: 0.0 V <18> Min: 0.0 V Max: 255.0 V <18>	204
E3-13 (347H)	Motor 2 Base Voltage		Default: 0.0 V <18> <27> Min: 0.0 V Max: 255.0 V <18>	204



**Note:** E3-07 and E3-08 are only available in the following control modes: V/f, V/f w/PG and OLV.

- <18> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.
- <24> Parameter ignored when E3-11 (Motor 2 Mid Output Frequency 2) and E3-12 (Motor 2 Mid Output Frequency Voltage 2) are set to 0.
- <25> Default setting depends on the control mode for motor 2 set in parameter E3-01. The value shown here is for V/f Control.
- <26> The setting range is 0.0 to 66.0 in AOLV/PM.
- <27> When Auto-Tuning is performed, E1-13 and E1-05 will be set to the same value.

**E4: Motor 2 Parameters**

These parameters are hidden when a PM motor control mode has been selected for motor 1 (A1-02 = 5, 6, 7).

No.(Addr.)	Name	Description	Setting	Page
E4-01 (321H)	Motor 2 Rated Current	<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid gray; padding: 2px;">V/f</div> <div style="border: 1px solid gray; padding: 2px;">V/f w/PG</div> <div style="border: 1px solid gray; padding: 2px;">OLV</div> <div style="border: 1px solid gray; padding: 2px;">CLV</div> </div> <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 5px;"> <div style="border: 1px solid gray; padding: 2px;">OLV/PM</div> <div style="border: 1px solid gray; padding: 2px;">AOLV/PM</div> <div style="border: 1px solid gray; padding: 2px;">CLV/PM</div> </div> <p>Sets the full load current for motor 2. Automatically set during Auto-Tuning.</p>	Default: <9> Min: 10% of drive rated current Max: 200% of drive rated current <19>	205
E4-02 (322H)	Motor 2 Rated Slip	<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid gray; padding: 2px;">V/f</div> <div style="border: 1px solid gray; padding: 2px;">V/f w/PG</div> <div style="border: 1px solid gray; padding: 2px;">OLV</div> <div style="border: 1px solid gray; padding: 2px;">CLV</div> </div> <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 5px;"> <div style="border: 1px solid gray; padding: 2px;">OLV/PM</div> <div style="border: 1px solid gray; padding: 2px;">AOLV/PM</div> <div style="border: 1px solid gray; padding: 2px;">CLV/PM</div> </div> <p>Sets the rated slip for motor 2. Automatically set during Auto-Tuning.</p>	Default: <9> Min: 0.00 Hz Max: 20.00 Hz <19>	205
E4-03 (323H)	Motor 2 Rated No-Load Current	<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid gray; padding: 2px;">V/f</div> <div style="border: 1px solid gray; padding: 2px;">V/f w/PG</div> <div style="border: 1px solid gray; padding: 2px;">OLV</div> <div style="border: 1px solid gray; padding: 2px;">CLV</div> </div> <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 5px;"> <div style="border: 1px solid gray; padding: 2px;">OLV/PM</div> <div style="border: 1px solid gray; padding: 2px;">AOLV/PM</div> <div style="border: 1px solid gray; padding: 2px;">CLV/PM</div> </div> <p>Sets the no-load current for motor 2. Automatically set during Auto-Tuning.</p>	Default: <9> Min: 0 A Max: E4-01 <19>	205
E4-04 (324H)	Motor 2 Motor Poles	<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid gray; padding: 2px;">V/f</div> <div style="border: 1px solid gray; padding: 2px;">V/f w/PG</div> <div style="border: 1px solid gray; padding: 2px;">OLV</div> <div style="border: 1px solid gray; padding: 2px;">CLV</div> </div> <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 5px;"> <div style="border: 1px solid gray; padding: 2px;">OLV/PM</div> <div style="border: 1px solid gray; padding: 2px;">AOLV/PM</div> <div style="border: 1px solid gray; padding: 2px;">CLV/PM</div> </div> <p>Sets the number of poles of motor 2. Automatically set during Auto-Tuning.</p>	Default: 4 Min: 2 Max: 48	206
E4-05 (325H)	Motor 2 Line-to-Line Resistance	<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="border: 1px solid gray; padding: 2px;">V/f</div> <div style="border: 1px solid gray; padding: 2px;">V/f w/PG</div> <div style="border: 1px solid gray; padding: 2px;">OLV</div> <div style="border: 1px solid gray; padding: 2px;">CLV</div> </div> <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 5px;"> <div style="border: 1px solid gray; padding: 2px;">OLV/PM</div> <div style="border: 1px solid gray; padding: 2px;">AOLV/PM</div> <div style="border: 1px solid gray; padding: 2px;">CLV/PM</div> </div> <p>Sets the phase-to-phase resistance for motor 2. Automatically set during Auto-Tuning. <b>Note:</b> The units are expressed in mΩ in models CIMR-A□4A0930 and 4A1200.</p>	Default: <9> Min: 0.000 Ω Max: 65.000 Ω	206

Parameter List

B



## B.3 Parameter Table

No.(Addr.)	Name	Description	Setting	Page
E4-06 (326H)	Motor 2 Leakage Inductance	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the voltage drop for motor 2 due to motor leakage inductance as a percentage of rated voltage. Automatically set during Auto-Tuning.</p>	Default: <9> Min: 0.0% Max: 40.0%	206
E4-07 (343H)	Motor 2 Motor Iron-Core Saturation Coefficient 1	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Set to the motor iron saturation coefficient at 50% of magnetic flux for motor 2. Automatically set during Auto-Tuning.</p>	Default: 0.50 Min: 0.00 Max: 0.50	206
E4-08 (344H)	Motor 2 Motor Iron-Core Saturation Coefficient 2	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Set to the motor iron saturation coefficient at 75% of magnetic flux for motor 2. This value is automatically set during Auto-Tuning.</p>	Default: 0.75 Min: E4-07 Max: 0.75	206
E4-09 (33FH)	Motor 2 Mechanical Loss	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the motor mechanical loss for motor 2 as a percentage of motor rated power (kW).</p>	Default: 0.0% Min: 0.0% Max: 10.0%	206
E4-10 (340H)	Motor 2 Iron Loss	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the motor iron loss.</p>	Default: <9> Min: 0 W Max: 65535 W	207
E4-11 (327H)	Motor 2 Rated Power	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the motor rated capacity in kW. Automatically set during Auto-Tuning.</p>	Default: <9> Min: 0.00 kW Max: 650.00 kW	207

<9> Default setting value is dependent on the drive model (o2-04) and the Drive Duty (C6-01).

<19> This value's number of decimal places depends on the drive model and the Heavy/Normal duty selection in parameter C6-01. The value will have two decimal places (0.01 A) if the drive is set for a Maximum Applicable Motor Capacity up to 11 kW (refer to [Table A.2](#) and [Table A.3](#)) and one decimal place (0.1 A) if the set Maximum Applicable Motor Capacity is higher than 11 kW.

## ■ E5: PM Motor Settings

No.(Addr.)	Name	Description	Setting	Page
E5-01 (329H) <3>	Motor Code Selection	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Enter the Yaskawa motor code for the PM motor being used. Various motor parameters are automatically set based on the value of this parameter. Setting that were changed manually will be overwritten by the defaults of the selected motor code. <b>Note:</b> Set to FFFF when using a non-Yaskawa PM motor or a special motor.</p>	Default: <4><23> Min: 0000 Max: FFFF <28>	207
E5-02 (32AH) <3>	Motor Rated Power	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the rated capacity of the motor.</p>	Default: <14> Min: 0.10 kW Max: 650.00 kW	207
E5-03 (32BH) <3>	Motor Rated Current	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the motor rated current.</p>	Default: <14> Min: 10% of drive rated current Max: 200% of drive rated current <19>	208
E5-04 (32CH) <3>	Number of Motor Poles	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the number of motor poles.</p>	Default: <14> Min: 2 Max: 48	208
E5-05 (32DH) <3>	Motor Stator Resistance	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Set the resistance for each motor phase.</p>	Default: <14> Min: 0.000 Ω Max: 65.000 Ω	208
E5-06 (32EH) <3>	Motor d-Axis Inductance	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the d-axis inductance for the PM motor.</p>	Default: <14> Min: 0.00 mH Max: 300.00 mH	208
E5-07 (32FH) <3>	Motor q-Axis Inductance	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the q-axis inductance for the PM motor.</p>	Default: <14> Min: 0.00 mH Max: 600.00 mH	208
E5-09 (331H) <3>	Motor Induction Voltage Constant 1	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Set the induced phase peak voltage in units of 0.1 mV/(rad/s) [electrical angle]. Set this parameter when using a Yaskawa SSR1 Series PM motor with derated torque, or a Yaskawa SST4 Series motor with constant torque. When setting this parameter, E5-24 should be set to 0.</p>	Default: <14> Min: 0.0 mV/(rad/s) Max: 2000.0 mV/(rad/s)	208



No.(Addr.)	Name	Description	Setting	Page
E5-11 (333H)	Encoder Z-pulse Offset	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the offset between the rotor magnetic axis and the Z pulse of an incremental encoder. Set during Z Pulse Offset Tuning.</p>	Default: 0.0 deg Min: -180 deg Max: 180 deg	208
E5-24 (353H) <>	Motor Induction Voltage Constant 2	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Set the induced phase-to-phase rms voltage in units of 0.1 mV/(r/min) [mechanical angle]. Set this parameter when using a Yaskawa SMRA Series SPM motor. When setting this parameter, E5-09 should be set to 0.</p>	Default: <14> Min: 0.0 mV/(r/min) Max: 6500.0 mV/(r/min)	209

- <3> Parameter setting value is not reset to the default value when the drive is initialized.
- <4> Default setting is dependent on the control mode (A1-02), the drive model (o2-04), and the Drive Duty (C6-01).
- <14> Default setting value is dependent on the motor code set to E5-01.
- <19> This value's number of decimal places depends on the drive model and the Heavy/Normal duty selection in parameter C6-01. The value will have two decimal places (0.01 A) if the drive is set for a Maximum Applicable Motor Capacity up to 11 kW (refer to [Table A.2](#) and [Table A.3](#)) and one decimal place (0.1 A) if the set Maximum Applicable Motor Capacity is higher than 11 kW.
- <23> If using a Yaskawa SMRA Series SPM Motor, the default setting is 1800 r/min.
- <28> Selection may vary depending on the motor code entered to E5-01.

## ◆ F: Options

F parameters are used to program the drive for PG feedback from the motor and to function with option cards.

### ■ F1: PG Speed Control Card (PG-B3 / PG-X3)

Parameters F1-01, F1-05, F1-06, F1-12, F1-13, and F1-18 through F1-21 are used to set up a PG option card plugged into option connector CN5-C of the drive. They include “PG 1” in the parameter name.

Parameters F1-21 through F1-37 are used to set up a PG option card plugged into option connector CN5-B of the drive. They include “PG 2” in the parameter name.

Other parameters in the F1 group are used to set operation for PG options plugged into connector CN5-C and CN5-B.

No.(Addr.)	Name	Description	Setting	Page
F1-01 (380H)	PG 1 Pulses Per Revolution	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the number of PG (pulse generator or encoder) pulses. Sets the number of pulses per motor revolution. <b>Note:</b> Setting range is 0 to 15000 ppr when A1-02 = 5, 6, 7 (PM control mode).</p>	Default: <10> Min: 0 ppr Max: 60000 ppr	210
F1-02 (381H)	Operation Selection at PG Open Circuit (PGo)	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>0: Ramp to stop. Decelerate to stop using the deceleration time in C1-02. 1: Coast to stop. 2: Fast Stop. Decelerate to stop using the deceleration time in C1-09. 3: Alarm only. 4: No alarm display. <b>Note:</b> Due to potential damage to motor and machinery, the "Alarm only" and "No alarm display" setting should be used only under special circumstances.</p>	Default: 1 Min: 0 Max: 4	210
F1-03 (382H)	Operation Selection at Overspeed (oS)	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>0: Ramp to stop. Decelerate to stop using the deceleration time in C1-02. 1: Coast to stop. 2: Fast Stop. Decelerate to stop using the deceleration time in C1-09. 3: Alarm only.</p>	Default: 1 Min: 0 Max: 3	210
F1-04 (383H)	Operation Selection at Deviation	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>0: Ramp to stop. Decelerate to stop using the deceleration time in C1-02. 1: Coast to stop. 2: Fast Stop. Decelerate to stop using the deceleration time in C1-09. 3: Alarm only.</p>	Default: 3 Min: 0 Max: 3	211
F1-05 (384H)	PG 1 Rotation Selection	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>0: Pulse A leads 1: Pulse B leads</p>	Default: <10> Min: 0 Max: 1	211

## B.3 Parameter Table

No.(Addr.)	Name	Description	Setting	Page
F1-06 (385H)	PG 1 Division Rate for PG Pulse Monitor	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the division ratio for the pulse monitor used of the PG option card installed to connector CN5-C. By setting "xyz", the division ratio becomes = <math>[(1 + x) / yz]</math>. If only using the A pulse for one track input, then the input ratio will be 1:1, regardless of what F1-06 is set to.</p>	Default: 1 Min: 1 Max: 132	211
F1-08 (387H)	Overspeed Detection Level	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the overspeed detection level as a percentage of the maximum output frequency.</p>	Default: 115% Min: 0% Max: 120%	210
F1-09 (388H)	Overspeed Detection Delay Time	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the time in seconds for an overspeed situation to trigger a fault (oS).</p>	Default: <10> Min: 0.0 s Max: 2.0 s	210
F1-10 (389H)	Excessive Speed Deviation Detection Level	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the speed deviation detection level as a percentage of the maximum output frequency.</p>	Default: 10% Min: 0% Max: 50%	211
F1-11 (38AH)	Excessive Speed Deviation Detection Delay Time	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the time in seconds for a speed deviation situation to trigger a fault (dEv).</p>	Default: 0.5 s Min: 0.0 s Max: 10.0 s	211
F1-12 (38BH)	PG 1 Gear Teeth 1	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p>	Default: 0 Min: 0 Max: 1000	211
F1-13 (38CH)	PG 1 Gear Teeth 2	<p>Sets the gear ratio between the motor shaft and the encoder (PG). A gear ratio of 1 will be used if either of these parameters is set to 0.</p>	Default: 0 Min: 0 Max: 1000	211
F1-14 (38DH)	PG Open-Circuit Detection Time	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the time required to trigger a PG Open fault (PGo).</p>	Default: 2.0 s Min: 0.0 s Max: 10.0 s	210
F1-18 (3ADH)	dv3 Detection Selection	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input checked="" type="radio"/> CLV/PM</p> <p>0: Disabled 1: Enabled</p>	Default: 10 Min: 0 Max: 10	212
F1-19 (3AEH)	dv4 Detection Selection	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input checked="" type="radio"/> CLV/PM</p> <p>0: Disabled n: Number of pulses that the A and B pulse are reversed that triggers dv4 detection.</p>	Default: 128 Min: 0 Max: 5000	212
F1-20 (3B4H)	PG Option Card Disconnect Detection 1	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>0: Disabled 1: Enabled</p>	Default: 1 Min: 0 Max: 1	212
F1-21 (3BCH)	PG 1 Signal Selection	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>0: A pulse detection 1: AB pulse detection</p>	Default: 0 Min: 0 Max: 1	212
F1-30 (3AAH)	PG Card Option Port for Motor 2 Selection	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the port for the PG option card used by motor 2. 0: CN5-C 1: CN5-B</p>	Default: 1 Min: 0 Max: 1	212
F1-31 (3B0H)	PG 2 Pulses Per Revolution	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the number of pulses for a PG option card connected to port CN5-B.</p>	Default: 1024 ppr Min: 0 ppr Max: 60000 ppr	210
F1-32 (3B1H)	PG 2 Rotation Selection	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>0: Pulse A leads 1: Pulse B leads</p>	Default: 0 Min: 0 Max: 1	211
F1-33 (3B2H)	PG 2 Gear Teeth 1	<p><input type="radio"/> V/f <input checked="" type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p>	Default: 0 Min: 0 Max: 1000	211
F1-34 (3B3H)	PG 2 Gear Teeth 2	<p>Sets the gear ratio between the motor shaft and the encoder (PG). A gear ratio of 1 will be used if either of these parameters is set to 0.</p>	Default: 0 Min: 0 Max: 1000	211

No.(Addr.)	Name	Description	Setting	Page
F1-35 (3BEH)	PG 2 Division Rate for Pulse Monitor	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the division ratio for the pulse monitor used of the PG option card 2 installed to connector CN5-B. By setting "xyz", the division ratio becomes = [(1 + x) / yz].</p>	Default: 1 Min: 1 Max: 132	211
F1-36 (3B5H)	PG Option Card Disconnect Detection 2	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>0: Disabled 1: Enabled</p>	Default: 1 Min: 0 Max: 1	212
F1-37 (3BDH)	PG 2 Signal Selection	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>0: A pulse detection 1: AB pulse detection</p>	Default: 0 Min: 0 Max: 1	212

<10> Default setting is determined by the control mode (A1-02).

### ■ F2: Analog Input Card (AI-A3)

No.(Addr.)	Name	Description	Setting	Page
F2-01 (38FH)	Analog Input Option Card Operation Selection	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>0: Option card input terminals V1, V2, and V3 replace drive input terminals A1, A2, and A3. 1: Input signals to terminals V1, V2, and V3 are added together to create the frequency reference.</p>	Default: 0 Min: 0 Max: 1	213
F2-02 (368H)	Analog Input Option Card Gain	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Sets the gain for the input signal to the analog card.</p>	Default: 100.0% Min: -999.9% Max: 999.9%	213
F2-03 (369H)	Analog Input Option Card Bias	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Sets the bias for the input signal to the analog card.</p>	Default: 0.0% Min: -999.9% Max: 999.9%	213


### ■ F3: Digital Input Card (DI-A3)

No.(Addr.)	Name	Description	Setting	Page
F3-01 (390H)	Digital Input Option Card Input Selection	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>0: BCD, 1% units 1: BCD, 0.1% units 2: BCD, 0.01% units 3: BCD, 1 Hz units 4: BCD, 0.1 Hz units 5: BCD, 0.01 Hz units 6: BCD customized setting (5 digit), 0.02 Hz units 7: Binary input When the digital operator units are set to be displayed in Hertz or user-set units (o1-03 = 2 or 3), the units for F3-01 are determined by parameter o1-03.</p>	Default: 0 Min: 0 Max: 7	213
F3-03 (3B9H)	Digital Input Option DI-A3 Data Length Selection	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>0: 8 bit 1: 12 bit 2: 16 bit</p>	Default: 2 Min: 0 Max: 2	214

### ■ F4: Analog Monitor Card (AO-A3)

No.(Addr.)	Name	Description	Setting	Page
F4-01 (391H)	Terminal V1 Monitor Selection	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Sets the monitor signal for output from terminal V1. Set this parameter to the last three digits of the desired U□-□□ monitor. Some U parameters are available only in certain control modes.</p>	Default: 102 Min: 000 Max: 999	214
F4-02 (392H)	Terminal V1 Monitor Gain	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Sets the gain for voltage output via terminal V1.</p>	Default: 100.0% Min: -999.9% Max: 999.9%	214
F4-03 (393H)	Terminal V2 Monitor Selection	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Sets the monitor signal for output from terminal V2. Set this parameter to the last three digits of the desired U□-□□ monitor. Some U parameters are available only in certain control modes.</p>	Default: 103 Min: 000 Max: 999	214
F4-04 (394H)	Terminal V2 Monitor Gain	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Sets the gain for voltage output via terminal V2.</p>	Default: 50.0% Min: -999.9% Max: 999.9%	214
F4-05 (395H)	Terminal V1 Monitor Bias	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Sets the amount of bias added to the voltage output via terminal V1.</p>	Default: 0.0% Min: -999.9% Max: 999.9%	214

## B.3 Parameter Table

No.(Addr.)	Name	Description	Setting	Page
F4-06 (396H) 	Terminal V2 Monitor Bias	<b>All Modes</b> Sets the amount of bias added to the voltage output via terminal V2.	Default: 0.0% Min: -999.9% Max: 999.9%	214
F4-07 (397H)	Terminal V1 Signal Level	<b>All Modes</b>	Default: 0 Min: 0 Max: 1	214
F4-08 (398H)	Terminal V2 Signal Level	0: 0 to 10 V 1: -10 to 10 V	Default: 0 Min: 0 Max: 1	214








### ■ F5: Digital Output Card (DO-A3)

No.(Addr.)	Name	Description	Setting	Page
F5-01 (399H)	Terminal P1-PC Output Selection	<b>All Modes</b> Sets the function for contact output terminals M1-M2, M3-M4, and photocoupler output terminals P1 through P6.	Default: 0 Min: 0 Max: 192	215
F5-02 (39AH)	Terminal P2-PC Output Selection		Default: 1 Min: 0 Max: 192	215
F5-03 (39BH)	Terminal P3-PC Output Selection		Default: 2 Min: 0 Max: 192	215
F5-04 (39CH)	Terminal P4-PC Output Selection		Default: 4 Min: 0 Max: 192	215
F5-05 (39DH)	Terminal P5-PC Output Selection		Default: 6 Min: 0 Max: 192	215
F5-06 (39EH)	Terminal P6-PC Output Selection		Default: 37 Min: 0 Max: 192	215
F5-07 (39FH)	Terminal M1-M2 Output Selection		Default: F Min: 0 Max: 192	215
F5-08 (3A0H)	Terminal M3-M4 Output Selection		Default: F Min: 0 Max: 192	215
F5-09 (3A1H)	DO-A3 Output Mode Selection		<b>All Modes</b> 0: Output terminals are each assigned separate output functions. 1: Binary code output 2: Use output terminal functions selected by parameters F5-01 through F5-08.	Default: 0 Min: 0 Max: 2

### ■ F6: Communication Option Card

F6-01 through F6-03 and F6-06 through F6-08 are common settings used for CC-Link, CANopen, DeviceNet, PROFIBUS-DP, and MECHATROLINK-II option cards. Other parameters in the F6 group are used for communication protocol specific settings.

For more details on a specific option card, refer to the instruction manual for the option card.

No.(Addr.)	Name	Description	Setting	Page
F6-01 (3A2H)	Communications Error Operation Selection	<b>All Modes</b> 0: Ramp to stop. Decelerate to stop using the deceleration time in C1-02. 1: Coast to stop. 2: Fast Stop. Decelerate to stop using the deceleration time in C1-09. 3: Alarm only.	Default: 1 Min: 0 Max: 3	215
F6-02 (3A3H)	External Fault from Comm. Option Detection Selection	<b>All Modes</b> 0: Always detected 1: Detection during run only	Default: 0 Min: 0 Max: 1	216
F6-03 (3A4H)	External Fault from Comm. Option Operation Selection	<b>All Modes</b> 0: Ramp to stop. Decelerate to stop using the deceleration time in C1-02. 1: Coast to stop. 2: Fast Stop. Decelerate to stop using the deceleration time in C1-09. 3: Alarm only.	Default: 1 Min: 0 Max: 3	216
F6-04 (3A5H)	bUS Error Detection Time	<b>All Modes</b> Set the delay time for error detection if a bus error occurs.	Default: 2.0 s Min: 0.0 s Max: 5.0 s	—
F6-06 (3A7H)	Torque Reference/Torque Limit Selection from Comm. Option	       0: Disabled. Torque reference/limit from option board disabled. 1: Enabled. Torque reference/limit from option board enabled.	Default: 0 Min: 0 Max: 1	216

No.(Addr.)	Name	Description	Setting	Page
F6-07 (3A8H)	Multi-Step Speed Enable/Disable Selection when NefRef/ComRef is Selected	<b>All Modes</b> 0: Multi-step reference disabled (same as F7) 1: Multi-step reference enabled (same as V7)	Default: 0 Min: 0 Max: 1	216
F6-08 (36AH) <>	Reset Communication Parameters	<b>All Modes</b> 0: Communication-related parameters (F6-□□) are not reset when the drive is initialized using A1-03. 1: Reset all communication-related parameters (F6-□□) when the drive is initialized using A1-03.	Default: 0 Min: 0 Max: 1	216
F6-10 (3B6H)	CC-Link Node Address	<b>All Modes</b> Sets the node address if a CC-Link option card is installed.	Default: 0 Min: 0 Max: 64	–
F6-11 (3B7H)	CC-Link Communication Speed	<b>All Modes</b> 0: 156 Kbps 1: 625 Kbps 2: 2.5 Mbps 3: 5 Mbps 4: 10 Mbps	Default: 0 Min: 0 Max: 4	–
F6-14 (3BBH)	CC-Link bUS Error Auto Reset	<b>All Modes</b> 0: Disabled 1: Enabled	Default: 0 Min: 0 Max: 1	–
F6-20 (36BH)	MECHATROLINK Station Address	<b>All Modes</b> Sets the station address when the MECHATROLINK-II option has been installed.	Default: 21 Min: 20 Max: 3FH	–
F6-21 (36CH)	MECHATROLINK Frame Size	<b>All Modes</b> 0: 32 byte 1: 17 byte	Default: 0 Min: 0 Max: 1	–
F6-22 (36DH)	MECHATROLINK Link Speed	<b>All Modes</b> 0: 10 Mbps 1: 4 Mbps	Default: 0 Min: 0 Max: 1	–
F6-23 (36EH)	MECHATROLINK Monitor Selection (E)	<b>All Modes</b> Sets the MECHATROLINK-II monitor (E).	Default: 0 Min: 0 Max: FFFFH	–
F6-24 (36FH)	MECHATROLINK Monitor Selection (F)	<b>All Modes</b> Sets the MECHATROLINK-II monitor (F).	Default: 0 Min: 0 Max: FFFFH	–
F6-25 (3C9H)	Operation Selection at Watchdog Timer Error (E5)	<b>All Modes</b> 0: Ramp to stop. Decelerate to stop using the deceleration time in C1-02. 1: Coast to stop. 2: Fast Stop. Decelerate to stop using the deceleration time in C1-09. 3: Alarm only.	Default: 1 Min: 0 Max: 3	–
F6-26 (3CAH)	MECHATROLINK bUS Errors Detected	<b>All Modes</b> Sets the number of option communication errors (bUS).	Default: 2 Min: 2 Max: 10	–
F6-30 (3CBH)	PROFIBUS-DP Node Address	<b>All Modes</b> Sets the node address.	Default: 0 Min: 0 Max: 125	–
F6-31 (3CCH)	PROFIBUS-DP Clear Mode Selection	<b>All Modes</b> 0: Resets drive operation with a Clear mode command. 1: Maintains the previous operation state when Clear mode command is given.	Default: 0 Min: 0 Max: 1	–
F6-32 (3CDH)	PROFIBUS-DP Data Format Selection	<b>All Modes</b> 0: PPO Type 1: Conventional	Default: 0 Min: 0 Max: 1	–
F6-35 (3D0H)	CANopen Node ID Selection	<b>All Modes</b> Sets the node address.	Default: 0 Min: 0 Max: 126	–
F6-36 (3D1H)	CANopen Communication Speed	<b>All Modes</b> 0: Auto-detection 1: 10 kbps 2: 20 kbps 3: 50 kbps 4: 125 kbps 5: 250 kbps 6: 500 kbps 7: 800 kbps 8: 1 Mbps	Default: 6 Min: 0 Max: 8	–
F6-50 (3C1H)	DeviceNet MAC Address	<b>All Modes</b> Selects the drives MAC address.	Default: 0 Min: 0 Max: 64	–

## B.3 Parameter Table

No.(Addr.)	Name	Description	Setting	Page
F6-51 (3C2H)	DeviceNet Communication Speed	<b>All Modes</b> 0: 125 kbps 1: 250 kbps 2: 500 kbps 3: Adjustable from network 4: Detect automatically	Default: 0 Min: 0 Max: 4	–
F6-52 (3C3H)	DeviceNet PCA Setting	<b>All Modes</b> Sets the format of the data set from the DeviceNet master to the drive.	Default: 21 Min: 0 Max: 255	–
F6-53 (3C4H)	DeviceNet PPA Setting	<b>All Modes</b> Sets the format of the data set from the drive to the DeviceNet master.	Default: 71 Min: 0 Max: 255	–
F6-54 (3C5H)	DeviceNet Idle Mode Fault Detection	<b>All Modes</b> 0: Enabled 1: Disabled, no fault detection	Default: 0 Min: 0 Max: 1	–
F6-55 (3C6H)	DeviceNet Baud Rate Monitor	<b>All Modes</b> Used to verify the baud rate running on the network. 0: 125 kbps 1: 250 kbps 2: 500 kbps	Default: 0 Min: 0 Max: 2	–
F6-56 (3D7H)	DeviceNet Speed Scaling	<b>All Modes</b> Sets the scaling factor for the speed monitor in DeviceNet.	Default: 0 Min: -15 Max: 15	–
F6-57 (3D8H)	DeviceNet Current Scaling	<b>All Modes</b> Sets the scaling factor for the output current monitor in DeviceNet.	Default: 0 Min: -15 Max: 15	–
F6-58 (3D9H)	DeviceNet Torque Scaling	<b>All Modes</b> Sets the scaling factor for the torque monitor in DeviceNet.	Default: 0 Min: -15 Max: 15	–
F6-59 (3DAH)	DeviceNet Power Scaling	<b>All Modes</b> Sets the scaling factor for the power monitor in DeviceNet.	Default: 0 Min: -15 Max: 15	–
F6-60 (3DBH)	DeviceNet Voltage Scaling	<b>All Modes</b> Sets the scaling factor for the voltage monitor in DeviceNet.	Default: 0 Min: -15 Max: 15	–
F6-61 (3DCH)	DeviceNet Time Scaling	<b>All Modes</b> Sets the scaling factor for the time monitor in DeviceNet.	Default: 0 Min: -15 Max: 15	–
F6-62 (3DDH)	DeviceNet Heartbeat Interval	<b>All Modes</b> Sets the heartbeat interval for DeviceNet communications.	Default: 0 Min: 0 Max: 10	–
F6-63 (3DEH)	DeviceNet Network MAC ID	<b>All Modes</b> Saves and monitors the settings 0 to 63 of F6-50 (DeviceNet MAC Address).	Default: 0 Min: 0 Max: 63	–
F6-64 to F6-71 (3DFH to 3C8H)	Reserved	<b>All Modes</b> Reserved for Dynamic I/O Assembly Parameters.	–	–

<3> Parameter setting value is not reset to the default value when the drive is initialized.

## ◆ H: Multi-Function Terminals

H parameters assign functions to the multi-function input and output terminals.

### ■ H1: Multi-Function Digital Inputs

No.(Addr.)	Name	Description	Setting	Page
H1-01 (438H)	Multi-Function Digital Input Terminal S1 Function Selection	<p><b>All Modes</b></p> <p>Assigns a function to the multi-function digital inputs. Refer to <b>H1 Multi-Function Digital Input Selections on page 449</b> for a description of setting values.  <b>Note:</b> Unused terminals should be set to F.</p>	Default: 40 (F) <3I> Min: 1 Max: 9F	218
H1-02 (439H)	Multi-Function Digital Input Terminal S2 Function Selection		Default: 41 (F) <3I> Min: 1 Max: 9F	218
H1-03 (400H)	Multi-Function Digital Input Terminal S3 Function Selection		Default: 24 Min: 0 Max: 9F	218
H1-04 (401H)	Multi-Function Digital Input Terminal S4 Function Selection		Default: 14 Min: 0 Max: 9F	218
H1-05 (402H)	Multi-Function Digital Input Terminal S5 Function Selection		Default: 3(0) <3I> Min: 0 Max: 9F	218
H1-06 (403H)	Multi-Function Digital Input Terminal S6 Function Selection		Default: 4(3) <3I> Min: 0 Max: 9F	218
H1-07 (404H)	Multi-Function Digital Input Terminal S7 Function Selection		Default: 6(4) <3I> Min: 0 Max: 9F	218
H1-08 (405H)	Multi-Function Digital Input Terminal S8 Function Selection		Default: 8 Min: 0 Max: 9F	218

<3I> Value in parenthesis is the default setting when a 3-wire initialization is performed (A1-03 = 3330).

H1 Multi-Function Digital Input Selections			
H1-□□ Setting	Function	Description	Page
0	3-wire Sequence	<p><b>All Modes</b></p> <p>Closed: Reverse rotation (only if the drive is set up for 3-wire sequence) Terminals S1 and S2 are automatically set up for the Run command and Stop command.</p>	219
1	LOCAL/REMOTE Selection	<p><b>All Modes</b></p> <p>Open: REMOTE (parameter settings determine the source of the frequency Reference 1 or 2 (b1-01, b1-02 or b1-15, b1-16)) Closed: LOCAL, digital operator is run and reference source</p>	219
2	External Reference 1/2 Selection	<p><b>All Modes</b></p> <p>Open: Run command and frequency reference source 1 (determined by b1-01 and b1-02) Closed: Run command and frequency reference source 2 (determined by b1-15 and b1-16)</p>	220
3	Multi-Step Speed Reference 1	<p><b>All Modes</b></p> <p>When input terminals are set to Multi-Step Speed References 1 through 3, switching combinations of those terminals will create a multi-step speed sequence using the frequency references set in d1-01 through d1-08.</p>	220
4	Multi-Step Speed Reference 2		220
5	Multi-Step Speed Reference 3		220
6	Jog Reference Selection	<p><b>All Modes</b></p> <p>Closed: Jog frequency reference (d1-17) selected. Jog has priority over all other reference sources.</p>	220
7	Accel/Decel Time Selection 1	<p><b>All Modes</b></p> <p>Used to switch between accel/decel time 1 (set in C1-01, C1-02) and accel/decel time 2 (set in C1-03, C1-04).</p>	220
8	Baseblock Command (N.O.)	<p><b>All Modes</b></p> <p>Closed: No drive output</p>	220
9	Baseblock Command (N.C.)	<p><b>All Modes</b></p> <p>Open: No drive output</p>	220
A	Accel/Decel Ramp Hold	<p><b>All Modes</b></p> <p>Open: Accel/decel is not held Closed: The drive pauses during acceleration or deceleration and maintains the output frequency.</p>	220
B	Drive Overheat Alarm (oH2)	<p><b>All Modes</b></p> <p>Closed: Closes when an oH2 alarm occurs</p>	221
C	Analog Terminal Input Selection	<p><b>All Modes</b></p> <p>Open: Function assigned by H3-14 is disabled. Closed: Function assigned by H3-14 is enabled.</p>	221



### B.3 Parameter Table

H1 Multi-Function Digital Input Selections			
H1-□□ Setting	Function	Description	Page
D	PG Encoder Disable	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>Open: Speed feedback for V/f Control with PG is enabled. Closed: Speed feedback disabled.</p>	221
E	ASR Integral Reset	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>Open: PI control Closed: Integral reset</p>	221
F	Through Mode	<p>All Modes</p> <p>Select this setting when using the terminal in a pass-through mode. The terminal does not trigger a drive function but can be used as digital input for the controller the drive is connected to.</p>	221
10	Up Command	<p>All Modes</p> <p>The drive accelerates when the Up command terminal closes, and decelerates when the Down command closes. When both terminals are closed or both are open, the drive holds the frequency reference. The Up and Down commands must always be used in conjunction with one another.</p>	221
11	Down Command		221
12	Forward Jog	<p>All Modes</p> <p>Closed: Runs forward at the Jog frequency d1-17.</p>	222
13	Reverse Jog	<p>All Modes</p> <p>Closed: Runs reverse at the Jog frequency d1-17.</p>	222
14	Fault Reset	<p>All Modes</p> <p>Closed: Resets faults if the cause is cleared and the Run command is removed.</p>	222
15	Fast Stop (N.O.)	<p>All Modes</p> <p>Closed: Decelerates at the Fast Stop time set to C1-09.</p>	222
16	Motor 2 Selection	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>Open: Motor 1 (E1-□□, E2-□□) Closed: Motor 2 (E3-□□, E4-□□)</p>	223
17	Fast Stop (N.C.)	<p>All Modes</p> <p>Open: Decelerates to stop at the Fast Stop time set to C1-09.</p>	222
18	Timer Function Input	<p>All Modes</p> <p>Triggers the timer set up by parameters b4-01 and b4-02. Must be set in conjunction with the timer function output (H2-□□ = 12).</p>	223
19	PID Disable	<p>All Modes</p> <p>Open: PID control enabled Closed: PID control disabled</p>	223
1A	Accel/Decel Time Selection 2	<p>All Modes</p> <p>Used in conjunction with an input terminal set for “Accel/decel time selection 1” (H1-□□ = 7), and allows the drive to switch between accel/decel times 3 and 4.</p>	224
1B	Program Lockout	<p>All Modes</p> <p>Open: Parameters cannot be edited (except for U1-01 if the reference source is assigned to the digital operator). Closed: Parameters can be edited and saved.</p>	224
1E	Reference Sample Hold	<p>All Modes</p> <p>Closed: Samples the analog frequency reference and operates the drive at that speed.</p>	224
20 to 2F	External Fault	<p>All Modes</p> <p>20: N.O., Always detected, ramp to stop 21: N.C., Always detected, ramp to stop 22: N.O., During run, ramp to stop 23: N.C., During run, ramp to stop 24: N.O., Always detected, coast to stop 25: N.C., Always detected, coast to stop 26: N.O., During run, coast to stop 27: N.C., During run, coast to stop 28: N.O., Always detected, Fast Stop 29: N.C., Always detected, Fast Stop 2A: N.O., During run, Fast Stop 2B: N.C., During run, Fast Stop 2C: N.O., Always detected, alarm only (continue running) 2D: N.C., Always detected, alarm only (continue running) 2E: N.O., During run, alarm only (continue running) 2F: N.C., During run, alarm only (continue running)</p>	224



H1 Multi-Function Digital Input Selections			
H1-□□ Setting	Function	Description	Page
30	PID Integral Reset	<b>All Modes</b> Closed: Resets the PID control integral value.	225
31	PID Integral Hold	<b>All Modes</b> Open: Performs integral operation. Closed: Maintains the current PID control integral value.	225
32	Multi-Step Speed Reference 4	<b>All Modes</b> Used in combination with input terminals set to Multi-Step Speed Reference 1, 2, and 3. Use parameters d1-09 to d1-16 to set reference values.	225
34	PID Soft Starter Cancel	<b>All Modes</b> Open: PID soft starter is enabled. Closed: Disables the PID soft starter b5-17.	225
35	PID Input Level Selection	<b>All Modes</b> Closed: Inverts the PID input signal	225
40	Forward Run Command (2-wire Sequence)	<b>All Modes</b> Open: Stop Closed: Forward run <b>Note:</b> Cannot be set together with settings 42 or 43.	225
41	Reverse Run Command (2-wire Sequence)	<b>All Modes</b> Open: Stop Closed: Reverse run <b>Note:</b> Cannot be set together with settings 42 or 43.	225
42	Run Command (2-wire Sequence 2)	<b>All Modes</b> Open: Stop Closed: Run <b>Note:</b> Cannot be set together with settings 40 or 41.	225
43	FWD/REV Command (2-wire Sequence 2)	<b>All Modes</b> Open: Forward Closed: Reverse <b>Note:</b> Determines motor direction, but does not issue a Run command. Cannot be set together with settings 40 or 41.	225
44	Offset Frequency 1	<b>All Modes</b> Closed: Adds d7-01 to the frequency reference.	225
45	Offset Frequency 2	<b>All Modes</b> Closed: Adds d7-02 to the frequency reference.	225
46	Offset Frequency 3	<b>All Modes</b> Closed: Adds d7-03 to the frequency reference.	225
47	Node Setup	<b>All Modes</b> Closed: Node setup for SI-S3 enabled.	226
60	DC Injection Braking Command	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Closed: Triggers DC Injection Braking.	226
61	External Speed Search Command 1	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Closed: Activates Current Detection Speed Search from the maximum output frequency (E1-04).	226
62	External Speed Search Command 2	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Closed: Activates Current Detection Speed Search from the frequency reference.	226
63	Field Weakening	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Closed: The drive performs Field Weakening control as set for d6-01 and d6-02.	226
65	KEB Ride-Thru 1 (N.C.)	<b>All Modes</b> Open: KEB Ride-Thru 1 enabled	226
66	KEB Ride-Thru 1 (N.O.)	<b>All Modes</b> Closed: KEB Ride-Thru 1 enabled	226
67	Communications Test Mode	<b>All Modes</b> Tests the MEMOBUS/Modbus RS-485/422 interface. Displays "PASS" if the test completes successfully.	226

## B.3 Parameter Table

H1 Multi-Function Digital Input Selections					
H1-□□ Setting	Function	Description			Page
68	High Slip Braking	<input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/> <input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/>	Closed: Activates High Slip Braking to stop the drive during any Run command.		226
6A	Drive Enable	<input type="button" value="All Modes"/>	Open: Drive disabled. If this input is opened during run, then the drive will stop as specified by b1-03. Closed: Ready for operation.		226
71	Speed/Torque Control Switch	<input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/> <input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/>	Open: Speed Control Closed: Torque Control		227
72	Zero Servo	<input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/> <input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/>	Closed: Zero Servo enabled		227
75	Up 2 Command	<input type="button" value="All Modes"/>			227
76	Down 2 Command	Used to control the bias added to the frequency reference by the Up/Down 2 function. The Up 2 and Down 2 commands must always be used in conjunction with one another.			227
77	ASR Gain Switch	<input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/> <input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/>	Open: ASR proportional gain 1 (C5-01) Closed: ASR proportional gain 2 (C5-03)		227
78	External Torque Reference Polarity Inversion	<input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/> <input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/>	Open: Forward torque reference Closed: Reverse polarity		227
7A	KEB Ride-Thru 2 (N.C.)	<input type="button" value="All Modes"/>	Open: KEB Ride-Thru 2 enabled. Drive disregards L2-29 and performs Single Drive KEB Ride-Thru 2.		228
7B	KEB Ride-Thru 2 (N.O.)	<input type="button" value="All Modes"/>	Closed: KEB Ride-Thru 2 enabled. Drive disregards L2-29 and performs Single Drive KEB Ride-Thru 2.		228
7C	Short Circuit Braking (N.O.)	<input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/> <input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/>	Closed: Short Circuit Braking enabled		228
7D	Short Circuit Braking (N.C.)	<input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/> <input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/>	Open: Short Circuit Braking enabled		228
7E	Forward/Reverse Detection (V/f Control with Simple PG feedback)	<input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/> <input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/>	Direction of rotation detection (for V/f with Simple PG Feedback)		228
7F	Bi-Directional PID Output Selection	<input type="button" value="All Modes"/>	Open: Bi-directional output is disabled. Closed: Bi-directional output is enabled.		228
90 to 97	DriveWorksEZ Digital Inputs 1 to 8	<input type="button" value="All Modes"/>	Reserved for DWEZ input functions		228
9F	DriveWorksEZ Disable	<input type="button" value="All Modes"/>	Open: DWEZ enabled Closed: DWEZ disabled		228

## ■ H2: Multi-Function Digital Outputs

No.(Addr.)	Name	Description	Setting	Page
H2-01 (40BH)	Terminal M1-M2 function selection (relay)	<input type="button" value="All Modes"/> Refer to H2 Multi-Function Digital Output Settings on page 453 for a description of setting values.	Default: 0 Min: 0 Max: 192	228
H2-02 (40CH)	Terminal M3-M4 function selection (relay)		Default: 1 Min: 0 Max: 192	228
H2-03 (40DH)	Terminal M5-M6 function selection (relay)		Default: 2 Min: 0 Max: 192	228

No.(Addr.)	Name	Description	Setting	Page
H2-06 (437H)	Watt Hour Output Unit Selection	<p><b>All Modes</b></p> <p>Outputs a 200 ms pulse signal when the watt-hour counter increases by the units selected.</p> <p>0: 0.1 kWh units 1: 1 kWh units 2: 10 kWh units 3: 100 kWh units 4: 1000 kWh units</p>	Default: 0 Min: 0 Max: 4	238

H2 Multi-Function Digital Output Settings				
H2-□□ Setting	Function	Description	Setting	Page
0	During Run	<p><b>All Modes</b></p> <p>Closed: A Run command is active or voltage is output.</p>		229
1	Zero Speed	<p><b>All Modes</b></p> <p>Open: Output frequency is above the minimum output frequency set in E1-09. Closed: Output frequency is below the minimum output frequency set in E1-09.</p>		229
2	Speed Agree 1	<p><b>All Modes</b></p> <p>Closed: Output frequency equals the speed reference (plus or minus the hysteresis set to L4-02).</p>		230
3	User-set Speed Agree 1	<p><b>All Modes</b></p> <p>Closed: Output frequency and speed reference equal L4-01 (plus or minus the hysteresis set to L4-02).</p>		230
4	Frequency Detection 1	<p><b>All Modes</b></p> <p>Closed: Output frequency is less than or equal to the value in L4-01 with hysteresis determined by L4-02.</p>		231
5	Frequency Detection 2	<p><b>All Modes</b></p> <p>Closed: Output frequency is greater than or equal to the value in L4-01 with hysteresis determined by L4-02.</p>		231
6	Drive Ready	<p><b>All Modes</b></p> <p>Closed: Power up is complete and the drive is ready to accept a Run command.</p>		231
7	DC bus Undervoltage	<p><b>All Modes</b></p> <p>Closed: DC bus voltage is below the Uv trip level set in L2-05.</p>		232
8	During Baseblock (N.O.)	<p><b>All Modes</b></p> <p>Closed: Drive has entered the baseblock state (no output voltage).</p>		232
9	Frequency Reference Source	<p><b>All Modes</b></p> <p>Open: External Reference 1 or 2 supplies the frequency reference (set in b1-01 or b1-15). Closed: Digital operator supplies the frequency reference.</p>		232
A	Run Command Source	<p><b>All Modes</b></p> <p>Open: External Reference 1 or 2 supplies the Run command (set in b1-02 or b1-16). Closed: Digital operator supplies the Run command.</p>		232
B	Torque Detection 1 (N.O.)	<p><b>All Modes</b></p> <p>Closed: An overtorque or undertorque situation has been detected.</p>		232
C	Frequency Reference Loss	<p><b>All Modes</b></p> <p>Closed: Analog frequency reference has been lost.</p>		232
D	Braking Resistor Fault	<p><b>All Modes</b></p> <p>Closed: Braking resistor or transistor is overheated or faulted out. <b>Note:</b> This function is not available in models CIMR-A□4A0930 and 4A1200.</p>		232
E	Fault	<p><b>All Modes</b></p> <p>Closed: Fault occurred.</p>		232
F	Through Mode	<p><b>All Modes</b></p> <p>Set this value when using the terminal in the pass-through mode.</p>		233
10	Minor Fault	<p><b>All Modes</b></p> <p>Closed: An alarm has been triggered, or the IGBTs have reached 90% of their expected life span.</p>		233
11	Fault Reset Command Active	<p><b>All Modes</b></p> <p>Closed: A command has been entered to clear a fault via the input terminals or from the serial network.</p>		233
12	Timer Output	<p><b>All Modes</b></p> <p>Closed: Timer output.</p>		233
13	Speed Agree 2	<p><b>All Modes</b></p> <p>Closed: When drive output frequency equals the frequency reference ±L4-04.</p>		233
14	User-set Speed Agree 2	<p><b>All Modes</b></p> <p>Closed: When the drive output frequency is equal to the value in L4-03 ±L4-04.</p>		233

## B.3 Parameter Table




H2 Multi-Function Digital Output Settings			
H2-□□ Setting	Function	Description	Page
15	Frequency Detection 3	<b>All Modes</b> Closed: When the drive output frequency is less than or equal to the value in L4-03 ±L4-04.	234
16	Frequency Detection 4	<b>All Modes</b> Closed: When the output frequency is greater than or equal to the value in L4-03 ±L4-04.	234
17	Torque Detection 1 (N.C.)	<b>All Modes</b> Open: Overtorque or undertorque has been detected.	232
18	Torque Detection 2 (N.O.)	<b>All Modes</b> Closed: Overtorque or undertorque has been detected.	232
19	Torque Detection 2 (N.C.)	<b>All Modes</b> Open: Overtorque or undertorque has been detected.	232
1A	During Reverse	<b>All Modes</b> Closed: Drive is running in the reverse direction.	235
1B	During Baseblock (N.C.)	<b>All Modes</b> Open: Drive has entered the baseblock state (no output voltage).	235
1C	Motor 2 Selection	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Closed: Motor 2 is selected by a digital input (HI-□□ = 16)	235
1D	During Regeneration	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Closed: Motor is regenerating energy into the drive.	235
1E	Restart Enabled	<b>All Modes</b> Closed: An automatic restart is performed	235
1F	Motor Overload Alarm (oL1)	<b>All Modes</b> Closed: oL1 is at 90% of its trip point or greater. An oH3 situation also triggers this alarm.	236
20	Drive Overheat Pre-alarm (oH)	<b>All Modes</b> Closed: Heatsink temperature exceeds the parameter L8-02 value.	236
22	Mechanical Weakening Detection	<b>All Modes</b> Closed: Mechanical weakening detected.	236
2F	Maintenance Period	<b>All Modes</b> Closed: Cooling fan, electrolytic capacitors, IGBTs, or the soft charge bypass relay may require maintenance.	236
30	During Torque Limit	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Closed: When the torque limit has been reached.	236
31	During Speed Limit	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Closed: Speed limit has been reached.	236
32	During Speed Limit in Torque Control	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Closed: Speed limit has been reached while using Torque Control.	236
33	Zero Servo Complete	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Closed: Zero Servo operation has finished.	236
37	During Frequency Output	<b>All Modes</b> Open: Either the drive has stopped or baseblock, DC Injection Braking, or Initial Excitation is being performed. Closed: Drive is running the motor (not in a baseblock state and DC Injection is not being performed).	236
38	Drive Enabled	<b>All Modes</b> Closed: Multi-function input set for "Drive enable" is closed (HI-□□ = 6A)	237
39	Watt Hour Pulse Output	<b>All Modes</b> Output units are determined by H2-06. Outputs a pulse every 200 ms to indicate the kWh count.	237
3C	LOCAL/REMOTE Status	<b>All Modes</b> Open: REMOTE Closed: LOCAL	237

H2 Multi-Function Digital Output Settings			
H2-□□ Setting	Function	Description	Page
3D	During Speed Search	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Closed: Speed Search is being executed.</p>	237
3E	PID Feedback Low	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Closed: PID feedback level is too low.</p>	237
3F	PID Feedback High	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Closed: The PID feedback level is too high.</p>	237
4A	During KEB Ride-Thru	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Closed: KEB Ride-Thru is being performed.</p>	237
4B	During Short-Circuit Braking	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Closed: Short Circuit Braking is active.</p>	237
4C	During Fast Stop	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Closed: A Fast Stop command has been entered from the operator or input terminals.</p>	237
4D	oH Pre-alarm Time Limit	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Closed: oH pre-alarm time limit has passed.</p>	237
4E	Braking Transistor Fault (rr)	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Closed: The built-in dynamic braking transistor failed.  <b>Note:</b> This function is not available in models CIMR-A□4A0930 and 4A1200.</p>	237
4F	Braking Resistor Overheat (oH)	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Closed: The dynamic braking resistor has overheated.  <b>Note:</b> This function is not available in models CIMR-A□4A0930 and 4A1200.</p>	237
60	Internal Cooling Fan Alarm	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Closed: Internal cooling fan alarm</p>	237
61	Rotor Position Detection Complete	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Closed: Drive has successfully detected the rotor position of the PM motor.</p>	237
90 to 92	DriveWorksEZ Digital Outputs 1 to 3	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Reserved for DWEZ digital output functions.</p>	237
100 to 192	Function 0 to 92 with Inverse Output	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Inverts the output switching of the multi-function output functions.                      Set the last two digits of 1□□ to reverse the output signal of that specific function.</p>	238

### ■ H3: Multi-Function Analog Inputs

No.(Addr.)	Name	Description	Setting	Page
H3-01 (410H)	Terminal A1 Signal Level Selection	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>0: 0 to 10 V 1: -10 to 10 V</p>	Default: 0 Min: 0 Max: 1	238
H3-02 (434H)	Terminal A1 Function Selection	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Sets the function of terminal A1.</p>	Default: 0 Min: 0 Max: 31	239
H3-03 (411H) 	Terminal A1 Gain Setting	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Sets the level of the input value selected in H3-02 when 10 V is input at terminal A1.</p>	Default: 100.0% Min: -999.9% Max: 999.9%	239
H3-04 (412H) 	Terminal A1 Bias Setting	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Sets the level of the input value selected in H3-02 when 0 V is input at terminal A1.</p>	Default: 0.0% Min: -999.9% Max: 999.9%	239
H3-05 (413H)	Terminal A3 Signal Level Selection	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>0: 0 to 10 V 1: -10 to 10 V</p>	Default: 0 Min: 0 Max: 1	240
H3-06 (414H)	Terminal A3 Function Selection	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Sets the function of terminal A3.</p>	Default: 2 Min: 0 Max: 31	240
H3-07 (415H) 	Terminal A3 Gain Setting	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Sets the level of the input value selected in H3-06 when 10 V is input at terminal A3.</p>	Default: 100.0% Min: -999.9% Max: 999.9%	240

## B.3 Parameter Table

No.(Addr.)	Name	Description	Setting	Page
H3-08 (416H) 	Terminal A3 Bias Setting	<b>All Modes</b> Sets the level of the input value selected in H3-06 when 0 V is input at terminal A3.	Default: 0.0% Min: -999.9% Max: 999.9%	240
H3-09 (417H)	Terminal A2 Signal Level Selection	<b>All Modes</b> 0: 0 to 10 V 1: -10 to 10 V 2: 4 to 20 mA 3: 0 to 20 mA <b>Note:</b> Use DIP switch S1 to set input terminal A2 for a current or a voltage input signal.	Default: 2 Min: 0 Max: 3	240
H3-10 (418H)	Terminal A2 Function Selection	<b>All Modes</b> Sets the function of terminal A2.	Default: 0 Min: 0 Max: 31	240
H3-11 (419H) 	Terminal A2 Gain Setting	<b>All Modes</b> Sets the level of the input value selected in H3-10 when 10 V (20 mA) is input at terminal A2.	Default: 100.0% Min: -999.9% Max: 999.9%	241
H3-12 (41AH) 	Terminal A2 Bias Setting	<b>All Modes</b> Sets the level of the input value selected in H3-10 when 0 V (0 or 4 mA) is input at terminal A2.	Default: 0.0% Min: -999.9% Max: 999.9%	241
H3-13 (41BH)	Analog Input Filter Time Constant	<b>All Modes</b> Sets a primary delay filter time constant for terminals A1, A2, and A3. Used for noise filtering.	Default: 0.03 s Min: 0.00 s Max: 2.00 s	241
H3-14 (41CH)	Analog Input Terminal Enable Selection	<b>All Modes</b> Determines which of the analog input terminals will be enabled when a digital input programmed for "Analog input enable" (H1-□□ = C) is activated. 1: Terminal A1 only 2: Terminal A2 only 3: Terminals A1 and A2 only 4: Terminal A3 only 5: Terminals A1 and A3 6: Terminals A2 and A3 7: All terminals enabled	Default: 7 Min: 1 Max: 7	241
H3-16 (2F0H)	Terminal A1 Offset	<b>All Modes</b> Adds an offset when the analog signal to terminal A1 is at 0 V.	Default: 0 Min: -500 Max: 500	241
H3-17 (2F1H)	Terminal A2 Offset	<b>All Modes</b> Adds an offset when the analog signal to terminal A2 is at 0 V.	Default: 0 Min: -500 Max: 500	241
H3-18 (2F2H)	Terminal A3 Offset	<b>All Modes</b> Adds an offset when the analog signal to terminal A3 is at 0 V.	Default: 0 Min: -500 Max: 500	241



H3 Multi-Function Analog Input Settings				
H3-□□ Setting	Function	Description		Page
0	Frequency Bias	<b>All Modes</b> 10 V = E1-04 (maximum output frequency)		242
1	Frequency Gain	<b>All Modes</b> 0 to 10 V signal allows a setting of 0 to 100%. -10 to 0 V signal allows a setting of -100 to 0%.		242
2	Auxiliary Frequency Reference 1 (used as a Multi-Step Speed 2)	<b>All Modes</b> 10 V = E1-04 (maximum output frequency)		242
3	Auxiliary Frequency Reference 2 (3rd step analog)	<b>All Modes</b> 10 V = E1-04 (maximum output frequency)		242
4	Output Voltage Bias	<b>V/f</b> <b>V/f w/P</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 10 V = E1-05 (motor rated voltage)		242
5	Accel/Decel Time Gain	<b>All Modes</b> 10 V = 100%		242
6	DC Injection Braking Current	<b>V/f</b> <b>V/f w/P</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 10 V = Drive rated current		243
7	Overtorque/Undertorque Detection Level	<b>All Modes</b> 10 V = Drive rated current (V/f, V/fw/P) 10 V = Motor rated torque (OLV, CLV, OLV/PM, AOLV/PM, CLV/PM)		243
8	Stall Prevention Level During Run	<b>V/f</b> <b>V/f w/P</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 10 V = Drive rated current		243

H3 Multi-Function Analog Input Settings			
H3-□□ Setting	Function	Description	Page
9	Output Frequency Lower Limit Level	<b>All Modes</b> 10 V = E1-04 (maximum output frequency)	243
B	PID Feedback	<b>All Modes</b> 10 V = 100%	243
C	PID Setpoint	<b>All Modes</b> 10 V = 100%	243
D	Frequency Bias	<b>All Modes</b> 10 V = E1-04 (maximum output frequency)	243
E	Motor Temperature (PTC input)	<b>All Modes</b> 10 V = 100%	244
F	Through Mode	<b>All Modes</b> Set this value when using the terminal in the pass-through mode.	244
10	Forward Torque Limit	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 10 V = Motor rated torque	244
11	Reverse Torque Limit	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 10 V = Motor rated torque	244
12	Regenerative Torque Limit	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 10 V = Motor rated torque	244
13	Torque Reference/Torque Limit	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 10 V = Motor rated torque	244
14	Torque Compensation	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 10 V = Motor rated torque	244
15	General Torque Limit	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 10 V = Motor rated torque	244
16	Differential PID Feedback	<b>All Modes</b> 10 V = 100%	244
17	Motor Thermistor (NTC)	<b>All Modes</b> 10 V = -9°C 0 V = 234°C <b>Note:</b> This function is available in models CIMR-A□4A0930 and 4A1200.	244
1F	Through Mode	<b>All Modes</b> Set this value when using the terminal in the pass-through mode.	244
30 to 32	DriveWorksEZ Analog Input 1 to 3	<b>All Modes</b> Output is determined by the function selected using DWEZ.	244

### ■ H4: Multi-Function Analog Outputs

No.(Addr.)	Name	Description	Setting	Page
H4-01 (41DH)	Multi-Function Analog Output Terminal FM Monitor Selection	<b>All Modes</b> Selects the data to be output through multi-function analog output terminal FM. Set the desired monitor parameter to the digits available in U□-□□. For example, enter “103” for U1-03.	Default: 102 Min: 000 Max: 999	244
H4-02 (41EH)	Multi-Function Analog Output Terminal FM Gain	<b>All Modes</b> Sets the signal level at terminal FM that is equal to 100% of the selected monitor value.	Default: 100.0% Min: -999.9% Max: 999.9%	244
H4-03 (41FH)	Multi-Function Analog Output Terminal FM Bias	<b>All Modes</b> Sets the signal level at terminal FM that is equal to 0% of the selected monitor value.	Default: 0.0% Min: -999.9% Max: 999.9%	244

## B.3 Parameter Table

No.(Addr.)	Name	Description	Setting	Page
H4-04 (420H)	Multi-Function Analog Output Terminal AM Monitor Selection	<b>All Modes</b> Selects the data to be output through multi-function analog output terminal AM. Set the desired monitor parameter to the digits available in U□-□□. For example, enter "103" for U1-03.	Default: 103 Min: 000 Max: 999	244
H4-05 (421H) 	Multi-Function Analog Output Terminal AM Gain	<b>All Modes</b> Sets the signal level at terminal AM that is equal to 100% of the selected monitor value.	Default: 50.0% Min: -999.9% Max: 999.9%	244
H4-06 (422H) 	Multi-Function Analog Output Terminal AM Bias	<b>All Modes</b> Sets the signal level at terminal AM that is equal to 0% of the selected monitor value.	Default: 0.0% Min: -999.9% Max: 999.9%	244
H4-07 (423H)	Multi-Function Analog Output Terminal FM Signal Level Selection	<b>All Modes</b> 0: 0 to 10 V 1: -10 to 10 V 2: 4 to 20 mA	Default: 0 Min: 0 Max: 1	246
H4-08 (424H)	Multi-Function Analog Output Terminal AM Signal Level Selection	<b>All Modes</b> 0: 0 to 10 V 1: -10 to 10 V 2: 4 to 20 mA	Default: 0 Min: 0 Max: 1	246

## ■ H5: MEMOBUS/Modbus Serial Communication

No.(Addr.)	Name	Description	Setting	Page
H5-01 (425H) <3>	Drive Node Address	<b>All Modes</b> Selects drive station node number (address) for MEMOBUS/Modbus terminals R+, R-, S+, S-. Cycle power for the setting to take effect.	Default: 1F Min: 0 Max: FFH	512
H5-02 (426H)	Communication Speed Selection	<b>All Modes</b> 0: 1200 bps 1: 2400 bps 2: 4800 bps 3: 9600 bps 4: 19200 bps 5: 38400 bps 6: 57600 bps 7: 76800 bps 8: 115200 bps Cycle power for the setting to take effect.	Default: 3 Min: 0 Max: 8	512
H5-03 (427H)	Communication Parity Selection	<b>All Modes</b> 0: No parity 1: Even parity 2: Odd parity Cycle power for the setting to take effect.	Default: 0 Min: 0 Max: 2	512
H5-04 (428H)	Stopping Method After Communication Error (CE)	<b>All Modes</b> 0: Ramp to stop 1: Coast to stop 2: Fast Stop 3: Alarm only	Default: 0 Min: 0 Max: 3	512
H5-05 (429H)	Communication Fault Detection Selection	<b>All Modes</b> 0: Disabled 1: Enabled. If communication is lost for more than two seconds, a CE fault will occur.	Default: 0 Min: 0 Max: 1	513
H5-06 (42AH)	Drive Transmit Wait Time	<b>All Modes</b> Set the wait time between receiving and sending data.	Default: 5 ms Min: 5 ms Max: 65 ms	513
H5-07 (42BH)	RTS Control Selection	<b>All Modes</b> 0: Disabled. RTS is always on. 1: Enabled. RTS turns on only when sending.	Default: 1 Min: 0 Max: 1	513
H5-09 (435H)	CE Detection Time	<b>All Modes</b> Sets the time required to detect a communications error. Adjustment may be needed when networking several drives.	Default: 2.0 s Min: 0.0 s Max: 10.0 s	513
H5-10 (436H)	Unit Selection for MEMOBUS/Modbus Register 0025H	<b>All Modes</b> 0: 0.1 V units 1: 1 V units	Default: 0 Min: 0 Max: 1	513
H5-11 (43CH)	Communications ENTER Function Selection	<b>All Modes</b> 0: Drive requires an Enter command before accepting any changes to parameter settings. 1: Parameter changes are activated immediately without the Enter command.	Default: 1 Min: 0 Max: 1	514
H5-12 (43DH)	Run Command Method Selection	<b>All Modes</b> 0: FWD/Stop, REV/Stop 1: Run/Stop, FWD/REV	Default: 0 Min: 0 Max: 1	514



<32> If this parameter is set to 0, the drive will be unable to respond to MEMOBUS/Modbus commands.

## ■ H6: Pulse Train Input/Output

No.(Addr.)	Name	Description	Setting	Page
H6-01 (42CH)	Pulse Train Input Terminal RP Function Selection	<b>All Modes</b> 0: Frequency reference 1: PID feedback value 2: PID setpoint value 3: V/f Control with Simple PG feedback (possible only when using motor 1 in V/f Control)	Default: 0 Min: 0 Max: 3	246
H6-02 (42DH) ◀▶ RUN	Pulse Train Input Scaling	<b>All Modes</b> Sets the terminal RP input signal frequency that is equal to 100% of the value selected in H6-01.	Default: 1440 Hz Min: 1000 Hz Max: 32000 Hz	247
H6-03 (42EH) ◀▶ RUN	Pulse Train Input Gain	<b>All Modes</b> Sets the level of the value selected in H6-01 when a frequency with the value set in H6-02 is input.	Default: 100.0% Min: 0.0% Max: 1000.0%	247
H6-04 (42FH) ◀▶ RUN	Pulse Train Input Bias	<b>All Modes</b> Sets the level of the value selected in H6-01 when 0 Hz is input.	Default: 0.0% Min: -100.0% Max: 100.0%	247
H6-05 (430H) ◀▶ RUN	Pulse Train Input Filter Time	<b>All Modes</b> Sets the pulse train input filter time constant.	Default: 0.10 s Min: 0.00 s Max: 2.00 s	247
H6-06 (431H) ◀▶ RUN	Pulse Train Monitor Selection	<b>All Modes</b> Select the pulse train monitor output function (value of the □-□□ part of U□-□□). Example: To select U5-01, set "501".	Default: 102 Min: 000 Max: 809	248
H6-07 (432H) ◀▶ RUN	Pulse Train Monitor Scaling	<b>All Modes</b> Sets the terminal MP output signal frequency when the monitor value is 100%. To have the pulse train monitor output equal the output frequency, set H6-06 to 2 and H6-07 to 0.	Default: 1440 Hz Min: 0 Hz Max: 32000 Hz	248
H6-08 (43FH)	Pulse Train Input Minimum Frequency	<b>All Modes</b> Sets the minimum frequency for the pulse train input to be detected. Enabled when H6-01 = 0, 1, or 2.	Default: 0.5 Hz Min: 0.1 Hz Max: 1000.0 Hz	248

## ◆ L: Protection Function

L parameters provide protection to the drive and motor, such as: control during momentary power loss, Stall Prevention, frequency detection, fault restarts, overtorque detection, torque limits, and other types of hardware protection.

### ■ L1: Motor Protection

No. (Addr.)	Name	Description	Setting	Page
L1-01 (480H)	Motor Overload Protection Selection	<b>All Modes</b> 0: Disabled 1: General purpose motor (standard fan cooled) 2: Drive dedicated motor with a speed range of 1:10 3: Vector motor with a speed range of 1:100 4: PM motor with variable torque 5: PM motor with constant torque control 6: General purpose motor (50 Hz) The drive may not be able to provide protection when multiple motors are used, even if overload is enabled in L1-01. Set L1-01 to 0 and install separate thermal relay to each motor.	Default: <10> Min: 0 Max: 6	249
L1-02 (481H)	Motor Overload Protection Time	<b>All Modes</b> Sets the motor thermal overload protection (oL1) time.	Default: 1.0 min Min: 0.1 min Max: 5.0 min	251
L1-03 (482H)	Motor Overheat Alarm Operation Selection (PTC input)	<b>All Modes</b> Sets operation when the motor temperature analog input (H3-02, H3-06, or H3-10 = E) exceeds the oH3 alarm level. 0: Ramp to stop 1: Coast to stop 2: Fast Stop (decelerate to stop using the deceleration time in C1-09) 3: Alarm only ("oH3" will flash)	Default: 3 Min: 0 Max: 3	253
L1-04 (483H)	Motor Overheat Fault Operation Selection (PTC input)	<b>All Modes</b> Sets stopping method when the motor temperature analog input (H3-02, H3-06, or H3-10 = E) exceeds the oH4 fault level. 0: Ramp to stop 1: Coast to stop 2: Fast Stop (decelerate to stop using the deceleration time in C1-09)	Default: 1 Min: 0 Max: 2	253
L1-05 (484H)	Motor Temperature Input Filter Time (PTC input)	<b>All Modes</b> Adjusts the filter for the motor temperature analog input (H3-02, H3-06, or H3-10 = E).	Default: 0.20 s Min: 0.00 s Max: 10.00 s	253

## B.3 Parameter Table

No. (Addr.)	Name	Description	Setting	Page
L1-13 (46DH)	Continuous Electrothermal Operation Selection	<b>All Modes</b> 0: Disabled 1: Enabled	Default: 1 Min: 0 Max: 1	253
L1-15 (440H)	Motor 1 Thermistor Selection (NTC)	<b>All Modes</b> 0: Disabled 1: Enabled <b>Note:</b> This parameter is available in models CIMR-A□4A0930 and 4A1200.	Default: 0 Min: 0 Max: 1	254
L1-16 (441H)	Motor 1 Overheat Temperature	<b>All Modes</b> Sets the temperature for motor 1 that triggers an overheat fault (oH5). <b>Note:</b> This parameter is available in models CIMR-A□4A0930 and 4A1200.	Default: 120 Min: 50 Max: 200	255
L1-17 (442H)	Motor 2 Thermistor Selection (NTC)	<b>All Modes</b> 0: Disabled 1: Enabled <b>Note:</b> This parameter is available in models CIMR-A□4A0930 and 4A1200.	Default: 0 Min: 0 Max: 1	255
L1-18 (443H)	Motor 2 Overheat Temperature	<b>All Modes</b> Sets the temperature for motor 2 that triggers an overheat fault (oH5). <b>Note:</b> This parameter is available in models CIMR-A□4A0930 and 4A1200.	Default: 120 Min: 50 Max: 200	255
L1-19 (444H)	Operation at Thermistor Disconnect(THo) (NTC)	<b>All Modes</b> Determines what action the drive should take when a thermistor disconnect fault occurs (Tho). 0: Ramp to stop 1: Coast to stop 2: Fast Stop (decelerate to stop using the deceleration time in C1-09) 3: Alarm only ("THo" will flash) <b>Note:</b> This parameter is available in models CIMR-A□4A0930 and 4A1200.	Default: 3 Min: 0 Max: 3	255
L1-20 (445H)	Operation at Motor Overheat (oH5)	<b>All Modes</b> Determines what action the drive should take when a motor overheat fault occurs (oH5). 0: Ramp to stop 1: Coast to stop 2: Fast Stop (decelerate to stop using the deceleration time in C1-09) 3: Alarm only ("oH5" will flash) <b>Note:</b> This parameter is available in models CIMR-A□4A0930 and 4A1200.	Default: 1 Min: 0 Max: 3	255

<10> Default setting is determined by the control mode (A1-02).

### ■ L2: Momentary Power Loss Ride-Thru

No. (Addr.)	Name	Description	Setting	Page
L2-01 (485H)	Momentary Power Loss Operation Selection	<b>All Modes</b> 0: Disabled. Drive trips on (Uv1) fault when power is lost. 1: Recover within the time set in L2-02. Uv1 will be detected if power loss is longer than L2-02. 2: Recover as long as CPU has power. Uv1 is not detected. 3: KEB deceleration for the time set to L2-02. 4: KEB deceleration as long as CPU has power. 5: KEB deceleration to stop.	Default: 0 Min: 0 Max: 5	256
L2-02 (486H)	Momentary Power Loss Ride-Thru Time	<b>All Modes</b> Sets the Power Loss Ride-Thru time. Enabled only when L2-01 = 1 or 3.	Default: <9> Min: 0.0 s Max: 25.5 s	261
L2-03 (487H)	Momentary Power Loss Minimum Baseblock Time	<b>All Modes</b> Sets the minimum wait time for residual motor voltage decay before the drive output reenergizes after performing Power Loss Ride-Thru. Increasing the time set to L2-03 may help if overcurrent or overvoltage occur during Speed Search or during DC Injection Braking.	Default: <9> Min: 0.1 s Max: 5.0 s	261
L2-04 (488H)	Momentary Power Loss Voltage Recovery Ramp Time	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets the time for the output voltage to return to the preset V/f pattern during Speed Search.	Default: <9> Min: 0.0 s Max: 5.0 s	261
L2-05 (489H)	Undervoltage Detection Level (Uv)	<b>All Modes</b> Sets the DC bus undervoltage trip level.	Default: <18> <33> Min: 150 Vdc Max: 210 Vdc <18>	261
L2-06 (48AH)	KEB Deceleration Time	<b>All Modes</b> Sets the time required to decelerate from the speed when KEB was activated to zero speed.	Default: 0.00 s Min: 0.00 s Max: 6000.0 s <12>	261
L2-07 (48BH)	KEB Acceleration Time	<b>All Modes</b> Sets the time to accelerate to the frequency reference when momentary power loss is over. If set to 0.0, the active acceleration time is used.	Default: 0.00 s Min: 0.00 s Max: 6000.0 s <12>	262
L2-08 (48CH)	Frequency Gain at KEB Start	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets the percentage of output frequency reduction at the beginning of deceleration when the KEB Ride-Thru function is started. Reduction = (slip frequency before KEB) × L2-08 × 2	Default: 100% Min: 0% Max: 300%	262

No. (Addr.)	Name	Description	Setting	Page
L2-10 (48EH)	KEB Detection Time (Minimum KEB Time)	<b>All Modes</b> Sets the time to perform KEB Ride-Thru.	Default: 50 ms Min: 0 ms Max: 2000 ms	262
L2-11 (461H)	DC Bus Voltage Setpoint during KEB	<b>All Modes</b> Sets the desired value of the DC bus voltage during KEB Ride-Thru.	Default: <18> <33> [E1-01] × 1.22 Min: 150 Vdc Max: 400 Vdc <18>	262
L2-29 (475H)	KEB Method Selection	<b>All Modes</b> 0: Single Drive KEB Ride-Thru 1 1: Single Drive KEB Ride-Thru 2 2: System KEB Ride-Thru 1 3: System KEB Ride-Thru 2	Default: 0 Min: 0 Max: 3	262

<9> Default setting is determined by the drive model (o2-04) and duty selection (C6-01).

<12> Setting range value is dependent on the units selected for the accel/decel time (C1-10). When C1-10 = 0 (units of 0.01 s), the setting range becomes 0.00 to 600.00 s.

<18> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.

<33> Default setting value is dependent on the setting for the input voltage (E1-01).

### ■ L3: Stall Prevention

No. (Addr.)	Name	Description	Setting	Page
L3-01 (48FH)	Stall Prevention Selection during Acceleration	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 0: Disabled. 1: General purpose. Acceleration is paused as long as the current is above the L3-02 setting. 2: Intelligent. Accelerate in the shortest possible time without exceeding the L3-02 level. <b>Note:</b> Setting 2 is not available when using OLV/PM.	Default: 1 Min: 0 Max: 2	263
L3-02 (490H)	Stall Prevention Level during Acceleration	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Used when L3-01 = 1 or 2. 100% is equal to the drive rated current.	Default: <35> Min: 0% Max: 150% <35>	264
L3-03 (491H)	Stall Prevention Limit during Acceleration	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Sets Stall Prevention lower limit during acceleration when operating in the constant power range. Set as a percentage of the drive's rated current.	Default: 50% Min: 0% Max: 100%	264
L3-04 (492H)	Stall Prevention Selection during Deceleration	<b>All Modes</b> 0: Disabled. Deceleration at the active deceleration rate. An ov fault may occur. 1: General purpose. Deceleration is paused when the DC bus voltage exceeds the Stall Prevention level. 2: Intelligent. Decelerate as fast as possible while avoiding ov faults. 3: Stall Prevention with braking resistor. Stall Prevention during deceleration is enabled in coordination with dynamic braking. 4: Overexcitation Deceleration. Decelerates while increasing the motor flux. 5: Overexcitation Deceleration 2. Adjust the deceleration rate according to the DC bus voltage. <b>Note:</b> Setting 3 is not available in models CIMR-A□4A0930 and 4A1200.	Default: 1 Min: 0 Max: 5 <34>	265
L3-05 (493H)	Stall Prevention Selection during Run	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 0: Disabled. Drive runs at a set frequency. A heavy load may cause speed loss. 1: Decel time 1. Uses the deceleration time set to C1-02 while Stall Prevention is performed. 2: Decel time 2. Uses the deceleration time set to C1-04 while Stall Prevention is performed.	Default: 1 Min: 0 Max: 2	266
L3-06 (494H)	Stall Prevention Level during Run	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> Enabled when L3-05 is set to 1 or 2. 100% is equal to the drive rated current.	Default: <35> Min: 30% Max: 150% <35>	266
L3-11 (4C7H)	Overvoltage Suppression Function Selection	<b>All Modes</b> Enables or disables the ov suppression function, which allows the drive to change the output frequency as the load changes to prevent an ov fault. 0: Disabled 1: Enabled	Default: 0 Min: 0 Max: 1	267
L3-17 (462H) <18>	Target DC Bus Voltage for Overvoltage Suppression and Stall Prevention	<b>All Modes</b> Sets the desired value for the DC bus voltage during overvoltage suppression and Stall Prevention during deceleration.	Default: 370 Vdc <33> Min: 150 Vdc Max: 400 Vdc <33>	267
L3-20 (465H)	DC Bus Voltage Adjustment Gain	<b>All Modes</b> Sets the proportional gain for KEB Ride-Thru, Stall Prevention, and overvoltage suppression.	Default: <10> Min: 0.00 Max: 5.00	267
L3-21 (466H)	Accel/Decel Rate Calculation Gain	<b>All Modes</b> Sets the proportional gain used to calculate the deceleration rate during KEB Ride-Thru, ov suppression function, and Stall Prevention during deceleration (L3-04 = 2).	Default: <10> Min: 0.10 Max: 10.00	268

## B.3 Parameter Table

No. (Addr.)	Name	Description	Setting	Page
L3-22 (4F9H)	Deceleration Time at Stall Prevention during Acceleration	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the deceleration time used for Stall Prevention during acceleration in OLV/PM.</p>	Default: 0.0 s Min: 0.0 s Max: 6000 s	264
L3-23 (4FDH)	Automatic Reduction Selection for Stall Prevention during Run	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>0: Sets the Stall Prevention level set in L3-06 that is used throughout the entire frequency range. 1: Automatic Stall Prevention level reduction in the constant output range. The lower limit value is 40% of L3-06.</p>	Default: 0 Min: 0 Max: 1	266
L3-24 (46EH)	Motor Acceleration Time for Inertia Calculations	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>All Modes</span> </div> <p>Sets the time needed to accelerate the uncoupled motor at rated torque from stop to the maximum frequency.</p>	Default: <8> <9> <14> Min: 0.001 s Max: 10.000 s	268
L3-25 (46FH)	Load Inertia Ratio	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the ratio between the motor and machine inertia.</p>	Default: 1.0 Min: 1.0 Max: 1000.0	268
L3-26 (455H)	Additional DC Bus Capacitors	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>All Modes</span> </div> <p>When DC bus capacitors have been added externally, be sure to add those values to the internal capacitor table for proper DC bus calculations.</p>	Default: 0 μF Min: 0 μF Max: 65000 μF	269
L3-27 (456H)	Stall Prevention Detection Time	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the time the current must exceed the Stall Prevention level to activate Stall Prevention.</p>	Default: 50 ms Min: 0 ms Max: 5000 ms	269

<8> Parameter value is changed if E2-11 is manually changed or changed by Auto-Tuning.

<9> Default setting is determined by the drive model (o2-04) and duty selection (C6-01).

<10> Default setting is determined by the control mode (A1-02).

<14> Default setting value is dependent on the motor code set to parameter E5-01.

<18> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.

<33> Default setting value is dependent on the setting for the input voltage (E1-01).

<34> The setting range is 0 to 2 in OLV/PM control mode.

The setting range is 0 and 1 in CLV or AOLV/PM control modes.

<35> The upper limit of the setting range is determined by the values set to the duty selection (C6-01) and the carrier frequency reduction selection (L8-38).

### ■ L4: Speed Detection

No. (Addr.)	Name	Description	Setting	Page
L4-01 (499H)	Speed Agreement Detection Level	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>All Modes</span> </div>	Default: <10> Min: 0.0 Hz Max: 400.0 Hz	269
L4-02 (49AH)	Speed Agreement Detection Width	L4-01 sets the frequency detection level for digital output functions H2-□□ = 2, 3, 4, 5. L4-02 sets the hysteresis or allowable margin for speed detection.	Default: <10> Min: 0.0 Hz Max: 20.0 Hz	269
L4-03 (49BH)	Speed Agreement Detection Level (+/-)	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>All Modes</span> </div>	Default: 0.0 Hz Min: -400.0 Hz Max: 400.0 Hz	269
L4-04 (49CH)	Speed Agreement Detection Width (+/-)	L4-03 sets the frequency detection level for digital output functions H2-□□ = 13, 14, 15, 16. L4-04 sets the hysteresis or allowable margin for speed detection.	Default: <10> Min: 0.0 Hz Max: 20.0 Hz	269
L4-05 (49DH)	Frequency Reference Loss Detection Selection	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>All Modes</span> </div> <p>0: Stop. Drive stops when the frequency reference is lost. 1: Run. Drive runs at a reduced speed when the frequency reference is lost.</p>	Default: 0 Min: 0 Max: 1	270
L4-06 (4C2H)	Frequency Reference at Reference Loss	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>All Modes</span> </div> <p>Sets the percentage of the frequency reference that the drive should run with when the frequency reference is lost.</p>	Default: 80% Min: 0.0% Max: 100.0%	270
L4-07 (470H)	Speed Agreement Detection Selection	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>All Modes</span> </div> <p>0: No detection during baseblock. 1: Detection always enabled.</p>	Default: 0 Min: 0 Max: 1	270

<10> Default setting is determined by the control mode (A1-02).

### ■ L5: Fault Restart

No. (Addr.)	Name	Description	Setting	Page
L5-01 (49EH)	Number of Auto Restart Attempts	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>All Modes</span> </div> <p>Sets the number of times the drive may attempt to restart after the following faults occur: GF, LF, oC, ov, PF, rH, rr, oL1, oL2, oL3, oL4, STo, Uv1.</p>	Default: 0 Min: 0 Max: 10	271

No. (Addr.)	Name	Description	Setting	Page
L5-02 (49FH)	Auto Restart Fault Output Operation Selection	<b>All Modes</b> 0: Fault output not active. 1: Fault output active during restart attempt.	Default: 0 Min: 0 Max: 1	271
L5-04 (46CH)	Fault Reset Interval Time	<b>All Modes</b> Sets the amount of time to wait between performing fault restarts.	Default: 10.0 s Min: 0.5 s Max: 600.0 s	271
L5-05 (467H)	Fault Reset Operation Selection	<b>All Modes</b> 0: Continuously attempt to restart while incrementing restart counter only at a successful restarts (same as F7 and G7). 1: Attempt to restart with the interval time set in L5-04 and increment the restart counter with each attempt (same V7).	Default: 0 Min: 0 Max: 1	271

## ■ L6: Torque Detection

No. (Addr.)	Name	Description	Setting	Page
L6-01 (4A1H)	Torque Detection Selection 1	<b>All Modes</b> 0: Disabled 1: oL3 detection only active during speed agree, operation continues after detection 2: oL3 detection always active during run, operation continues after detection 3: oL3 detection only active during speed agree, output shuts down on an oL3 fault 4: oL3 detection always active during run, output shuts down on an oL3 fault 5: UL3 detection only active during speed agree, operation continues after detection 6: UL3 detection always active during run, operation continues after detection 7: UL3 detection only active during speed agree, output shuts down on an oL3 fault 8: UL3 detection always active during run, output shuts down on an oL3 fault	Default: 0 Min: 0 Max: 8	272
L6-02 (4A2H)	Torque Detection Level 1	<b>All Modes</b> Sets the overtorque and undertorque detection level.	Default: 150% Min: 0% Max: 300%	273
L6-03 (4A3H)	Torque Detection Time 1	<b>All Modes</b> Sets the time an overtorque or undertorque condition must exist to trigger torque detection 1.	Default: 0.1 s Min: 0.0 s Max: 10.0 s	273
L6-04 (4A4H)	Torque Detection Selection 2	<b>All Modes</b> 0: Disabled 1: oL4 detection only active during speed agree, operation continues after detection 2: oL4 detection always active during run, operation continues after detection 3: oL4 detection only active during speed agree, output shuts down on an oL4 fault 4: oL4 detection always active during run, output shuts down on an oL4 fault 5: UL4 detection only active during speed agree, operation continues after detection 6: UL4 detection always active during run, operation continues after detection 7: UL4 detection only active during speed agree, output shuts down on an oL4 fault 8: UL4 detection always active during run, output shuts down on an oL4 fault	Default: 0 Min: 0 Max: 8	272
L6-05 (4A5H)	Torque Detection Level 2	<b>All Modes</b> Sets the overtorque and undertorque detection level.	Default: 150% Min: 0% Max: 300%	273
L6-06 (4A6H)	Torque Detection Time 2	<b>All Modes</b> Sets the time an overtorque or undertorque condition must exist to trigger torque detection 2.	Default: 0.1 s Min: 0.0 s Max: 10.0 s	273
L6-08 (468H)	Mechanical Weakening Detection Operation	<b>All Modes</b> This function can detect an overtorque or undertorque in a certain speed range as a result of machine fatigue. It is triggered by a specified operation time and uses the oL1 detection settings (L6-01 and L6-03) 0: Mechanical Weakening Detection disabled. 1: Continue running (alarm only). Detected when the speed (signed) is greater than L6-09. 2: Continue running (alarm only). Detected when the speed (not signed) is greater than L6-09. 3: Interrupt drive output (fault). Detected when the speed (signed) is greater than L6-09. 4: Interrupt drive output (fault). Detected when the speed (not signed) is greater than L6-09. 5: Continue running (alarm only). Detected when the speed (signed) is less than L6-09. 6: Continue running (alarm only). Detected when the speed (not signed) is less than L6-09. 7: Interrupt drive output (fault). Detected when the speed (signed) is less than L6-09. 8: Interrupt drive output (fault). Detected when the speed (not signed) is less than L6-09.	Default: 0 Min: 0 Max: 8	273
L6-09 (469H)	Mechanical Weakening Detection Speed Level	<b>All Modes</b> Sets the speed that triggers Mechanical Weakening Detection. When L6-08 is set for an unsigned value, the absolute value is used if the setting is negative.	Default: 110.0% Min: -110.0% Max: 110.0%	274
L6-10 (46AH)	Mechanical Weakening Detection Time	<b>All Modes</b> Sets the time mechanical weakening has to be detected before an alarm or fault is triggered.	Default: 0.1 s Min: 0.0 s Max: 10.0 s	274
L6-11 (46BH)	Mechanical Weakening Detection Start Time	<b>All Modes</b> Sets the operation time (U1-04) required before Mechanical Weakening Detection is active.	Default: 0 h Min: 0 h Max: 65535 h	274

## B.3 Parameter Table

### ■ L7: Torque Limit

No. (Addr.)	Name	Description	Setting	Page
L7-01 (4A7H)	Forward Torque Limit	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the torque limit value as a percentage of the motor rated torque. Four individual quadrants can be set.</p>	Default: 200% Min: 0% Max: 300%	275
L7-02 (4A8H)	Reverse Torque Limit		Default: 200% Min: 0% Max: 300%	275
L7-03 (4A9H)	Forward Regenerative Torque Limit		Default: 200% Min: 0% Max: 300%	275
L7-04 (4AAH)	Reverse Regenerative Torque Limit		Default: 200% Min: 0% Max: 300%	275
L7-06 (4ACH)	Torque Limit Integral Time Constant		<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the integral time constant for the torque limit.</p>	Default: 200 ms Min: 5 ms Max: 10000 ms
L7-07 (4C9H)	Torque Limit Control Method Selection during Accel/Decel	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>0: Proportional control (changes to integral control at constant speed). Use this setting when acceleration to the desired speed should take precedence over the torque limit. 1: Integral control. Set L7-07 to 1 if the torque limit should take precedence.</p>	Default: 0 Min: 0 Max: 1	275

### ■ L8: Drive Protection

No. (Addr.)	Name	Description	Setting	Page
L8-01 (4ADH)	Internal Dynamic Braking Resistor Protection Selection (ERF type)	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>0: Resistor overheat protection disabled 1: Resistor overheat protection enabled <b>Note:</b> This parameter is not available in models CIMR-A□4A0930 and 4A1200.</p>	Default: 0 Min: 0 Max: 1	276
L8-02 (4AEH)	Overheat Alarm Level	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>An overheat alarm will occur if the heatsink temperature exceeds the level set in L8-02.</p>	Default: <9> Min: 50°C Max: 130°C	276
L8-03 (4AFH)	Overheat Pre-Alarm Operation Selection	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>0: Ramp to stop. A fault is triggered. 1: Coast to stop. A fault is triggered. 2: Fast Stop. Decelerate to stop using the deceleration time in C1-09. A fault is triggered. 3: Continue operation. An alarm is triggered. 4: Continue operation at reduced speed as set in L8-19.</p>	Default: 3 Min: 0 Max: 4	276
L8-05 (4B1H)	Input Phase Loss Protection Selection	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>Selects the detection of input current phase loss, power supply voltage imbalance, or main circuit electrolytic capacitor deterioration. 0: Disabled 1: Enabled</p>	Default: 1 Min: 0 Max: 1	277
L8-07 (4B3H)	Output Phase Loss Protection Selection	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>0: Disabled 1: Enabled (triggered by a single phase loss) 2: Enabled (triggered when two phases are lost)</p>	Default: 0 Min: 0 Max: 2	278
L8-09 (4B5H)	Output Ground Fault Detection Selection	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>0: Disabled 1: Enabled</p>	Default: <9> Min: 0 Max: 1	278
L8-10 (4B6H)	Heatsink Cooling Fan Operation Selection	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>0: During run only. Fan operates only during run and for L8-11 seconds after stop. 1: Fan always on. Cooling fan operates whenever the drive is powered up.</p>	Default: 0 Min: 0 Max: 1	278
L8-11 (4B7H)	Heatsink Cooling Fan Off Delay Time	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>Sets a delay time to shut off the cooling fan after the Run command is removed when L8-10 = 0.</p>	Default: 60 s Min: 0 s Max: 300 s	278
L8-12 (4B8H)	Ambient Temperature Setting	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>Enter the ambient temperature. This value adjusts the oL2 detection level.</p>	Default: 40°C Min: -10°C Max: 50°C	278
L8-15 (4BBH)	oL2 Characteristics Selection at Low Speeds	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>0: No oL2 level reduction below 6 Hz. 1: oL2 level is reduced linearly below 6 Hz. It is halved at 0 Hz.</p>	Default: 1 Min: 0 Max: 1	279



No. (Addr.)	Name	Description	Setting	Page
L8-18 (4BEH)	Software Current Limit Selection	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>0: Disabled 1: Enabled</p>	Default: 0 Min: 0 Max: 1	279
L8-19 (4BFH)	Frequency Reduction Rate during Overheat Pre-Alarm	<p>All Modes</p> <p>Specifies the frequency reference reduction gain at overheat pre-alarm when L8-03 = 4.</p>	Default: 0.8 Min: 0.1 Max: 0.9	277
L8-27 (4DDH)	Overcurrent Detection Gain	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>Sets the gain for overcurrent detection as a percentage of the motor rated current. Overcurrent is detected using the drive's overcurrent level or the value set to L8-27, whichever is lower.</p>	Default: 300.0% Min: 0.0% Max: 300.0%	279
L8-29 (4DFH)	Current Unbalance Detection (LF2)	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>0: Disabled 1: Enabled</p>	Default: 1 Min: 0 Max: 1	279
L8-32 (4E2H)	Main Contactor and Cooling Fan Power Supply Failure Selection	<p>All Modes</p> <p>Determines the action the drive should take when a fault occurs with the internal cooling fan.</p> <p>0: Ramp to stop 1: Coast to stop 2: Fast Stop (decelerate to stop using the deceleration time in C1-09) 3: Alarm only ("FAn " will flash) 4: Continue operation at reduced speed as set in L8-19.</p>	Default: 1 Min.: 0 Max.: 4	280
L8-35 (4ECH)	Installation Method Selection	<p>All Modes</p> <p>0: IP00 enclosure drive 1: Side-by-Side mounting 2: NEMA Type 1 enclosure 3: Finless model drive or external heatsink installation</p>	Default: <3> <9> Min: 0 Max: 3	280
L8-38 (4EFH)	Carrier Frequency Reduction Selection	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>0: Disabled 1: Enabled below 6 Hz 2: Enabled for the entire speed range</p>	Default: <16> Min: 0 Max: 2	280
L8-40 (4F1H)	Carrier Frequency Reduction Off-Delay Time	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>Sets the time that the drive continues running with reduced carrier frequency after the carrier reduction condition is gone. Setting 0.00 s disables the carrier frequency reduction time.</p>	Default: <10> Min: 0.00 s Max: 2.00 s	281
L8-41 (4F2H)	High Current Alarm Selection	<p>All Modes</p> <p>0: Disabled 1: Enabled. An alarm is triggered at output currents above 150% of the drives rated current.</p>	Default: 0 Min: 0 Max: 1	281
L8-55 (45FH)	Internal Braking Transistor Protection	<p>All Modes</p> <p>0: Disabled. L8-55 should be disabled when using a regen converter or an optional braking unit. 1: Protection enabled. <b>Note:</b> This parameter is not available in models CIMR-A□4A0930 and 4A1200.</p>	Default: 1 Min: 0 Max: 1	281
L8-78 (2CCH)	Power Unit Output Phase Loss Protection	<p>All Modes</p> <p>Enables motor protection if output phase loss occurs.</p> <p>0: Disabled 1: Enabled <b>Note:</b> This parameter is available in models CIMR-A□4A0930 and 4A1200.</p>	Default: 1 Min: 0 Max: 1	282

<3> Parameter setting value is not reset to the default value when the drive is initialized.  
 <9> Default setting is determined by the drive model (o2-04) and duty selection (C6-01).  
 <10> Default setting is determined by the control mode (A1-02).  
 <16> Default setting is determined by the control mode (A1-02) and the drive model (o2-04).

### ◆ n: Special Adjustment

The n parameters are used to adjust more advanced performance characteristics such as Hunting Prevention, speed feedback detection, High Slip Braking, and Online Tuning for motor line-to-line resistance.

#### ■ n1: Hunting Prevention

No. (Addr.)	Name	Description	Setting	Page
n1-01 (580H)	Hunting Prevention Selection	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>0: Disabled 1: Enabled</p>	Default: 1 Min: 0 Max: 1	283

## B.3 Parameter Table

No. (Addr.)	Name	Description	Setting	Page
n1-02 (581H)	Hunting Prevention Gain Setting	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>If the motor vibrates while lightly loaded, increase the gain by 0.1 until vibration ceases. If the motor stalls, decrease the gain by 0.1 until the stalling ceases.</p>	Default: 1.00 Min: 0.00 Max: 2.50	283
n1-03 (582H)	Hunting Prevention Time Constant	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the time constant used for Hunting Prevention.</p>	Default: <6> Min: 0 ms Max: 500 ms	283
n1-05 (530H)	Hunting Prevention Gain while in Reverse	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the gain used for Hunting Prevention. If set to 0, the gain set to n1-02 is used for operation in reverse.</p>	Default: 0.00 Min: 0.00 Max: 2.50	283

<6> Default setting value varies by the drive model (o2-04).

### ■ n2: Speed Feedback Detection Control (AFR) Tuning

No. (Addr.)	Name	Description	Setting	Page
n2-01 (584H)	Speed Feedback Detection Control (AFR) Gain	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input checked="" type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the internal speed feedback detection control gain in the automatic frequency regulator (AFR). If hunting occurs, increase the set value. If response is low, decrease the set value.</p>	Default: 1.00 Min: 0.00 Max: 10.00	284
n2-02 (585H)	Speed Feedback Detection Control (AFR) Time Constant 1	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input checked="" type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the time constant used for speed feedback detection control (AFR).</p>	Default: 50 ms Min: 0 ms Max: 2000 ms	284
n2-03 (586H)	Speed Feedback Detection Control (AFR) Time Constant 2	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input checked="" type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the AFR time constant to be used during Speed Search and during regen.</p>	Default: 750 ms Min: 0 ms Max: 2000 ms	284

### ■ n3: High Slip Braking (HSB) and Overexcitation Braking

No. (Addr.)	Name	Description	Setting	Page
n3-01 (588H)	High Slip Braking Deceleration Frequency Width	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the output frequency reduction step width for when the drive stops the motor using HSB. Set as a percentage of the maximum output frequency. Increase this setting if overvoltage occurs during HSB.</p>	Default: 5% Min: 1% Max: 20%	284
n3-02 (589H)	High Slip Braking Current Limit	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the current limit during HSB as a percentage of the motor rated current.</p>	Default: <35> Min: 100% Max: 200%	285
n3-03 (58AH)	High Slip Braking Dwell Time at Stop	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the time the drive will run with minimum frequency (E1-09) at the end of deceleration. If this time is set too low, the machine inertia can cause the motor to rotate slightly after HSB.</p>	Default: 1.0 s Min: 0.0 s Max: 10.0 s	285
n3-04 (58BH)	High-Slip Braking Overload Time	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the time required for an HSB overload fault (oL7) to occur when the drive output frequency does not change during an HSB stop. This parameter does not typically require adjustment.</p>	Default: 40 s Min: 30 s Max: 1200 s	285
n3-13 (531H)	Overexcitation Deceleration Gain	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input checked="" type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets the gain applied to the V/f pattern during Overexcitation Deceleration (L3-04 = 4).</p>	Default: 1.10 Min: 1.00 Max: 1.40	286
n3-14 (532H)	High Frequency Injection during Overexcitation Deceleration	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input checked="" type="radio"/> OLV <input type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>0: Disabled 1: Enabled</p>	Default: 0 Min: 0 Max: 1	286
n3-21 (579H)	High-Slip Suppression Current Level	<p><input type="radio"/> V/f <input type="radio"/> V/f w/PG <input type="radio"/> OLV <input checked="" type="radio"/> CLV</p> <p><input type="radio"/> OLV/PM <input type="radio"/> AOLV/PM <input type="radio"/> CLV/PM</p> <p>Sets output current level at which the drive will start reducing the overexcitation gain in order to prevent a too high motor slip during Overexcitation Deceleration. Set as a percentage of the drive rated current.</p>	Default: 100% Min: 0% Max: 150%	286



No. (Addr.)	Name	Description	Setting	Page
n3-23 (57BH)	Overexcitation Operation Selection	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>0: Enabled in both directions 1: Enabled only when rotating forward 2: Enabled only when in reverse</p>	Default: 0 Min: 0 Max: 2	286

<9> The upper limit of the setting range is determined by the values set to duty selection (C6-01) and the carrier frequency reduction selection (L8-38).

### ■ n5: Feed Forward Control

No. (Addr.)	Name	Description	Setting	Page
n5-01 (5B0H)	Feed Forward Control Selection	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>0: Disabled 1: Enabled</p>	Default: 0 Min: 0 Max: 1	287
n5-02 (5B1H)	Motor Acceleration Time	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>Sets the time required to accelerate the motor at the rated torque from stop to rated speed.</p>	Default: <9> <14> Min: 0.001 s Max: 10.000 s	287
n5-03 (5B2H)	Feed Forward Control Gain	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>Sets the ratio between motor and load inertia. Lower this setting if overshoot occurs at the end of acceleration.</p>	Default: 1.00 Min: 0.00 Max: 100.00	288

<9> Default setting value is dependent on the drive model (o2-04) and the Drive Duty (C6-01).

<14> Default setting value is dependent on the motor code set to E5-01.


































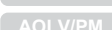
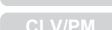












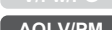

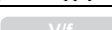

















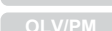


### ■ n6: Online Tuning

No. (Addr.)	Name	Description	Setting	Page
n6-01 (570H)	Online Tuning Selection	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>0: Disabled 1: Line-to-line resistance tuning 2: Voltage correction. Setting not possible when Energy Saving is enabled (b8-01).</p>	Default: 0 Min: 0 Max: 2	288
n6-05 (5C7H)	Online Tuning Gain	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>Decrease this setting for motors with a relatively large rotor time constant. If overload occurs, increase this setting slowly in increments of 0.10.</p>	Default: 1.00 Min: 0.10 Max: 5.00	289

### ■ n8: PM Motor Control Tuning

No. (Addr.)	Name	Description	Setting	Page
n8-01 (540H)	Initial Rotor Position Estimation Current	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>Sets the current used for initial rotor position estimation as a percentage of the motor rated current (E5-03). If the motor nameplate lists an "SI" value, that value should be entered here.</p>	Default: 50% Min: 0% Max: 100%	289
n8-02 (541H)	Pole Attraction Current	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>Sets the current during initial polar attraction as a percentage of the motor rated current. Enter a high value when attempting to increase starting torque.</p>	Default: 80% Min: 0% Max: 150%	289
n8-35 (562H)	Initial Rotor Position Detection Selection	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>0: Pull-in 1: High frequency injection 2: Pulse injection</p>	Default: 1 Min: 0 Max: 2	289
n8-45 (538H)	Speed Feedback Detection Control Gain	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>Increase this setting if hunting occurs. Decrease to lower the response.</p>	Default: 0.80 Min: 0.00 Max: 10.00	290
n8-47 (53AH)	Pull-In Current Compensation Time Constant	<p>V/f    V/f w/PG    OLV    CLV</p> <p>OLV/PM    AOLV/PM    CLV/PM</p> <p>Sets the time constant to make the pull-in current reference and actual current value agree. Decrease the value if the motor begins to oscillate, and increase the value if it takes too long for the current reference to equal the output current.</p>	Default: 5.0 s Min: 0.0 s Max: 100.0 s	290

## B.3 Parameter Table

No. (Addr.)	Name	Description	Setting	Page
n8-48 (53BH)	Pull-In Current	       <p>Defines the d-axis current reference during no-load operation at a constant speed. Set as a percentage of the motor rated current. Increase this setting if hunting occurs while running at constant speed.</p>	Default: 30% Min: 20% Max: 200%	290
n8-49 (53CH)	d-Axis Current for High Efficiency Control	       <p>Sets the d-axis current reference when running a high load at constant speed. Set as a percentage of the motor rated current.</p>	Default: <14> Min: -200.0% Max: 0.0%	290
n8-51 (53EH)	Acceleration/Deceleration Pull-In Current	       <p>Sets the d-axis current reference during acceleration/deceleration as a percentage of the motor rated current. Set to a high value when more starting torque is needed.</p>	Default: 50% Min: 0% Max: 200%	290
n8-54 (56DH)	Voltage Error Compensation Time Constant	       <p>Adjusts the value when hunting occurs at low speed. If hunting occurs with sudden load changes, increase n8-54 in increments of 0.1. Reduce this setting if oscillation occurs at start.</p>	Default: 1.00 s Min: 0.00 s Max: 10.00 s	291
n8-55 (56EH)	Load Inertia	       <p>Sets the ratio between motor and machine inertia. 0: less than 1:10. 1: between 1:10 to 1:30. 2: between 1:30 to 1:50. 3: higher than 1:50.</p>	Default: 0 Min: 0 Max: 3	291
n8-57 (574H)	High Frequency Injection	       <p>0: Disabled. Disable when using an SPM motor. 1: Enabled. Use this setting to enhance the speed control range when using an IPM motor.</p>	Default: 0 Min: 0 Max: 1	291
n8-62 (57DH) <18>	Output Voltage Limit	       <p>Prevents output voltage saturation. Should be set just below the voltage provided by the input power supply.</p>	Default: 200.0 V Min: 0.0 V Max: 230.0 V	291
n8-65 (65CH)	Speed Feedback Detection Control Gain during ov Suppression	       <p>Sets the gain used for internal speed feedback detection during ov suppression</p>	Default: 1.50 Min: 0.00 Max: 10.00	292
n8-69 (65DH) <58>	Speed Calculation Gain	       <p>Sets the proportional gain for PLL control of an extended observer. There is normally no need to change this parameter from the default value. <b>Note:</b> This parameter is not available in models CIMR-A□4A0930 and 4A1200.</p>	Default: 1.00 Min: 0.00 Max: 20.00	292
n8-84 (2D3H) <58>	Polarity Judge Current	       <p>Sets the current to determine polarity for the initial polarity calculation as a percentage of the motor rated current. 100% = Motor rated current <b>Note:</b> This parameter is not available in models CIMR-A□4A0930 and 4A1200.</p>	Default: 100% Min: 0% Max: 150%	292

<14> Default setting value is dependent on the motor code set to E5-01.



<18> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.


<58> This parameter is valid from the drive software version S1015 and later.

### ◆ o: Operator Related Settings

The o parameters are used to set up the digital operator displays.

#### ■ o1: Digital Operator Display Selection

No. (Addr.)	Name	Description	Setting	Page
o1-01 (500H) 	Drive Mode Unit Monitor Selection	 <p>Selects the content of the last monitor that is shown when scrolling through Drive Mode display. Enter the last three digits of the monitor parameter number to be displayed: U□-□□.</p>	Default: 106 (Monitor U1-06) Min: 104 Max: 809	293

No. (Addr.)	Name	Description	Setting	Page
o1-02 (501H) 	User Monitor Selection after Power Up	<b>All Modes</b> 1: Frequency reference (U1-01) 2: Direction 3: Output frequency (U1-02) 4: Output current (U1-03) 5: User-selected monitor (set by o1-01)	Default: 1 Min: 1 Max: 5	293
o1-03 (502H)	Digital Operator Display Selection	<b>All Modes</b> Sets the units the drive should use to display the frequency reference and motor speed monitors. 0: 0.01 Hz 1: 0.01% (100% = E1-04) 2: r/min (calculated using the number of motor poles setting in E2-04, E4-04, or E5-04) 3: User-selected units (set by o1-10 and o1-11)	Default: <10> Min: 0 Max: 3	293
o1-04 (503H)	V/f Pattern Display Unit	<b>V/f</b> <b>V/f w/PG</b> <b>OLV</b> <b>CLV</b> <b>OLV/PM</b> <b>AOLV/PM</b> <b>CLV/PM</b> 0: Hz 1: r/min	Default: <10> Min: 0 Max: 1	294
o1-10 (520H)	User-Set Display Units Maximum Value	<b>All Modes</b> These settings define the display values when o1-03 is set to 3. o1-10 sets the display value that is equal to the maximum output frequency.	Default: <36> Min: 1 Max: 60000	294
o1-11 (521H)	User-Set Display Units Decimal Display	o1-11 sets the position of the decimal position.	Default: <36> Min: 0 Max: 3	294

<10> Default setting is determined by the control mode (A1-02).

<36> Default setting value is determined by the digital operator display selection (o1-03).

### ■ o2: Digital Operator Keypad Functions

No. (Addr.)	Name	Description	Setting	Page
o2-01 (505H)	LO/RE Key Function Selection	<b>All Modes</b> 0: Disabled 1: Enabled. LO/RE key switches between LOCAL and REMOTE operation.	Default: 1 Min: 0 Max: 1	294
o2-02 (506H)	STOP Key Function Selection	<b>All Modes</b> 0: Disabled. STOP key is disabled in REMOTE operation. 1: Enabled. STOP key is always enabled.	Default: 1 Min: 0 Max: 1	295
o2-03 (507H)	User Parameter Default Value	<b>All Modes</b> 0: No change. 1: Set defaults. Saves parameter settings as default values for a User Initialization. 2: Clear all. Clears the default settings that have been saved for a User Initialization.	Default: 0 Min: 0 Max: 2	295
o2-04 (508H)	Drive Model Selection	<b>All Modes</b> Enter the drive model. Setting required only if installing a new control board.	Default: Determined by drive capacity Min: – Max: –	295
o2-05 (509H)	Frequency Reference Setting Method Selection	<b>All Modes</b> 0: ENTER key must be pressed to enter a frequency reference. 1: ENTER key is not required. The frequency reference can be adjusted using the up and down arrow keys only.	Default: 0 Min: 0 Max: 1	295
o2-06 (50AH)	Operation Selection when Digital Operator is Disconnected	<b>All Modes</b> 0: The drive continues operating if the digital operator is disconnected. 1: A fault is triggered (oPr) and the motor coasts to stop.	Default: 0 Min: 0 Max: 1	296
o2-07 (527H)	Motor Direction at Power Up when Using Operator	<b>All Modes</b> 0: Forward 1: Reverse This parameter requires that drive operation be assigned to the digital operator.	Default: 0 Min: 0 Max: 1	296
o2-09 (50DH)	Reserved	–	–	–

### ■ o3: Copy Function

No. (Addr.)	Name	Description	Setting	Page
o3-01 (515H)	Copy Function Selection	<b>All Modes</b> 0: No action 1: Read parameters from the drive, saving them onto the digital operator. 2: Copy parameters from the digital operator, writing them to the drive. 3: Verify parameter settings on the drive to check if they match the data saved on the operator.	Default: 0 Min: 0 Max: 3	296
o3-02 (516H)	Copy Allowed Selection	<b>All Modes</b> 0: Read operation prohibited 1: Read operation allowed	Default: 0 Min: 0 Max: 1	296

## B.3 Parameter Table

### ■ o4: Maintenance Monitor Settings

No. (Addr.)	Name	Description	Setting	Page
o4-01 (50BH)	Cumulative Operation Time Setting	<b>All Modes</b> Sets the value for the cumulative operation time of the drive in units of 10 h.	Default: 0 h Min: 0 h Max: 9999 h	297
o4-02 (50CH)	Cumulative Operation Time Selection	<b>All Modes</b> 0: Logs power-on time 1: Logs operation time when the drive output is active (output operation time).	Default: 0 Min: 0 Max: 1	297
o4-03 (50EH)	Cooling Fan Operation Time Setting	<b>All Modes</b> Sets the value of the fan operation time monitor U4-03 in units of 10 h.	Default: 0 h Min: 0 h Max: 9999 h	297
o4-05 (51DH)	Capacitor Maintenance Setting	<b>All Modes</b> Sets the value of the Maintenance Monitor for the capacitors. See U4-05 to check when the capacitors may need to be replaced.	Default: 0% Min: 0% Max: 150%	297
o4-07 (523H)	DC Bus Pre-Charge Relay Maintenance Setting	<b>All Modes</b> Sets the value of the Maintenance Monitor for the soft charge bypass relay. See U4-06 to check when the bypass relay may need to be replaced.	Default: 0% Min: 0% Max: 150%	297
o4-09 (525H)	IGBT Maintenance Setting	<b>All Modes</b> Sets the value of the Maintenance Monitor for the IGBTs. See U4-07 to check when the IGBTs may need to be replaced.	Default: 0% Min: 0% Max: 150%	297
o4-11 (510H)	U2, U3 Initialization	<b>All Modes</b> 0: U2-□□ and U3-□□ monitor data is not reset when the drive is initialized (A1-03). 1: U2-□□ and U3-□□ monitor data is reset when the drive is initialized (A1-03).	Default: 0 Min: 0 Max: 1	298
o4-12 (512H)	kWh Monitor Initialization	<b>All Modes</b> 0: U4-10 and U4-11 monitor data is not reset when the drive is initialized (A1-03). 1: U4-10 and U4-11 monitor data is reset when the drive is initialized (A1-03).	Default: 0 Min: 0 Max: 1	298
o4-13 (528H)	Number of Run Commands Counter Initialization	<b>All Modes</b> 0: Number of Run commands counter is not reset when the drive is initialized (A1-03). 1: Number of Run commands counter is reset when the drive is initialized (A1-03).	Default: 0 Min: 0 Max: 1	298

### ◆ q: DriveWorksEZ Parameters

No. (Addr.)	Name	Description	Setting	Page
q1-01 to q6-07 (1600H to 1746H)	DriveWorksEZ Parameters	<b>All Modes</b> Reserved for DriveWorksEZ	Refer to Help in the DWEZ software.	298

### ◆ r: DriveWorksEZ Connection Parameters

No. (Addr.)	Name	Description	Setting	Page
r1-01 to r1-40 (1840H to 1867H)	DriveWorksEZ Connection Parameters 1 to 20 (upper/lower)	<b>All Modes</b> DriveWorksEZ Connection Parameters 1 to 20 (upper/lower)	Default: 0 Min: 0 Max: FFFFH	298

### ◆ T: Motor Tuning

Enter data into the following parameters to tune the motor and drive for optimal performance

#### ■ T1: Induction Motor Auto-Tuning

No. (Addr.)	Name	Description	Setting	Page
T1-00 (700H)	Motor 1 / Motor 2 Selection	<b>All Modes</b> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> 1: Motor 1 (sets E1-□□, E2-□□) 2: Motor 2 (sets E3-□□, E4-□□)	Default: 1 Min: 1 Max: 2	116
T1-01 (701H) <37>	Auto-Tuning Mode Selection	<b>All Modes</b> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center; margin-top: 5px;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> 0: Rotational Auto-Tuning 1: Stationary Auto-Tuning 1 2: Stationary Auto-Tuning for Line-to-Line Resistance 3: Rotational Auto-Tuning for V/f Control (necessary for Energy Savings and Speed Estimation Speed Search) 4: Stationary Auto-Tuning 2 8: Inertia Tuning (perform Rotational Auto-Tuning prior to Inertia Tuning) 9: ASR Gain Tuning (perform Rotational Auto-Tuning prior to ASR Gain Auto-Tuning)	Default: 0 Min: 0 Max: 4, 8, 9 <10>	116

No. (Addr.)	Name	Description	Setting	Page
T1-02 (702H)	Motor Rated Power	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the motor rated power as specified on the motor nameplate.</p>	Default: <6> Min: 0.00 kW Max: 650.00 kW	116
T1-03 (703H) <18>	Motor Rated Voltage	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the motor rated voltage as specified on the motor nameplate.</p>	Default: 200.0 V Min: 0.0 V Max: 255.0 V	116
T1-04 (704H)	Motor Rated Current	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the motor rated current as specified on the motor nameplate.</p>	Default: <6> Min: 10% of drive rated current Max: 200% of drive rated current	117
T1-05 (705H)	Motor Base Frequency	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the rated frequency of the motor as specified on the motor nameplate.</p>	Default: 50.0 Hz Min: 0.0 Hz Max: 400.0 Hz	117
T1-06 (706H)	Number of Motor Poles	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the number of motor poles as specified on the motor nameplate.</p>	Default: 4 Min: 2 Max: 48	117
T1-07 (707H)	Motor Base Speed	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the rated speed of the motor as specified on the motor nameplate.</p>	Default: 1450 r/min Min: 0 r/min Max: 24000 r/min	117
T1-08 (708H)	PG Number of Pulses Per Revolution	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Set the number of pulses per revolution for the PG being used (pulse generator or encoder).</p>	Default: 1024 ppr Min: 0 ppr Max: 60000 ppr	117
T1-09 (709H)	Motor No-Load Current (Stationary Auto-Tuning)	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the no-load current for the motor. After setting the motor capacity to T1-02 and the motor rated current to T1-04, this parameter will automatically display the no-load current for a standard 4 pole Yaskawa motor. Enter the no-load current as indicated on the motor test report.</p>	Default: – Min: 0 A Max: T1-04	117
T1-10 (70AH)	Motor Rated Slip (Stationary Auto-Tuning)	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the motor rated slip. After setting the motor capacity to T1-02, this parameter will automatically display the motor slip for a standard 4 pole Yaskawa motor. Enter the motor slip as indicated on the motor test report.</p>	Default: – Min: 0.00 Hz Max: 20.00 Hz	118
T1-11 (70BH)	Motor Iron Loss	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>Sets the iron loss for determining the Energy Saving coefficient. The value is set to E2-10 (motor iron loss) set when the power is cycled. If T1-02 is changed, a default value appropriate for the motor capacity that was entered will appear.</p>	Default: 14 W <38> Min: 0 W Max: 65535 W	118

<6> Default setting value varies by the drive model (o2-04).

<10> Default setting is determined by the control mode (A1-02).

<18> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.

<37> The availability of certain Auto-Tuning methods depends on the control mode selected for the drive.

<38> Default setting value differs depending on the motor code value and motor parameter settings.

## ■ T2: PM Motor Auto-Tuning

No. (Addr.)	Name	Description	Setting	Page
T2-01 (750H)	PM Motor Auto-Tuning Mode Selection	<p><input type="button" value="V/f"/> <input type="button" value="V/f w/PG"/> <input type="button" value="OLV"/> <input type="button" value="CLV"/></p> <p><input type="button" value="OLV/PM"/> <input type="button" value="AOLV/PM"/> <input type="button" value="CLV/PM"/></p> <p>0: PM Motor Parameter Settings 1: PM Stationary Auto-Tuning 2: PM Stationary Auto-Tuning for Stator Resistance 3: Z Pulse Offset Tuning 8: Inertia Tuning 9: ASR Gain Auto-Tuning</p> <p>Prior to executing Inertia Tuning or ASR Gain Auto-Tuning, be sure to take the following steps:</p> <ul style="list-style-type: none"> <li>perform Auto-Tuning for motor data (T2-01 = 0, 1, or 2) or set the motor code to E5-01.</li> <li>verify all motor data entered to the drive with the motor nameplate or the motor test report.</li> </ul> <p>11: Back EMF Constant Tuning</p> <p><b>Note 1.</b> Setting 11 is valid from the drive software version S1015 and later. <b>2.</b> Setting 11 is not available in models CIMR-A□4A0930 and 4A1200.</p>	Default: 0 Min: 0 Max: 11 <10>	118

## B.3 Parameter Table

No. (Addr.)	Name	Description	Setting	Page
T2-02 (751H)	PM Motor Code Selection	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Enter the motor code when using a Yaskawa PM motor. Once the motor code is entered, the drive automatically sets parameters T2-03 through T2-14. When using a motor that is not supported motor code or a non-Yaskawa motor, set FFFF here and then adjust the other T2 parameters according to the motor nameplate or the motor test report.</p>	Default: <16> Min: 0000 Max: FFFF	118
T2-03 (752H)	PM Motor Type	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>0: IPM motor 1: SPM motor. Parameter T2-17 will not be displayed with this setting.</p>	Default: 1 Min: 0 Max: 1	119
T2-04 (730H)	PM Motor Rated Power	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the motor rated power.</p>	Default: <6> Min: 0.00 kW Max: 650.00 kW	119
T2-05 (732H) <18>	PM Motor Rated Voltage	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Enter the motor rated voltage as indicated on the motor nameplate.</p>	Default: 200.0 V Min: 0.0 V Max: 255.0 V	119
T2-06 (733H)	PM Motor Rated Current	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Enter the motor rated current as indicated on the motor nameplate.</p>	Default: <6> Min: 10% of drive rated current Max: 200% of drive rated current	119
T2-07 (753H)	PM Motor Base Frequency	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Enter the motor base frequency as indicated on the motor nameplate.</p>	Default: 87.5 Hz Min: 0.0 Hz Max: 400.0 Hz	119
T2-08 (734H)	Number of PM Motor Poles	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Enter the number of motor poles for the PM motor as indicated on the motor nameplate.</p>	Default: 6 Min: 2 Max: 48	119
T2-09 (731H)	PM Motor Base Speed	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Enter the base speed for the PM motor as indicated on the motor nameplate.</p>	Default: 1750 r/min Min: 0 r/min Max: 24000 r/min	119
T2-10 (754H)	PM Motor Stator Resistance	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Enter the rotor resistance for the PM motor as indicated on the motor nameplate.</p>	Default: <39> Min: 0.000 Ω Max: 65.000 Ω	119
T2-11 (735H)	PM Motor d-Axis Inductance	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Enter the d-axis inductance for the PM motor as indicated on the motor nameplate.</p>	Default: <39> Min: 0.00 mH Max: 600.00 mH	120
T2-12 (736H)	PM Motor q-Axis Inductance	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Enter the q-axis inductance for the PM motor as indicated on the motor nameplate.</p>	Default: <39> Min: 0.00 mH Max: 600.00 mH	120
T2-13 (755H)	Induced Voltage Constant Unit Selection	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>0: mV/(r/min). E5-09 will automatically be set to 0.0, and E5-24 will be used. 1: mV/(rad/sec). E5-24 will automatically be set to 0.0, and E5-09 will be used</p>	Default: 1 Min: 0 Max: 1	120
T2-14 (737H)	PM Motor Induced Voltage Constant	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Enter the induced voltage coefficient for the PM motor as indicated on the motor nameplate.</p>	Default: <39> Min: 0.1 Max: 2000.0	120
T2-15 (756H)	Pull-In Current Level for PM Motor Tuning	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the amount of pull-in current to use for Auto-Tuning as a percentage of the motor rated current. Increase this setting for high inertia loads.</p>	Default: 30% Min: 0% Max: 120%	120
T2-16 (738H)	PG Number of Pulses Per Revolution for PM Motor Tuning	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the number of pulses per revolution for the PG being used (pulse generator or encoder).</p>	Default: 1024 ppr Min: 1 ppr Max: 15000 ppr	120
T2-17 (757H)	Encoder Z-Pulse Offset	<div style="display: flex; justify-content: space-around; margin-bottom: 5px;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the offset between encoder offset and the rotor magnetic axis.</p>	Default: 0.0 deg Min: -180.0 deg Max: 180.0 deg	120

<6> Default setting value varies by the drive model (o2-04).

<10> Default setting is determined by the control mode (A1-02).

<16> Default setting is determined by the control mode (A1-02) and the drive model (o2-04).

<18> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.

<39> Default setting is determined by the drive capacity and the motor code selected in T2-02.

■ T3: ASR and Inertia Tuning

No. (Addr.)	Name	Description	Setting	Page
T3-01 (760H) <40>	Test Signal Frequency	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the frequency of the test signal used during Inertia Tuning and ASR Gain Auto-Tuning. Reduce this value if the inertia is large or if a fault occurs.</p>	Default: 3.0 Hz Min: 0.1 Hz Max: 20.0 Hz	121
T3-02 (761H) <40>	Test Signal Amplitude	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the amplitude of the test signal used during Inertia and ASR Gain Auto-Tuning. Reduce this value if the inertia is too large or if a fault occurs.</p>	Default: 0.5 rad Min: 0.1 rad Max: 10.0 rad	121
T3-03 (762H) <40>	Motor Inertia	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the motor inertia. Default setting is the inertia of a Yaskawa motor.</p>	Default: <9> <14> Min: 0.0001 kgm <sup>2</sup> Max: 600.00 kgm <sup>2</sup>	121
T3-04 (763H) <40>	System Response Frequency	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Sets the response frequency of the mechanical system connected to the motor. Oscillation may result if set too high.</p>	Default: 10.0 Hz Min: 0.1 Hz Max: 50.0 Hz	121

<9> Default setting value is dependent on the drive model (o2-04) and the Drive Duty (C6-01).

<14> Default setting value is dependent on the motor code set to E5-01.

<40> Displayed only when performing Inertia Tuning or ASR Gain Auto-Tuning (T1-01 = 9 or T2-01 = 9).

◆ U: Monitors

Monitor parameters allow the user to view drive status, fault information, and other data concerning drive operation.

■ U1: Operation Status Monitors

No. (Addr.)	Name	Description	Analog Output Level	Unit	Page
U1-01 (40H)	Frequency Reference	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>Monitors the frequency reference. Display units are determined by o1-03.</p>	10 V: Max frequency	0.01 Hz	–
U1-02 (41H)	Output Frequency	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>Displays the output frequency. Display units are determined by o1-03.</p>	10 V: Max frequency	0.01 Hz	–
U1-03 (42H)	Output Current	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>Displays the output current. <b>Note:</b> The unit is expressed in 1 A for models CIMR-A□4A0930 and 4A1200.</p>	10 V: Drive rated current	<19> <50>	–
U1-04 (43H)	Control Method	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>0: V/f Control 1: V/f Control with PG 2: Open Loop Vector Control 3: Closed Loop Vector Control 5: Open Loop Vector Control for PM 6: Advanced Open Loop Vector Control for PM 7: Closed Loop Vector Control for PM</p>	No signal output available	–	–
U1-05 (44H)	Motor Speed	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Displays the motor speed feedback. Display units are determined by o1-03.</p>	10 V: Max Frequency	0.01 Hz	–
U1-06 (45H)	Output Voltage Reference	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>Displays the output voltage.</p>	10 V: 200 Vrms <18>	0.1 Vac	–
U1-07 (46H)	DC Bus Voltage	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>Displays the DC bus voltage.</p>	10 V: 400 V <18>	1 Vdc	–
U1-08 (47H)	Output Power	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>All Modes</span> </div> <p>Displays the output power (this value is calculated internally).</p>	10 V: Drive rated power (kW)	<22>	–
U1-09 (48H)	Torque Reference	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Monitors the internal torque reference.</p>	10 V: Motor rated torque	0.1%	–



### B.3 Parameter Table

No. (Addr.)	Name	Description	Analog Output Level	Unit	Page
U1-10 (49H)	Input Terminal Status	<p><b>All Modes</b> Displays the input terminal status.</p> <p>U1-10=00000000</p> <ul style="list-style-type: none"> <li>1 Digital input 1 (terminal S1 enabled)</li> <li>1 Digital input 2 (terminal S2 enabled)</li> <li>1 Digital input 3 (terminal S3 enabled)</li> <li>1 Digital input 4 (terminal S4 enabled)</li> <li>1 Digital input 5 (terminal S5 enabled)</li> <li>1 Digital input 6 (terminal S6 enabled)</li> <li>1 Digital input 7 (terminal S7 enabled)</li> <li>1 Digital input 8 (terminal S8 enabled)</li> </ul>	No signal output available	-	-
U1-11 (4AH)	Output Terminal Status	<p><b>All Modes</b> Displays the output terminal status.</p> <p>U1-11=00000000</p> <ul style="list-style-type: none"> <li>1 Multi-Function Digital Output (terminal M1-M2)</li> <li>1 Multi-Function Digital Output (terminal M3-M4)</li> <li>1 Multi-Function Digital Output (terminal M5-M6)</li> <li>Not Used</li> <li>1 Fault Relay Output (terminal MA-MC closed MA-MC open)</li> </ul>	No signal output available	-	-
U1-12 (4BH)	Drive Status	<p><b>All Modes</b> Verifies the drive operation status.</p> <p>U1-12=00000000</p> <ul style="list-style-type: none"> <li>1 During run</li> <li>1 During zero-speed</li> <li>1 During REV</li> <li>1 During fault reset signal input</li> <li>1 During speed agree</li> <li>1 Drive ready</li> <li>1 During alarm detection</li> <li>1 During fault detection</li> </ul>	No signal output available	-	-
U1-13 (4EH)	Terminal A1 Input Level	<p><b>All Modes</b> Displays the signal level to analog input terminal A1.</p>	10 V: 100%	0.1%	-
U1-14 (4FH)	Terminal A2 Input Level	<p><b>All Modes</b> Displays the signal level to analog input terminal A2.</p>	10 V: 100%	0.1%	-
U1-15 (50H)	Terminal A3 Input Level	<p><b>All Modes</b> Displays the signal level to analog input terminal A3.</p>	10 V: 100%	0.1%	-
U1-16 (53H)	Output Frequency after Soft Starter	<p><b>All Modes</b> Displays output frequency with ramp time and S-curves. Units determined by o1-03.</p>	10 V: Max frequency	0.01 Hz	-
U1-17 (58H)	DI-A3 Input Status	<p><b>All Modes</b> Displays the reference value input from the DI-A3 option card. Display will appear in hexadecimal as determined by the digital card input selection in F3-01. 3FFFF: Set (1 bit) + sign (1 bit) + 16 bit</p>	No signal output available	-	-
U1-18 (61H)	oPE Fault Parameter	<p><b>All Modes</b> Displays the parameter number that caused the oPE□□ or Err (EEPROM write error) error.</p>	No signal output available	-	-



No. (Addr.)	Name	Description	Analog Output Level	Unit	Page
U1-19 (66H)	MEMOBUS/Modbus Error Code	<p><b>All Modes</b></p> <p>Displays the contents of a MEMOBUS/Modbus error.</p> <p style="text-align: center;">U1-19=00000000</p>	No signal output available	-	-
U1-21 (77H)	AI-A3 Terminal V1 Input Voltage Monitor	<p><b>All Modes</b></p> <p>Displays the input voltage to terminal V1 on analog input card AI-A3.</p>	10 V: 100%	0.1%	-
U1-22 (72AH)	AI-A3 Terminal V2 Input Voltage Monitor	<p><b>All Modes</b></p> <p>Displays the input voltage to terminal V2 on analog input card AI-A3.</p>	10 V: 100%	0.1%	-
U1-23 (72BH)	AI-A3 Terminal V3 Input Voltage Monitor	<p><b>All Modes</b></p> <p>Displays the input voltage to terminal V3 on analog input card AI-A3.</p>	10 V: 100%	0.1%	-
U1-24 (7DH)	Input Pulse Monitor	<p><b>All Modes</b></p> <p>Displays the frequency to pulse train input terminal RP.</p>	Determined by H6-02	1 Hz	-
U1-25 (4DH)	Software Number (Flash)	<p><b>All Modes</b></p> <p>FLASH ID</p>	No signal output available	-	-
U1-26 (5BH)	Software No. (ROM)	<p><b>All Modes</b></p> <p>ROM ID</p>	No signal output available	-	-
U1-29 (7AAH)	Software No. (PWM)	<p><b>All Modes</b></p> <p>PWM ID</p> <p><b>Note:</b> This parameter is displayed in models CIMR-A□4A0930 and 4A1200.</p>	No signal output available	-	-

- <18> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.
- <19> This value's number of decimal places depends on the drive model and the Heavy/Normal duty selection in parameter C6-01. The value will have two decimal places (0.01 A) if the drive is set for a Maximum Applicable Motor Capacity up to 11 kW (refer to [Table A.2](#) and [Table A.3](#)) and one decimal place (0.1 A) if the set Maximum Applicable Motor Capacity is higher than 11 kW.
- <22> The display resolution depends on the rated output power of the drive after the Drive Duty has been set in parameter C6-01. Drives with a maximum output up to 11 kW will display this value in units of 0.01 kW (two decimal places). Drives with a maximum output greater than 11 kW will display this value in units of 0.1 kW (one decimal place). *Refer to Model Number and Nameplate Check on page 29* for details.
- <50> When reading the value of this monitor via MEMOBUS/Modbus a value of 8192 is equal to 100% of the drive rated output current.

### ■ U2: Fault Trace

No. (Addr.)	Name	Description	Analog Output Level	Unit	Page
U2-01 (80H)	Current Fault	<p><b>All Modes</b></p> <p>Displays the current fault.</p>	No signal output available	-	-
U2-02 (81H)	Previous Fault	<p><b>All Modes</b></p> <p>Displays the previous fault.</p>	No signal output available	-	-
U2-03 (82H)	Frequency Reference at Previous Fault	<p><b>All Modes</b></p> <p>Displays the frequency reference at the previous fault.</p>	No signal output available	0.01 Hz	-
U2-04 (83H)	Output Frequency at Previous Fault	<p><b>All Modes</b></p> <p>Displays the output frequency at the previous fault.</p>	No signal output available	0.01 Hz	-
U2-05 (84H)	Output Current at Previous Fault	<p><b>All Modes</b></p> <p>Displays the output current at the previous fault.</p>	No signal output available	<19> <50>	-
U2-06 (85H)	Motor Speed at Previous Fault	<p><b>V/f</b>   <b>V/f w/PG</b>   <b>OLV</b>   <b>CLV</b></p> <p><b>OLV/PM</b>   <b>AOLV/PM</b>   <b>CLV/PM</b></p> <p>Displays the motor speed at the previous fault.</p>	No signal output available	0.01 Hz	-
U2-07 (86H)	Output Voltage at Previous Fault	<p><b>All Modes</b></p> <p>Displays the output voltage at the previous fault.</p>	No signal output available	0.1 Vac	-
U2-08 (87H)	DC Bus Voltage at Previous Fault	<p><b>All Modes</b></p> <p>Displays the DC bus voltage at the previous fault.</p>	No signal output available	1 Vdc	-
U2-09 (88H)	Output Power at Previous Fault	<p><b>All Modes</b></p> <p>Displays the output power at the previous fault.</p>	No signal output available	0.1 kW	-

## B.3 Parameter Table

No. (Addr.)	Name	Description	Analog Output Level	Unit	Page
U2-10 (89H)	Torque Reference at Previous Fault	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Displays the torque reference at the previous fault.</p>	No signal output available	0.1%	–
U2-11 (8AH)	Input Terminal Status at Previous Fault	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Displays the input terminal status at the previous fault. Displayed as in U1-10.</p>	No signal output available	–	–
U2-12 (8BH)	Output Terminal Status at Previous Fault	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Displays the output status at the previous fault. Displays the same status displayed in U1-11.</p>	No signal output available	–	–
U2-13 (8CH)	Drive Operation Status at Previous Fault	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Displays the operation status of the drive at the previous fault. Displays the same status displayed in U1-12.</p>	No signal output available	–	–
U2-14 (8DH)	Cumulative Operation Time at Previous Fault	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Displays the cumulative operation time at the previous fault.</p>	No signal output available	1 h	–
U2-15 (7E0H)	Soft Starter Speed Reference at Previous Fault	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Displays the speed reference for the soft starter at the previous fault.</p>	No signal output available	0.01 Hz	–
U2-16 (7E1H)	Motor q-Axis Current at Previous Fault	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Displays the q-axis current for the motor at the previous fault.</p>	No signal output available	0.10%	–
U2-17 (7E2H)	Motor d-Axis Current at Previous Fault	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Displays the d-axis current for the motor at the previous fault.</p>	No signal output available	0.10%	–
U2-19 (7ECH)	Rotor Deviation at Previous Fault	<div style="display: flex; justify-content: space-around; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-around; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Displays the degree of rotor deviation when the most recent fault occurred (same status will appear as shown in U6-10).</p>	No signal output available	0.1 deg	–
U2-20 (8EH)	Heatsink Temperature at Previous Fault	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Displays the temperature of the heatsink when the most recent fault occurred.</p>	No signal output available	1°C	–
U2-27 (7FAH)	Motor Temperature at Previous Fault (NTC)	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Displays the temperature of the motor when the most recent fault occurred. <b>Note:</b> This parameter is available in models CIMR-A□4A0930 and 4A1200.</p>	No signal output available	1°C	–
U2-28 (7FCH)	Malfunctioned Module	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Display the module where the previous fault occurred at a decimal number.</p>	No signal output available	–	–

<19> This value's number of decimal places depends on the drive model and the Heavy/Normal duty selection in parameter C6-01. The value will have two decimal places (0.01 A) if the drive is set for a Maximum Applicable Motor Capacity up to 11 kW (refer to [Table A.2](#) and [Table A.3](#)) and one decimal place (0.1 A) if the set Maximum Applicable Motor Capacity is higher than 11 kW.

<50> When reading the value of this monitor via MEMOBUS/Modbus a value of 8192 is equal to 100% of the drive rated output current.

### ■ U3: Fault History

No. (Addr.)	Name	Description	Analog Output Level	Unit	Page
U3-01 to U3-04 (90H to 93H 800H to 803H))	First to 4th Most Recent Fault	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Displays the first to the fourth most recent faults.</p>	No signal output available	–	–
U3-05 to U3-10 (804H to 809H)	5th to 10th Most Recent Fault	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Displays the fifth to the tenth most recent faults. After ten faults have occurred in the drive, data for the oldest fault is deleted. The most recent fault appears in U3-01, with the next most recent fault appearing in U3-02. The data is moved to the next monitor parameter every time a fault occurs.</p>	No signal output available	–	–
U3-11 to U3-14 (94H to 97H 80AH to 80DH))	Cumulative Operation Time at 1st to 4th Most Recent Fault	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Displays the cumulative operation time when the first to the fourth most recent faults occurred.</p>	No signal output available	1 h	–
U3-15 to U3-20 (80EH to 813H)	Cumulative Operation Time at 5th to 10th Most Recent Fault	<div style="display: flex; justify-content: center; align-items: center;"> <span>All Modes</span> </div> <p>Displays the cumulative operation time when the fifth to the tenth most recent faults occurred.</p>	No signal output available	1 h	–

## ■ U4: Maintenance Monitors

No. (Addr.)	Name	Description	Analog Output Level	Unit	Page
U4-01 (4CH)	Cumulative Operation Time	<b>All Modes</b> Displays the cumulative operation time of the drive. The value for the cumulative operation time counter can be reset in parameter o4-01. Use parameter o4-02 to determine if the operation time should start as soon as the power is switched on or only while the Run command is present. The maximum number displayed is 99999, after which the value is reset to 0.	No signal output available	1 h	–
U4-02 (75H)	Number of Run Commands	<b>All Modes</b> Displays the number of times the Run command is entered. Reset the number of Run commands using parameter o4-13. This value will reset to 0 and start counting again after reaching 65535.	No signal output available	1 Time	–
U4-03 (67H)	Cooling Fan Operation Time	<b>All Modes</b> Displays the cumulative operation time of the cooling fan. The default value for the fan operation time is reset in parameter o4-03. This value will reset to 0 and start counting again after reaching 99999.	No signal output available	1 h	–
U4-04 (7EH)	Cooling Fan Maintenance	<b>All Modes</b> Displays main cooling fan usage time in as a percentage of its expected performance life. Parameter o4-03 can be used to reset this monitor.	No signal output available	1%	–
U4-05 (7CH)	Capacitor Maintenance	<b>All Modes</b> Displays main circuit capacitor usage time in as a percentage of their expected performance life. Parameter o4-05 can be used to reset this monitor.	No signal output available	1%	–
U4-06 (7D6H)	Soft Charge Bypass Relay Maintenance	<b>All Modes</b> Displays the soft charge bypass relay maintenance time as a percentage of its estimated performance life. Parameter o4-07 can be used to reset this monitor.	No signal output available	1%	–
U4-07 (7D7H)	IGBT Maintenance	<b>All Modes</b> Displays IGBT usage time as a percentage of the expected performance life. Parameter o4-09 can be used to reset this monitor.	No signal output available	1%	–
U4-08 (68H)	Heatsink Temperature	<b>All Modes</b> Displays the heatsink temperature.	10 V: 100°C	1°C	–
U4-09 (5EH)	LED Check	<b>All Modes</b> Lights all segments of the LED to verify that the display is working properly.	No signal output available	–	–
U4-10 (5CH)	kWh, Lower 4 Digits	<b>All Modes</b> Monitors the drive output power. The value is shown as a 9 digit number displayed across two monitor parameters, U4-10 and U4-11. Example: 12345678.9 kWh is displayed as: U4-10: 678.9 kWh U4-11: 12345 MWh	No signal output available	1 kWh	–
U4-11 (5DH)	kWh, Upper 5 Digits		No signal output available	1 MWh	–
U4-13 (7CFH)	Peak Hold Current	<b>All Modes</b> Displays the highest current value that occurred during run. <b>Note:</b> The unit is 1 A in models CIMR-A□4A0930 and 4A1200.	No signal output available	0.01 A <50>	–
U4-14 (7D0H)	Peak Hold Output Frequency	<b>All Modes</b> Displays the output frequency when the current value shown in U4-13 occurred.	No signal output available	0.01 Hz	–
U4-16 (7D8H)	Motor Overload Estimate (oL1)	<b>All Modes</b> Shows the value of the motor overload detection accumulator. 100% is equal to the oL1 detection level.	10 V: 100%	0.1%	–
U4-18 (7DAH)	Frequency Reference Source Selection	<b>All Modes</b> Displays the source for the frequency reference as XY-nn. <b>X: indicates which reference is used:</b> 1 = Reference 1 (b1-01) 2 = Reference 2 (b1-15) <b>Y-nn: indicates the reference source</b> 0-01 = Digital operator 1-01 = Analog (terminal A1) 1-02 = Analog (terminal A2) 1-03 = Analog (terminal A3) 2-02 to 17 = Multi-step speed (d1-02 to 17) 3-01 = MEMOBUS/Modbus communications 4-01 = Communication option card 5-01 = Pulse input 7-01 = DWEZ	No signal output available	–	–
U4-19 (7DBH)	Frequency Reference from MEMOBUS/Modbus Comm.	<b>All Modes</b> Displays the frequency reference provided by MEMOBUS/Modbus (decimal).	No signal output available	0.01%	–
U4-20 (7DCH)	Option Frequency Reference	<b>All Modes</b> Displays the frequency reference input by an option card (decimal).	No signal output available	–	–

## B.3 Parameter Table

No. (Addr.)	Name	Description	Analog Output Level	Unit	Page
U4-21 (7DDH)	Run Command Source Selection	<p><b>All Modes</b></p> <p>Displays the source for the Run command as XY-nn.  <b>X: Indicates which Run source is used:</b>            1 = Reference 1 (b1-02)            2 = Reference 2 (b1-16)  <b>Y: Input power supply data</b>            0 = Digital operator            1 = External terminals            3 = MEMOBUS/Modbus communications            4 = Communication option card            7 = DWEZ  <b>nn: Run command limit status data</b>            00: No limit status.            01: Run command was left on when stopped in the PRG mode            02: Run command was left on when switching from LOCAL to REMOTE operation            03: Waiting for soft charge bypass contactor after power up (Uv or Uv1 flashes after 10 s)            04: Waiting for "Run command prohibited" time period to end            05: Fast Stop (digital input, digital operator)            06: b1-17 (Run command given at power-up)            07: During baseblock while coast to stop with timer            08: Frequency reference is below minimal reference during baseblock            09: Waiting for Enter command</p>	No signal output available	–	–
U4-22 (7DEH)	MEMOBUS/Modbus Communications Reference	<p><b>All Modes</b></p> <p>Displays the drive control data set by MEMOBUS/Modbus communications register no. 0001H as a four-digit hexadecimal number.</p>	No signal output available	–	–
U4-23 (7DFH)	Communication Option Card Reference	<p><b>All Modes</b></p> <p>Displays drive control data set by an option card as a four-digit hexadecimal number.</p>	No signal output available	–	–
U4-32 (7FBH)	Option Card Reference	<p><b>All Modes</b></p> <p>Displays the motor temperature (NTC).            U4-32 will display 20°C when a multi-function analog input is not set for motor thermistor input (H1-□□ = 17H).  <b>Note:</b> This parameter is available in models CIMR-A□4A0930 and 4A1200.</p>	200°C	1°C	–
U4-37 (1044H)	oH Alarm Location Monitor	<p><b>All Modes</b></p> <p>Displays the module where the oH alarm occurred as a binary number.  <b>Note:</b> This parameter is available in models CIMR-A□4A0930 and 4A1200.</p>	No signal output available	–	–
U4-38 (1045H)	FAn Alarm Location Monitor	<p><b>All Modes</b></p> <p>Displays the module where the FAn alarm occurred as a binary number.  <b>Note:</b> This parameter is available in models CIMR-A□4A0930 and 4A1200.</p>	No signal output available	–	–
U4-39 (1046H)	voF Alarm Location Monitor	<p><b>All Modes</b></p> <p>Displays the module where the voF alarm occurred as a binary number.  <b>Note:</b> This parameter is available in models CIMR-A□4A0930 and 4A1200.</p>	No signal output available	–	–

<50> When reading the value of this monitor via MEMOBUS/Modbus a value of 8192 is equal to 100% of the drive rated output current.

### ■ U5: PID Monitors

No. (Addr.)	Name	Description	Analog Output Level	Unit	Page
U5-01 (57H)	PID Feedback	<p><b>All Modes</b></p> <p>Displays the PID feedback value.</p>	10 V: 100%	0.01%	–
U5-02 (63H)	PID Input	<p><b>All Modes</b></p> <p>Displays the amount of PID input (deviation between PID setpoint and feedback).</p>	10 V: 100%	0.01%	–
U5-03 (64H)	PID Output	<p><b>All Modes</b></p> <p>Displays PID control output.</p>	10 V: 100%	0.01%	–
U5-04 (65H)	PID Setpoint	<p><b>All Modes</b></p> <p>Displays the PID setpoint.</p>	10 V: 100%	0.01%	–
U5-05 (7D2H)	PID Differential Feedback	<p><b>All Modes</b></p> <p>Displays the 2nd PID feedback value if differential feedback is used (H3-□□ = 16).</p>	10 V: 100%	0.01%	–
U5-06 (7D3H)	PID Adjusted Feedback	<p><b>All Modes</b></p> <p>Displays the difference of both feedback values if differential feedback is used (U5-01 - U5-05).            If differential feedback is not used, then U5-01 and U5-06 will be the same.</p>	10 V: 100%	0.01%	–
U5-21 (872H) <58>	Automatically Calculated Energy Saving Coefficient Ki Value	<p><b>All Modes</b></p> <p>V/f    V/f w/PG    OLV    CLV            OLV/PM    AOLV/PM    CLV/PM</p> <p>Displays the energy saving coefficient Ki value.  <b>Note:</b> This parameter is not available in models CIMR-A□4A0930 and 4A1200.</p>	No signal output available	0.01	–

No. (Addr.)	Name	Description	Analog Output Level	Unit	Page
U5-22 (873H) <58>	Automatically Calculated Energy Saving Coefficient Kt Value	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Displays the energy saving coefficient Kt value.  <b>Note:</b> This parameter is not available in models CIMR-A□4A0930 and 4A1200.</p>	No signal output available	0.01	–

<58> This parameter is valid from the drive software version S1015 and later.

### ■ U6: Control Monitors

No. (Addr.)	Name	Description	Analog Output Level	Unit	Page
U6-01 (51H)	Motor Secondary Current (Iq)	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>All Modes</span> </div> <p>Displays the value of the motor secondary current (Iq). Motor rated secondary current is 100%.</p>	10 V: Motor secondary rated current	0.1%	–
U6-02 (52H)	Motor Excitation Current (Id)	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Displays the value calculated for the motor excitation current (Id). Motor rated secondary current is 100%.</p>	10 V: Motor secondary rated current	0.1%	–
U6-03 (54H)	ASR Input	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Displays the input and output values when using ASR control.</p>	10 V: Max frequency	0.01%	–
U6-04 (55H)	ASR Output		10 V: Motor secondary rated current		
U6-05 (59H)	Output Voltage Reference (Vq)	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Output voltage reference (Vq) for the q-axis.</p>	10 V: 200 Vrms <18>	0.1 Vac	–
U6-06 (5AH)	Output Voltage Reference (Vd)	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Output voltage reference (Vd) for the d-axis.</p>	10 V: 200 Vrms <18>	0.1 Vac	–
U6-07 (5FH)	q-Axis ACR Output	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Displays the output value for current control relative to motor secondary current (q-axis).</p>	10 V: 200 Vrms <18>	0.1%	–
U6-08 (60H)	d-Axis ACR Output	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Displays the output value for current control relative to motor secondary current (d-axis).</p>	10 V: 200 Vrms <18>	0.1%	–
U6-09 (7C0H)	Advance Phase Compensation ( $\Delta \theta$ )	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Displays the degree of forward phase correction after calculating the deviation of <math>\Delta\theta_{cmp}</math>.</p>	10 V: 180 deg -10 V: -180 deg	0.1 deg	
U6-10 (7C1H)	Control Axis Deviation ( $\Delta\theta$ )	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Displays the amount of deviation between the actual d-axis / q-axis and the <math>\gamma</math>-axis / <math>\delta</math>-axis used for motor control.</p>	10 V: 180 deg -10 V: -180 deg	0.1 deg	
U6-13 (7CAH)	Flux Position Detection (sensor)	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Monitors the value of the flux position detection (sensor).</p>	10 V: 180 deg -10 V: -180 deg	0.1 deg	
U6-14 (7CBH)	Flux Position Estimation (observer)	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Monitors the value of the flux position estimation.</p>	10 V: 180 deg -10 V: -180 deg	0.1 deg	
U6-18 (7CDH)	Speed Detection PG1 Counter	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>All Modes</span> </div> <p>Monitors the number of pulses for speed detection (PG1).</p>	10 V: 65536	1 pulse	
U6-19 (7E5H)	Speed Detection PG2 Counter	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>All Modes</span> </div> <p>Monitors the number of pulses for speed detection (PG2).</p>	10 V: 65536	1 pulse	
U6-20 (7D4H)	Frequency Reference Bias (Up/Down 2)	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>All Modes</span> </div> <p>Displays the bias value used to adjust the frequency reference.</p>	10 V: Max frequency	0.1%	–
U6-21 (7D5H)	Offset Frequency	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>All Modes</span> </div> <p>Displays the frequency added to the main frequency reference.</p>	–	0.1%	–
U6-22 (62H)	Zero Servo Pulse Movement	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Displays how far the rotor has moved from its last position in PG pulses (multiplied by 4).</p>	10 V: No. of pulses per revolution	1	–

## B.3 Parameter Table

No. (Addr.)	Name	Description	Analog Output Level	Unit	Page
U6-25 (6BH)	Feedback Control Output	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Output monitor for the ASR speed loop.</p>	10 V: Motor secondary rated current	0.01%	–
U6-26 (6CH)	Feed Forward Control Output	<div style="display: flex; justify-content: space-between; align-items: center;"> <span>V/f</span> <span>V/f w/PG</span> <span>OLV</span> <span>CLV</span> </div> <div style="display: flex; justify-content: space-between; align-items: center;"> <span>OLV/PM</span> <span>AOLV/PM</span> <span>CLV/PM</span> </div> <p>Output monitor for Feed Forward control.</p>	10 V: Motor secondary rated current	0.01%	–

<18> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.

### ■ U8: DriveWorksEZ Monitors

No. (Addr.)	Name	Description	Analog Output Level	Unit	Page
U8-01 to U8-10 (1950H to 1959H)	DriveWorksEZ Custom Monitor 1 to 10	<div style="display: flex; align-items: center;"> <span>All Modes</span> </div> <p>DriveWorksEZ Custom Monitor 1 to 10</p>	10 V: 100%	0.01%	–
U8-11 to U8-13 (195AH to 195CH)	DriveWorksEZ Version Control Monitor 1 to 3	<div style="display: flex; align-items: center;"> <span>All Modes</span> </div> <p>DriveWorksEZ Version Control Monitor 1 to 3</p>	No signal output available	–	–

## B.4 Control Mode Dependent Parameter Default Values

The tables below list parameters that depend on the control mode selection (A1-02 for motor 1, E3-01 for motor 2). These parameters are initialized to the shown values if the control mode is changed.

### ◆ A1-02 (Motor 1 Control Mode) Dependent Parameters

Table B.2 A1-02 (Motor 1 Control Mode) Dependent Parameters and Default Values

No.	Name	Setting Range	Resolution	Control Modes (A1-02)			
				V/f (0)	V/f w/PG (1)	OLV (2)	CLV (3)
b2-01	DC Injection Braking Start Frequency	0.0 to 10.0	0.1	0.5 Hz	0.5 Hz	0.5 Hz	0.5 Hz
b2-04	DC Injection Braking Time at Stop	0.00 to 10.00	0.01 s	0.50	0.50	0.50	0.50
b3-01	Speed Search Selection at Start	0 to 1	–	0	1	0	1
b3-02	Speed Search Deactivation Current	0 to 200	1%	120	–	100	–
b3-14	Bi-Directional Speed Search Selection	0 to 1	1	1	0	1	1
b5-15	PID Sleep Function Start Level	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0 Hz	0.0 Hz	0.0 Hz
b6-01	Dwell Reference at Start	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0 Hz	0.0 Hz	0.0 Hz
b6-03	Dwell Reference at Stop	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0 Hz	0.0 Hz	0.0 Hz
b8-01	Energy Saving Control Selection	0 to 1	–	0	0	0	0
b8-02	Energy Saving Gain	0.0 to 10.0	0.1	–	–	0.7	1.0
b8-03	Energy Saving Control Filter Time Constant	0.00 to 10.00	0.01 s	–	–	0.50 <51>	0.01 <51>
C1-11	Accel/Decel Time Switching Frequency	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0 Hz	0.0 Hz	0.0 Hz
C2-01	S-Curve Time at Acceleration Start	0.00 to 10.00	0.01 s	0.20	0.20	0.20	0.20
C3-01	Slip Compensation Gain	0.0 to 2.5	0.1	0.0	–	1.0	1.0
C3-02	Slip Compensation Primary Delay Time	0 to 10000	1 ms	2000	–	200	–
C4-01	Torque Compensation Gain	0.00 to 2.50	0.01	1.00	1.00	1.00	–
C4-02	Torque Compensation Primary Delay Time	0 to 10000	1 ms	200 <54>	200 <54>	20	–
C5-01	ASR Proportional Gain 1	0.00 to 300.00	0.01	–	0.20	–	20.00
C5-02	ASR Integral Time 1	0.000 to 10.000	0.001 s	–	0.200	–	0.500
C5-03	ASR Proportional Gain 2	0.00 to 300.00	0.01	–	0.02	–	20.00
C5-04	ASR Integral Time 2	0.000 to 10.000	0.001 s	–	0.050	–	0.500
C5-06	ASR Primary Delay Time Constant	0.000 to 0.500	0.001 s	–	–	–	0.004
C5-07	ASR Gain Switching Frequency	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0 Hz	0.0 Hz	0.0 Hz
C6-02	Carrier Frequency Selection	1 to F	–	7 <53>	7 <53>	7 <53>	7
d3-01	Jump Frequency 1	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0 Hz	0.0 Hz	0.0 Hz
d3-02	Jump Frequency 2	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0 Hz	0.0 Hz	0.0 Hz
d3-03	Jump Frequency 3	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0 Hz	0.0 Hz	0.0 Hz
d3-04	Jump Frequency Width	0.0 to 20.0 <56>	0.1	1.0 Hz	1.0 Hz	1.0 Hz	1.0 Hz
d5-02	Torque Reference Delay Time	0 to 1000	1 ms	–	–	–	0
E1-04	Maximum Output Frequency	40.0 to 400.0	0.1 Hz	60.0 <52>	60.0 <44>	60.0 <44>	60.0 <44>
E1-05	Maximum Voltage <18>	0.0 to 255.0	0.1 V	200 <52>	200 <52>	200	200
E1-06	Base Frequency	0.0 to 400.0	0.1 Hz	60.0 <52>	60.0 <52>	60.0 <44>	60.0 <44>
E1-07	Middle Output Frequency	0.0 to 400.0	0.1 Hz	3.0 <52>	3.0 <52>	3.0 <44>	0.0 <44>
E1-08	Middle Output Frequency Voltage <18>	0.0 to 255.0	0.1 V	15.0 <52>	15.0 <52>	11.0	0.0
E1-09	Minimum Output Frequency	0.0 to 400.0	0.1 Hz	1.5 <52>	1.5 <52>	0.5 <44>	0.0 <44>
E1-10	Minimum Output Frequency Voltage <18>	0.0 to 255.0	0.1 V	9.0	9.0	2.0	0.0
E1-04 to E1-10	The default setting of these parameters depends on the control mode but also on the drive capacity. Refer to <i>V/f Pattern Default Values on page 485</i> .						
F1-01	PG 1 Pulses Per Revolution	0 to 60000	1 ppr	600	600	600	600
F1-05	PG 1 Rotation Selection	0 to 1	–	0	0	0	0
F1-09	Overspeed Detection Delay Time	0.0 to 2.0	0.1 s	–	1.0	–	0.0
L1-01	Motor Overload Protection Selection	0 to 4	–	1	1	1	1
L3-20	DC Bus Voltage Adjustment Gain	0.00 to 5.00	0.01	1.00	1.00	0.30	0.30
L3-21	Accel/Decel Rate Calculation Gain	0.10 to 10.00	0.01	1.00	1.00	1.00	1.00
L4-01	Speed Agreement Detection Level	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0 Hz	0.0 Hz	0.0 Hz
L4-02	Speed Agreement Detection Width	0.0 to 20.0	0.1	2.0 Hz	2.0 Hz	2.0 Hz	2.0 Hz
L4-03	Speed Agreement Detection Level (+/-)	-400.0 to 400.0 <57>	0.1	0.0 Hz	0.0 Hz	0.0 Hz	0.0 Hz
L4-04	Speed Agreement Detection Width (+/-)	0.0 to 20.0	0.1	2.0 Hz	2.0 Hz	2.0 Hz	2.0 Hz
L8-38	Carrier Frequency Reduction Selection	0 to 2	1	<53>	<53>	<53>	<53>
L8-40	Carrier Frequency Reduction Off Delay Time	0.00 to 2.00	0.01 s	0.50	0.50	0.50	0.50
o1-03	Digital Operator Display Selection	0 to 3	1	0	0	0	0
o1-04	V/f Pattern Display Unit	0 to 1	1	–	–	–	0

<18> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.

## B.4 Control Mode Dependent Parameter Default Values

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- <51> This setting value depends on a Maximum Applicable Motor Capacity in models CIMR-A□2A0250 to 2A0415 and CIMR-A□4A0139 to 4A1200: 2.00 in Open Loop Vector Control, 0.05 in Closed Loop Vector Control
- <52> This setting value depends on a Maximum Applicable Motor Capacity and V/f pattern selection in parameter E1-03.
- <53> The default setting value depends on the Heavy/Normal duty selection in parameter C6-01.
- <54> This setting value depends on a Maximum Applicable Motor Capacity: 1000 s in models CIMR-A□2A0138 to 2A0415 and CIMR-A□4A0139 to 4A1200.
- <55> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent (0.0 to 100.0%) instead of in Hz.
- <56> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent (0.0 to 40.0%) instead of in Hz.
- <57> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent (-100.0 to 100.0%) instead of in Hz.



Table B.3 A1-02 (Motor 1 Control Mode) Dependent Parameters and Default Values

No.	Name	Setting Range	Resolution	Control Modes (A1-02)		
				OLV/PM (5)	AOLV/PM (6)	CLV/PM (7)
b2-01	DC Injection Braking Start Frequency	0.0 to 10.0	0.1	0.5 Hz	1.0% <41>	0.5% <41>
b2-04	DC Injection Braking Time at Stop	0.00 to 10.00	0.01 s	0.00	0.00	0.00
b3-01	Speed Search Selection at Start	0 to 1	–	0	0	1
b3-02	Speed Search Deactivation Current	0 to 200	1%	–	–	–
b3-14	Bi-Directional Speed Search Selection	0 to 1	1	1	1	1
b5-15	PID Sleep Function Start Level	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0%	0.0%
b6-01	Dwell Reference at Start	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0%	0.0%
b6-03	Dwell Reference at Stop	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0%	0.0%
b8-01	Energy Saving Control Selection	0 to 1	–	–	1	1
b8-02	Energy Saving Gain	0.0 to 10.0	0.1	–	–	–
b8-03	Energy Saving Control Filter Time Constant	0.00 to 10.00	0.01 s	–	–	–
C1-11	Accel/Decel Time Switching Frequency	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0%	0.0%
C2-01	S-Curve Time at Acceleration Start	0.00 to 10.00	0.01 s	1.00	0.20	0.20
C3-01	Slip Compensation Gain	0.0 to 2.5	0.1	–	–	–
C3-02	Slip Compensation Primary Delay Time	0 to 10000	1 ms	–	–	–
C4-01	Torque Compensation Gain	0.00 to 2.50	0.01	0.00	–	–
C4-02	Torque Compensation Primary Delay Time	0 to 10000	1 ms	100	–	–
C5-01	ASR Proportional Gain 1	0.00 to 300.00	0.01	–	10.00	20.00
C5-02	ASR Integral Time 1	0.000 to 10.000	0.001 s	–	0.500	0.500
C5-03	ASR Proportional Gain 2	0.00 to 300.00	0.01	–	10.00	20.00
C5-04	ASR Integral Time 2	0.000 to 10.000	0.001 s	–	0.500	0.500
C5-06	ASR Primary Delay Time Constant	0.000 to 0.500	0.001 s	–	0.016	0.004
C5-07	ASR Gain Switching Frequency	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0%	0.0%
C6-02	Carrier Frequency Selection	1 to F	–	2	2	2
d3-01	Jump Frequency 1	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0%	0.0%
d3-02	Jump Frequency 2	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0%	0.0%
d3-03	Jump Frequency 3	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0%	0.0%
d3-04	Jump Frequency Width	0.0 to 20.0 <56>	0.1	1.0 Hz	1.0%	1.0%
d5-02	Torque Reference Delay Time	0 to 1000	1 ms	–	–	0
E1-04	Maximum Output Frequency	40.0 to 400.0	0.1 Hz	<14>	<14>	<14>
E1-05	Maximum Voltage <18>	0.0 to 377.1	0.1 V	<14>	<14>	<14>
E1-06	Base Frequency	0.0 to 400.0	0.1 Hz	<14>	<14>	<14>
E1-07	Middle Output Frequency	0.0 to 400.0	0.1 Hz	–	–	–
E1-08	Middle Output Frequency Voltage <18>	0.0 to 377.1	0.1 V	–	–	–
E1-09	Minimum Output Frequency	0.0 to 400.0	0.1 Hz	<14>	<14>	0.0
E1-10	Minimum Output Frequency Voltage <18>	0.0 to 377.1	0.1 V	–	–	–
E1-04 to E1-10	The default setting of these parameters depends on the control mode but also on the drive capacity. Refer to <i>V/f Pattern Default Values on page 485</i> .					
F1-01	PG 1 Pulses Per Revolution	0 to 60000	1 ppr	1024	1024	1024
F1-05	PG 1 Rotation Selection	0 to 1	–	1	1	1
F1-09	Overspeed Detection Delay Time	0.0 to 2.0	0.1 s	–	0.0	0.0
L1-01	Motor Overload Protection Selection	0 to 4	–	4	4	5
L3-20	DC Bus Voltage Adjustment Gain	0.00 to 5.00	0.01	0.65	0.65	0.65
L3-21	Accel/Decel Rate Calculation Gain	0.10 to 10.00	0.01	1.00	1.00	1.00
L4-01	Speed Agreement Detection Level	0.0 to 400.0 <55>	0.1	0.0 Hz	0.0%	0.0%
L4-02	Speed Agreement Detection Width	0.0 to 20.0	0.1	2.0Hz	4.0% <41>	4.0% <41>
L4-03	Speed Agreement Detection Level (+/-)	-400.0 to 400.0 <57>	0.1	0.0 Hz	0.0%	0.0%
L4-04	Speed Agreement Detection Width (+/-)	0.0 to 20.0	0.1	2.0Hz	4.0% <41>	4.0% <41>
L8-38	Carrier Frequency Reduction Selection	0 to 2	1	0	0	0
L8-40	Carrier Frequency Reduction Off Delay Time	0.00 to 2.00	0.01s	0.00	0.00	0.00
o1-03	Digital Operator Display Selection	0 to 3	1	0	1	1
o1-04	V/fPattern Display Unit	0 to 1	1	–	1	1

<14> Default setting value is dependent on the motor code set to parameter E5-01.

<18> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.

<41> This default value is a calculated as a percentage of the maximum output frequency.

<55> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent (0.0 to 100.0%) instead of in Hz.

<56> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent (0.0 to 40.0%) instead of in Hz.

<57> In AOLV/PM and CLV/PM control modes, the setting units and range are expressed as a percent (-100.0 to 100.0%) instead of in Hz.

## B.4 Control Mode Dependent Parameter Default Values

### ◆ E3-01 (Motor 2 Control Mode) Dependent Parameters

Table B.4 E3-01 (Motor 2 Control Mode) Dependent Parameters and Default Values

No.	Name	Setting Range	Resolution	Control Modes (E3-01)			
				V/f (0)	V/f w/P/G (1)	OLV (2)	CLV (3)
C3-21	Motor 2 Slip Compensation Gain	0.0 to 2.5	0.1	0.0	–	1.0	1.0
C3-22	Motor 2 Slip Compensation Primary Delay Time	0 to 10000	1 ms	2000	–	200	–
C5-21	Motor 2 ASR Proportional Gain 1	0.00 to 300.00	0.01	–	0.20	–	20.00
C5-22	Motor 2 ASR Integral Time 1	0.000 to 10.000	0.001 s	–	0.200	–	0.500
C5-23	Motor 2 ASR Proportional Gain 2	0.00 to 300.00	0.01	–	0.02	–	20.00
C5-24	Motor 2 ASR Integral Time 2	0.000 to 10.000	0.001 s	–	0.050	–	0.500
C5-26	Motor 2 Carrier Frequency Selection	1 to F	–	7 <9>	7 <9>	7 <9>	7 <9>
E3-04	Motor 2 Maximum Output Frequency	40.0 to 400.0	0.1 Hz	60.0 <44>	60.0 <44>	60.0 <44>	60.0 <44>
E3-05	Motor 2 Maximum Output Voltage <18>	0.0 to 255.0	0.1 V	200.0	200.0	200.0	200.0
E3-06	Motor 2 Base Frequency	0.0 to 400.0	0.1 Hz	60.0 <44>	60.0 <44>	60.0 <44>	60.0 <44>
E3-07	Motor 2 Mid Output Frequency	0.0 to 400.0	0.1 Hz	3.0 <44>	3.0 <44>	3.0 <44>	0.0 <44>
E3-08	Motor 2 Mid Output Frequency Voltage <18>	0.0 to 255.0	0.1 V	15.0	15.0	11.0	0.0
E3-09	Motor 2 Minimum Output Frequency	0.0 to 400.0	0.1 Hz	1.5 <44>	1.5 <44>	0.5 <44>	0.0 <44>
E3-10	Motor 2 Minimum Output Voltage <18>	0.0 to 255.0	0.1 V	9.0	9.0	2.0	0.0
E3-04 to E3-10	The default setting of these parameters depends on the control mode but also on the drive capacity They are equivalent to the motor 1 settings. Refer to <a href="#">V/f Pattern Default Values on page 485</a> .						

<9> Default setting is determined by the drive model (o2-04) and duty selection (C6-01).

<18> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.

## B.5 V/f Pattern Default Values

The tables below show the V/f pattern settings default values depending on the control mode (A1-02) and the V/f pattern selection (E1-03 in V/f Control).

**Table B.5 E1-03 V/f Pattern Settings for Drive Capacity:  
CIMR-A□2A0004 to CIMR-A□2A0021, CIMR-A□4A0002 to CIMR-A□4A0011**

No.	Units	V/f																OLV	CLV	OLV/PM AOLV/PM CLV/PM
		0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F <42>			
E1-04	Hz	50.0	60.0	60.0	72.0	50.0	50.0	60.0	60.0	50.0	50.0	60.0	60.0	90.0	120.0	180.0	50.0	50.0	50.0	<14>
E1-05 <18>	V	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	<14>
E1-06	Hz	50.0	60.0	50.0	60.0	50.0	50.0	60.0	60.0	50.0	50.0	60.0	60.0	60.0	60.0	60.0	50.0	50.0	50.0	<14>
E1-07	Hz	2.5	3.0	3.0	3.0	25.0	25.0	30.0	30.0	2.5	2.5	3.0	3.0	3.0	3.0	3.0	2.5	3.0	0.0	-
E1-08 <18>	V	15.0	15.0	15.0	15.0	35.0	50.0	35.0	50.0	19.0	24.0	19.0	24.0	15.0	15.0	15.0	15.0	14.4	0.0	-
E1-09	Hz	1.3	1.5	1.5	1.5	1.3	1.3	1.5	1.5	1.3	1.3	1.5	1.5	1.5	1.5	1.5	1.3	0.5	0.0	<14>
E1-10 <18>	V	9.0	9.0	9.0	9.0	8.0	9.0	8.0	9.0	11.0	13.0	11.0	15.0	9.0	9.0	9.0	9.0	3.0	0.0	-

<14> Default setting value is dependent on the motor code set to parameter E5-01.  
 <18> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.  
 <42> Default settings for E1-04 through E1-10 (E3-04 through E3-10 for motor 2).

**Table B.6 E1-03 V/f Pattern Settings for Drive Capacity:  
CIMR-A□2A0030 to CIMR-A□2A0211, CIMR-A□4A0018 to CIMR-A□4A0103**

No.	Units	V/f																OLV	CLV	OLV/PM AOLV/PM CLV/PM
		0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F <42>			
E1-04	Hz	50.0	60.0	60.0	72.0	50.0	50.0	60.0	60.0	50.0	50.0	60.0	60.0	90.0	120.0	180.0	50.0	50.0	50.0	<14>
E1-05 <18>	V	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	<14>
E1-06	Hz	50.0	60.0	50.0	60.0	50.0	50.0	60.0	60.0	50.0	50.0	60.0	60.0	60.0	60.0	60.0	50.0	50.0	50.0	<14>
E1-07	Hz	2.5	3.0	3.0	3.0	25.0	25.0	30.0	30.0	2.5	2.5	3.0	3.0	3.0	3.0	3.0	2.5	3.0	0.0	-
E1-08 <18>	V	14.0	14.0	14.0	14.0	35.0	50.0	35.0	50.0	18.0	23.0	18.0	23.0	14.0	14.0	14.0	14.0	13.2	0.0	-
E1-09	Hz	1.3	1.5	1.5	1.5	1.3	1.3	1.5	1.5	1.3	1.3	1.5	1.5	1.5	1.5	1.5	1.3	0.5	0.0	<14>
E1-10 <18>	V	7.0	7.0	7.0	7.0	6.0	7.0	6.0	7.0	9.0	11.0	9.0	13.0	7.0	7.0	7.0	7.0	2.4	0.0	-

<14> Default setting value is dependent on the motor code set to parameter E5-01.  
 <18> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.  
 <42> Default settings for E1-04 through E1-10 (E3-04 through E3-10 for motor 2).

**Table B.7 E1-03 V/f Pattern Settings for Drive Capacity:  
CIMR-A□2A0250 to CIMR-A□2A0415, CIMR-A□4A0139 to CIMR-A□4A1200**

No.	Units	V/f																OLV	CLV	OLV/PM AOLV/PM CLV/PM
		0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F <42>			
E1-04	Hz	50.0	60.0	60.0	72.0	50.0	50.0	60.0	60.0	50.0	50.0	60.0	60.0	90.0	120.0	180.0	50.0	50.0	50.0	<14>
E1-05 <18>	V	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	200.0	<14>
E1-06	Hz	50.0	60.0	50.0	60.0	50.0	50.0	60.0	60.0	50.0	50.0	60.0	60.0	60.0	60.0	60.0	50.0	50.0	50.0	<14>
E1-07	Hz	2.5	3.0	3.0	3.0	25.0	25.0	30.0	30.0	2.5	2.5	3.0	3.0	3.0	3.0	3.0	2.5	3.0	0.0	-
E1-08 <18>	V	12.0	12.0	12.0	12.0	35.0	50.0	35.0	50.0	15.0	20.0	15.0	20.0	12.0	12.0	12.0	12.0	13.2	0.0	-
E1-09	Hz	1.3	1.5	1.5	1.5	1.3	1.3	1.5	1.5	1.3	1.3	1.5	1.5	1.5	1.5	1.5	1.3	0.5	0.0	<14>
E1-10 <18>	V	6.0	6.0	6.0	6.0	5.0	6.0	5.0	6.0	7.0	9.0	7.0	11.0	6.0	6.0	6.0	6.0	2.4	0.0	-

<14> Default setting value is dependent on the motor code set to parameter E5-01.  
 <18> Values shown here are for 200 V class drives. Double the value when using a 400 V class drive.  
 <42> Default settings for E1-04 through E1-10 (E3-04 through E3-10 for motor 2).

Parameter List

## B.6 Defaults by Drive Model Selection (o2-04) and ND/HD (C6-01)

The following tables show parameters and default settings that change with the drive model selection (o2-04). Parameter numbers shown in parenthesis are valid for motor 2.

**Table B.8 200 V Class Drives Default Settings by Drive Model Selection and ND/HD settings**

No.	Name	Unit	Default Settings							
			Model CIMR-A□		2A0004		2A0006		2A0010	
C6-01	Drive Duty Selection	-	HD	ND	HD	ND	HD	ND	HD	ND
			0	1	0	1	0	1	0	1
o2-04	Drive Model Selection	Hex.	62		63		65		66	
E2-11 (E4-11)	Motor rated Output	kW	0.4	0.75	0.75	1.1	1.5	2.2	2.2	3.0
b3-04	V/f Gain during Speed Search	%	100	100	100	100	100	100	100	100
b3-06	Output Current 1 during Speed Search	-	1	1	0.5	0.5	0.5	0.5	0.5	0.5
b8-03	Energy Saving Control Filter Time Constant	s	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50
b8-04	Energy Saving Coefficient Value	-	288.2	223.7	223.7	196.6	169.4	156.8	156.8	136.4
C5-17 (C5-37)	Motor Inertia	kgm <sup>2</sup>	0.0015	0.0028	0.0028	0.0068	0.0068	0.0088	0.0088	0.0158
C6-02	Carrier Frequency Selection	-	1	7	1	7	1	7	1	7
E2-01 (E4-01)	Motor Rated Current	A	1.9	3.3	3.3	4.9	6.2	8.5	8.5	11.4
E2-02 (E4-02)	Motor Rated Slip	Hz	2.9	2.5	2.5	2.6	2.6	2.9	2.9	2ΔD7
E2-03 (E4-03)	Motor No-Load Current	A	1.2	1.8	1.8	2.3	2.8	3	3	3.7
E2-05 (E4-05)	Motor Line to Line Resistance	Ω	9.842	5.156	5.156	3.577	1.997	1.601	1.601	1.034
E2-06 (E4-06)	Motor Leakage Inductance	%	18.2	13.8	13.8	18.5	18.5	18.4	18.4	19
E2-10 (E4-10)	Motor Iron Loss for Torque Compensation	W	14	26	26	38	53	77	77	91
E5-01	Motor Code Selection	Hex.	1202	1202	1203	1203	1205	1205	1206	1206
L2-02	Momentary Power Loss Ride-Thru Time	s	0.1	0.1	0.2	0.2	0.3	0.3	0.5	0.5
L2-03	Momentary Power Loss Minimum Baseblock Time	s	0.2	0.3	0.3	0.4	0.4	0.5	0.5	0.5
L2-04	Momentary Power Loss Voltage Recovery Time	s	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.178	0.142	0.142	0.142	0.166	0.145	0.145	0.145
L8-02	Overheat Alarm Level	°C	115	115	115	115	115	115	125	125
L8-35	Installation Method Selection	-	2	2	2	2	2	2	2	2
L8-38	Carrier Frequency Reduction Selection	-	2	2	2	2	2	2	2	2
n1-03	Hunting Prevention Time Constant	ms	10	10	10	10	10	10	10	10
n5-02	Motor Acceleration Time	s	0.178	0.142	0.142	0.142	0.166	0.145	0.145	0.145

No.	Name	Unit	Default Settings							
			Model CIMR-A□		2A0021		2A0030		2A0040	
C6-01	Drive Duty Selection	-	HD	ND	HD	ND	HD	ND	HD	ND
			0	1	0	1	0	1	0	1
o2-04	Drive Model Selection	Hex.	68		6A		6B		6D	
E2-11 (E4-11)	Motor rated Output	kW	3.7	5.5	5.5	7.5	7.5	11	11	15
b3-04	V/f Gain during Speed Search	%	100	100	100	100	100	100	100	100
b3-06	Output Current 1 during Speed Search	-	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
b8-03	Energy Saving Control Filter Time Constant	s	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50
b8-04	Energy Saving Coefficient Value	-	122.9	94.75	94.75	72.69	72.69	70.44	70.44	63.13
C5-17 (C5-37)	Motor Inertia	kgm <sup>2</sup>	0.0158	0.0255	0.026	0.037	0.037	0.053	0.053	0.076
C6-02	Carrier Frequency Selection	-	1	7	1	7	1	7	1	7
E2-01 (E4-01)	Motor Rated Current	A	14	19.6	19.6	26.6	26.6	39.7	39.7	53
E2-02 (E4-02)	Motor Rated Slip	Hz	2.73	1.5	1.5	1.3	1.3	1.7	1.7	1.6
E2-03 (E4-03)	Motor No-Load Current	A	4.5	5.1	5.1	8	8	11.2	11.2	15.2
E2-05 (E4-05)	Motor Line to Line Resistance	Ω	0.771	0.399	0.399	0.288	0.288	0.23	0.23	0.138
E2-06 (E4-06)	Motor Leakage Inductance	%	19.6	18.2	18.2	15.5	15.5	19.5	19.5	17.2
E2-10 (E4-10)	Motor Iron Loss for Torque Compensation	W	112	172	172	262	262	245	245	272
E5-01	Motor Code Selection	Hex.	1208	1208	120A	120A	120B	120B	120D	120D
L2-02	Momentary Power Loss Ride-Thru Time	s	1	1	1	1	1	1	2	2
L2-03	Momentary Power Loss Minimum Baseblock Time	s	0.6	0.7	0.7	0.8	0.8	0.9	0.9	1
L2-04	Momentary Power Loss Voltage Recovery Time	s	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.6
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.154	0.168	0.168	0.175	0.175	0.265	0.265	0.244
L8-02	Overheat Alarm Level	°C	110	110	120	120	125	125	120	120
L8-35	Installation Method Selection	-	2	2	2	2	2	2	2	2
L8-38	Carrier Frequency Reduction Selection	-	2	2	2	2	2	2	2	2
n1-03	Hunting Prevention Time Constant	ms	10	10	10	10	10	10	10	10
n5-02	Motor Acceleration Time	s	0.154	0.168	0.168	0.175	0.175	0.265	0.265	0.244

## B.6 Defaults by Drive Model Selection (o2-04) and ND/HD (C6-01)

No.	Name	Unit	Default Settings							
			2A0069		2A0081		2A0110		2A0138	
Model CIMR-A□			HD	ND	HD	ND	HD	ND	HD	ND
C6-01	Drive Duty Selection	–	0	1	0	1	0	1	0	1
o2-04	Drive Model Selection	Hex.	6E		6F		70		72	
E2-11 (E4-11)	Motor rated Output	kW	15	18.5	18.5	22	22	30	30	37
b3-04	V/f Gain during Speed Search	%	100	100	100	100	100	80	80	80
b3-06	Output Current 1 during Speed Search	–	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
b8-03	Energy Saving Control Filter Time Constant	s	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50
b8-04	Energy Saving Coefficient Value	–	63.13	57.87	57.87	51.79	51.79	46.27	46.27	38.16
C5-17 (C5-37)	Motor Inertia	kgm <sup>2</sup>	0.076	0.138	0.138	0.165	0.165	0.220	0.220	0.273
C6-02	Carrier Frequency Selection	–	1	7	1	7	1	7	1	7
E2-01 (E4-01)	Motor Rated Current	A	53	65.8	65.8	77.2	77.2	105	105	131
E2-02 (E4-02)	Motor Rated Slip	Hz	1.6	1.67	1.67	1.7	1.7	1.8	1.8	1.33
E2-03 (E4-03)	Motor No-Load Current	A	15.2	15.7	15.7	18.5	18.5	21.9	21.9	38.2
E2-05 (E4-05)	Motor Line to Line Resistance	Ω	0.138	0.101	0.101	0.079	0.079	0.064	0.064	0.039
E2-06 (E4-06)	Motor Leakage Inductance	%	17.2	15.7	20.1	19.5	19.5	20.8	20.8	18.8
E2-10 (E4-10)	Motor Iron Loss for Torque Compensation	W	272	505	505	538	538	699	699	823
E5-01	Motor Code Selection	Hex.	120E	120E	120F	120F	1210	1210	1212	1212
L2-02	Momentary Power Loss Ride-Thru Time	s	2	2	2	2	2	2	2	2
L2-03	Momentary Power Loss Minimum Baseblock Time	s	1	1	1	1	1	1.1	1.1	1.1
L2-04	Momentary Power Loss Voltage Recovery Time	s	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.244	0.317	0.317	0.355	0.355	0.323	0.323	0.32
L8-02	Overheat Alarm Level	°C	120	120	125	125	130	130	130	130
L8-35	Installation Method Selection	–	2	2	2	2	0	0	0	0
L8-38	Carrier Frequency Reduction Selection	–	2	2	2	2	2	2	2	2
n1-03	Hunting Prevention Time Constant	ms	10	10	10	10	10	10	10	10
n5-02	Motor Acceleration Time	s	0.244	0.317	0.317	0.355	0.355	0.323	0.323	0.32

No.	Name	Unit	Default Settings					
			2A0169		2A0211		2A0250	
Model CIMR-A□			HD	ND	HD	ND	HD	ND
C6-01	Drive Duty Selection	–	0	1	0	1	0	1
o2-04	Drive Model Selection	Hex.	73		74		75	
E2-11 (E4-11)	Motor rated Output	kW	37	45	45	55	55	75
b3-04	V/f Gain during Speed Search	%	80	80	80	80	80	80
b3-06	Output Current 1 during Speed Search	–	0.5	0.5	0.5	0.5	0.5	0.7
b8-03	Energy Saving Control Filter Time Constant	s	0.50	0.50	0.50	2.00	2.00	2.00
b8-04	Energy Saving Coefficient Value	–	38.16	35.78	35.78	31.35	31.35	23.1
C5-17 (C5-37)	Motor Inertia	kgm <sup>2</sup>	0.273	0.333	0.333	0.490	0.49	0.90
C6-02	Carrier Frequency Selection	–	1	7	1	7	1	7
E2-01 (E4-01)	Motor Rated Current	A	131	160	160	190	190	260
E2-02 (E4-02)	Motor Rated Slip	Hz	1.33	1.6	1.6	1.43	1.43	1.39
E2-03 (E4-03)	Motor No-Load Current	A	38.2	44	44	45.6	45.6	72
E2-05 (E4-05)	Motor Line to Line Resistance	Ω	0.039	0.03	0.03	0.022	0.022	0.023
E2-06 (E4-06)	Motor Leakage Inductance	%	18.8	20.2	20.2	20.5	20.5	20
E2-10 (E4-10)	Motor Iron Loss for Torque Compensation	W	823	852	852	960	960	1200
E5-01	Motor Code Selection	Hex.	1213	1213	1214	1214	1215	1215
L2-02	Momentary Power Loss Ride-Thru Time	s	2	2	2	2	2	2
L2-03	Momentary Power Loss Minimum Baseblock Time	s	1.1	1.2	1.2	1.3	1.3	1.5
L2-04	Momentary Power Loss Voltage Recovery Time	s	0.6	1	1	1	1	1
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.32	0.387	0.387	0.317	0.317	0.533
L8-02	Overheat Alarm Level	°C	130	130	125	125	115	115
L8-35	Installation Method Selection	–	0	0	0	0	0	0
L8-38	Carrier Frequency Reduction Selection	–	2	2	2	2	2	2
n1-03	Hunting Prevention Time Constant	ms	10	10	10	10	10	10
n5-02	Motor Acceleration Time	s	0.32	0.387	0.387	0.317	0.317	0.533

## B.6 Defaults by Drive Model Selection (o2-04) and ND/HD (C6-01)

No.	Name	Unit	Default Settings					
			2A0312		2A0360		2A0415	
Model CIMR-A□			2A0312		2A0360		2A0415	
C6-01	Drive Duty Selection	-	HD	ND	HD	ND	HD	ND
			0	1	0	1	0	1
o2-04	Drive Model Selection	Hex.	76		77		78	
E2-11 (E4-11)	Motor rated Output	kW	75	90	90	110	110	110
b3-04	V/f Gain during Speed Search	%	80	80	80	80	80	80
b3-06	Output Current 1 during Speed Search	-	0.7	0.7	0.7	0.7	0.7	0.7
b8-03	Energy Saving Control Filter Time Constant	s	2.00	2.00	2.00	2.00	2.00	2.00
b8-04	Energy Saving Coefficient Value	-	23.1	20.65	20.65	18.12	18.12	18.12
C5-17 (C5-37)	Motor Inertia	kgm <sup>2</sup>	0.90	1.10	1.10	1.90	1.90	1.90
C6-02	Carrier Frequency Selection	-	1	7	1	7	1	7
E2-01 (E4-01)	Motor Rated Current	A	260	260	260	260	260	260
E2-02 (E4-02)	Motor Rated Slip	Hz	1.39	1.39	1.39	1.39	1.39	1.39
E2-03 (E4-03)	Motor No-Load Current	A	72	72	72	72	72	72
E2-05 (E4-05)	Motor Line to Line Resistance	Ω	0.023	0.023	0.023	0.023	0.023	0.023
E2-06 (E4-06)	Motor Leakage Inductance	%	20	20	20	20	20	20
E2-10 (E4-10)	Motor Iron Loss for Torque Compensation	W	1200	1200	1200	1200	1200	1200
E5-01	Motor Code Selection	Hex.	1216	1216	FFFF	FFFF	FFFF	FFFF
L2-02	Momentary Power Loss Ride-Thru Time	s	2	2	2	2	2	2
L2-03	Momentary Power Loss Minimum Baseblock Time	s	1.5	1.5	1.5	1.7	1.7	1.7
L2-04	Momentary Power Loss Voltage Recovery Time	s	1	1	1	1	1	1
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.533	0.592	0.592	0.646	0.646	0.646
L8-02	Overheat Alarm Level	°C	120	120	120	120	120	120
L8-35	Installation Method Selection	-	0	0	0	0	0	0
L8-38	Carrier Frequency Reduction Selection	-	2	2	2	2	2	2
n1-03	Hunting Prevention Time Constant	ms	10	10	100	100	100	100
n5-02	Motor Acceleration Time	s	0.533	0.592	0.592	0.646	0.646	0.646

**Table B.9 400 V Class Drives Default Settings by Drive Capacity and ND/HD Setting**

No.	Name	Unit	Default Settings							
			4A0002		4A0004		4A0005		4A0007	
Model CIMR-A□			4A0002		4A0004		4A0005		4A0007	
C6-01	Drive Duty Selection	-	HD	ND	HD	ND	HD	ND	HD	ND
			0	1	0	1	0	1	0	1
o2-04	Drive Model Selection	Hex.	92		93		94		95	
E2-11 (E4-11)	Motor rated Output	kW	0.4	0.75	0.75	1.5	1.5	2.2	2.2	3.0
b3-04	V/f Gain during Speed Search	%	100	100	100	100	100	100	100	100
b3-06	Output Current 1 during Speed Search	-	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
b8-03	Energy Saving Control Filter Time Constant	s	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50
b8-04	Energy Saving Coefficient Value	-	576.4	447.4	447.4	338.8	338.8	313.6	313.6	265.7
C5-17 (C5-37)	Motor Inertia	kgm <sup>2</sup>	0.0015	0.0028	0.0028	0.0068	0.0068	0.0088	0.0088	0.0158
C6-02	Carrier Frequency Selection	-	1	7	1	7	1	7	1	7
E2-01 (E4-01)	Motor Rated Current	A	1	1.6	1.6	3.1	3.1	4.2	4.2	5.7
E2-02 (E4-02)	Motor Rated Slip	Hz	2.9	2.6	2.6	2.5	2.5	3	3	2.7
E2-03 (E4-03)	Motor No-Load Current	A	0.6	0.8	0.8	1.4	1.4	1.5	1.5	1.9
E2-05 (E4-05)	Motor Line to Line Resistance	Ω	38.198	22.459	22.459	10.1	10.1	6.495	6.495	4.360
E2-06 (E4-06)	Motor Leakage Inductance	%	18.2	14.3	14.3	18.3	18.3	18.7	18.7	19
E2-10 (E4-10)	Motor Iron Loss for Torque Compensation	W	14	26	26	53	53	77	77	105
E5-01	Motor Code Selection	Hex.	1232	1232	1233	1233	1235	1235	1236	1236
L2-02	Momentary Power Loss Ride-Thru Time	s	0.1	0.1	0.2	0.2	0.3	0.3	0.5	0.5
L2-03	Momentary Power Loss Minimum Baseblock Time	s	0.2	0.3	0.3	0.4	0.4	0.5	0.5	0.5
L2-04	Momentary Power Loss Voltage Recovery Time	s	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.178	0.142	0.142	0.166	0.166	0.145	0.145	0.145
L8-02	Overheat Alarm Level	°C	110	110	110	110	110	110	110	110
L8-35	Installation Method Selection	-	2	2	2	2	2	2	2	2
L8-38	Carrier Frequency Reduction Selection	-	2	2	2	2	2	2	2	2
n1-03	Hunting Prevention Time Constant	ms	10	10	10	10	10	10	10	10
n5-02	Motor Acceleration Time	s	0.178	0.142	0.142	0.166	0.166	0.145	0.145	0.145

## B.6 Defaults by Drive Model Selection (o2-04) and ND/HD (C6-01)

No.	Name	Unit	Default Settings							
			Model CIMR-A□		4A0009		4A0011		4A0018	
C6-01	Drive Duty Selection	–	HD	ND	HD	ND	HD	ND	HD	ND
o2-04	Drive Model Selection	Hex.	0	1	0	1	0	1	0	1
E2-11 (E4-11)	Motor rated Output	kW	3.0	3.7	3.7	5.5	5.5	7.5	7.5	11
b3-04	V/f Gain during Speed Search	%	100	100	100	100	100	100	100	100
b3-06	Output Current 1 during Speed Search	–	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
b8-03	Energy Saving Control Filter Time Constant	s	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50
b8-04	Energy Saving Coefficient Value	–	265.7	245.8	245.8	189.5	189.5	145.38	145.38	140.88
C5-17 (C5-37)	Motor Inertia	kgm <sup>2</sup>	0.0158	0.0158	0.0158	0.0255	0.026	0.037	0.037	0.053
C6-02	Carrier Frequency Selection	–	1	7	1	7	1	7	1	7
E2-01 (E4-01)	Motor Rated Current	A	5.7	7	7	9.8	9.8	13.3	13.3	19.9
E2-02 (E4-02)	Motor Rated Slip	Hz	2.7	2.7	2.7	1.5	1.5	1.3	1.3	1.7
E2-03 (E4-03)	Motor No-Load Current	A	1.9	2.3	2.3	2.6	2.6	4	4	5.6
E2-05 (E4-05)	Motor Line to Line Resistance	Ω	4.360	3.333	3.333	1.595	1.595	1.152	1.152	0.922
E2-06 (E4-06)	Motor Leakage Inductance	%	19	19.3	19.3	18.2	18.2	15.5	15.5	19.6
E2-10 (E4-10)	Motor Iron Loss for Torque Compensation	W	105	130	130	193	193	263	263	385
E5-01	Motor Code Selection	Hex.	FFFF	FFFF	1238	1238	123A	123A	123B	123B
L2-02	Momentary Power Loss Ride-Thru Time	s	0.5	0.5	0.5	0.5	0.8	0.8	1	1
L2-03	Momentary Power Loss Minimum Baseblock Time	s	0.5	0.6	0.6	0.7	0.7	0.8	0.8	0.9
L2-04	Momentary Power Loss Voltage Recovery Time	s	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.145	0.154	0.154	0.168	0.168	0.175	0.175	0.265
L8-02	Overheat Alarm Level	°C	110	110	110	110	110	110	115	115
L8-35	Installation Method Selection	–	2	2	2	2	2	2	2	2
L8-38	Carrier Frequency Reduction Selection	–	2	2	2	2	2	2	2	2
n1-03	Hunting Prevention Time Constant	ms	10	10	10	10	10	10	10	10
n5-02	Motor Acceleration Time	s	0.145	0.154	0.154	0.168	0.168	0.175	0.175	0.265

No.	Name	Unit	Default Settings							
			Model CIMR-A□		4A0031		4A0038		4A0044	
C6-01	Drive Duty Selection	–	HD	ND	HD	ND	HD	ND	HD	ND
o2-04	Drive Model Selection	Hex.	0	1	0	1	0	1	0	1
E2-11 (E4-11)	Motor rated Output	kW	11	15	15	18.5	18.5	22	22	30
b3-04	V/f Gain during Speed Search	%	100	100	100	100	100	100	100	100
b3-06	Output Current 1 during Speed Search	–	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
b8-03	Energy Saving Control Filter Time Constant	s	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50
b8-04	Energy Saving Coefficient Value	–	140.88	126.26	126.26	115.74	115.74	103.58	103.58	92.54
C5-17 (C5-37)	Motor Inertia	kgm <sup>2</sup>	0.053	0.076	0.076	0.138	0.138	0.165	0.165	0.220
C6-02	Carrier Frequency Selection	–	1	7	1	7	1	7	1	7
E2-01 (E4-01)	Motor Rated Current	A	19.9	26.5	26.5	32.9	32.9	38.6	38.6	52.3
E2-02 (E4-02)	Motor Rated Slip	Hz	1.7	1.6	1.6	1.67	1.67	1.7	1.7	1.8
E2-03 (E4-03)	Motor No-Load Current	A	5.6	7.6	7.6	7.8	7.8	9.2	9.2	10.9
E2-05 (E4-05)	Motor Line to Line Resistance	Ω	0.922	0.55	0.55	0.403	0.403	0.316	0.316	0.269
E2-06 (E4-06)	Motor Leakage Inductance	%	19.6	17.2	17.2	20.1	20.1	23.5	23.5	20.7
E2-10 (E4-10)	Motor Iron Loss for Torque Compensation	W	385	440	440	508	508	586	586	750
E5-01	Motor Code Selection	Hex.	123D	123D	123E	123E	123F	123F	1240	1240
L2-02	Momentary Power Loss Ride-Thru Time	s	2	2	2	2	2	2	2	2
L2-03	Momentary Power Loss Minimum Baseblock Time	s	0.9	1	1	1	1	1	1	1.1
L2-04	Momentary Power Loss Voltage Recovery Time	s	0.3	0.6	0.6	0.6	0.6	0.6	0.6	0.6
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.265	0.244	0.244	0.317	0.317	0.355	0.355	0.323
L8-02	Overheat Alarm Level	°C	120	120	120	120	115	115	120	120
L8-35	Installation Method Selection	–	2	2	2	2	2	2	0	0
L8-38	Carrier Frequency Reduction Selection	–	2	2	2	2	2	2	2	2
n1-03	Hunting Prevention Time Constant	ms	10	10	10	10	10	10	10	10
n5-02	Motor Acceleration Time	s	0.265	0.244	0.244	0.317	0.317	0.355	0.355	0.323

## B.6 Defaults by Drive Model Selection (o2-04) and ND/HD (C6-01)

No.	Name	Unit	Default Settings							
			4A0072		4A0088		4A0103		4A0139	
Model CIMR-A□			-							
C6-01	Drive Duty Selection	-	HD	ND	HD	ND	HD	ND	HD	ND
			0	1	0	1	0	1	0	1
o2-04	Drive Model Selection	Hex.	A1		A2		A3		A4	
E2-11 (E4-11)	Motor rated Output	kW	30	37	37	45	45	55	55	75
b3-04	V/f Gain during Speed Search	%	100	100	100	100	100	80	80	60
b3-06	Output Current 1 during Speed Search	-	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.7
b8-03	Energy Saving Control Filter Time Constant	s	0.50	0.50	0.50	0.50	0.50	2.00	2.00	2.00
b8-04	Energy Saving Coefficient Value	-	92.54	76.32	76.32	71.56	71.56	67.2	67.2	46.2
C5-17 (C5-37)	Motor Inertia	kgm <sup>2</sup>	0.220	0.273	0.273	0.333	0.333	0.490	0.49	0.90
C6-02	Carrier Frequency Selection	-	1	7	1	7	1	7	1	7
E2-01 (E4-01)	Motor Rated Current	A	52.3	65.6	65.6	79.7	79.7	95	95	130
E2-02 (E4-02)	Motor Rated Slip	Hz	1.8	1.33	1.33	1.6	1.6	1.46	1.46	1.39
E2-03 (E4-03)	Motor No-Load Current	A	10.9	19.1	19.1	22	22	24	24	36
E2-05 (E4-05)	Motor Line to Line Resistance	Ω	0.269	0.155	0.155	0.122	0.122	0.088	0.088	0.092
E2-06 (E4-06)	Motor Leakage Inductance	%	20.7	18.8	18.8	19.9	19.9	20	20	20
E2-10 (E4-10)	Motor Iron Loss for Torque Compensation	W	750	925	925	1125	1125	1260	1260	1600
E5-01	Motor Code Selection	Hex.	1242	1242	1243	1243	1244	1244	1245	1245
L2-02	Momentary Power Loss Ride-Thru Time	s	2	2	2	2	2	2	2	2
L2-03	Momentary Power Loss Minimum Baseblock Time	s	1.1	1.1	1.1	1.2	1.2	1.2	1.2	1.3
L2-04	Momentary Power Loss Voltage Recovery Time	s	0.6	0.6	0.6	0.6	0.6	1	1	1
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.323	0.32	0.32	0.387	0.387	0.317	0.317	0.533
L8-02	Overheat Alarm Level	°C	120	120	110	110	120	120	130	130
L8-35	Installation Method Selection	-	0	0	0	0	0	0	0	0
L8-38	Carrier Frequency Reduction Selection	-	2	2	2	2	2	2	2	2
n1-03	Hunting Prevention Time Constant	ms	10	10	10	10	10	10	30	30
n5-02	Motor Acceleration Time	s	0.323	0.32	0.32	0.387	0.387	0.317	0.317	0.533

No.	Name	Unit	Default Settings							
			4A0165		4A0208		4A0250		4A0296	
Model CIMR-A□			-							
C6-01	Drive Duty Selection	-	HD	ND	HD	ND	HD	ND	HD	ND
			0	1	0	1	0	1	0	1
o2-04	Drive Model Selection	Hex.	A5		A6		A7		A8	
E2-11 (E4-11)	Motor rated Output	kW	75	90	90	110	110	132	132	160
b3-04	V/f Gain during Speed Search	%	60	60	60	60	60	60	60	60
b3-06	Output Current 1 during Speed Search	-	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7
b8-03	Energy Saving Control Filter Time Constant	s	2.00	2.00	2.00	2.00	2.00	2.00	2.00	2.00
b8-04	Energy Saving Coefficient Value	-	46.2	38.91	38.91	36.23	36.23	32.79	32.79	30.13
C5-17 (C5-37)	Motor Inertia	kgm <sup>2</sup>	0.90	1.10	1.10	1.90	1.90	2.10	2.10	3.30
C6-02	Carrier Frequency Selection	-	1	7	1	7	1	7	1	7
E2-01 (E4-01)	Motor Rated Current	A	130	156	156	190	190	223	223	270
E2-02 (E4-02)	Motor Rated Slip	Hz	1.39	1.4	1.4	1.4	1.4	1.38	1.38	1.35
E2-03 (E4-03)	Motor No-Load Current	A	36	40	40	49	49	58	58	70
E2-05 (E4-05)	Motor Line to Line Resistance	Ω	0.092	0.056	0.056	0.046	0.046	0.035	0.035	0.029
E2-06 (E4-06)	Motor Leakage Inductance	%	20	20	20	20	20	20	20	20
E2-10 (E4-10)	Motor Iron Loss for Torque Compensation	W	1600	1760	1760	2150	2150	2350	2350	2850
E5-01	Motor Code Selection	Hex.	1246	1246	1247	1247	1248	1248	1249	1249
L2-02	Momentary Power Loss Ride-Thru Time	s	2	2	2	2	2	2	2	2
L2-03	Momentary Power Loss Minimum Baseblock Time	s	1.3	1.5	1.5	1.7	1.7	1.7	1.7	1.8
L2-04	Momentary Power Loss Voltage Recovery Time	s	1	1	1	1	1	1	1	1
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.533	0.592	0.592	0.646	0.646	0.673	0.673	0.777
L8-02	Overheat Alarm Level	°C	130	130	120	120	120	120	125	125
L8-35	Installation Method Selection	-	0	0	0	0	0	0	0	0
L8-38	Carrier Frequency Reduction Selection	-	2	2	2	2	2	2	2	2
n1-03	Hunting Prevention Time Constant	ms	30	30	30	30	30	30	30	30
n5-02	Motor Acceleration Time	s	0.533	0.592	0.592	0.646	0.646	0.673	0.673	0.777



## B.6 Defaults by Drive Model Selection (o2-04) and ND/HD (C6-01)

No.	Name	Unit	Default Settings					
			Model CIMR-A□		4A0362		4A0414	
C6-01	Drive Duty Selection	–	HD	ND	HD	ND	HD	ND
			0	1	0	1	0	1
<b>o2-04</b>	<b>Drive Model Selection</b>	<b>Hex.</b>	<b>A9</b>		<b>AA</b>		<b>AC</b>	
<b>E2-11 (E4-11)</b>	<b>Motor rated Output</b>	<b>kW</b>	<b>160</b>	<b>185</b>	<b>185</b>	<b>220</b>	<b>220</b>	<b>250</b>
b3-04	V/f Gain during Speed Search	%	60	60	60	60	60	60
b3-06	Output Current 1 during Speed Search	–	0.7	0.7	0.7	0.7	0.7	0.7
b8-03	Energy Saving Control Filter Time Constant	s	2.00	2.00	2.00	2.00	2.00	2.00
b8-04	Energy Saving Coefficient Value	–	30.13	30.57	30.57	27.13	27.13	21.76
C5-17 (C5-37)	Motor Inertia	kgm <sup>2</sup>	3.30	3.60	3.60	4.10	4.10	6.50
C6-02	Carrier Frequency Selection	–	1	7	1	7	1	7
E2-01 (E4-01)	Motor Rated Current	A	270	310	310	370	370	500
E2-02 (E4-02)	Motor Rated Slip	Hz	1.35	1.3	1.3	1.3	1.3	1.25
E2-03 (E4-03)	Motor No-Load Current	A	70	81	81	96	96	130
E2-05 (E4-05)	Motor Line to Line Resistance	Ω	0.029	0.025	0.025	0.02	0.02	0.014
E2-06 (E4-06)	Motor Leakage Inductance	%	20	20	20	20	20	20
E2-10 (E4-10)	Motor Iron Loss for Torque Compensation	W	2850	3200	3200	3700	3700	4700
E5-01	Motor Code Selection	Hex.	124A	124A	FFFF	FFFF	FFFF	FFFF
L2-02	Momentary Power Loss Ride-Thru Time	s	2	2	2	2	2	2
L2-03	Momentary Power Loss Minimum Baseblock Time	s	1.8	1.9	1.9	2	2	2.1
L2-04	Momentary Power Loss Voltage Recovery Time	s	1	1	1	1	1	1
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.777	0.864	0.864	0.91	0.91	1.392
L8-02	Overheat Alarm Level	°C	130	130	140	140	140	140
L8-35	Installation Method Selection	–	0	0	0	0	0	0
L8-38	Carrier Frequency Reduction Selection	–	2	2	2	2	2	2
n1-03	Hunting Prevention Time Constant	ms	30	30	100	100	100	100
n5-02	Motor Acceleration Time	s	0.777	0.864	0.864	0.91	0.91	1.392

No.	Name	Unit	Default Settings					
			Model CIMR-A□		4A0675		4A0930	
C6-01	Drive Duty Selection	–	HD	ND	HD	ND	HD	ND
			0	1	0	1	0	1
<b>o2-04</b>	<b>Drive Model Selection</b>	<b>Hex.</b>	<b>AE</b>		<b>B0</b>		<b>B2</b>	
<b>E2-11 (E4-11)</b>	<b>Motor rated Output</b>	<b>kW</b>	<b>315</b>	<b>355</b>	<b>450</b>	<b>500</b>	<b>560</b>	<b>630</b>
b3-04	V/f Gain during Speed Search	%	60	60	60	60	60	60
b3-06	Output Current 1 during Speed Search	–	0.7	0.7	0.7	0.7	0.7	0.7
b8-03	Energy Saving Control Filter Time Constant	s	2.00	2.00	2.00	2.00	2.00	2.00
b8-04	Energy Saving Coefficient Value	–	21.76	23.84	21.4	20.26	18.12	17.06
C5-17 (C5-37)	Motor Inertia	kgm <sup>2</sup>	11.00	12.00	13.00	14.00	18.00	18.00
C6-02	Carrier Frequency Selection	–	1	7	1	7	1	7
E2-01 (E4-01)	Motor Rated Current	A	500	650	800	900	1090	1200
E2-02 (E4-02)	Motor Rated Slip	Hz	1.25	1	1	0.9	0.8	0.7
E2-03 (E4-03)	Motor No-Load Current	A	130	130	160	180	218	240
E2-05 (E4-05)	Motor Line to Line Resistance	Ω	0.014	0.012	0.01	0.009	0.007	0.006
E2-06 (E4-06)	Motor Leakage Inductance	%	20	20	20	20	20	20
E2-10 (E4-10)	Motor Iron Loss for Torque Compensation	W	4700	5560	7050	7833	9870	11123
E5-01	Motor Code Selection	Hex.	FFFF	FFFF	FFFF	FFFF	FFFF	FFFF
L2-02	Momentary Power Loss Ride-Thru Time	s	2	2	2	2	2	2
L2-03	Momentary Power Loss Minimum Baseblock Time	s	2.1	2.3	2.8	3.1	4	4.6
L2-04	Momentary Power Loss Voltage Recovery Time	s	1	1	2.6	3	3.8	4.5
L3-24	Motor Acceleration Time for Inertia Calculations	s	1.392	1.667	2	2.222	2.857	3.333
L8-02	Overheat Alarm Level	°C	140	140	140	140	140	140
L8-35	Installation Method Selection	–	0	0	0	0	0	0
L8-38	Carrier Frequency Reduction Selection	–	2	2	2	2	2	2
n1-03	Hunting Prevention Time Constant	ms	100	100	100	100	100	100
n5-02	Motor Acceleration Time	s	1.392	1.667	2	2.222	2.857	3.333

## B.7 Parameters that Change with the Motor Code Selection

The following tables show parameters and default settings that change with the motor code selection E5-01 when Open Loop Vector for PM motors is used.

### ◆ YASKAWA SMRA Series SPM Motor

Table B.10 200 V, 1800 r/min Type YASKAWA SMRA Series SPM Motor

No.	Name	Unit	Default Settings				
E5-01	Motor Code Selection	–	0002	0003	0005	0006	0008
	Voltage Class	V	200	200	200	200	200
	Rated Power	kW	0.4	0.75	1.5	2.2	3.7
	Rated Speed	r/min	1800	1800	1800	1800	1800
E5-02	Motor Rated Power	kW	0.4	0.75	1.5	2.2	3.7
E5-03	Motor Rated Current	A	2.1	4.0	6.9	10.8	17.4
E5-04	Number of Motor Poles	–	8	8	8	8	8
E5-05	Motor Stator Resistance (r1)	Ω	2.47	1.02	0.679	0.291	0.169
E5-06	Motor d-Axis Inductance (Ld)	mH	12.7	4.8	3.9	3.6	2.5
E5-07	Motor q-Axis Inductance (Lq)	mH	12.7	4.8	3.9	3.6	2.5
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	0	0	0	0	0
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	62.0	64.1	73.4	69.6	72.2
E1-04	Maximum Output Frequency	Hz	120	120	120	120	120
E1-05	Maximum Voltage	V	200.0	200.0	200.0	200.0	200.0
E1-06	Base Frequency	Hz	120	120	120	120	120
E1-09	Minimum Output Frequency	Hz	6	6	6	6	6
C5-17	Motor Inertia	kgm <sup>2</sup>	0.0007	0.0014	0.0021	0.0032	0.0046
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.064	0.066	0.049	0.051	0.044
n5-02	Motor Acceleration Time	s	0.064	0.066	0.049	0.051	0.044
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	0	0	0	0	0

Table B.11 200 V, 3600 r/min Type YASKAWA SMRA Series SPM Motor

No.	Name	Unit	Default Settings			
E5-01	Motor Code Selection	–	0103	0105	0106	0108
	Voltage Class	V	200	200	200	200
	Rated Power	kW	0.75	1.5	2.2	3.7
	Rated Speed	r/min	3600	3600	3600	3600
E5-02	Motor Rated Power	kW	0.75	1.5	2.2	3.7
E5-03	Motor Rated Current	A	4.1	8.0	10.5	16.5
E5-04	Number of Motor Poles	–	8	8	8	8
E5-05	Motor Stator Resistance (r1)	Ω	0.538	0.20	0.15	0.097
E5-06	Motor d-Axis Inductance (Ld)	mH	3.2	1.3	1.1	1.1
E5-07	Motor q-Axis Inductance (Lq)	mH	3.2	1.3	1.1	1.1
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	0	0	0	0
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	32.4	32.7	36.7	39.7
E1-04	Maximum Output Frequency	Hz	240	240	240	240
E1-05	Maximum Voltage	V	200.0	200.0	200.0	200.0
E1-06	Base Frequency	Hz	240	240	240	240
E1-09	Minimum Output Frequency	Hz	12	12	12	12
C5-17	Motor Inertia	kgm <sup>2</sup>	0.0007	0.0014	0.0021	0.0032
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.137	0.132	0.132	0.122
n5-02	Motor Acceleration Time	s	0.137	0.132	0.132	0.122
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	0	0	0	0

## ◆ YASKAWA SSR1 Series IPM Motor (For Derated Torque)

Table B.12 200 V, 1750 r/min Type YASKAWA SSR1 Series IPM Motor

No.	Name	Unit	Default Settings							
			1202	1203	1205	1206	1208	120A	120B	120D
E5-01	Motor Code Selection	–	1202	1203	1205	1206	1208	120A	120B	120D
	Voltage Class	V	200	200	200	200	200	200	200	200
	Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11
	Rated Speed	r/min	1750	1750	1750	1750	1750	1750	1750	1750
E5-02	Motor Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11.0
E5-03	Motor Rated Current	A	1.77	3.13	5.73	8.44	13.96	20.63	28.13	41.4
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	8.233	2.284	1.470	0.827	0.455	0.246	0.198	0.094
E5-06	Motor d-Axis Inductance (Ld)	mH	54.84	23.02	17.22	8.61	7.20	4.86	4.15	3.40
E5-07	Motor q-Axis Inductance (Lq)	mH	64.10	29.89	20.41	13.50	10.02	7.43	5.91	3.91
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	223.7	220.3	240.8	238.0	238.7	239.6	258.2	239.3
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-05	Maximum Voltage	V	190.0	190.0	190.0	190.0	190.0	190.0	190.0	190.0
E1-06	Base Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-09	Minimum Output Frequency	Hz	4.4	4.4	4.4	4.4	4.4	4.4	4.4	4.4
C5-17	Motor Inertia	kgm <sup>2</sup>	0.0011	0.0017	0.0023	0.0043	0.0083	0.014	0.017	0.027
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.092	0.076	0.052	0.066	0.075	0.083	0.077	0.084
n5-02	Motor Acceleration Time	s	0.092	0.076	0.052	0.066	0.075	0.083	0.077	0.084
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-7.6	-11.5	-9.1	-19.0	-18.7	-23.4	-18.5	-10.9

No.	Name	Unit	Default Settings							
			120E	120F	1210	1212	1213	1214	1215	1216
E5-01	Motor Code Selection	–	120E	120F	1210	1212	1213	1214	1215	1216
	Voltage Class	V	200	200	200	200	200	200	200	200
	Rated Power	kW	15	18	22	30	37	45	55	75
	Rated Speed	r/min	1750	1750	1750	1750	1750	1750	1750	1750
E5-02	Motor Rated Power	kW	15.00	18.50	22.00	30.00	37.00	45.00	55.00	75.00
E5-03	Motor Rated Current	A	55.4	68.2	80.6	105.2	131.3	153.1	185.4	257.3
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	0.066	0.051	0.037	0.030	0.020	0.014	0.012	0.006
E5-06	Motor d-Axis Inductance (Ld)	mH	2.45	2.18	1.71	1.35	0.99	0.83	0.79	0.44
E5-07	Motor q-Axis Inductance (Lq)	mH	3.11	2.55	2.05	1.82	1.28	1.01	0.97	0.56
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	248.1	253.6	250.0	280.9	264.2	280.4	311.9	268.0
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-05	Maximum Voltage	V	190.0	190.0	190.0	190.0	190.0	190.0	190.0	190.0
E1-06	Base Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-09	Minimum Output Frequency	Hz	4.4	4.4	4.4	4.4	4.4	4.4	4.4	4.4
C5-17	Motor Inertia	kgm <sup>2</sup>	0.046	0.055	0.064	0.116	0.140	0.259	0.31	0.42
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.102	0.101	0.098	0.130	0.127	0.193	0.191	0.187
n5-02	Motor Acceleration Time	s	0.102	0.101	0.098	0.130	0.127	0.193	0.191	0.187
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-16.5	-11.3	-12.8	-16.8	-15.6	-10.7	-9.6	-13.3

## B.7 Parameters that Change with the Motor Code Selection

**Table B.13 400 V, 1750 r/min Type YASKAWA SSR1 Series IPM Motor**

No.	Name	Unit	Default Settings									
E5-01	Motor Code Selection	–	1232	1233	1235	1236	1238	123A	123B	123D	123E	123F
	Voltage Class	V	400	400	400	400	400	400	400	400	400	400
	Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18
	Rated Speed	r/min	1750	1750	1750	1750	1750	1750	1750	1750	1750	1750
E5-02	Motor Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11.0	15	18.50
E5-03	Motor Rated Current	A	0.89	1.56	2.81	4.27	7.08	10.31	13.65	20.7	27.5	33.4
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	25.370	9.136	6.010	3.297	1.798	0.982	0.786	0.349	0.272	0.207
E5-06	Motor d-Axis Inductance (Ld)	mH	169.00	92.08	67.71	34.40	32.93	22.7	16.49	13.17	10.30	8.72
E5-07	Motor q-Axis Inductance (Lq)	mH	197.50	119.56	81.71	54.00	37.70	26.80	23.46	15.60	12.77	11.22
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	392.6	440.6	478.3	466.3	478.8	478.1	520.0	481.5	498.8	509.5
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-05	Maximum Voltage	V	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0
E1-06	Base Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-09	Minimum Output Frequency	Hz	4.4	4.4	4.4	4.4	4.4	4.4	4.4	4.4	4.4	4.4
C5-17	Motor Inertia	kgm <sup>2</sup>	0.0011	0.0017	0.0023	0.0043	0.0083	0.014	0.017	0.027	0.046	0.055
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.092	0.076	0.052	0.066	0.075	0.083	0.077	0.084	0.102	0.101
n5-02	Motor Acceleration Time	s	0.092	0.076	0.052	0.066	0.075	0.083	0.077	0.084	0.102	0.101
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-8.6	-11.5	-10.3	-19.8	-8.5	-11.0	-18.6	-12.5	-15.5	-17.9

No.	Name	Unit	Default Settings									
E5-01	Motor Code Selection	–	1240	1242	1243	1244	1245	1246	1247	1248	1249	124A
	Voltage Class	V	400	400	400	400	400	400	400	400	400	400
	Rated Power	kW	22	30	37	45	55	75	90	110	132	160
	Rated Speed	r/min	1750	1750	1750	1750	1750	1750	1750	1750	1750	1750
E5-02	Motor Rated Power	kW	22.00	30.00	37.00	45.00	55.00	75.00	90.00	110.00	132	160
E5-03	Motor Rated Current	A	39.8	52.0	65.8	77.5	92.7	126.6	160.4	183.3	222.9	267.7
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	0.148	0.235	0.079	0.054	0.049	0.029	0.019	0.017	0.012	0.008
E5-06	Motor d-Axis Inductance (Ld)	mH	6.81	5.4	4.08	3.36	3.16	2.12	1.54	1.44	1.21	0.97
E5-07	Motor q-Axis Inductance (Lq)	mH	8.47	7.26	5.12	3.94	3.88	2.61	2.06	2.21	1.46	1.28
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	503.9	561.7	528.5	558.1	623.8	594.5	524.1	583.7	563.6	601.2
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0	0
E1-04	Maximum Output Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-05	Maximum Voltage	V	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380	380
E1-06	Base Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-09	Minimum Output Frequency	Hz	4.4	4.4	4.4	4.4	4.4	4.4	4.4	4.4	4.4	4.4
C5-17	Motor Inertia	kgm <sup>2</sup>	0.064	0.116	0.140	0.259	0.31	0.42	0.56	0.83	0.96	1.61
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.098	0.130	0.127	0.193	0.191	0.187	0.208	0.254	0.243	0.338
n5-02	Motor Acceleration Time	s	0.098	0.130	0.127	0.193	0.191	0.187	0.208	0.254	0.243	0.338
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-15.1	-16.8	-14.1	-8.8	-9.6	-10.3	-17.0	-21.7	-10.9	-13.2

## B.7 Parameters that Change with the Motor Code Selection

**Table B.14 200 V, 1450 r/min Type YASKAWA SSR1 Series IPM Motor**

No.	Name	Unit	Default Settings							
E5-01	Motor Code Selection	–	1302	1303	1305	1306	1308	130A	130B	130D
	Voltage Class	V	200	200	200	200	200	200	200	200
	Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11
	Rated Speed	r/min	1450	1450	1450	1450	1450	1450	1450	1450
E5-02	Motor Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11.0
E5-03	Motor Rated Current	A	1.88	3.13	5.63	8.33	14.17	20.63	27.71	39.6
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	3.190	1.940	1.206	0.665	0.341	0.252	0.184	0.099
E5-06	Motor d-Axis Inductance (Ld)	mH	32.15	26.12	14.72	12.27	8.27	6.49	6.91	4.07
E5-07	Motor q-Axis Inductance (Lq)	mH	41.74	34.30	20.15	14.77	9.81	7.74	7.66	4.65
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	264.3	269.6	284.3	287.1	284.5	298.0	335.0	303.9
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5
E1-05	Maximum Voltage	V	190.0	190.0	190.0	190.0	190.0	190.0	190.0	190.0
E1-06	Base Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5
E1-09	Minimum Output Frequency	Hz	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6
C5-17	Motor Inertia	kgm <sup>2</sup>	0.0017	0.0023	0.0043	0.0083	0.0136	0.017	0.027	0.046
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.098	0.071	0.066	0.087	0.085	0.072	0.084	0.096
n5-02	Motor Acceleration Time	s	0.098	0.071	0.066	0.087	0.085	0.072	0.084	0.096
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-6.6	-10.9	-13.5	-9.0	-9.5	-10.1	-6.0	-9.3

No.	Name	Unit	Default Settings						
E5-01	Motor Code Selection	–	130E	130F	1310	1312	1313	1314	1315
	Voltage Class	V	200	200	200	200	200	200	200
	Rated Power	kW	15	18	22	30	37	45	55
	Rated Speed	r/min	1450	1450	1450	1450	1450	1450	1450
E5-02	Motor Rated Power	kW	15.00	18.50	22.00	30.00	37.00	45.00	55.00
E5-03	Motor Rated Current	A	55.5	65.6	75.1	105.2	126.0	153.1	186.5
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	0.075	0.057	0.041	0.034	0.023	0.015	0.012
E5-06	Motor d-Axis Inductance (Ld)	mH	3.29	2.53	1.98	1.75	1.48	1.04	0.87
E5-07	Motor q-Axis Inductance (Lq)	mH	3.84	3.01	2.60	2.17	1.70	1.31	1.10
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	311.2	300.9	327.7	354.2	369.6	351.6	374.7
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5
E1-05	Maximum Voltage	V	190.0	190.0	190.0	190.0	190.0	190.0	190.0
E1-06	Base Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5
E1-09	Minimum Output Frequency	Hz	3.6	3.6	3.6	3.6	3.6	3.6	3.6
C5-17	Motor Inertia	kgm <sup>2</sup>	0.055	0.064	0.116	0.140	0.259	0.312	0.42
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.085	0.080	0.122	0.108	0.161	0.160	0.175
n5-02	Motor Acceleration Time	s	0.085	0.080	0.122	0.108	0.161	0.160	0.175
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-10.7	-13.2	-15.7	-11.5	-7.0	-11.8	-10.2

## B.7 Parameters that Change with the Motor Code Selection

**Table B.15 400 V, 1450 r/min Type YASKAWA SSR1 Series IPM Motor**

No.	Name	Unit	Default Settings									
E5-01	Motor Code Selection	–	1332	1333	1335	1336	1338	133A	133B	133D	133E	133F
	Voltage Class	V	400	400	400	400	400	400	400	400	400	400
	Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18
	Rated Speed	r/min	1450	1450	1450	1450	1450	1450	1450	1450	1450	1450
E5-02	Motor Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11.0	15	18.50
E5-03	Motor Rated Current	A	0.94	1.56	2.81	4.27	6.98	10.21	13.85	19.5	27.4	32.9
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	12.760	7.421	4.825	2.656	1.353	0.999	0.713	0.393	0.295	0.223
E5-06	Motor d-Axis Inductance (Ld)	mH	128.60	85.11	58.87	46.42	31.73	26.20	27.06	15.51	12.65	9.87
E5-07	Motor q-Axis Inductance (Lq)	mH	166.96	113.19	80.59	60.32	40.45	30.94	33.45	19.63	15.87	12.40
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	528.6	544.2	568.5	572.8	562.9	587.6	670.1	612.7	624.6	610.4
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5
E1-05	Maximum Voltage	V	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0
E1-06	Base Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5
E1-09	Minimum Output Frequency	Hz	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6
C5-17	Motor Inertia	kgm <sup>2</sup>	0.0017	0.0023	0.0043	0.0083	0.0136	0.017	0.027	0.046	0.055	0.064
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.098	0.071	0.066	0.087	0.085	0.072	0.084	0.096	0.085	0.080
n5-02	Motor Acceleration Time	s	0.098	0.071	0.066	0.087	0.085	0.072	0.084	0.096	0.085	0.080
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-6.6	-9.2	-13.5	-12.1	-13.7	-10.1	-12.2	-15.5	-15.1	-16.0

No.	Name	Unit	Default Settings									
E5-01	Motor Code Selection	–	1340	1342	1343	1344	1345	1346	1347	1348	1349	
	Voltage Class	V	400	400	400	400	400	400	400	400	400	
	Rated Power	kW	22	30	37	45	55	75	90	110	132	
	Rated Speed	r/min	1450	1450	1450	1450	1450	1450	1450	1450	1450	
E5-02	Motor Rated Power	kW	22.00	30.00	37.00	45.00	55.00	75.00	90.00	110.00	132.00	
E5-03	Motor Rated Current	A	37.6	52.5	63.2	76.4	96.1	124.0	153.1	186.5	226.0	
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6	6	
E5-05	Motor Stator Resistance (r1)	Ω	0.164	0.137	0.093	0.059	0.048	0.028	0.024	0.015	0.011	
E5-06	Motor d-Axis Inductance (Ld)	mH	7.90	7.01	5.93	4.17	3.11	2.32	2.20	1.45	1.23	
E5-07	Motor q-Axis Inductance (Lq)	mH	10.38	8.68	6.79	5.22	4.55	2.97	3.23	1.88	1.67	
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	655.4	708.4	739.2	703.0	747.1	639.3	708.0	640.7	677.0	
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	
E1-04	Maximum Output Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	
E1-05	Maximum Voltage	V	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	
E1-06	Base Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	
E1-09	Minimum Output Frequency	Hz	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	
C5-17	Motor Inertia	kgm <sup>2</sup>	0.116	0.140	0.259	0.312	0.42	0.56	0.83	0.96	1.61	
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.122	0.108	0.161	0.160	0.175	0.171	0.213	0.201	0.281	
n5-02	Motor Acceleration Time	s	0.122	0.108	0.161	0.160	0.175	0.171	0.213	0.201	0.281	
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-15.7	-11.5	-6.8	-11.5	-14.8	-15.8	-19.6	-14.9	-15.1	

## B.7 Parameters that Change with the Motor Code Selection

**Table B.16 200 V, 1150 r/min Type YASKAWA SSR1 Series IPM Motor**

No.	Name	Unit	Default Settings						
E5-01	Motor Code Selection	–	1402	1403	1405	1406	1408	140A	140B
	Voltage Class	V	200	200	200	200	200	200	200
	Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5
	Rated Speed	r/min	1150	1150	1150	1150	1150	1150	1150
E5-02	Motor Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5
E5-03	Motor Rated Current	A	1.88	3.02	6.00	8.85	14.27	20.21	26.67
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	4.832	2.704	1.114	0.511	0.412	0.303	0.165
E5-06	Motor d-Axis Inductance (Ld)	mH	48.68	32.31	19.22	12.15	7.94	11.13	6.59
E5-07	Motor q-Axis Inductance (Lq)	mH	63.21	40.24	24.38	15.35	11.86	14.06	8.55
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	320.4	327.1	364.4	344.4	357.5	430.8	391.5
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-05	Maximum Voltage	V	190.0	190.0	190.0	190.0	190.0	190.0	190.0
E1-06	Base Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-09	Minimum Output Frequency	Hz	2.9	2.9	2.9	2.9	2.9	2.9	2.9
C5-17	Motor Inertia	kgm <sup>2</sup>	0.0017	0.0023	0.0083	0.0136	0.0171	0.027	0.046
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.062	0.044	0.080	0.090	0.067	0.072	0.088
n5-02	Motor Acceleration Time	s	0.062	0.044	0.080	0.090	0.067	0.072	0.088
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-8.8	-9.9	-9.3	-10.0	-17.7	-12.3	-15.3

No.	Name	Unit	Default Settings						
E5-01	Motor Code Selection	–	140D	140E	140F	1410	1412	1413	1414
	Voltage Class	V	200	200	200	200	200	200	200
	Rated Power	kW	11	15	18	22	30	37	45
	Rated Speed	r/min	1150	1150	1150	1150	1150	1150	1150
E5-02	Motor Rated Power	kW	11.0	15	18.50	22.00	30.00	37.00	45.00
E5-03	Motor Rated Current	A	39.9	55.6	63.5	74.4	104.2	129.6	154.2
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	0.113	0.084	0.066	0.048	0.035	0.023	0.016
E5-06	Motor d-Axis Inductance (Ld)	mH	4.96	3.83	3.33	2.38	2.04	1.53	1.16
E5-07	Motor q-Axis Inductance (Lq)	mH	6.12	4.65	4.50	3.15	2.86	2.27	1.54
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	384.4	372.1	421.3	410.9	436.1	428.8	433.3
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-05	Maximum Voltage	V	190.0	190.0	190.0	190.0	190.0	190.0	190.0
E1-06	Base Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-09	Minimum Output Frequency	Hz	2.9	2.9	2.9	2.9	2.9	2.9	2.9
C5-17	Motor Inertia	kgm <sup>2</sup>	0.055	0.064	0.116	0.140	0.259	0.312	0.418
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.073	0.062	0.091	0.092	0.125	0.122	0.135
n5-02	Motor Acceleration Time	s	0.073	0.062	0.091	0.092	0.125	0.122	0.135
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-13.9	-14.4	-17.9	-15.9	-17.9	-20.1	-13.7

## B.7 Parameters that Change with the Motor Code Selection

**Table B.17 400 V, 1150 r/min Type YASKAWA SSR1 Series IPM Motor**

No.	Name	Unit	Default Settings								
E5-01	Motor Code Selection	–	1432	1433	1435	1436	1438	143A	143B	143D	143E
	Voltage Class	V	400	400	400	400	400	400	400	400	400
	Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15
	Rated Speed	r/min	1150	1150	1150	1150	1150	1150	1150	1150	1150
E5-02	Motor Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11.0	15
E5-03	Motor Rated Current	A	0.94	1.51	3.00	4.43	7.08	10.10	13.33	19.9	27.8
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	19.320	10.800	4.456	2.044	1.483	1.215	0.660	0.443	0.331
E5-06	Motor d-Axis Inductance (Ld)	mH	194.70	129.20	76.88	48.60	37.58	44.54	26.36	19.10	15.09
E5-07	Motor q-Axis Inductance (Lq)	mH	252.84	160.90	97.52	61.40	47.65	56.26	34.20	24.67	18.56
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	640.9	654.1	728.8	688.9	702.0	861.5	783.0	762.2	749.6
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-05	Maximum Voltage	V	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0
E1-06	Base Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-09	Minimum Output Frequency	Hz	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9
C5-17	Motor Inertia	kgm <sup>2</sup>	0.0017	0.0023	0.0083	0.0136	0.0171	0.027	0.046	0.055	0.064
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.062	0.044	0.080	0.090	0.067	0.072	0.088	0.073	0.062
n5-02	Motor Acceleration Time	s	0.062	0.044	0.080	0.090	0.067	0.072	0.088	0.073	0.062
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-8.8	-9.9	-9.3	-10.0	-12.8	-12.3	-15.3	-16.7	-14.9

No.	Name	Unit	Default Settings								
E5-01	Motor Code Selection	–	143F	1440	1442	1443	1444	1445	1446	1447	1448
	Voltage Class	V	400	400	400	400	400	400	400	400	400
	Rated Power	kW	18	22	30	37	45	55	75	90	110
	Rated Speed	r/min	1150	1150	1150	1150	1150	1150	1150	1150	1150
E5-02	Motor Rated Power	kW	18.50	22.00	30.00	37.00	45.00	55.00	75.00	90.00	110.00
E5-03	Motor Rated Current	A	31.8	37.2	52.1	64.8	76.6	92.0	127.1	150.5	185.4
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	0.264	0.192	0.140	0.093	0.063	0.051	0.033	0.027	0.015
E5-06	Motor d-Axis Inductance (Ld)	mH	13.32	9.52	8.16	6.13	4.63	3.96	3.03	2.60	1.89
E5-07	Motor q-Axis Inductance (Lq)	mH	18.00	12.60	11.40	9.10	6.15	5.00	5.14	3.28	2.33
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	842.7	821.8	872.3	857.7	866.6	854.0	823.1	853.4	829.2
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-05	Maximum Voltage	V	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0
E1-06	Base Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-09	Minimum Output Frequency	Hz	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9
C5-17	Motor Inertia	kgm <sup>2</sup>	0.116	0.140	0.259	0.312	0.418	0.56	0.83	0.96	1.61
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.091	0.092	0.125	0.122	0.135	0.147	0.161	0.154	0.212
n5-02	Motor Acceleration Time	s	0.091	0.092	0.125	0.122	0.135	0.147	0.161	0.154	0.212
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-17.9	-15.9	-17.7	-20.1	-13.8	-12.5	-28.8	-13.3	-11.6



◆ YASKAWA SST4 Series IPM Motor (For Constant Torque)

Table B.18 200 V, 1750 r/min Type YASKAWA SST4 Series IPM Motor

No.	Name	Unit	Default Settings							
			2202	2203	2205	2206	2208	220A	220B	220D
E5-01	Motor Code Selection	–	2202	2203	2205	2206	2208	220A	220B	220D
	Voltage Class	V	200	200	200	200	200	200	200	200
	Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11
	Rated Speed	r/min	1750	1750	1750	1750	1750	1750	1750	1750
E5-02	Motor Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11.0
E5-03	Motor Rated Current	A	1.77	3.54	6.56	8.96	14.79	20.94	29.58	41.1
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	2.247	1.132	0.774	0.479	0.242	0.275	0.161	0.111
E5-06	Motor d-Axis Inductance (Ld)	mH	22.32	12.38	8.90	7.39	5.06	5.82	3.86	3.59
E5-07	Motor q-Axis Inductance (Lq)	mH	32.50	15.72	11.96	9.63	6.42	6.74	4.66	4.32
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	215.2	203.9	219.3	230.6	235.1	251.7	235.7	252.0
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-05	Maximum Voltage	V	190.0	190.0	190.0	190.0	190.0	190.0	190.0	190.0
E1-06	Base Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-09	Minimum Output Frequency	Hz	4.4	4.4	4.4	4.4	4.4	4.4	4.4	4.4
C5-17	Motor Inertia	kgm <sup>2</sup>	0.0016	0.0022	0.0042	0.0081	0.0133	0.013	0.017	0.027
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.134	0.099	0.094	0.124	0.121	0.081	0.075	0.082
n5-02	Motor Acceleration Time	s	0.134	0.099	0.094	0.124	0.121	0.081	0.075	0.082
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-9.3	-6.4	-10.0	-9.9	-9.7	-8.4	-11.5	-13.1

No.	Name	Unit	Default Settings							
			220E	220F	2210	2212	2213	2214	2215	2216
E5-01	Motor Code Selection	–	220E	220F	2210	2212	2213	2214	2215	2216
	Voltage Class	V	200	200	200	200	200	200	200	200
	Rated Power	kW	15	18	22	30	37	45	55	75
	Rated Speed	r/min	1750	1750	1750	1750	1750	1750	1750	1750
E5-02	Motor Rated Power	kW	15	18.50	22.00	30.00	37.00	45.00	55.00	75.00
E5-03	Motor Rated Current	A	54.2	68.2	78.6	104.2	129.2	153.1	205.2	260.4
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	0.071	0.049	0.040	0.030	0.020	0.013	0.009	0.006
E5-06	Motor d-Axis Inductance (Ld)	mH	2.67	1.98	1.69	1.31	0.88	0.77	0.55	0.40
E5-07	Motor q-Axis Inductance (Lq)	mH	3.10	2.41	2.12	1.61	1.14	1.04	0.69	0.50
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	253.7	244.6	256.3	283.1	266.3	260.0	261.5	259.3
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-05	Maximum Voltage	V	190.0	190.0	190.0	190.0	190.0	190.0	190.0	190.0
E1-06	Base Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-09	Minimum Output Frequency	Hz	4.4	4.4	4.4	4.4	4.4	4.4	4.4	4.4
C5-17	Motor Inertia	kgm <sup>2</sup>	0.044	0.054	0.063	0.113	0.137	0.252	0.30	0.41
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.099	0.098	0.096	0.127	0.124	0.188	0.186	0.184
n5-02	Motor Acceleration Time	s	0.099	0.098	0.096	0.127	0.124	0.188	0.186	0.184
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-10.9	-14.3	-15.1	-11.3	-14.1	-18.8	-11.4	-12.2

## B.7 Parameters that Change with the Motor Code Selection

**Table B.19 400 V, 1750 r/min Type YASKAWA SST4 Series IPM Motor**

No.	Name	Unit	Default Settings							
E5-01	Motor Code Selection	–	2232	2233	2235	2236	2238	223A	223B	223D
	Voltage Class	V	400	400	400	400	400	400	400	400
	Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11
	Rated Speed	r/min	1750	1750	1750	1750	1750	1750	1750	1750
E5-02	Motor Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11.0
E5-03	Motor Rated Current	A	0.92	1.77	3.33	4.48	7.50	10.42	14.27	20.5
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	8.935	4.570	3.096	1.906	0.972	1.103	0.630	0.429
E5-06	Motor d-Axis Inductance (Ld)	mH	80.14	48.04	35.60	30.31	20.03	23.41	14.86	14.34
E5-07	Motor q-Axis Inductance (Lq)	mH	110.76	64.88	47.84	38.36	24.97	28.70	17.25	17.25
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	416.5	399.4	438.5	475.5	463.7	485.8	470.4	513.4
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-05	Maximum Voltage	V	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0
E1-06	Base Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-09	Minimum Output Frequency	Hz	4.4	4.4	4.4	4.4	4.4	4.4	4.4	4.4
C5-17	Motor Inertia	kgm <sup>2</sup>	0.0016	0.0022	0.0042	0.0081	0.0133	0.013	0.017	0.027
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.134	0.099	0.094	0.124	0.121	0.081	0.075	0.082
n5-02	Motor Acceleration Time	s	0.134	0.099	0.094	0.124	0.121	0.081	0.075	0.082
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-7.5	-8.5	-9.8	-8.2	-9.1	-13.1	-9.2	-12.4

No.	Name	Unit	Default Settings							
E5-01	Motor Code Selection	–	223E	223F	2240	2242	2243	2244	2245	2246
	Voltage Class	V	400	400	400	400	400	400	400	400
	Rated Power	kW	15	18	22	30	37	45	55	75
	Rated Speed	r/min	1750	1750	1750	1750	1750	1750	1750	1750
E5-02	Motor Rated Power	kW	15	18.50	22.00	30.00	37.00	45.00	55.00	75.00
E5-03	Motor Rated Current	A	26.4	34.2	38.8	52.2	65.4	77.6	99.3	130.2
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	0.275	0.196	0.160	0.120	0.077	0.052	0.036	0.023
E5-06	Motor d-Axis Inductance (Ld)	mH	9.99	7.92	6.82	5.24	3.57	2.98	1.59	1.59
E5-07	Motor q-Axis Inductance (Lq)	mH	12.37	9.64	8.51	6.44	4.65	3.75	2.78	1.97
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	505.3	489.2	509.5	566.2	531.6	530.6	515.2	515.2
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-05	Maximum Voltage	V	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0
E1-06	Base Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-09	Minimum Output Frequency	Hz	4.4	4.4	4.4	4.4	4.4	4.4	4.4	4.4
C5-17	Motor Inertia	kgm <sup>2</sup>	0.044	0.054	0.063	0.113	0.137	0.252	0.30	0.41
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.099	0.098	0.096	0.127	0.124	0.188	0.186	0.184
n5-02	Motor Acceleration Time	s	0.099	0.098	0.096	0.127	0.124	0.188	0.186	0.184
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-15.1	-14.3	-15.3	-11.3	-14.5	-13.2	-22.6	-11.9

## B.7 Parameters that Change with the Motor Code Selection

No.	Name	Unit	Default Settings						
			2247	2248	2249	224A	224C	224D	224E
E5-01	Motor Code Selection	–	2247	2248	2249	224A	224C	224D	224E
	Voltage Class	V	400	400	400	400	400	400	400
	Rated Power	kW	90	110	132	160	200	220	300
	Rated Speed	r/min	1750	1750	1750	1750	1750	1750	1750
E5-02	Motor Rated Power	kW	90.00	110.00	132.00	160.00	200.00	250.00	300.00
E5-03	Motor Rated Current	A	153.1	184.4	229.2	269.8	346.9	421.9	520.8
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	0.019	0.017	0.012	0.008	0.005	0.004	0.002
E5-06	Motor d-Axis Inductance (Ld)	mH	1.51	1.43	1.13	0.96	0.65	0.67	0.40
E5-07	Motor q-Axis Inductance (Lq)	mH	1.76	1.92	1.54	1.26	0.88	0.74	0.52
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	538.3	590.9	548.2	603.9	556.8	593.1	495.4
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-05	Maximum Voltage	V	380.0	380.0	380.0	380.0	380.0	380.0	380.0
E1-06	Base Frequency	Hz	87.5	87.5	87.5	87.5	87.5	87.5	87.5
E1-09	Minimum Output Frequency	Hz	4.4	4.4	4.4	4.4	4.4	4.4	4.4
C5-17	Motor Inertia	kgm <sup>2</sup>	0.55	0.82	0.96	1.60	1.95	2.82	3.70
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.205	0.250	0.244	0.336	0.327	0.379	0.414
n5-02	Motor Acceleration Time	s	0.205	0.250	0.244	0.336	0.327	0.379	0.414
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-8.6	-14.8	-17.5	-12.5	-14.7	-5.1	-16.3

**Table B.20 200 V, 1450 r/min Type YASKAWA SST4 Series IPM Motor**

No.	Name	Unit	Default Settings							
			2302	2303	2305	2306	2308	230A	230B	230D
E5-01	Motor Code Selection	–	2302	2303	2305	2306	2308	230A	230B	230D
	Voltage Class	V	200	200	200	200	200	200	200	200
	Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11
	Rated Speed	r/min	1450	1450	1450	1450	1450	1450	1450	1450
E5-02	Motor Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11.0
E5-03	Motor Rated Current	A	1.77	3.33	5.94	9.48	14.17	20.42	27.92	39.6
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	3.154	1.835	0.681	0.308	0.405	0.278	0.180	0.098
E5-06	Motor d-Axis Inductance (Ld)	mH	28.46	19.46	10.00	6.88	8.15	5.77	6.32	3.34
E5-07	Motor q-Axis Inductance (Lq)	mH	39.29	25.89	15.20	9.25	10.76	8.60	8.80	4.61
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	268.8	256.9	271.9	260.2	286.8	314.9	300.8	292.3
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5
E1-05	Maximum Voltage	V	190.0	190.0	190.0	190.0	190.0	190.0	190.0	190.0
E1-06	Base Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5
E1-09	Minimum Output Frequency	Hz	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6
C5-17	Motor Inertia	kgm <sup>2</sup>	0.0016	0.0022	0.0081	0.0133	0.0133	0.017	0.027	0.044
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.092	0.068	0.125	0.139	0.083	0.070	0.082	0.092
n5-02	Motor Acceleration Time	s	0.092	0.068	0.125	0.139	0.083	0.070	0.082	0.092
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-7.5	-9.4	-13.9	-10.0	-15.0	-17.9	-22.7	-20.5

## B.7 Parameters that Change with the Motor Code Selection

No.	Name	Unit	Default Settings							
			230E	230F	2310	2312	2313	2314	2315	2316
E5-01	Motor Code Selection	–	230E	230F	2310	2312	2313	2314	2315	2316
	Voltage Class	V	200	200	200	200	200	200	200	200
	Rated Power	kW	15	18	22	30	37	45	55	75
	Rated Speed	r/min	1450	1450	1450	1450	1450	1450	1450	1450
E5-02	Motor Rated Power	kW	15.0	18.50	22.00	30.00	37.00	45.00	55.00	75.00
E5-03	Motor Rated Current	A	54.2	68.3	75.2	102.0	131.3	160.4	191.7	257.3
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	$\Omega$	0.073	0.055	0.048	0.034	0.023	0.016	0.012	0.007
E5-06	Motor d-Axis Inductance (Ld)	mH	2.94	2.23	2.08	1.67	1.39	0.94	0.82	0.56
E5-07	Motor q-Axis Inductance (Lq)	mH	3.65	2.85	2.66	2.04	1.73	1.22	1.06	0.76
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	305.1	297.6	355.8	355.4	324.0	302.4	337.2	323.4
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5
E1-05	Maximum Voltage	V	190.0	190.0	190.0	190.0	190.0	190.0	190.0	190.0
E1-06	Base Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5
E1-09	Minimum Output Frequency	Hz	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6
C5-17	Motor Inertia	kgm <sup>2</sup>	0.054	0.063	0.113	0.137	0.252	0.304	0.41	0.55
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.083	0.079	0.118	0.105	0.157	0.156	0.172	0.169
n5-02	Motor Acceleration Time	s	0.083	0.079	0.118	0.105	0.157	0.156	0.172	0.169
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-14.6	-16.4	-11.8	-10.5	-14.5	-17.4	-13.9	-17.5

**Table B.21 400 V, 1450 r/min Type YASKAWA SST4 Series IPM Motor**

No.	Name	Unit	Default Settings										
			2332	2333	2335	2336	2338	233A	233B	233D	233E	233F	2340
E5-01	Motor Code Selection	–	2332	2333	2335	2336	2338	233A	233B	233D	233E	233F	2340
	Voltage Class	V	400	400	400	400	400	400	400	400	400	400	400
	Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18	22
	Rated Speed	r/min	1450	1450	1450	1450	1450	1450	1450	1450	1450	1450	1450
E5-02	Motor Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11.0	15	18.50	22.00
E5-03	Motor Rated Current	A	0.91	1.67	3.02	4.74	7.08	10.21	13.96	20.5	27.1	34.2	37.6
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	$\Omega$	12.616	7.340	2.724	1.232	1.509	1.112	0.720	0.393	0.291	0.220	0.192
E5-06	Motor d-Axis Inductance (Ld)	mH	113.84	77.84	40.00	27.52	31.73	23.09	25.28	13.36	11.77	8.94	8.32
E5-07	Motor q-Axis Inductance (Lq)	mH	157.16	103.56	60.80	37.00	40.88	34.39	35.20	18.44	14.60	11.40	10.64
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	490.8	513.8	543.7	520.3	580.8	602.7	601.5	584.6	610.3	595.2	711.6
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5
E1-05	Maximum Voltage	V	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0
E1-06	Base Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5
E1-09	Minimum Output Frequency	Hz	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6
C5-17	Motor Inertia	kgm <sup>2</sup>	0.0016	0.0022	0.0081	0.0133	0.0133	0.017	0.027	0.044	0.054	0.063	0.113
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.092	0.068	0.125	0.139	0.083	0.070	0.082	0.092	0.083	0.079	0.118
n5-02	Motor Acceleration Time	s	0.092	0.068	0.125	0.139	0.083	0.070	0.082	0.092	0.083	0.079	0.118
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-9.5	-9.4	-13.7	-10.0	-12.9	-19.9	-22.8	-19.8	-14.5	-16.1	-11.8

## B.7 Parameters that Change with the Motor Code Selection

No.	Name	Unit	Default Settings										
			2342	2343	2344	2345	2346	2347	2348	2349	234A	234C	234D
E5-01	Motor Code Selection	–	2342	2343	2344	2345	2346	2347	2348	2349	234A	234C	234D
	Voltage Class	V	400	400	400	400	400	400	400	400	400	400	400
	Rated Power	kW	30	37	45	55	75	90	110	132	160	200	250
	Rated Speed	r/min	1450	1450	1450	1450	1450	1450	1450	1450	1450	1450	1450
E5-02	Motor Rated Power	kW	30.00	37.00	45.00	55.00	75.00	90.00	110.00	132.00	160.00	200.00	250.00
E5-03	Motor Rated Current	A	50.9	65.4	80.2	96.1	129.2	153.1	191.7	226.0	268.8	331.3	422.9
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	0.136	0.091	0.064	0.048	0.028	0.024	0.015	0.011	0.007	0.006	0.003
E5-06	Motor d-Axis Inductance (Ld)	mH	6.68	5.30	3.76	3.09	2.24	2.20	1.34	1.23	0.92	0.84	0.61
E5-07	Motor q-Axis Inductance (Lq)	mH	8.16	6.80	4.88	4.75	3.03	3.23	2.16	1.67	1.30	1.25	0.89
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	710.8	652.7	604.8	669.1	646.8	708.0	637.8	677.0	661.7	687.1	655.9
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0	0.0
E1-04	Maximum Output Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5
E1-05	Maximum Voltage	V	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0
E1-06	Base Frequency	Hz	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5	72.5
E1-09	Minimum Output Frequency	Hz	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6
C5-17	Motor Inertia	kgm <sup>2</sup>	0.137	0.252	0.304	0.41	0.55	0.82	0.96	1.60	1.95	2.82	3.70
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.105	0.157	0.156	0.172	0.169	0.210	0.201	0.279	0.281	0.325	0.341
n5-02	Motor Acceleration Time	s	0.105	0.157	0.156	0.172	0.169	0.210	0.201	0.279	0.281	0.325	0.341
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-10.5	-15.6	-17.4	-21.7	-17.3	-19.6	-24.1	-15.1	-17.0	-19.8	-19.3

**Table B.22 200 V, 1150 r/min Type YASKAWA SST4 Series IPM Motor**

No.	Name	Unit	Default Settings							
			2402	2403	2405	2406	2408	240A	240B	240D
E5-01	Motor Code Selection	–	2402	2403	2405	2406	2408	240A	240B	240D
	Voltage Class	V	200	200	200	200	200	200	200	200
	Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11
	Rated Speed	r/min	1150	1150	1150	1150	1150	1150	1150	1150
E5-02	Motor Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11.0
E5-03	Motor Rated Current	A	1.77	3.44	5.94	9.17	14.79	20.21	27.40	39.0
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	2.680	1.520	1.071	0.542	0.362	0.295	0.162	0.115
E5-06	Motor d-Axis Inductance (Ld)	mH	30.55	15.29	17.48	11.98	8.60	9.54	5.31	4.44
E5-07	Motor q-Axis Inductance (Lq)	mH	42.71	24.28	22.51	15.51	10.69	13.84	8.26	5.68
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	313.1	313.1	345.3	342.9	363.8	384.3	379.9	370.2
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-05	Maximum Voltage	V	190.0	190.0	190.0	190.0	190.0	190.0	190.0	190.0
E1-06	Base Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-09	Minimum Output Frequency	Hz	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9
C5-17	Motor Inertia	kgm <sup>2</sup>	0.0022	0.0042	0.0081	0.0133	0.0168	0.027	0.044	0.054
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.080	0.081	0.078	0.088	0.066	0.070	0.085	0.071
n5-02	Motor Acceleration Time	s	0.080	0.081	0.078	0.088	0.066	0.070	0.085	0.071
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-8.4	-11.0	-10.7	-10.7	-9.4	-22.5	-22.2	-16.7

## B.7 Parameters that Change with the Motor Code Selection

No.	Name	Unit	Default Settings							
			240E	240F	2410	2412	2413	2414	2415	2416
E5-01	Motor Code Selection	–	240E	240F	2410	2412	2413	2414	2415	2416
	Voltage Class	V	200	200	200	200	200	200	200	200
	Rated Power	kW	15	18	22	30	37	45	55	75
	Rated Speed	r/min	1150	1150	1150	1150	1150	1150	1150	1150
E5-02	Motor Rated Power	kW	15	18.50	22.00	30.00	37.00	45.00	55.00	75.00
E5-03	Motor Rated Current	A	55.9	65.4	77.0	103.5	126.0	153.1	188.5	260.4
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	$\Omega$	0.083	0.065	0.052	0.035	0.026	0.019	0.013	0.009
E5-06	Motor d-Axis Inductance (Ld)	mH	3.50	2.92	2.55	2.03	1.59	1.24	0.98	0.70
E5-07	Motor q-Axis Inductance (Lq)	mH	4.23	3.79	3.22	2.46	1.92	1.64	1.37	0.97
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	364.5	404.5	445.1	444.4	447.3	470.8	422.4	418.3
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-05	Maximum Voltage	V	190.0	190.0	190.0	190.0	190.0	190.0	190.0	190.0
E1-06	Base Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-09	Minimum Output Frequency	Hz	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9
C5-17	Motor Inertia	kgm <sup>2</sup>	0.063	0.113	0.137	0.252	0.304	0.410	0.55	0.82
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.061	0.089	0.090	0.122	0.119	0.132	0.145	0.159
n5-02	Motor Acceleration Time	s	0.061	0.089	0.090	0.122	0.119	0.132	0.145	0.159
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-13.7	-15.2	-10.9	-9.8	-9.3	-11.5	-17.7	-17.1

**Table B.23 400 V, 1150 r/min Type YASKAWA SST4 Series IPM Motor**

No.	Name	Unit	Default Settings										
			2432	2433	2435	2436	2438	243A	243B	243D	243E	243F	2440
E5-01	Motor Code Selection	–	2432	2433	2435	2436	2438	243A	243B	243D	243E	243F	2440
	Voltage Class	V	400	400	400	400	400	400	400	400	400	400	400
	Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18	22
	Rated Speed	r/min	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150
E5-02	Motor Rated Power	kW	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11.0	15	18.50	22.00
E5-03	Motor Rated Current	A	0.89	1.72	3.02	4.58	7.40	10.21	13.75	19.5	27.7	32.7	39.2
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	$\Omega$	10.720	6.080	4.336	2.143	1.428	1.199	0.648	0.460	0.325	0.260	0.209
E5-06	Motor d-Axis Inductance (Ld)	mH	122.20	61.16	70.24	46.20	33.87	41.67	21.24	17.76	12.83	11.68	10.09
E5-07	Motor q-Axis Inductance (Lq)	mH	170.80	97.12	90.04	60.28	42.98	69.15	33.04	22.72	17.19	15.16	16.25
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	626.1	626.1	703.1	727.6	699.0	861.5	759.7	740.4	716.6	809.1	786.2
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-05	Maximum Voltage	V	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0
E1-06	Base Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-09	Minimum Output Frequency	Hz	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9
C5-17	Motor Inertia	kgm <sup>2</sup>	0.0022	0.0042	0.0081	0.0133	0.0168	0.027	0.044	0.054	0.063	0.113	0.137
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.080	0.081	0.078	0.088	0.066	0.070	0.085	0.071	0.061	0.089	0.090
n5-02	Motor Acceleration Time	s	0.080	0.081	0.078	0.088	0.066	0.070	0.085	0.071	0.061	0.089	0.090
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-8.4	-11.0	-9.9	-9.0	-11.4	-23.2	-22.1	-16.7	-20.2	-15.2	-27.7

## B.7 Parameters that Change with the Motor Code Selection

No.	Name	Unit	Default Settings									
E5-01	Motor Code Selection	–	2442	2443	2444	2445	2446	2447	2448	2449	244A	244C
	Voltage Class	V	400	400	400	400	400	400	400	400	400	400
	Rated Power	kW	30	37	45	55	75	90k	110	132	160	200
	Rated Speed	r/min	1150	1150	1150	1150	1150	1150	1150	1150	1150	1150
E5-02	Motor Rated Power	kW	30.00	37.00	45.00	55.00	75.00	90.00	110.00	132.00	160.00	200.00
E5-03	Motor Rated Current	A	51.8	63.0	76.6	93.1	128.1	153.1	186.5	221.9	269.8	336.5
E5-04	Number of Motor Poles	–	6	6	6	6	6	6	6	6	6	6
E5-05	Motor Stator Resistance (r1)	Ω	0.140	0.106	0.076	0.051	0.032	0.026	0.015	0.012	0.009	0.007
E5-06	Motor d-Axis Inductance (Ld)	mH	8.12	6.43	4.96	3.99	2.97	2.44	1.87	1.49	1.41	1.22
E5-07	Motor q-Axis Inductance (Lq)	mH	9.84	7.71	6.56	5.39	3.90	3.23	2.46	2.08	1.88	1.51
E5-09	Motor Induction Voltage Constant 1 (Ke)	mVs/rad	888.8	857.7	941.6	853.8	829.6	835.6	833.4	848.6	889.1	915.0
E5-24	Motor Induction Voltage Constant 2 (Ke)	mV/(r/min)	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
E1-04	Maximum Output Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-05	Maximum Voltage	V	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0	380.0
E1-06	Base Frequency	Hz	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5	57.5
E1-09	Minimum Output Frequency	Hz	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9	2.9
C5-17	Motor Inertia	kgm <sup>2</sup>	0.252	0.304	0.410	0.55	0.82	0.96	1.60	1.95	2.82	3.70
L3-24	Motor Acceleration Time for Inertia Calculations	s	0.122	0.119	0.132	0.145	0.159	0.155	0.211	0.214	0.256	0.268
n5-02	Motor Acceleration Time	s	0.122	0.119	0.132	0.145	0.159	0.155	0.211	0.214	0.256	0.268
n8-49	d-Axis Current for High Efficiency Control (OLV/PM)	%	-9.8	-10.2	-11.5	-16.0	-15.7	-15.7	-14.7	-16.5	-14.1	-10.4







# Appendix: C

## MEMOBUS/Modbus Communications

<b>C.1 MEMOBUS/MODBUS CONFIGURATION .....</b>	<b>508</b>
<b>C.2 COMMUNICATION SPECIFICATIONS.....</b>	<b>509</b>
<b>C.3 CONNECTING TO A NETWORK .....</b>	<b>510</b>
<b>C.4 MEMOBUS/MODBUS SETUP PARAMETERS .....</b>	<b>512</b>
<b>C.5 DRIVE OPERATIONS BY MEMOBUS/MODBUS.....</b>	<b>515</b>
<b>C.6 COMMUNICATIONS TIMING .....</b>	<b>516</b>
<b>C.7 MESSAGE FORMAT.....</b>	<b>517</b>
<b>C.8 MESSAGE EXAMPLES .....</b>	<b>519</b>
<b>C.9 MEMOBUS/MODBUS DATA TABLE .....</b>	<b>521</b>
<b>C.10 ENTER COMMAND.....</b>	<b>533</b>
<b>C.11 COMMUNICATION ERRORS .....</b>	<b>534</b>
<b>C.12 SELF-DIAGNOSTICS .....</b>	<b>535</b>

### C.1 MEMOBUS/Modbus Configuration

Drives can be controlled from a PLC or other master device via serial communications using the MEMOBUS/Modbus protocol.

MEMOBUS/Modbus communication can be configured using one master (PLC) and a maximum of 255 slaves. The drive has slave functionality only, meaning that serial communication is normally initiated from the master and responded to by the slaves.

The master performs serial communications with only one slave at a time. The address or node for each slave must be set beforehand so that the master can communicate with the slave at that address. A slave that receives a command from the master will perform the specified function and then send a response back to the master.

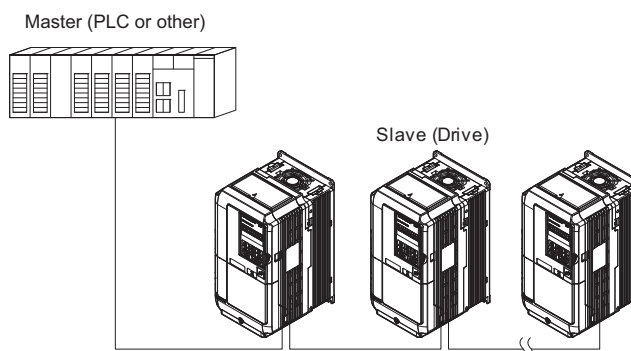


Figure C.1 Connecting Multiple Drives to a PLC

## C.2 Communication Specifications

MEMOBUS/Modbus specifications appear in the following table:

Item	Specifications	
Interface	RS-422, RS-485	
Communications Cycle	Asynchronous (Start-stop synchronization)	
Communication Parameters	Communication Speeds Available	1.2; 2.4; 4.8; 9.6; 19.2; 38.4; 57.6; 76.8; 115.2 kbps
	Data length	8 bit (fixed)
	Parity	Select even, odd, or none
	Stop bit	1 bit (fixed)
Protocol	MEMOBUS/Modbus (using RTU mode only)	
Max Number of Slaves	255 drives	

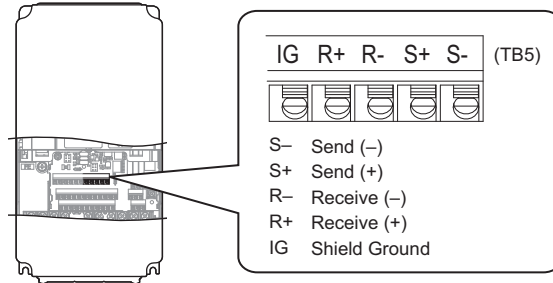
## C.3 Connecting to a Network

This section explains how to connect the drive to a MEMOBUS/Modbus network and the network termination required.

### ◆ Network Cable Connection

Follow the instructions below to connect the drive to a MEMOBUS/Modbus network.

1. With the power shut off, connect the communications cable to the drive and the master. Use terminals TB5 for MEMOBUS/Modbus.



**Figure C.2 Serial Communications Cable Connection Terminals (TB5)**

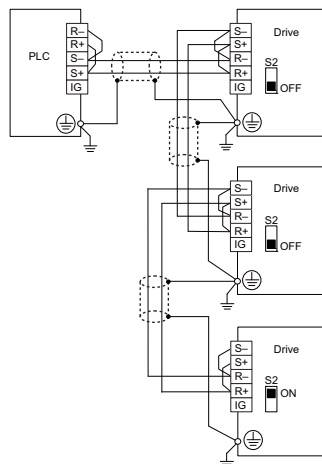
**Note:** Separate the communications cables from the main circuit cables and other wiring and power cables. Use shielded cables for the communications cables, and properly shielded clamps to prevent problems with noise. When using RS-485 communications, connect S+ to R+, and S- to R- as shown in the diagram below.

2. Check or set the termination resistor selection at all slaves. Use the description in [Network Termination on page 511](#) for slaves that are A1000 drives.
3. Switch the power on.
4. Set the parameters needed for serial communications (H5-01 through H5-12) using the digital operator.
5. Shut the power off and wait until the display on the digital operator goes out completely.
6. Turn the power back on.
7. The drive is now ready to begin communicating with the master.

### ◆ Wiring Diagram for Multiple Connection

[Figure C.3](#) and [Figure C.4](#) explain the wiring diagrams for multiple connections using MEMOBUS/Modbus communication.

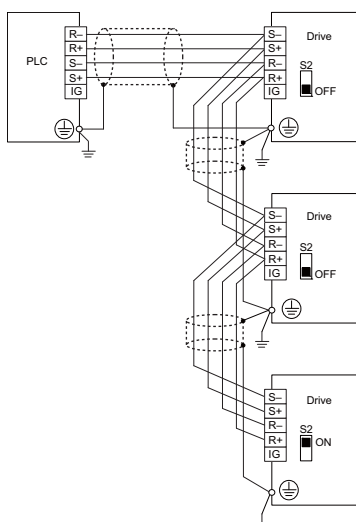
#### ■ RS-485 Interface



**Figure C.3 RS-485 Interface**

- Note:**
1. Turn on the DIP switch on the drive that is located at the end of the network. All other slave devices must have this DIP switch set to the OFF position.
  2. Set H5-07 to “1” when using the RS-485 interface.

## ■ RS-422 Interface



**Figure C.4 RS-422 Interface**

- Note:**
1. Turn on the DIP switch on the drive that is located at the end of the network. All other slave devices must have this DIP switch set to the OFF position.
  2. Set H5-07 to 0 when using the RS-485 interface.  
Set H5-07 to 1 when using the RS-422 interface in multi-drop circuit. Set H5-07 to 0 when using the RS-422 interface in point-to-point circuit.

## ◆ Network Termination

The two ends of the MEMOBUS/Modbus network line have to be terminated. The drive has a built in termination resistor that can be enabled or disabled using DIP switch S2. If a drive is located at the end of a network line, enable the termination resistor by setting DIP switch S2 to the ON position. Disable the termination resistor on all slaves that are not located at the network line end.

Refer to [MEMOBUS/Modbus Termination on page 83](#) for details on setting S2.

## C.4 MEMOBUS/Modbus Setup Parameters

### ◆ MEMOBUS/Modbus Serial Communication

This section describes parameters necessary to set up MEMOBUS/Modbus communications.

#### ■ H5-01: Drive Slave Address

Sets the drive slave address used for MEMOBUS/Modbus communications.

**Note:** After changing this parameter, the power must be cycled to enable the new setting.

No.	Name	Setting Range	Default
H5-01	Drive Slave Address	0 to FFH <I>	1FH

<I> If the address is set to 0, no response will be provided during communications.

For serial communications to work, each individual slave drive must be assigned a unique slave address. Setting H5-01 to any value besides 0 assigns the drive its address in the network. Slave address don't need to be assigned in sequential order, but each address needs to be unique so that no two drives have the same address.

#### ■ H5-02: Communication Speed Selection

Sets the MEMOBUS/Modbus communications speed.

**Note:** After changing this parameter, the power must be cycled to enable the new setting.

No.	Name	Setting Range	Default
H5-02	Communication Speed Selection	0 to 5	3

H5-02	Communication Speed	H5-02	Communication Speed
0	1200 bps	5	38400 bps
1	2400 bps	6	57600 bps
2	4800 bps	7	76800 bps
3	9600 bps	8	115200 bps
4	19200 bps		

#### ■ H5-03: Communication Parity Selection

Sets the parity used for MEMOBUS/Modbus communications.

**Note:** After changing this parameter, the power must be cycled to enable the new setting.

No.	Name	Setting Range	Default
H5-03	Communication Parity Selection	0 to 2	0

**Setting 0: No parity**

**Setting 1: Even parity**

**Setting 2: Odd parity**

#### ■ H5-04: Stopping Method after Communication Error

Selects the stopping method after a communications error (CE) has occurred.

No.	Name	Setting Range	Default
H5-04	Stopping Method after Communication Error	0 to 3	3

**Setting 0: Ramp to stop (uses the deceleration time currently enabled)**

**Setting 1: Fast Stop (uses the deceleration time in C1-09)**

**Setting 2: Coast to stop**

**Setting 3: Alarm only (continue operation)**

### ■ H5-05: Communication Fault Detection Selection

Enables or disabled the communication error (CE) detection for MEMOBUS/Modbus communications.

No.	Name	Setting Range	Default
H5-05	Communication Fault Detection Selection	0 or 1	1

#### Setting 0: Disabled

No communication error detection. The drive continues operation.

#### Setting 1: Enabled

If the drive does not receive data from the master for longer than the time set to H5-09, then a CE fault will be triggered and the drive will operate as determined by parameter H5-04.

### ■ H5-06: Drive Transmit Wait Time

Sets the time the drive waits after receiving data from a master until responding data.

No.	Name	Setting Range	Default
H5-06	Drive Transmit Wait Time	5 to 65 ms	5 ms

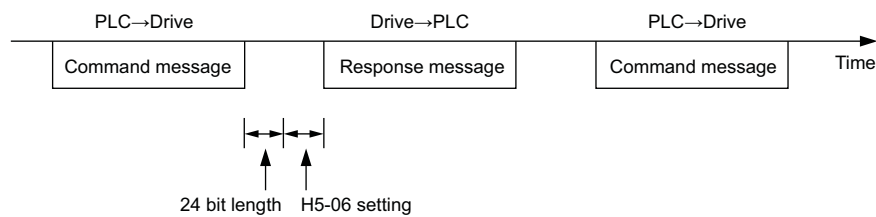


Figure C.5 Drive Transmit Wait Time Setting

### ■ H5-07: RTS Control Selection

Enables or disables RTS control.

No.	Name	Setting Range	Default
H5-07	RTS Control Selection	0 or 1	1

#### Setting 0: Disabled. RTS is always on.

Use this setting when using the RS-485 signals for communications or when using the RS-422 signals for point-to-point communications.

#### Setting 1: Enabled. RTS switches while sending.

Use this setting with point-to-point or multi-drop RS-422 communications.

### ■ H5-09: CE Detection Time

Sets the time the communications must be lost before the drive triggers a CE fault.

No.	Name	Setting Range	Default
H5-09	CE Detection Time	0.0 to 10.0 s	2.0 s

### ■ H5-10: Unit Selection for MEMOBUS/Modbus Register 0025H

Sets the unit for the output voltage monitor value in MEMOBUS/Modbus register 0025H.

No.	Name	Setting Range	Default
H5-10	Unit Selection for MEMOBUS/Modbus Register 0025H	0 or 1	0

#### Setting 0: 0.1 V units

#### Setting 1: 1 V units

## C.4 MEMOBUS/Modbus Setup Parameters

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### ■ H5-11: Communications Enter Function Selection

Selects if an Enter command is needed to change parameter values via MEMOBUS/Modbus communications. *Refer to Enter Command on page 533.*

No.	Name	Setting Range	Default
H5-11	Communications Enter Function Selection	0 or 1	0

#### Setting 0: Enter command necessary

Parameter changes become effective after an Enter command. An Enter command must only be sent after the last parameter change, not for each single parameter.

#### Setting 1: Enter command not necessary

Parameter value changes become effective immediately without the need to send an Enter command.

### ■ H5-12: Run Command Method Selection

Selects the type of sequence used when the Run command source is set to MEMOBUS/Modbus communications (b1-02, b1-16 = 2).

No.	Name	Setting Range	Default
H5-12	Run Command Method Selection	0 or 1	0

#### Setting 0: FWD/Stop, REV/Stop

Setting bit 0 of MEMOBUS/Modbus register will start and stop the drive in the forward direction. Setting bit 1 will start and stop the drive in reverse.

#### Setting 1: Run/Stop, FWD/REV

Setting bit 0 of MEMOBUS/Modbus register will start and stop the drive. Setting bit 1 changes the direction.



## C.5 Drive Operations by MEMOBUS/Modbus

The drive operations that can be performed by MEMOBUS/Modbus communication depend on drive parameter settings. This section explains the functions that can be used and related parameter settings.

### ◆ Observing the Drive Operation

A PLC can perform the following actions with MEMOBUS/Modbus communications at any time regardless of parameter settings (except H5-□□).

- Observe drive status and drive control terminal status from a PLC.
- Read and write parameters.
- Set and reset faults.
- Set multi-function inputs. Inputs settings from the input terminals S□ and from MEMOBUS/Modbus communications are both linked by an OR operation.

### ◆ Controlling the Drive

To start and stop the drive or set the frequency reference using MEMOBUS/Modbus communications, an external reference must be selected and the parameters listed in [Table C.1](#) must be adjusted accordingly.

**Table C.1 Setting Parameters for Drive Control from MEMOBUS/Modbus**

Reference Source	Parameter	Name	Required Setting
External Reference 1	b1-01	Frequency Reference Selection 1	2
	b1-02	Run Command Selection 1	2
External Reference 2	b1-15	Frequency Reference Selection 2	2
	b1-16	Run Command Selection 2	2

*Refer to b1-01: Frequency Reference Selection 1 on page 136 and Refer to b1-02: Run Command Selection 1 on page 137 for details on external reference parameter selections. Refer to Setting 2: External reference 1/2 selection on page 220 for instructions on how to select external reference 1 and 2.*

## C.6 Communications Timing

To prevent overrun in the slave drive, the master should wait a certain time between sending messages to the same drive. In the same way, the slave drive must wait before sending response messages to prevent an overrun in the master. This section explains the message timing.

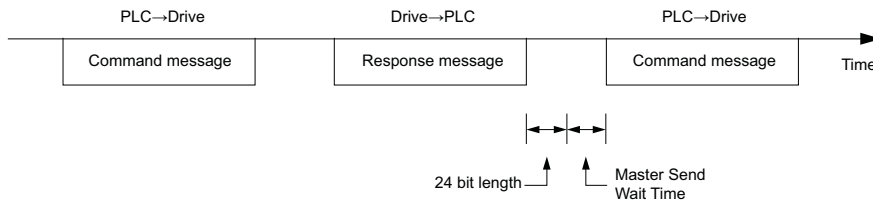
### ◆ Command Messages from Master to Drive

In order to prevent overrun and data loss, the master must wait between receiving a response and sending the same type of command as before to the same slave drive. The minimum wait time depends on the command as shown in the table below.

**Table C.2 Minimum Wait Time for Sending Messages**

Command Type	Example	Minimum Wait Time
1	<ul style="list-style-type: none"> <li>Control command (Run, Stop)</li> <li>Set inputs/outputs</li> <li>Read monitors and parameter values</li> </ul>	5 ms
2	<ul style="list-style-type: none"> <li>Write parameters</li> </ul>	H5-11 = 0: 50 ms H5-11 = 1: 200ms </>
3	<ul style="list-style-type: none"> <li>Save changes using an Enter command</li> </ul>	200 ms to 2 s, depending on the number of parameters that were changed </>
4	<ul style="list-style-type: none"> <li>Enter with storage to drive EEPROM after initialization</li> </ul>	5 s

<1> If the drive receives command type 1 data during the minimum wait time, it will perform the command and then respond. However, if it receives a command type 2 or 3 during that time, either a communication error will result or the command will be ignored.

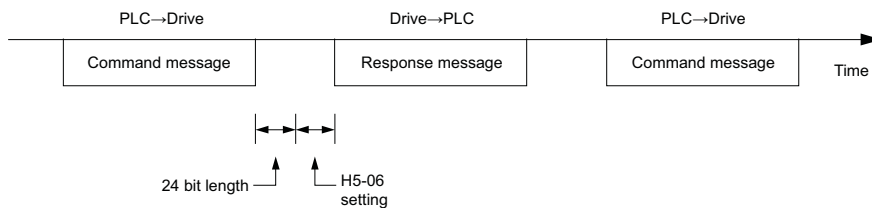


**Figure C.6 Minimum Wait Time for Sending Messages**

A timer should be set in the master to check how long it takes for the slave drive(s) to respond to the master. If no response is received within a certain amount of time, the master should try resending the message.

### ◆ Response Messages from Drive to Master

If the drive receives a command from the master, it will process the data received and wait for the time set in H5-06 until it responds. Increase H5-06 if the drive response causes overrun in the master.

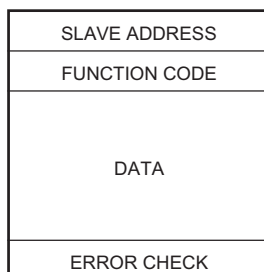


**Figure C.7 Minimum Response Wait Time**

## C.7 Message Format

### ◆ Message Content

In MEMOBUS/Modbus communications, the master sends commands to the slave, and the slave responds. The message format is configured for both sending and receiving as shown below, and the length of data packets depends on the command (function) content.



### ◆ Slave Address

The slave address in the message defines the node the message is sent to. Use addresses between 0 and FF (hex). If a message with slave address 0 is sent (broadcast), the command from the master will be received by all slaves. The slaves do not provide a response to a broadcast type message.

### ◆ Function Code

The three types of function codes are shown in the table below.

Function Code	Function Name	Data Length (bytes)			
		Command Message		Response Message	
		Minimum	Maximum	Minimum	Maximum
03H	Read MEMOBUS/Modbus registers	8	8	7	37
08H	Loopback test	8	8	8	8
10H	Write to multiple MEMOBUS/Modbus registers	11	41	8	8

### ◆ Data

Configure consecutive data by combining the MEMOBUS/Modbus register address (test code in case of a loopback test) and the data the register contains. The data length changes depending on the command details.

A drive MEMOBUS/Modbus register always has a data length of two bytes. Therefore data written into drive registers must also always have a length of two bytes. Register data read out from the drive will always consist of two bytes.

### ◆ Error Check

The drive uses a CRC-16 (cyclic redundancy check, checksum method) for checking data validity. Use the procedure described below when calculating the CRC-16 checksum for command data or when verifying response data.

#### ■ Command Data

When the drive receives data, it calculates the CRC-16 checksum from the data and compares it to the CRC-16 value received within the message. Both must match before a command is processed.

An initial value of FFFFH (i.e., all 16 bits equal 1) must be used for CRC-16 calculations in the MEMOBUS/Modbus protocol.

Calculate the CRC-16 checksum using the following steps:

1. The starting value is FFFFH.
2. Perform an XOR operation of this value and the slave address.
3. Right shift the result.

## C.7 Message Format

4. When the overflow bit of the shift operation becomes 1, perform an XOR operation of the result from step 3 above and the fix value A001H.
5. Repeat steps 3 and 4 until eight shift operations have been performed.
6. After eight shift operations, perform an XOR operation with the result and the next data in the message (function code, register address, data). Continue with steps 3 to 5 until the last data has been processed.
7. The result of the last shift or XOR operation is the checksum.

The example in **Table C.3** shows the CRC-16 calculation of the slave address 02H and the function code 03H, yielding the result 40D1H.

**Note:** This example does not show the calculation for a complete MEMOBUS/Modbus command. Normally data would follow in the calculation.

**Table C.3 CRC-16 Checksum Calculation Example**

Description	Calculation	Overflow	Description	Calculation	Overflow
Initial Value (FFFFH)	1111 1111 1111 1111		Function Code 03H	0000 0000 0000 0011	
Address 02H	0000 0000 0000 0010		XOR w result	1000 0001 0011 1101	
XOR w initial value	1111 1111 1111 1101		Shift 1	0100 0000 1001 1110	1
Shift 1	0111 1111 1111 1110	1	XOR w A001H	1010 0000 0000 0001	
XOR w A001H	1010 0000 0000 0001		XOR result	1110 0000 1001 1111	
XOR result	1101 1111 1111 1111		Shift 2	0111 0000 0100 1111	1
Shift 2	0110 1111 1111 1111	1	XOR w A001H	1010 0000 0000 0001	
XOR w A001H	1010 0000 0000 0001		XOR result	1101 0000 0100 1110	
XOR result	1100 1111 1111 1110		Shift 3	0110 1000 0010 0111	0
Shift 3	0110 0111 1111 1111	0	Shift 4	0011 0100 0001 0011	1
Shift 4	0011 0011 1111 1111	1	XOR w A001H	1010 0000 0000 0001	
XOR w A001H	1010 0000 0000 0001		XOR result	1001 0100 0001 0010	
XOR result	1001 0011 1111 1110		Shift 5	0100 1010 0000 1001	0
Shift 5	0100 1001 1111 1111	0	Shift 6	0010 0101 0000 0100	1
Shift 6	0010 0100 1111 1111	1	XOR w A001H	1010 0000 0000 0001	
XOR w A001H	1010 0000 0000 0001		XOR result	1000 0101 0000 0101	
XOR result	1000 0100 1111 1110		Shift 7	0100 0010 1000 0010	1
Shift 7	0100 0010 0111 1111	0	XOR w A001H	1010 0000 0000 0001	
Shift 8	0010 0001 0011 1111	1	XOR result	1110 0010 1000 0011	
XOR w A001H	1010 0000 0000 0001		Shift 8	0111 0001 0100 0001	1
XOR result	1000 0001 0011 1110		XOR w A001H	1010 0000 0000 0001	
Perform operations with next data (function code)			XOR result	1101 0001 0100 0000	
			CRC-16	1101 0001 0100 0000	
				D140H	
			Continue from here with next data.		

### ■ Response Data

To be sure that the data is valid, perform a CRC-16 calculation on the response message data as described above. Compare the result to the CRC-16 checksum that was received within the response message. Both should match.

## C.8 Message Examples

Below are some examples of command and response messages.

### ◆ Reading Drive MEMOBUS/Modbus Register Contents

Using the function code 03H (Read), a maximum of 16 MEMOBUS/Modbus registers can be read out at a time.

The following table shows message examples when reading status signals, error details, data link status, and frequency references from the slave 2 drive.

Command Message			Response Message (normal)			Response Message (fault)		
Slave Address		02H	Slave Address		02H	Slave Address		02H
Function Code		03H	Function Code		03H	Function Code		83H
Starting No.	Upper	00H	Data Quantity		08H	Error Code		03H
	Lower	20H	1st storage register	Upper	00H	CRC-16	Upper	F1H
Data Quantity	Upper	00H		Lower	65H		Lower	31H
	CRC-16	Lower	04H	Next storage register	Upper	00H		
Upper		45H	Lower		00H			
CRC-16	Lower	FOH	Next storage register	Upper	00H			
				Lower	00H			
			Next storage register	Upper	01H			
				Lower	F4H			
			CRC-16	Upper	AFH			
				Lower	82H			

### ◆ Loopback Test

Function code 08H performs a loopback test. This test returns a response message with exactly the same content as the command message and can be used to check communications between the master and slave. User-defined test code and data values can be set.

The following table shows a message example when performing a loopback test with the slave 1 drive.

Command Message			Response Message (normal)			Response Message (fault)		
Slave Address		01H	Slave Address		01H	Slave Address		01H
Function Code		08H	Function Code		08H	Function Code		89H
Test Code	Upper	00H	Test Code	Upper	00H	Error Code		01H
	Lower	00H		Lower	00H	CRC-16	Upper	86H
Data	Upper	A5H	Data	Upper	A5H		Lower	50H
	Lower	37H		Lower	37H			
CRC-16	Upper	DAH	CRC-16	Upper	DAH			
	Lower	8DH		Lower	8DH			

### ◆ Writing to Multiple Registers

Function code 10h allows the user to write multiple drive MEMOBUS/Modbus registers with one message. This process works similar to reading registers, i.e., the address of the first register that is to be written and the data quantity must be set in the command message. The data to be written must be consecutive so that the register addresses are in order, starting from the specified address in the command message. The data order must be high byte, then lower byte.

The following table shows an example of a message where a forward operation has been set with a frequency reference of 60.0 Hz for the slave 1 drive.

If parameter values are changed using the Write command, depending on the setting of H5-11, an Enter command will be necessary to activate the data or save them. [Refer to H5-11: Communications Enter Function Selection on page 514](#) and [Refer to Enter Command on page 533](#) for detailed descriptions.

Command Message		Response Message (normal)		Response Message (fault)	
Slave Address	01H	Slave Address	01H	Slave Address	01H
Function Code	10H	Function Code	10H	Function Code	90H

## C.8 Message Examples

Command Message			Response Message (normal)			Response Message (fault)		
Starting No.	Upper	00H	Starting No.	Upper	00H	Error Code		02H
	Lower	01H		Lower	01H	CRC-16	Upper	CDH
Data Quantity	Upper	00H	Data Quantity	Upper	00H		Lower	CH
	Lower	02H		Lower	02H			
Number of Bytes		04H	CRC-16	Upper	10H			
Starting Data	Upper	00H		Lower	08H			
	Lower	01H						
Next Data	Upper	02H						
	Lower	58H						
CRC-16	Upper	63H						
	Lower	39H						

**Note:** For the number of bytes in the command message, take double the number of the data quantity.

## C.9 MEMOBUS/Modbus Data Table

Table below lists all MEMOBUS/Modbus data. There are three types of data: command data, monitor data, and broadcast data.

### ◆ Command Data

It is possible to both read and write command data.

**Note:** Bits that are not used should be set to 0. Refrain from writing to reserved registers.

Register No.	Contents	
0000H	Reserved	
0001H	Operation Commands and Multi-function Inputs	
	bit 0	H5-12 = 0: Forward Run Command (0 = Stop, 1 = Forward Run) H5-12 = 1: Run Command (0 = Stop, 1 = Run)
	bit 1	H5-12 = 0: Reverse Run Command (0 = Stop, 1 = Reverse Run) H5-12 = 1: Forward/Reverse (0 = Forward, 1 = Reverse)
	bit 2	External Fault (EF0)
	bit 3	Fault Reset
	bit 4	Multi-Function Input 1 Function is ComRef when H1-01 = 40 (Forward/Stop). <i>Refer to d: Reference Settings on page 182</i> for ComRef explanations.
	bit 5	Multi-Function Input 2 Function is ComCtrl when H1-02 = 41 (Reverse/Stop). <i>Refer to d: Reference Settings on page 182</i> for ComCtrl explanations.
	bit 6	Multi-Function Input 3
	bit 7	Multi-Function Input 4
	bit 8	Multi-Function Input 5
	bit 9	Multi-Function Input 6
	bit A	Multi-Function Input 7
	bit B	Multi-Function Input 8
	bit C to F	Reserved
0002H	Frequency Reference	Units are determined by parameter o1-03.
0003H	V/f Gain	
0004H	Torque Reference/Torque Limit, 0.1% units, signed (Usable only if Torque Control is enabled)	
0005H	Torque Compensation, 0.1% units, signed (Usable only if Torque Control is enabled)	
0006H	PID Target, 0.01% units, signed	
0007H	Analog Output Terminal FM Setting (10 V / 4000 H)	
0008H	Analog Output Terminal AM Setting (10 V / 4000 H)	
0009H	Settings for Multi-Function Digital Outputs	
	bit 0	Multi-Function Contact Output (terminal M1-M2)
	bit 1	Multi-Function Contact Output 2 (terminal M3-M4)
	bit 2	Multi-Function Contact Output 2 (terminal M5-M6)
	bit 3 to 5	Reserved
	bit 6	Enables the function in bit 7
	bit 7	Fault Contact Output (terminal MA/MB-MC)
bit 8 to F	Reserved	
000AH	Pulse Output Terminal MP Setting, 1 Hz units, Setting Range: 0 to 32000	
000BH to 000EH	Reserved	
000FH	Control Selection Setting	
	bit 0	Reserved
	bit 1	PID Setpoint Input
	bit 2	Torque reference / torque limit input (enables the setting from MEMOBUS/Modbus)
	bit 3	Torque compensation input (enables the setting from MEMOBUS/Modbus)
	bit 4 to B	Reserved
	bit C	Enable Terminal S5 Input for Broadcast Data
	bit D	Enable Terminal S6 Input for Broadcast Data
	bit E	Enable Terminal S7 Input for Broadcast Data
bit F	Enable Terminal S8 Input for Broadcast Data	
0010H to 001AH	Reserved	
001BH	Analog Monitor Option AO-A3 Analog Output 1 (10 V/4000 H)	
001CH	Analog Monitor Option AO-A3 Analog Output 2 (10 V/4000 H)	
001DH	Digital Output Option DO-A3 Output (Binary)	
001EH to 001FH	Reserved	

## C.9 MEMOBUS/Modbus Data Table

### ◆ Monitor Data

Monitor data can be read only.

Register No.	Contents	
0020H	Drive Status 1	
	bit 0	During Run
	bit 1	During Reverse
	bit 2	Drive Ready
	bit 3	Fault
	bit 4	Data Setting Error
	bit 5	Multi-Function Contact Output 1 (terminal M1-M2)
	bit 6	Multi-Function Contact Output 2 (terminal M3-M4)
	bit 7	Multi-Function Contact Output 3 (terminal M5-M6)
	bit 8 to bit D	Reserved
bit E	ComRef status	
bit F	ComCtrl status	
0021H	Fault Contents 1	
	bit 0	Overcurrent (oC), Ground fault (GF)
	bit 1	Overvoltage (ov)
	bit 2	Drive Overload (oL2)
	bit 3	Overheat 1 (oH1), Drive Overheat Warning (oH2)
	bit 4	Dynamic Braking Transistor Fault (rr), Braking Resistor Overheat (rH)
	bit 5	Reserved
	bit 6	PID Feedback Loss (FbL / FbH)
	bit 7	EF to EF8: External Fault
	bit 8	CPF□□: Hardware Fault (includes oFx)
	bit 9	Motor Overload (oL1), Overtorque Detection 1/2 (oL3/oL4), Undertorque Detection 1/2 (UL3/UL4)
	bit A	PG Disconnected (PGo), PG Hardware Fault (PGoH), Overspeed (oS), Excessive Speed Deviation (dEv),
	bit B	Main Circuit Undervoltage (Uv)
	bit C	Undervoltage (Uv1), Control Power Supply Undervoltage (Uv2), Soft Charge Circuit Fault (Uv3)
bit D	Output Phase Loss (LF), Input Phase Loss (PF)	
bit E	MEMOBUS/Modbus Communication Error (CE), Option Communication Error (bUS)	
bit F	Operator Connection Fault (oPr)	
0022H	Data Link Status	
	bit 0	Writing data or switching motors
	bit 1	Reserved
	bit 2	
	bit 3	Upper or lower limit error
	bit 4	Data conformity error
	bit 5	Writing to EEPROM
bit 6 to bit F	Reserved	
0023H	Frequency Reference, </>	
0024H	Output Frequency, </>	
0025H	Output Voltage Reference, 0.1 V units (units are determined by parameter H5-10)	
0026H	Output Current, 0.1 A units	
0027H	Output Power	
0028H	Torque Reference	
0029H	Fault Contents 2	
	bit 0	IGBT Short Circuit (SC)
	bit 1	Ground Fault (GF)
	bit 2	Input Phase Loss (PF)
	bit 3	Output Phase Loss (LF)
	bit 4	Braking Resistor Overheat (rH)
	bit 5	Reserved
	bit 6	Motor Overheat 2 (PTC input) (oH4)
bit 7 to bit F	Reserved	



Register No.	Contents	
002AH	Alarm Contents1	
	bit 0, 1	Reserved
	bit 2	Run Command Input Error (EF)
	bit 3	Drive Baseblock (bb)
	bit 4	Overtorque Detection 1 (oL3)
	bit 5	Heatsink Overheat (oH)
	bit 6	Overvoltage (ov)
	bit 7	Undervoltage (Uv)
	bit 8	Cooling Fan Error (FAn)
	bit 9	MEMOBUS/Modbus Communication Error (CE)
	bit A	Option Communication Error (bUS)
	bit B	Undertorque Detection 1/2 (UL3/UL4)
	bit C	Motor Overheat (oH3)
	bit D	PID Feedback Loss (FbL, FbH)
	bit E	Reserved
bit F	Serial Communication Transmission Error (CALL)	
002BH	Input Terminal Status	
	bit 0	Terminal S1 Closed
	bit 1	Terminal S2 Closed
	bit 2	Terminal S3 Closed
	bit 3	Terminal S4 Closed
	bit 4	Terminal S5 Closed
	bit 5	Terminal S6 Closed
	bit 6	Terminal S7 Closed
	bit 7	Terminal S8 Closed
bit 8 to bit F	Reserved	
002CH	Drive Status 2	
	bit 0	During Run
	bit 1	Zero Speed
	bit 2	Speed Agree
	bit 3	User Speed Agree
	bit 4	Frequency Detection 1
	bit 5	Frequency Detection 2
	bit 6	Drive Ready
	bit 7	During Undervoltage
	bit 8	During Baseblock
	bit 9	Frequency Reference from Operator Keypad
	bit A	Run Command from Operator Keypad
	bit B	Over/Undertorque 1, 2
	bit C	Frequency Reference Loss
	bit D	During Fault Restart
bit E	Fault	
bit F	Communication Timeout	
002DH	Output Terminal Status	
	bit 0	Multi-Function Contact Output 1 (terminal M1-M2)
	bit 1	Multi-Function Contact Output 2 (terminal M3-M4)
	bit 2	Multi-Function Contact Output 3 (terminal M5-M6)
	bit 3 to 6	Reserved
	bit 7	Fault Contact Output (terminal MA/MB-MC)
	bit 8 to F	Reserved
002EH	Reserved	
002FH	Frequency Reference Bias (from Up/Down 2 Function), 0.1% units	
0030H	Reserved	
0031H	DC Bus Voltage, 1 Vdc units	
0032H	Torque Reference (U1-09), 1% units	
0033H	Reserved	
0034H	Product Code 1 [ASCII], Product Type (A0 for A1000)	
0035H	Product Code 2 [ASCII], Region Code	
0036H, 0037H	Reserved	
0038H	PID Feedback, 0.1% units, unsigned, 100% / max. output frequency	
0039H	PID Input, 0.1% units, signed, 100% / max. output frequency	
003AH	PID Output, 0.1% units, signed, 100% / max. output frequency	
003BH, 003CH	Reserved	

## C.9 MEMOBUS/Modbus Data Table

Register No.	Contents	
003DH	Communications Error Contents <3>	
	bit 0	CRC Error
	bit 1	Data Length Error
	bit 2	Reserved
	bit 3	Parity Error
	bit 4	Overrun Error
	bit 5	Framing Error
	bit 6	Timeout
bit 7 to bit F	Reserved	
003EH	Output Frequency	r/min <4>
003FH		0.01% units
0040H to 004AH	Used for various monitors U1-□□. <a href="#">Refer to U: Monitors on page 473</a> for parameter details.	
004BH	Drive status (U1-12)	
	bit 0	During Run
	bit 1	During Zero Speed
	bit 2	During Reverse Run
	bit 3	During Fault Reset Signal Input
	bit 4	During Speed Agree
	bit 5	Drive Ready
	bit 6	Alarm
	bit 7	Fault
	bit 8	During Operation Error (oPE□□)
	bit 9	During Momentary Power Loss
	bit A	Motor 2 selected
	bit B	Reserved
	bit E	ComRef status, NetRef status
bit F	ComCtrl status, NetCtrl status	
004CH to 007EH	Used for various monitors U1-□□, U4-□□, U5-□□ and U6-□□. <a href="#">Refer to U: Monitors on page 473</a> for parameter details.	
007FH	Alarm Code, <a href="#">Refer to Alarm Register Contents on page 531</a> for alarm codes.	
0080H to 0097H	Used for monitors U2-□□, U3-□□. <a href="#">Refer to U: Monitors on page 473</a> for parameter details and <a href="#">Refer to Fault Trace Contents on page 530</a> for register value descriptions.	
0098H	High Word of Accumulated Operation Time Monitor, 10H units (U4-01)	
0099H	Low Word of Accumulated Operation Time Monitor, 1H units (U4-01)	
009AH	High Word of Cooling Fan Operation Time Monitor (U4-03)	
009BH	Low Word of Cooling Fan Operation Time Monitor (U4-03)	
009CH to 00AAH	Reserved	
00ABH	Drive Rated Current <2>	
00ACH	Motor Speed (U1-05)	r/min units <4>
00ADH		0.01% units
00AEH, 00AFH	Reserved	
00B0H	Option Code Connected to CN5-A	Register contains ASCII code of the option card. DI-A3 = 0x01 DO-A3 = 0x02 AI-A3 = 0x03 AO-A3 = 0x04 PG-B3 = 0x11 PG-X3 = 0x12 Communication Option: Register contains ASCII code of 1st and 3rd digit of the option card type number. Example: Register value is 5343H for "SC" if a SI-C3 option card is installed.
00B1H	Reserved	
00B2H	Option Code Connected to CN5-B	
00B3H	Option Code Connected to CN5-C	
00B4H	Reserved	
00B5H	Frequency Reference After Soft-starter (U1-16)	r/min units <4>
00B6H		0.01% units
00B7H	Frequency Reference	r/min <4>
00B8H		0.01% units
00B9H to 00BEH	Reserved	
00BFH	Lists the last to digits of operation error code oPE□□.	

Register No.	Contents	
00C0H	Fault contents 3	
	bit 1	Undervoltage (Uv1)
	bit 2	Control Power Supply Undervoltage (Uv2)
	bit 3	Soft Charge Circuit Fault (Uv3)
	bit 4	IGBT Short Circuit (SC)
	bit 5	Ground Fault (GF)
	bit 6	Overcurrent (oC)
	bit 7	Overvoltage (ov)
	bit 8	Heatsink Overheat (oH)
	bit 9	Heatsink Overheat (oH1)
	bit A	Motor Overload (oL1)
	bit B	Drive Overload (oL2)
	bit C	Overtorque Detection 1 (oL3)
	bit D	Overtorque Detection 2 (oL4)
	bit E	Dynamic Braking Transistor Fault (rr)
bit F	Braking Resistor Overheat (rH)	
00C1H	Fault contents 4	
	bit 0	External Fault at input terminal S3 (EF3)
	bit 1	External Fault at input terminal S4 (EF4)
	bit 2	External Fault at input terminal S5 (EF5)
	bit 3	External Fault at input terminal S6 (EF6)
	bit 4	External Fault at input terminal S7 (EF7)
	bit 5	External Fault at input terminal S8 (EF8)
	bit 6	Cooling Fan Error (FAn)
	bit 7	Overspeed (os)
	bit 8	Excessive Speed Deviation (dEv)
	bit 9	PG Disconnected (PGo)
	bit A	Input Phase Loss (PF)
	bit B	Output Phase Loss (LF)
	bit C	Motor Overheat (PTC input) (oH3)
	bit D	Digital Operator Connection Fault (oPr)
bit E	EEPROM Write Error (Err)	
bit F	Motor Overheat Fault (PTC input) (oH4)	
00C2H	Fault contents 5	
	bit 0	MEMOBUS/Modbus Communication Error (CE)
	bit 1	Option Communication Error (bUS)
	bit 2, 3	Reserved
	bit 4	Control Fault (CF)
	bit 5	Zero Servo Fault (SvE)
	bit 6	Option External Fault (EF0)
	bit 7	PID Feedback Loss (FbL)
	bit 8	Undertorque Detection 1 (UL3)
	bit 9	Undertorque Detection 2 (UL4)
	bit A	High Slip Braking Overload (oL7)
	bit B to E	Reserved
	bit F	Hardware Fault (includes oFx)
00C3H	Fault contents 6	
	bit 0	Reserved
	bit 1	Z Pulse Fall Detection (dv1)
	bit 2	Z Pulse Noise Fault Detection (dv2)
	bit 3	Inversion Detection (dv3)
	bit 4	Inversion Prevention Detection (dv4)
	bit 5	Current Imbalance (LF2)
	bit 6	Pullout Detection (STo)
	bit 7	PG Hardware Fault (PGoH)
	bit 8	SI-T3 Watchdog Error (E5)
	bit 9	Reserved
	bit A	Too many speed search restarts (SEr)
	bit B to F	Reserved

## C.9 MEMOBUS/Modbus Data Table

Register No.	Contents	
00C4H	Fault contents 7	
	bit 0	PID Feedback Loss (FbH)
	bit 1	External Fault 1, input terminal S1 (EF1)
	bit 2	External Fault 2, input terminal S2 (EF2)
	bit 3	Mechanical Weakening Detection 1 (oL5)
	bit 4	Mechanical Weakening Detection 2 (UL5)
	bit 5	Current Offset Fault (CoF)
	bit 6, 7	Reserved
	bit 8	DriveWorksEZ Fault (dWFL)
	bit 9 to B	Reserved
	bit C	Output Voltage Detection Fault (voF)
	bit D	Braking Resistor Fault (rF)
	bit E	Braking Transistor Overload Fault (boL)
bit F	Motor Overheat (NTC Input) (oH5)	
00C5H	Fault contents 8	
	bit 0	Reserved
	bit 1	Node Setup Fault (nSE)
	bit 2	Thermistor Disconnect (THo)
	bit 3 to 9	Reserved
	bit A	Polarity Judge Timeout (dv7)
	bit B to D	Reserved
	bit E	Power Unit Output Phase Loss 3 (LF3)
bit F	Current Unbalance (UnbC)	
00C6H	Fault contents 9	
	bit 0	Gate Drive Board Undervoltage (Uv4)
	bit 1 to F	Reserved
00C7H	Reserved	
00C8H	Alarm contents 2	
	bit 0	Undervoltage (Uv)
	bit 1	Overvoltage (ov)
	bit 2	Heatsink Overheat (oH)
	bit 3	Drive Overheat (oH2)
	bit 4	Overtorque 1 (oL3)
	bit 5	Overtorque 2 (oL4)
	bit 6	Run Commands Input Error (EF)
	bit 7	Drive Baseblock (bb)
	bit 8	External Fault 3, input terminal S3 (EF3)
	bit 9	External Fault 4, input terminal S4 (EF4)
	bit A	External Fault 5, input terminal S5 (EF5)
	bit B	External Fault 6, input terminal S6 (EF6)
	bit C	External Fault 7, input terminal S7 (EF7)
	bit D	External Fault 8, input terminal S8 (EF8)
	bit E	Cooling Fan Error (FAn)
bit F	Overspeed (oS)	
00C9H	Alarm contents 3	
	bit 0	Excessive Speed Deviation (dEv)
	bit 1	PG Disconnected (PGo)
	bit 2	Digital Operator Connection Fault (oPr)
	bit 3	MEMOBUS/Modbus Communication Error (CE)
	bit 4	Option Communication Error (bUS)
	bit 5	Serial Communication Transmission Error (CALL)
	bit 6	Motor Overload (oL1)
	bit 7	Drive Overload (oL2)
	bit 8	Reserved
	bit 9	Option Card External fault (EF0)
	bit A	Motor 2 Switch command input during run (rUn)
	bit B	Reserved
	bit C	Serial Communication Transmission Error (CALL)
	bit D	Undertorque Detection 1 (UL3)
	bit E	Undertorque Detection 2 (UL4)
bit F	MEMOBUS/Modbus Test Mode Fault (SE)	

Register No.	Contents	
00CAH	Alarm contents 4	
	bit 0	Reserved
	bit 1	Motor Overheat 1 (PTC Input) (oH3)
	bit 2 to 5	Reserved
	bit 6	PID Feedback Loss (FbL)
	bit 7	PID Feedback Loss (FbH)
	bit 9	Drive Disabled (dnE)
	bit A	PG Disconnected (PGo)
	bit B to F	Reserved
00CBH	Alarm Contents 5	
	bit 0	SI-T3 Watchdog Error (E5)
	bit 1	SI-T3 Station Address Setting Error (AEr)
	bit 2	SI-T3 Comm. Cycle Setting Error (CyC)
	bit 3	High Current Alarm (HCA)
	bit 4	Cooling Fan Maintenance Time (LT-1)
	bit 5	Soft Charge Bypass Relay Maintenance Time (LT-2)
	bit 6	Reserved
	bit 7	SI-S EEPROM Error (EEP)
	bit 8	External Fault 1 (input terminal S1) (EF1)
	bit 9	External Fault 2 (input terminal S2) (EF2)
	bit A	Safe Disable Input (HbbF)
	bit B	Safe Disable Input (Hbb)
	bit C	Mechanical Weakening Detection 1 (oL5)
bit D	Mechanical Weakening Detection 2 (UL5)	
	bit E, F	Reserved
00CCH	Alarm Contents 6	
	bit 0	Output Voltage Detection Fault (VoF)
	bit 1	IGBT Maintenance Time (90%) (TrPC)
	bit 2	Capacitor Maintenance Time (LT-3)
	bit 3	IGBT Maintenance Time (50%) (LT-4)
	bit 4	Braking Transistor Overload Fault (boL)
	bit 5 to 6	Reserved
	bit 7	Motor Overheat (NTC Input) (oH5)
	bit 8	DriveWorksEZ Alarm (dWAL)
	bit 9 to B	Reserved
	bit C	Thermistor Disconnect (THo)
	bit D to F	Reserved
00CDH to 00CFH	Reserved	
00D0H	CPF Contents 1	
	bit 0, 1	Reserved
	bit 2	A/D Conversion Error (CPF02)
	bit 3	PWM Data Fault (CPF03)
	bit 4, 5	Reserved
	bit 6	EEPROM Memory Data Error (CPF06)
	bit 7	Terminal Board Connection Error (CPF07)
	bit 8	EEPROM Serial Communications Fault (CPF08)
	bit 9, A	Reserved
	bit B	RAM Fault (CPF11)
	bit C	FLASH Memory Fault (CPF12)
	bit D	Watchdog Circuit Exception (CPF13)
	bit E	Control Circuit Fault (CPF14)
	bit F	Reserved
00D1H	CPF Contents 2	
	bit 0	Clock Fault (CPF16)
	bit 1	Timing Fault (CPF17)
	bit 2	Control Circuit Fault (CPF18)
	bit 3	Control Circuit Fault (CPF19)
	bit 4	Hardware fault at power up (CPF20)
	bit 5	Hardware fault at communication start up (CPF21)
	bit 6	A/D Conversion Fault (CPF22)
	bit 7	PWM Feedback Fault (CPF23)
	bit 8	Drive Unit Signal Fault (CPF24)
	bit 9	Terminal board is not properly connected. (CPF25)
	bit A	ASIC BB Circuit Error (CPF26)
	bit B	ASIC PWM Setting Register Error (CPF27)
	bit C	ASIC PWM Pattern Error (CPF28)
bit D	ASIC On-delay Error (CPF29)	
bit E	ASIC BBON Error (CPF30)	
	bit F	ASIC Code Error (CPF31)

## C.9 MEMOBUS/Modbus Data Table

Register No.	Contents	
00D2H	bit 0	ASIC Start-up Error (CPF32)
	bit 1	Watch-dog Error (CPF33)
	bit 2	ASIC Power/Clock Error (CPF34)
	bit 3	External A/D Converter Error (CPF35)
	bit 4 to 7	Reserved
	bit 8	Control Circuit Error (CPF40)
	bit 9	Control Circuit Error (CPF41)
	bit A	Control Circuit Error (CPF42)
	bit B	Control Circuit Error (CPF43)
	bit C	Control Circuit Error (CPF44)
	bit D	Control Circuit Error (CPF45)
bit E, F	Reserved	
00D3H to 00D7H	oFA0x Contents (CN5-A)	
00D8H	oFA0x Contents (CN5-A)	
	bit 0	Option Compatibility Error (oFA00)
	bit 1	Option not properly connected (oFA01)
	bit 2	Same type of option card already connected (oFA02)
	bit 3, 4	Reserved
	bit 5	A/D Conversion Error (oFA05)
	bit 6	Option Response Error (oFA06)
	bit 7 to F	Reserved
00D9H	oFA1x Contents (CN5-A)	
	bit 0	Option RAM Fault (oFA10)
	bit 1	Option Operation Mode Fault (SLMOD) (oFA11)
	bit 2	Drive Receive CRC Error (oFA12)
	bit 3	Drive Receive Frame Error (oFA13)
	bit 4	Drive Receive Abort Error (oFA14)
	bit 5	Option Receive CRC Error (oFA15)
	bit 6	Option Receive Frame Error (oFA16)
	bit 7	Option Receive Abort Error (oFA17)
	bit 8 to F	Reserved
00DAH to 00DBH	Reserved	
00DBH	oFA3x Contents (CN5-A)	
	bit 0	Comm. ID Error (oFA30)
	bit 1	Model Code Error (oFA31)
	bit 2	Sumcheck Error (oFA32)
	bit 3	Comm. option timeout waiting for response (oFA33)
	bit 4	MEMOBUS Timeout (oFA34)
	bit 5	Drive timeout waiting for response (oFA35)
	bit 6	CI Check Error (oFA36)
	bit 7	Drive timeout waiting for response (oFA37)
	bit 8	Control Command Selection Error (oFA38)
	bit 9	Drive timeout waiting for response (oFA39)
	bit A	Control Response Selection 1 Error (oFA40)
	bit B	Drive timeout waiting for response (oFA41)
	bit C	Control Response Selection 2 Error (oFA42)
	bit D	Control Response Selection Error (oFA43)
bit E, F	Reserved	
00DCH	oFb0x Contents (CN5-B)	
	bit 0	Option compatibility error (oFb00)
	bit 1	Option not properly connected (oFb01)
	bit 2	Same type of option card already connected (oFb02)
	bit 3, 4	Reserved
	bit 5	A/D Conversion Fault (oFb05)
	bit 6	Option Response Error (oFb06)
	bit 7 to F	Reserved
00DDH	oFb1x Contents (CN5-B)	
	bit 0	Option RAM Fault (oFb10)
	bit 1	Option Operation Mode Fault (SLMOD) (oFb11)
	bit 2	Drive Receive CRC Error (oFb12)
	bit 3	Drive Receive Frame Error (oFb13)
	bit 4	Drive Receive Abort Error (oFb14)
	bit 5	Option Receive CRC Error (oFb15)
	bit 6	Option Receive Frame Error (oFb16)
	bit 7	Option Receive Abort Error (oFb17)
	bit 8 to F	Reserved
00DEH to 00DFH	Reserved	

Register No.	Contents	
00E0H	oFb3x Contents (CN5-B)	
	bit 0	Comm. ID Error (oFb30)
	bit 1	Model Code Error (oFb31)
	bit 2	Sumcheck Error (oFb32)
	bit 3	Comm. option timeout waiting for response (oFb33)
	bit 4	MEMOBUS Timeout (oFb34)
	bit 5	Drive timeout waiting for response (oFb35)
	bit 6	CI Check Error (oFb36)
	bit 7	Drive timeout waiting for response (oFb37)
	bit 8	Control Command Selection Error (oFb38)
	bit 9	Drive timeout waiting for response (oFb39)
	bit A	Control Response Selection 1 Error (oFb40)
	bit B	Drive timeout waiting for response (oFb41)
	bit C	Control Response Selection 2 Error (oFb42)
	bit D	Control Response Selection Error (oFb43)
bit E, F	Reserved	
00E1H	oFC0x Contents (CN5-C)	
	bit 0	Option compatibility error (oFC00)
	bit 1	Option not properly connected (oFC01)
	bit 2	Same type of option card already connected (oFC02)
	bit 3, 4	Reserved
	bit 5	A/D Conversion Fault (oFC05)
	bit 6	Option Response Error (oFC06)
	bit 7 to F	Reserved
00E2H	oFC1x Contents (CN5-C)	
	bit 0	Option RAM Fault (oFC10)
	bit 1	Option Operation Mode Fault (SLMOD) (oFC11)
	bit 2	Drive Receive CRC Error (oFC12)
	bit 3	Drive Receive Frame Error (oFC13)
	bit 4	Drive Receive Abort Error (oFC14)
	bit 5	Option Receive CRC Error (oFC15)
	bit 6	Option Receive Frame Error (oFC16)
	bit 7	Option Receive Abort Error (oFC17)
bit 8 to F	Reserved	
00E3H, 00E4H	Reserved	
00E5H	oFC3x Contents (CN5-C)	
	bit 0	Comm. ID Error (oFC30)
	bit 1	Model Code Error (oFC31)
	bit 2	Sumcheck Error (oFC32)
	bit 3	Comm. option timeout waiting for response (oFC33)
	bit 4	MEMOBUS Timeout (oFC34)
	bit 5	Drive timeout waiting for response (oFC35)
	bit 6	CI Check Error (oFC36)
	bit 7	Drive timeout waiting for response (oFC37)
	bit 8	Control Command Selection Error (oFC38)
	bit 9	Drive timeout waiting for response (oFC39)
	bit A	Control Response Selection 1 Error (oFC40)
	bit B	Drive timeout waiting for response (oFC41)
	bit C	Control Response Selection 2 Error (oFC42)
	bit D	Control Response Selection Error (oFC43)
bit E, F	Reserved	
00E6H to 00FAH	Reserved	
00FBH	Output Current	
00FFH	Reserved	

<1> Units are determined by parameter o1-03.

<2> This value's number of decimal places depends on the drive model and the Heavy/Normal duty selection in parameter C6-01. The value will have two decimal places (0.01 A) if the drive is set for a Maximum Applicable Motor Capacity up to 11 kW (refer to [Table A.2](#) and [Table A.3](#)) and one decimal place (0.1 A) if the set Maximum Applicable Motor Capacity is higher than 11 kW.

<3> The contents of a communication error are saved until the fault is reset.

<4> Depending on the motor used, the correct motor pole number must be set to parameter E2-04, E4-04, or E5-05.

◆ Broadcast Messages

Data can be written from the master to all slave devices at the same time.

The slave address in a broadcast command message must be set to 00H. All slaves will receive the message, but will not respond.

Register No.	Contents	
0001H	Digital Input Command	
	bit 0	Forward Run (0: Stop 1: Run)
	bit 1	Direction Command (0: Forward, 1: Reverse)
	bit 2, 3	Reserved
	bit 4	External Fault
	bit 5	Fault Reset
	bit 6 to B	Reserved
	bit C	Multi-Function Digital Input S5
	bit D	Multi-Function Digital Input S6
	bit E	Multi-Function Digital Input S7
bit F	Multi-Function Digital Input S8	
0002H	Frequency Reference	30000/100%

◆ Fault Trace Contents

The table below shows the fault codes that can be read out by MEMOBUS/Modbus commands from the U2-□□ and U3-□□ monitor parameters.

Table C.4 Fault Trace / History Register Contents

Fault Code	Fault Name	Fault Code	Fault Name
0002H	Undervoltage (Uv1)	0098H	PWM Feedback Fault (CPF23)
0003H	Control Power Supply Undervoltage (Uv2)	0099H	Drive Unit Signal Fault (CPF24)
0004H	Soft Charge Circuit Fault (Uv3)	009AH	Terminal board is not properly connected. (CPF25)
0005H	IGBT Short Circuit (SC)	009BH	ASIC BB Circuit Error (CPF26)
0006H	Ground Fault (GF)	009CH	ASIC PWM Setting Register Error (CPF27)
0007H	Overcurrent (oC)	009DH	ASIC PWM Pattern Error (CPF28)
0008H	Overvoltage (ov)	009EH	ASIC On-Delay Error (CPF29)
0009H	Heatsink Overheat (oH)	009FH	ASIC BBON Error (CPF30)
000AH	Heatsink Overheat (oH1)	00A0H	ASIC Code Error (CPF31)
000BH	Motor Overload (oL1)	00A1H	ASIC Start-p Error (CPF32)
000CH	Drive Overload (oL2)	00A2H	Watch-dog Error (CPF33)
000DH	Overtorque Detection 1 (oL3)	00A3H	ASIC Power/Clock Error (CPF34)
000EH	Overtorque Detection 2 (oL4)	00A4H	External A/D Converter Error (CPF35)
000FH	Dynamic Braking Transistor (rr)	00A9H	Control Circuit Error (CPF40)
0010H	Braking Resistor Overheat (rH)	00AAH	Control Circuit Error (CPF41)
0011H	External Fault at input terminal S3 (EF3)	00ABH	Control Circuit Error (CPF42)
0012H	External Fault at input terminal S4 (EF4)	00ACH	Control Circuit Error (CPF43)
0013H	External Fault at input terminal S5 (EF5)	00ADH	Control Circuit Error (CPF44)
0014H	External Fault at input terminal S6 (EF6)	00AEH	Control Circuit Error (CPF45)
0015H	External Fault at input terminal S7 (EF7)	0101H	Option compatibility error (oFA00)
0016H	External Fault at input terminal S8 (EF8)	0102H	Option not properly connected (oFA01)
0018H	Overspeed (oS)	0103H	Same type of option card already connected (oFA02)
0019H	Excessive Speed Deviation (dEv)	0106H	A/D Conversion Error (oFA05)
001AH	PG Disconnect (PGo)	0107H	Option Response Error (oFA06)
001BH	Input Phase Loss (PF)	0111H	Option RAM Fault (oFA10)
001CH	Output Phase Loss (LF)	0112H	Option Operation Mode Fault (SLMOD) (oFA11)
001DH	Motor Overheat (PTC input) (oH3)	0113H	Drive Receive CRC Error (oFA12)
001EH	Digital Operator Connection (oPr)	0114H	Drive Receive Frame Error (oFA13)
001FH	EEPROM Write Error (Err)	0115H	Drive Receive Abort Error (oFA14)
0020H	Motor Overheat (PTC input) (oH4)	0116H	Option Receive CRC Error (oFA15)
0021H	MEMOBUS/Modbus Communication Error (CE)	0117H	Option Receive Frame Error (oFA16)
0022H	Option Communication Error (bUS)	0118H	Option Receive Abort Error (oFA17)
0025H	Control fault (CF)	0131H	Comm. ID Error (oFA30)
0026H	Zero-Serve Fault (SvE)	0132H	Model Code Error (oFA31)
0027H	Option External Fault (EF0)	0133H	Sumcheck Error (oFA32)
0028H	PID Feedback Loss (FbL)	0134H	Comm. option timeout waiting for response (oFA33)
0029H	Undertorque Detection 1 (UL3)	0135H	MEMOBUS Timeout (oFA34)



Fault Code	Fault Name	Fault Code	Fault Name
002AH	Undertorque Detection 2 (UL4)	0136H	Drive timeout waiting for response (oFA35)
002BH	High Slip Braking Overload (oL7)	0137H	CI Check Error (oFA36)
0030H	Hardware Fault (including oFx)	0138H	Drive timeout waiting for response (oFA37)
0032H	Z Pulse Fall Detection (dv1)	0139H	Control Command Selection Error (oFA38)
0033H	Z Pulse Noise Fault Detection (dv2)	0093H	Control Circuit Fault (CPF18)
0034H	Inversion Detection (dv3)	0094H	Control Circuit Fault (CPF19)
0035H	Inversion Prevention Detection (dv4)	0095H	Hardware fault at power up (CPF20)
0036H	Output Current Imbalance (LF2)	013AH	Drive timeout waiting for response (oFA39)
0037H	Pullout Detection (Sto)	013BH	Control Response Selection 1 Error (oFA40)
0038H	PG Hardware Fault (PGoH)	013CH	Drive timeout waiting for response (oFA41)
003BH	Too many speed search restarts (SEr)	013DH	Control Response Selection 2 Error (oFA42)
0041H	PID Feedback Loss (FbH)	013EH	Control Response Selection Error (oFA43)
0042H	External Fault 1, input terminal S1 (EF1)	0201H	Option Connection Error (oFb01)
0043H	External Fault 2, input terminal S2 (EF2)	0202H	Same type of option card already connected (oFb02)
0044H	Mechanical Weakening Detection 1 (oL5)	0205H	A/D Conversion Error (oFb05)
0045H	Mechanical Weakening Detection 2 (UL5)	0206H	Option Response Error (oFb06)
0046H	Current Offset Fault (CoF)	0210H	Option RAM Fault (oFb10)
0047H	PLC Detection Error 1 (PE1)	0211H	Option Operation Mode Fault (SLMOD) (oFb11)
0048H	PLC Detection Error 2 (PE2)	0212H	Drive Receive CRC Error (oFb12)
0049H	DriveWorksEZ Fault (dWFL)	0213H	Drive Receive Frame Error (oFb13)
004DH	Output Voltage Detection Fault (voF)	0214H	Drive Receive Abort Error (oFb14)
004EH	Braking Resistor Transistor Fault (rF)	0215H	Option Receive CRC Error (oFb15)
004FH	Braking Transistor Overload Fault (boL)	0216H	Option Receive Frame Error (oFb16)
0050H	Motor Overheat (NTC Input) (oH5)	0217H	Option Receive Abort Error (oFb17)
0052H	Node Setup Fault (nSE)	0231H	Comm. ID Error (oFb30)
0053H	Thermistor Disconnect (THo)	0232H	Model Code Error (oFb31)
005BH	Polarity Judge Timeout (dV7)	0233H	Sumcheck Error (oFb32)
005FH	Power Unit Output Phase Loss 3 (LF3)	0234H	Comm. option timeout waiting for response (oFb33)
0060H	Current Unbalance (UnbC)	0235H	MEMOBUS Timeout (oFb34)
0061H	Power Supply Module Undervoltage (Uv4)	0236H	Drive timeout waiting for response (oFb35)
0083H	A/D Conversion Error (CPF02)	0237H	CI Check Error (oFb36)
0084H	PWM Data Fault (CPF03)	0238H	Drive timeout waiting for response (oFb37)
0087H	EEPROM Memory Data Error (CPF06)	0239H	Control Command Selection Error (oFb38)
0088H	Terminal Board Connection Error (CPF07)	023AH	Drive timeout waiting for response (oFb39)
0089H	EEPROM Serial Communication Fault (CPF08)	023BH	Control Response Selection 1 Error (oFb40)
008CH	RAM Fault (CPF11)	023CH	Drive timeout waiting for response (oFb41)
008DH	Flash Memory Circuit Exception (CPF12)	023DH	Control Response Selection 2 Error (oFb42)
008EH	Watchdog Circuit Exception (CPF13)	023EH	Control Response Selection Error (oFb43)
008FH	Control Circuit Fault (CPF14)	0300H	Option Compatibility Error (oFC00)
0091H	Clock Fault (CPF16)	0301H	Option not properly connected (oFC01)
0092H	Timing Fault (CPF17)	0302H	Same type of option card already connected (oFC02)
0096H	Hardware fault at communication start up (CPF21)	0305H	A/D Conversion Error (oFC05)
0097H	A/D Conversion Fault (CPF22)	0306H	Option Response Error (oFC06)

### ◆ Alarm Register Contents

The table below shows the alarm codes that can be read out from MEMOBUS/Modbus register 007FH.

**Table C.5 Alarm Register 007FH Contents**

Alarm Code	Fault Name	Alarm Code	Fault Name
0001H	Undervoltage (Uv)	0020H	MEMOBUS/Modbus Test Mode Fault (SE)
0002H	Overvoltage (ov)	0022H	Motor Overheat (oH3)
0003H	Heatsink Overheat (oH)	0027H	PID Feedback Loss (FbL)
0004H	Drive Overheat (oH2)	0028H	PID Feedback Loss (FbH)
0005H	Overtorque 1 (oL3)	002AH	Drive Disabled (dnE)
0006H	Overtorque 2 (oL4)	002BH	PG Disconnected (PGo)
0007H	Run commands input error (EF)	0031H	SI-T3 Watchdog Error (E5)
0008H	Drive Baseblock (bb)	0032H	SI-T3 Station Address Setting Error (AEr)
0009H	External Fault 3, input terminal S3 (EF3)	0033H	SI-T3 Comm. Cycle Setting Error (CyC)
000AH	External Fault 4, input terminal S4 (EF4)	0034H	High Current Alarm (HCA)
000BH	External Fault 5, input terminal S5 (EF5)	0035H	Cooling Fan Maintenance Time (LT-1)
000CH	External Fault 6, input terminal S6 (EF6)	0036H	Capacitor Maintenance Time (LT-2)
000DH	External Fault 7, input terminal S7 (EF7)	0038H	SI-S EEPROM Error (EEP)
000EH	External Fault 8, input terminal S8 (EF8)	0039H	External Fault (input terminal S1) (EF1)
000FH	Cooling Fan Error (FAN)	003AH	External Fault (input terminal S2) (EF2)

## C.9 MEMOBUS/Modbus Data Table

Alarm Code	Fault Name	Alarm Code	Fault Name
0010H	Overspeed (oS)	003BH	Safe Disable Input (HbbF)
0011H	Excessive Speed Deviation (dEv)	003CH	Safe Disable Input (Hbb)
0012H	PG Disconnected (PGo)	003DH	Mechanical Weakening Detection 1 (oL5)
0014H	MEMOBUS/Modbus Communication Error (CE)	003EH	Mechanical Weakening Detection 2 (UL5)
0015H	Option Communication Error (bUS)	003FH	PLC Alarm (PA1)
0016H	Serial Communication Transmission Error (CALL)	0040H	PLC Alarm (PA2)
0017H	Motor Overload (oL1)	0041H	Output Voltage Detection Fault (voF)
0018H	Drive Overload (oL2)	0042H	IGBT Maintenance Time (90%) (TrPC)
001AH	Option Card External Fault (EF0)	0043H	Soft Charge Bypass Relay Maintenance Time (LT-3)
001BH	Motor Switch command input during run (rUn)	0044H	IGBT Maintenance Time (50%) (LT-4)
001DH	Serial Communication Transmission Error (CALL)	0045H	Braking Transistor Overload (boL)
001EH	Undertorque Detection 1 (UL3)	0048H	Motor Overheat (NTC Input) (oH5)
001FH	Undertorque Detection 2 (UL4)	0049H	DriveWorksEZ Alarm (dWAL)

## C.10 Enter Command

When writing parameters to the drive from the PLC using MEMOBUS/Modbus communication, parameter H5-11 determines if an Enter command must be issued to enable these parameters or not. This section describes the types of Enter commands and how they work.

### ◆ Enter Command Types

The drive supports two types of Enter commands as shown in the table below. An Enter command is enabled by writing 0 to register number 0900H or 0910H. These registers can only be written to. An error will occur if the user attempts to read from these registers.

**Table C.6 Enter Command Types**

Register No.	Description
0900H	Writes data into the EEPROM (non-volatile memory) of the drive and enables the data in RAM at the same time. Parameter changes remain even if the power supply is cycled.
0910H	Writes data in the RAM only. Parameter changes are lost when the drive is shut off.

**Note:** Because the EEPROM can be written to a maximum of 100,000 times, refrain from writing to the EEPROM too often. The Enter command registers are write-only. Consequently, if these registers are read, then the register address will be invalid (Error code: 02H). An Enter command is not required if reference or broadcast data are sent to the drive.

### ◆ Enter Command Settings when Upgrading the Drive

When replacing earlier Yaskawa drive models with the A1000 and keeping the MEMOBUS/Modbus communications settings, parameter H5-11 needs to be set in accordance with how the Enter command was set up in the older drive. H5-11 determines if an Enter command is needed or not in order to activate parameter changes in the drive.

- If upgrading from a G7 or F7 series drive to an A1000, set parameter H5-11 to 0.
- If upgrading from a V7 series drive to an A1000, set parameter H5-11 to 1.

### ■ H5-11 and the Enter Command

An Enter command is not required when writing registers 0000H to 001FH. Changes to those registers take effect immediately, independent of the setting in parameter H5-11.

H5-11 Settings	H5-11 = 0	H5-11 = 1
Drive being replaced	G7, F7	V7
How parameter settings are enabled	When the Enter command is received from the master.	As soon as the value is changed.
Upper/lower limit check	Upper/lower limit check is performed, taking the settings of related parameters into account.	Checks only the upper/lower limits of the parameters that were changed.
Default value of related parameters	Not affected. The settings of related parameters remain unchanged. They must be changed manually if needed.	Default settings of related parameters are changed automatically.
Error handling when setting multiple parameters	Data is accepted even if one setting is invalid. The invalid setting will be discarded. No error message occurs.	Error occurs if only one setting is invalid. All data that was sent are discarded.

## C.11 Communication Errors

### ◆ MEMOBUS/Modbus Error Codes

A list of MEMOBUS/Modbus errors appears below.

When an error occurs, remove whatever caused the error and restart communications.

Error Code	Error Name
	Cause
01H	Function Code Error
	<ul style="list-style-type: none"> <li>Attempted to set a function code from a PLC other than 03H, 08H, and 10H.</li> </ul>
02H	Register Number Error
	<ul style="list-style-type: none"> <li>A register number specified in the command message does not exist.</li> <li>Attempted to send a broadcast message using other register numbers than 0001H or 0002H.</li> </ul>
03H	Bit Count Error
	<ul style="list-style-type: none"> <li>Read data or write data is greater than 16 bits. Invalid command message quantity.</li> <li>In a write message, the "Number of Data Items" contained within the message does not equal twice the amount of data words (i.e., the total of Data 1+ Data 2, etc.).</li> </ul>
21H	Data Setting Error
	<ul style="list-style-type: none"> <li>Control data or parameter write data is outside the allowable setting range.</li> <li>Attempted to write a contradictory parameter setting.</li> </ul>
22H	Write Mode Error
	<ul style="list-style-type: none"> <li>During run, the user attempted to write a parameter that cannot be written to during run.</li> <li>During an EEPROM memory data error (CPF06), the master attempted to write to a parameter other than A1-00 to A1-05, E1-03, or o2-04.</li> <li>Attempted to write to read-only data.</li> </ul>
23H	DC Bus Undervoltage Write Error
	<ul style="list-style-type: none"> <li>During an undervoltage situation, the master attempted to write to parameters that cannot be written to during undervoltage.</li> </ul>
24H	Write Error During Parameter Process
	<ul style="list-style-type: none"> <li>Master attempted writing to the drive while the drive was processing parameter data.</li> </ul>

### ◆ Slave Not Responding

In the following situations, the slave drive will ignore the command message sent from the master, and not send a response message:

- When a communications error (overrun, framing, parity, or CRC-16) is detected in the command message.
- When the slave address in the command message and the slave address in the drive do not match (remember to set the slave address for the drive using H5-01).
- When the gap between two blocks (8 bit) of a message exceeds 24 bits.
- When the command message data length is invalid.

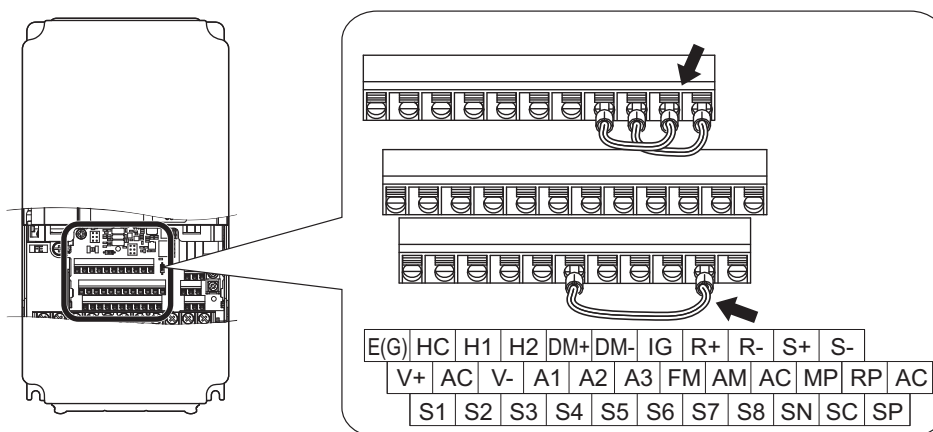
**Note:** If the slave address specified in the command message is 00H, all slaves execute the write function, but do not return response messages to the master.

## C.12 Self-Diagnostics

The drive has a built-in self-diagnosing function of the serial communication interface circuits. To perform the self-diagnosis function, use the following procedure.

**DANGER! Electrical Shock Hazard.** Do not connect or disconnect wiring while the power is on. Failure to comply will result in death or serious injury. Before servicing, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. The charge indicator LED will extinguish when the DC bus voltage is below 50 Vdc. To prevent electric shock, wait at least one minute after all indicators are OFF and measure the DC bus voltage level to confirm safe level.

1. Turn on the power to the drive.
2. Note the present terminal S6 function selection setting (H1-06) and set it for the communications test mode (H1-06 = 67).
3. Turn off the power to the drive.



**Figure C.8 Terminal Connections for Communication Self-Diagnostics**

4. With the power off, wire the drive as shown in the following diagram, connecting terminals R+ and S+, R- and S-, and S6 and SC.
5. Set jumper S3 to source mode (internal power supply).
6. Turn the power to the drive back on.
7. During normal operation, the drive will display *PRSS*. This indicates that the communications test mode is operating normally.  
When a fault occurs, the drive will display *CE* on the keypad display.
8. Turn off the power supply.
9. Remove the wire jumpers from terminal R+, R-, S+, S-, and S6-SC. Set back jumper S3 to its original position. Set terminal S6 to its original function.
10. Return to normal operation.





# Appendix: D

## Standards Compliance

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This appendix explains the guidelines and criteria for maintaining CE and UL standards.

<b>D.1 SECTION SAFETY</b> .....	<b>538</b>
<b>D.2 EUROPEAN STANDARDS</b> .....	<b>540</b>
<b>D.3 UL STANDARDS</b> .....	<b>545</b>
<b>D.4 SAFE DISABLE INPUT FUNCTION</b> .....	<b>556</b>

## D.1 Section Safety

### DANGER

#### Electrical Shock Hazard

**Do not connect or disconnect wiring while the power is on.**

Failure to comply will result in death or serious injury.

### WARNING

#### Electrical Shock Hazard

**Do not operate equipment with covers removed.**

Failure to comply could result in death or serious injury.

The diagrams in this section may show drives without covers or safety shields to show details. Be sure to reinstall covers or shields before operating the drives and run the drives according to the instructions described in this manual.

**Always ground the motor-side grounding terminal.**

Improper equipment grounding could result in death or serious injury by contacting the motor case.

**Do not touch any terminals before the capacitors have fully discharged.**

Failure to comply could result in death or serious injury.

Before wiring terminals, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.

**Do not allow unqualified personnel to perform work on the drive.**

Failure to comply could result in death or serious injury.

Installation, maintenance, inspection, and servicing must be performed only by authorized personnel familiar with installation, adjustment and maintenance of AC drives.

**Do not perform work on the drive while wearing loose clothing, jewelry or without eye protection.**

Failure to comply could result in death or serious injury.

Remove all metal objects such as watches and rings, secure loose clothing, and wear eye protection before beginning work on the drive.

**Do not remove covers or touch circuit boards while the power is on.**

Failure to comply could result in death or serious injury.



**⚠ WARNING****Fire Hazard**

**Tighten all terminal screws to the specified tightening torque.**

Loose electrical connections could result in death or serious injury by fire due to overheating of electrical connections.

**Do not use an improper voltage source.**

Failure to comply could result in death or serious injury by fire.

Verify that the rated voltage of the drive matches the voltage of the incoming power supply before applying power.

**Do not use improper combustible materials.**

Failure to comply could result in death or serious injury by fire.

Attach the drive to metal or other noncombustible material.

**NOTICE**

**Observe proper electrostatic discharge procedures (ESD) when handling the drive and circuit boards.**

Failure to comply may result in ESD damage to the drive circuitry.

**Never connect or disconnect the motor from the drive while the drive is outputting voltage.**

Improper equipment sequencing could result in damage to the drive.

**Do not use unshielded wire for control wiring.**

Failure to comply may cause electrical interference resulting in poor system performance. Use shielded twisted-pair wires and ground the shield to the ground terminal of the drive.

**Do not allow unqualified personnel to use the product.**

Failure to comply could result in damage to the drive or braking circuit.

Carefully review instruction manual TOBP C720600 00 when connecting a braking option to the drive.

**Do not modify the drive circuitry.**

Failure to comply could result in damage to the drive and will void warranty.

Yaskawa is not responsible for modification of the product made by the user. This product must not be modified.

**Check all the wiring to ensure that all connections are correct after installing the drive and connecting other devices.**

Failure to comply could result in damage to the drive.

# D.2 European Standards



Figure D.1 CE Mark

The CE mark indicates compliance with European safety and environmental regulations. It is required for engaging in business and commerce in Europe.

European standards include the Machinery Directive for machine manufacturers, the Low Voltage Directive for electronics manufacturers, and the EMC guidelines for controlling noise.

This drive displays the CE mark based on the EMC guidelines and the Low Voltage Directive.

- **Low Voltage Directive:** 2006/95/EC
- **EMC Guidelines:** 2004/108/EC

Devices used in combination with this drive must also be CE certified and display the CE mark. When using drives displaying the CE mark in combination with other devices, it is ultimately the responsibility of the user to ensure compliance with CE standards. After setting up the device, verify that conditions meet European standards.

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### ◆ CE Low Voltage Directive Compliance

This drive has been tested according to European standard IEC61800-5-1, and it fully complies with the Low Voltage Directive.

To comply with the Low Voltage Directive, be sure to meet the following conditions when combining this drive with other devices:

#### ■ Area of Use

Do not use drives in areas with pollution higher than severity 2 and overvoltage category 3 in accordance with IEC664.

#### ■ Installing Fuses on the Input Side

Always install fuses at the drive input side. Refer to [Installing Input Fuses on page 408](#) for selecting fuses.

#### ■ Guarding Against Harmful Materials

When installing IP00 enclosure drives, use an enclosure that prevents foreign material from entering the drive from above or below.

#### ■ Grounding

The drive is designed to be used in T-N (grounded neutral point) networks. If installing the drive in other types of grounded systems, contact your Yaskawa representative for instructions.

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### ◆ EMC Guidelines Compliance

This drive is tested according to European standards EN61800-3: 2004, and complies with the European standards EN12015 (requires an optional AC reactor) and EN12016.

#### ■ EMC Filter Installation

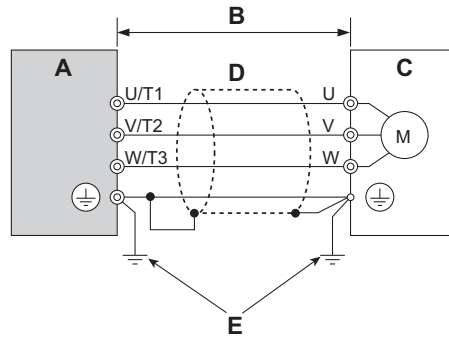
The following conditions must be met to ensure continued compliance with guidelines. [Refer to EMC Filters on page 543](#) for EMC filter selection.

#### Installation Method

Verify the following installation conditions to ensure that other devices and machinery used in combination with this drive also comply with EMC guidelines.

1. Install an EMC noise filter to the input side specified by Yaskawa for compliance with European standards.
2. Place the drive and EMC noise filter in the same enclosure.
3. Use braided shield cable for the drive and motor wiring, or run the wiring through a metal conduit.

4. Keep wiring as short as possible. Ground the shield on both the drive side and the motor side.



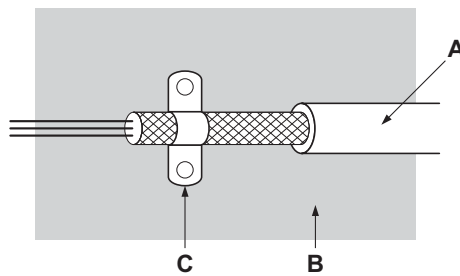
- A – Drive  
 B – 10 m max cable length between drive and motor  
 C – Motor  
 D – Metal conduit  
 E – Ground wire should be as short as possible.

Figure D.2 Installation Method

5. Make sure the protective earthing conductor complies with technical standards and local safety regulations.

**WARNING! Electrical Shock Hazard.**

Because the leakage current exceeds 3.5 mA in models CIMR-A□4A0414 and larger, IEC 61800-5-1 states that either the power supply must be automatically disconnected in case of discontinuity of the protective earthing conductor or a protective earthing conductor with a cross-section of at least 10 mm<sup>2</sup> (Cu) or 16 mm<sup>2</sup> (Al) must be used. Failure to comply may result in death or serious injury.



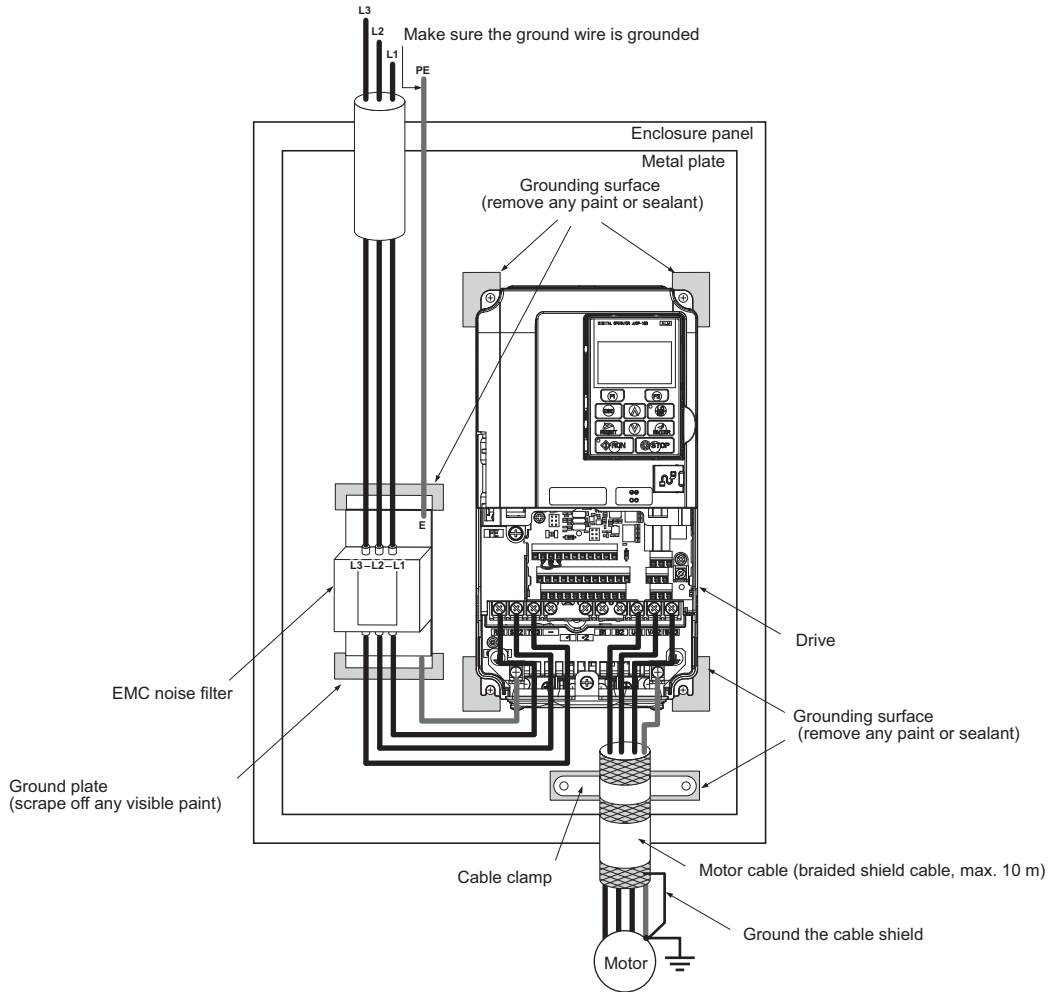
- A – Braided shield cable  
 B – Metal panel  
 C – Cable clamp (conductive)

Figure D.3 Ground Area

6. Connect a DC reactor to minimize harmonic distortion. See page 544.

## D.2 European Standards

### Three-Phase 200 V / 400 V Class



- A – Ground the cable shield
- B – Enclosure panel
- C – Metal plate
- D – Grounding surface (remove any paint or sealant)
- E – Drive
- F – Motor cable (braided shield cable, max. 10 m)
- G – Motor
- H – Cable clamp
- I – Ground plate (scrape off any visible paint)
- J – EMC noise filter
- K – Make sure the ground wire is grounded

Figure D.4 EMC Filter and Drive Installation for CE Compliance (Three-Phase 200 V / 400 V Class)

## ■ EMC Filters

The drive should be installed with the EMC filters listed below in order to comply with the EN61800-3 requirements.

**Note:** If the Safe Disable function of the drive is part of the safety concept of a machine or installation and used for a safe stop according to EN60204-1, stop category 0, use only filters manufactured by Schaffner as listed below.

**Table D.1 EN61800-3 Filters**

Model CIMR-A□	Filter Data (Manufacturer: Schaffner)					
	Type	Rated Current (A)	Weight (kg)	Dimensions [W x D x H] (mm)	Y x X	Figure
<b>Three-Phase 200 V Class</b>						
2A0004	FS5972-10-07	10	1.2	141 × 46 × 330	115 × 313	1
2A0006						
2A0010	FS5972-18-07	18	1.3	141 × 46 × 330	115 × 313	
2A0012						
2A0021	FS5972-35-07	35	2.1	206 × 50 × 355	175 × 336	
2A0030						
2A0040	FS5972-60-07	60	4.0	236 × 65 × 408	205 × 390	
2A0056						
2A0069	FS5972-100-35	100	3.4	90 × 150 × 330	65 × 255	2
2A0081						
2A0110	FS5972-170-40	170	6.0	120 × 170 × 451	102 × 365	
2A0138						
2A0169	FS5972-250-37	250	11.7	130 × 240 × 610	90 × 498	
2A0211						
2A0250	FS5972-410-99	410	10.5	260 × 115 × 386	235 × 120	3
2A0312						
2A0360	FS5972-600-99	600	11	260 × 135 × 386	235 × 120	
2A0415						
<b>Three-Phase 400 V Class</b>						
4A0002	FS5972-10-07	10	1.1	141 × 46 × 330	115 × 313	1
4A0004						
4A0005						
4A0007						
4A0009	FS5972-18-07	18	1.7	141 × 46 × 330	115 × 313	
4A0011						
4A0018	FS5972-35-07	35	2.1	206 × 50 × 355	175 × 336	
4A0023						
4A0031	FS5972-60-07	60	4	236 × 65 × 408	202 × 390	
4A0038						
4A0044						
4A0058						
4A0072	FS5972-100-35	100	3.4	90 × 150 × 330	65 × 255	2
4A0088						
4A0103	FS5972-170-35	170	4.7	120 × 170 × 451	102 × 365	
4A0139						
4A0165	FS5972-250-37	250	11.7	130 × 240 × 610	90 × 498	
4A0208						
4A0250	FS5972-410-99	400	10.5	260 × 115 × 386	235 × 120	3
4A0296						
4A0362	FS5972-600-99	600	11	260 × 135 × 386	235 × 120	
4A0414						
4A0515	FS5972-800-99	800	31.5	300 × 160 × 716	275 × 210	
4A0675						
4A0930	FS5972-600-99 <1>	600	11	260 × 135 × 386	235 × 120	
4A1200	FS5972-800-99 <1>	800	31.5	300 × 160 × 716	275 × 210	

<1> Connect two of the same air filters in parallel.

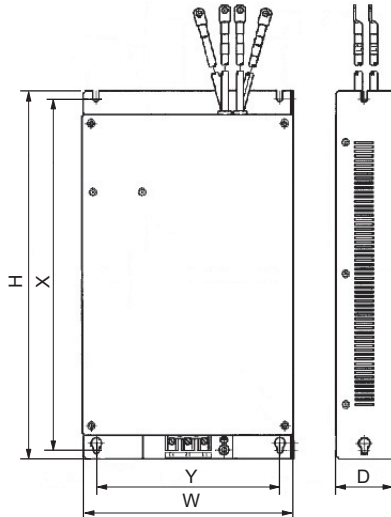


Figure 1

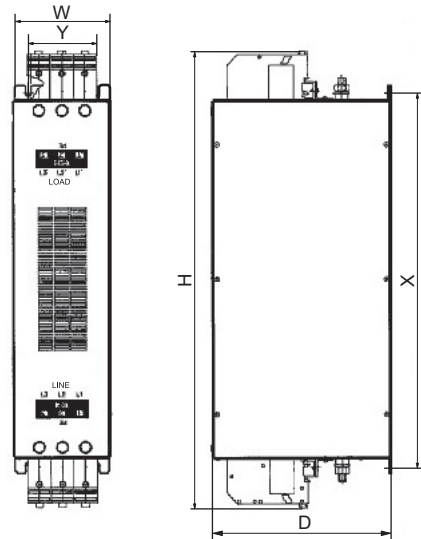


Figure 2

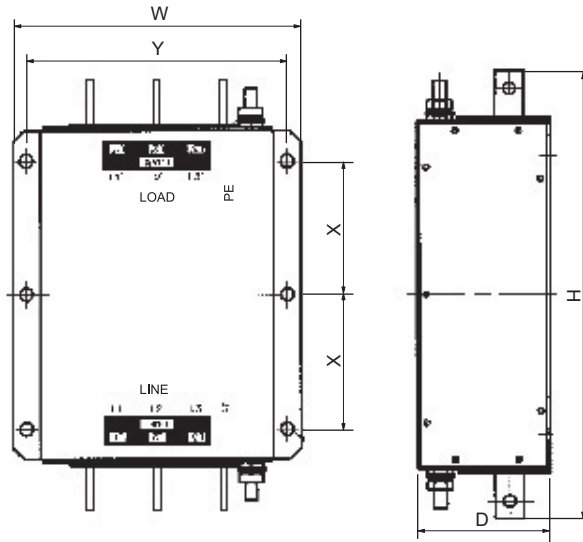


Figure 3

Figure D.5 EMC Filter Dimensions

■ DC Reactors for EN 61000-3-2 Compliance

Table D.2 DC Reactors for Harmonics Reduction

Drive Model CIMR-A□	DC Reactor	
	Model	Rating
200V Three-Phase Units		
2A0004	UZDA-B	5.4 A 8 mH
2A0006		
400 V Three-Phase Units		
4A0002	UZDA-B	3.2 A 28 mH
4A0004		

Note: Contact Yaskawa for information about DC reactors for other models.

## D.3 UL Standards

### ◆ UL Standards Compliance

The UL/cUL mark applies to products in the United States and Canada. It indicates that UL has performed product testing and evaluation, and determined that their stringent standards for product safety have been met. For a product to receive UL certification, all components inside that product must also receive UL certification.



Figure D.6 UL/cUL Mark

This drive is tested in accordance with UL standard UL508C and complies with UL requirements. The conditions described below must be met to maintain compliance when using this drive in combination with other equipment:

#### ■ Installation Area

Do not install the drive to an area greater than pollution degree 2 (UL standard).

#### ■ Main Circuit Terminal Wiring

Yaskawa recommends using closed-loop crimp terminals on all drive models. UL/cUL approval requires the use of closed-loop crimp terminals when wiring the drive main circuit terminals on models CIMR-A□2A0110 to 2A0415 and 4A0058 to 4A1200. Use only the tools recommended by the terminal manufacturer for crimping.

The wire gauges listed in and are Yaskawa recommendations. Refer to local codes for proper wire gauge selections.

**Note:** The mark ⊕ indicates the terminals for protective ground connection. (as defined in IEC60417-5019)

Grounding impedance;

200 V: 100 Ω or less

400 V: 10 Ω or less

Table D.3 Wire Gauge and Torque Specifications (Three-phase 200 V Class)

Model CIMR-A□	Terminal	For Europe and China <1>		For U.S.A <2>		For Asia <3>		Screw Size	Tightening Torque N·m (lb.in.)
		Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>	Recommended Gauge AWG, kcmil	Applicable Gauge AWG, kcmil	Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>		
2A0004 2A0006 2A0010	R/L1, S/L2, T/L3	2.5	2.5 to 6	14	14 to 10	2	2 to 5.5	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	2.5	2.5 to 6	14	14 to 10	2	2 to 5.5		
	-, +1, +2	-	2.5 to 6	-	14 to 10	2	2 to 5.5		
	B1, B2	-	2.5 to 6	-	14 to 10	2	2 to 5.5		
	⊕	2.5	2.5 to 6	10	14 to 10	2	2 to 5.5		
2A0012	R/L1, S/L2, T/L3	2.5	2.5 to 6	12	14 to 10	2	2 to 5.5	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	2.5	2.5 to 6	14	14 to 10	2	2 to 5.5		
	-, +1, +2	-	2.5 to 6	-	14 to 10	2	2 to 5.5		
	B1, B2	-	2.5 to 6	-	14 to 10	2	2 to 5.5		
	⊕	2.5	2.5 to 6	10	14 to 10	3.5	2 to 5.5		
2A0021	R/L1, S/L2, T/L3	4	2.5 to 6	10	12 to 10	5.5	3.5 to 5.5	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	2.5	2.5 to 6	10	12 to 10	3.5	3.5 to 5.5		
	-, +1, +2	-	4 to 6	-	12 to 10	5.5	3.5 to 5.5		
	B1, B2	-	2.5 to 6	-	14 to 10	2	2 to 5.5		
	⊕	4	4 to 6	10	12 to 10	3.5	3.5 to 5.5		
2A0030	R/L1, S/L2, T/L3	6	4 to 16	8	10 to 6	14	5.5 to 14	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	6	4 to 16	8	10 to 6	8	5.5 to 14		
	-, +1, +2	-	6 to 16	-	10 to 6	14	5.5 to 14		
	B1, B2	-	4 to 6	-	14 to 10	3.5	2 to 5.5		
	⊕	6	6 to 10	8	10 to 8	5.5	5.5 to 8		

### D.3 UL Standards

Model CIMR-A□	Terminal	For Europe and China <1>		For U.S.A <2>		For Asia <3>		Screw Size	Tightening Torque N·m (lb.in.)
		Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>	Recommended Gauge AWG, kcmil	Applicable Gauge AWG, kcmil	Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>		
2A0040	R/L1, S/L2, T/L3	10	6 to 16	6	8 to 6	14	14	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	10	6 to 16	8	8 to 6	14	8 to 14		
	-, +1, +2	-	16	-	6	14	14		
	B1, B2	-	4 to 6	-	12 to 10	5.5	3.5 to 5.5	M5	2 to 2.5 (17.7 to 22.1)
⊕	10	6 to 10	8	10 to 8	5.5	5.5 to 8			
2A0056	R/L1, S/L2, T/L3	16	16 to 25	4	6 to 4	22	14 to 22	M6	4 to 6 (35.4 to 53.1)
	U/T1, V/T2, W/T3	16	16 to 25	4	6 to 4	14	14 to 22		
	-, +1, +2	-	16 to 25	-	6 to 4	22	14 to 22		
	B1, B2	-	6 to 10	-	10 to 6	14	5.5 to 14	M5	2 to 2.5 (17.7 to 22.1)
⊕	16	10 to 16	6	8 to 6	8	8 to 14	M6	4 to 6 (35.4 to 53.1)	
2A0069	R/L1, S/L2, T/L3	25	16 to 25	3	4 to 3	30	22 to 30	M8	9 to 11 (79.7 to 97.4)
	U/T1, V/T2, W/T3	16	16 to 25	3	4 to 3	22	14 to 30		
	-, +1, +2	-	25	-	4 to 3	30	22 to 30		
	B1, B2	-	10 to 16	-	8 to 6	14	8 to 14	M5	2 to 2.5 (17.7 to 22.1)
⊕	16	16 to 25	6	6 to 4	8	8 to 22	M6	4 to 6 (35.4 to 53.1)	
2A0081	R/L1, S/L2, T/L3	35	25 to 35	2	3 to 2	38	30 to 38	M8	9 to 11 (79.7 to 97.4)
	U/T1, V/T2, W/T3	25	25 to 35	2	3 to 2	30	22 to 38		
	-, +1, +2	-	25 to 35	-	3 to 2	38	30 to 38		
	B1, B2	-	16	-	6	14	14	M5	2 to 2.5 (17.7 to 22.1)
⊕	16	16 to 25	6	6 to 4	14	14 to 22	M6	4 to 6 (35.4 to 53.1)	
2A0110 <2>	R/L1, S/L2, T/L3	35	25 to 50	1/0	3 to 1/0	38	30 to 50	M8	9 to 11 (79.7 to 97.4)
	U/T1, V/T2, W/T3	35	25 to 50	1/0	3 to 1/0	38	30 to 50		
	-, +1	-	35 to 50	-	2 to 1/0	60	38 to 60		
	B1, B2	-	16 to 50	-	6 to 1/0	22	14 to 50		
⊕	16	16 to 25	6	6 to 4	14	14 to 38			
2A0138 <2>	R/L1, S/L2, T/L3	50	35 to 70	2/0	1 to 2/0	60	50 to 60	M10	18 to 23 (159 to 204)
	U/T1, V/T2, W/T3	50	35 to 70	2/0	1 to 2/0	60	50 to 60		
	-, +1	-	50 to 70	-	1/0 to 3/0	80	60 to 80		
	B1, B2	-	25 to 70	-	4 to 2/0	30	22 to 60		
⊕	25	25	4	4	22	22 to 38	M8	9 to 11 (79.7 to 97.4)	
2A0169 <2>	R/L1, S/L2, T/L3	70	50 to 95	4/0	2/0 to 4/0	80	60 to 100	M10	18 to 23 (159 to 204)
	U/T1, V/T2, W/T3	70	50 to 95	4/0	3/0 to 4/0	80	60 to 100		
	-, +1	-	35 to 95	-	1 to 4/0	50 × 2P	50 to 100		
	+3	-	50 to 95	-	1/0 to 4/0	60	50 to 100		
⊕	35	25 to 35	4	4 to 2	22	22 to 60	M8	9 to 11 (79.7 to 97.4)	
2A0211 <2>	R/L1, S/L2, T/L3	95	70 to 95	1/0 × 2P	1/0 to 2/0	100	80 to 100	M10	18 to 23 (159 to 204)
	U/T1, V/T2, W/T3	95	70 to 95	1/0 × 2P	1/0 to 2/0	50 × 2P	50 to 60		
	-, +1	-	35 to 95	-	1 to 4/0	50 × 2P	50 to 100		
	+3	-	50 to 95	-	1/0 to 4/0	80	60 to 100		
⊕	50	25 to 50	4	4 to 1/0	22	22 to 60	M8	9 to 11 (79.7 to 97.4)	
2A0250 <2>	R/L1, S/L2, T/L3	95 × 2P	95 to 150	3/0 × 2P	3/0 to 300	80 × 2P	38 to 150	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	95 × 2P	95 to 150	3/0 × 2P	3/0 to 300	80 × 2P	38 to 150		
	-, +1	-	70 to 150	-	3/0 to 300	80 × 2P	80 to 150		
	+3	-	35 to 150	-	2 to 300	80 × 2P	30 to 150	M10	18 to 23 (159 to 204)
⊕	95	95 to 150	3	3 to 300	22	22 to 150	M12	32 to 40 (283 to 354)	
2A0312 <2>	R/L1, S/L2, T/L3	95 × 2P	95 to 150	4/0 × 2P	3/0 to 300	80 × 2P	70 to 150	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	95 × 2P	95 to 150	3/0 × 2P	3/0 to 300	80 × 2P	70 to 200		
	-, +1	-	70 to 150	-	3/0 to 300	150 × 2P	80 to 150		
	+3	-	70 to 150	-	3/0 to 300	80 × 2P	80 to 150	M10	18 to 23 (159 to 204)
⊕	95	95 to 150	2	2 to 300	38	38 to 150	M12	32 to 40 (283 to 354)	



Model CIMR-A□	Terminal	For Europe and China <1>		For U.S.A <2>		For Asia <3>		Screw Size	Tightening Torque N·m (lb.in.)
		Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>	Recommended Gauge AWG, kcmil	Applicable Gauge AWG, kcmil	Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>		
2A0360 <4>	R/L1, S/L2, T/L3	240	95 to 300	250 × 2P	4/0 to 600	100 × 2P	80 to 325	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	240	95 to 300	4/0 × 2P	4/0 to 600	100 × 2P	80 to 325		
	-, +1	-	125 to 300	-	250 to 600	150 × 2P	125 to 325		
	+3	-	70 to 300	-	3/0 to 600	80 × 2P	80 to 325	M10	18 to 23 (159 to 204)
	⊕	120	120 to 240	1	1 to 350	38	38 to 200	M12	32 to 40 (283 to 354)
2A0415 <4>	R/L1, S/L2, T/L3	120 × 2P	95 to 300	350 × 2P	250 to 600	125 × 2P	100 to 325	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	300	95 to 300	300 × 2P	300 to 600	125 × 2P	125 to 325		
	-, +1	-	150 to 300	-	300 to 600	200 × 2P	150 to 325		
	+3	-	70 to 300	-	3/0 to 600	100 × 2P	80 to 325	M10	18 to 23 (159 to 204)
	⊕	120	120 to 240	1	1 to 350	60	60 to 200	M12	32 to 40 (283 to 354)

<1> Gauges listed here are for use in Europe and China.

<2> Gauges listed here are for use in the United States.

<3> Gauges listed here are for use in Asia except for China.

<4> Drive models CIMR-A□2A0110 to 2A0415 require the use of closed-loop crimp terminals for UL/cUL compliance. Use only the tools recommended by the terminal manufacturer for crimping.

**Note:** Use crimp insulated terminals or insulated tubing for wiring these connections. Wires should have a continuous maximum allowable temperature of 75°C 600 V UL approved vinyl sheathed insulation. Ambient temperature should not exceed 40°C.

**Table D.4 Wire Gauge and Torque Specifications (Three-Phase 400 V Class)**

Model CIMR-A□	Terminal	For Europe and China <1>		For U.S.A <2>		For Asia <3>		Screw Size	Tightening Torque N·m (lb.in.)
		Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>	Recommended Gauge AWG, kcmil	Applicable Gauge AWG, kcmil	Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>		
4A0002 4A0004	R/L1, S/L2, T/L3	2.5	2.5 to 6	14	14 to 10	2	2 to 5.5	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	2.5	2.5 to 6	14	14 to 10	2	2 to 5.5		
	-, +1, +2	-	2.5 to 6	-	14 to 10	2	2 to 5.5		
	B1, B2	-	2.5 to 6	-	14 to 10	2	2 to 5.5		
	⊕	2.5	2.5 to 4	12	14 to 12	2	2 to 5.5		
4A0005 4A0007 4A0009	R/L1, S/L2, T/L3	2.5	2.5 to 6	14	14 to 10	2	2 to 5.5	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	2.5	2.5 to 6	14	14 to 10	2	2 to 5.5		
	-, +1, +2	-	2.5 to 6	-	14 to 10	2	2 to 5.5		
	B1, B2	-	2.5 to 6	-	14 to 10	2	2 to 5.5		
	⊕	2.5	2.5 to 6	10	14 to 10	3.5	2 to 5.5		
4A0011	R/L1, S/L2, T/L3	2.5	2.5 to 6	12	14 to 10	2	2 to 5.5	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	2.5	2.5 to 6	14	14 to 10	2	2 to 5.5		
	-, +1, +2	-	2.5 to 6	-	14 to 10	2	2 to 5.5		
	B1, B2	-	2.5 to 6	-	14 to 10	2	2 to 5.5		
	⊕	2.5	2.5 to 6	10	14 to 10	3.5	2 to 5.5		
4A0018	R/L1, S/L2, T/L3	2.5	2.5 to 16	10	12 to 6	3.5	2 to 14	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	2.5	2.5 to 16	10	12 to 6	3.5	2 to 14		
	-, +1, +2	-	4 to 16	-	12 to 6	3.5	2 to 14		
	B1, B2	-	4 to 6	-	12 to 10	2	2 to 5.5		
	⊕	2.5	2.5 to 6	10	14 to 10	3.5	2 to 5.5		
4A0023	R/L1, S/L2, T/L3	4	2.5 to 16	10	10 to 6	5.5	3.5 to 14	M4	1.2 to 1.5 (10.6 to 13.3)
	U/T1, V/T2, W/T3	4	2.5 to 16	10	10 to 6	5.5	3.5 to 14		
	-, +1, +2	-	4 to 16	-	12 to 6	5.5	3.5 to 14		
	B1, B2	-	4 to 6	-	12 to 10	2	2 to 5.5		
	⊕	4	4 to 6	10	12 to 10	3.5	3.5 to 5.5		
4A0031	R/L1, S/L2, T/L3	6	6 to 16	8	8 to 6	14	5.5 to 14	M5	2 to 2.5 (17.7 to 22.1)
	U/T1, V/T2, W/T3	6	6 to 16	8	10 to 6	8	5.5 to 8		
	-, +1, +2	-	6 to 16	-	10 to 6	14	5.5 to 14		
	B1, B2	-	6 to 10	-	10 to 8	3.5	2 to 8		
	⊕	6	6 to 10	8	10 to 8	5.5	5.5 to 8		

### D.3 UL Standards

Model CIMR-A□	Terminal	For Europe and China <1>		For U.S.A <2>		For Asia <3>		Screw Size	Tightening Torque N·m (lb.in.)
		Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>	Recommended Gauge AWG, kcmil	Applicable Gauge AWG, kcmil	Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>		
4A0038	R/L1, S/L2, T/L3	10	10 to 16	6	8 to 6	14	14	M5	2 to 2.5 (17.7 to 22.1)
	U/T1, V/T2, W/T3	6	6 to 16	8	8 to 6	14	8 to 14		
	-, +1, +2	-	6 to 16	-	6	14	14		
	B1, B2	-	6 to 10	-	10 to 8	5.5	3.5 to 8	M5	2 to 2.5 (17.7 to 22.1)
	⊕	10	6 to 16	6	10 to 6	8	5.5 to 14	M6	4 to 6 (35.4 to 53.1)
4A0044	R/L1, S/L2, T/L3	16	16 to 25	6	6 to 4	14	14 to 22	M6	4 to 6 (35.4 to 53.1)
	U/T1, V/T2, W/T3	16	16 to 25	6	6 to 4	14	14 to 22		
	-, +1, +2	-	16 to 25	-	6 to 4	14	14 to 22		
	B1, B2	-	6 to 10	-	10 to 8	8	5.5 to 8	M5	2 to 2.5 (17.7 to 22.1)
	⊕	16	10 to 16	6	8 to 6	8	8 to 14	M6	4 to 6 (35.4 to 53.1)
4A0058 <2>	R/L1, S/L2, T/L3	16	10 to 16	4	6 to 4	14	14	M8	9 to 11 (79.7 to 97.4)
	U/T1, V/T2, W/T3	16	10 to 16	4	6 to 4	14	14		
	-, +1	-	16 to 35	-	6 to 1	22	14 to 38		
	B1, B2	-	10 to 16	-	8 to 4	14	8 to 14		
	⊕	16	10 to 16	6	8 to 6	8	8 to 14		
4A0072 <2>	R/L1, S/L2, T/L3	16	16 to 25	3	4 to 3	22	14 to 22	M8	9 to 11 (79.7 to 97.4)
	U/T1, V/T2, W/T3	25	16 to 25	3	4 to 3	22	14 to 22		
	-, +1	-	25 to 35	-	4 to 1	30	22 to 38		
	B1, B2	-	16 to 25	-	6 to 3	14	14 to 22		
	⊕	16	16 to 25	6	6	14	14 to 22		
4A0088 <2>	R/L1, S/L2, T/L3	25	16 to 50	2	3 to 1/0	30	22 to 60	M8	9 to 11 (79.7 to 97.4)
	U/T1, V/T2, W/T3	25	25 to 50	2	3 to 1/0	30	22 to 60		
	-, +1	-	25 to 50	-	3 to 1/0	38	30 to 60		
	+3	-	16 to 50	-	6 to 1/0	22	14 to 60		
	⊕	16	16 to 25	4	6 to 4	22	14 to 22		
4A0103 <2>	R/L1, S/L2, T/L3	35	25 to 50	1/0	2 to 1/0	38	30 to 60	M8	9 to 11 (79.7 to 97.4)
	U/T1, V/T2, W/T3	35	25 to 50	1	2 to 1/0	38	30 to 60		
	-, +1	-	25 to 50	-	3 to 1/0	60	30 to 60		
	+3	-	25 to 50	-	4 to 1/0	30	22 to 60		
	⊕	16	16 to 25	4	6 to 4	22	14 to 22		
4A0139 <2>	R/L1, S/L2, T/L3	50	35 to 95	3/0	1/0 to 4/0	60	38 to 100	M10	18 to 23 (159 to 204)
	U/T1, V/T2, W/T3	50	35 to 95	2/0	1/0 to 4/0	60	50 to 100		
	-, +1	-	50 to 95	-	1/0 to 4/0	100	60 to 100		
	+3	-	25 to 95	-	3 to 4/0	50	30 to 100		
	⊕	25	25	4	4	22	22		
4A0165 <2>	R/L1, S/L2, T/L3	70	50 to 95	4/0	3/0 to 4/0	80	60 to 100	M10	18 to 23 (159 to 204)
	U/T1, V/T2, W/T3	70	70 to 95	4/0	3/0 to 4/0	80	80 to 100		
	-, +1	-	35 to 95	-	1 to 4/0	50 × 2P	50 to 100		
	+3	-	50 to 95	-	1/0 to 4/0	60	50 to 100		
	⊕	35	25 to 35	4	4 to 2	22	22 to 30		
4A0208 <2>	R/L1, S/L2, T/L3	95	35 to 95	300	2 to 300	150	30 to 150	M10	18 to 23 (159 to 204)
	U/T1, V/T2, W/T3	95	35 to 95	300	2 to 300	150	30 to 150		
	-, +1	-	35 to 150	-	1 to 250	80 × 2P	38 to 150		
	+3	-	25 to 70	-	3 to 3/0	80	22 to 80		
	⊕	50	50 to 150	4	4 to 300	22	22 to 150		
4A0250 <2>	R/L1, S/L2, T/L3	120	95 to 300	400	1 to 600	150	38 to 325	M10	18 to 23 (159 to 204)
	U/T1, V/T2, W/T3	120	95 to 300	400	1/0 to 600	150	38 to 325		
	-, +1	-	70 to 300	-	3/0 to 600	200	80 to 325		
	+3	-	35 to 300	-	1 to 325	125	38 to 325		
	⊕	70	70 to 240	2	2 to 350	22	22 to 200		

Model CIMR-A□	Terminal	For Europe and China <1>		For U.S.A <2>		For Asia <3>		Screw Size	Tightening Torque N·m (lb.in.)
		Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>	Recommended Gauge AWG, kcmil	Applicable Gauge AWG, kcmil	Recommended Gauge mm <sup>2</sup>	Applicable Gauge mm <sup>2</sup>		
4A0296 <4>	R/L1, S/L2, T/L3	185	95 to 300	500	2/0 to 600	200	80 to 325	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	185	95 to 300	500	2/0 to 600	200	80 to 325		
	-, +1	-	70 to 300	-	3/0 to 600	325	80 to 325		
	+3	-	35 to 300	-	1 to 325	150	38 to 325	M10	18 to 23 (159 to 204)
	⊕	95	95 to 240	2	2 to 350	30	30 to 200	M12	32 to 40 (283 to 354)
4A0362 <4>	R/L1, S/L2, T/L3	240	95 to 300	4/0 × 2P	3/0 to 600	250	80 to 325	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	240	95 to 300	4/0 × 2P	3/0 to 600	250	80 to 325		
	-, +1	-	95 to 300	-	4/0 to 600	325	100 to 325		
	+3	-	70 to 300	-	3/0 to 600	200	80 to 325	M10	18 to 23 (159 to 204)
	⊕	120	120 to 240	1	1 to 350	30	30 to 200	M12	32 to 40 (283 to 354)
4A0414 <4>	R/L1, S/L2, T/L3	95 × 2P	95 to 150	300 × 2P	4/0 to 300	100 × 2P	80 to 150	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	95 × 2P	95 to 150	300 × 2P	4/0 to 300	125 × 2P	80 to 150		
	-, +1	-	70 to 150	-	3/0 to 300	150 × 2P	80 to 150		
	+3	-	70 to 150	-	3/0 to 300	80 × 2P	80 to 150		
	⊕	95	35 to 95	1	1 to 3/0	38	38 to 100		
4A0515 <4>	R/L1, S/L2, T/L3	120 × 2P	95 to 150	3/0 × 4P	3/0 to 300	125 × 2P	80 to 150	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	150 × 2P	95 to 150	4/0 × 4P	3/0 to 300	150 × 2P	80 to 150		
	-, +1	-	70 to 150	-	1/0 to 300	60 × 4P	60 to 150		
	+3	-	70 to 150	-	1/0 to 300	100 × 2P	60 to 150		
	⊕	150	50 to 150	1/0	1/0 to 300	60	50 to 150		
4A0675 <4>	R/L1, S/L2, T/L3	95 × 4P	95 to 150	300 × 4P	4/0 to 300	80 × 4P	80 to 150	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	95 × 4P	95 to 150	300 × 4P	4/0 to 300	80 × 4P	80 to 150		
	-, +1	-	70 to 150	-	1/0 to 300	125 × 4P	60 to 150		
	+3	-	70 to 150	-	1/0 to 300	60 × 4P	60 to 150		
	⊕	95 × 2P	60 to 150	2/0	2/0 to 300	60	70 to 150		
4A0930 <4>	R/L1, S/L2, T/L3, R1/L11, S1/L21, T1/L31	120 × 4P	95 to 150	(4/0 × 4P) × 2	3/0 to 300	150 × 4P	125 to 150	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	120 × 4P	95 to 150	(4/0 × 4P) × 2	3/0 to 300	150 × 4P	125 to 150		
	-, +1	-	95 to 150	-	4/0 to 300	(125 × 4P) × 2	100 to 150		
	+3	-	95 to 150	-	4/0 to 300	125 × 4P	100 to 150		
	⊕	120 × 2P	70 to 120	3/0	3/0 to 250	100	80 to 125		
4A1200 <4>	R/L1, S/L2, T/L3, R1/L11, S1/L21, T1/L31	(95 × 4P) × 2	95 to 150	(300 × 4P) × 2	4/0 to 300	(125 × 4P) × 2	100 to 150	M12	32 to 40 (283 to 354)
	U/T1, V/T2, W/T3	(95 × 4P) × 2	95 to 150	(300 × 4P) × 2	4/0 to 300	(125 × 4P) × 2	100 to 150		
	-, +1	-	120 to 150	-	250 to 300	(150 × 4P) × 2	125 to 150		
	+3	-	95 to 150	-	4/0 to 300	(100 × 4P) × 2	100 to 150		
	⊕	95 × 4P	95 to 120	4/0	4/0 to 250	125	100 to 125		

<1> Gauges listed here are for use in Europe and China.

<2> Gauges listed here are for use in the United States.

<3> Gauges listed here are for use in Asia except for China.

<4> Drive models CIMR-A□4A0058 to 4A1200 require the use of closed-loop crimp terminals for UL/cUL compliance. Use only the tools recommended by the terminal manufacturer for crimping.

**Note:** Use crimp insulated terminals or insulated tubing for wiring these connections. Wires should have a continuous maximum allowable temperature of 75°C 600 V UL approved vinyl sheathed insulation. Ambient temperature should not exceed 40°C.

## D.3 UL Standards

### Closed-Loop Crimp Terminal Recommendations

Yaskawa recommends using closed-loop crimp terminals on all drive models. UL approval requires the use of crimp terminals when wiring the drive main circuit terminals on models CIMR-A□2A0110 to 2A0415 and 4A0058 to 4A1200. Use only crimping tools as specified by the crimp terminal manufacturer. Yaskawa recommends crimp terminals made by JST and Tokyo DIP (or equivalent) for the insulation cap.

**Table D.5** matches the wire gauges and terminal screw sizes with Yaskawa - recommended crimp terminals, tools, and insulation caps. Refer to the appropriate Wire Gauge and Torque Specifications table for the wire gauge and screw size for your drive model. Place orders with a Yaskawa representative through the Yaskawa sales department.

**Table D.5 Closed-Loop Crimp Terminal Size**

Wire Gauge	Terminal Screws	Crimp Terminal Model Number	Tool		Insulation Cap Model No.	Code <1>
			Machine No.	Die Jaw		
2 mm <sup>2</sup> 14 AWG	M4	R2-4	YA-4	AD-900	TP-003	100-054-028
3.5 / 5.5 mm <sup>2</sup> 12 / 10 AWG	M4	R5.5-4	YA-4	AD-900	TP-005	100-054-029
	M5	R5.5-5	YA-4	AD-900	TP-005	100-054-030
8 mm <sup>2</sup> 8 AWG	M4	8-4	YA-4	AD-901	TP-008	100-054-031
	M5	R8-5	YA-4	AD-901	TP-008	100-054-032
14 mm <sup>2</sup> 6 AWG	M4	14-NK4	YA-4	AD-902	TP-014	100-054-033
	M5	R14-5	YA-4	AD-902	TP-014	100-054-034
	M6	R14-6	YA-5	AD-952	TP-014	100-051-261
	M8	R14-8	YA-5	AD-952	TP-014	100-054-035
22 mm <sup>2</sup> 4 AWG	M6	R22-6	YA-5	AD-953	TP-022	100-051-262
	M8	R22-8	YA-5	AD-953	TP-022	100-051-263
30 / 38 mm <sup>2</sup> 3 / 2 AWG	M8	R38-8	YA-5	AD-954	TP-038	100-051-264
50 / 60 mm <sup>2</sup> 1 AWG 1/0 AWG 1/0 AWG × 2P	M8	R60-8	YA-5	AD-955	TP-060	100-051-265
	M10	R60-10	YF-1, YET-300-1	TD-321, TD-311	TP-060	100-051-266
1 AWG × 2P 2 AWG × 2P	M10	38-L10	YF-1, YET-150-1	TD-224, TD-212	TP-038	100-051-556
80 mm <sup>2</sup> 2/0 / 3/0 AWG 2/0 AWG × 2P	M10	80-10	YF-1, YET-300-1	TD-323, TD-312	TP-080	100-051-267
3/0 AWG × 2P 3/0 AWG × 4P	M10	80-L10	YF-1, YET-150-1	TD-227, TD-214	TP-080	100-051-557
	M12	80-L12	YF-1, YET-300-1	TD-323, TD-312	TP-080	100-051-558
100 mm <sup>2</sup> 4/0 AWG	M10	R100-10	YF-1, YET-300-1 YF-1, YET-150-1	TD-324, TD-312 TD-228, TD-214	TP-100	100-051-269
4/0 AWG × 2P 4/0 AWG × 4P	M10	100-L10	YF-1, YET-150-1	TD-228, TD-214	TP-100	100-051-559
	M12	100-L12	YF-1, YET-300-1	TD-324, TD-312	TP-100	100-051-560
150 mm <sup>2</sup> 250 / 300 kcmil	M10	R150-10	YF-1, YET-150-1	TD-229, TD-215	TP-150	100-051-272
	M12	R150-12	YF-1, YET-300-1	TD-325, TD-313	TP-150	100-051-273
250 kcmil × 2P 250 kcmil × 4P 300 kcmil × 2P 300 kcmil × 4P	M10	150-L10	YF-1, YET-150-1	TD-229, TD-215	TP-150	100-051-561
	M12	150-L12	YF-1, YET-300-1	TD-325, TD-313	TP-150	100-051-562
200 mm <sup>2</sup> 350 kcmil 400 kcmil	M10	200-10	YF-1, YET-300-1	TD-327, TD-314	TP-200	100-051-563
	M12	R200-12	YF-1, YET-300-1	TD-327, TD-314	TP-200	100-051-275
350 kcmil × 2P 400 kcmil × 2P	M12	200-L12	YF-1, YET-300-1	TD-327, TD-314	TP-200	100-051-564
325 mm <sup>2</sup> 500 kcmil 600 / 650 kcmil 500 kcmil × 2P 600 kcmil × 2P	M10	325-10	YF-1, YET-300-1	TD-328, TD-315	TP-325	100-051-565
	M12	325-12	YF-1, YET-300-1	TD-328, TD-315	TP-325	100-051-277

<1> Codes refer to a set of three crimp terminals and three insulation caps. Prepare input and output wiring using two sets for each connection.

Example 1: Models with 300 kcmil for both input and output require one set for input terminals and one set for output terminals, so the user should order two sets of [100-051-272].

Example 2: Models with 4/0 AWG × 2P for both input and output require two sets for input terminals and two sets for output terminals, so the user should order four sets of [100-051-560].

## Input Fuse Installation

The installation manual specifies that branch circuit protection should be provided by fuses listed in [Table D.6](#).

**Table D.6 Recommended Input Fuse Selection**

Model CIMR-A□	Fuse Type	
	Manufacturer: Busmann	
	Model	Fuse Ampere Rating (A)
<b>Three-Phase 200 V Class</b>		
2A0004	FWH-70B	70
2A0006	FWH-70B	70
2A0010	FWH-70B	70
2A0012	FWH-70B	70
2A0021	FWH-90B	90
2A0030	FWH-100B	100
2A0040	FWH-200B	200
2A0056	FWH-200B	200
2A0069	FWH-200B	200
2A0081	FWH-300A	300
2A0110	FWH-300A	300
2A0138	FWH-350A	350
2A0169	FWH-400A	400
2A0211	FWH-400A	400
2A0250	FWH-600A	600
2A0312	FWH-700A	700
2A0360	FWH-800A	800
2A0415	FWH-1000A	1000
<b>Three-Phase 400 V Class</b>		
4A0002	FWH-40B	40
4A0004	FWH-50B	50
4A0005	FWH-70B	70
4A0007	FWH-70B	70
4A0009	FWH-90B	90
4A0011	FWH-90B	90
4A0018	FWH-80B	80
4A0023	FWH-100B	100
4A0031	FWH-125B	125
4A0038	FWH-200B	200
4A0044	FWH-250A	250
4A0058	FWH-250A	250
4A0072	FWH-250A	250
4A0088	FWH-250A	250
4A0103	FWH-250A	250
4A0139	FWH-350A	350
4A0165	FWH-400A	400
4A0208	FWH-500A	500
4A0250	FWH-600A	600
4A0296	FWH-700A	700
4A0362	FWH-800A	800
4A0414	FWH-800A	800
4A0515	FWH-1000A	1000
4A0675	FWH-1200A	1200
4A0930	FWH-1200A	1200
4A1200	FWH-1600A	1600

■ **Low Voltage Wiring for Control Circuit Terminals**

Wire low voltage wires with NEC Class 1 circuit conductors. Refer to national state or local codes for wiring. Use a class 2 power supply for the control circuit terminal when not using the internal control power supply of the drive. Refer to NEC Article 725 Class 1, Class 2, and Class 3 Remote-Control, Signaling, and Power Limited Circuits for requirements concerning class 1 circuit conductors and class 2 power supplies.

**Table D.7 Control Circuit Terminal Power Supply**

Input / Output	Terminal Signal	Power Supply Specifications
Open Collector Outputs	DM+, DM-	Requires class 2 power supply.
Digital inputs	S1-S8, SN, SC, SP, HC, H1, H2	Use the internal LVLC power supply of the drive. Use class 2 for external power supply.
Analog inputs / outputs	+V, -V, A1, A2, A3, AC, AM, FM	Use the internal LVLC power supply of the drive. Use class 2 for external power supply.

■ **Drive Short-Circuit Rating**

This drive is suitable for use on a circuit capable of delivering not more than 100,000 RMS symmetrical amperes, 600 V ac maximum (Up to 240 V in 200 V class drives, up to 480 V for 400 V class drives), when protected by Bussmann Type FWH fuses as specified in [Table D.6](#).

◆ **Drive Motor Overload Protection**

Set parameter E2-01 (motor rated current) to the appropriate value to enable motor overload protection. The internal motor overload protection is UL listed and in accordance with the NEC and CEC.

■ **E2-01 Motor Rated Current**

Setting Range: Model Dependent

Default Setting: Model Dependent

Parameter E2-01 (motor rated current) protects the motor if parameter L1-01 is not set to 0 (default is 1, enabling protection for standard induction motors).

If Auto-Tuning has been performed successfully, the motor data entered to T1-04 is automatically written into parameter E2-01. If Auto-Tuning has not been performed, manually enter the correct motor rated current to parameter E2-01.

■ **L1-01 Motor Overload Protection Selection**

The drive has an electronic overload protection function (oL1) based on time, output current, and output frequency, which protects the motor from overheating. The electronic thermal overload function is UL-recognized, so it does not require an external thermal relay for single motor operation.

This parameter selects the motor overload curve used according to the type of motor applied.

**Table D.8 Overload Protection Settings**

Setting	Description	
0	Disabled	Disabled the drive's internal motor overload protection.
1	Standard fan cooled motor (default)	Selects protection characteristics for a standard self cooled motor with limited cooling capabilities when running below the rated speed. The motor overload detection level (oL1) is automatically reduces when running below the motor rated speed.
2	Drive duty motor with a speed range of 1:10	Selects protection characteristics for a motor with self-cooling capability within a speed range of 10:1. The motor overload detection level (oL1) is automatically reduced when running below 1/10 of the motor rated speed.
3	Vector motor with a speed range of 1:100	Selects protection characteristics for a motor capable of cooling itself at any speed — including zero speed (externally cooled motor). The motor overload detection level (oL1) is constant over the entire speed range.
4	Permanent Magnet motor with variable torque	Selects protection characteristics for a variable torque PM motor. The motor overload detection level (oL1) is automatically reduces when running below the motor rated speed.
5	Permanent Magnet motor with constant torque	Selects protection characteristics for a constant torque PM motor. The motor overload detection level (oL1) is constant over the whole speed range.
6	Standard fan cooled motor (50 Hz)	Selects protection characteristics for a standard self cooled motor with limited cooling capabilities when running below the rated speed. The motor overload detection level (oL1) is automatically reduces when running below the motor rated speed.

When connecting the drive to more than one motor for simultaneous operation, disable the electronic overload protection (L1-01 = 0) and wire each motor with its own motor thermal overload relay.

Enable the motor overload protection (L1-01 = 1 to 5) when connecting the drive to a single motor, unless another motor overload preventing device is installed. The drive electronic thermal overload function causes an oL1 fault, which shuts

off the output of the drive and prevents additional overheating of the motor. The motor temperature is continually calculated as long as the drive is powered up.

### ■ L1-02 Motor Overload Protection Time

Setting Range: 0.1 to 5.0 min

Factory Default: 1.0 min

Parameter L1-02 determines how long the motor is allowed to operate before the oL1 fault occurs when the drive is running at 50 Hz and at 150% of the full load amp rating (E2-01) of the motor. Adjusting the value of L1-02 can shift the set of oL1 curves up the y axis of the diagram below, but will not change the shape of the curves.

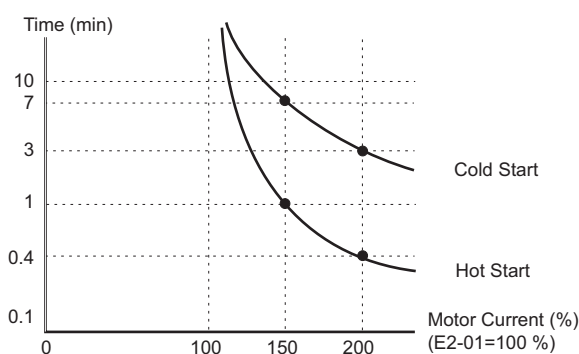


Figure D.7 Motor Overload Protection Time

### ◆ Precautionary Notes on External Heatsink (IP00 Enclosure)

When using an external heatsink, UL compliance requires that exposed capacitors in the main circuit are covered to prevent injury to surrounding personnel.

The portion of the external heatsink that projects out can either be protected with the enclosure, or with the appropriate capacitor cover after drive installation is complete. Use the table below to match drive models and capacitor cover. Capacitor covers can be ordered from a Yaskawa representative or directly from the Yaskawa sales department. The table below lists available capacitor covers.

Table D.9 Capacitor Cover

Drive Model CIMR-A□	Code Number	Model	Figure
2A0110	100-061-273	ECAT31875-11	<i>Figure D.8</i>
2A0138	100-061-274	ECAT31876-11	
2A0169	100-061-275	ECAT31877-11	
2A0211			
2A0250	100-061-277	ECAT31726-11	
2A0312			
2A0360	100-061-278	ECAT31698-11	
2A0415			
4A0058	100-061-273	ECAT31875-11	
4A0072	100-061-274	ECAT31876-11	
4A0088	100-061-276	ECAT31878-11	
4A0103			
4A0139	100-061-275	ECAT31877-11	
4A0165			
4A0208	100-061-277	ECAT31726-11	
4A0250	100-061-278	ECAT31698-11	
4A0296			
4A0362			
4A0414	100-061-279	ECAT31740-11	
4A0515	100-061-280	ECAT31746-11	
4A0675			
4A0930	100-061-281 <1>	ECAT31741-11	<i>Figure D.9</i>
4A1200			

<1> Requires two sets.

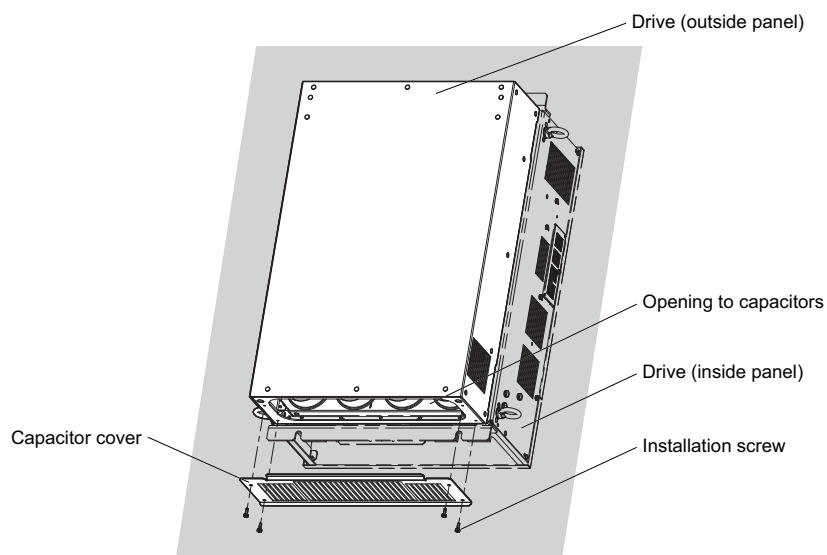
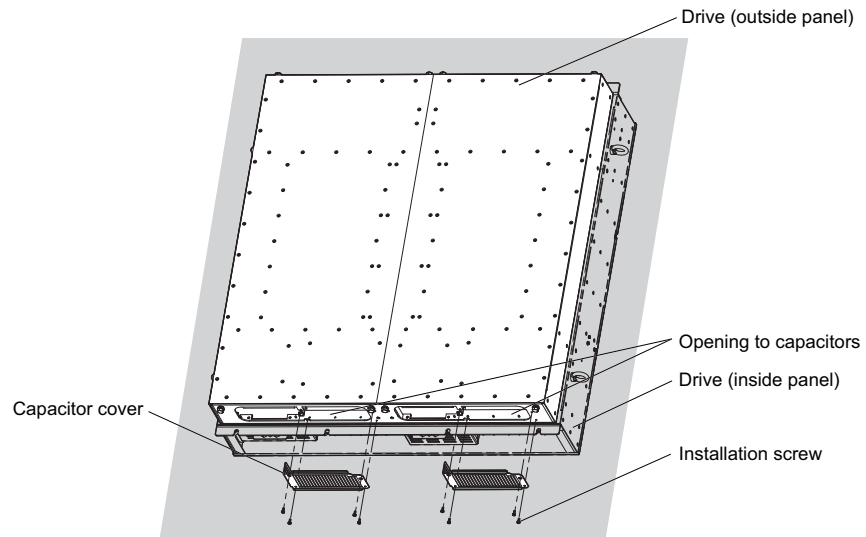


Figure D.8 Capacitor Cover





**Figure D.9 Capacitor Cover (4A0930, 4A1200)**

## D.4 Safe Disable Input Function

### ◆ Specifications

Inputs / Outputs		Two Safe Disable inputs and one EDM output according to ISO13849-1 Cat. 3 PLd, IEC61508 SIL2.
Operation Time		Time from input open to drive output stop is less than 1 ms.
Failure Probability	Demand Rate Low	PFH = 5.15E-5
	Demand Rate High/ Continuous	PFH = 1.2E-9
Performance Level		The Safe Disable Inputs satisfy all requirements of Performance Level (PL) d according to ISO13849-1. (Note: DC from EDM considered.)

### ◆ Precautions

**DANGER!** *Improper use of the Safe Disable function can result in serious injury or even death. Make sure the whole system or machinery that the Safe Disable function is used in complies with safety requirements. When implementing the Safe Disable function into the safety system of a machine, a thorough risk assessment for the whole system has to be carried out to assure it complies with relevant safety norms (e.g., EN954/ISO13849, IEC61508, EN/IEC62061,...).*

**DANGER!** *When using a PM motor, even if the drive output is shut off by the Safe Disable function, a break down of two output transistors can cause current to flow through the motor winding, resulting in a rotor movement for a maximum angle of 180 degree (electrically). Make sure such a situation would have no effect on the safety of the application when using the Safe Disable function. This is not a concern with induction motors.*

**DANGER!** *The Safe Disable function can switch off the drive output, but does not cut the drive power supply and cannot electrically isolate the drive output from the input. Always shut off the drive power supply when performing maintenance or installations on the drive input side as well as the drive output side.*

**DANGER!** *When using the Safe Disable inputs, make sure to remove the wire links between terminals H1, H2, and HC that were installed prior to shipment. Failing to do so will keep the Safe Disable circuit from operating properly and can cause injury or even death.*

**DANGER!** *All safety features (including Safe Disable) should be inspected daily and periodically. If the system is not operating normally, there is a risk of serious personal injury.*

**DANGER!** *Only a qualified technician with a thorough understanding of the drive, the instruction manual, and safety standards should be permitted to wire, inspect, and maintain the Safe Disable input.*

**NOTICE:** *From the moment terminal inputs H1 and H2 have opened, it takes up to 1 ms for drive output to shut off completely. The sequence set up to trigger terminals H1 and H2 should make sure that both terminals remain open for at least 1 ms in order to properly interrupt drive output.*

**NOTICE:** *The Safe Disable Monitor (output terminals DM+ and DM-) should not be used for any other purpose than to monitor the Safe Disable status or to discover a malfunction in the Safe Disable inputs. The monitor output is not considered a safe output.*

When utilizing the Safe Disable function, use only the EMC filters recommended in [EMC Filters on page 543](#).

### ◆ Using the Safe Disable Function

The Safe Disable inputs provide a stop function in compliance with “Safe Torque Off” as defined in the IEC61800-5-2. Safe Disable inputs have been designed to meet the requirements of the ISO13849-1, Category 3 PLd, and IEC61508, SIL2.

A Safe Disable Status Monitor for error detection in the safety circuit is also provided.

#### ■ Safe Disable Circuit

The Safe Disable circuit consists of two independent input channels that can block the output transistors. In addition, it provides a monitoring channel that indicates the status of those two input channels.

The input can either use the drive internal power supply or an external power supply. Both modes, Sink mode and Source mode are supported. The mode that is selected for the digital input terminals S1 to S8 by switch S3 will also be used for the Safe Disable inputs. Refer to [Sinking/Sourcing Mode Selection for Safe Disable Inputs on page 80](#).

The Safe Disable Monitor uses a single channel photocoupler output. Refer to [Output Terminals on page 76](#) for signal specifications when using this output.

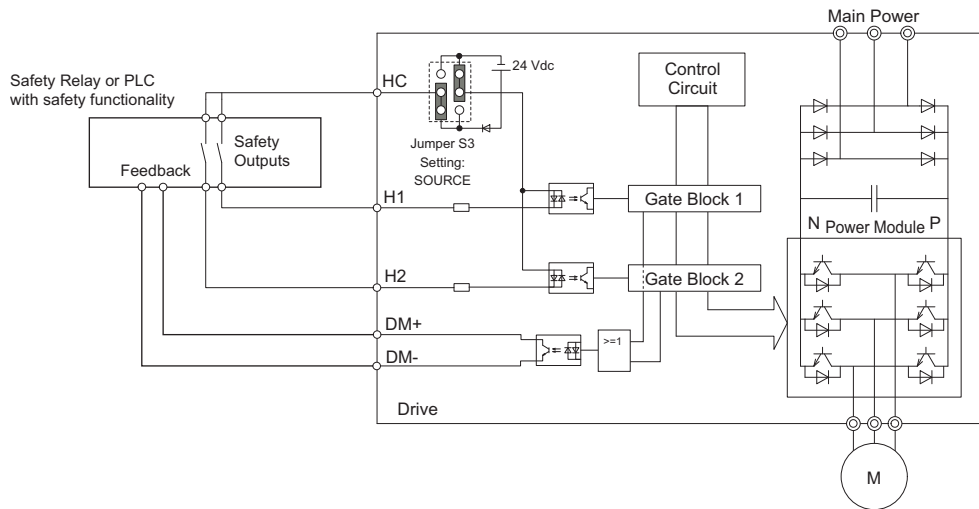


Figure D.10 Safe Disable Function Wiring Example (Source Mode)

■ Disabling and Enabling the Drive Output (“Safe Torque Off”)

Figure D.11 illustrates the Safe Disable input operation.

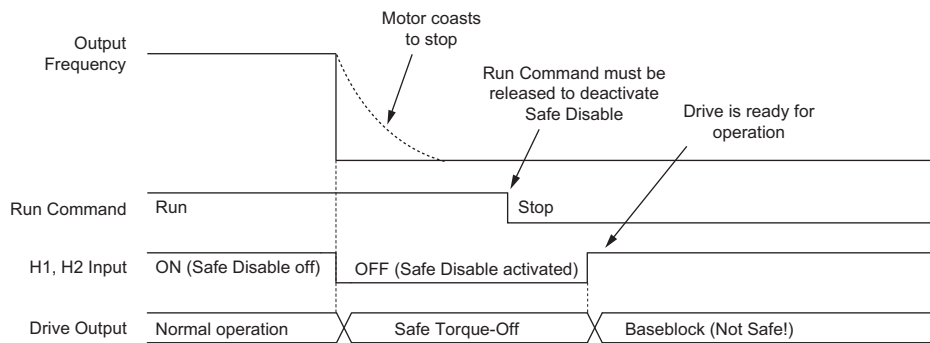


Figure D.11 Safe Disable Operation

Entering the “Safe Torque Off” State

Whenever either one Safe Disable input or both inputs open, the motor torque is shut off by switching off the drive output. If the motor was running before the Safe Disable inputs opened, then the motor will coast to stop, regardless of the stopping method set in parameter b1-03.

Notice that the “Safe Torque Off” state can only be achieved using the Safe Disable function. Removing the Run command stops the drive and shuts the output off (baseblock), but does not create a “Safe Torque Off” status.

**Note:** To avoid an uncontrolled stop during normal operation, make sure that the Safe Disable inputs are opened first when the motor has completely stopped.

Returning to Normal Operation after Safe Disable

The Safe Disable function can only be deactivated when a Run command is not active.

When Safe Disable was activated during stop, normal operation can be resumed by simply turning on both Safe Disable inputs (i.e., by deactivating “Safe Torque Off”).

When Safe Disable was activated during run, first the Run command has to be removed and then the Safe Disable inputs have to be turned on before the drive can be restarted.

### ■ Safe Disable Monitor Output Function and Digital Operator Display

*Table D.10* explains the drive output and Safe Disable monitor state depending on the Safe Disable inputs.

**Table D.10 Safety Input and EDM Terminal Status**

Safe Disable Input Status		Safe Disable Status Monitor, DM+ - DM-	Drive Output Status	Digital Operator Display
Input 1, H1-HC	Input 2, H2-HC			
OFF	OFF	OFF	Safely disabled, "Safe Torque Off"	Hbb (flashes)
ON	OFF	ON	Safely disabled, "Safe Torque Off"	HbbF (flashes)
OFF	ON	ON	Safely disabled, "Safe Torque Off"	HbbF (flashes)
ON	ON	ON	Baseblock, ready for operation	Normal display

#### Safe Disable Status Monitor

With the Safe Disable monitor output (terminals DM+ and DM-), the drive provides a safety status feedback signal. This signal should be read by the device that controls the Safe Disable inputs (PLC or a safety relay) in order to prohibit leaving the "Safe Torque Off" status in case the safety circuit malfunctions. Refer to the instruction manual of the safety device for details on this function.

#### Digital Operator Display

When both Safe Disable inputs are open, "Hbb" will flash in the digital operator display.

Should only one of the Safe Disable channels be on while the other is off, "HbbF" will flash in the display to indicate that there is a problem in the safety circuit or in the drive. This display should not appear under normal conditions if the Safe Disable circuit is utilized properly. *Refer to Alarm Codes, Causes, and Possible Solutions on page 327* to resolve possible errors.



# Appendix: E

## Quick Reference Sheet

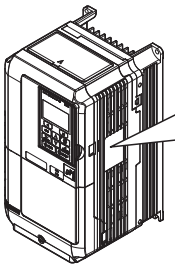
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This section provides tables to keep record of the drive specification, motor specification and drive settings. Fill in the data after commissioning the application and have them ready when contacting Yaskawa for technical assistance.

<b>E.1 DRIVE AND MOTOR SPECIFICATIONS</b> .....	<b>560</b>
<b>E.2 BASIC PARAMETER SETTINGS</b> .....	<b>561</b>
<b>E.3 USER SETTING TABLE</b> .....	<b>562</b>

# E.1 Drive and Motor Specifications

## ◆ Drive Specifications



AC drive model	MODEL : CIMR-AC2A0021FAA	Normal Duty Amps / Heavy Duty Amps
Input specifications	MAX APPLI. MOTOR : 5.5kW / 3.7kW REV : A	UL LISTED
Output specifications	INPUT : AC3PH 200-240V 50/60Hz 24A/18.9A	IND. CONTEQ. 7J48 B
Lot number	OUTPUT : AC3PH 0-240V 0-400Hz 21A/17.5A	Software version
Serial number	MASS : 3.5 kg ( PRG : 1015 )	CE
	O/N : _____	TUV
	S/N : _____	PASS
	FILE NO : E131457 IP20	RoHS
	TYPE 1 ENCLOSURE	Enclosure type
	YASKAWA ELECTRIC CORPORATION	MADE IN JAPAN

Items	Value
Model	CIMR-A
Serial Number	
Software Version (PRG)	
Options used (Option cards, braking transistor, etc.)	

## ◆ Motor Specifications

### ■ Induction Motor

Items	Value	Items	Value
Manufacturer		Motor Rated Current	A
Model		Motor Base Frequency	Hz
Motor Rated Power	kW	Number of Motor Poles	
Motor Rated Voltage	V	Motor Rated Speed (T1-07)	r/min

### ■ Permanent Magnet Motor

Items	Value	Items	Value
Manufacturer		Induction Voltage Constant	mVs/rad
Model		Induction Voltage Constant	mV/(r/min)
PM Motor Rated Power	kW	PM Motor Rated Current	A
PM Motor Rated Voltage	V	PM Motor Base Frequency	Hz
d-Axis Inductance	mH	Number of PM Motor Poles	
q-Axis Inductance	mH	PM Motor Base Speed	r/min

### ■ Motor Speed Encoder (if used)

Items	Value	Items	Value
Manufacturer		Resolution	
Interface			

## E.2 Basic Parameter Settings

Use these tables to keep record of the most important parameters. Have these data available when contacting the technical support.

### ◆ Basic Setup

Item	Setting Value	Memo	Item	Setting Value	Memo
Control Mode	A1-02 =		Frequency Reference Source	b1-01 =	
Normal/Heavy Duty Selection	C6-01 =		Run Command Source	b1-02 =	

### ◆ V/f Pattern Setup

Item	Setting Value	Memo	Item	Setting Value	Memo
V/f Pattern Selection	E1-03 =		Middle Output Frequency	E1-07 =	
Max. Output Frequency	E1-04 =		Mid. Output Freq. Voltage	E1-08 =	
Maximum Voltage	E1-05 =		Min. Output Frequency	E1-09 =	
Base Frequency	E1-06 =		Min. Output Freq. Voltage	E1-10 =	

### ◆ Motor Setup

	Item	Setting Value	Memo	Item	Setting Value	Memo
Induction Motor	Motor Rated Current	E2-01 =		Number of Motor Poles	E2-04 =	
	Motor Rated Slip	E2-02 =		Line-to-Line Resistance	E2-05 =	
	Motor No-Load Current	E2-03 =		Motor Leakage Inductance	E2-06 =	
PM Motor	Motor Code Selection	E5-01 =		Motor d-Axis Inductance	E5-06 =	
	Motor Rated Power	E5-02 =		Motor q-Axis Inductance	E5-07 =	
	Motor Rated Current	E5-03 =		Induction Volt. Const. 1	E5-09 =	
	Number of Motor Poles	E5-04 =		Encoder Z-pulse Offset	E5-11 =	
	Motor Stator Resistance	E5-05 =		Induction Volt. Const. 2	E5-24 =	

### ◆ Multi-Function Digital Inputs

Terminal	Input Used	Setting Value and Function Name	Memo	Terminal	Input Used	Setting Value and Function Name	Memo
S1		H1-01 =		S5		H1-05 =	
S2		H1-02 =		S6		H1-06 =	
S3		H1-03 =		S7		H1-07 =	
S4		H1-04 =		S8		H1-08 =	

### ◆ Pulse Train Input/Analog Inputs

Terminal	Input Used	Setting Value and Function Name	Memo
RP		H6-01 =	
A1		H3-02 =	
A2		H3-10 =	
A3		H3-06 =	

### ◆ Multi-Function Digital Outputs

Terminal	Output Used	Setting Value and Function Name	Memo
M1-M2		H2-01 =	
M3-M4		H2-02 =	
M5-M6		H2-03 =	

### ◆ Monitor Outputs

Terminal	Output Used	Setting Value and Function Name	Memo
FM		H4-01 =	
AM		H4-04 =	
MP		H6-06 =	

## E.3 User Setting Table

Use the Verify Menu to see which parameters have been changed from their original default settings.

- The diamond below the parameter number indicates that the parameter setting can be changed during run.
- Parameter names in boldface type are included in the Setup Group of parameters.

No.	Name	User Setting
A1-00◆	Language Selection	
A1-01◆	Access Level Selection	
A1-02	<b>Control Method Selection</b>	
A1-03	Initialize Parameters	
A1-04	Password	
A1-05	Password Setting	
A1-06	Application Preset	
A1-07	DriveWorksEZ Function Selection	
A2-01 to A2-32	User Parameters 1 to 32	
A2-33	User Parameter Automatic Selection	
b1-01	<b>Frequency Reference Selection 1</b>	
b1-02	<b>Run Command Selection 1</b>	
b1-03	<b>Stopping Method Selection</b>	
b1-04	Reverse Operation Selection	
b1-05	Action Selection below Minimum Output Frequency	
b1-06	Digital Input Reading	
b1-07	LOCAL/REMOTE Run Selection	
b1-08	Run Command Selection while in Programming Mode	
b1-14	Phase Order Selection	
b1-15	Frequency Reference Selection 2	
b1-16	Run Command Selection 2	
b1-17	Run Command at Power Up	
b2-01	DC Injection Braking Start Frequency	
b2-02	DC Injection Braking Current	
b2-03	DC Injection Braking Time at Start	
b2-04	DC Injection Braking Time at Stop	
b2-08	Magnetic Flux Compensation Value	
b2-12	Short Circuit Brake Time at Start	
b2-13	Short Circuit Brake Time at Stop	
b2-18	Short Circuit Braking Current	
b3-01	Speed Search Selection at Start	
b3-02	Speed Search Deactivation Current	
b3-03	Speed Search Deceleration Time	
b3-04	V/f Gain during Speed Search	
b3-05	Speed Search Delay Time	
b3-06	Output Current 1 during Speed Search	
b3-10	Speed Search Detection Compensation Gain	
b3-14	Bi-Directional Speed Search Selection	
b3-17	Speed Search Restart Current Level	
b3-18	Speed Search Restart Detection Time	
b3-19	Number of Speed Search Restarts	
b3-24	Speed Search Method Selection	
b3-25	Speed Search Wait Time	
b4-01	Timer Function On-Delay Time	
b4-02	Timer Function Off-Delay Time	
b5-01	PID Function Setting	
b5-02◆	Proportional Gain Setting (P)	
b5-03◆	Integral Time Setting (I)	
b5-04◆	Integral Limit Setting	
b5-05◆	Derivative Time (D)	
b5-06◆	PID Output Limit	
b5-07◆	PID Offset Adjustment	
b5-08◆	PID Primary Delay Time Constant	
b5-09	PID Output Level Selection	
b5-10	PID Output Gain Setting	

No.	Name	User Setting
b5-11	PID Output Reverse Selection	
b5-12	PID Feedback Loss Detection Selection	
b5-13	PID Feedback Loss Detection Level	
b5-14	PID Feedback Loss Detection Time	
b5-15	PID Sleep Function Start Level	
b5-16	PID Sleep Delay Time	
b5-17	PID Accel/Decel Time	
b5-18	PID Setpoint Selection	
b5-19	PID Setpoint Value	
b5-20	PID Setpoint Scaling	
b5-34◆	PID Output Lower Limit	
b5-35◆	PID Input Limit	
b5-36	PID Feedback High Detection Level	
b5-37	PID Feedback High Detection Time	
b5-38	PID Setpoint User Display	
b5-39	PID Setpoint Display Digits	
b5-40	Frequency Reference Monitor Content during PID	
b5-47	Reverse Operation Selection 2 by PID Output	
b6-01	Dwell Reference at Start	
b6-02	Dwell Time at Start	
b6-03	Dwell Reference at Stop	
b6-04	Dwell Time at Stop	
b7-01◆	Droop Control Gain	
b7-02◆	Droop Control Delay Time	
b7-03	Droop Control Limit Selection	
b8-01	Energy Saving Control Selection	
b8-02◆	Energy Saving Gain	
b8-03◆	Energy Saving Control Filter Time Constant	
b8-04	Energy Saving Coefficient Value	
b8-05	Power Detection Filter Time	
b8-06	Search Operation Voltage Limit	
b8-16	Energy Saving Parameter (Ki) for PM Motors	
b8-17	Energy Saving Parameter (Kt) for PM Motors	
b9-01	Zero Servo Gain	
b9-02	Zero Servo Completion Width	
C1-01◆	<b>Acceleration Time 1</b>	
C1-02◆	<b>Deceleration Time 1</b>	
C1-03◆	Acceleration Time 2	
C1-04◆	Deceleration Time 2	
C1-05◆	Acceleration Time 3 (Motor 2 Accel Time 1)	
C1-06◆	Deceleration Time 3 (Motor 2 Decel Time 1)	
C1-07◆	Acceleration Time 4 (Motor 2 Accel Time 2)	
C1-08◆	Deceleration Time 4 (Motor 2 Decel Time 2)	
C1-09	Fast-Stop Time	
C1-10	Accel/Decel Time Setting Units	
C1-11	Accel/Decel Time Switching Frequency	
C2-01	S-Curve Characteristic at Accel Start	
C2-02	S-Curve Characteristic at Accel End	
C2-03	S-Curve Characteristic at Decel Start	
C2-04	S-Curve Characteristic at Decel End	
C3-01◆	Slip Compensation Gain	
C3-02◆	Slip Compensation Primary Delay Time	
C3-03	Slip Compensation Limit	
C3-04	Slip Compensation Selection during Regeneration	
C3-05	Output Voltage Limit Operation Selection	
C3-16	Output Voltage Limit Operation Start Level (Percentage Modulation)	



No.	Name	User Setting
C3-17	Maximum Output Voltage Limit Level (Percentage Modulation)	
C3-18	Output Voltage Limit Level	
C3-21◆	Motor 2 Slip Compensation Gain	
C3-22◆	Motor 2 Slip Compensation Primary Delay Time	
C3-23	Motor 2 Slip Compensation Limit	
C3-24	Motor 2 Slip Compensation Selection during Regeneration	
C4-01◆	Torque Compensation Gain	
C4-02◆	Torque Compensation Primary Delay Time	
C4-03	Torque Compensation at Forward Start	
C4-04	Torque Compensation at Reverse Start	
C4-05	Torque Compensation Time Constant	
C4-06	Torque Compensation Primary Delay Time 2	
C4-07◆	Motor 2 Torque Compensation Gain	
C5-01◆	ASR Proportional Gain 1	
C5-02◆	ASR Integral Time 1	
C5-03◆	ASR Proportional Gain 2	
C5-04◆	ASR Integral Time 2	
C5-05	ASR Limit	
C5-06	ASR Primary Delay Time Constant	
C5-07	ASR Gain Switching Frequency	
C5-08	ASR Integral Limit	
C5-12	Integral Operation during Accel/Decel	
C5-17	Motor Inertia	
C5-18	Load Inertia Ratio	
C5-21◆	Motor 2 ASR Proportional Gain 1	
C5-22◆	Motor 2 ASR Integral Time 1	
C5-23◆	Motor 2 ASR Proportional Gain 2	
C5-24◆	Motor 2 ASR Integral Time 2	
C5-25	Motor 2 ASR Limit	
C5-26	Motor 2 ASR Primary Delay Time Constant	
C5-27	Motor 2 ASR Gain Switching Frequency	
C5-28	Motor 2 ASR Integral Limit	
C5-32	Integral Operation during Accel/Decel for Motor 2	
C5-37	Motor 2 Inertia	
C5-38	Motor 2 Load Inertia Ratio	
C6-01	<b>Drive Duty Selection</b>	
C6-02	<b>Carrier Frequency Selection</b>	
C6-03	Carrier Frequency Upper Limit	
C6-04	Carrier Frequency Lower Limit	
C6-05	Carrier Frequency Proportional Gain	
C6-09	Carrier Frequency during Rotational Auto-Tuning	
d1-01◆	<b>Frequency Reference 1</b>	
d1-02◆	<b>Frequency Reference 2</b>	
d1-03◆	<b>Frequency Reference 3</b>	
d1-04◆	<b>Frequency Reference 4</b>	
d1-05◆	Frequency Reference 5	
d1-06◆	Frequency Reference 6	
d1-07◆	Frequency Reference 7	
d1-08◆	Frequency Reference 8	
d1-09◆	Frequency Reference 9	
d1-10◆	Frequency Reference 10	
d1-11◆	Frequency Reference 11	
d1-12◆	Frequency Reference 12	
d1-13◆	Frequency Reference 13	
d1-14◆	Frequency Reference 14	
d1-15◆	Frequency Reference 15	
d1-16◆	Frequency Reference 16	
d1-17◆	<b>Jog Frequency Reference</b>	
d2-01	Frequency Reference Upper Limit	
d2-02	Frequency Reference Lower Limit	
d2-03	Master Speed Reference Lower Limit	
d3-01	Jump Frequency 1	
d3-02	Jump Frequency 2	
d3-03	Jump Frequency 3	

No.	Name	User Setting
d3-04	Jump Frequency Width	
d4-01	Frequency Reference Hold Function Selection	
d4-03◆	Frequency Reference Bias Step (Up/Down 2)	
d4-04◆	Frequency Reference Bias Accel/Decel (Up/Down 2)	
d4-05◆	Frequency Reference Bias Operation Mode Selection (Up/Down 2)	
d4-06	Frequency Reference Bias (Up/Down 2)	
d4-07◆	Analog Frequency Reference Fluctuation Limit (Up/Down 2)	
d4-08◆	Frequency Reference Bias Upper Limit (Up/Down 2)	
d4-09◆	Frequency Reference Bias Lower Limit (Up/Down 2)	
d4-10	Up/Down Frequency Reference Limit Selection	
d4-11	Bi-directional Output Selection	
d4-12	Stop Position Gain	
d5-01	Torque Control Selection	
d5-02	Torque Reference Delay Time	
d5-03	Speed Limit Selection	
d5-04	Speed Limit	
d5-05	Speed Limit Bias	
d5-06	Speed/Torque Control Switchover Time	
d5-08	Unidirectional Speed Limit Bias	
d6-01	Field Weakening Level	
d6-02	Field Weakening Frequency Limit	
d6-03	Field Forcing Selection	
d6-06	Field Forcing Limit	
d7-01◆	Offset Frequency 1	
d7-02◆	Offset Frequency 2	
d7-03◆	Offset Frequency 3	
E1-01	<b>Input Voltage Setting</b>	
E1-03	V/f Pattern Selection	
E1-04	<b>Maximum Output Frequency</b>	
E1-05	<b>Maximum Voltage</b>	
E1-06	<b>Base Frequency</b>	
E1-07	Middle Output Frequency	
E1-08	Middle Output Frequency Voltage	
E1-09	<b>Minimum Output Frequency</b>	
E1-10	Minimum Output Frequency Voltage	
E1-11	Middle Output Frequency 2	
E1-12	Middle Output Frequency Voltage 2	
E1-13	<b>Base Voltage</b>	
E2-01	<b>Motor Rated Current</b>	
E2-02	Motor Rated Slip	
E2-03	Motor No-Load Current	
E2-04	Number of Motor Poles	
E2-05	Motor Line-to-Line Resistance	
E2-06	Motor Leakage Inductance	
E2-07	Motor Iron-Core Saturation Coefficient 1	
E2-08	Motor Iron-Core Saturation Coefficient 2	
E2-09	Motor Mechanical Loss	
E2-10	Motor Iron Loss for Torque Compensation	
E2-11	<b>Motor Rated Power</b>	
E3-01	Motor 2 Control Mode Selection	
E3-04	Motor 2 Maximum Output Frequency	
E3-05	Motor 2 Maximum Voltage	
E3-06	Motor 2 Base Frequency	
E3-07	Motor 2 Mid Output Frequency	
E3-08	Motor 2 Mid Output Frequency Voltage	
E3-09	Motor 2 Minimum Output Frequency	
E3-10	Motor 2 Minimum Output Frequency Voltage	
E3-11	Motor 2 Mid Output Frequency 2	
E3-12	Motor 2 Mid Output Frequency Voltage 2	
E3-13	<b>Motor 2 Base Voltage</b>	
E4-01	Motor 2 Rated Current	
E4-02	Motor 2 Rated Slip	
E4-03	Motor 2 Rated No-Load Current	
E4-04	Motor 2 Motor Poles	

## E.3 User Setting Table

No.	Name	User Setting
E4-05	Motor 2 Line-to-Line Resistance	
E4-06	Motor 2 Leakage Inductance	
E4-07	Motor 2 Motor Iron-Core Saturation Coefficient 1	
E4-08	Motor 2 Motor Iron-Core Saturation Coefficient 2	
E4-09	Motor 2 Mechanical Loss	
E4-10	Motor 2 Iron Loss	
E4-11	Motor 2 Rated Power	
E5-01	Motor Code Selection	
E5-02	Motor Rated Power	
E5-03	Motor Rated Current	
E5-04	Number of Motor Poles	
E5-05	Motor Stator Resistance	
E5-06	Motor d-Axis Inductance	
E5-07	Motor q-Axis Inductance	
E5-09	Motor Induction Voltage Constant 1	
E5-11	Encoder Z-pulse Offset	
E5-24	Motor Induction Voltage Constant 2	
F1-01	PG 1 Pulses Per Revolution	
F1-02	Operation Selection at PG Open Circuit (PGo)	
F1-03	Operation Selection at Overspeed (oS)	
F1-04	Operation Selection at Deviation	
F1-05	PG 1 Rotation Selection	
F1-06	PG 1 Division Rate for PG Pulse Monitor	
F1-08	Overspeed Detection Level	
F1-09	Overspeed Detection Delay Time	
F1-10	Excessive Speed Deviation Detection Level	
F1-11	Excessive Speed Deviation Detection Delay Time	
F1-12	PG 1 Gear Teeth 1	
F1-13	PG 1 Gear Teeth 2	
F1-14	PG Open-Circuit Detection Time	
F1-18	dv3 Detection Selection	
F1-19	dv4 Detection Selection	
F1-20	PG Option Card Disconnect Detection 1	
F1-21	PG 1 Signal Selection	
F1-30	PG Option Card Port for Motor 2 Selection	
F1-31	PG 2 Pulses Per Revolution	
F1-32	PG 2 Rotation Selection	
F1-33	PG 2 Gear Teeth 1	
F1-34	PG 2 Gear Teeth 2	
F1-35	PG 2 Division Rate for PG Pulse Monitor	
F1-36	PG Option Card Disconnect Detection 2	
F1-37	PG2 Signal Selection	
F2-01	Analog Input Option Card Operation Selection	
F2-02◆	Analog Input Option Card Gain	
F2-03◆	Analog Input Option Card Bias	
F3-01	Digital Input Option Card Input Selection	
F3-03	Digital Input Option DI-A3 Data Length Selection	
F4-01	Terminal V1 Monitor Selection	
F4-02◆	Terminal V1 Monitor Gain	
F4-03	Terminal V2 Monitor Selection	
F4-04◆	Terminal V2 Monitor Gain	
F4-05◆	Terminal V1 Monitor Bias	
F4-06◆	Terminal V2 Monitor Bias	
F4-07	Terminal V1 Signal Level	
F4-08	Terminal V2 Signal Level	
F5-01	Terminal P1-PC Output Selection	
F5-02	Terminal P2-PC Output Selection	
F5-03	Terminal P3-PC Output Selection	
F5-04	Terminal P4-PC Output Selection	
F5-05	Terminal P5-PC Output Selection	
F5-06	Terminal P6-PC Output Selection	
F5-07	Terminal M1-M2 Output Selection	
F5-08	Terminal M3-M4 Output Selection	
F5-09	DO-A3 Output Mode Selection	
F6-01	Communications Error Operation Selection	

No.	Name	User Setting
F6-02	External Fault from Comm. Option Detection Selection	
F6-03	External Fault from Comm. Option Operation Selection	
F6-04	bUS Error Detection Time	
F6-06	Torque Reference/Torque Limit Selection from Comm. Option	
F6-07	Multi-Step Speed Enable/Disable Selection when NetRef/ComRef is Selected	
F6-08	Reset Communication Parameters	
F6-10	CC-Link Node Address	
F6-11	CC-Link Communications Speed	
F6-14	CC-Link bUS Error Auto Reset	
F6-20	MECHATROLINK Station Address	
F6-21	MECHATROLINK Frame Size	
F6-22	MECHATROLINK Link Speed	
F6-23	MECHATROLINK Monitor Selection (E)	
F6-24	MECHATROLINK Monitor Selection (F)	
F6-25	Operation Selection at Watchdog Timer Error (E5)	
F6-26	MECHATROLINK bUS Errors Detected	
F6-30	PROFIBUS-DP Node Address	
F6-31	PROFIBUS-DP Clear Mode Selection	
F6-32	PROFIBUS-DP Data Format Selection	
F6-35	CANopen Node ID Selection	
F6-36	CANopen Communication Speed	
F6-50	DeviceNet MAC Address	
F6-51	DeviceNet Communication Speed	
F6-52	DeviceNet PCA Setting	
F6-53	DeviceNet PPA Setting	
F6-54	DeviceNet Idle Mode Fault Detection	
F6-55	DeviceNet Baud Rate Monitor	
F6-56	DeviceNet Speed Scaling	
F6-57	DeviceNet Current Scaling	
F6-58	DeviceNet Torque Scaling	
F6-59	DeviceNet Power Scaling	
F6-60	DeviceNet Voltage Scaling	
F6-61	DeviceNet Time Scaling	
F6-62	DeviceNet Heartbeat Interval	
F6-63	DeviceNet Network MAC ID	
H1-01	Multi-Function Digital Input Terminal S1 Function Selection	
H1-02	Multi-Function Digital Input Terminal S2 Function Selection	
H1-03	Multi-Function Digital Input Terminal S3 Function Selection	
H1-04	Multi-Function Digital Input Terminal S4 Function Selection	
H1-05	Multi-Function Digital Input Terminal S5 Function Selection	
H1-06	Multi-Function Digital Input Terminal S6 Function Selection	
H1-07	Multi-Function Digital Input Terminal S7 Function Selection	
H1-08	Multi-Function Digital Input Terminal S8 Function Selection	
H2-01	Terminal M1-M2 Function Selection (relay)	
H2-02	Terminal M3-M4 Function Selection	
H2-03	Terminal M5-M6 Function Selection	
H2-06	Watt Hour Output Unit Selection	
H3-01	Terminal A1 Signal Level Selection	
H3-02	Terminal A1 Function Selection	
H3-03◆	Terminal A1 Gain Setting	
H3-04◆	Terminal A1 Bias Setting	
H3-05	Terminal A3 Signal Level Selection	
H3-06	Terminal A3 Function Selection	
H3-07◆	Terminal A3 Gain Setting	
H3-08◆	Terminal A3 Bias Setting	
H3-09	Terminal A2 Signal Level Selection	
H3-10	Terminal A2 Function Selection	
H3-11◆	Terminal A2 Gain Setting	

No.	Name	User Setting
H3-12◆	Terminal A2 Bias Setting	
H3-13	Analog Input Filter Time Constant	
H3-14	Analog Input Terminal Enable Selection	
H3-16	Terminal A1 Offset	
H3-17	Terminal A2 Offset	
H3-18	Terminal A3 Offset	
H4-01	Multi-Function Analog Output Terminal FM Monitor Selection	
H4-02◆	<b>Multi-Function Analog Output Terminal FM Gain</b>	
H4-03◆	Multi-Function Analog Output Terminal FM Bias	
H4-04	Multi-Function Analog Output Terminal AM Monitor Selection	
H4-05◆	Multi-Function Analog Output Terminal AM Gain	
H4-06◆	Multi-Function Analog Output Terminal AM Bias	
H4-07	Multi-Function Analog Output Terminal FM Signal Level Selection	
H4-08	Multi-Function Analog Output Terminal AM Signal Level Selection	
H5-01	Drive Node Address	
H5-02	Communication Speed Selection	
H5-03	Communication Parity Selection	
H5-04	Stopping Method After Communication Error (CE)	
H5-05	Communication Fault Detection Selection	
H5-06	Drive Transmit Wait Time	
H5-07	RTS Control Selection	
H5-09	CE Detection Time	
H5-10	Unit Selection for MEMOBUS/Modbus Register 0025H	
H5-11	Communications ENTER Function Selection	
H5-12	Run Command Method Selection	
H6-01	Pulse Train Input Terminal RP Function Selection	
H6-02◆	Pulse Train Input Scaling	
H6-03◆	Pulse Train Input Gain	
H6-04◆	Pulse Train Input Bias	
H6-05◆	Pulse Train Input Filter Time	
H6-06◆	Pulse Train Monitor Selection	
H6-07◆	Pulse Train Monitor Scaling	
H6-08	Pulse Train Input Minimum Frequency	
L1-01	Motor Overload Protection Selection	
L1-02	Motor Overload Protection Time	
L1-03	Motor Overheat Alarm Operation Selection (PTC input)	
L1-04	Motor Overheat Fault Operation Selection (PTC input)	
L1-05	Motor Temperature Input Filter Time (PTC input)	
L1-13	Continuous Electrothermal Operation Selection	
L1-15	Motor 1 Thermistor Selection (NTC)	
L1-16	Motor 1 Overheat Temperature	
L1-17	Motor 2 Thermistor Selection (NTC)	
L1-18	Motor 2 Overheat Temperature	
L1-19	Operation at Thermistor Disconnect (THo) (NTC)	
L1-20	Operation at Motor Overheat (oH5)	
L2-01	Momentary Power Loss Operation Selection	
L2-02	Momentary Power Loss Ride-Thru Time	
L2-03	Momentary Power Loss Minimum Baseblock Time	
L2-04	Momentary Power Loss Voltage Recovery Ramp Time	
L2-05	Undervoltage Detection Level (Uv1)	
L2-06	KEB Deceleration Time	
L2-07	KEB Acceleration Time	
L2-08	Frequency Gain at KEB Start	
L2-10	KEB Detection Time (Minimum KEB Time)	
L2-11	DC Bus Voltage Setpoint during KEB	
L2-29	KEB Method Selection	
L3-01	Stall Prevention Selection during Acceleration	
L3-02	Stall Prevention Level during Acceleration	
L3-03	Stall Prevention Limit during Acceleration	
L3-04	<b>Stall Prevention Selection during Deceleration</b>	
L3-05	Stall Prevention Selection during Run	
L3-06	Stall Prevention Level during Run	

No.	Name	User Setting
L3-11	Overvoltage Suppression Function Selection	
L3-17	Target DC Bus Voltage for Overvoltage Suppression and Stall Prevention	
L3-20	DC Bus Voltage Adjustment Gain	
L3-21	Accel/Decel Rate Calculation Gain	
L3-22	Deceleration Time at Stall Prevention during Acceleration	
L3-23	Automatic Reduction Selection for Stall Prevention during Run	
L3-24	Motor Acceleration Time for Inertia Calculations	
L3-25	Load Inertia Ratio	
L3-26	Additional DC Bus Capacitors	
L3-27	Stall Prevention Detection Time	
L4-01	Speed Agreement Detection Level	
L4-02	Speed Agreement Detection Width	
L4-03	Speed Agreement Detection Level (+/-)	
L4-04	Speed Agreement Detection Width (+/-)	
L4-05	Frequency Reference Loss Detection Selection	
L4-06	Frequency Reference at Reference Loss	
L4-07	Speed Agreement Detection Selection	
L5-01	Number of Auto Restart Attempts	
L5-02	Auto Restart Fault Output Operation Selection	
L5-04	Fault Reset Interval Time	
L5-05	Fault Reset Operation Selection	
L6-01	Torque Detection Selection 1	
L6-02	Torque Detection Level 1	
L6-03	Torque Detection Time 1	
L6-04	Torque Detection Selection 2	
L6-05	Torque Detection Level 2	
L6-06	Torque Detection Time 2	
L6-08	Mechanical Weakening Detection Operation	
L6-09	Mechanical Weakening Detection Speed Level	
L6-10	Mechanical Weakening Detection Time	
L6-11	Mechanical Weakening Detection Start Time	
L7-01	Forward Torque Limit	
L7-02	Reverse Torque Limit	
L7-03	Forward Regenerative Torque Limit	
L7-04	Reverse Regenerative Torque Limit	
L7-06	Torque Limit Integral Time Constant	
L7-07	Torque Limit Control Method Selection during Accel/Decel	
L7-16	Torque Limit Process at Start	
L8-01	Internal Dynamic Braking Resistor Protection Selection (ERF type)	
L8-02	Overheat Alarm Level	
L8-03	Overheat Pre-Alarm Operation Selection	
L8-05	Input Phase Loss Protection Selection	
L8-07	Output Phase Loss Protection	
L8-09	Output Ground Fault Detection Selection	
L8-10	Heatsink Cooling Fan Operation Selection	
L8-11	Heatsink Cooling Fan Off Delay Time	
L8-12	Ambient Temperature Setting	
L8-15	oL2 Characteristics Selection at Low Speeds	
L8-18	Software Current Limit Selection	
L8-19	Frequency Reduction Rate during Overheat Pre-Alarm	
L8-27	Overcurrent Detection Gain	
L8-29	Current Unbalance Detection (LF2)	
L8-32	Main Contactor and Cooling Fan Power Supply Failure Selection	
L8-35	Installation Method Selection	
L8-38	Carrier Frequency Reduction Selection	
L8-40	Carrier Frequency Reduction Off-Delay Time	
L8-41	High Current Alarm Selection	
L8-55	Internal Braking Transistor Protection	
L8-78	Power Unit Output Phase Loss Protection	
n1-01	Hunting Prevention Selection	
n1-02	Hunting Prevention Gain Setting	

## E.3 User Setting Table

No.	Name	User Setting
n1-03	Hunting Prevention Time Constant	
n1-05	Hunting Prevention Gain while in Reverse	
n2-01	Speed Feedback Detection Control (AFR) Gain	
n2-02	Speed Feedback Detection Control (AFR) Time Constant 1	
n2-03	Speed Feedback Detection Control (AFR) Time Constant 2	
n3-01	High Slip Braking Deceleration Frequency Width	
n3-02	High Slip Braking Current Limit	
n3-03	High Slip Braking Dwell Time at Stop	
n3-04	High Slip Braking Overload Time	
n3-13	Overexcitation Deceleration Gain	
n3-14	High Frequency Injection during Overexcitation Deceleration	
n3-21	High Slip Suppression Current Level	
n3-23	Overexcitation Operation Selection	
n5-01	Feed Forward Control Selection	
n5-02	Motor Acceleration Time	
n5-03	Feed Forward Control Gain	
n6-01	Online Tuning Selection	
n6-05	Online Tuning Gain	
n8-01	Initial Rotor Position Estimation Current	
n8-02	Pole Attraction Current	
n8-35	Initial Rotor Position Detection Selection	
n8-45	Speed Feedback Detection Control Gain	
n8-47	Pull-In Current Compensation Time Constant	
n8-48	Pull-In Current	
n8-49	d-Axis Current for High Efficiency Control	
n8-51	Acceleration/Deceleration Pull-In Current	
n8-54	Voltage Error Compensation Time Constant	
n8-55	Load Inertia	
n8-57	High Frequency Injection	
n8-62	Output Voltage Limit	
n8-65	Speed Feedback Detection Control Gain during ov Suppression	
n8-69	Speed Calculation Gain	
n8-84	Polarity Judge Current	
o1-01◆	Drive Mode Unit Monitor Selection	
o1-02◆	User Monitor Selection After Power Up	
o1-03	Digital Operator Display Selection	
o1-04	V/f Pattern Display Unit	
o1-10	User-Set Display Units Maximum Value	
o1-11	User-Set Display Units Decimal Display	
o2-01	LO/RE Key Function Selection	
o2-02	STOP Key Function Selection	
o2-03	User Parameter Default Value	
o2-04	Drive Model Selection	
o2-05	Frequency Reference Setting Method Selection	
o2-06	Operation Selection when Digital Operator is Disconnected	
o2-07	Motor Direction at Power Up when Using Operator	
o3-01	Copy Function Selection	
o3-02	Copy Allowed Selection	
o4-01	Cumulative Operation Time Setting	
o4-02	Cumulative Operation Time Selection	
o4-03	Cooling Fan Maintenance Operation Time Setting	
o4-05	Capacitor Maintenance Setting	
o4-07	DC Bus Pre-charge Relay Maintenance Setting	
o4-09	IGBT Maintenance Setting	
o4-11	U2, U3 Initialize Selection	
o4-12	kWh Monitor Initialization	
o4-13	Number of Run Commands Counter Initialization	
q1-01 to q6-07	DriveWorksEZ Parameters	
r1-01 to r1-40	DWEZ Connection Parameter 1 to 20 (upper/lower)	
T1-00	Motor 1/Motor 2 Selection	
T1-01	Auto-Tuning Mode Selection	

No.	Name	User Setting
T1-02	Motor Rated Power	
T1-03	Motor Rated Voltage	
T1-04	Motor Rated Current	
T1-05	Motor Base Frequency	
T1-06	Number of Motor Poles	
T1-07	Motor Base Speed	
T1-08	PG Number of Pulses Per Revolution	
T1-09	Motor No-Load Current (Stationary Auto-Tuning)	
T1-10	Motor Rated Slip (Stationary Auto-Tuning)	
T1-11	Motor Iron Loss	
T2-01	PM Motor Auto-Tuning Mode Selection	
T2-02	PM Motor Code Selection	
T2-03	PM Motor Type	
T2-04	PM Motor Rated Power	
T2-05	PM Motor Rated Voltage	
T2-06	PM Motor Rated Current	
T2-07	PM Motor Base Frequency	
T2-08	Number of PM Motor Poles	
T2-09	PM Motor Base Speed	
T2-10	PM Motor Stator Resistance	
T2-11	PM Motor d-Axis Inductance	
T2-12	PM Motor q-Axis Inductance	
T2-13	Induced Voltage Constant Unit Selection	
T2-14	PM Motor Induced Voltage Constant	
T2-15	Pull-In Current Level for PM Motor Tuning	
T2-16	PG Number of Pulses Per Revolution for PM Motor Tuning	
T2-17	Encoder Z-Pulse Offset	
T3-01	Test Signal Frequency	
T3-02	Test Signal Amplitude	
T3-03	Motor Inertia	
T3-04	System Response Frequency	

# Index

## Symbols

-	67
+1	67
+2	67
+3	67
+V	75

## Numerics

1800 r/min Type Yaskawa SMRA Series SPM Motor Settings	492
24 V Power Supply	389
2-Wire Initialization	131
3-Wire Initialization	131
3-Wire Sequence	219
3-Wire Sequence Wiring Diagram	219
5th Most Recent Fault	476

## A

A/D Conversion Error	309, 314
A1	75
A1000 Models	27
A1-02 (Motor 1 Control Mode) Dependent Parameters	481
A2	75
A2 Signal Selection	79
A3	75
A3 Analog/PTC Input Selection	79
AC	75, 76
AC Reactor	389
Accel/Decel Rate Calculation Gain	268
Accel/Decel Time	307, 415
Accel/Decel Time Setting Units	168
Accel/Decel Time Switching Frequency	167
Acceleration Error	312, 337
Acceleration Time	166
Acceleration Time Pull-In Current	468
Acceleration/Deceleration Pull-In Current	290
Access Level Selection	125, 130
Action Selection below Minimum Output Frequency	140
Additional DC Bus Capacitors	269
Adjusted Slip Calculation Error	336
Adjusting the ASR Parameters	174
AEr	327
AFR	284
AFR Gain	304
AFR Time Constant 1	304
AFR Time Constant 2	304
AI-A3	389
AI-A3 Settings	213
Air Filter	382
Alarm	312
ALARM (ALM) LED Displays	91
Alarm Outputs for Maintenance Monitors	357
Alarm Register 007FH Contents	531
Alarms and Errors	308
Allowable Frequency Fluctuation	413, 414
Allowable Voltage Fluctuation	413, 414
ALM LED Light	89
Altitude	40
AM	76
AM/FM Signal Selection	79
Ambient Temperature	40

Ambient Temperature and Installation Method Derating	420
Ambient Temperature Setting	278, 420, 464
Analog Filter Time Constant	307
Analog Frequency Reference Fluctuation Limit	189
Analog Frequency Reference Sample/Hold	224
Analog Input Card Settings	213
Analog Input Filter Time Constant	241
Analog Input Option Card Bias	213
Analog Input Option Card Gain	213
Analog Input Option Card Operation Selection	213
Analog Input Terminal Enable Selection	241
Analog Inputs / Pulse Train Input	75
Analog Monitor Card Settings	214
AO-A3	389
AO-A3 Settings	214
Application Notes	18
Application Presets	104
Application Selection	104
Applications with Specialized Motors	21
ASR	173
ASR Gain Auto-Tuning	112
ASR Gain Switching Frequency	177
ASR Integral Limit	177
ASR Integral Time	175
ASR Limit	176
ASR Primary Delay Time Constant	176
ASR Proportional Gain	175
ASR Response Frequency	121
Attachment for External Heatsink	389, 408
Auto Restart Fault Output Operation Selection	271
Auto Restart Operation Selection	463
Automatic Reduction Selection for Stall Prevention during Run	266, 462
Automatic Speed Regulator	173
Auto-Tuning	110, 112, 115
Auto-Tuning Codes	336
Auto-Tuning Error Displays	312
Auto-Tuning Errors	312
Auto-Tuning Fault Codes	113
Auto-Tuning Fault Detection	336
Auto-Tuning Fault Solutions	336
Auto-Tuning for Induction Motors	110
Auto-Tuning for Permanent Magnet Motors	111
Auto-Tuning Input Data	110, 111, 112
Auto-Tuning Interruption and Fault Codes	113
Auto-Tuning Mode Selection	116, 470

## B

B1	67
B2	67
Backing Up Parameter Values	125
Base Frequency	200, 322
Base Voltage	200
Baseblock	327
Baseblock Signal Input	311
Basic Auto-Tuning Preparations	112
Basic Start-up and Motor Tuning	99
bb	310, 327
Before Auto-Tuning the Drive	112
Bi-Directional Output Selection	190
Bi-Directional Speed Search Selection	150
boL	314, 327
Bottom Cover	32
Braking Options	401
Braking Resistor	389, 401
Braking Resistor Fault	324
Braking Resistor Overheat	324

Braking Resistor Overheat Protection	415	Control Circuit Error	314, 315
Braking Resistor Overload Protection	402	Control Circuit Fault	309
Braking Torque	415	Control Circuit Input Terminals	75
Braking Transistor	415	Control Circuit Output Terminals	76
Braking Transistor Overload Fault	314, 327	Control Circuit Terminal Arrangement	76
Braking Unit	389	Control Circuit Terminal Block Functions	75
Broadcast Messages	530	Control Circuit Wiring	75
bUS	309, 310, 314, 327	Control Fault	309, 314
Buzzing Sound from Motor at 2 kHz	348	Control I/O Connections	80
<b>C</b>		Control Method Selection	130
Cable Length Between Drive and Motor	73	Control Method Selection Error	334
CALL	310, 327	Control Mode	130, 473
Cannot Change Parameter Settings	343	Control Mode Dependent Parameter Default Values	481
Cannot Reset	311, 328	Control Mode Mismatch	339
CANopen Parameters	215, 217	Control Mode Selection	28
Capacitor Maintenance	477	Control Modes and their Features	28
Capacitor Maintenance Setting	297, 470	Control Monitors	480
Capacitor Maintenance Time	330	Control Power Supply Undervoltage	310
Carrier Frequency	179, 413, 414	Control Power Supply Voltage Fault	326
Carrier Frequency and Current Derating	181	Conveyor Application	104
Carrier Frequency Derating	418	Cooling Fan	32, 33, 34, 35
Carrier Frequency during Rotational Auto-Tuning	180	Cooling Fan Maintenance	477
Carrier Frequency Lower Limit	180	Cooling Fan Maintenance Setting (Operation Time)	470
Carrier Frequency Proportional Gain	180	Cooling Fan Maintenance Time	329
Carrier Frequency Reduction	465	Cooling Fan Operation Time	477
Carrier Frequency Reduction Off-Delay Time	281	Cooling Fan Operation Time Setting	297
Carrier Frequency Reduction Selection	280	Cooling Fan Replacement	360
Carrier Frequency Selection	179, 304, 305	CoPy	339
Carrier Frequency Setting Error	312, 335	Copy Allowed Selection	296
Carrier Frequency Upper Limit	180	Copy Errors	312
CC-Link Parameters	215, 217	Copy Function	126, 296
CE	309, 311, 314, 328	Copy Function Errors	308
CE Detection Time	513	Copy Function Selection	296
CE Low Voltage Directive Compliance	540	Copy Unit Error	339
CE mark	540	CopyUnitManager	126
CF	309, 314	CPEr	339
Changing Parameter Settings or Values	94	CPF02	314
Circulation fan	34, 35	CPF03	315
Closed Loop Vector control	28	CPF06	315
Closed Loop Vector Control for PM Motors	28	CPF07	315
Coast to stop	138	CPF08	315
Coast to Stop with Timer	139	CPF11 to CPF14	314
Command Messages from Master to Drive	516	CPF20	309, 315
Communication Error	339	CPF21	309, 315
Communication Fault Detection Selection	513	CPF22	309, 315
Communication Option Card	215	CPF23	309, 315
Communication Option Card Reference	478	CPF24	309, 315
Communication Option Station Number Setting Error (CC-Link, CANopen, MECHATROLINK-II)	327	CPyE	339
Communication Parity Selection	512	CRC-16	517
Communication Speed Selection	512	CRC-16 Checksum Calculation Example	518
Communications Enter Function Selection	514	CrST	311, 328
Communications Error Operation Selection	215	CSEr	339
Communications Timing	516	Cumulative Operation Time	477
Comparing Parameter Settings	340	Cumulative Operation Time at 5th Most Recent Fault	476
Component Names	32	Cumulative Operation Time at Most Recent Fault	476
Compressor Application	106	Cumulative Operation Time at Previous Fault	476
Conducted Noise	406	Cumulative Operation Time Selection	297, 470
Connected Machinery Vibrates When Motor Rotates	347	Cumulative Operation Time Setting	297, 470
Connecting a DC Reactor	406	Current Alarm	311, 329
Connecting an AC Reactor	405	Current Detection Error	312, 338
Connecting Braking Units in Parallel	403	Current Detection Speed Search	146
Connecting Peripheral Devices	390	Current Fault	475
Connection of a Motor PTC	252	Current Imbalance	309
Continuous Electrothermal Operation Selection	253	Current Unbalance Detection (LF2)	279, 465
Control Board Connection Error	315	Cyclic Redundancy Check	517

<b>D</b>	
D Control	152
d References	436
Daily Inspection	355
d-Axis ACR Output	479
d-Axis Current for High Efficiency Control	290
DC Bus Overvoltage	331
DC Bus Pre-Charge Relay Maintenance Setting	297
DC Bus Undervoltage	325
DC Bus Voltage	473
DC Bus Voltage Adjustment Gain	267
DC Bus Voltage at Previous Fault	475
DC Bus Voltage Setpoint during KEB	262
DC Injection Braking	347
DC Injection Braking at Stop	348
DC Injection Braking Current	145, 348
DC Injection Braking Input Timing Diagram	226
DC Injection Braking Start Frequency	144
DC Injection Braking Time at Start	145
DC Injection Braking Time at Stop	145
DC Injection Braking to Stop	139
DC Reactor	389
DC Reactors for EN 61000-3-2 Compliance	544
Deceleration Rate Calculation Gain	461
Deceleration Time	166
Deceleration Time at Stall Prevention during Acceleration	264, 462
Defaults by Drive Model Selection (o2-04) and ND/HD (C6-01)	486
Delay Timers	151
Derivative Time (D)	155
Desired DC Bus Voltage during KEB	461
dEv	309, 311, 316, 328
DeviceNet Parameters	215, 217
dFPS	339
DI-A3	389
DI-A3 Settings	213
Diagnosing and Resetting Faults	341
Digital Input Card Settings	213
Digital Input Option Card Input Selection	213
Digital Input Option DI-A3 Data Length Selection	214
Digital Input Reading	142
Digital Input Sink / Source / External Power Supply Selection	80
Digital Operator	32, 33, 34, 35, 89
Digital Operator Dimensions	44
Digital Operator Display Selection	293, 469
Digital Operator Installation Methods and Required Tools	44
Digital Operator Keypad Functions	294
Digital Operator Menu and Screen Structure	92
Digital Operator Remote Installation	44
Digital Operator Remote Usage	43
Digital Output Card Settings	215
Digital Output Option Card Terminal Function Selection	215
Dimensions for IP00 Enclosure	
200 V Class	49
400 V Class	49
Dimensions for IP20/NEMA Type 1 Enclosure	
200 V Class	47
400 V Class	47
DIP Switch S1	36, 79
DIP Switch S1 Settings	82
DIP Switch S2	36, 79
DIP Switch S4	79
DIP Switch S4 Settings	82
DM-	76
DM+	76
dnE	311, 328
DO-A3	389
DO-A3 Output Mode Selection	215
DO-A3 Settings	215
Drive Baseblock	310
Drive Capacity Setting Fault	333
Drive Capacity Signal Fault	309
Drive Cooling Fans	359
Drive Cover	33, 34
Drive Cover 1	34, 35
Drive cover 2	35
Drive Derating Data	418
Drive Disabled	311, 328
Drive Does Not Allow Selection of Rotational Auto-Tuning	345
Drive Duty Mode Selection	179
Drive Mode	93, 94
Drive Mode Unit Monitor Selection	293, 468
Drive Model Mismatch	339
Drive Model Selection	295
Drive Models and Types	46
Drive Motor Overload Protection	552
Drive Operation Status at Previous Fault	476
Drive Overheat	311
Drive Overheat Warning	330
Drive Overload	310, 322
Drive Ready	84
Drive Replacement	384
Drive Short-Circuit Rating	552
Drive Slave Address	512
Drive Specifications	415
Drive Standard Connection Diagram	54
Drive Status	474
Drive Transmit Wait Time	513
Drive Unit Setting Error	312
Drive Unit Signal Fault	315
Drive Watt Loss Data	417
Drive/kVA Selection	469
DriveWizard Plus	126, 389
DriveWorksEZ	389
DriveWorksEZ Connection Parameters	298
DriveWorksEZ Custom Monitor 1 to 10	480
DriveWorksEZ Fault	316
DriveWorksEZ Function Selection	134
DriveWorksEZ Monitors	300
DriveWorksEZ Parameters	298
Droop Control	162
Droop Control Delay Time	163
Droop Control Gain	162
Droop Control Limit Selection	163
During Frequency Output Time Chart	236
During Run 2, Motor Switch Command Input	311
During Run Time Chart	229
dv1	316
dv2	316
dv3	316
dv3 Detection Selection	212
dv4	316
dv4 Detection Selection	212
dv7	316
dWAL	311, 316
Dwell Function	161, 307
Dwell Reference at Start	162
Dwell Reference at Stop	162
Dwell Time at Start	162
Dwell Time at Stop	162
DWEZ Connection Parameters	470

DWEZ Version Control Monitor 1 to 3	480
dWFL	316
Dynamic Braking Resistor	310
Dynamic Braking Transistor	310, 324
<b>E</b>	
E (G)	75
E3-01 (Motor 2 Control Mode) Dependent Parameters	484
EEPROM Memory Data Error	315
EEPROM Write Error	309, 317
EF	311, 328
EF0	309, 317, 328
EF1	317, 328
EF1 to EF7	309, 311
EF2	317, 328
EF3	317, 328
EF4	317, 328
EF5	317, 328
EF6	317, 328
EF7	317, 329
EF8	317, 329
Electrical Installation	51
EMC Filter and Drive Installation for CE Compliance	542
EMC Filter Installation	540
EMC Filters	543
EMC Guidelines	540
EMC Guidelines Compliance	540
EN61800-3 C2 Filters	543
Enclosure Types	31
Encoder Z-Pulse Offset	120, 208
End	339
End1	312, 336
End2	312, 336
End3	312, 336
End4	336
End5	336
End6	336
End7	336
Energy Saving	163
Energy Saving Coefficient Value	164
Energy Saving Control Filter Time Constant	163
Energy Saving Control Selection	163
Energy Saving Gain	163
Enter Command	533
Enter command necessary	514
Enter command not necessary	514
Enter Command Settings when Upgrading the Drive	533
Enter Command Types	533
Enter Data from the Motor Nameplate	114
Er-01	312, 336
Er-02	312, 337
Er-03	312, 337
Er-04	312, 337
Er-05	312, 337
Er-08	312, 337
Er-09	312, 337
Er-10	337
Er-11	312, 337
Er-12	312, 338
Er-13	338
Er-14	338
Er-15	338
Er-16	338
Er-17	338
Er-18	338
Er-19	338
Er-20	338
Er-21	338
Err	309, 317
Error Reading Data	340
Error Writing Data	339
Errors and Displays When Using the Copy Function	312
European Standards	540
Excessive Motor Oscillation and Erratic Rotation	346
Excessive PID Feedback	309, 311, 317, 329
Excessive Speed Deviation (for Simple V/f with PG)	309, 311
Excessive Speed Deviation Detection Delay Time	211
Excessive Speed Deviation Detection Level	211
Excessive V/f Setting	312, 336
Exhaust Fan Application	105
Exterior and Mounting Dimensions	46
External 24 Vdc Power Supply	80
External Digital Operator Connection Fault	323
External Fault	317, 328, 329
External Fault (input terminal S1 to S7)	309, 311
External Fault from Comm. Option Detection Selection	216
External Fault from Comm. Option Operation Selection	216
External Interlock	84
<b>F</b>	
Fan Connector Cable (CN6)	367
Fan Cover	32, 33, 360
Fan Guard	33, 34, 35, 368
Fan Relay Cable	367
Fan Unit	33, 34, 35, 367
Fan Unit Case	35
Fast Stop Sequence	223
Fast Stop Time	167
Fault Causes and Solutions	314
Fault Detection	314
Fault Displays	309, 310, 314
Fault History	299, 341, 476
Fault Relay	76
Fault Reset Interval Time	271, 463
Fault Reset Methods	342
Fault Reset Operation Selection	271, 463
Fault Restart	270
Fault Trace	299, 341, 475
Fault Trace / History Register Contents	530
Fault Trace Example	341
Faults	308, 309
FbH	309, 311, 317, 329
FbL	309, 311, 318, 329
Feed Forward Control	287
Feed Forward Control Diagram	287
Feed Forward Control Gain	288
Feed Forward Control Selection	287
Ferrule Dimensions	77
Ferrule Terminal Types and Sizes	77
Ferrule-Type Wire Terminals	77
Field Forcing	195
Field Forcing Limit	195
Field Forcing Selection	195
Field Weakening	195
Field Weakening Frequency Limit	195
Field Weakening Level	195
Fine-Tuning Advanced Open Loop Vector Control for PM Motors	306
Fine-Tuning Closed Loop Vector Control	305
Fine-Tuning Closed Loop Vector Control for PM Motors	306
Fine-Tuning Open Loop Vector Control	304
Fine-Tuning Open Loop Vector Control for PM Motors	305
Fine-Tuning V/f Control and V/f Control with PG	304
FJOG/RJOG Operation	222



FM	76	HC	75
Formula to calculate the amount of voltage drop	68	HCA	311, 329
Forward Regenerative Torque Limit	275, 464	HD	179
Forward Torque Limit	275, 464	HD and ND	412
Forward/Reverse Run Command Input Error	328	Heatsink	32, 33, 34, 35
Frequency Accuracy (Temperature Fluctuation)	415	Heatsink Cooling Fan Off-Delay Time	278
Frequency Control Range	415	Heatsink Cooling Fan Operation Delay Time	464
Frequency Detection 1 Time Chart	231	Heatsink Cooling Fan Operation Selection	278, 464
Frequency Detection 2 Time Chart	231	Heatsink Overheat	310, 311, 321, 330
Frequency Detection 3 Example with a Positive L3-04 Value	234	Heatsink Temperature	477
Frequency Detection 4 Example with Positive L3-04 Value	235	Heavy Duty	30, 179, 412
Frequency Gain at KEB Start	262	Heavy Duty Ratings	412
Frequency Reduction Rate during Overheat		High Current Alarm Selection	281
Pre-Alarm	277, 465	High Frequency Injection	291
Frequency Reference	182, 473	High Frequency Injection during Overexcitation	
Frequency Reference at Previous Fault	475	Deceleration	286
Frequency Reference at Reference Loss	270, 462	High Performance Operation Using OLV or CLV	101
Frequency Reference Bias	188	High Slip Braking	284
Frequency Reference Bias (Up/Down 2)	479	High Slip Braking Current Limit	285
Frequency Reference Bias Accel/Decel	188	High Slip Braking Deceleration Frequency Width	284
Frequency Reference Bias Lower Limit	189	High Slip Braking Dwell Time at Stop	285
Frequency Reference Bias Operation Mode Selection	188	High Slip Braking oL	310
Frequency Reference Bias Step	187	High Slip Braking Overload Time	285
Frequency Reference Bias Upper Limit	189	High Slip Suppression Current Level	286
Frequency Reference from MEMOBUS/Modbus Comm	477	High-slip Braking	323
Frequency Reference Hold	185	High-Slip Braking Current Limit	466
Frequency Reference Hold Function Selection	185	High-Slip Braking Deceleration Frequency Width	466
Frequency Reference Loss Detection Selection	270, 462	High-Slip Braking Dwell Time at Stop	466
Frequency Reference Lower Limit	184	High-slip Braking oL	323
Frequency Reference Monitor Content During PID	160	High-Slip Braking Overload Time	323, 466
Frequency Reference Selection	425	High-Slip Suppression Current Level	466
Frequency Reference Selection 1	136, 344	Hoist Application	106
Frequency Reference Selection 2	143	HSB	284
Frequency Reference Setting / Decimal Display	469	Humidity	40
Frequency Reference Setting and User-Set Display	469	Hunting Prevention	283
Frequency Reference Setting Hierarchy	182	Hunting Prevention Gain	304
Frequency Reference Setting Method Selection	295, 469	Hunting Prevention Gain Setting	283, 466
Frequency Reference Source Selection	477	Hunting Prevention Gain while in Reverse	283, 466
Frequency Reference Upper Limit	184	Hunting Prevention Selection	283, 465
Frequency Setting Resolution	415	Hunting Prevention Time Constant	283, 466
Frequency Setting Signal	415	HVAC Fan Application	105
Front Cover	32, 33, 34, 35	<b>I</b>	
Front Cover Screw	33, 34, 35	I Control	152
Function Code	517	iFEr	339
Function Key (F1, F2)	89	IG	76
Function Key 1 (F2)	90	IGBT Maintenance	477
Function Key 2 (F1)	90	IGBT Maintenance Setting	297, 470
Functions for Terminals S1 to S8	218	IGBT Maintenance Time (50%)	330
Fuse	408	IGBT Maintenance Time (90%)	332
Fuse Selection	551	Induced Noise	406
<b>G</b>		Induced Voltage Constant Unit Selection	120
General Safety Information	15	Induction Voltage Error	338
GF	309, 318	Inertia Detection Error	338
Ground Fault	309, 318	Inertia Tuning	112
Ground Terminal	36	Inertia Tuning Frequency Reference	121
Ground Wiring	73	Inertia Tuning Reference Amplitude	121
<b>H</b>		Initial Operation	99
H1	75	Initial Rotor Position Detection Selection	289
H1 Multi-Function Digital Input Selections	449	Initial Rotor Position Estimation Current	289
H1/H2 Sink/Source Selection	79	Initialization	130
H2	75	Initialization required	333
H3 Multi-Function Analog Input Settings	456	Initialize Parameters	125, 131
Hbb	311, 329	Input Current	413, 414
HbbF	311, 329	Input Fuses	408, 551
		Input Phase Loss	310, 324
		Input Phase Loss Protection Selection	277, 464

Input Power	413, 414	kWh, Upper 5 Digits	477
Input Pulse Monitor	475	<b>L</b>	
Input Terminal Status	474	L Protection Function	459
Input Terminal Status at Previous Fault	476	Language Selection	130
Input Terminals	98	LCD Display	90
Input Voltage Setting	197	LCD Operator	389
Inrush Prevention Circuit Fault	326	Leakage Inductance Alarm	336
Inrush Prevention Relay Maintenance Setting	470	Leakage Inductance Error	338
Inspection	355, 356	LED Check	477
Installation Environment	40	LF	309, 318
Installation Method Selection	280	LF2	309, 318
Installation Orientation	40	LF3	309
Installation Orientation and Spacing	40	Line-to-Line Motor Resistance Online Tuning	467
Installation Spacing	41	Line-to-Line Resistance Error	312, 337
Installing a Braking Resistor Unit: LKEB type	402	LO/RE	91, 98, 122
Installing a Braking Resistor: ERF type	401	LO/RE (LOCAL/REMOTE) Key Function Selection	294
Installing a Braking Unit: CDBR Type	402	LO/RE LED	91
Installing a Leakage Breaker	404	LO/RE Light	89
Installing a Molded Case Circuit Breaker (MCCB)	404	Load Current	468
Installing a Motor Thermal Overload (oL) Relay on the Drive Output	409	Load Falls When Brake is Applied	347
Installing Other Types of Braking Resistors	402	Load Inertia	291, 468
Installing Peripheral Devices	401	Load Inertia Ratio	177, 268, 323, 462
Installing the Cooling Fan	362, 364, 370	LOCAL	98
Insulation Barrier	68	LOCAL/REMOTE Key Function Selection	469
Insulation Cap	68	LOCAL/REMOTE Run Selection	142
Integral Limit Setting	155	Locations of Jumpers and Switches on the Terminal Board	79
Integral Operation during Accel/Decel	177	Loopback Test	519
Integral Operation during Accel/Decel for Motor 2	178	Loss of Reference Function	270
Integral Time Setting (I)	155	Low Voltage Directive	540
Interlock Circuit Example	84	Low Voltage Wiring	552
Internal Braking Transistor Protection	281	Low Voltage Wiring for Control Circuit Terminals	552
Internal Dynamic Braking Resistor Protection Selection (ERF type)	276, 464	LT-1	329
Inversion Detection	316	LT-2	330
Inversion Prevention Detection	316	LT-3	330
IP00 Enclosure	31	LT-4	330
IP20/NEMA Type 1 Enclosure	31	<b>M</b>	
<b>J</b>		M1	76
Jog Frequency Reference	182	M2	76
Jump Frequency	185, 307	M3	76
Jump Frequency Width	185	M4	76
Jumper S3	79	M5	76
Jumper S5	79	M6	76
Jumper S5 Settings	82	MA	76
<b>K</b>		Magnetic Flux Compensation Value	145
KEB Acceleration Time	262, 460	Main Circuit Connection Diagram	56, 74
KEB Deceleration Time	261, 460	Main Circuit Terminal and Motor Wiring	73
KEB Detection Time	262	Main Circuit Terminal Block Configuration	60
KEB Function Related Adjustments	260	Main Circuit Terminal Functions	67
KEB Method Selection	262	Main Circuit Terminal Wiring	74
KEB Operation Using a KEB Input	257	Main Circuit Wiring	67
KEB Operation Using L2-02 and KEB Input	258	Main Power Circuit Voltage Adjustment Gain	461
KEB Operation Using L2-02, Without KEB Input	258	Maintenance	357, 358
KEB Operation Using L2-10 and KEB Input	259	Maintenance Alarms	357
KEB Operation Using L2-10, Without KEB Input	259	Maintenance Monitor Settings	297
KEB Operation Wiring Example	260	Maintenance Monitors	299, 477
KEB Ride-Thru End Detection	258	Master Speed Reference Lower Limit	184
KEB Ride-Thru Function	256	Max. Motor Capacity	30
KEB Ride-Thru Start	257	Maximum Applicable Motor Capacity	413, 414
KEB Start Output Frequency Reduction	460	Maximum Output Frequency	200, 413, 414
Keys and Displays on the Digital Operator	89	Maximum Output Voltage	413, 414
kWh	477	Maximum Voltage	200
kWh Monitor Initial Value Selection	470	MB	76
kWh Monitor Initialization	298	MC	76
kWh, Lower 4 Digits	477	Mechanical Installation	37
		Mechanical Weakening Detection	273
		Mechanical Weakening Detection 1	310, 311, 322, 331

Mechanical Weakening Detection 2	325	Motor 2 Max Output Frequency	204
Mechanical Weakening Detection Operation	273, 463	Motor 2 Max Voltage	204
Mechanical Weakening Detection Speed Level	274, 463	Motor 2 Mechanical Loss	206
Mechanical Weakening Detection Start Time	274, 463	Motor 2 Mid Output Frequency	204
Mechanical Weakening Detection Time	274, 463	Motor 2 Mid Output Frequency 2	204
MECHATROLINK Parameters	217	Motor 2 Mid Output Frequency Voltage	204
MEMOBUS/Modbus Comm. Test Mode Complete	331	Motor 2 Mid Output Frequency Voltage 2	204
MEMOBUS/Modbus Communication	76	Motor 2 Minimum Output Frequency	204
MEMOBUS/Modbus Communication		Motor 2 Minimum Output Frequency Voltage	204
Error	309, 311, 314, 328	Motor 2 Motor Iron-Core Saturation Coefficient 1	206
MEMOBUS/Modbus Communication Test Mode Error	332	Motor 2 Motor Iron-Core Saturation Coefficient 2	206
MEMOBUS/Modbus Communications	507	Motor 2 Motor Poles	206
MEMOBUS/Modbus Communications Reference	478	Motor 2 Parameters	205
MEMOBUS/Modbus Data Table	521	Motor 2 Rated Current	205
MEMOBUS/Modbus Error Code	475	Motor 2 Rated No-Load Current	205
MEMOBUS/Modbus Error Codes	534	Motor 2 Rated Power	207
MEMOBUS/Modbus Setup Parameters	512	Motor 2 Rated Slip	205
MEMOBUS/Modbus Specifications	509	Motor 2 Slip Compensation Gain	171
MEMOBUS/Modbus Switch Settings	83	Motor 2 Slip Compensation Limit	171
MEMOBUS/Modbus Termination	83	Motor 2 Slip Compensation Primary Delay Time	171
MEMOBUS/Modbus Test Mode Complete	311	Motor 2 Slip Compensation Selection during Regeneration	171
Menu Structure for Digital Operator	92	Motor 2 Torque Compensation Gain	173
Message Format	517	Motor Acceleration Time	287
Mid Output Voltage A	304, 305	Motor Acceleration Time for Inertia Calculations	268, 462
Middle Output Frequency	200	Motor Base Frequency	115, 117, 471
Middle Output Frequency 2	200	Motor Base Speed	117, 471
Middle Output Frequency Voltage	200	Motor Code Selection	207, 492
Middle Output Frequency Voltage 2	200	Motor Data Error	312, 336
Minimum KEB Time	262	Motor d-Axis Current at Previous Fault	476
Minimum Output Frequency	200	Motor d-Axis Inductance	208
Minimum Output Frequency Voltage	200	Motor Direction at Power Up when Using Operator	296, 469
Minimum Output Voltage	304, 305	Motor Direction Error	337
Minimum Wait Time for Sending Messages	516	Motor Does Not Rotate	344
Minor Alarms	310	Motor Excitation Current (Id)	479
Minor Fault	337	Motor Hunting and Oscillation Control Parameters	307
Minor Fault and Alarm Displays	310	Motor Induction Voltage Constant 1	208
Minor Faults	310	Motor Induction Voltage Constant 2	209
Minor Faults and Alarms	308, 310	Motor Inertia	121, 177
Model Number and Nameplate Check	29	Motor Iron Core Saturation Coefficient Error	312
Model, Voltage Class, Capacity Mismatch	339	Motor Iron Loss	118, 471
Modes	93	Motor Iron Loss for Torque Compensation	203
Momentary Overcurrent Protection	415	Motor Iron-Core Saturation Coefficient	336
Momentary Power Loss Minimum Baseblock Time	261, 460	Motor Iron-Core Saturation Coefficient 1	202
Momentary Power Loss Operation Selection	256, 460	Motor Iron-Core Saturation Coefficient 2	202
Momentary Power Loss Ride-Thru	256, 415	Motor is Too Hot	345
Momentary Power Loss Ride-Thru Time	261, 460	Motor Leakage Inductance	202
Momentary Power Loss Voltage Recovery Ramp Time	261, 460	Motor Line-to-Line Resistance	202
Monitor Output	76	Motor Mechanical Loss	203
Monitor Parameters	299, 473	Motor No-Load Current	117, 202
Most Recent Fault	476	Motor Overheat	311, 321, 330
Motor 1 Parameters	201	Motor Overheat 1 (PTC input)	310
Motor 1/Motor 2 Selection	116	Motor Overheat 2 (PTC input)	310
Motor 2 ASR Gain Switching Frequency	178	Motor Overheat Alarm (PTC Input)	321
Motor 2 ASR Integral Limit	178	Motor Overheat Alarm Operation Selection	253, 459
Motor 2 ASR Integral Time	177	Motor Overheat Fault (PTC Input)	321
Motor 2 ASR Limit	178	Motor Overheat Fault Operation Selection	253, 459
Motor 2 ASR Primary Delay Time Constant	178	Motor Overload	310, 322
Motor 2 ASR Proportional Gain	177	Motor Overload Estimate (oL1)	477
Motor 2 Base Frequency	204	Motor Overload Protection Selection	249, 459, 552
Motor 2 Base Voltage	204	Motor Overload Protection Time	251, 459, 553
Motor 2 Control Mode Selection	204	Motor Parameters	197
Motor 2 Inertia	179	Motor Performance Fine-Tuning	304
Motor 2 Iron Loss	207	Motor PG Feedback Line Driver Interface	389
Motor 2 Leakage Inductance	206	Motor PG Feedback Open Collector Interface	389
Motor 2 Line-to-Line Resistance	206	Motor Poles	115
Motor 2 Load Inertia Ratio	179	Motor Produces Insufficient Torque	348

Motor Protection	249	Noise Filter	406
Motor Protection Function	322	Noise From the Drive or Output Lines When the Drive is Powered On	347
Motor Protection Using a Positive Temperature Coefficient	252	No-Load Current Alarm	336
Motor PTC Characteristics	252	No-Load Current Error	312, 337
Motor Pull Out or Step Out Detection	325	No-Load Operation	122
Motor q-Axis Current at Previous Fault	476	No-Load Operation Test Run	122
Motor q-Axis Inductance	208	Normal Duty	30, 179, 412
Motor Rated Current	115, 117, 201, 208, 471, 552	Normal Duty Ratings	412
Motor Rated Power	116, 203, 207, 471	Notes on Controlling the Brake when Using the Hoist Application Preset	107
Motor Rated Slip	118, 201	Notes on Inertia Tuning and ASR Gain Auto-Tuning	113
Motor Rated Voltage	115, 116, 471	Notes on Motor Operation	20
Motor Rotates After the Drive Output is Shut Off	348	Notes on Rotational Auto-Tuning	113
Motor Rotates Faster Than the Frequency Reference	346	Notes on Stationary Auto-Tuning	113
Motor Rotates in One Direction Only	345	nSE	309
Motor Secondary Current (Iq)	479	Number of Auto Restart Attempts	271, 462
Motor Selection	223	Number of Motor Poles	117, 202, 208, 471
Motor Selection 1/2	470	Number of PM Motor Poles	119
Motor Speed	473	Number of Run Commands	477
Motor Speed at Previous Fault	475	Number of Run Commands Counter Initialization	298
Motor Speed Error	312	Number of Speed Search Restarts	151
Motor Speed Error 2	338	<b>O</b>	
Motor Speed Fault	337	oC	309, 319
Motor Stalls During Acceleration or With Large Loads	346	oFA00	309, 319
Motor Stator Resistance	208	oFA01	309, 319
Motor Switch during Run	331	oFA03 to oFA06	319
Motor Temperature Input Filter Time	253, 459	oFA10	319
Motor Wiring	73	oFA11	319
Mounting Hole	32, 33, 34, 35	oFA12 to oFA17	319
MP	76	oFA30 to oFA43	309, 319
Multi-Function Analog Input Selection Error	312, 334	oFb00	320
Multi-Function Analog Input Terminal Settings	242	oFb01	320
Multi-Function Analog Inputs	238	oFb02	320
Multi-Function Analog Output Terminal AM Bias	245	oFb03 to oFb11	320
Multi-Function Analog Output Terminal AM Gain	245	oFb12 to oFb17	320
Multi-Function Analog Output Terminal AM Monitor Selection	244	oFC00	320
Multi-Function Analog Output Terminal AM Signal Level Selection	246	oFC01	320
Multi-Function Analog Output Terminal FM Bias	245	oFC02	320
Multi-Function Analog Output Terminal FM Gain	245	oFC03 to oFC11	320
Multi-Function Analog Output Terminal FM Monitor Selection	244	oFC12 to oFC17	320
Multi-Function Analog Output Terminal FM Signal Level Selection	246	Offset Frequency	196, 479
Multi-Function Analog Outputs	244	oH	310, 311, 321, 330
Multi-Function Digital Input Terminal Settings	218	oH1	310, 321
Multi-Function Digital Inputs	75, 218	oH2	311, 330
Multi-Function Digital Output	76	oH3	310, 311, 321, 330
Multi-Function Digital Output Terminal Settings	229	oH4	310, 321
Multi-Function Digital Outputs	228	oH5	310, 311, 321, 330
Multi-Function Input Selection Error	333	oL1	310, 322
Multi-Function Input Setting Error	312	oL2	310, 322, 348
Multiple Drive Installation	41	oL2 Characteristics Selection at Low Speeds	279, 464
Multiple Drive Wiring	73	oL3	310, 311, 322, 330
Multi-Step Speed Selection	182	oL4	310, 311, 322, 331
<b>N</b>		oL5	310, 311, 322, 331
n Advanced Performance Set Up	465	oL7	310, 323
n2	304	Online Tuning Gain	289
Nameplate	29	Online Tuning Selection	288
Navigating the Drive and Programming Modes	93	oPE	333
ND	179	oPE Fault Parameter	333, 474
ndAT	339	oPE01	312, 333
NEMA 1 Kit	389	oPE02	312, 333
NetRef/ComRef Function Selection	216	oPE03	312, 333
Network Termination	511	oPE04	312, 333
		oPE05	312, 334
		oPE06	312, 334
		oPE07	312, 334

oPE08	312, 334	Output Power	473
oPE09	312, 334	Output Power at Previous Fault	475
oPE10	312, 335	Output Terminal Status	474
oPE11	312, 335	Output Terminal Status at Previous Fault	476
oPE13	312, 335	Output Voltage at Previous Fault	475
oPE15	335	Output Voltage Detection Fault	326, 332
oPE18	312	Output Voltage Limit	291
Open Loop Vector Control	28, 305, 314, 346, 348	Output Voltage Limit Operation Selection	170
Open Loop Vector Control for IPM Motors	28	Output Voltage Reference	473
Open Loop Vector Control for PM Motors	28	Output Voltage Reference (Vd)	479
Open Loop Vector Control Mode Tuning	304	Output Voltage Reference (Vq)	479
Open Loop Vector Control Mode Tuning Parameters	305, 306	ov	310, 311, 323, 331
Open Loop Vector Control Mode Tuning Parameters	304, 305, 306	ov Suppression Function Selection	461
Operating with the Load Connected	124	Overcurrent	309, 319
Operation Error Displays	312	Overcurrent Detection Gain	279, 465
Operation Errors	308, 312	Overexcitation Deceleration	285
Operation Selection at Deviation (dEv)	211	Overexcitation Deceleration Gain	286, 319, 466
Operation Selection at Overspeed (oS)	210	Overexcitation Operation Selection	286, 467
Operation Selection at PG Open Circuit (PGo)	210	Overheat 1 (Heatsink Overheat)	321
Operation Selection when Digital Operator is Disconnected	296, 469	Overheat Alarm Level	276, 464
Operation Status Monitors	299, 473, 479	Overheat Pre-Alarm Operation Selection	276, 464
Operation with Permanent Magnet Motors	102	Overload Protection	415
Operator Connection Fault	310	Overload Tolerance	413, 414
Operator Programming Errors	333	Overspeed (for Control Mode with PG)	323, 331
Operator Related Parameters	468	Overspeed (for Simple V/f with PG)	310, 311
Operator Related Settings	293	Overspeed Detection Delay Time	210
oPr	310, 323	Overspeed Detection Level	210
Option Card Communications Error	310	Overtorque 1	311, 330
Option Card Connection Error at Option Port CN5-A	319	Overtorque 2	311, 331
Option Card Connection Error at Option Port CN5-C	320	Overtorque Detection 1	310, 322
Option card connector (CN5-A)	36	Overtorque Detection 2	310, 322
Option card connector (CN5-B)	36	Overtorque Detection Operation	272
Option card connector (CN5-C)	36	Overvoltage	310, 311, 323
Option card error occurred at option port CN5-A	319	Overvoltage Protection	415
Option card error occurred at option port CN5-B	320	Overvoltage Suppression Function	267
Option card error occurred at option port CN5-C	320	Overvoltage Suppression Function Selection	267
Option Card External Fault	309, 317, 328	<b>P</b>	
Option Card Fault at Option Port CN5-A	319	P Control	152
Option Card Fault at Option Port CN5-B	320	Parameter Access Level	125
Option Card Fault at Option Port CN5-C	320	Parameter Range Setting Error	333
Option Card Installation	391	Parameter Selection Error	312, 334
Option Communication Error	309, 314, 327	Parameter Setting Range Error	312
Option Frequency Reference	477	Parameter Settings	94
Option Settings	210	Parameters for KEB Ride-Thru	260
Option Unit Fault	309	Parameters that Change with the Motor Code Selection	492
Optional 24 V DC Power Supply Connector Cover	32, 33	Parameters to Minimize Motor Hunting and Oscillation	307
Optional 24 V DC power supply connector cover	33, 34	PASS	311, 331
Options	387	Password	125, 132
oS	310, 311, 323, 331	Password Setting	132
Oscillation or Hunting	347	Password Settings	125
Output Current	473	Peak Hold Current	477
Output Current 1 During Speed Search	150	Peak Hold Output Frequency	477
Output Current at Previous Fault	475	Performance Life	357
Output Current Imbalance	318	Performance Life Monitors Maintenance Monitors	357
Output Frequency	473	Periodic Inspection	356
Output Frequency after Soft Start	474	Periodic Maintenance	357
Output Frequency at Previous Fault	475	Peripheral Devices	387
Output Frequency is not as High as Frequency Reference	348	Permanent Magnet Motor Control	102
Output Frequency Reduction During Overheat Alarm	277	PF	310, 324
Output Frequency Resolution	415	PG 1 Division Rate for PG Pulse Monitor	211
Output Ground Fault Detection Selection	278, 464	PG 1 Gear Teeth 1	211
Output of speed control (ASR) (for Simple V/f PG)	479	PG 1 Gear Teeth 2	211
Output Phase Loss	309, 318	PG 1 Pulses Per Revolution	210
Output Phase Loss Protection	464	PG 1 Rotation Selection	211
Output Phase Loss Protection Selection	278	PG 1 Signal Selection	212
		PG 2 Division Rate for PG Pulse Monitor	211

PG 2 Gear Teeth 1	211	PM Motor Code Selection	118
PG 2 Gear Teeth 2	211	PM Motor Control Tuning	289
PG 2 Pulses Per Revolution	210	PM Motor d-Axis Inductance	120
PG 2 Rotation Selection	211	PM Motor Induced Voltage Constant	120
PG 2 Signal Selection	212	PM Motor Parameter Settings	111
PG Disconnect (for any control modes using a PG option card)	324	PM Motor q-Axis Inductance	120
PG Disconnect (for Control Mode with PG)	331	PM Motor Rated Current	119
PG Disconnect (for Simple V/f with PG)	310, 311	PM Motor Rated Power	119
PG Hardware Fault (detected when using a PG-X3 option card)	324, 331	PM Motor Rated Voltage	119
PG Number of Pulses Per Revolution	117	PM Motor Settings	207
PG Number of Pulses Per Revolution for PM Motor Tuning	120	PM Motor Stator Resistance	119
PG Open-Circuit Detection Time	210	PM Motor Type	119
PG Option Card Disconnection Detection 1	212	PM Speed Feedback Detection Suppression Gain	323
PG Option Card Disconnection Detection 2	212	PM Stationary Auto-Tuning	111
PG Option Card Port for Motor 2 Selection	212	PM Stationary Auto-Tuning for Stator Resistance	111
PG Speed Control Card Settings	210	Pole Attraction Current	289
PG-B3	389	Power Detection Filter Time	164
PG-B3 Settings	210	Power Ratings (Three-Phase 200 V Class)	413
PGo	310, 311, 324, 331	Power Ratings (Three-Phase 400 V Class)	414
PGoH	324, 331	Powerboard Failure	315
PG-X3	389	Powering Up the Drive	103
PG-X3 Settings	210	Predefined V/f Patterns	197
Phase Order Selection	143	Preface	14
PID Accel/Decel Time	159	Preparing the Ends of Shielded Cables	78
PID Block Diagram	154	Preset Reference Timing Diagram	183
PID Control	152	Previous Fault	475
PID Control Selection Error	312	PROFIBUS-DP Parameters	215, 217
PID Control Selection Fault	334	Programming Mode	93, 94
PID Feedback	478	Proportional Gain Setting (P)	155
PID Feedback High Detection Level	158	Protecting cover to prevent miswiring	36
PID Feedback High Detection Time	158	PTC	252
PID Feedback Input Methods	153	Pull-In Current	290, 468
PID Feedback Loss	309, 311, 318, 329	Pull-In Current Compensation Time Constant	290, 323, 467
PID Feedback Loss Detection Selection	157	Pull-In Current during Accel/Decel for PM	325
PID Feedback Low Detection Level	158	Pull-In Current Level for PM Motor Tuning	120
PID Feedback Low Detection Time	158	Pull-Out Detection	310
PID Fine Tuning	161	Pulse Monitor Selection Error	335
PID Function Setting	155	Pulse Output Connection Using External Voltage Supply	81
PID Input (feedback)	478	Pulse Output Connection Using Internal Voltage Supply	81
PID Input Limit	160	Pulse Train Input Bias	247
PID Monitors	299, 478	Pulse Train Input Filter Time	247
PID Offset Adjustment	156	Pulse Train Input Gain	247
PID Output	478	Pulse Train Input Minimum Frequency	248
PID Output Fault	348	Pulse Train Input Scaling	247
PID Output Gain Setting	156	Pulse Train Input Terminal RP Function Selection	246
PID Output Level Selection	156	Pulse Train Input/Output	246
PID Output Limit	155	Pulse Train Monitor Scaling	248
PID Output Lower Limit	160	Pulse Train Monitor Selection	248
PID Output Reverse Selection	156	<b>Q</b>	
PID Primary Delay Time Constant	156	q-axis ACR Output	479
PID Setpoint	478	<b>R</b>	
PID Setpoint Display Digits	160	R-	76
PID Setpoint Input Methods	153	R+	76
PID Setpoint Scaling	159	R/L1	67
PID Setpoint Selection	159	Radiated Noise	406
PID Setpoint User Display	160	Ramp to stop	138
PID Setpoint Value	159	Rated Current Depending on Carrier Frequency	181
PID Sleep	158	Rated Current Setting Alarm	312, 336
PID Sleep Delay Time	159	Rated Output Capacity	413, 414
PID Sleep Function Start Level	158	Rated Output Current	413, 414
PM Inductance Error	338	Rated Slip Error	312, 337
PM Motor Auto-Tuning Mode Selection	118	Rated Voltage, Rated Frequency	413, 414
PM Motor Base Frequency	119	rdEr	340
PM Motor Base Speed	119	READ	296
		rEAd	340
		Reading Drive MEMOBUS/Modbus Register Contents	519

Reading Parameter Settings	340	S5	75
Reattaching the Digital Operator	63	S6	75
Reattaching the Front Cover	65	S7	75
Reattaching the Terminal Cover on an IP00 Enclosure Drive	62	S8	75
Reattaching the Terminal Cover on an IP20/NEMA Type 1 Enclosure Drive	61	Safe Disable Circuit	556
Reattaching the Top Protective Cover	66	Safe Disable Function Wiring Example (Source Mode)	557
REMOTE	98	Safe Disable Input Function	556
Removing the Cooling Fan (2A0110)	363	Safe Disable Input Sink / Source / External Power Supply Selection	80
Removing the Cooling Fan (2A0169, 2A0211, 4A0139, 4A0165)	367	Safe Disable Inputs	75
Removing the Digital Operator	63	Safe Disable Monitor Output Function and Digital Operator Display	558
Removing the Fan Cover	361	Safe Disable Signal Input	311, 329
Removing the Front Cover	63	Safety Hazard Definitions	15
Removing the Terminal Cover on an IP00 Enclosure Drive	57, 62	Safety Information	15
Removing the Terminal Cover on an IP20/NEMA Type 1 Enclosure Drive	61	Safety Input and EDM Terminal Status	558
Removing the Top Protective Cover	66	Safety Monitor Output	76
Removing Wires from the Terminal Board	78	Safety Standard	415
Replacement Parts	357	Save Disable Signal Input	329
Replacing the Drive	385	SC	75
Reset Communication Parameters	216	S-Curve Characteristics	168, 307
Resistance Tuning Error	336	SE	311, 332
Response Messages from Drive to Master	516	Search Operation Voltage Limit	164
Reverse Direction Output Example Time Chart	235	Self-diagnosing function of the serial communication interface circuits	535
Reverse Operation Selection	140	SER	310, 325
Reverse Prohibited Error	338	Serial Communication Terminals	76
Reverse Regenerative Torque Limit	275, 464	Serial Communication Transmission Error	310, 327
Reverse Torque Limit	275, 464	Serial Communications Cable Connection Terminals (TB5)	510
rF	324	Serviceable Parts	384
rH	310, 324	Setup Group	97
Rotational Auto-Tuning	110, 113	Setup Group Parameters	98
Rotational Auto-Tuning for V/f Control	110	Setup Mode	97
RP	75	Shielded Twisted-Pair Cables	78
rr	310, 324	Short Circuit Brake Time at Start	146
RS-422 Interface	511	Short Circuit Brake Time at Stop	146
RS-422/485 Termination Resistor	79	Short Circuit Braking Current	146
RS-485 Interface	510	Side-by-Side Installation	41
RTS Control Selection	513	Side-by-Side Mounting	420
Rubber Bushing	32	Side-by-Side Setup	41
rUn	311, 331	Simple Motor Setup Using V/f Control	100
Run Command at Power Up	143	Simple Positioning Stop	140
Run Command Input Error	311	Simplified Setup Using the Setup Group	97
Run Command Method Selection	514	Single Drive KEB Ride-Thru 1	257
Run Command Selection	344, 425	Single Drive KEB Ride-Thru 2	257
Run Command Selection 1	137	Sink/source jumper S3	36
Run Command Selection 2	143	Sinking Mode (NPN)	80
Run Command Selection Error	312	Sinking/Sourcing Mode Selection for Safe Disable Inputs	80
Run command selection while in Programming Mode	143	Sinking/Sourcing Mode Switch for Digital Inputs	80
Run Command Source Selection	478	Slave Address	517
Run Command/Frequency Reference Source Selection Error	334	Slip Compensation	169
RUN LED	91	Slip Compensation Gain	169, 305
RUN LED and Drive Operation	91	Slip Compensation Limit	169
RUN LED Status and Meaning	91	Slip Compensation Primary Delay Time	169, 305
RUN Light	89	Slip Compensation Selection during Regeneration	170
<b>S</b>		SN	75
S-	76	Soft Charge Bypass Relay Maintenance	477
S+	76	Soft Charge Bypass Relay Maintenance Time	330
S/L2	67	Soft Charge Circuit Fault	310
S1	75	Soft CLA Selection	465
S2	75	Soft Starter Speed Reference at Previous Fault	476
S3	75	Software Current Limit Selection	279
S4	75	Software No. (Flash)	475
		Software No. (ROM)	475
		Software version	29
		Sourcing Mode (PNP)	80

SP	75	Storage Temperature	40
Space Between Drives (Side-by-Side Mounting)	41	SvE	325
Speed Agree 1 Time Chart	230	Swing PWM	180, 412
Speed Agree 2 Time Chart	233	Switches and Jumpers on the Terminal Board	79
Speed Agreement Detection Level	269, 462	Switching Between LOCAL and REMOTE	98
Speed Agreement Detection Level (+/-)	269, 462	Switching Between Torque and Speed Control	193
Speed Agreement Detection Selection	270	System KEB Ride-Thru 1	257
Speed Agreement Detection Width	269, 462	System KEB Ride-Thru 2	257
Speed Agreement Detection Width (+/-)	269, 462	<b>T</b>	
Speed Control Accuracy	415	T Motor Tuning	470
Speed Control Integral Time 1	323, 331	T/L3	67
Speed Control Loop Auto-Tuning	112	Target DC Bus Voltage for Overvoltage Suppression and Stall Prevention	267
Speed Control Proportional Gain 1	323, 331	Task Complete	339
Speed Control Range	415	Temperature Derating	420
Speed Deviation (for Control Mode with PG)	316	Terminal A1 Bias Setting	239
Speed Deviation (when using a PG option card)	328	Terminal A1 Function Selection	239
Speed Estimation Type Speed Search	147, 323	Terminal A1 Gain Setting	239
Speed Feedback Detection Control (AFR) Tuning	284	Terminal A1 Signal Level Selection	238
Speed Feedback Detection Control (AFR) Gain	284, 466	Terminal A2 Bias Setting	241
Speed Feedback Detection Control (AFR) Time Constant 1	284, 466	Terminal A2 Function Selection	240
Speed Feedback Detection Control (AFR) Time Constant 2	284, 466	Terminal A2 Gain Setting	241
Speed Feedback Detection Control Gain	290, 467	Terminal A2 Input Signal Selection	82
Speed Feedback Detection Control Gain during ov Suppression	292	Terminal A2 Signal Level Selection	240
Speed Limit	194	Terminal A3 Analog/PTC Input Selection	82
Speed Limit Bias	192, 194	Terminal A3 Bias Setting	240
Speed Limit Selection	194	Terminal A3 Function Selection	240
Speed Limitation	192	Terminal A3 Gain Setting	240
Speed Response	415	Terminal A3 Signal Level Selection	240
Speed Search	146, 325	Terminal AM/FM Signal Selection	82
Speed Search Deactivation Current	149	Terminal Block Configuration	59
Speed Search Deceleration Time	149	Terminal Board	32, 33, 34, 35, 36, 384
Speed Search Delay Time	150	Terminal Board Connection Error	315
Speed Search Detection Compensation Gain	150	Terminal Board Connector	36
Speed Search Estimation Type	322	Terminal Board Wiring Guide	78
Speed Search Method Selection	151	Terminal Connections for Communication	
Speed Search Restart Current Level	150	Self-Diagnostics	535
Speed Search Restart Detection Time	151	Terminal Cover	32, 33, 34, 61
Speed Search Selection at Start	149	Terminal cover	34, 35
Speed Search Wait Time	151	Terminal Cover 2	34
Speed/Torque Control Switchover Time	194	Terminal Cover Screw	32
Stall Prevention	263, 307, 323	Terminal M1-M2 Function Selection	228
Stall Prevention Detection Time	269	Terminal M1-M2 Output Selection	215
Stall Prevention during Deceleration	322	Terminal M3-M4 Function Selection	228, 406
Stall Prevention Level during Acceleration	264, 461	Terminal M3-M4 Output Selection	215
Stall Prevention Level during Run	266, 461	Terminal M5-M6 Function Selection	228
Stall Prevention Limit during Acceleration	264, 461	Terminal P1-PC Output Selection	215
Stall Prevention Selection during Acceleration	263, 461	Terminal P2-PC Output Selection	215
Stall Prevention Selection during Deceleration	265, 461	Terminal P3-PC Output Selection	215
Stall Prevention Selection during Run	266, 461	Terminal P4-PC Output Selection	215
Standard Connection Diagram	54	Terminal P5-PC Output Selection	215
Starting Torque	415	Terminal P6-PC Output Selection	215
Start-Up Flowcharts	99	Terminal V1 Monitor Bias	214
Stationary Auto-Tuning	113	Terminal V1 Monitor Gain	214
Stationary Auto-Tuning 1	110	Terminal V1 Monitor Selection	214
Stationary Auto-Tuning 2	110	Terminal V1 Signal Level	214
Stationary Auto-Tuning for Line-to-Line Resistance	110	Terminal V2 Monitor Bias	214
Stator Resistance Error	338	Terminal V2 Monitor Gain	214
Status Display	103	Terminal V2 Monitor Selection	214
STo	310, 325	Terminal V2 Signal Level	214
STOP button Input	312, 337	Termination	83
STOP Key Function Selection	295, 469	Test Run	112, 113, 114, 115, 122
Stop Position Gain	190	Test Run Checklist	127
Stopping Method after Communication Error	512	Test Run with Load Connected	124
Stopping Method Selection	138	THo	310, 325
		Tightening Torque	68



Timer Function Off-Delay Time	151
Timer Function On-Delay Time	151
Too Many Speed Search Restarts	310, 325
Top Protective Cover	32, 66
Top Protective Covers, Reattaching	62
Top Protective Covers, Removing	58, 61, 62
Torque Compensation	172
Torque Compensation at Forward Start	172
Torque Compensation at Reverse Start	172
Torque Compensation Gain	172, 304
Torque Compensation Primary Delay Time	172, 304
Torque Compensation Primary Delay Time 2	173
Torque Compensation Primary Delay Time Constant 1	305
Torque Compensation Primary Delay Time Constant 2	304
Torque Compensation Time Constant	173
Torque Control	190
Torque Control Block Diagram	190
Torque Control Input Value Selection	191
Torque Control Reference Sources	191
Torque Control Selection	193
Torque Control Setting Error	335
Torque Control Signal Polarity	191
Torque Detection	272
Torque Detection Level 1	273, 463
Torque Detection Level 2	273, 463
Torque Detection Selection 1	272, 463
Torque Detection Selection 2	272, 463
Torque Detection Time 1	273, 463
Torque Detection Time 2	273, 463
Torque Limit	274, 415
Torque Limit Control Method Selection during Accel/Decel	275, 464
Torque Limit Integral Time Constant	275, 464
Torque Limit Process at Start	276
Torque Limits	307
Torque Reference	473
Torque Reference / Torque Limit Selection from Comm. Option	216
Torque Reference at Previous Fault	476
Torque Reference Delay Time	193
Torque Saturation Error	338
Torque Specifications, Three Phase 200 V Class	69
Torque Specifications, Three Phase 400 V Class	70
Traveling Application	109
Troubleshooting	301
Troubleshooting without Fault Display	343
TrPC	332
Tuning Errors	308
Types of Alarms, Faults, and Errors	308
Types of Auto-Tuning for Induction Motors	110
Types of Auto-Tuning for Permanent Magnet Motors	111
<b>U</b>	
U Monitors	473
U/T1	67
U2, U3 Initialization	298, 470
UL Standards	545
UL/cUL Mark	545
UL3	310, 311, 325, 332
UL4	310, 311, 325, 332
UL5	311, 325
UnbC	310, 325
Undertorque 1	311
Undertorque 2	311
Undertorque Detection 1	310, 325, 332
Undertorque Detection 2	310, 325, 332
Undertorque Detection Operation	272
Undervoltage	310, 311, 332
Undervoltage 3	326
Undervoltage 3 (Soft-Charge Bypass Circuit Fault)	326
Undervoltage Detection Level (Uv)	460
Undervoltage Detection Level (Uv1)	261
Undervoltage Protection	415
Unexpected Noise from Connected Machinery	347
Unidirectional Speed Limit Bias	194
Unit Code	295
Unit Selection for MEMOBUS/Modbus Register 0025H	513
Unstable Motor Speed when Using PM	348
Up/Down 2 Function	185
Up/Down 2 Operations	227
Up/Down Command Operation	222
Up/Down Frequency Reference Limit Selection	189
USB Copy Unit	126, 389
USB Port (type-B)	32
USB port (type-B)	33, 34, 35
User Monitor Selection after Power Up	293, 469
User Parameter Automatic Selection	125, 135, 424
User Parameter Default Value	125, 295, 469
User Parameters	125
User Parameters 1 to 32	125, 135, 424
User Set Speed Agree 1 Time Chart	230
User Set Speed Agree 2 Example with a Positive L3-04 Value	234
User-Set Display Units Decimal Display	294
User-Set Display Units Maximum Value	294
Using Braking Units in Parallel	403
Using the Pulse Train Output	81
Using the Safe Disable Function	556
Uv	311, 332
Uv1	310, 325
Uv2	310, 326
Uv3	310, 326
Uv4	310, 326
<b>V</b>	
-V	75
V/f Characteristics	415
V/f Control	28
V/f Control Mode Tuning	304
V/f Control Mode Tuning Parameters	304
V/f control using motor speed feedback	28
V/f Control with Simple Speed Feedback	246
V/f Data Setting Error	312, 335
V/f Gain During Speed Search	150
V/f Pattern Default Values	485
V/f Pattern Defaults	485
V/f Pattern Display Unit	294
V/f Pattern for Motor 1	197
V/f Pattern for Motor 2	204
V/f Pattern Selection	197, 346
V/T2	67
vAer	340
VERIFY	296
Verify Menu	96
Verifying Parameter Changes	96
vFyE	340
voF	326, 332
Voltage Class, Capacity Mismatch	340
Voltage Error Compensation Time Constant	291
vrFy	340
<b>W</b>	
W/T3	67
Warranty Information	23
Water Supply Pump Application	104

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Watt Hour Output Example . . . . .	238
Watt Hour Output Unit Selection . . . . .	238
Watt Loss 200 V Class Three Phase Models . . . . .	417
Watt Loss 400 V Class Three Phase Models . . . . .	417
Wire Gauge, Three Phase 200 V Class . . . . .	69
Wire Gauge, Three Phase 400 V Class . . . . .	70
Wire Gauges . . . . .	68, 77
Wiring Checklist. . . . .	85
Wiring Diagram for 2-Wire Sequence . . . . .	225
Wiring Distance . . . . .	180
Wiring the Control Circuit Terminal . . . . .	77
WRITE . . . . .	296
Writing Parameter Settings . . . . .	339
Writing to Multiple Registers. . . . .	519
<b>Z</b>	
Z Pulse Correction Error . . . . .	338
Z Pulse Fault. . . . .	316
Z Pulse Noise Fault Detection . . . . .	316
Z Pulse Offset Tuning . . . . .	111
Zero Servo . . . . .	165
Zero Servo Completion Width . . . . .	165
Zero Servo Fault. . . . .	325
Zero Servo Gain. . . . .	165
Zero-Speed Time Chart . . . . .	230

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# YASKAWA AC Drive A1000

## High Performance Vector Control Drive

### Technical Manual

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